

1



1x

2





1x

3



1x

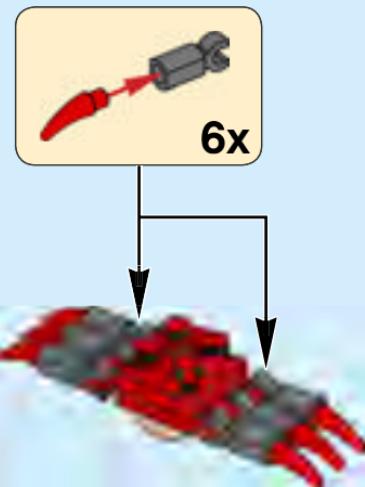
4



6x



5



2x

6





1x

7



1x

8



8

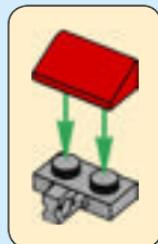


1x



1x

9



1x



2x

10

1



2





4x

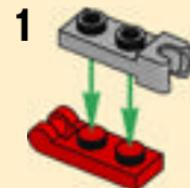


4x



2x

11



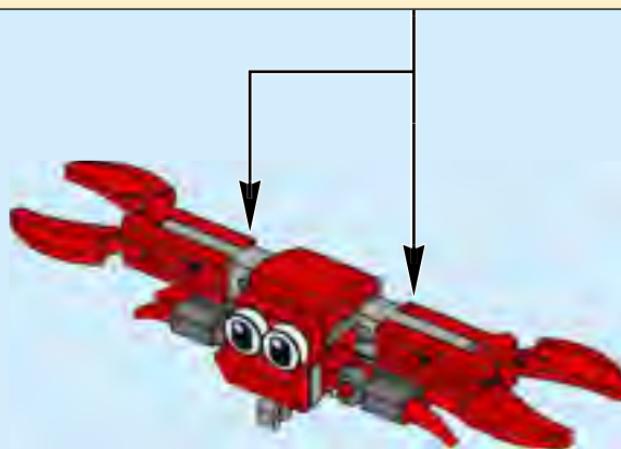
2



3



2x





1



1x



1x

1x

2



2x

3





1x



1x

4

1



2





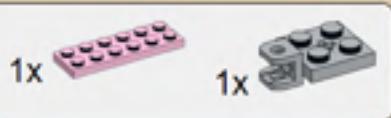
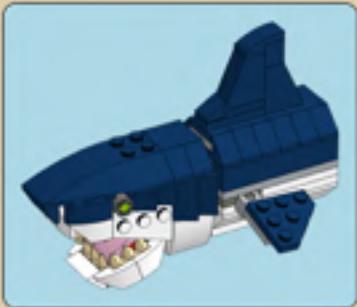
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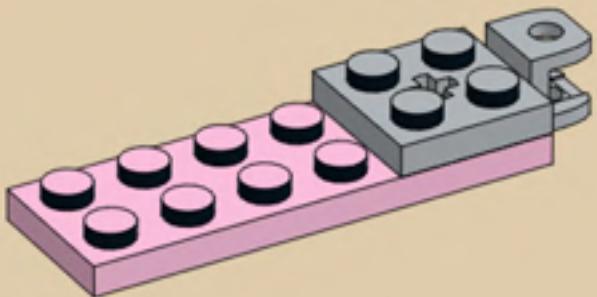
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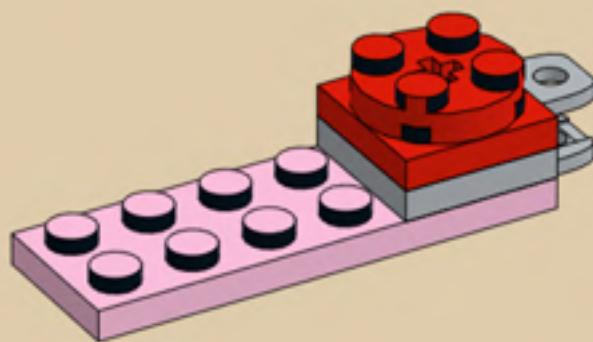




1

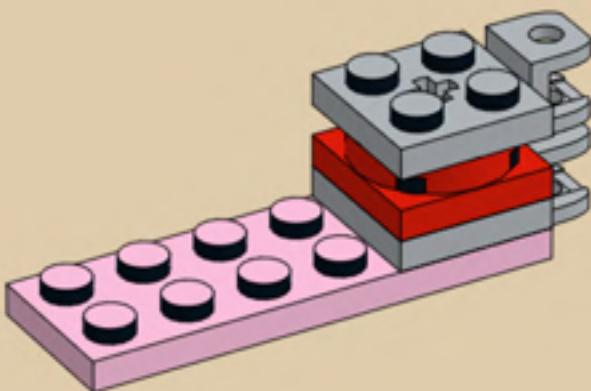


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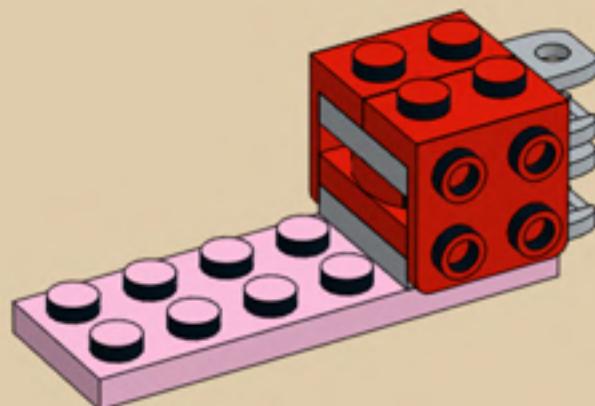




3



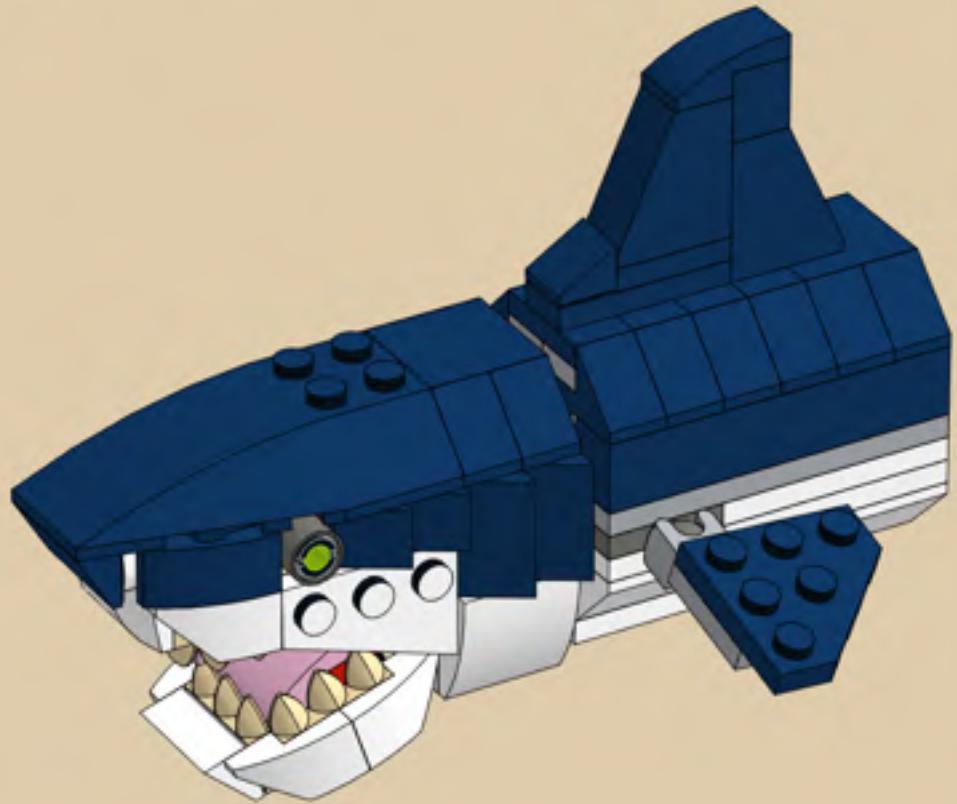
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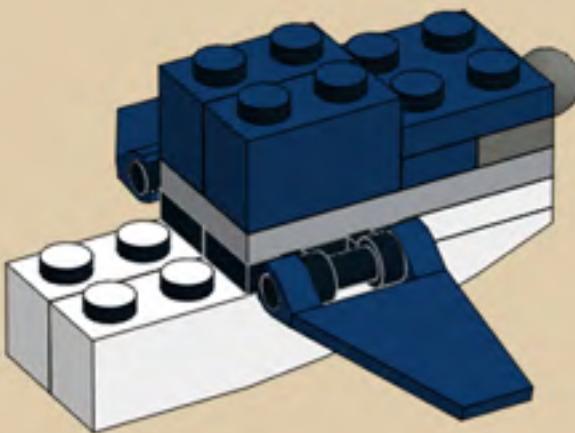
1x

5 Original Steps 7 to 64



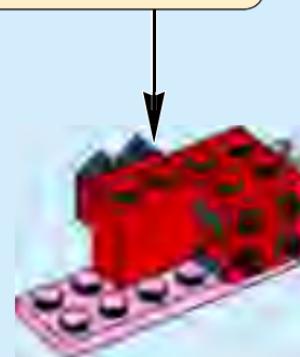
1x

1 Original steps 65 to 71



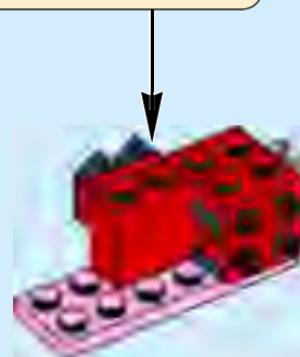


7



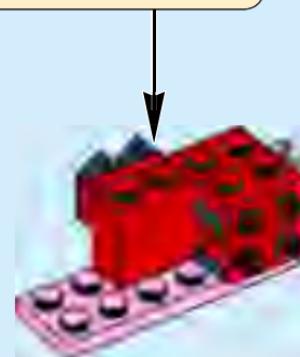


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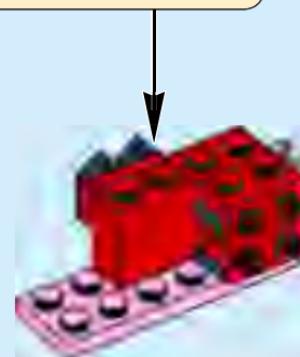


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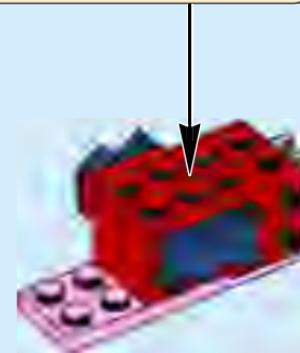
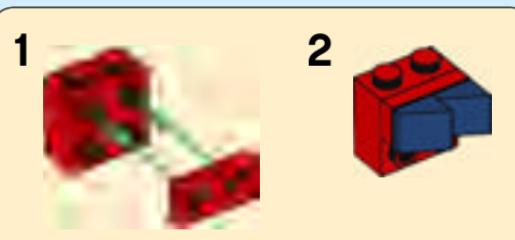


7





8





1x

9



1x

10



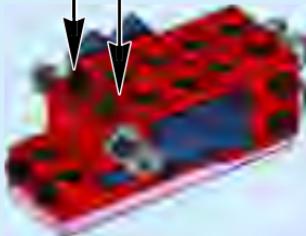
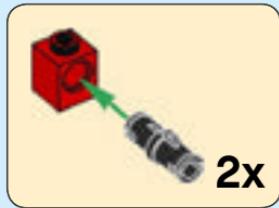


2x



2x

11



2x

12





1x

13



1x

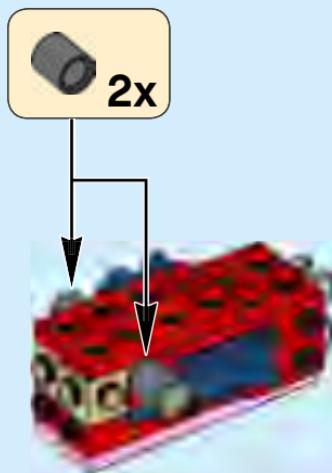
14





2x

15



4x

16





1x

17



1x

18

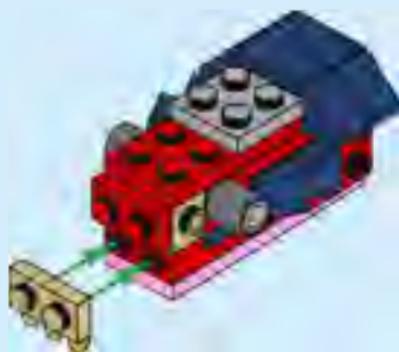




1x



1x

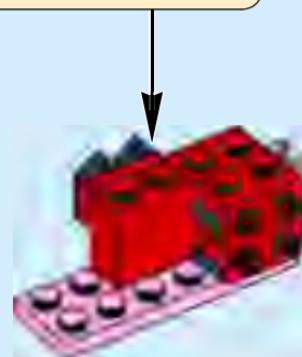
19

1x

20

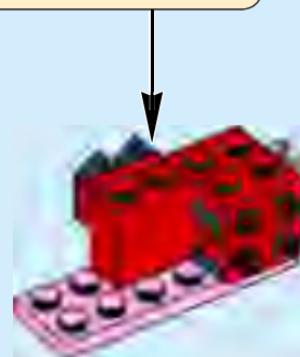


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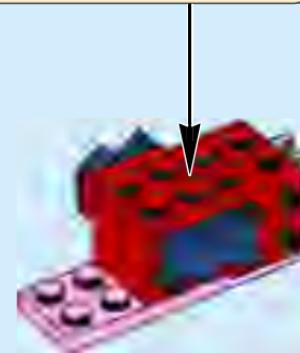
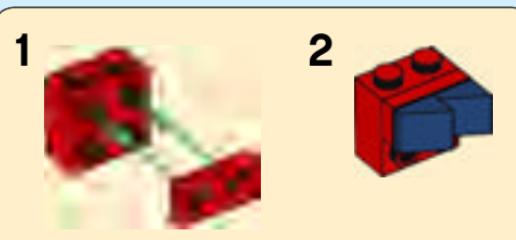


7





8





1x

9



1x

10



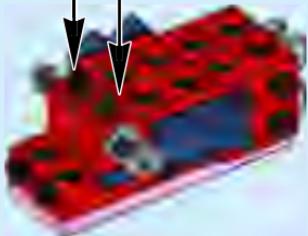
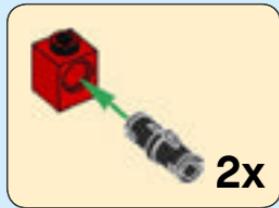


2x



2x

11



2x

12



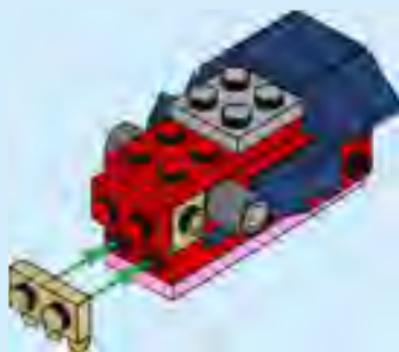


1x



1x

19



1x

20





21

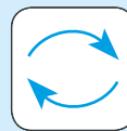


22





23





2x

24

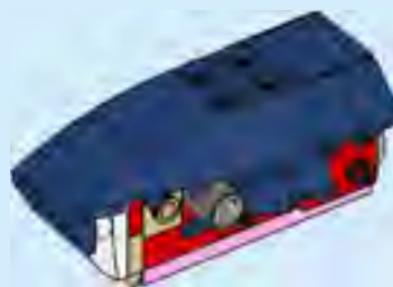




21



22





23





2x

24





1x



1x

25



2x

26

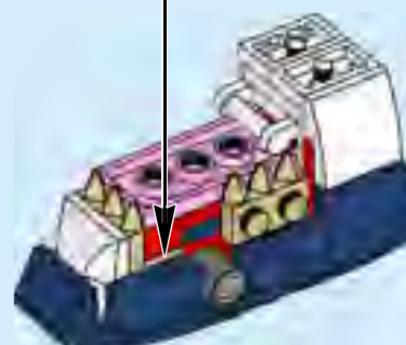
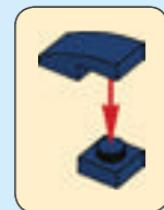




27



28



29



1x



1x



1x

29

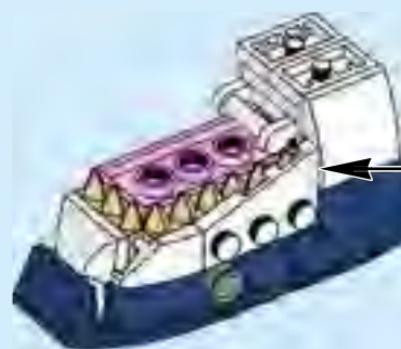
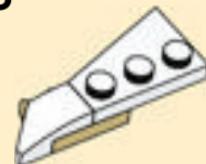
1



2



3





1x



1x

30



2x

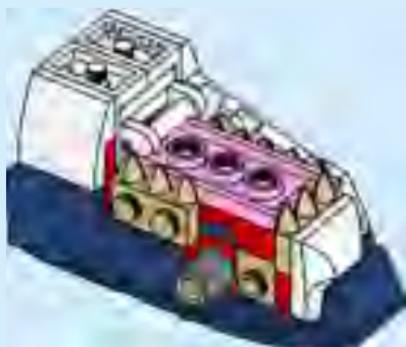
31



31



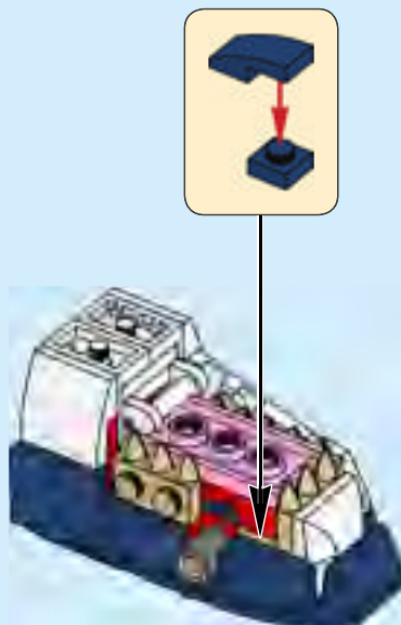
32



32



33

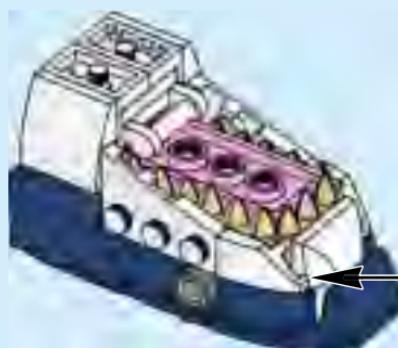
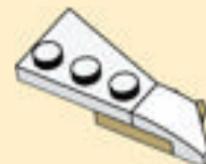




1x

1x

1x

34**1****2****3**



35



1x



34



2x

36





37



38



39





1x

40



36



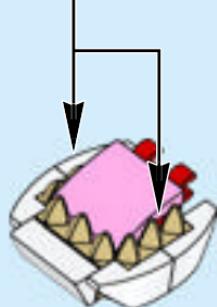
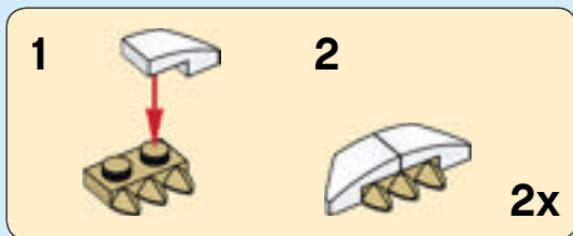
1x

41





42



43





44



1x

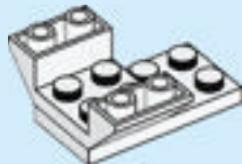


38



1x

45





1x

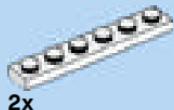
46



1x

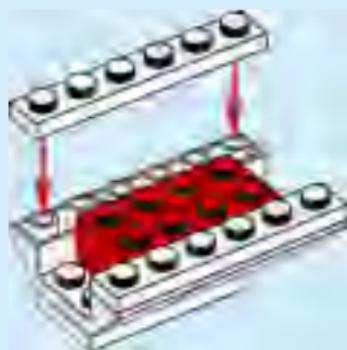
47





2x

48



2x



2x



2x

49



40



50



51





2x

52



42



1x

53





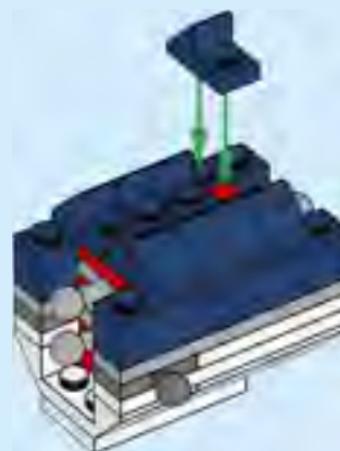
2x

54



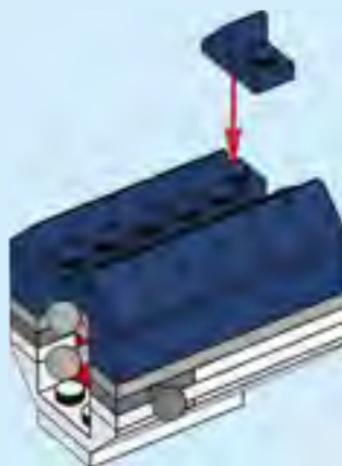
8x

55





56





57



58





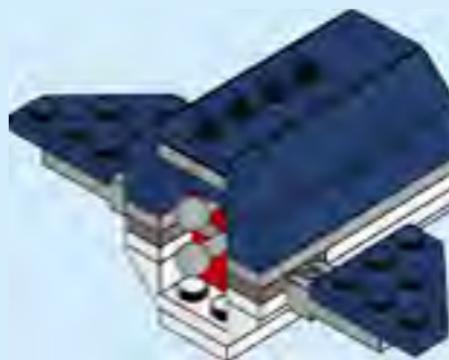
2x

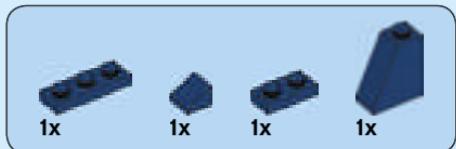
59



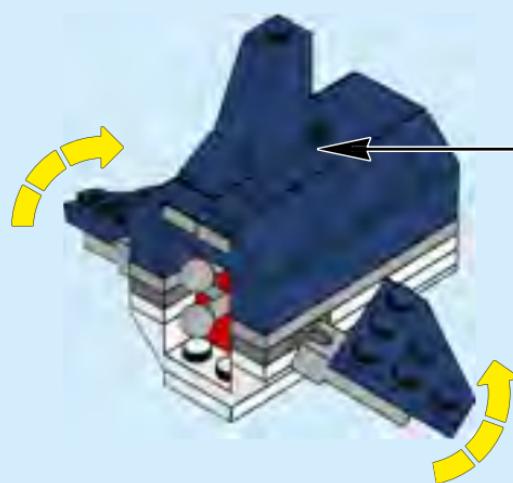
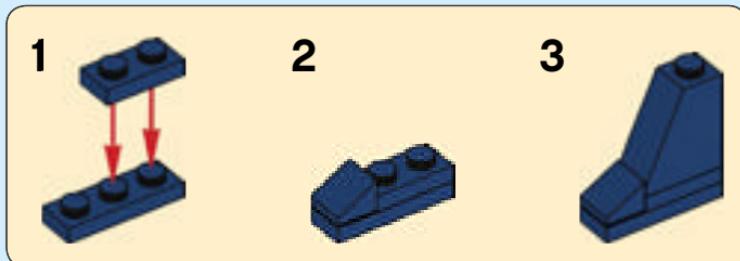
2x

60





61





1x

62



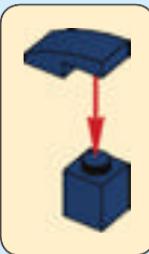
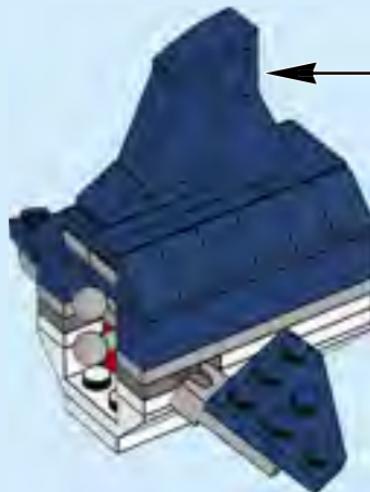
48



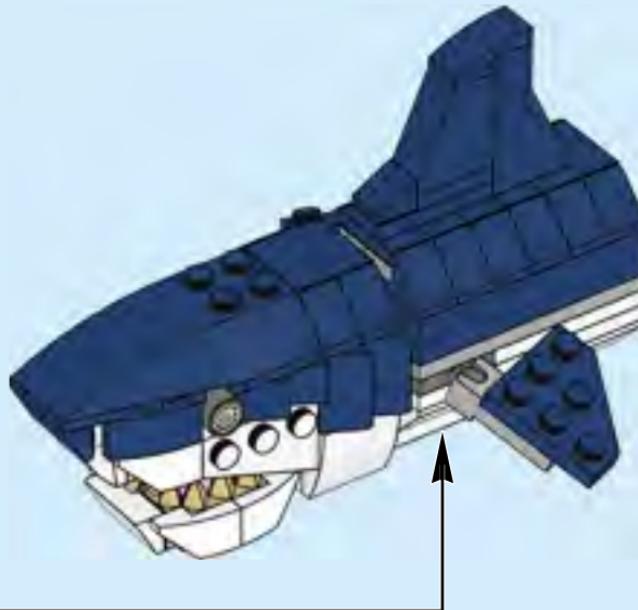
1x



63



64





65



66





2x

67



1x

68





2x

69



1x



1x

70





2x



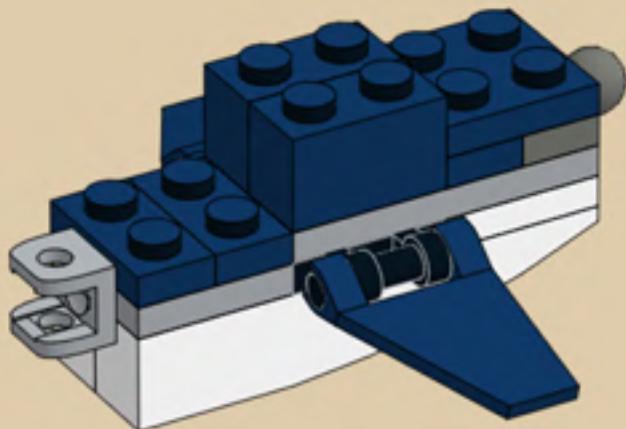
1x

71

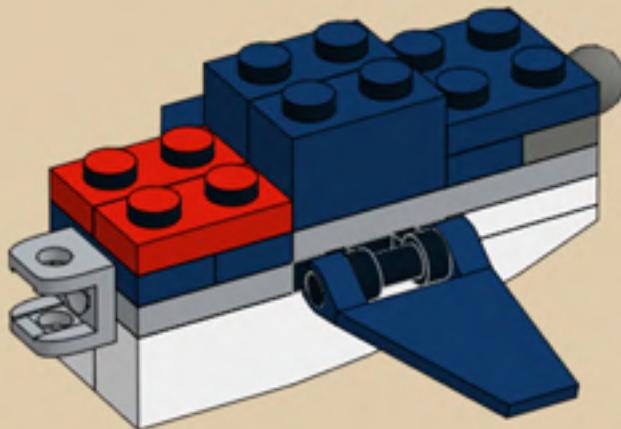




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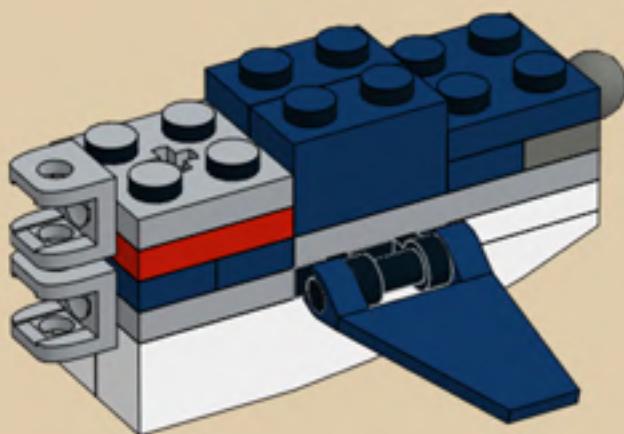


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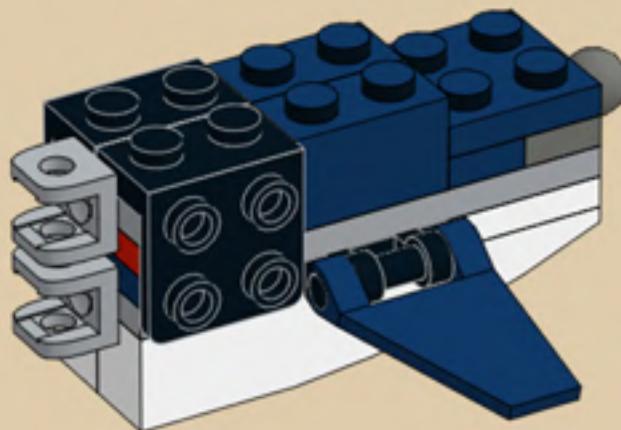


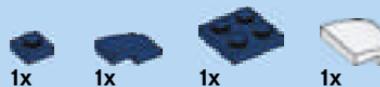


4

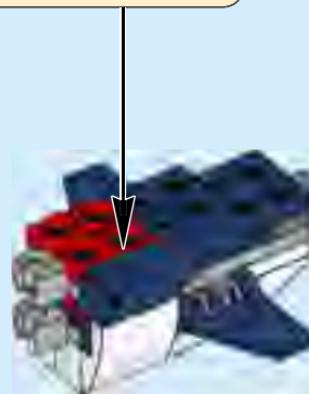
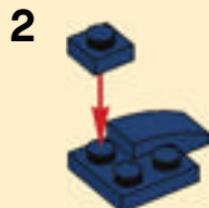
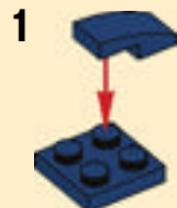


5



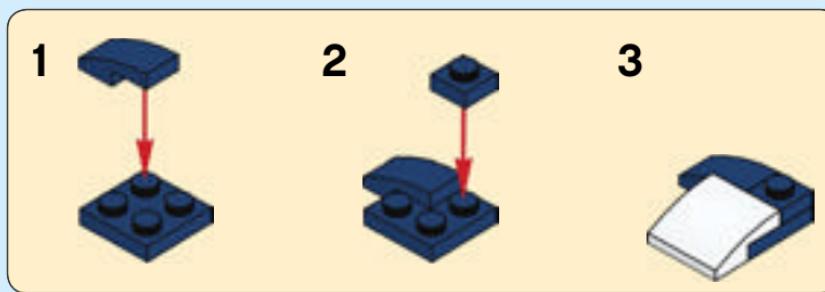


74





75





2x

76



1x

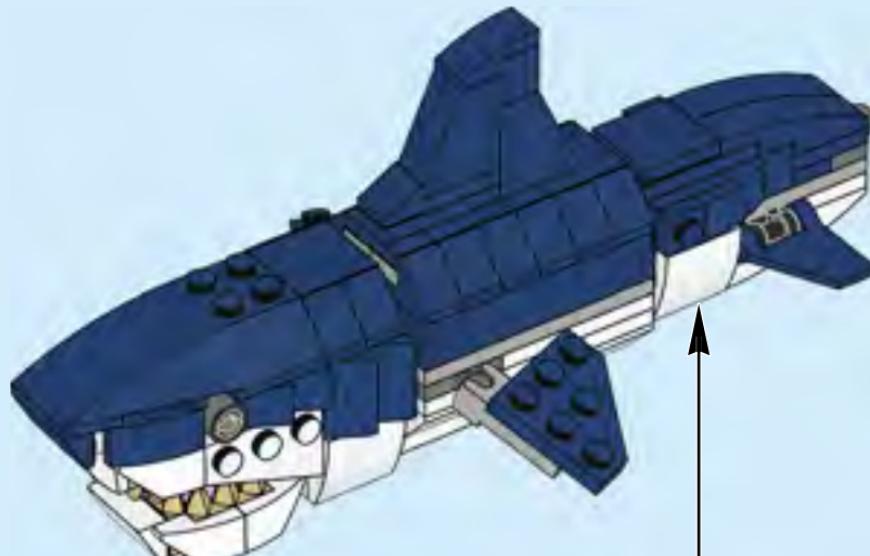


2x

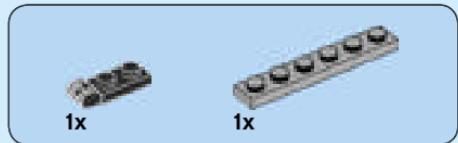
77



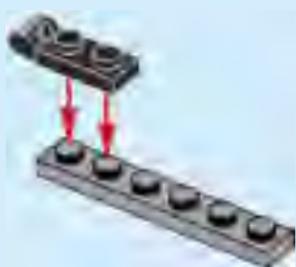
78



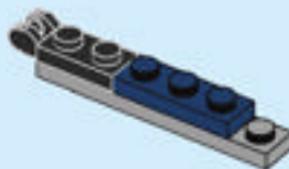
58



79



80



81





1x

82



60



1x

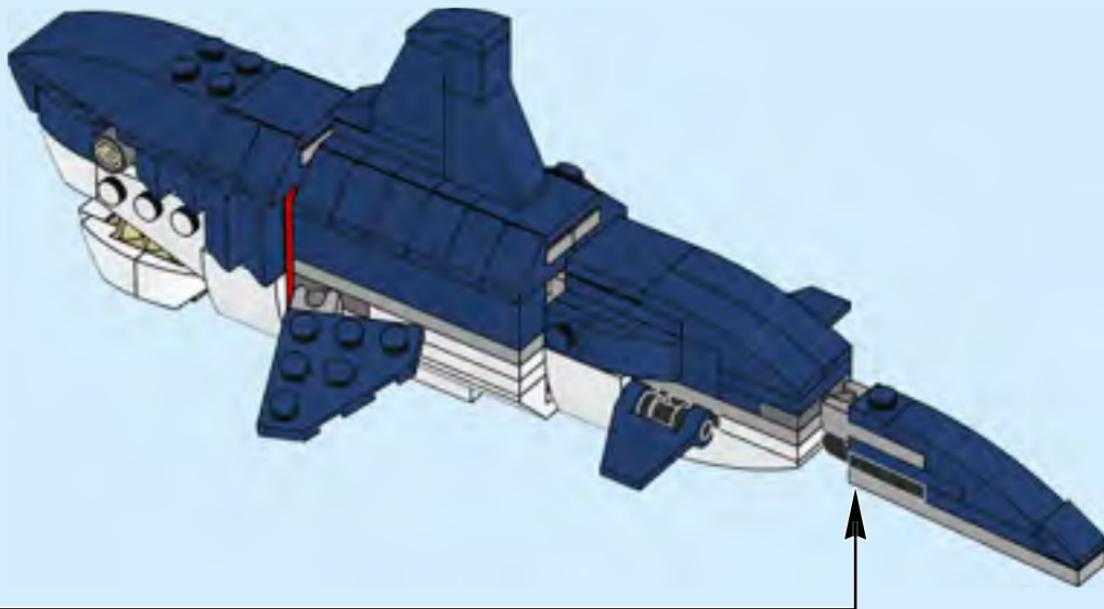


1x

83



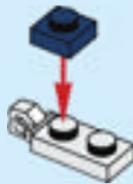
84





85

1

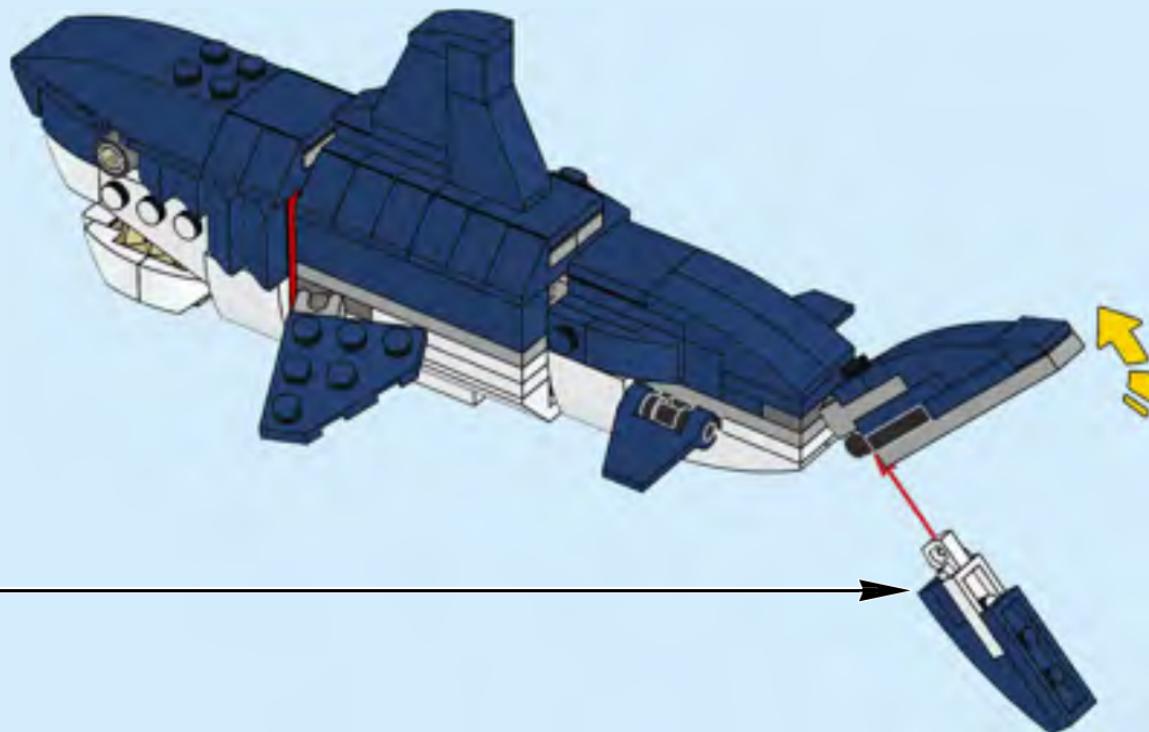


2



3





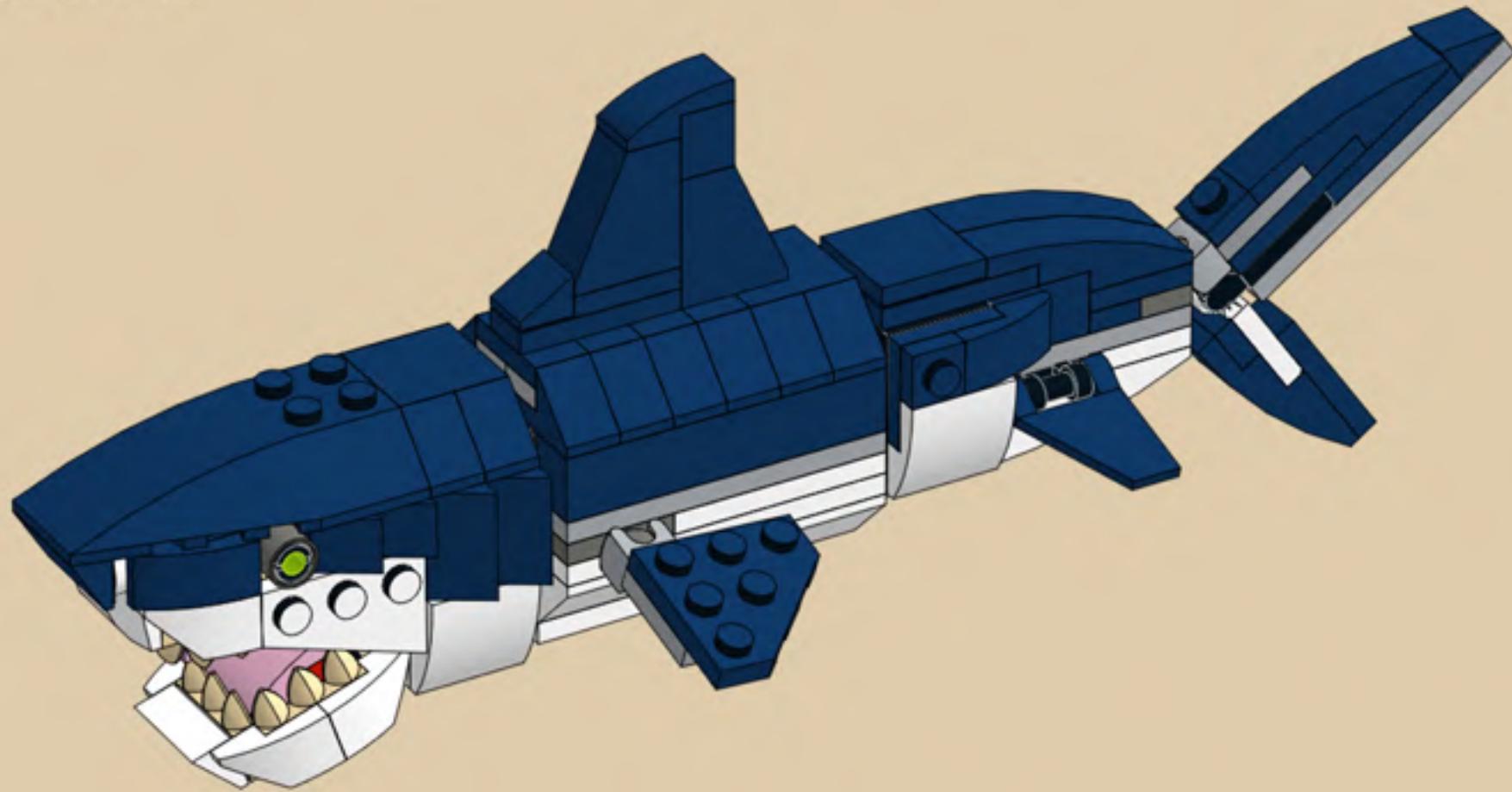


1x



1x

6 Original steps 74 to 85



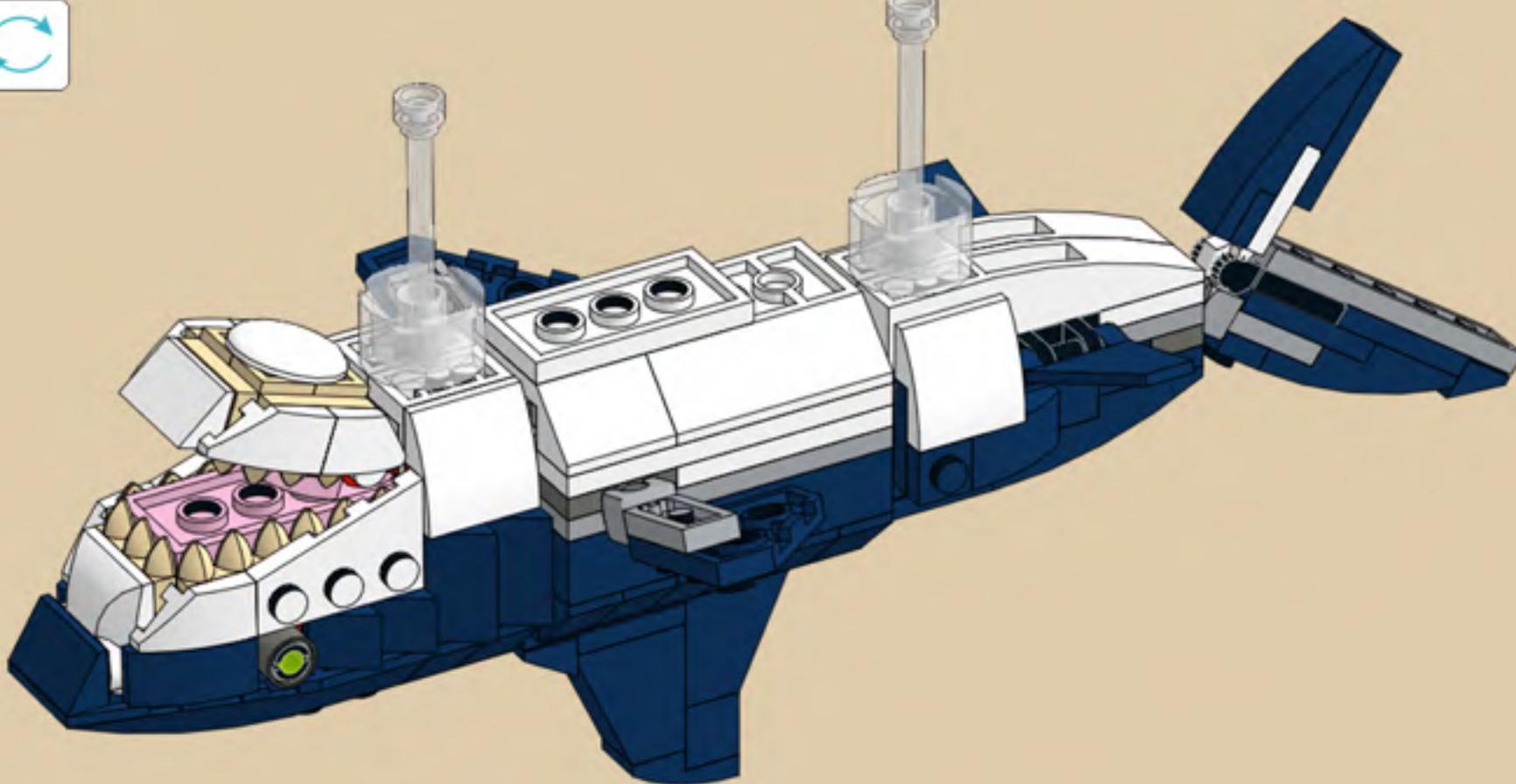


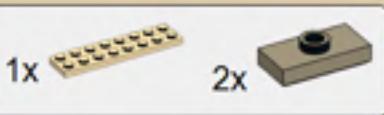
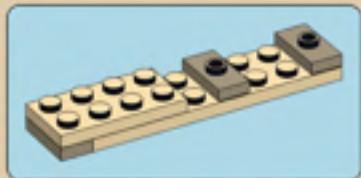
2x



2x

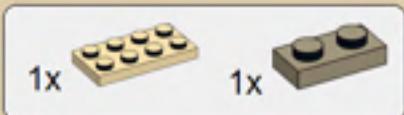
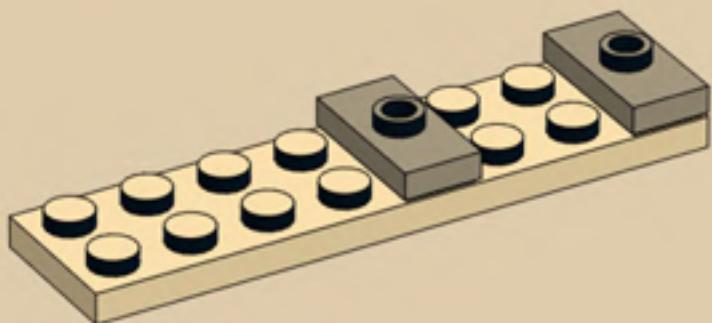
7



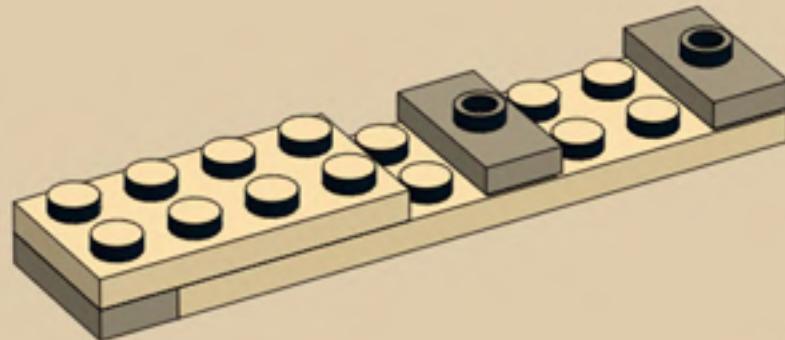


1

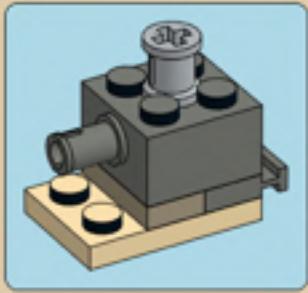
x3



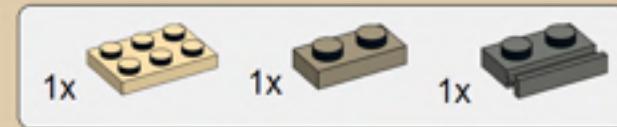
2



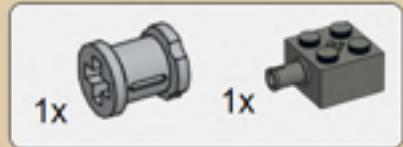
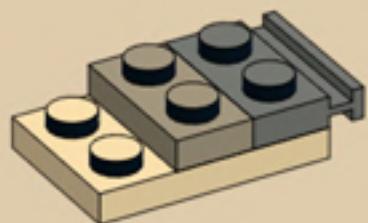
x3



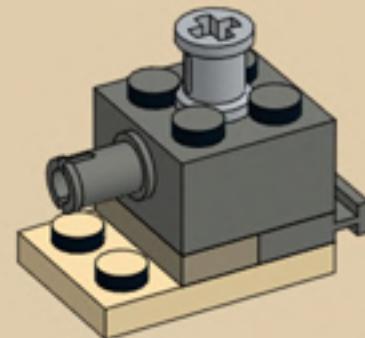
x2



1



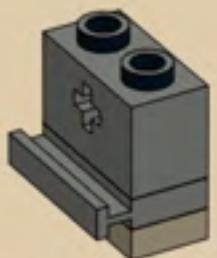
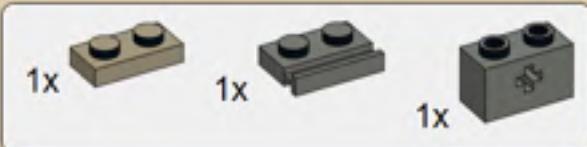
2



x2



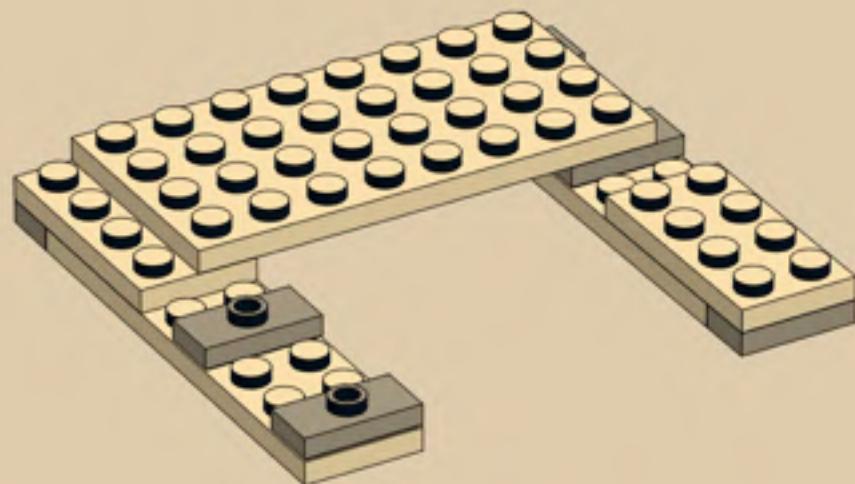
x2



x2

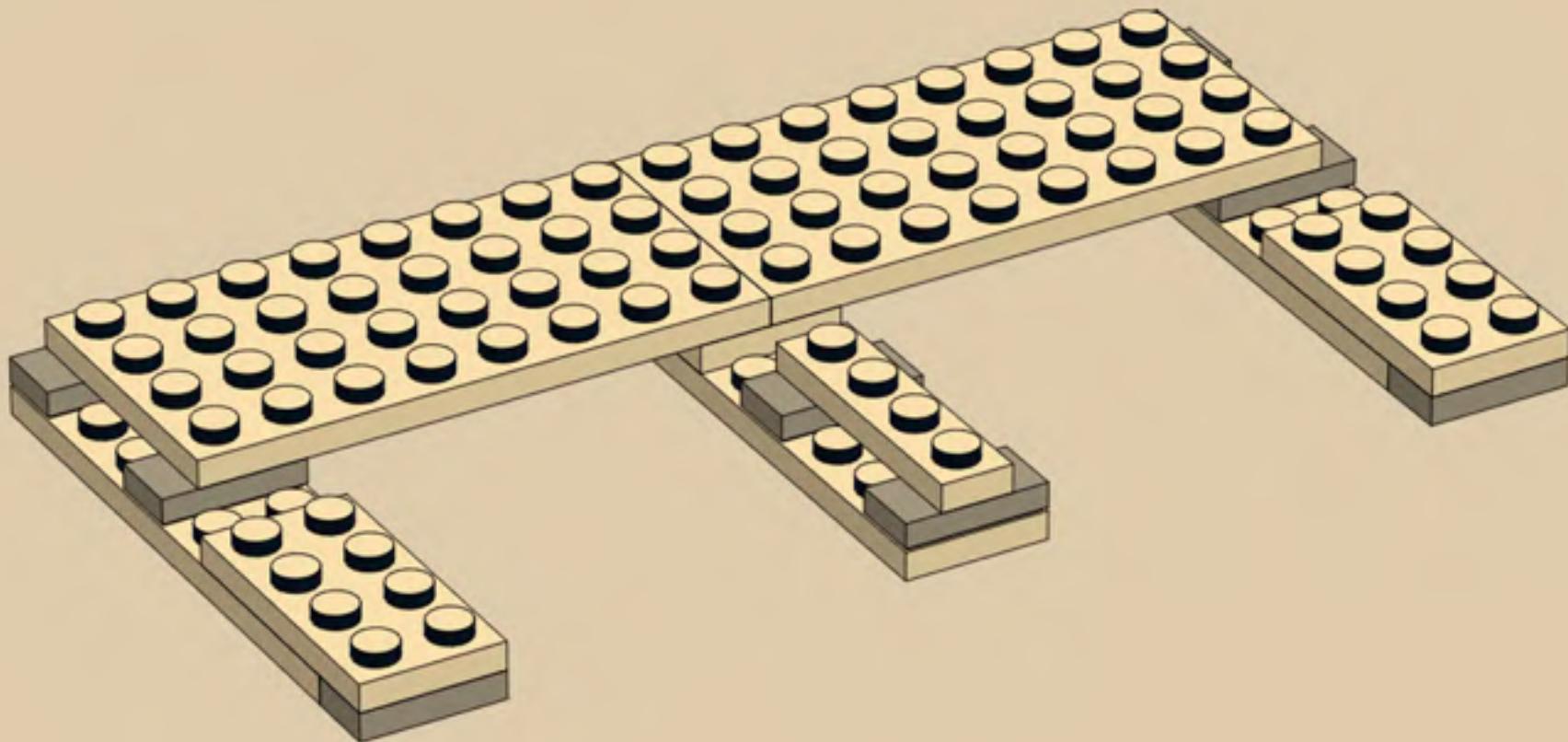


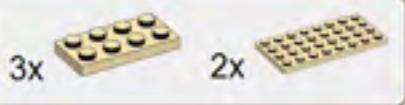
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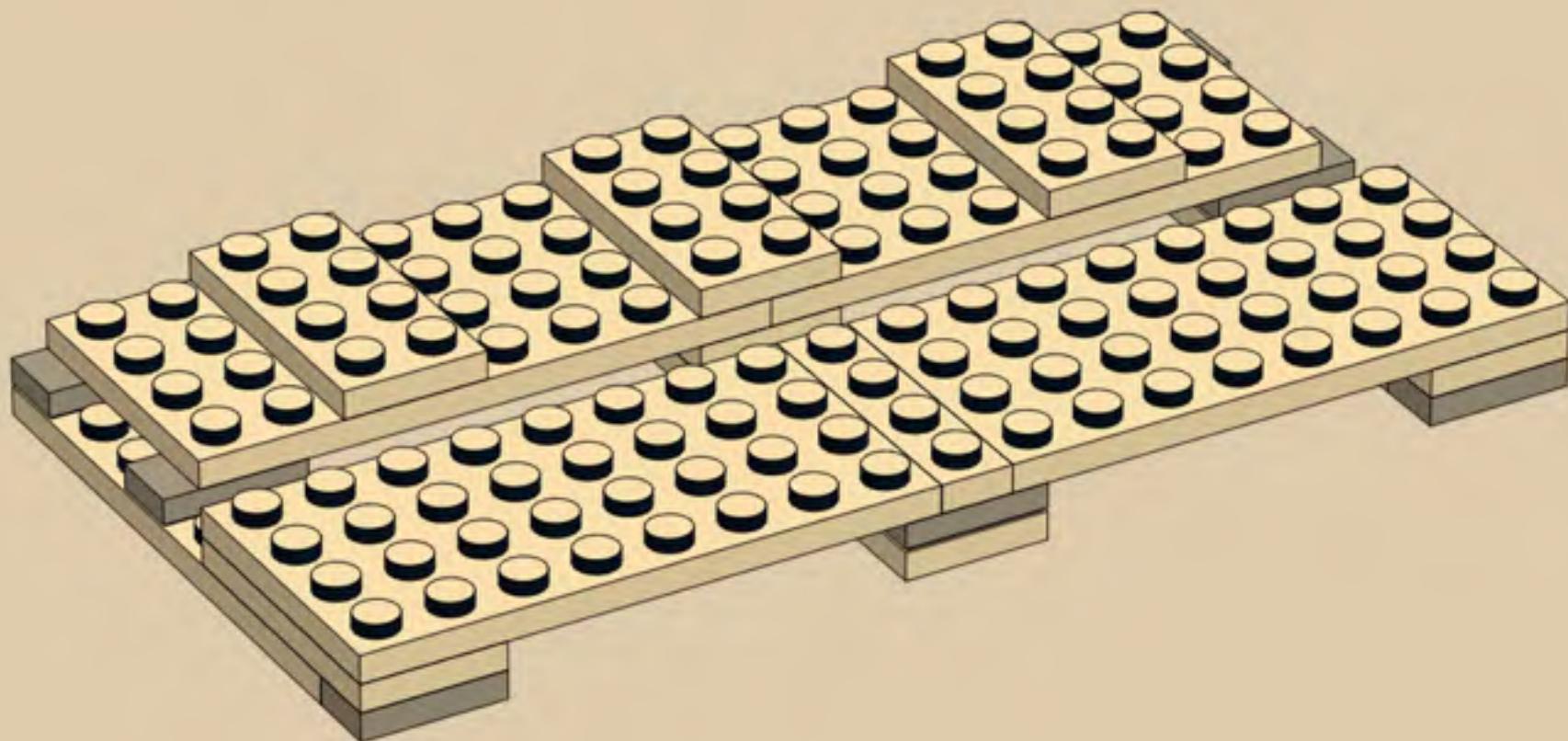


2





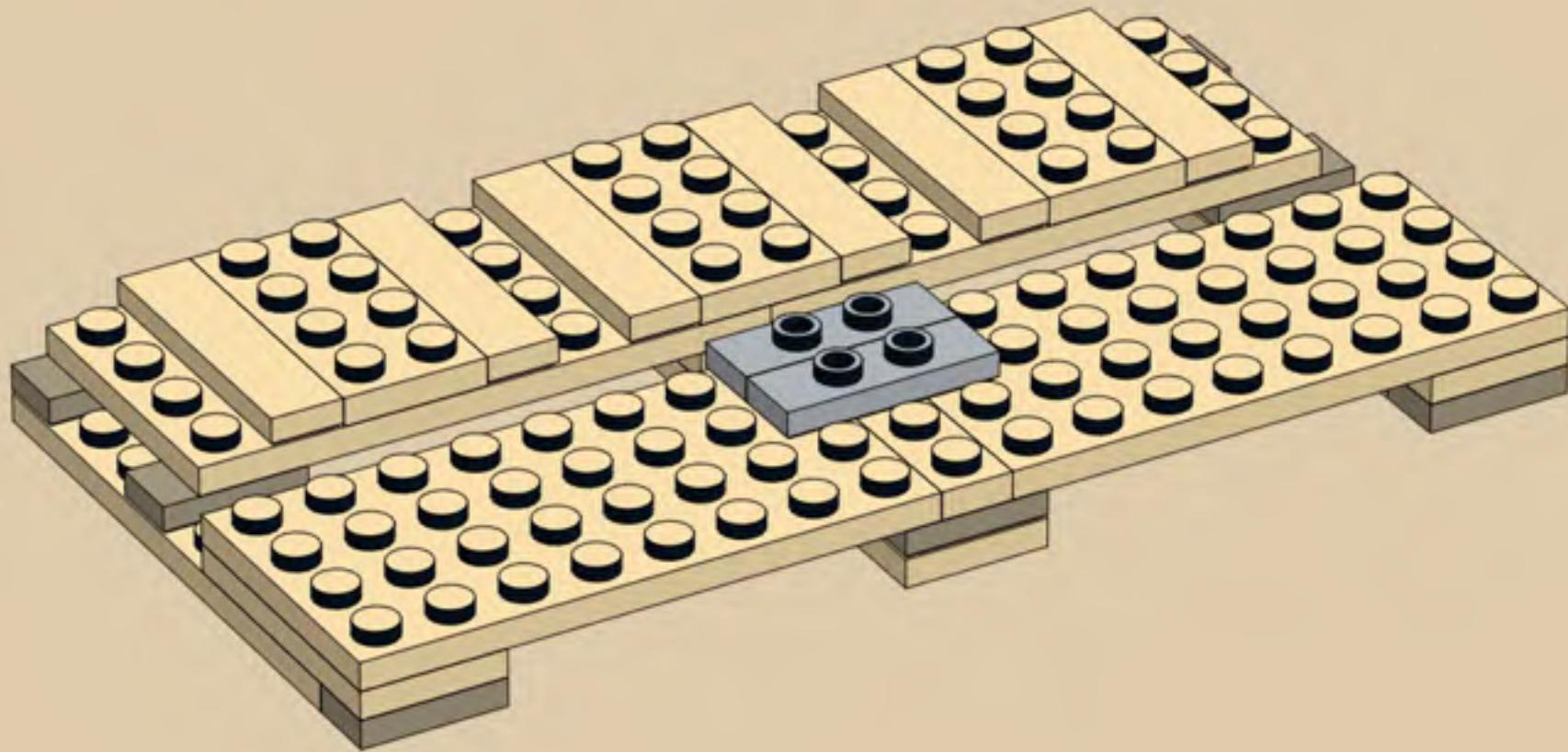
3



6x
4L

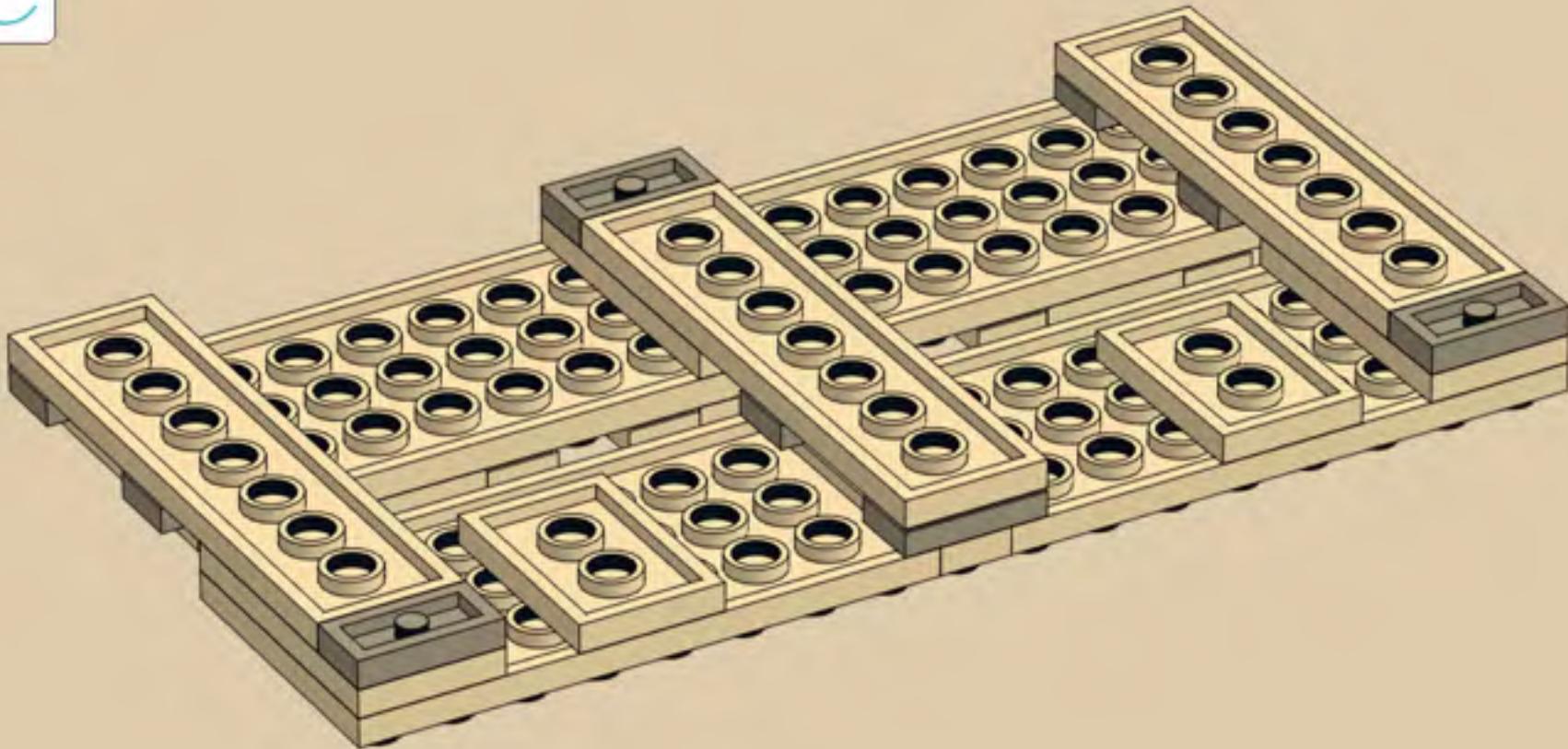
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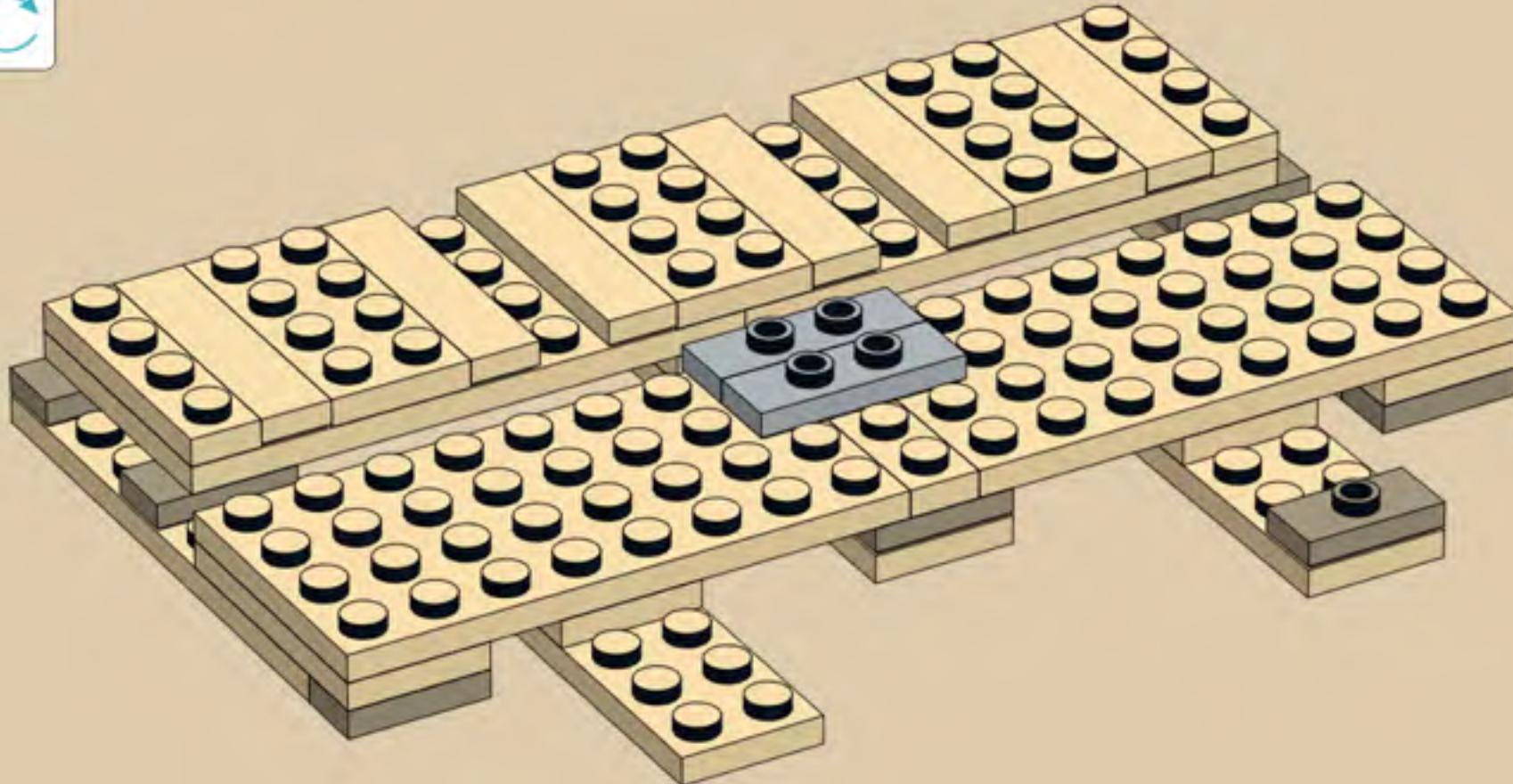


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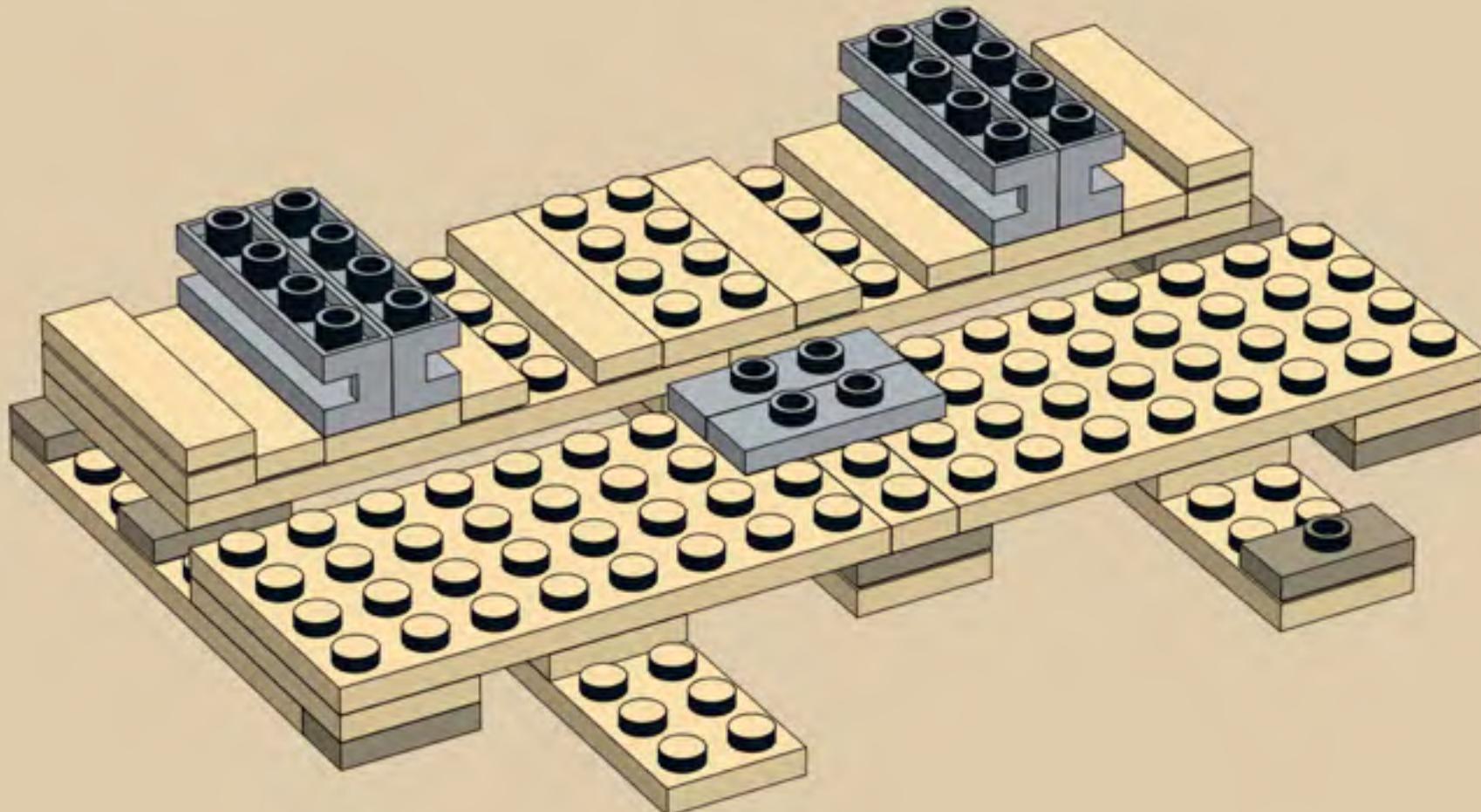
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2x
4L

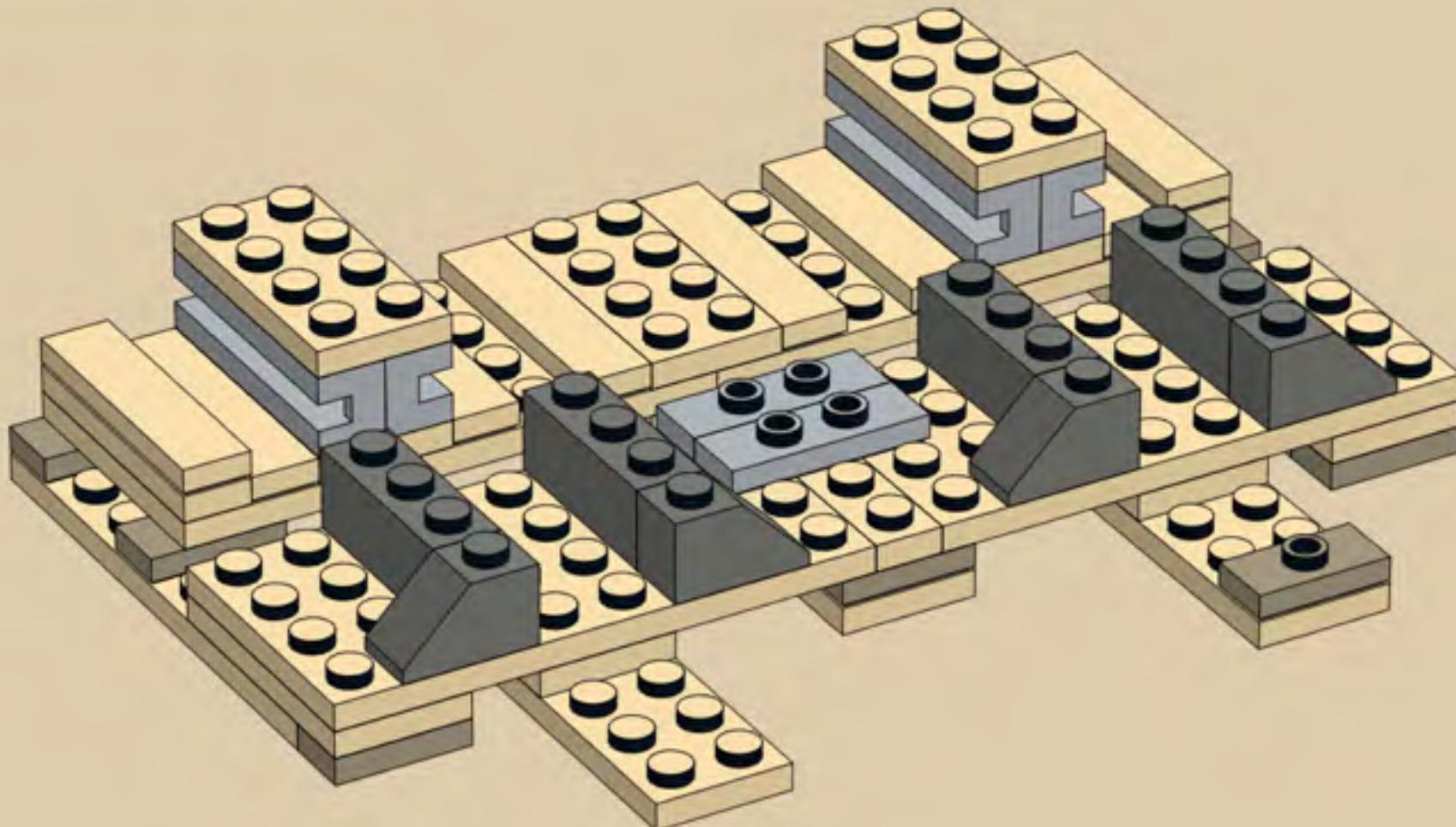
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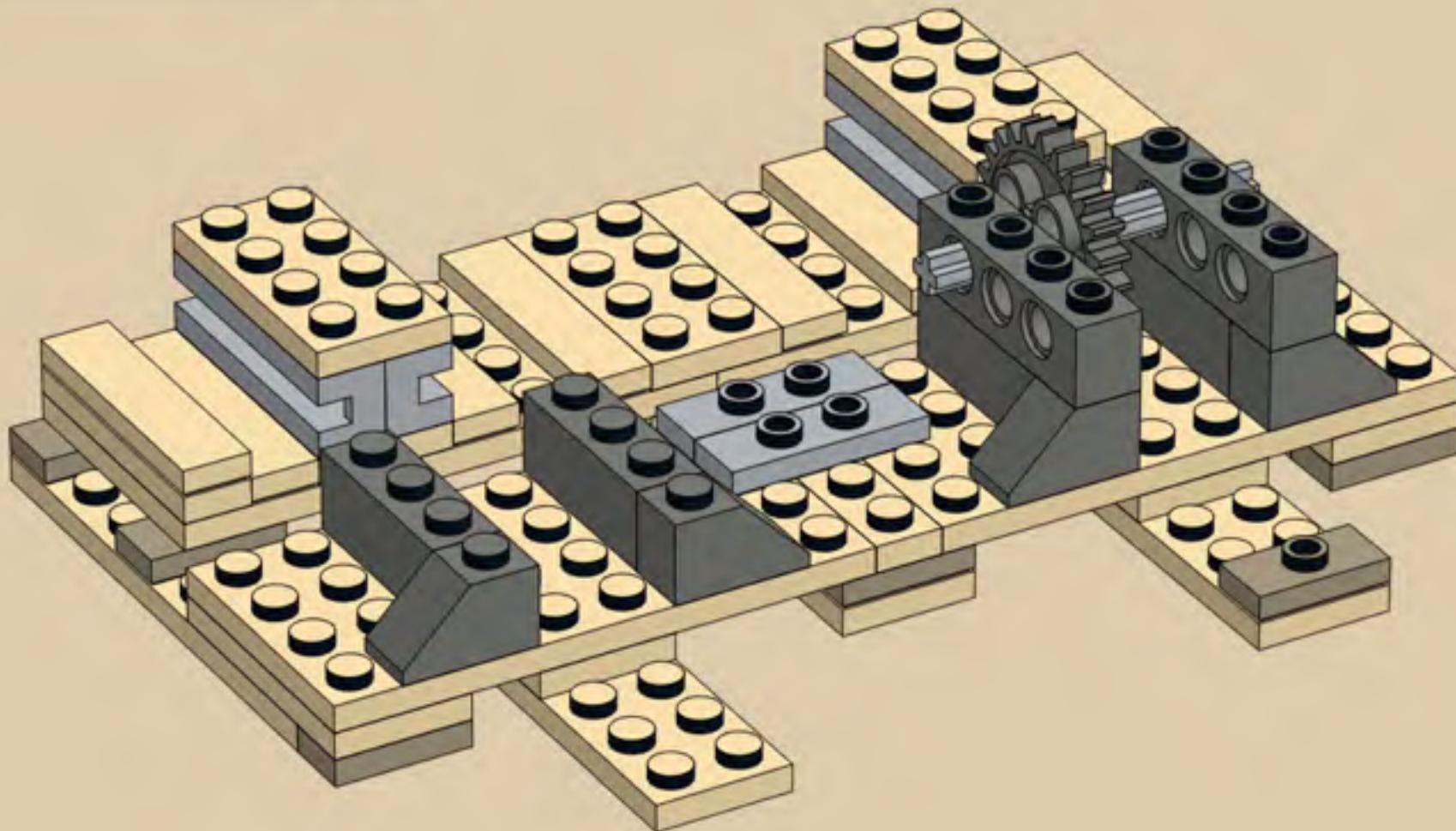


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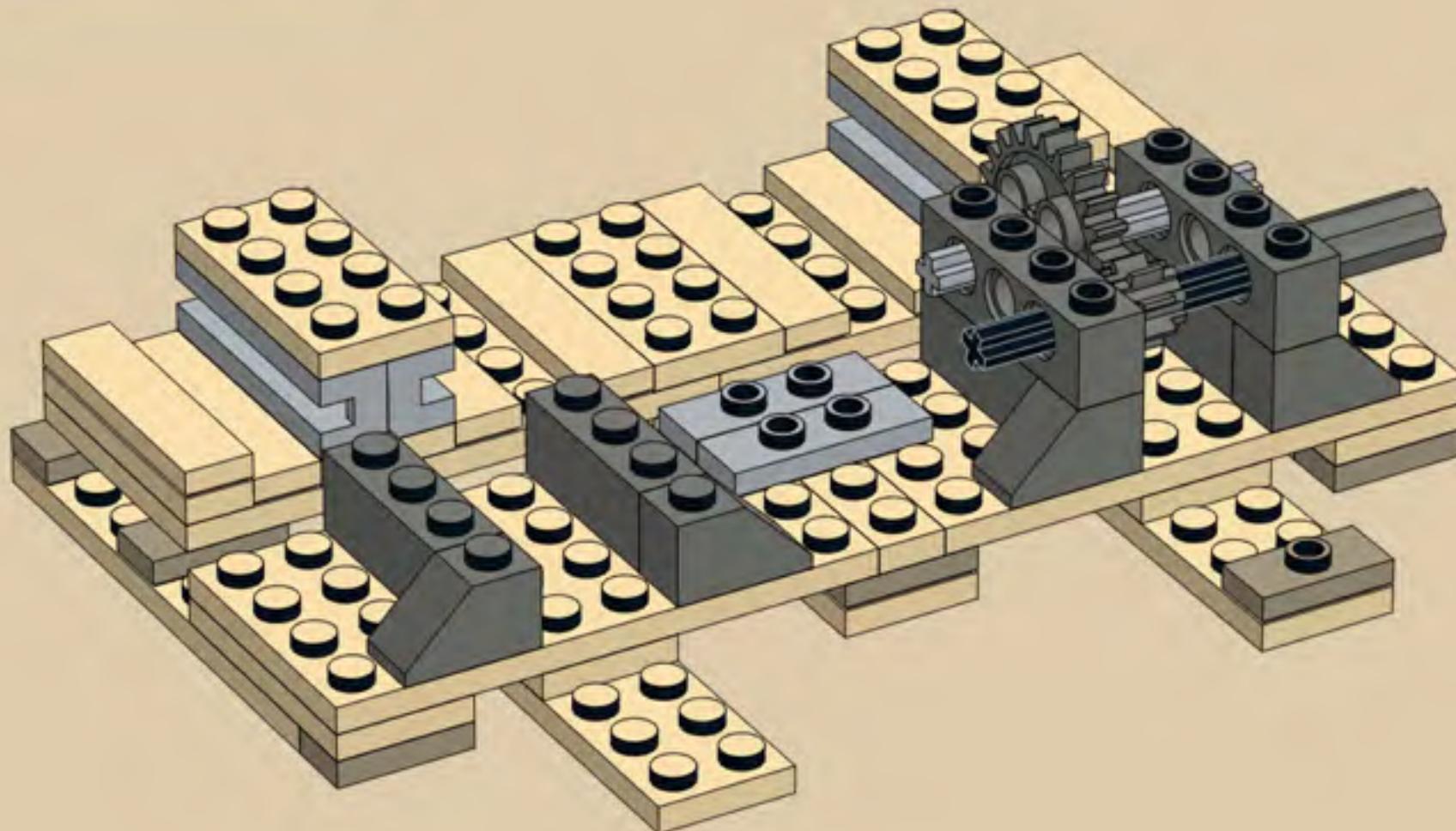


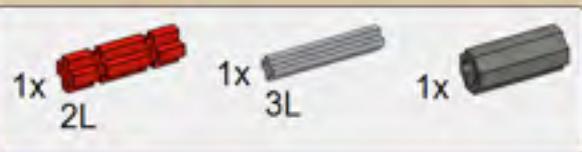
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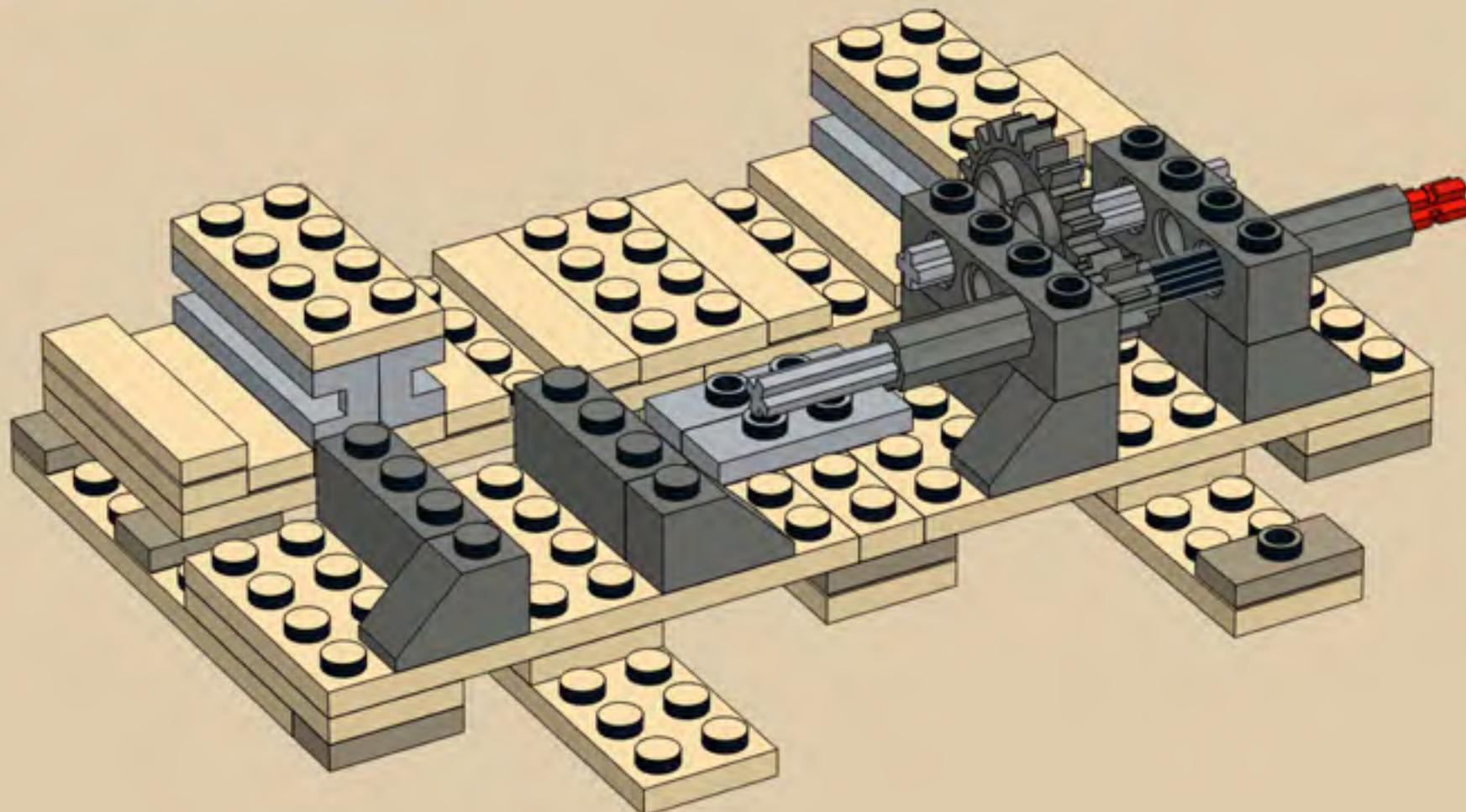


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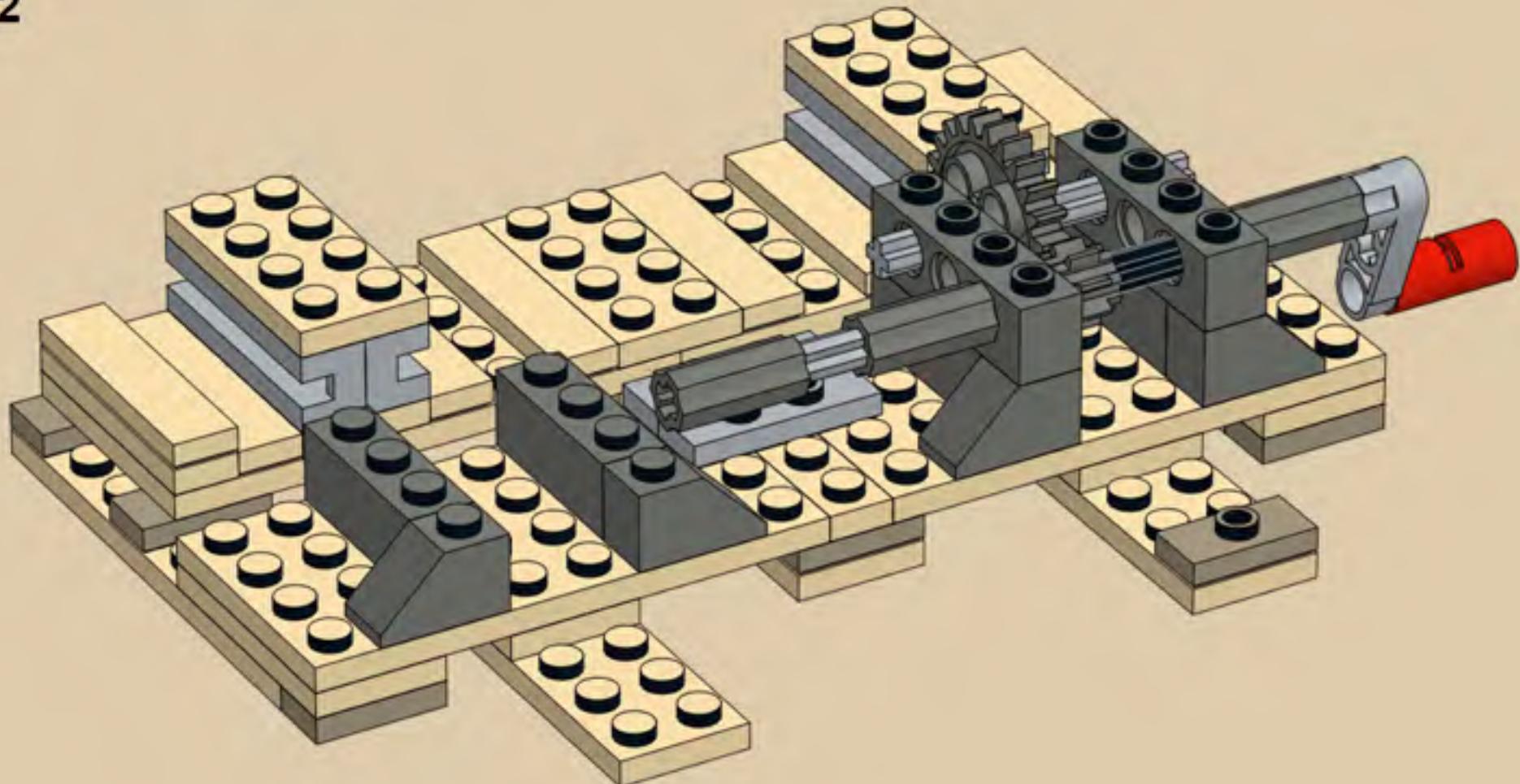


11





12

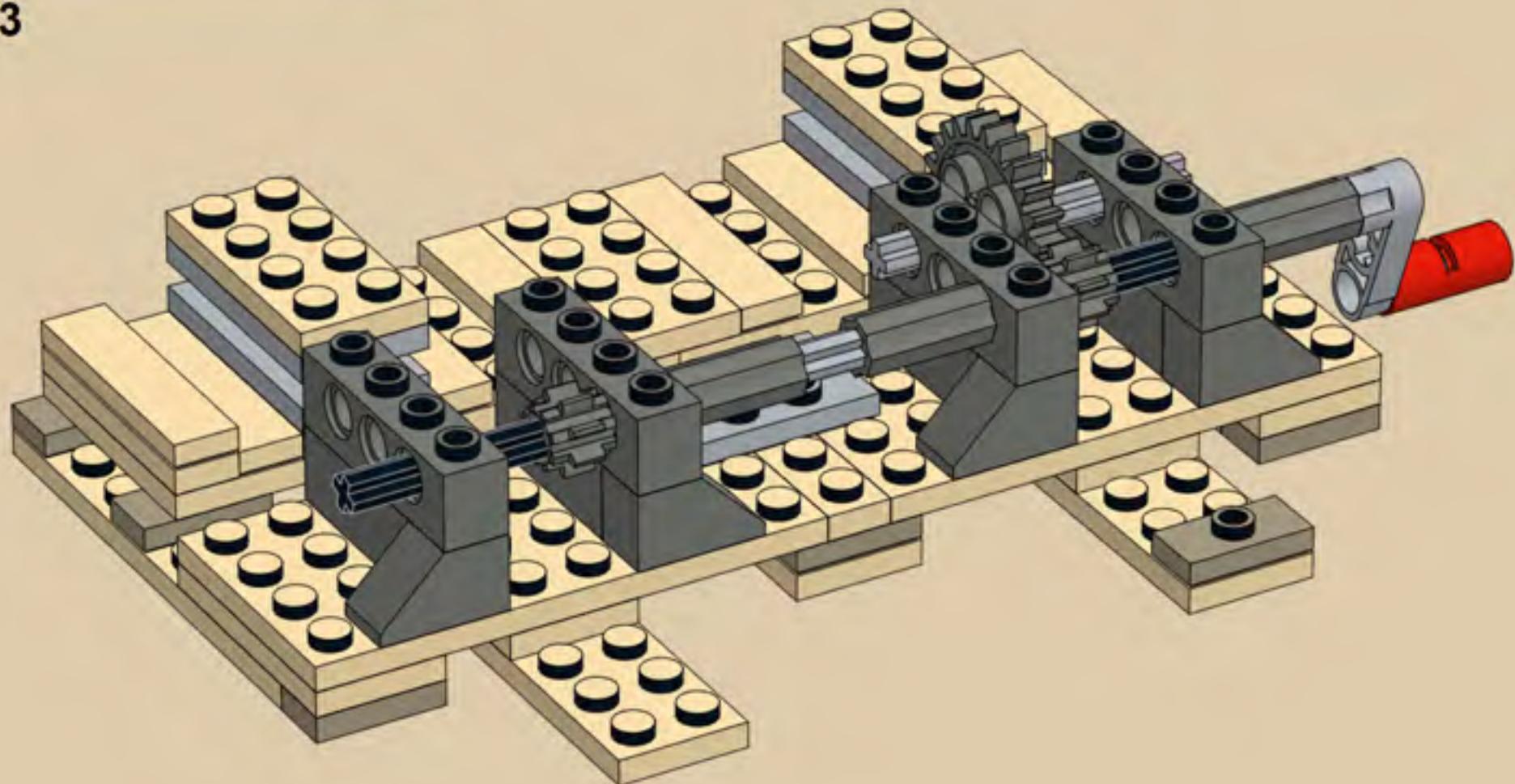


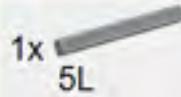
1x
6L

2x

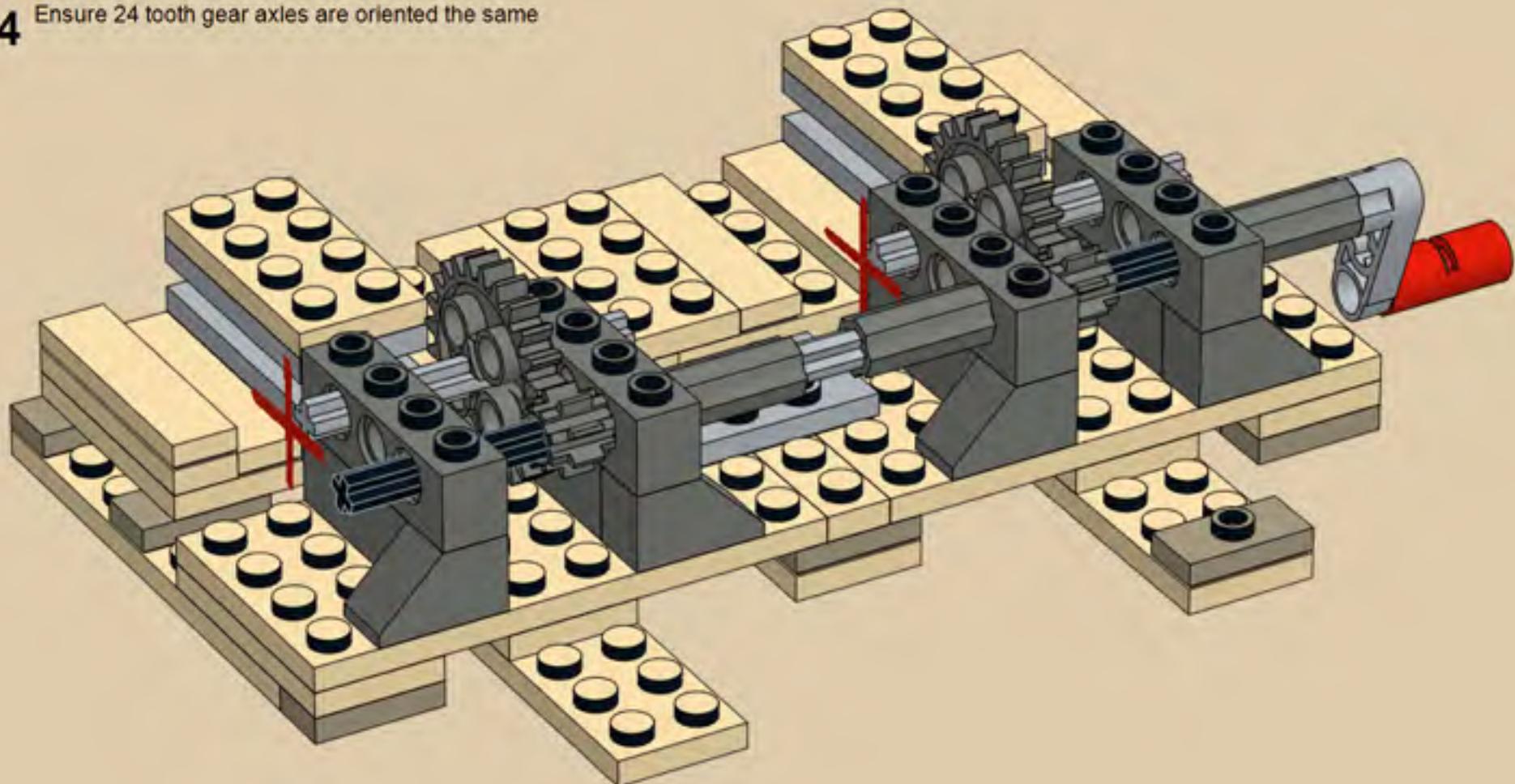
1x

13





14 Ensure 24 tooth gear axles are oriented the same



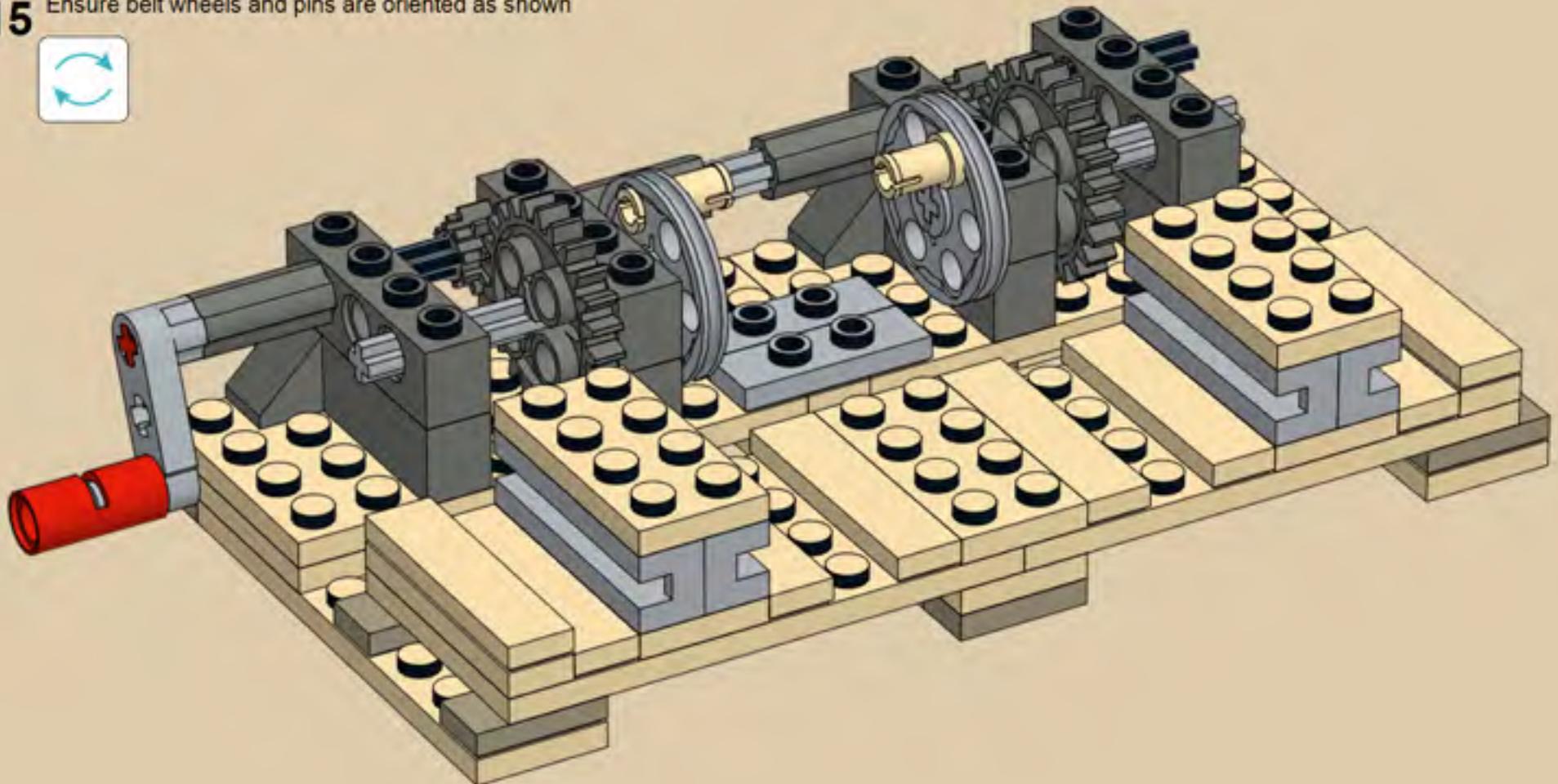


2x



2x

15 Ensure belt wheels and pins are oriented as shown



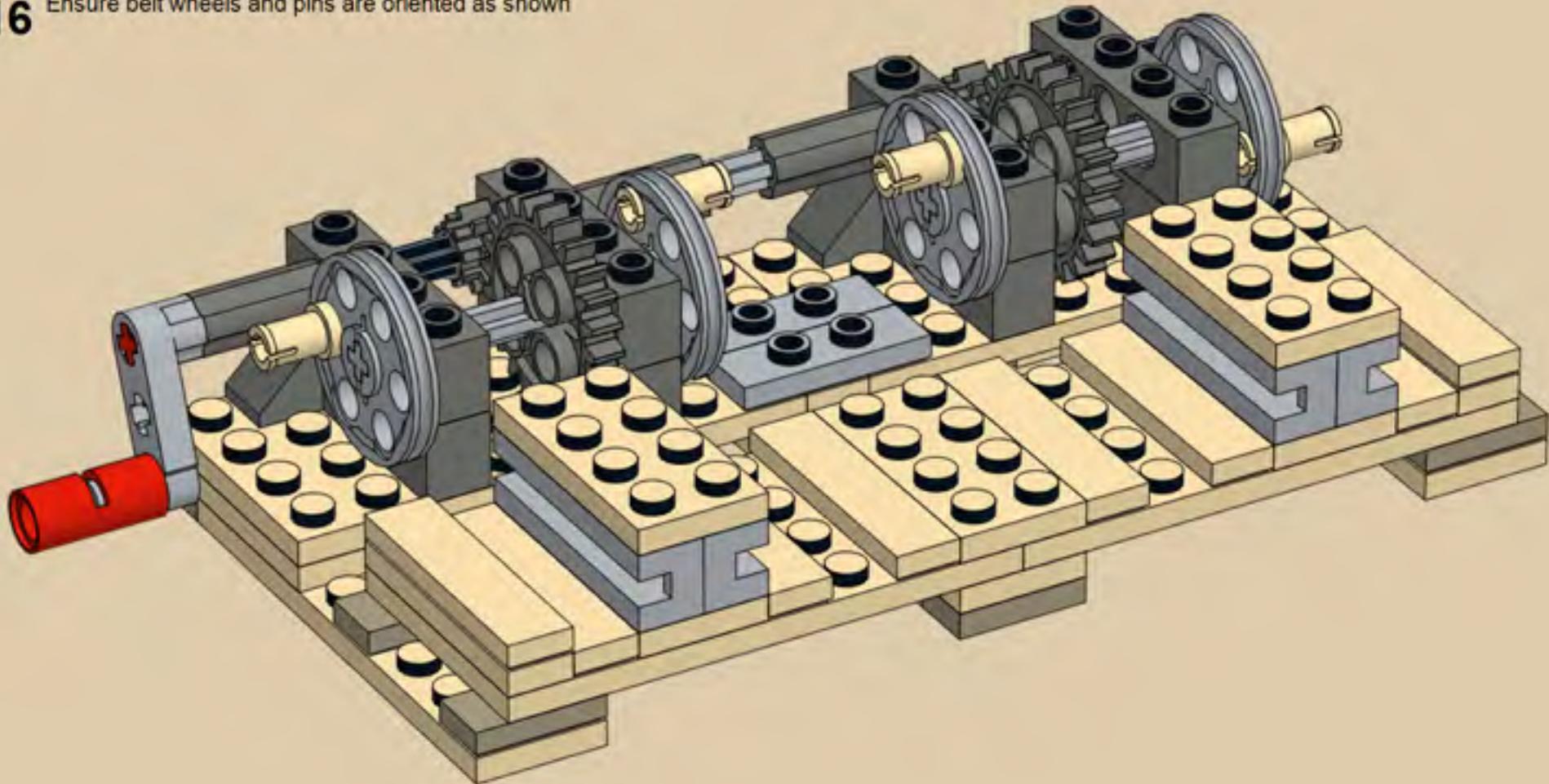


2x



2x

16 Ensure belt wheels and pins are oriented as shown



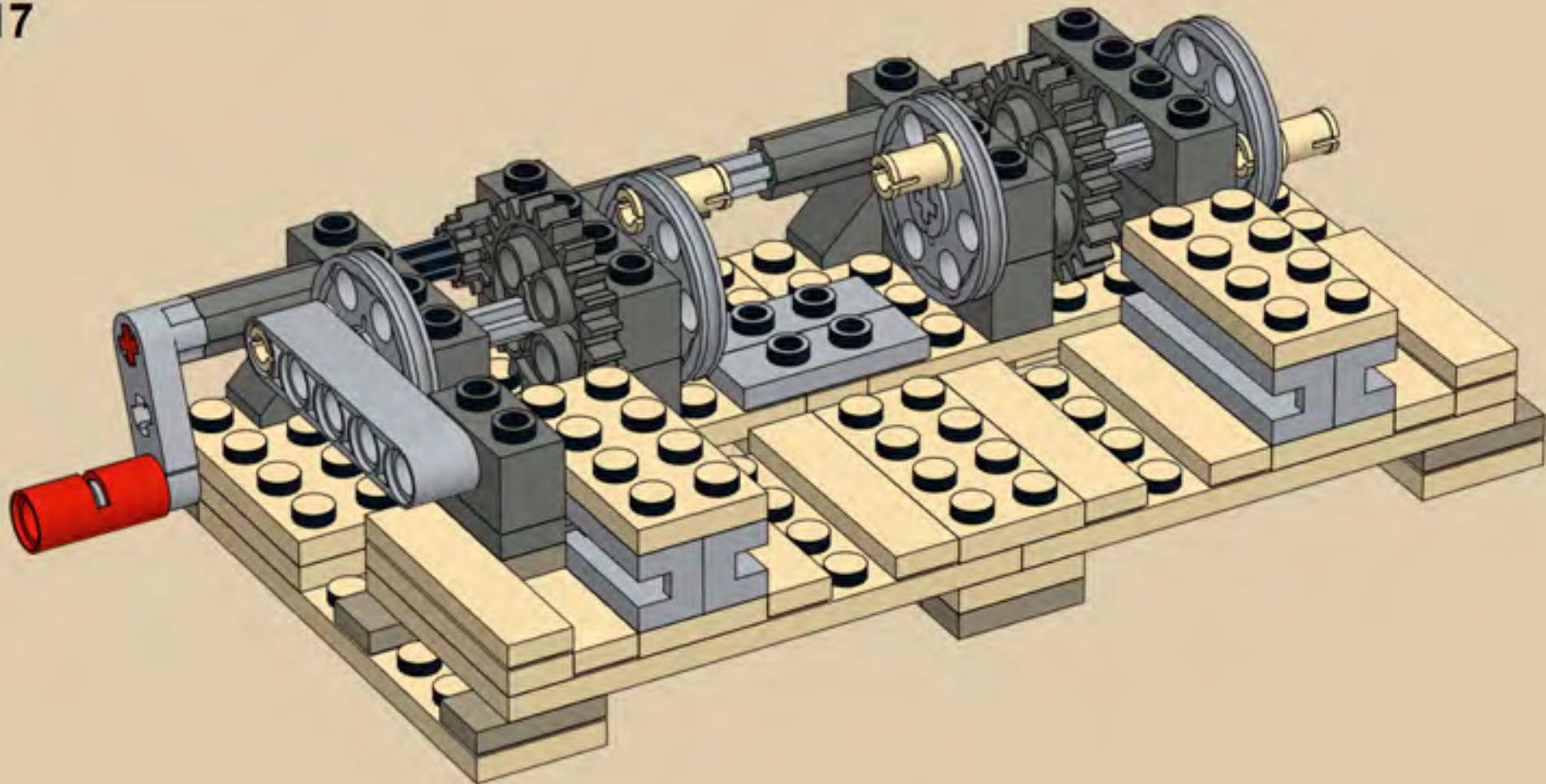


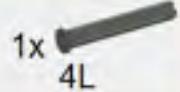
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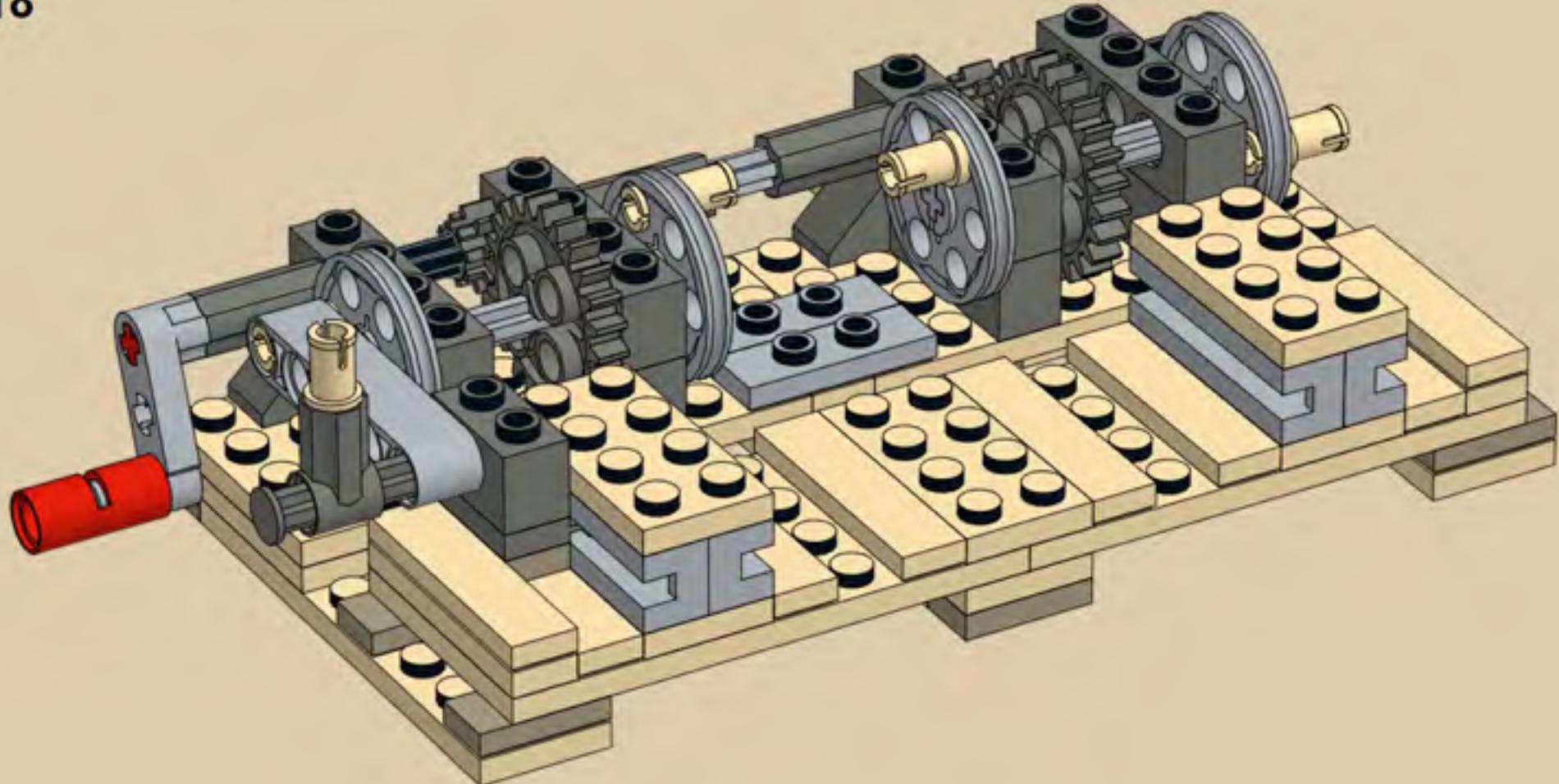
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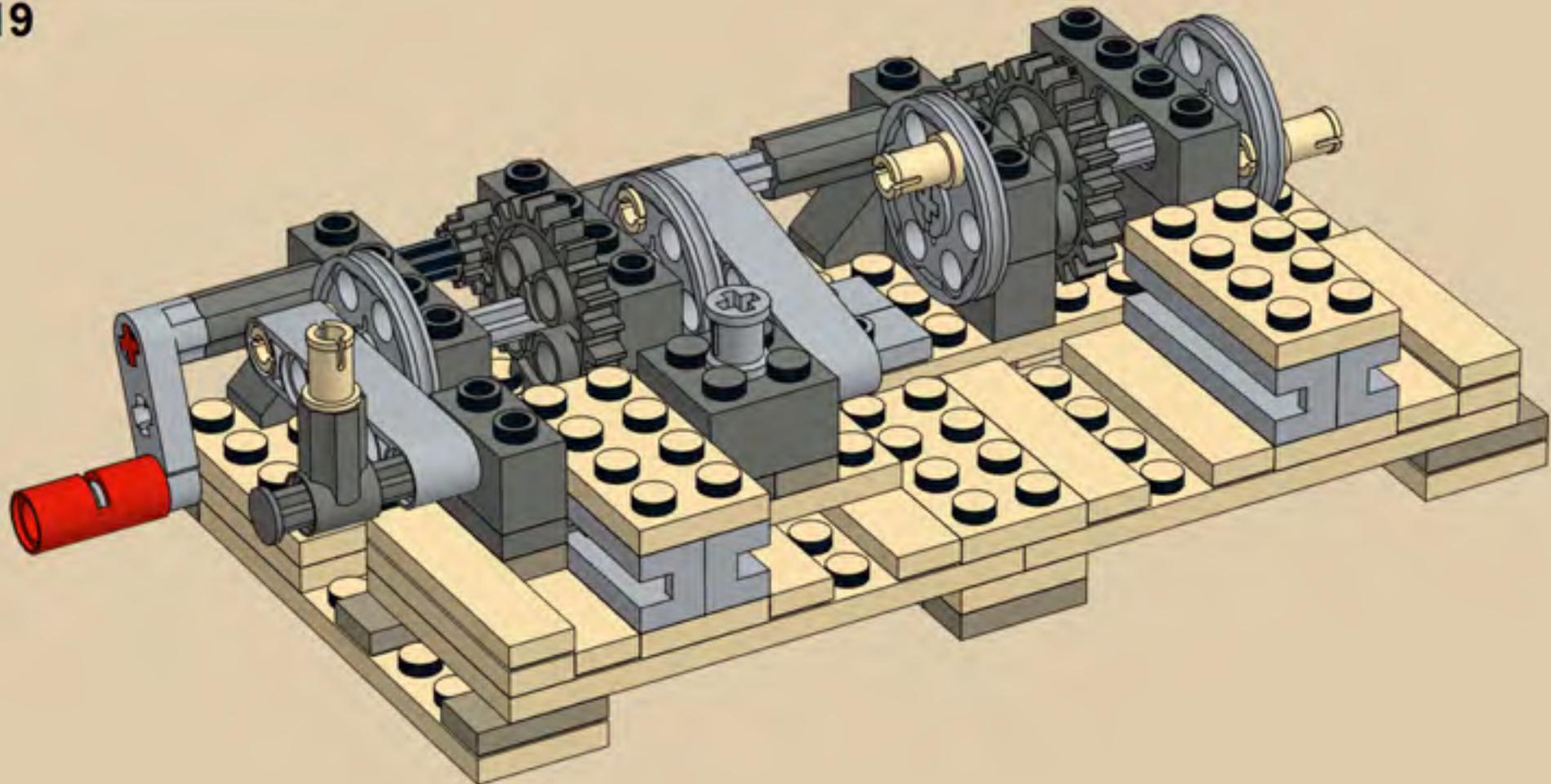


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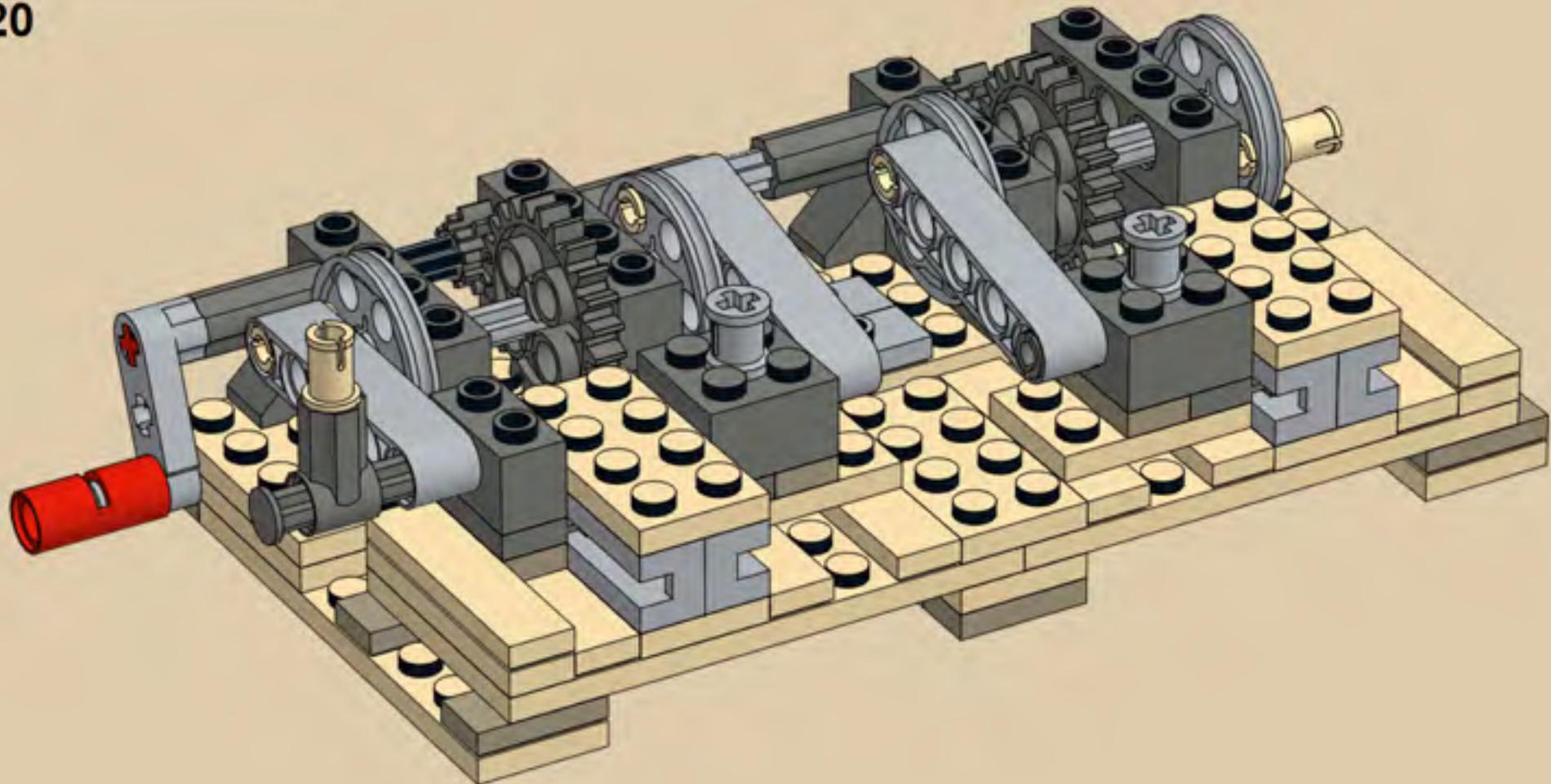


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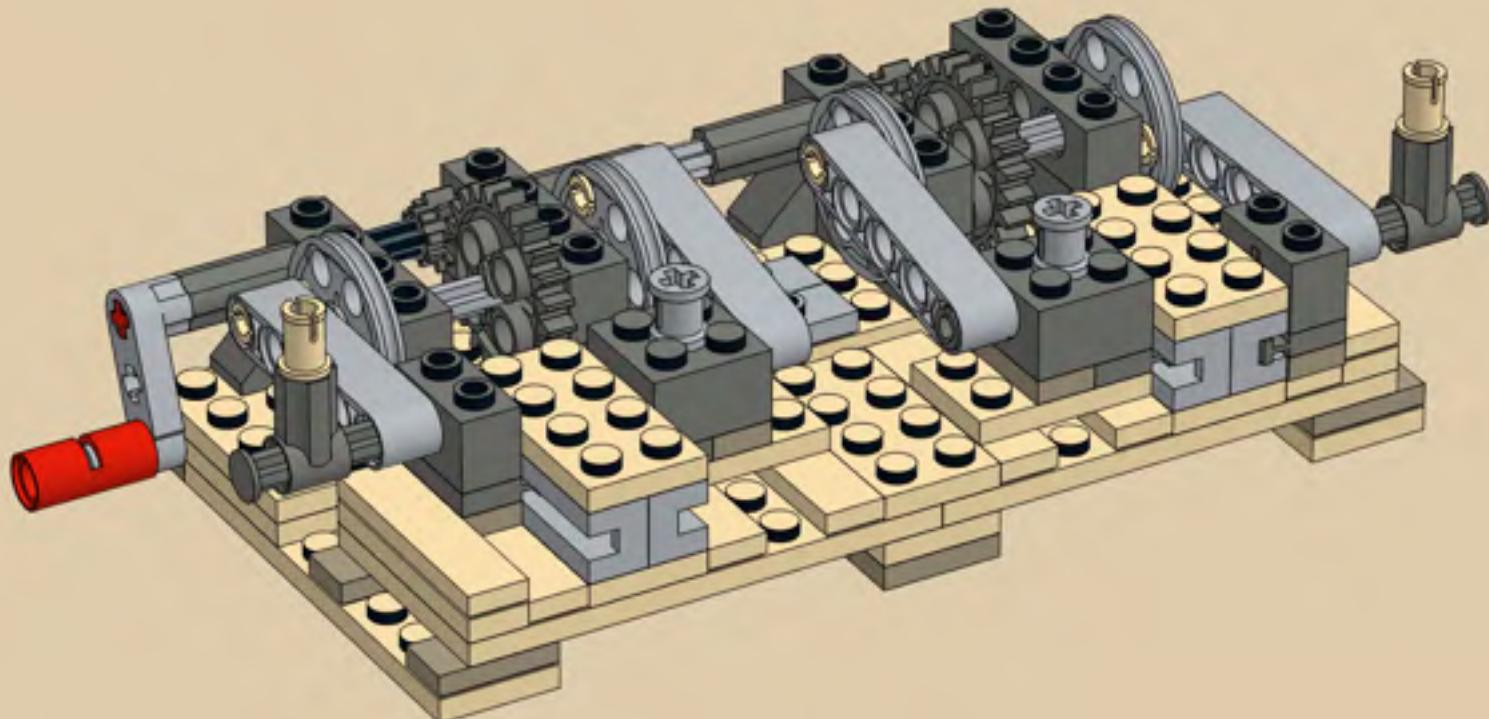


20





21





4x

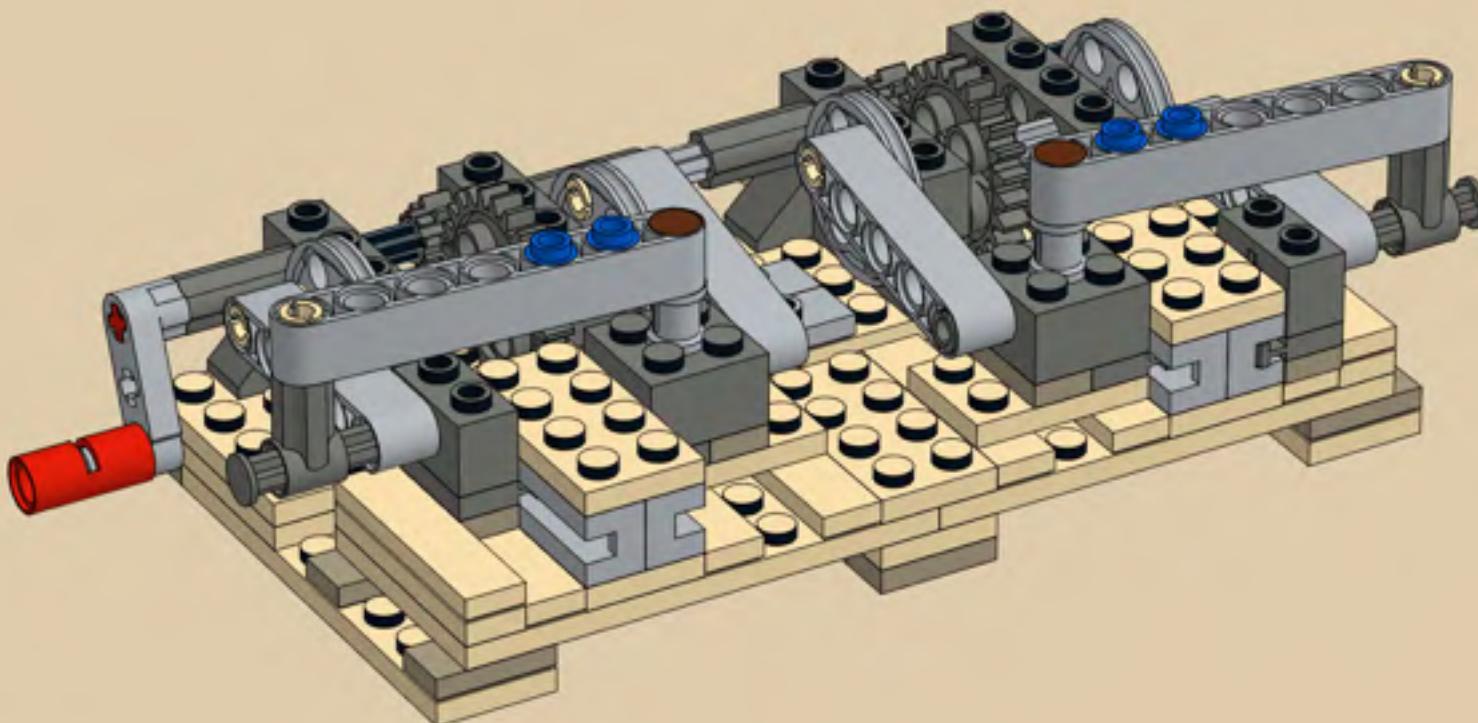


2x



7L

22





2x

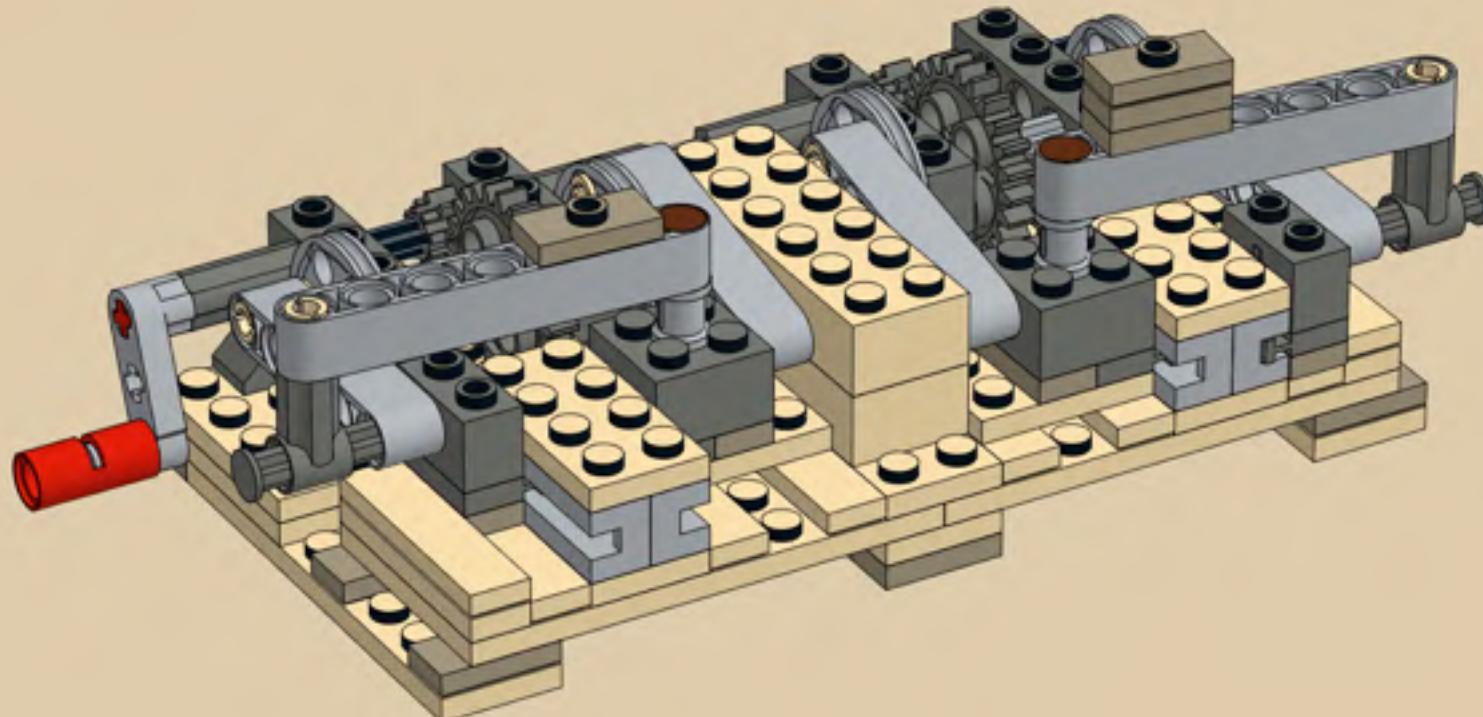


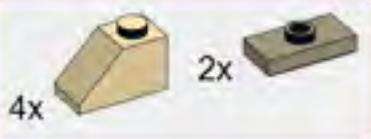
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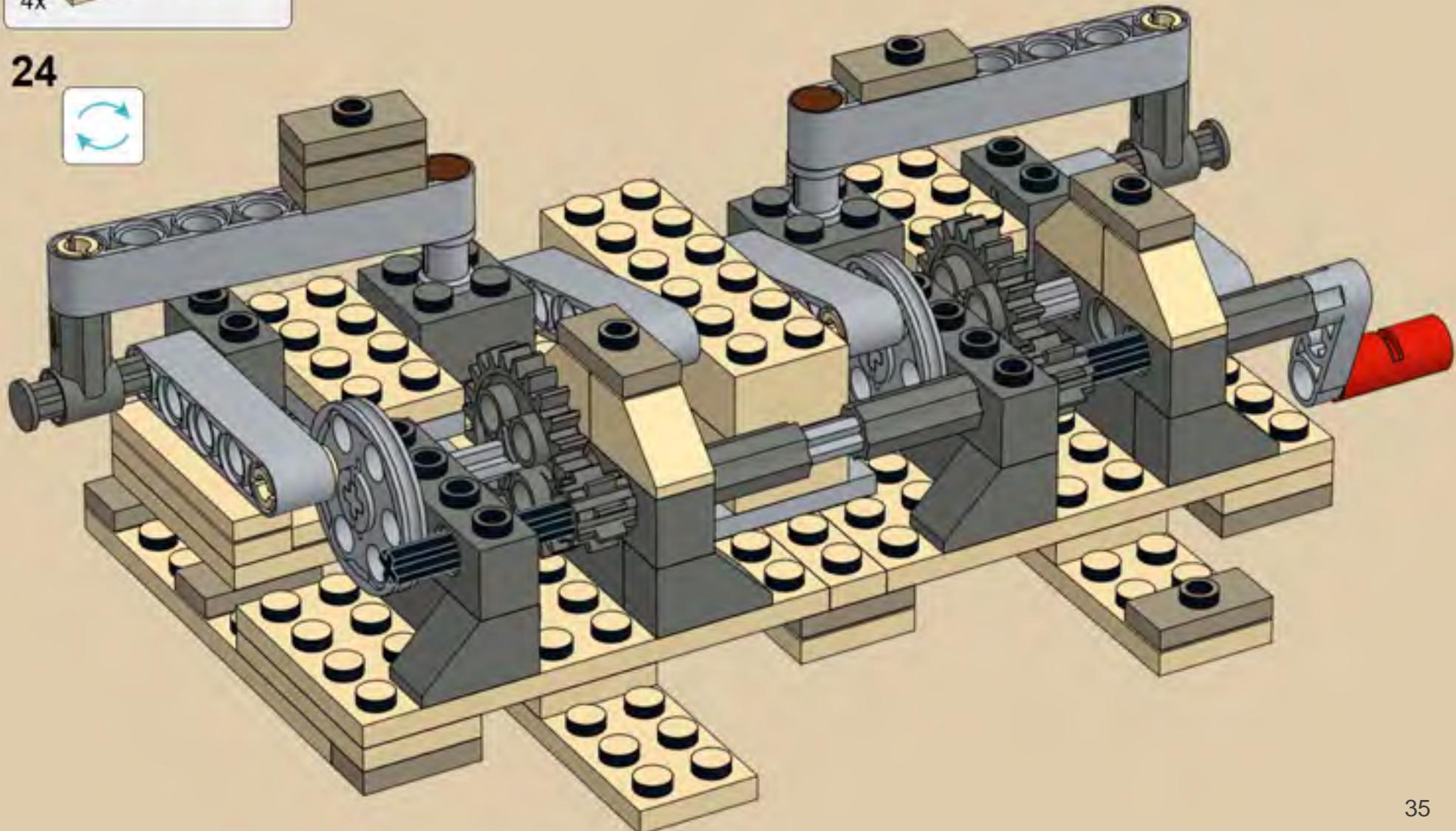
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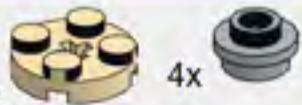
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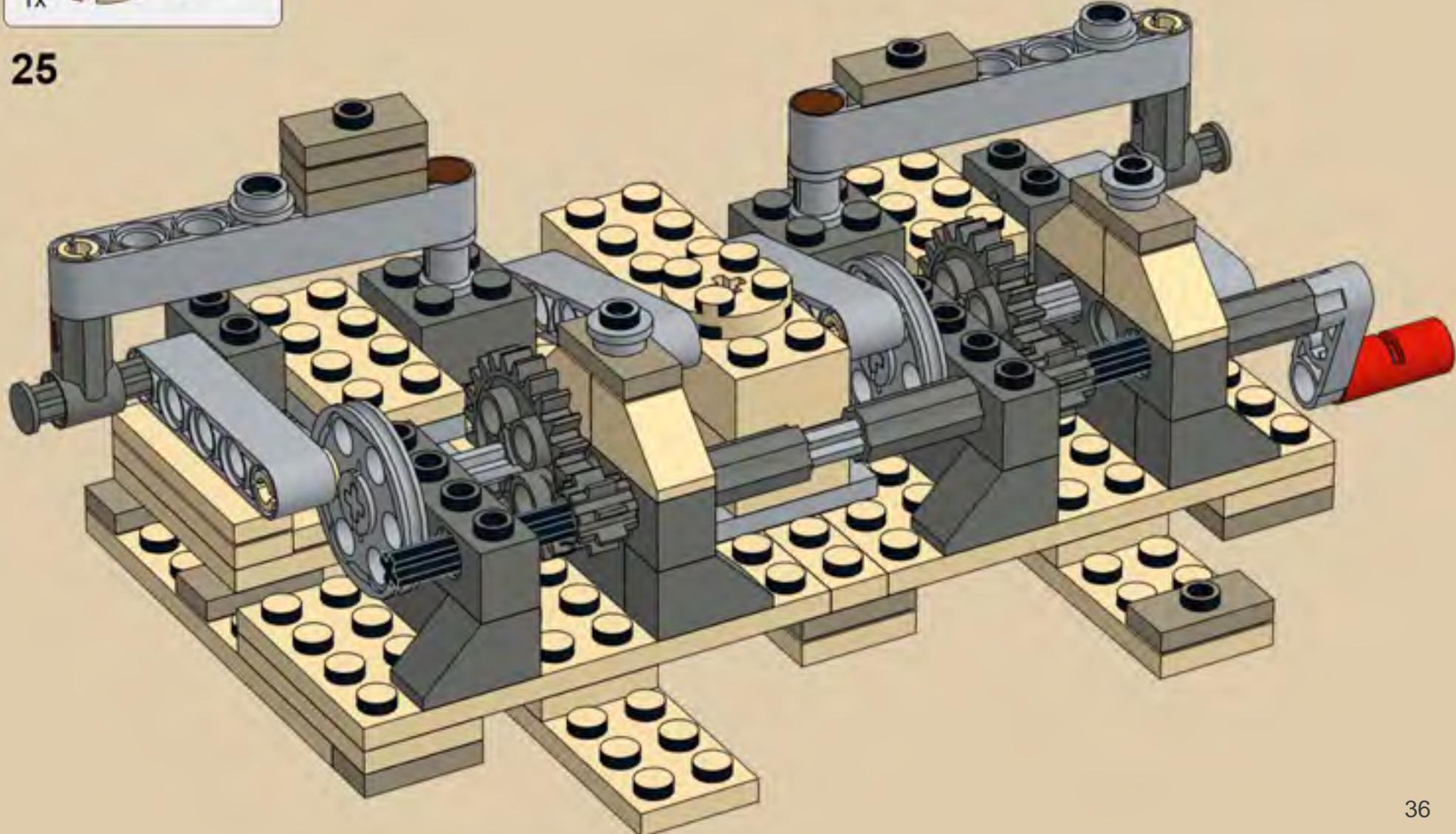


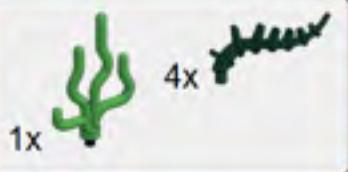
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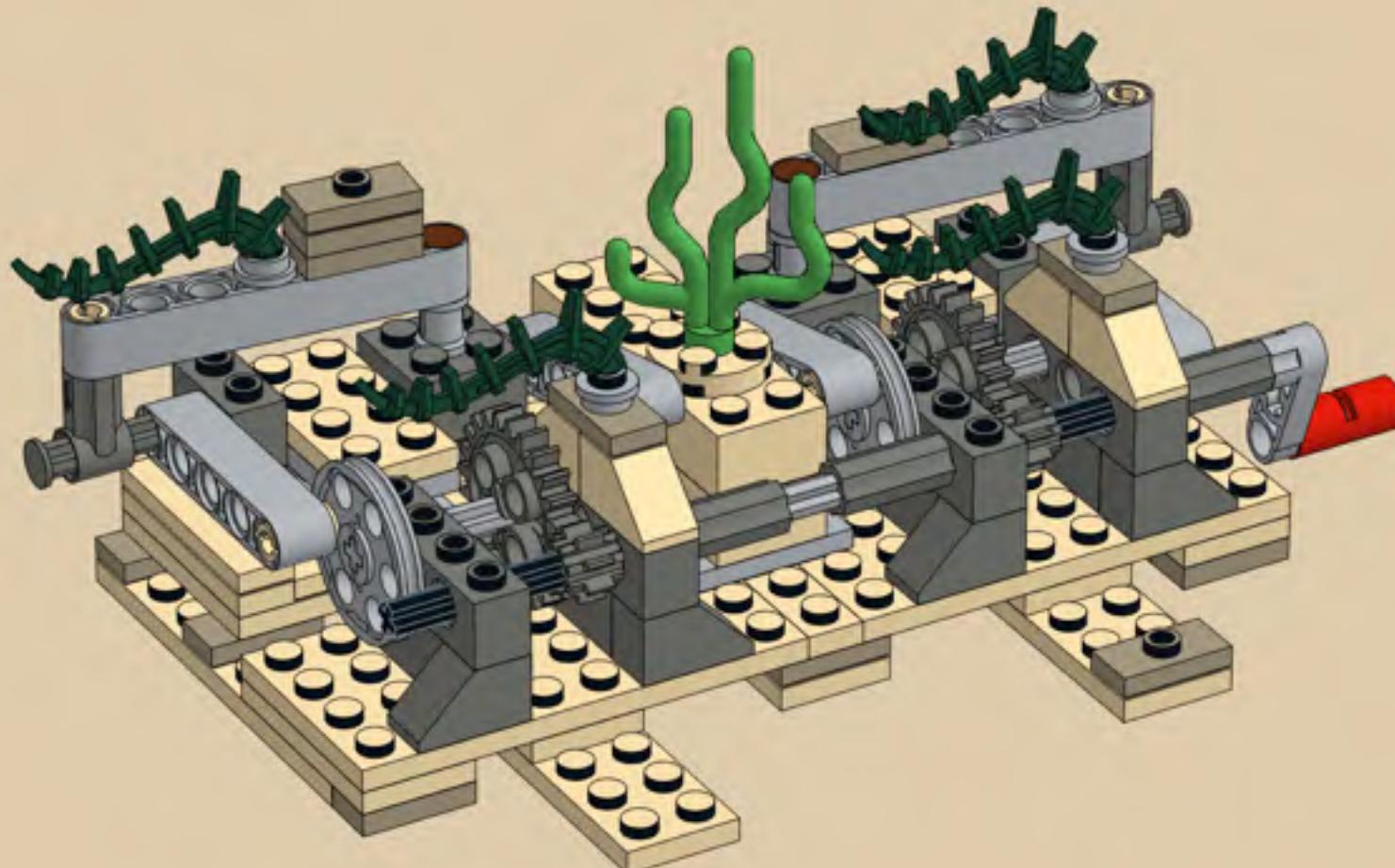


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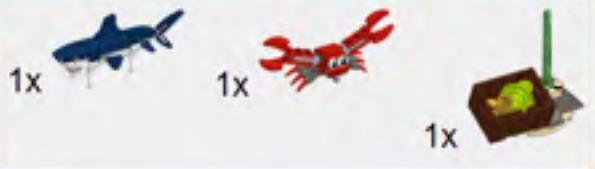




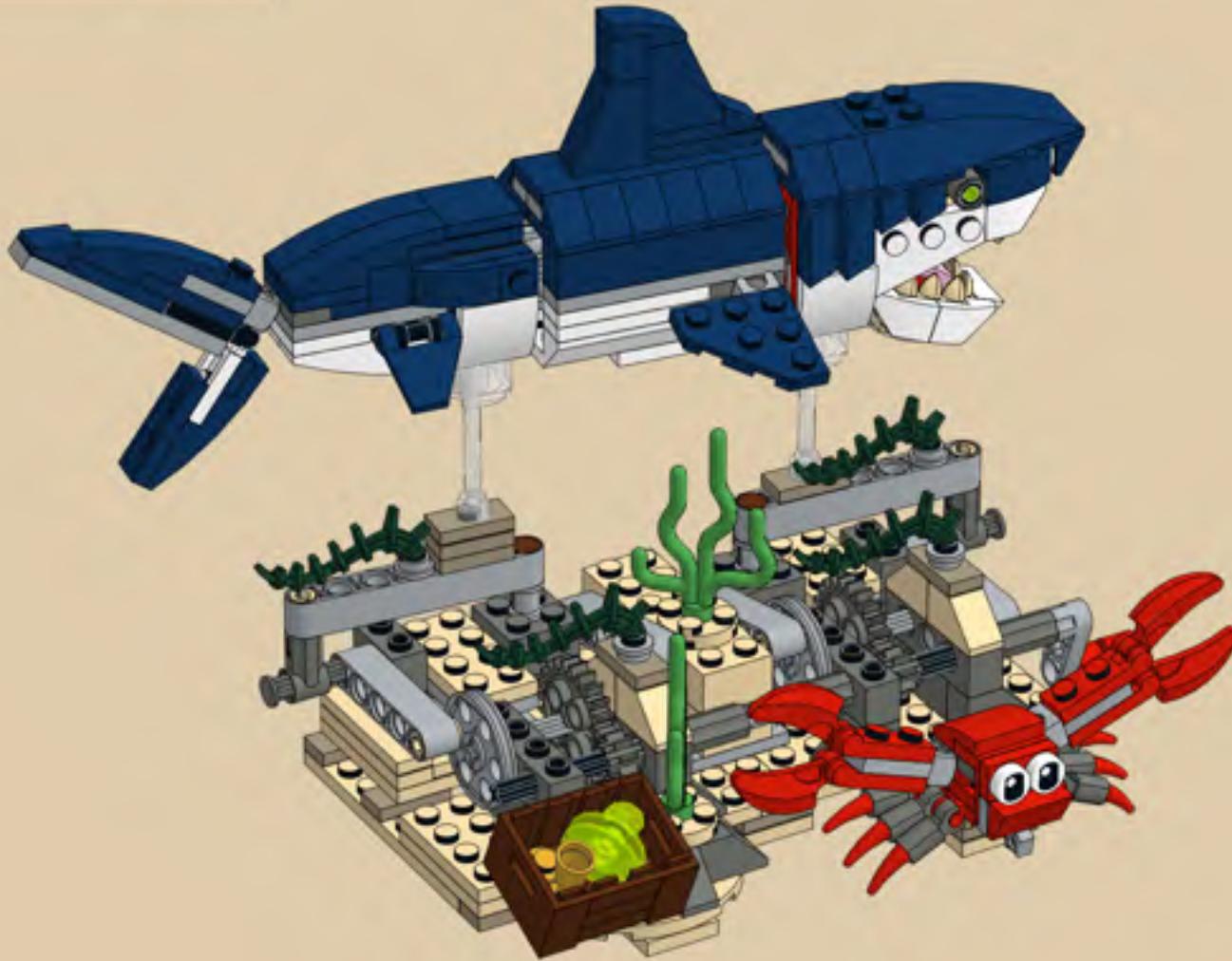
26



37



27



38