



1



2





1x

3



1x

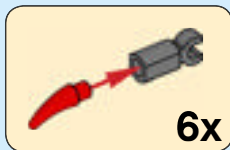
4



6x

6x

5



2x

6





1x

7



8



1x

8



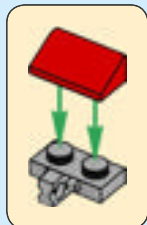


1x



1x

9



1x



2x

10

1

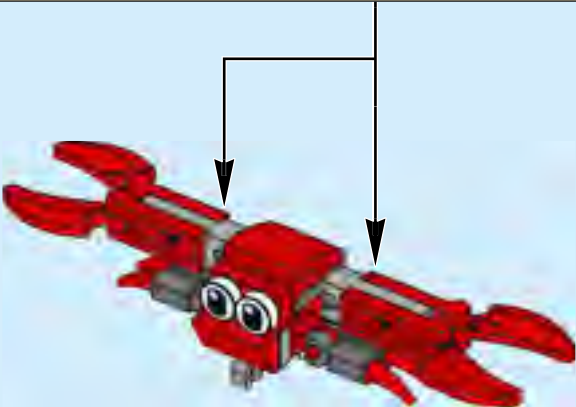


2





11





1x

1



1x



1x

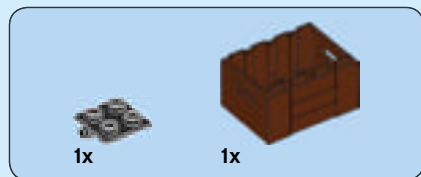
2



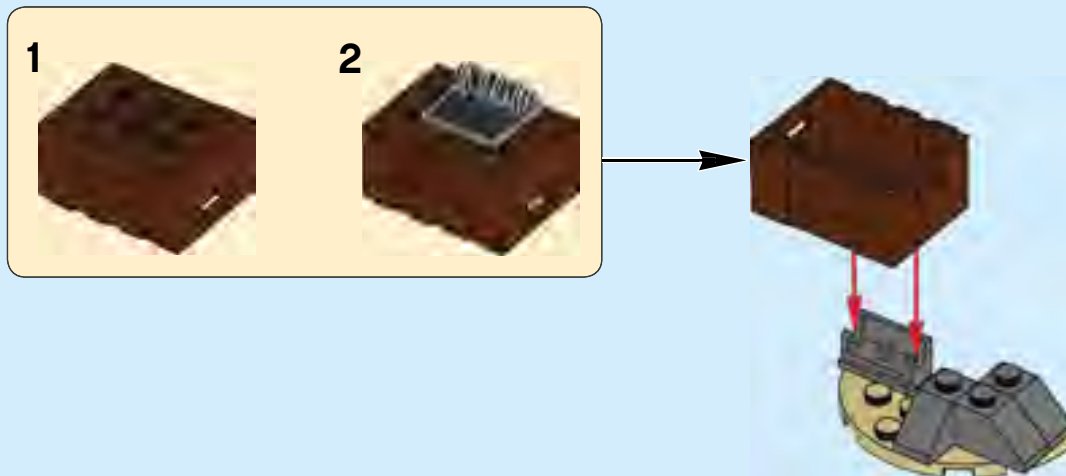
2x

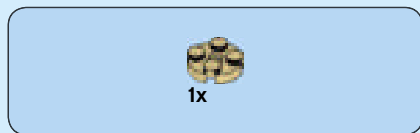
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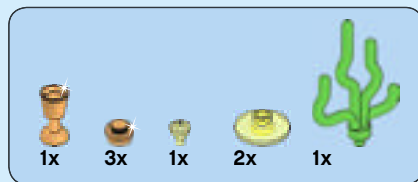


4



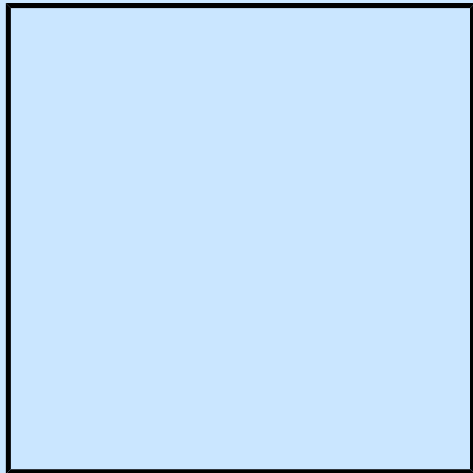


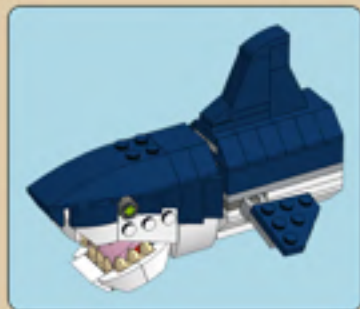
5



6







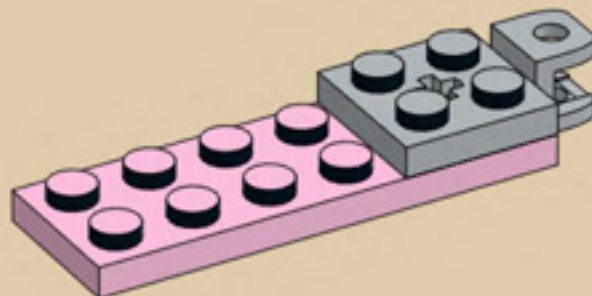
1x



1x



1



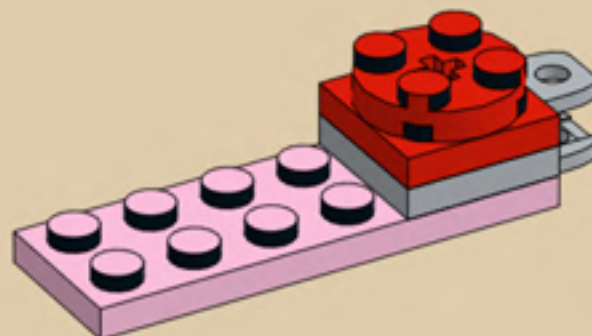
1x



1x



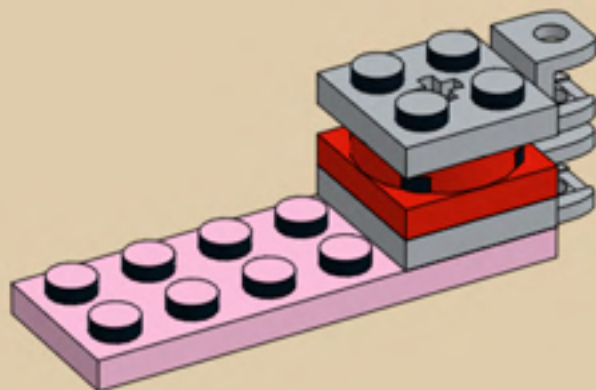
2



1x



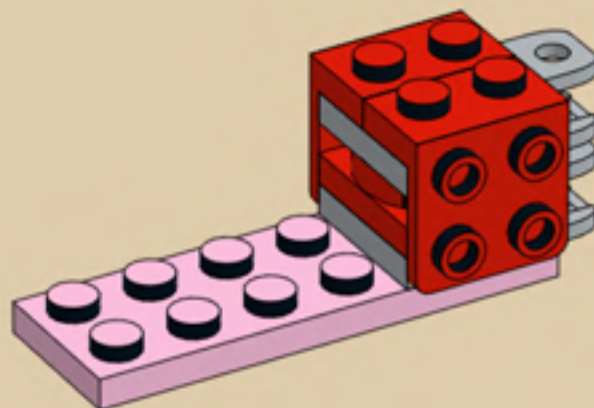
3

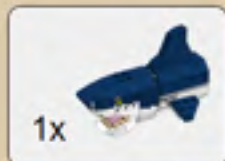


2x

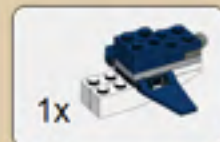
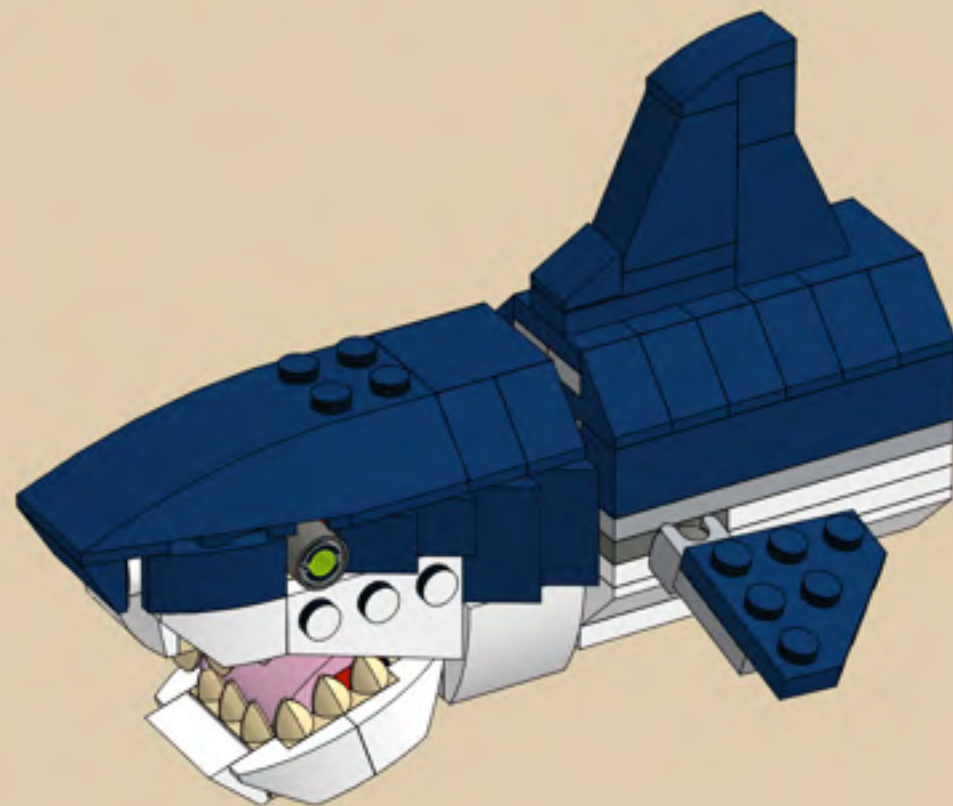


4

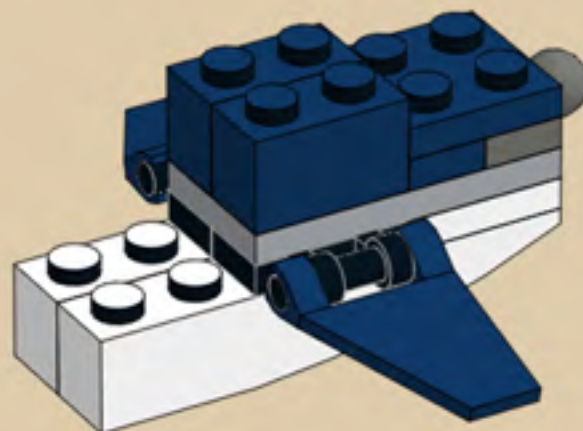




5 Original Steps 7 to 64

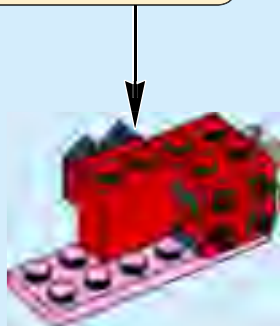
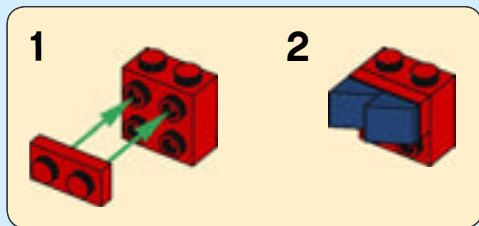


1 Original steps 65 to 71



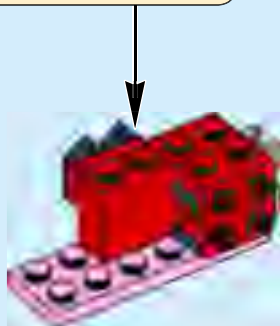
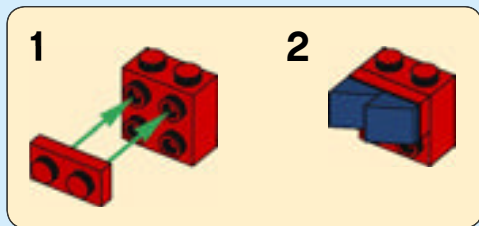


7



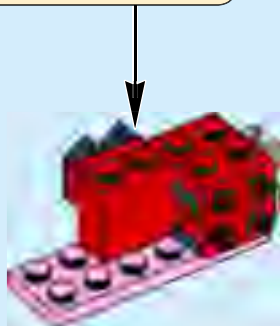
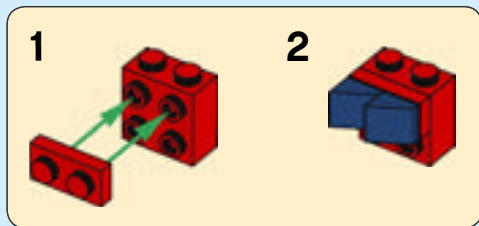


7



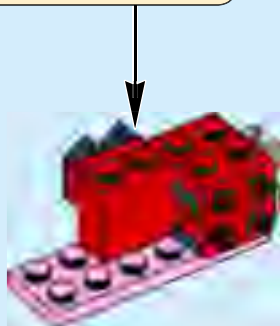
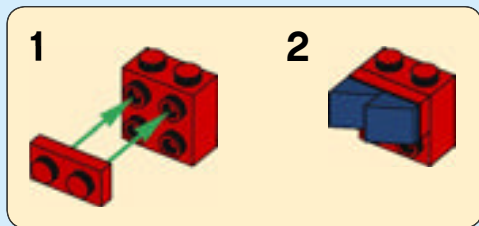


7



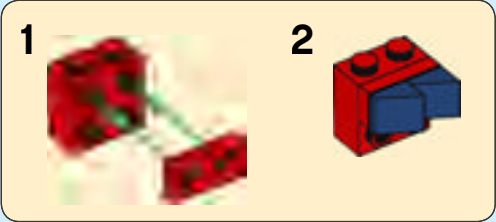


7





8





1x

9



1x

10



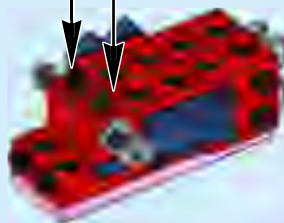


2x



2x

11



2x

12





1x

13



1x

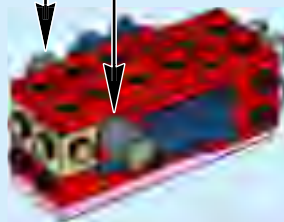
14





2x

15



4x

16





1x

17



1x

18



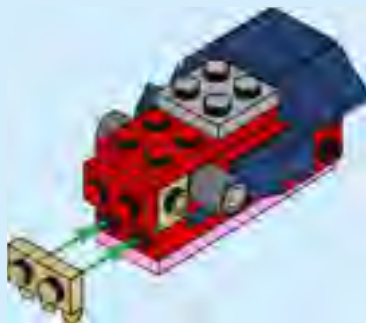


1x



1x

19



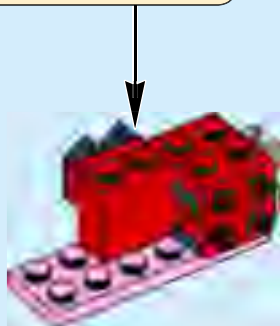
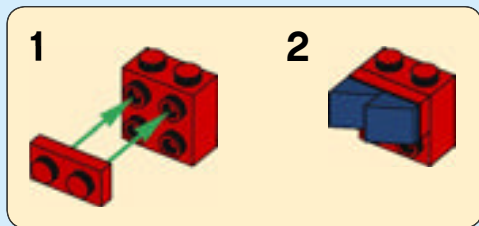
1x

20



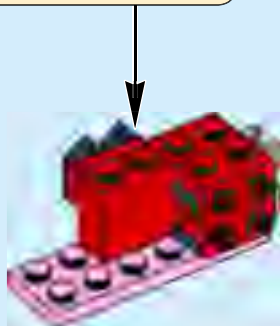
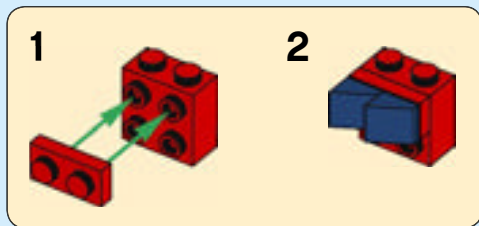


7



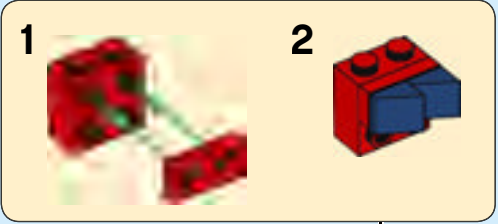


7





8





1x

9



1x

10



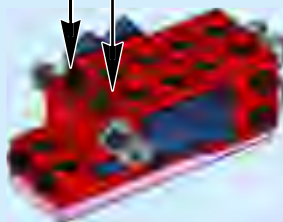


2x



2x

11



2x

12



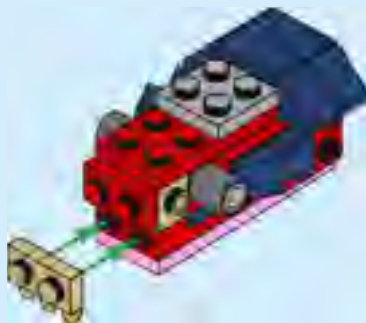


1x



1x

19



1x

20





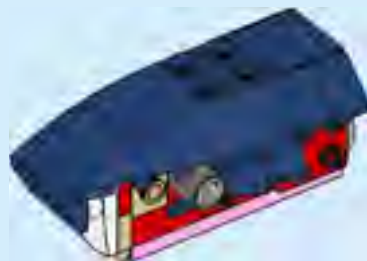
1x

21

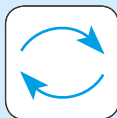
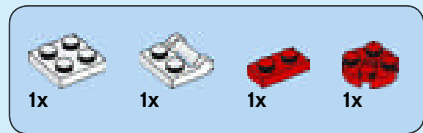


1x

22



23





2x

24





1x

21

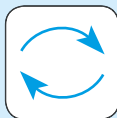
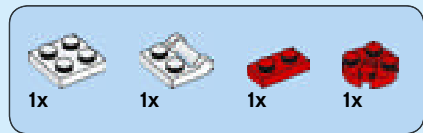


1x

22



23





2x

24





25



26





1x

27



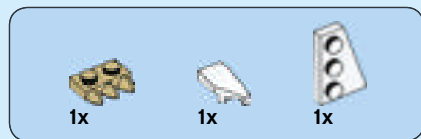
1x



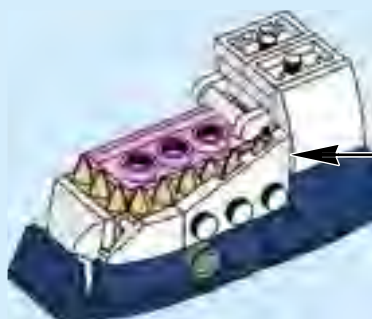
1x

28





29



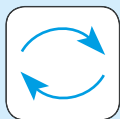


1x



1x

30



2x

31





1x

32

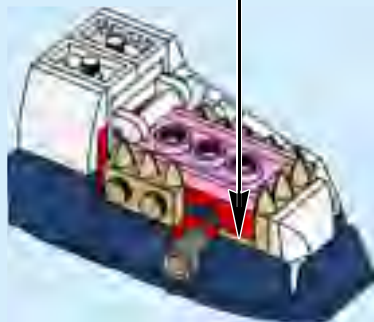


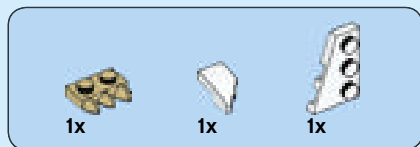
1x



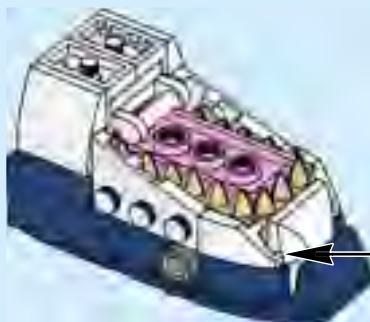
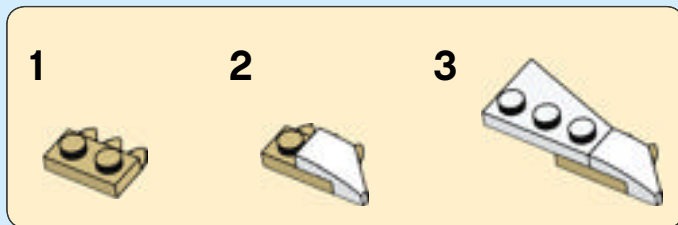
1x

33





34





1x

35



2x

36





2x

37



1x

38



1x

39





40



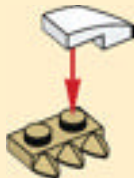
41





42

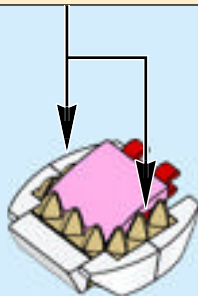
1



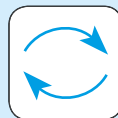
2



2x



43





1x

44



1x

45





1x

46



1x

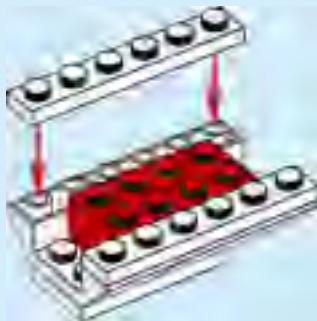
47





2x

48



2x



2x



2x

49





2x



2x

50



1x

51





2x

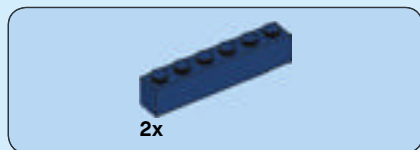
52



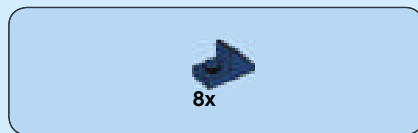
1x

53

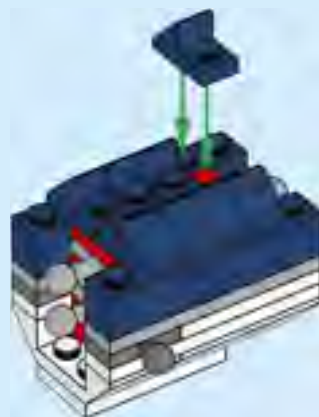




54



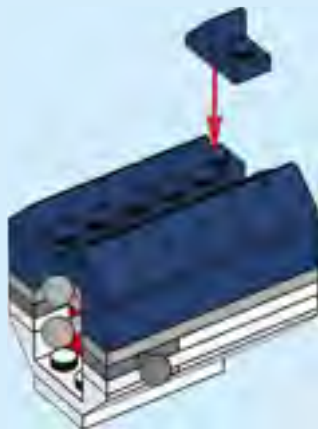
55





4x

56





2x

57



1x



4x

58





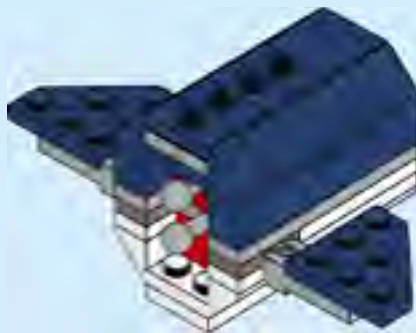
2x

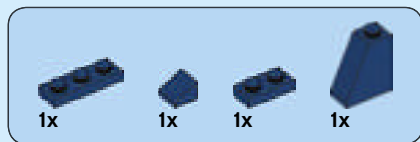
59



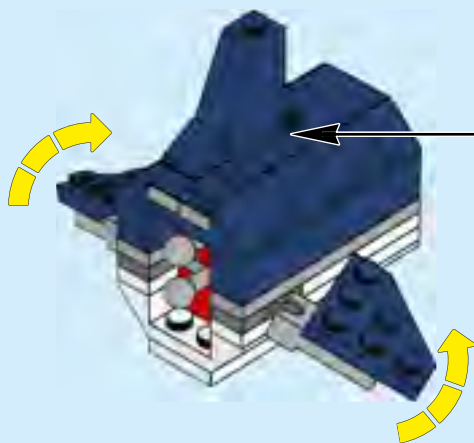
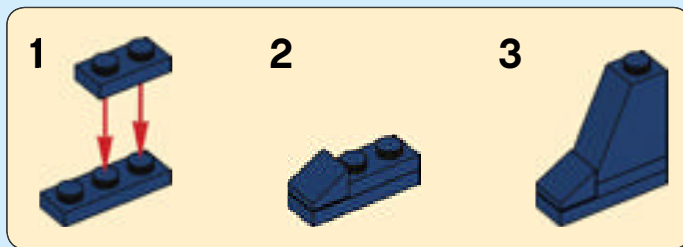
2x

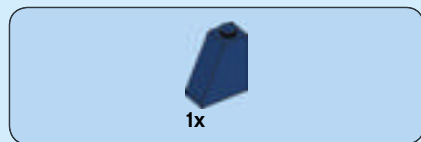
60



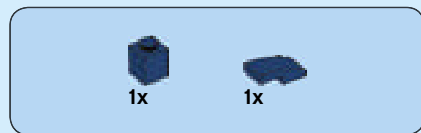


61

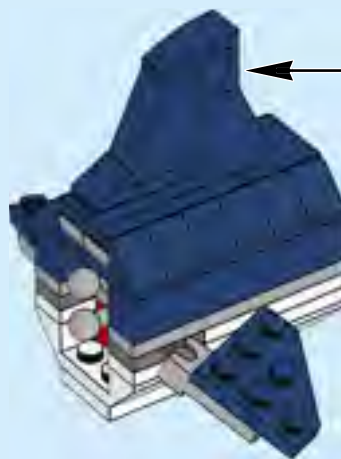
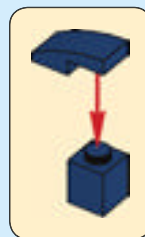




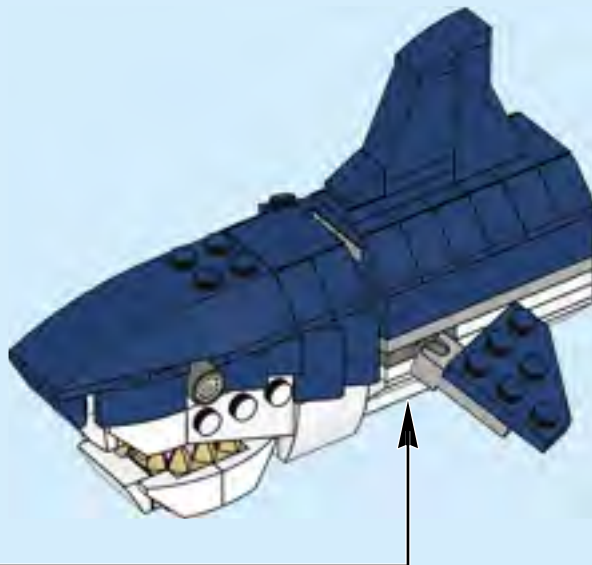
62



63



64





2x

65



1x

66





2x

67



1x

68





2x

69



1x



1x

70





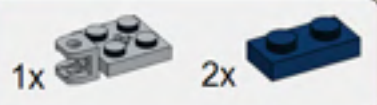
2x



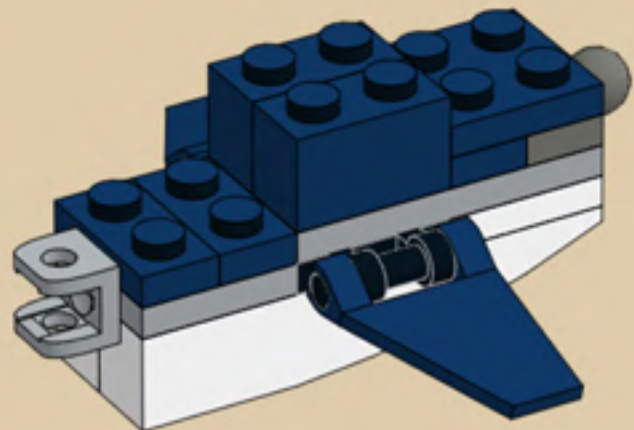
1x

71

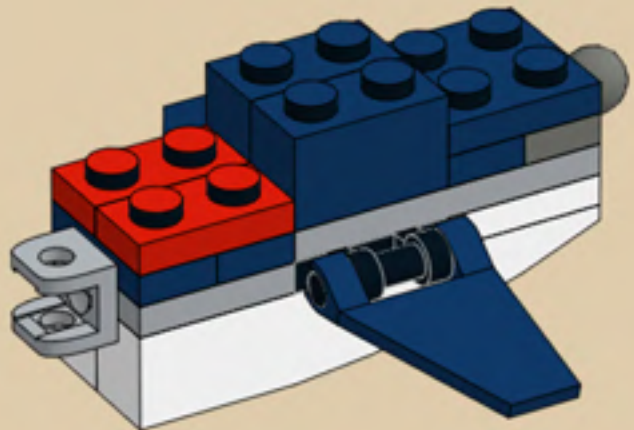




2

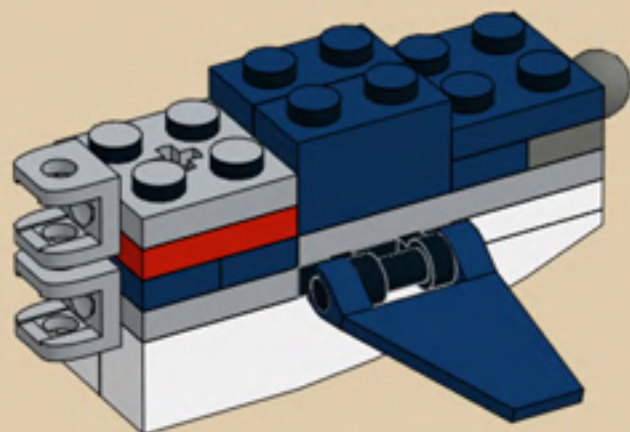


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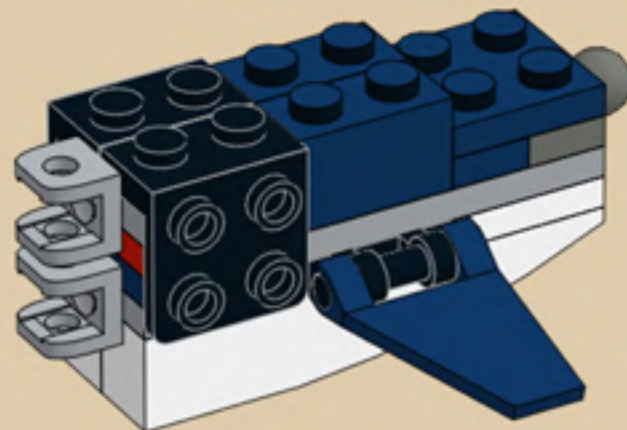


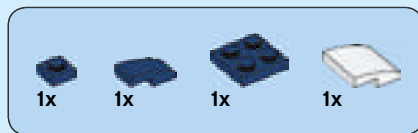


4

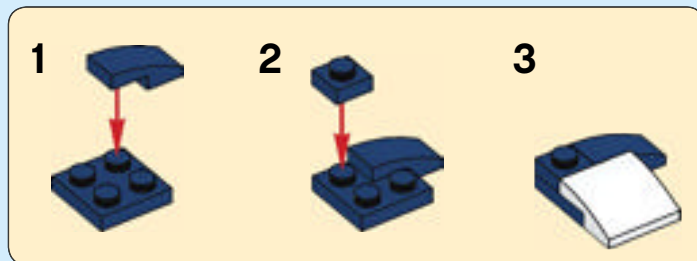


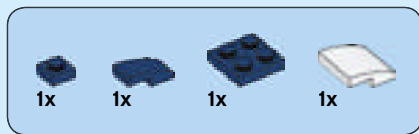
5



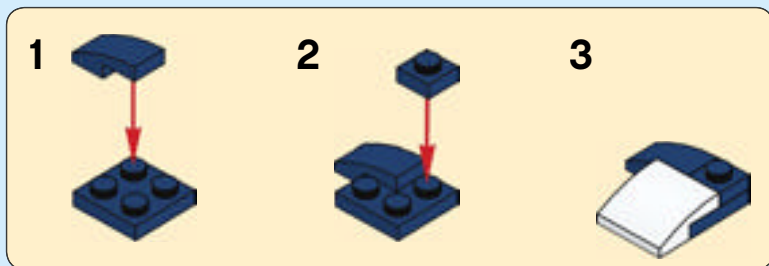


74





75





2x

76



1x

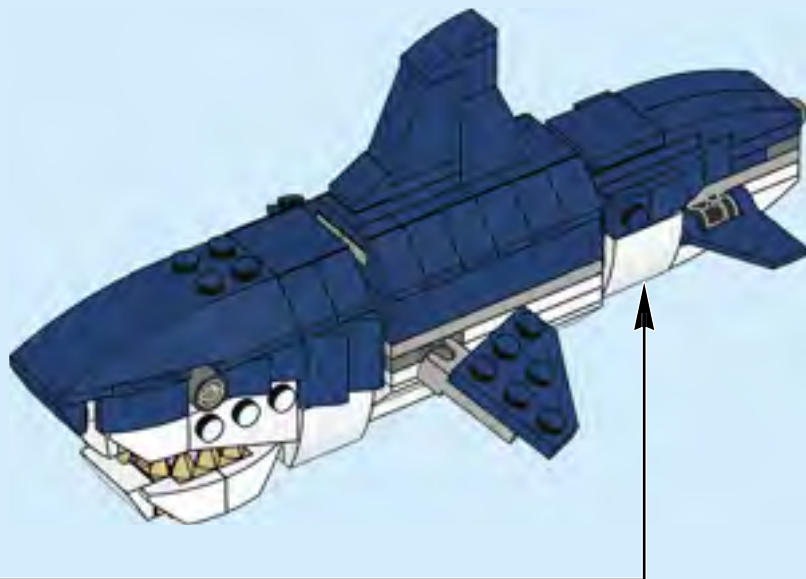


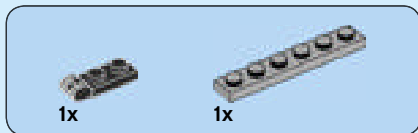
2x

77



78





79



80



81





1x

82



1x

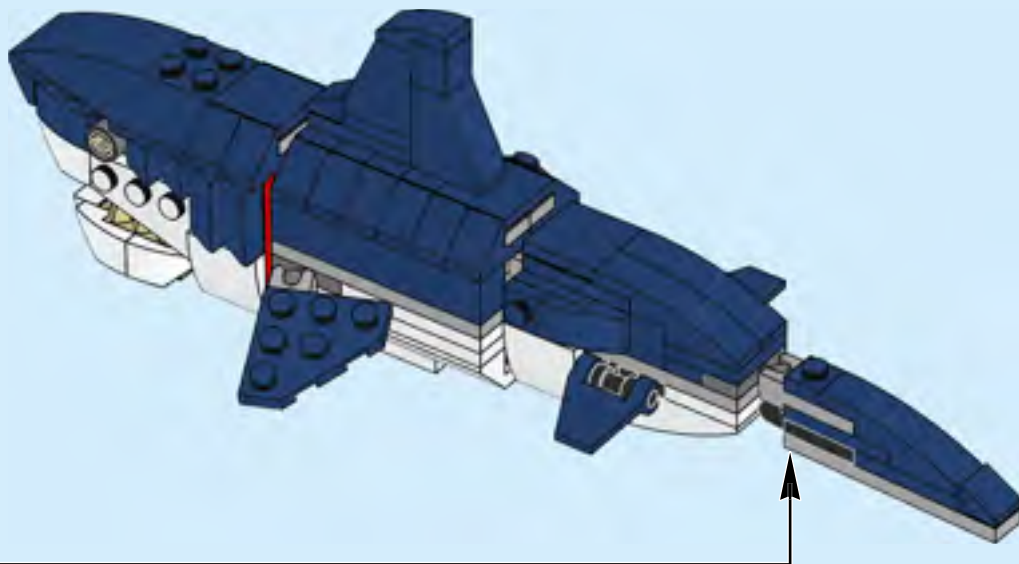


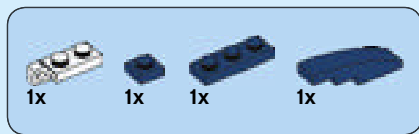
1x

83



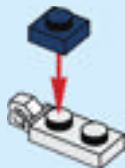
84





85

1

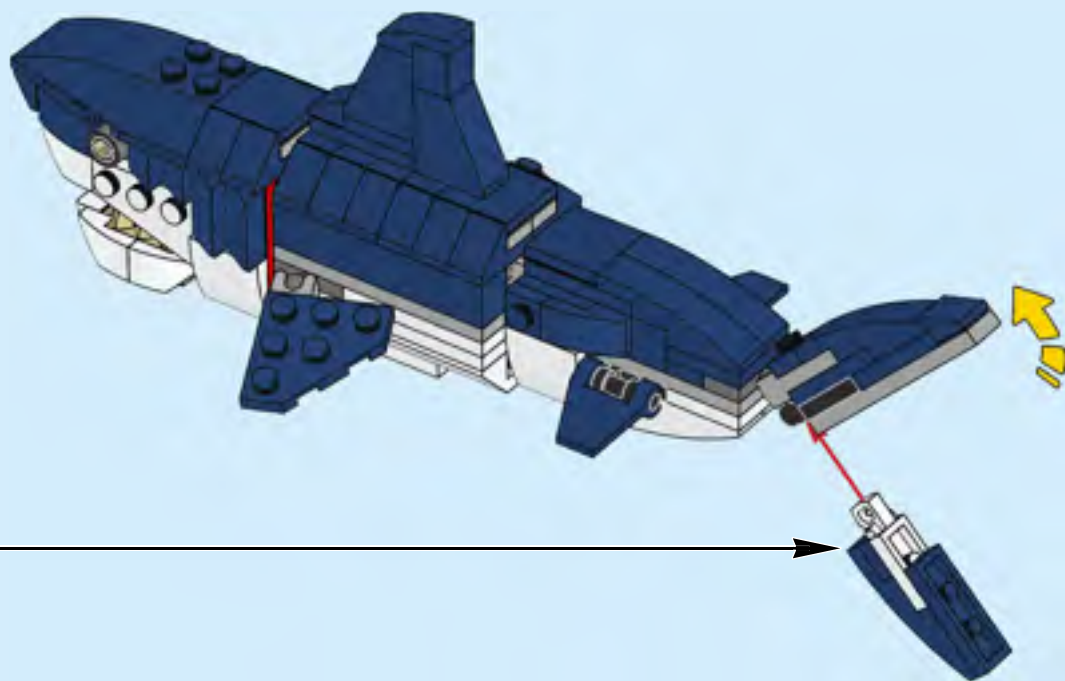


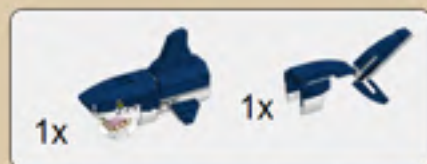
2



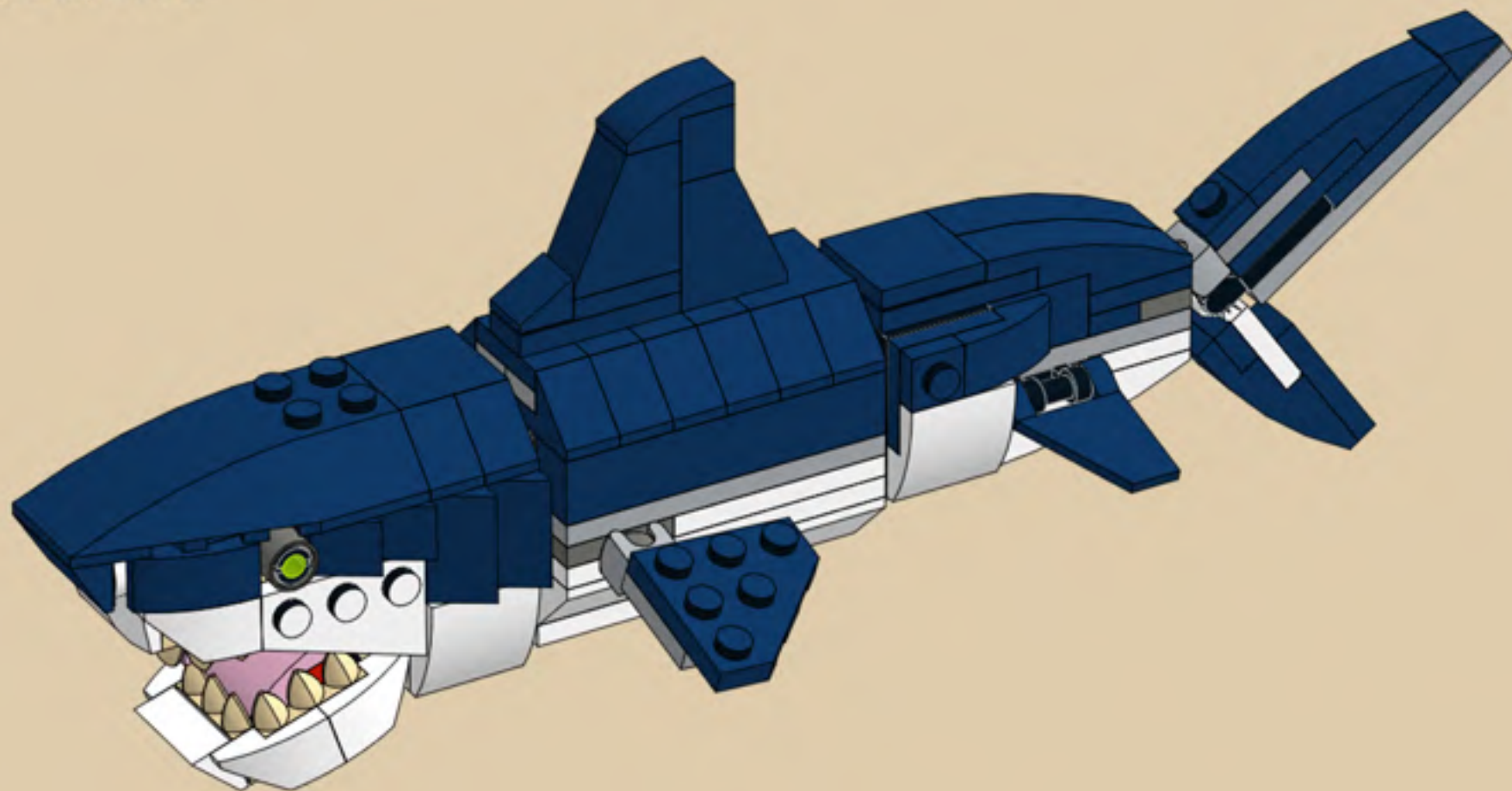
3

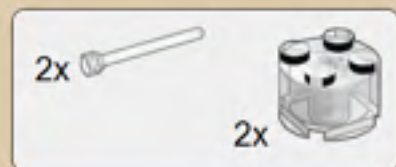




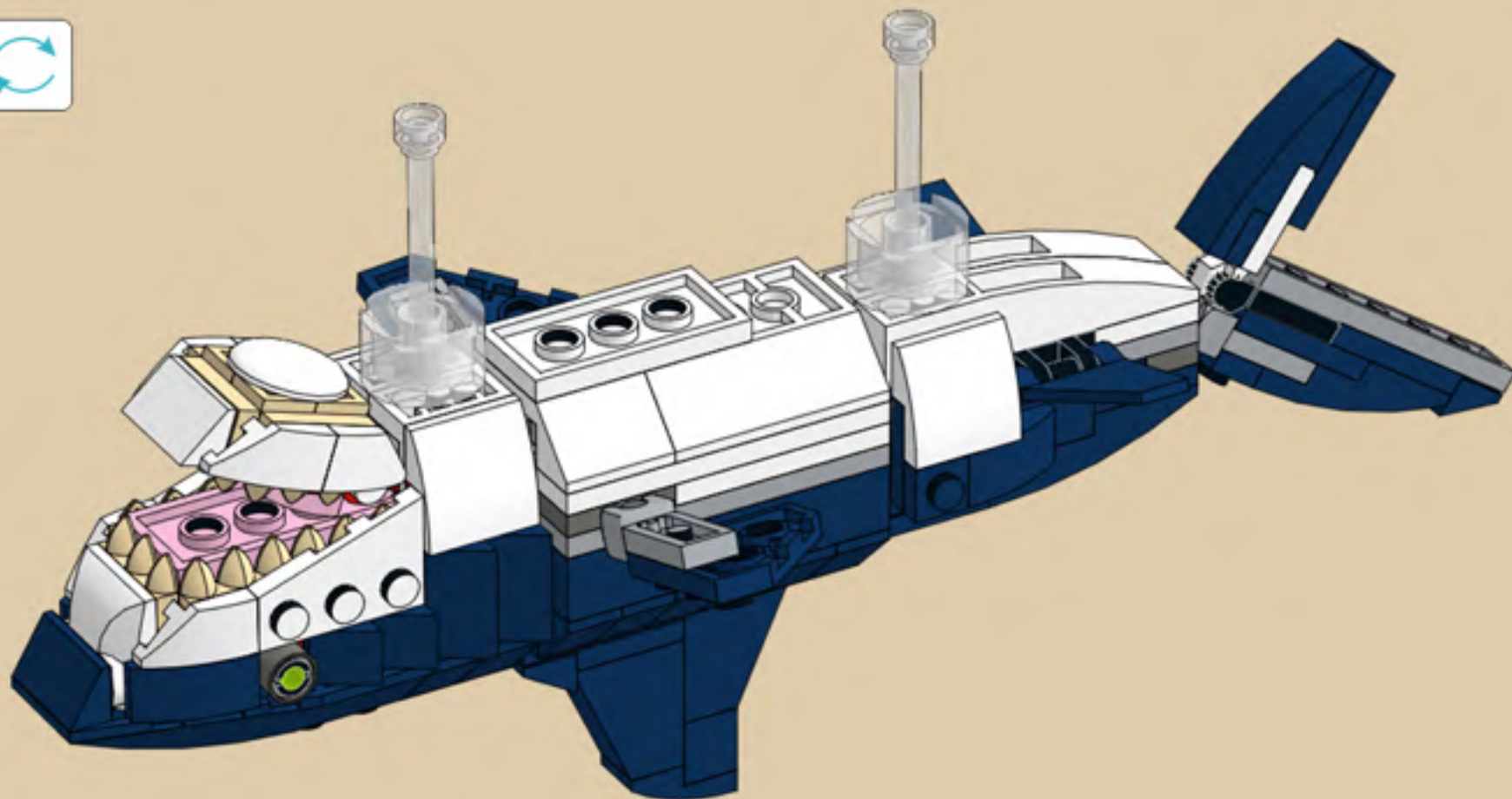


6 Original steps 74 to 85





7

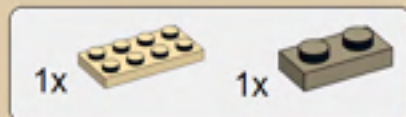
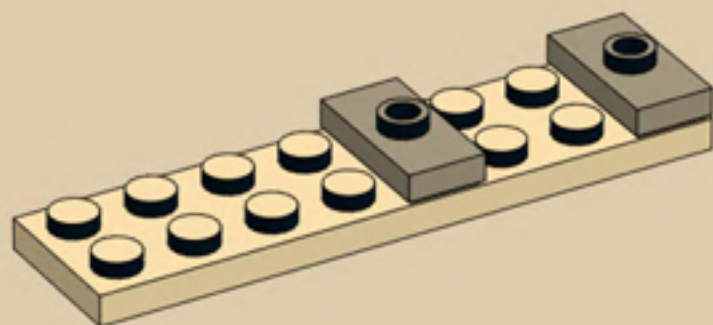




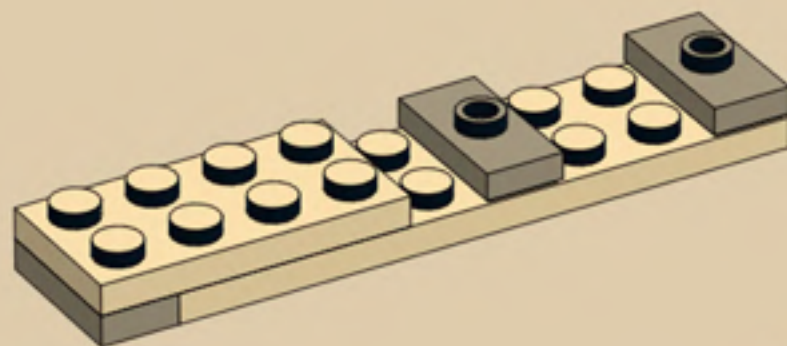
x3



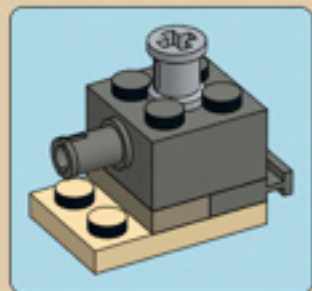
1



2



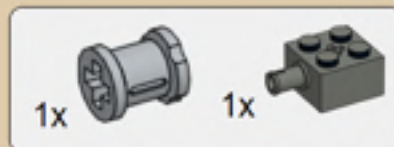
x3



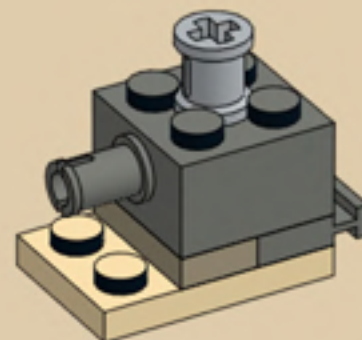
x2



1



2



x2



x2

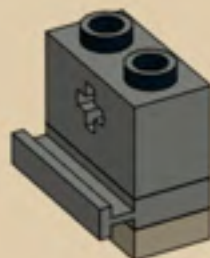
1x



1x



1x



x2



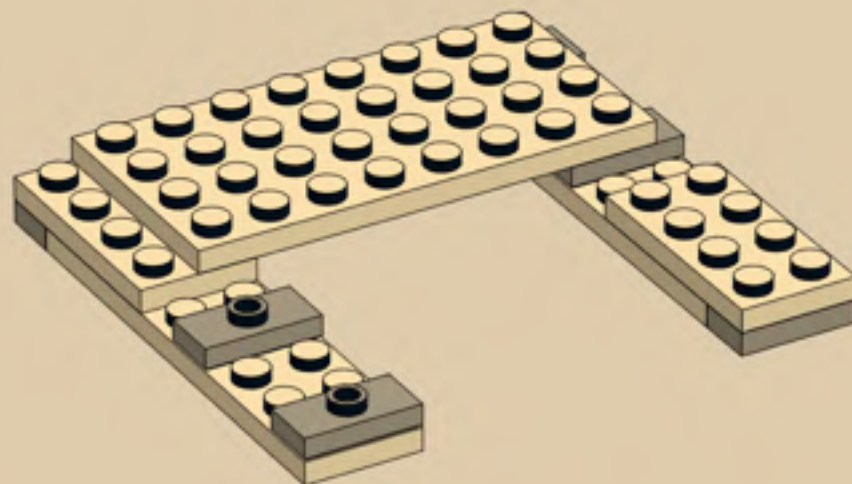
2x



1x

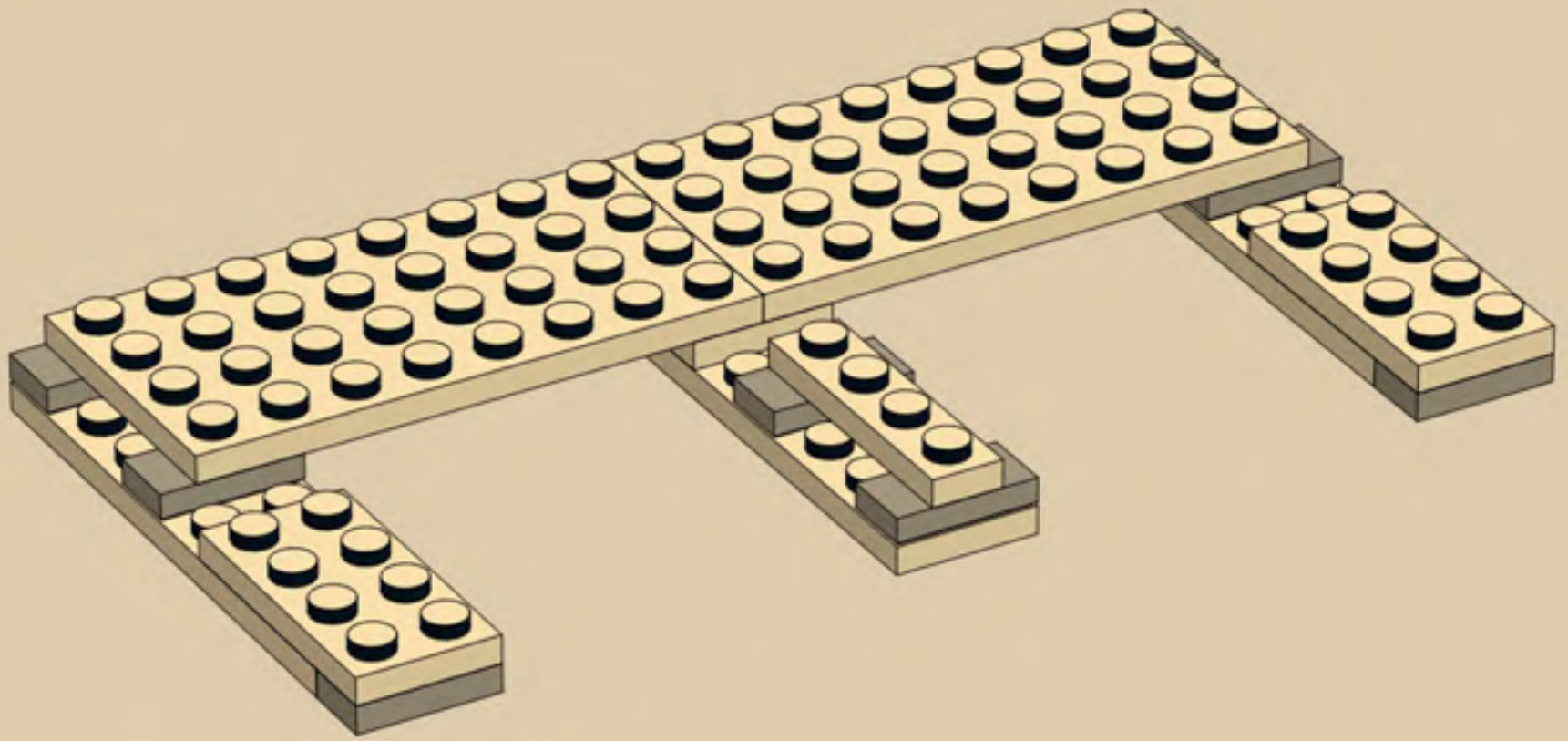


1



- 1x  1x  1x 

2



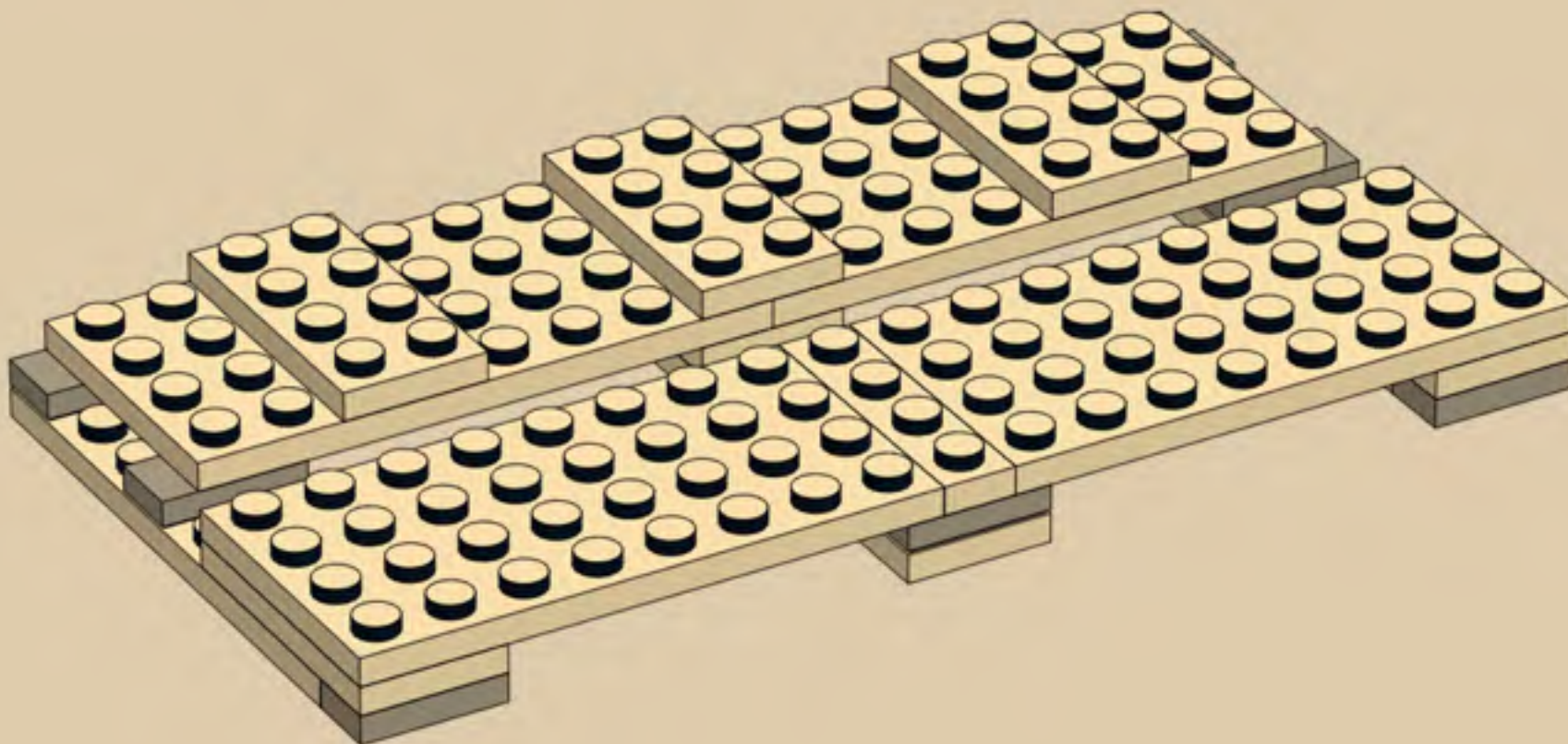
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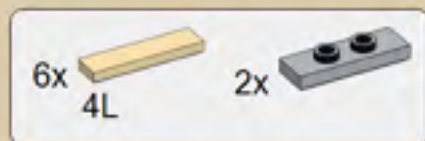


2x

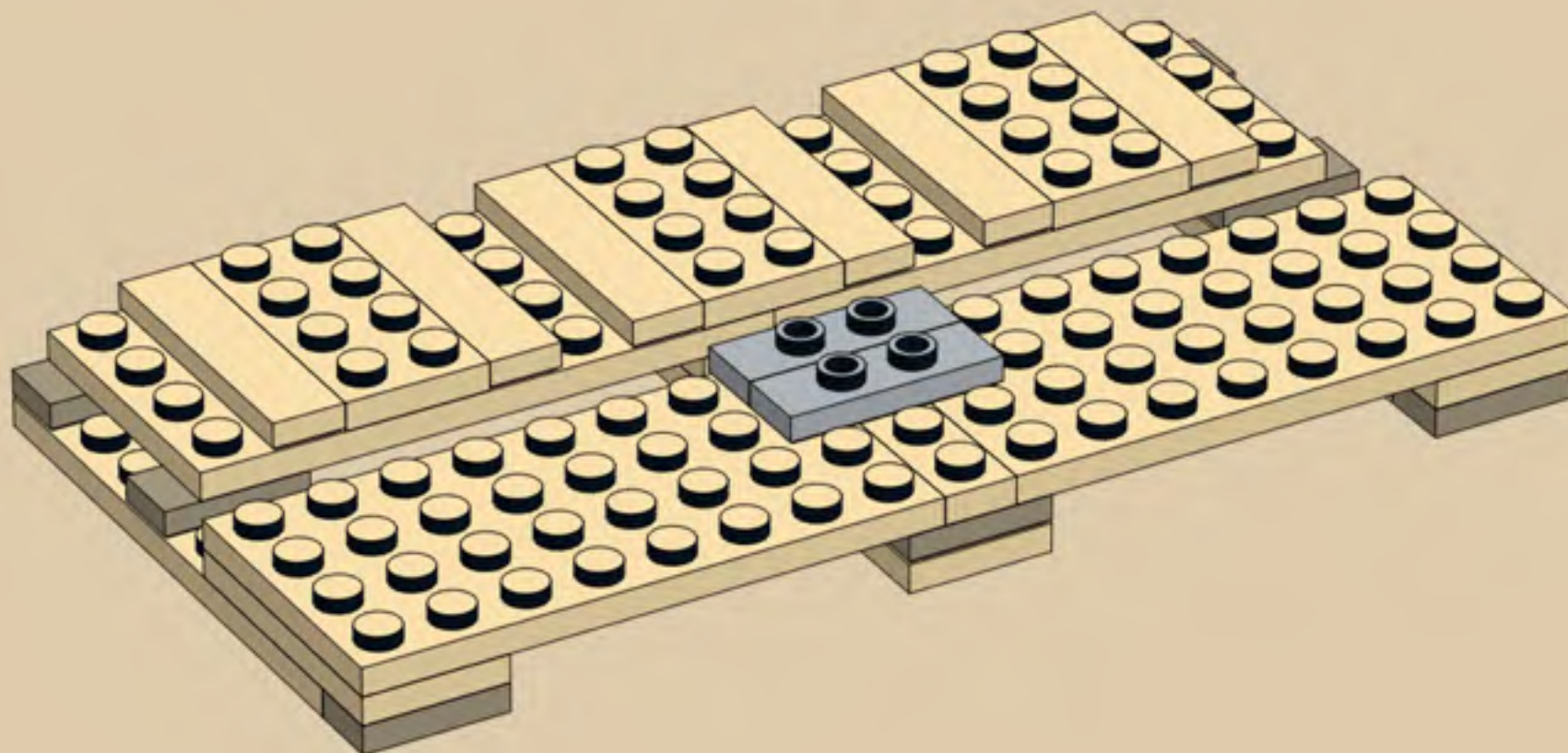


3



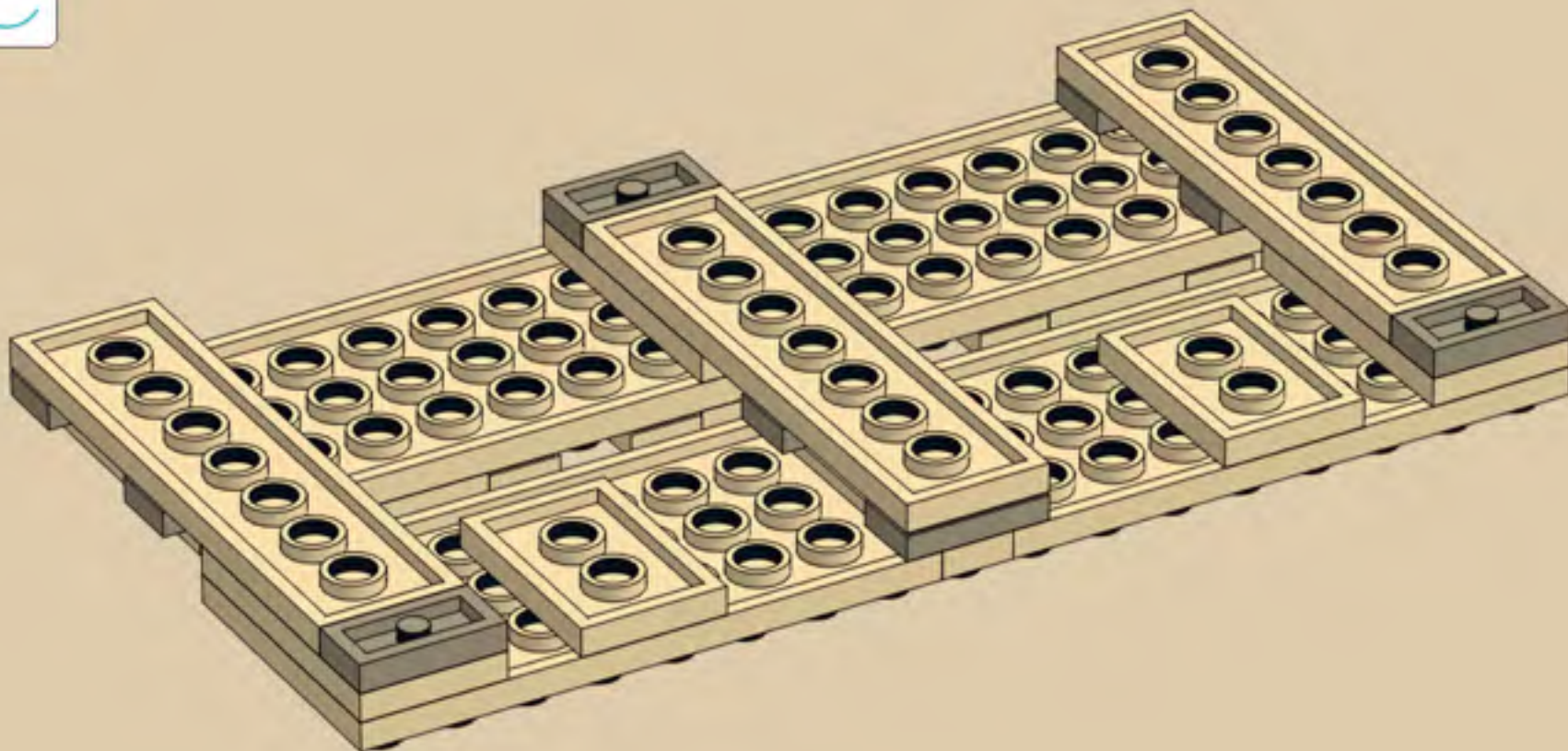


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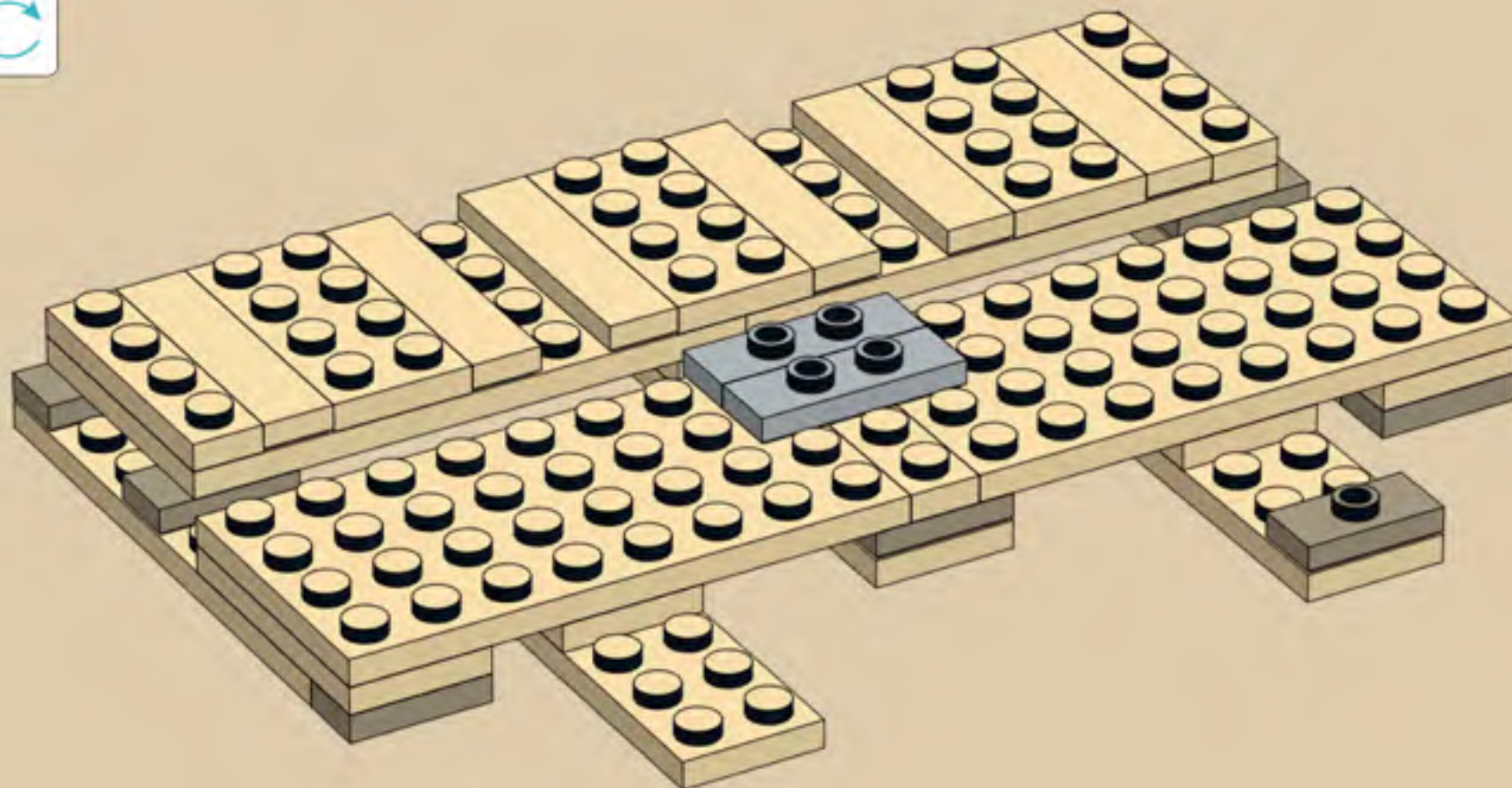


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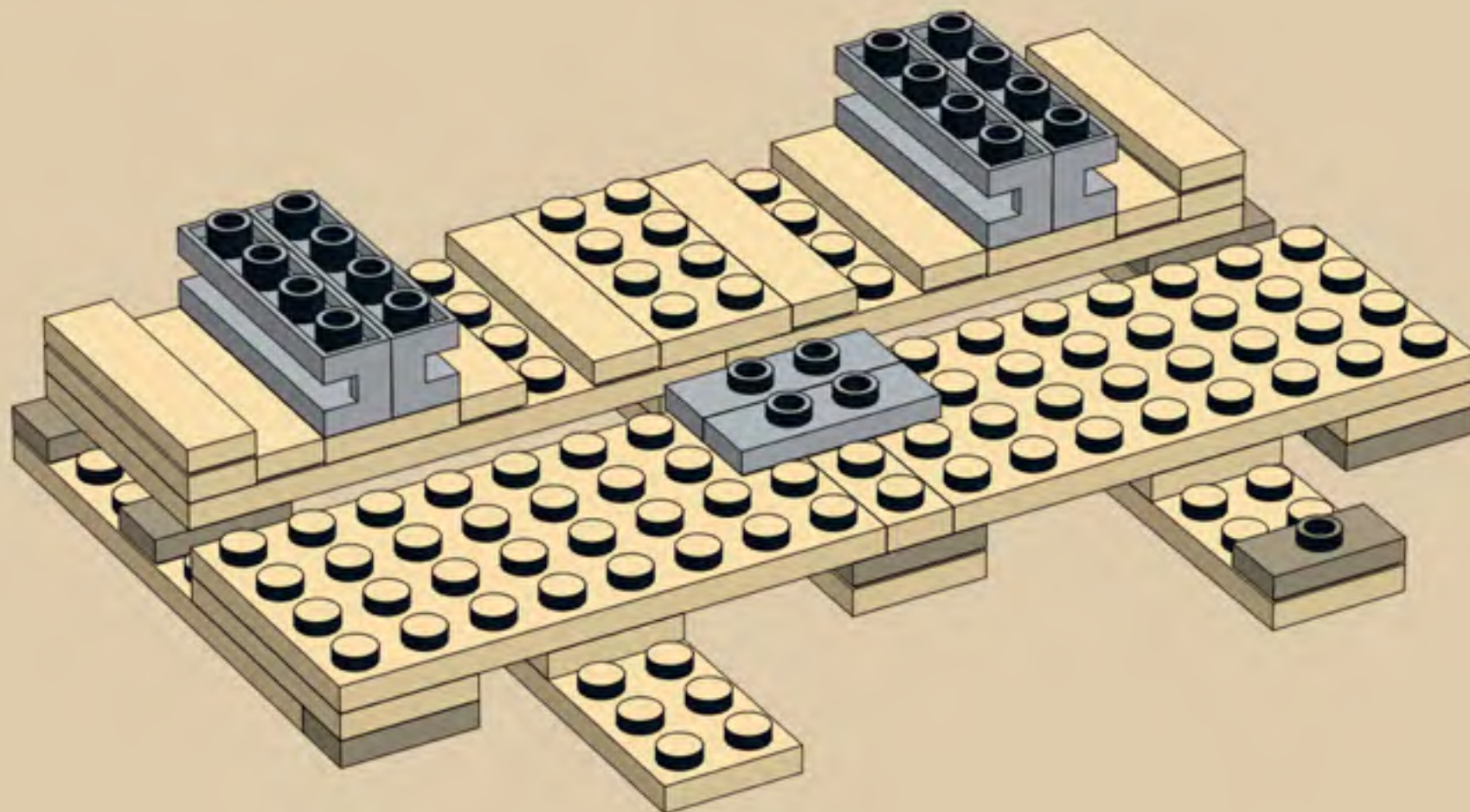


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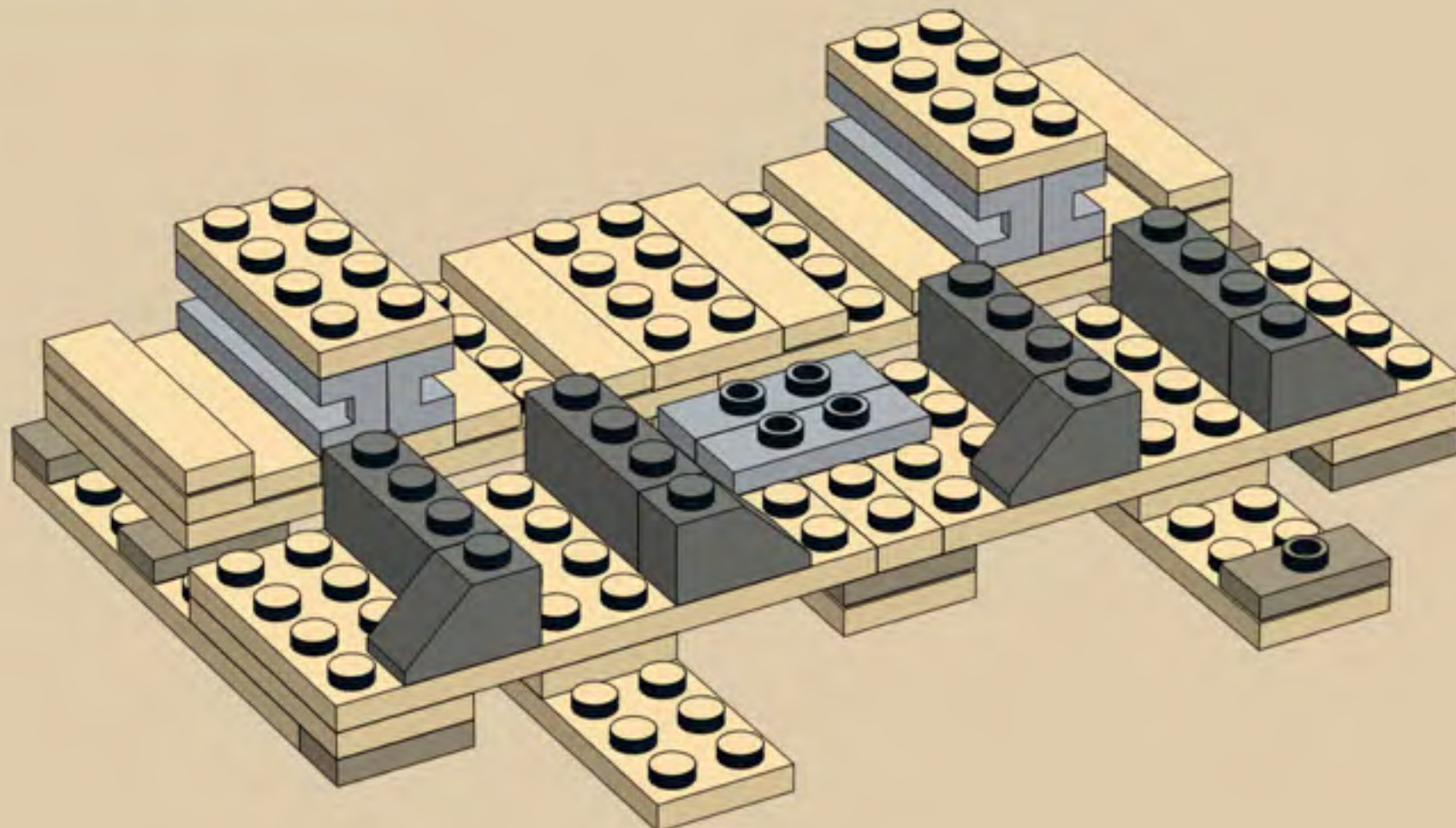


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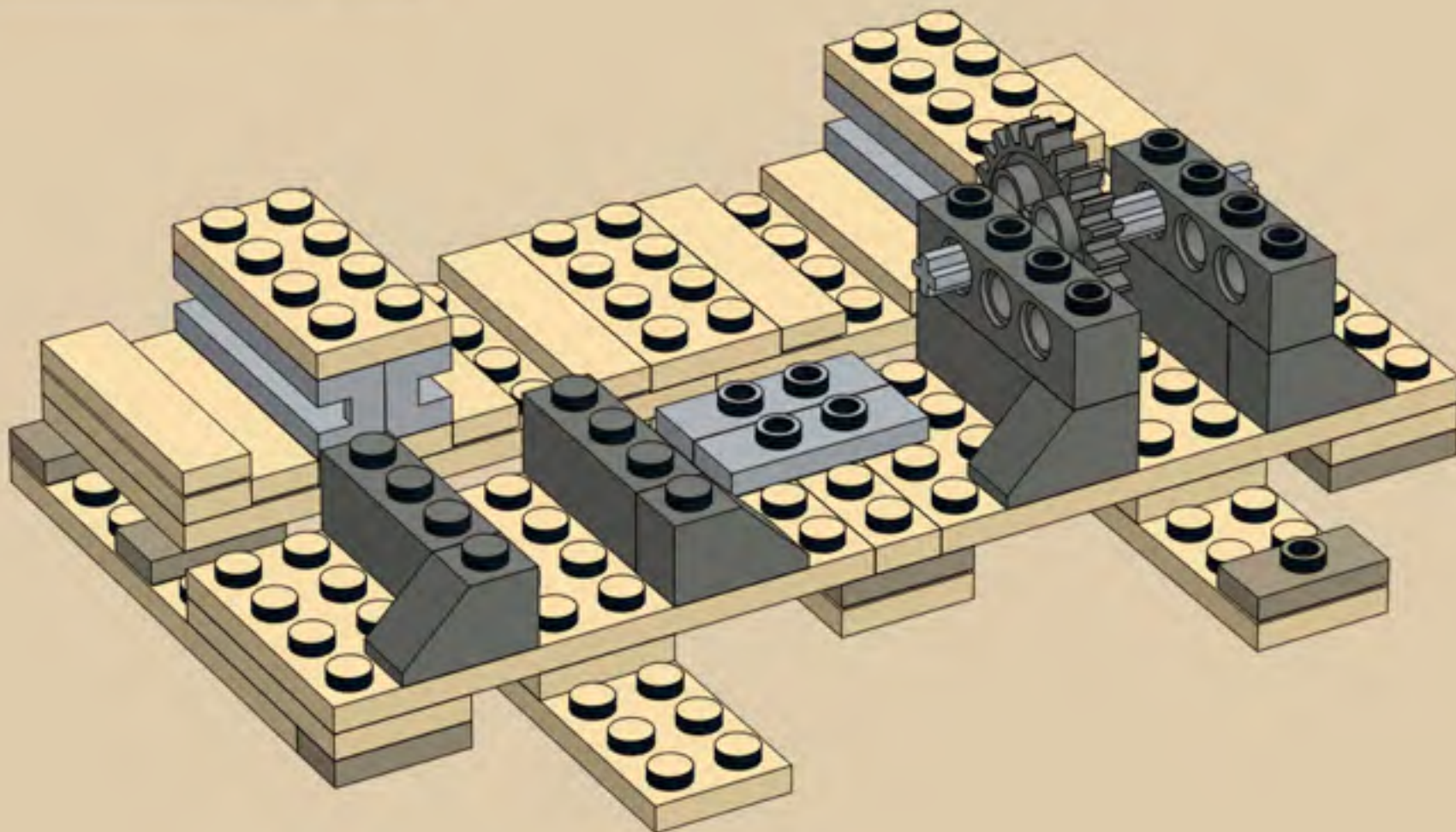


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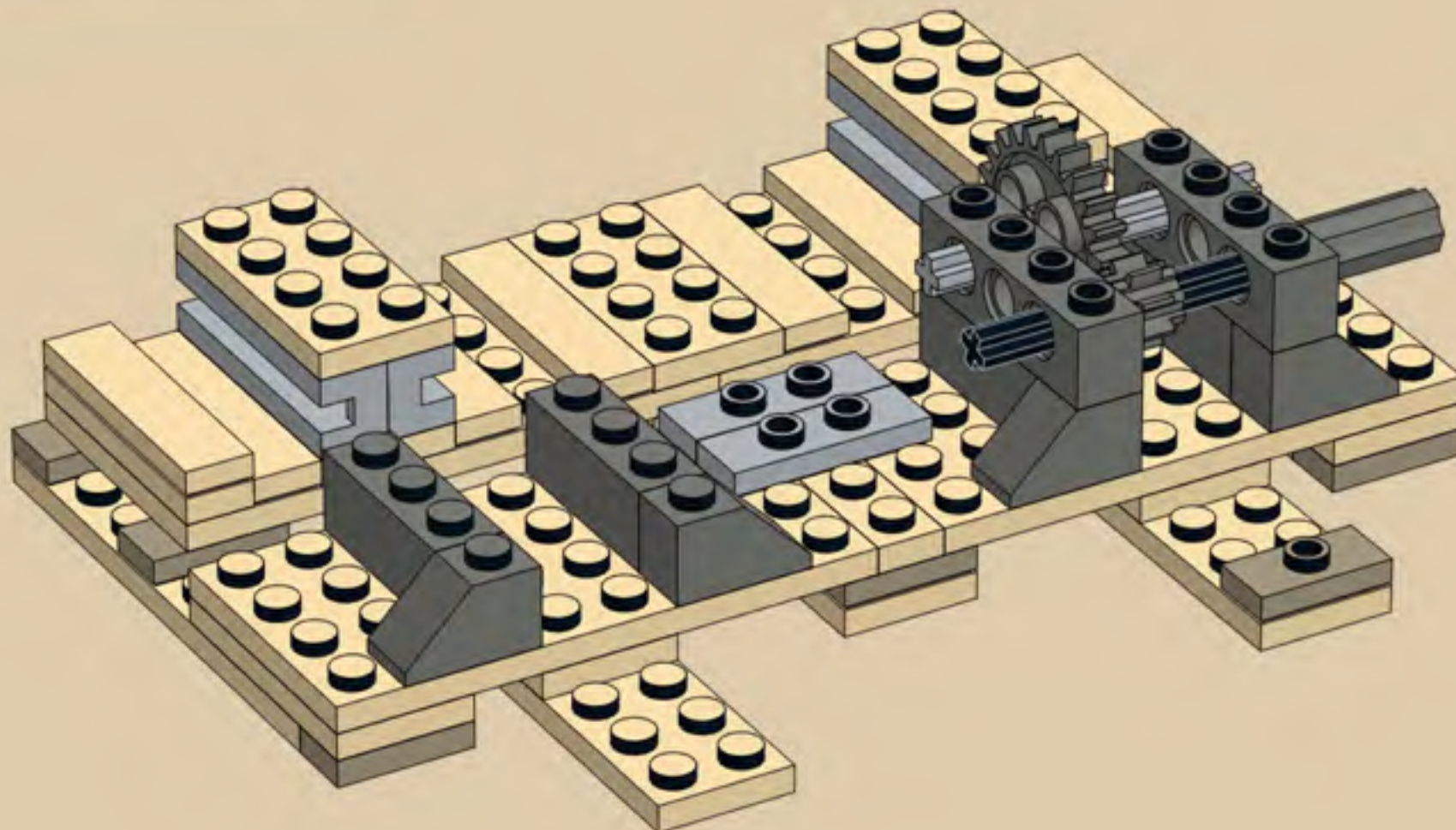


9





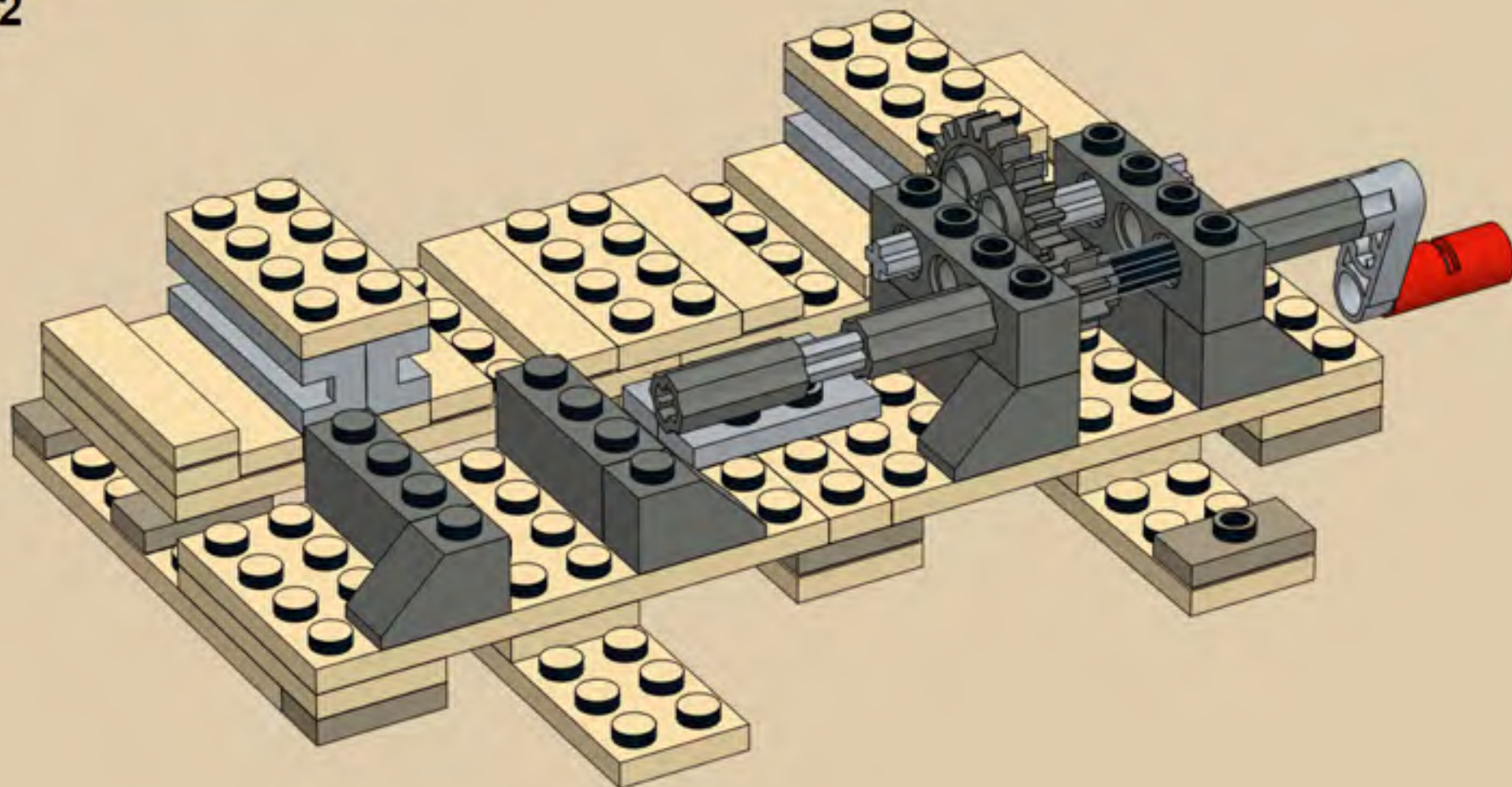
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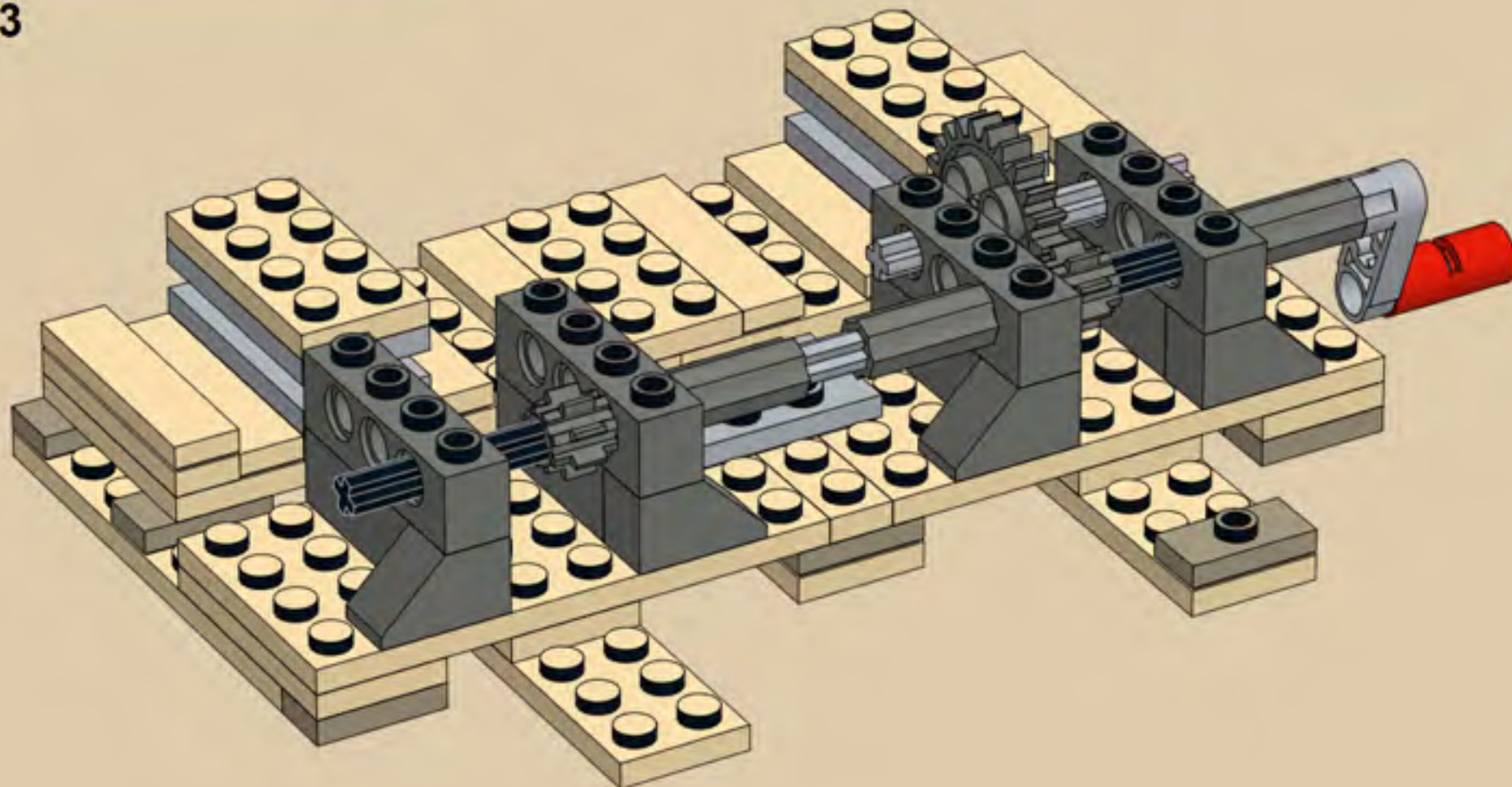


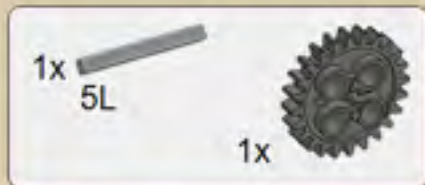
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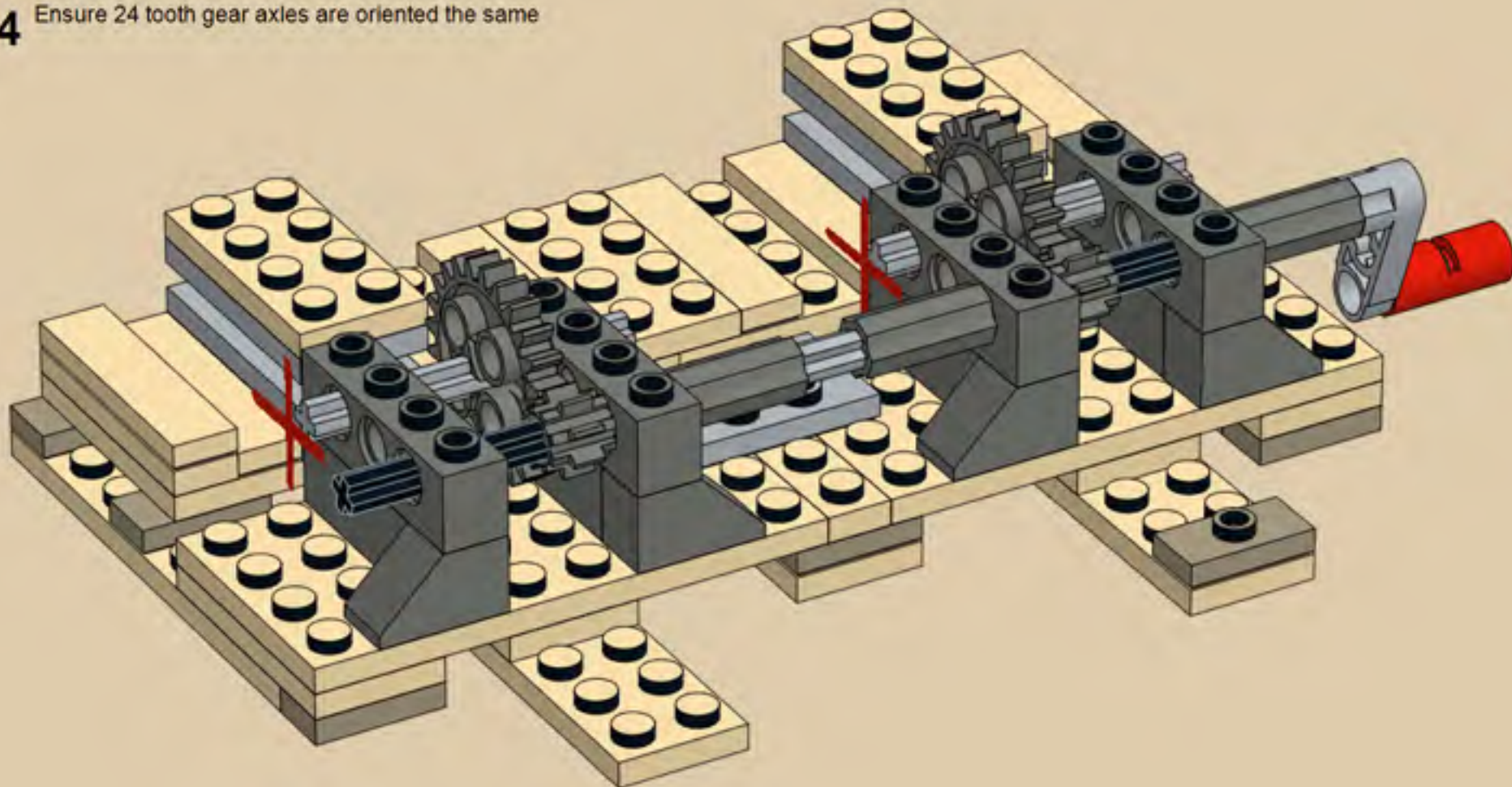


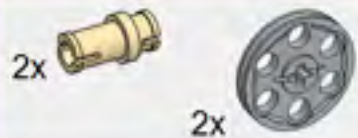
13



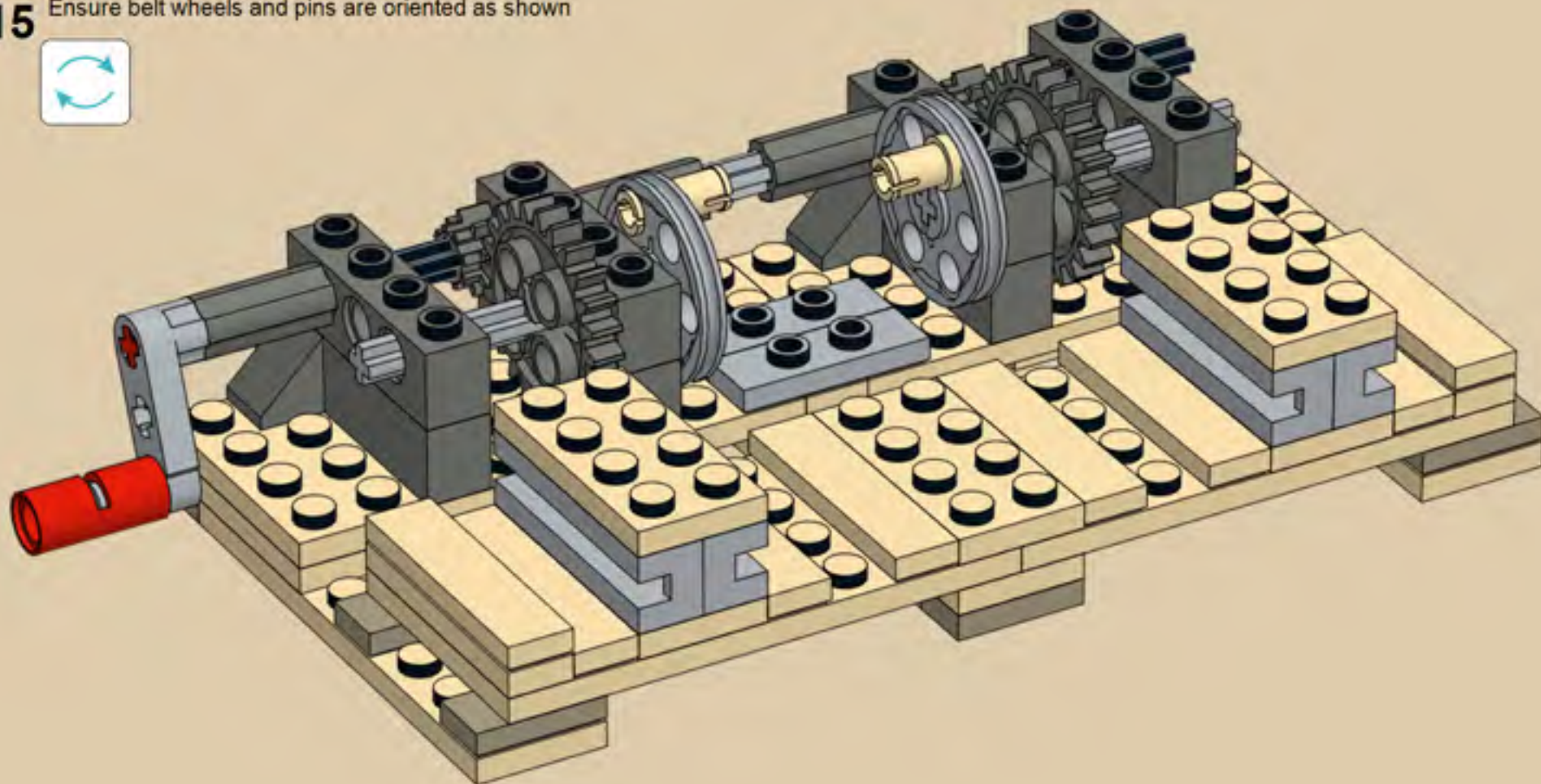


14 Ensure 24 tooth gear axes are oriented the same



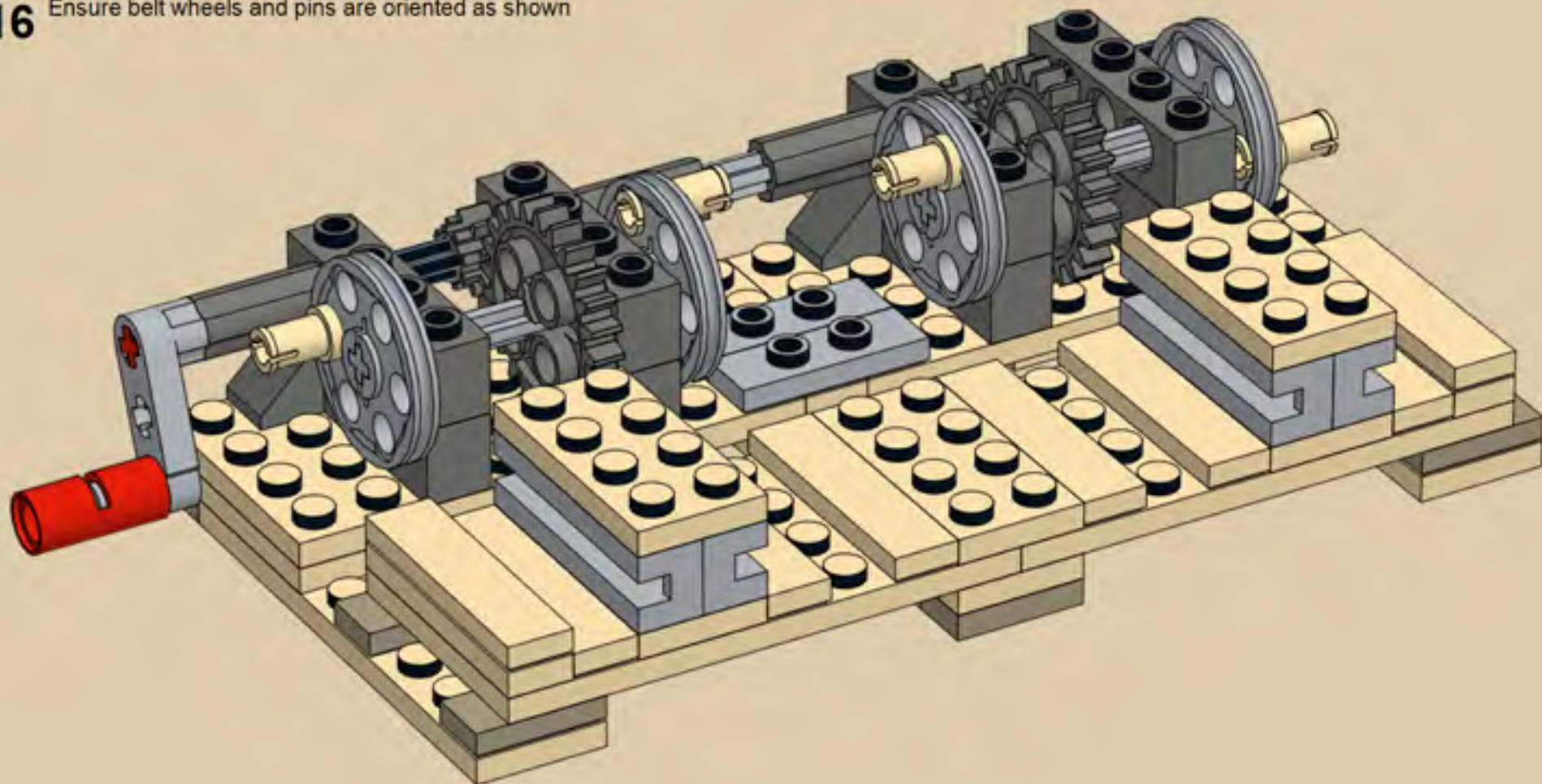


15 Ensure belt wheels and pins are oriented as shown



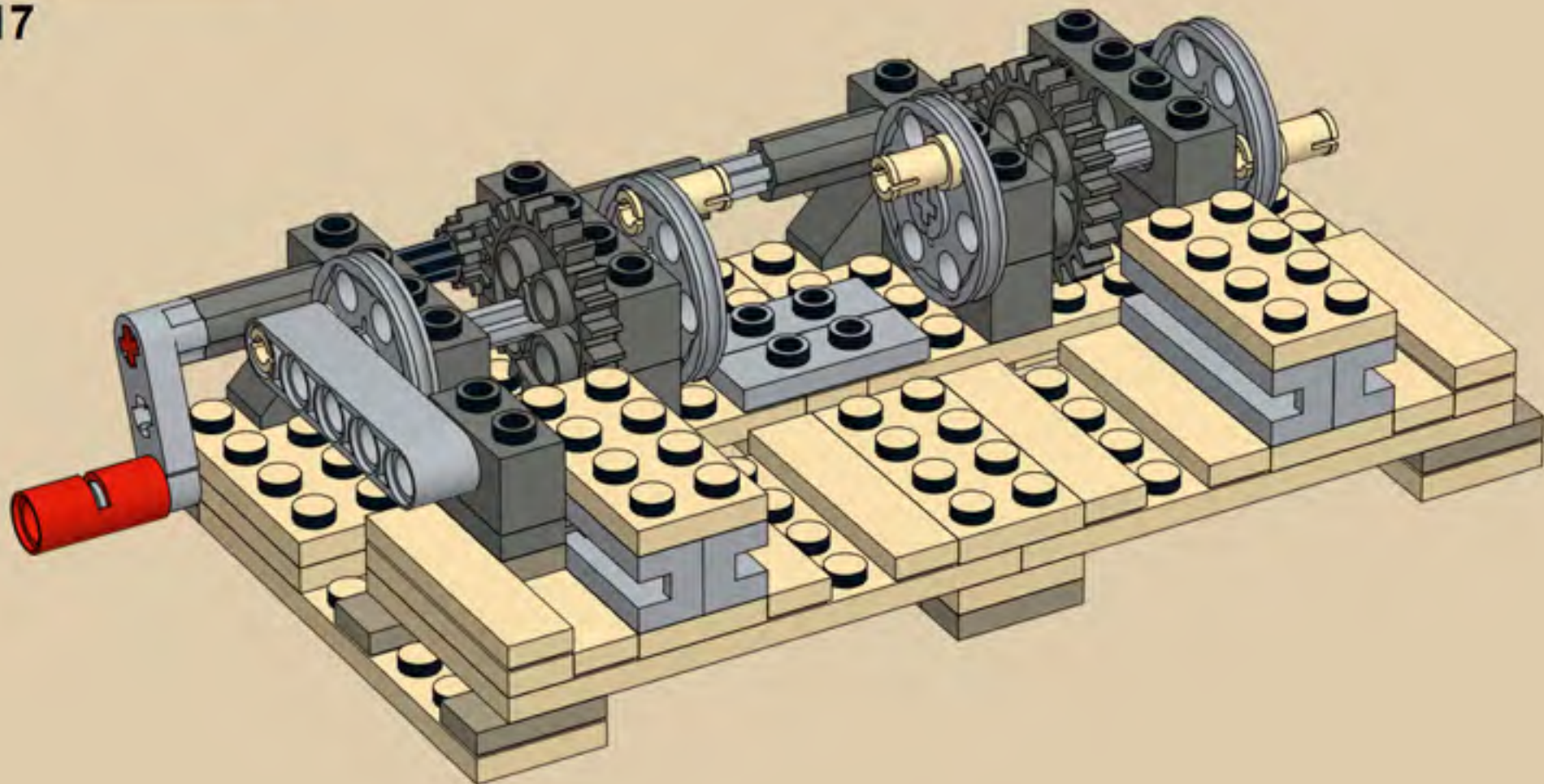


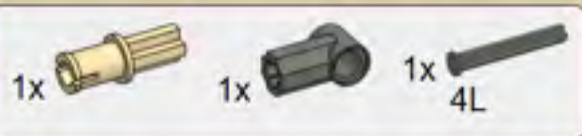
16 Ensure belt wheels and pins are oriented as shown



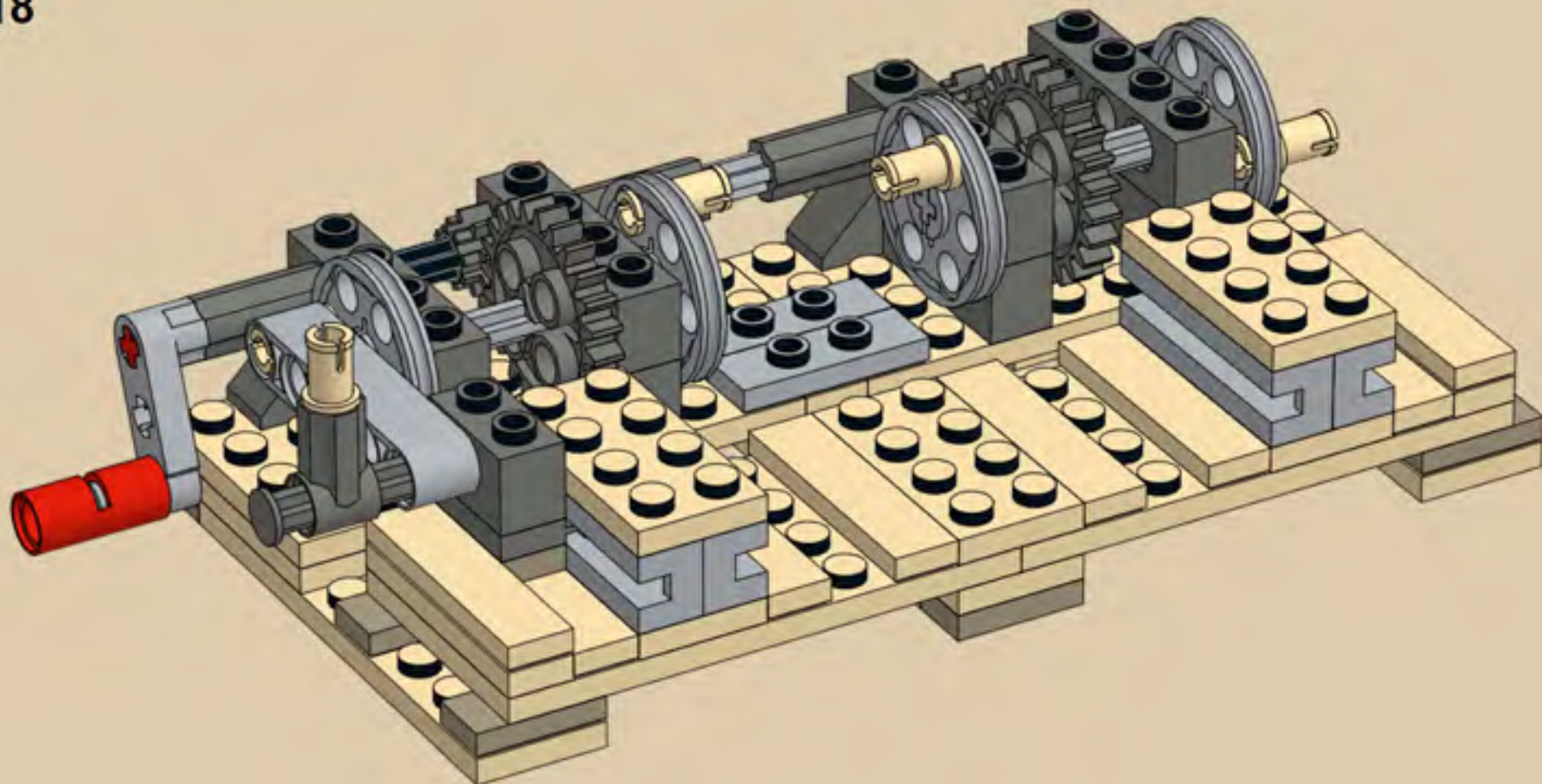


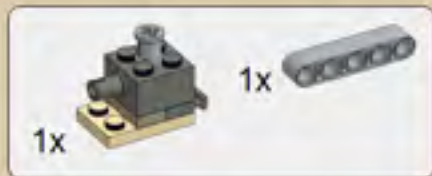
17



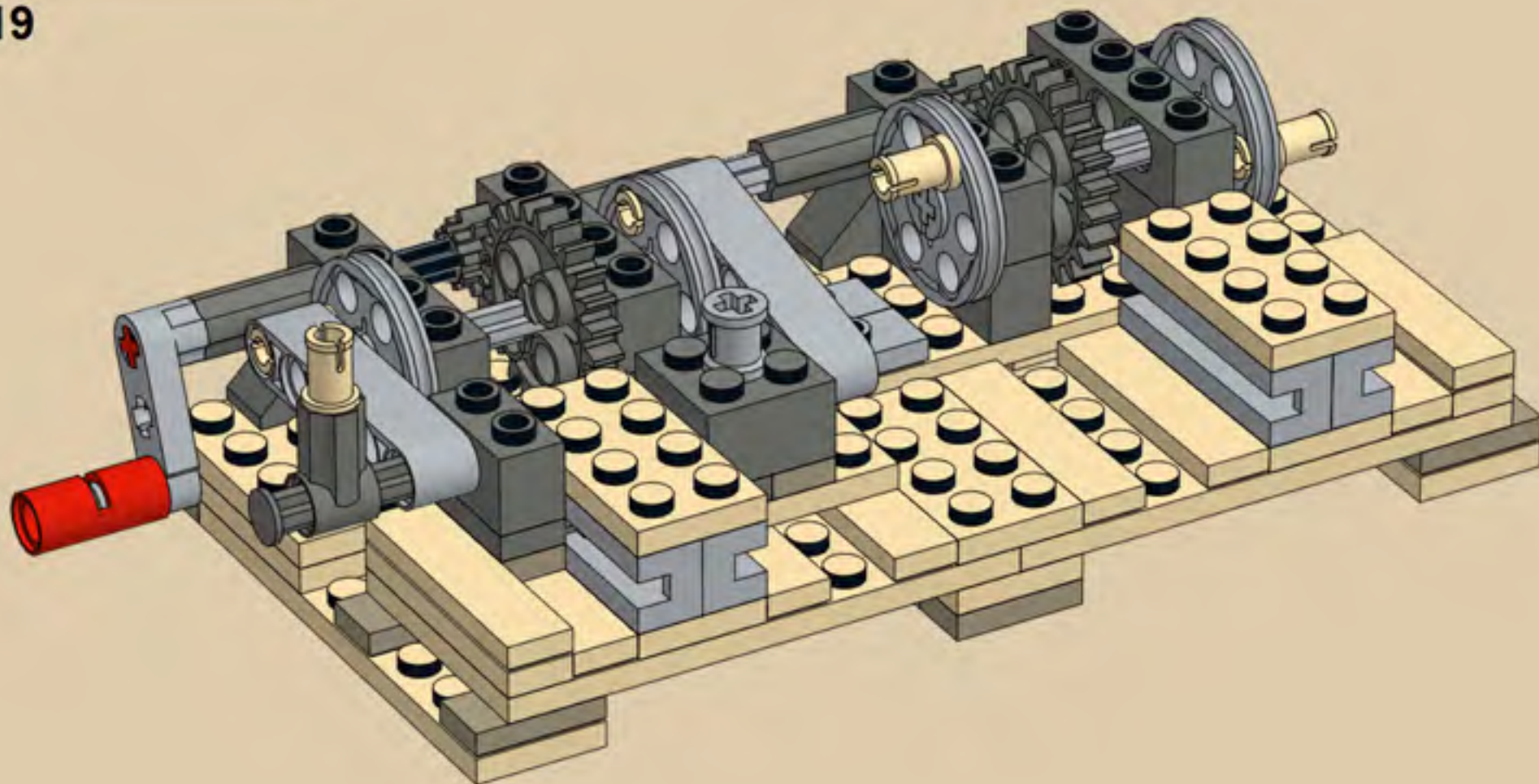


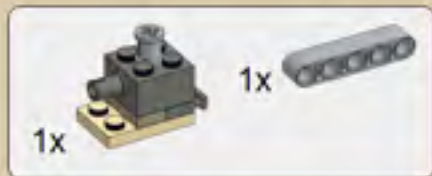
18



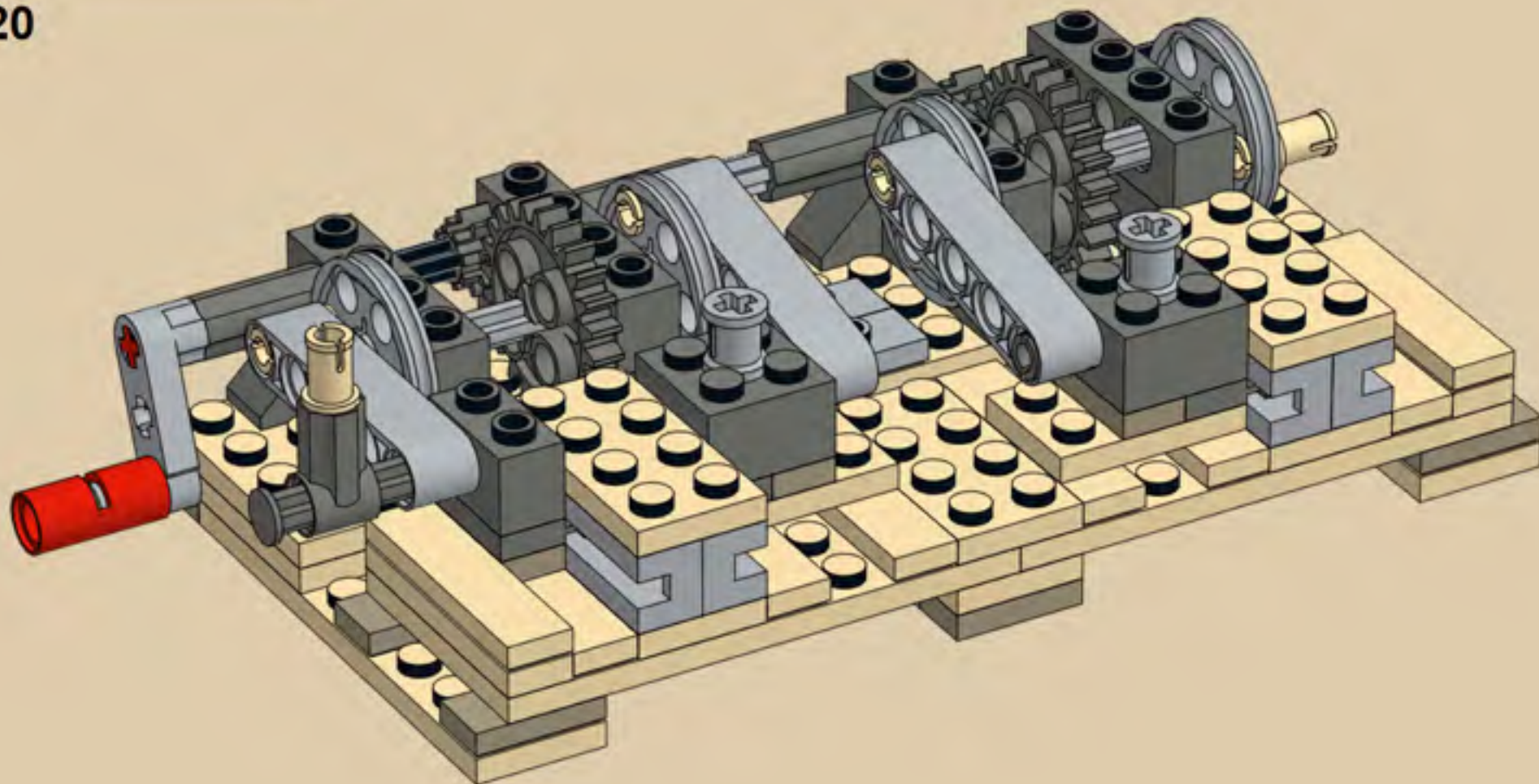


19



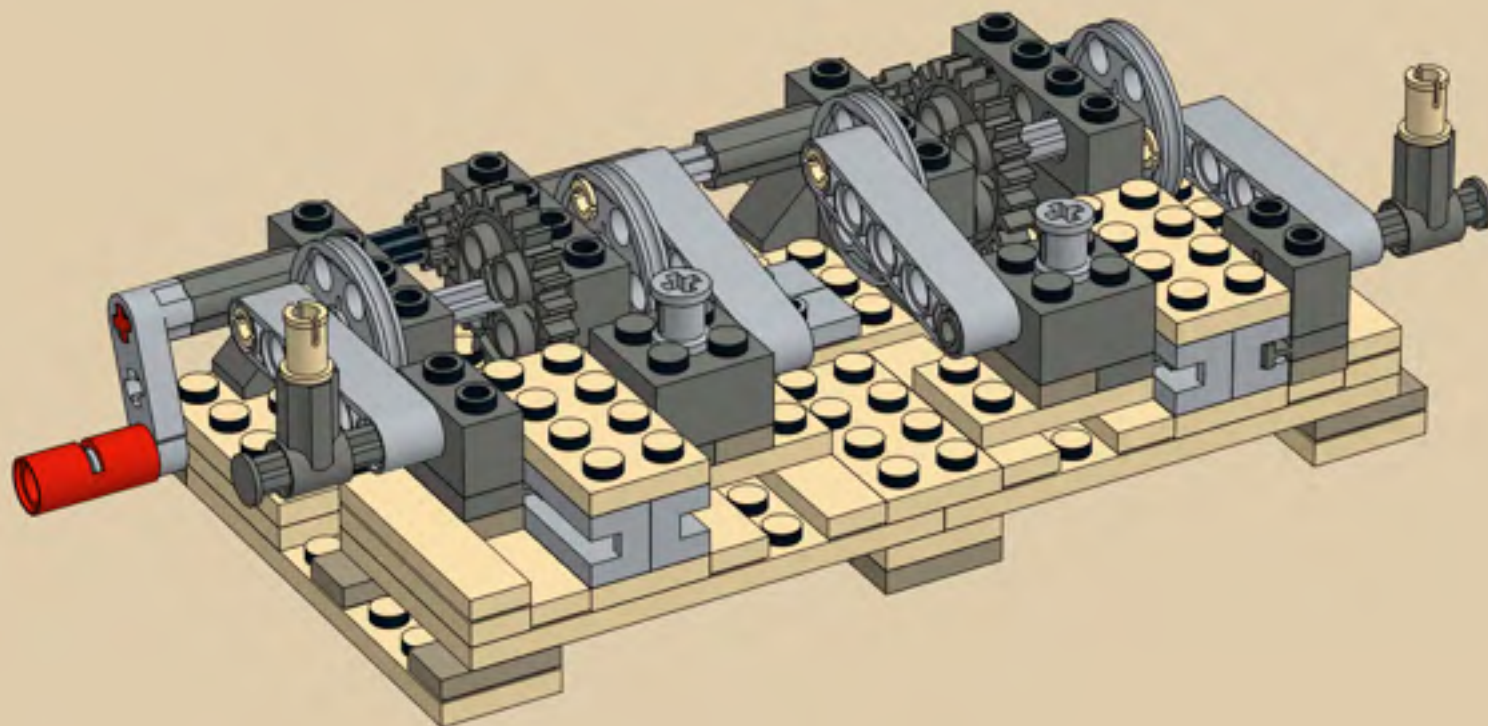


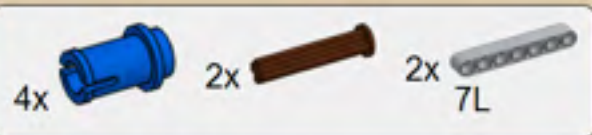
20



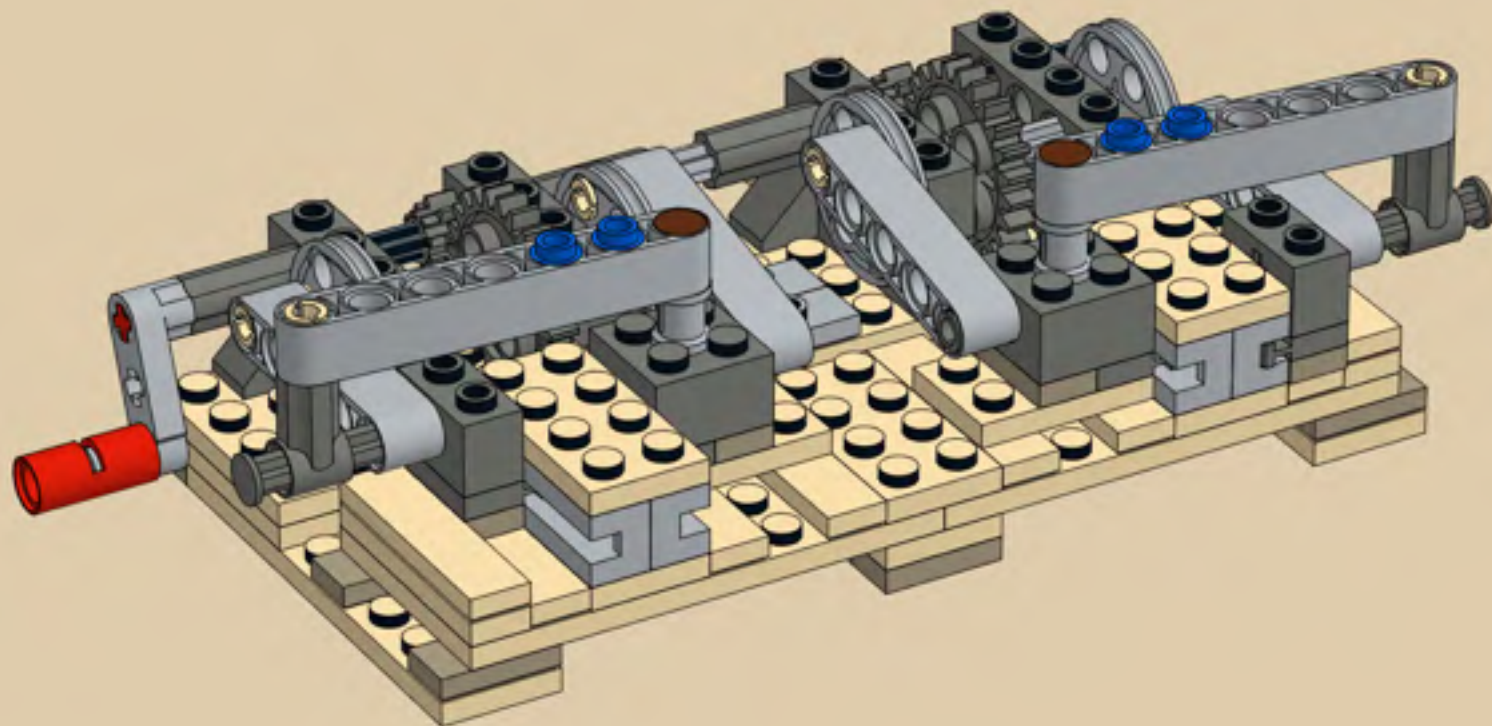


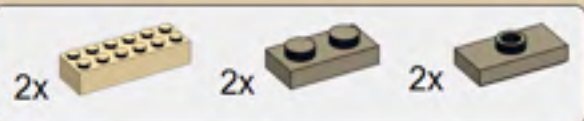
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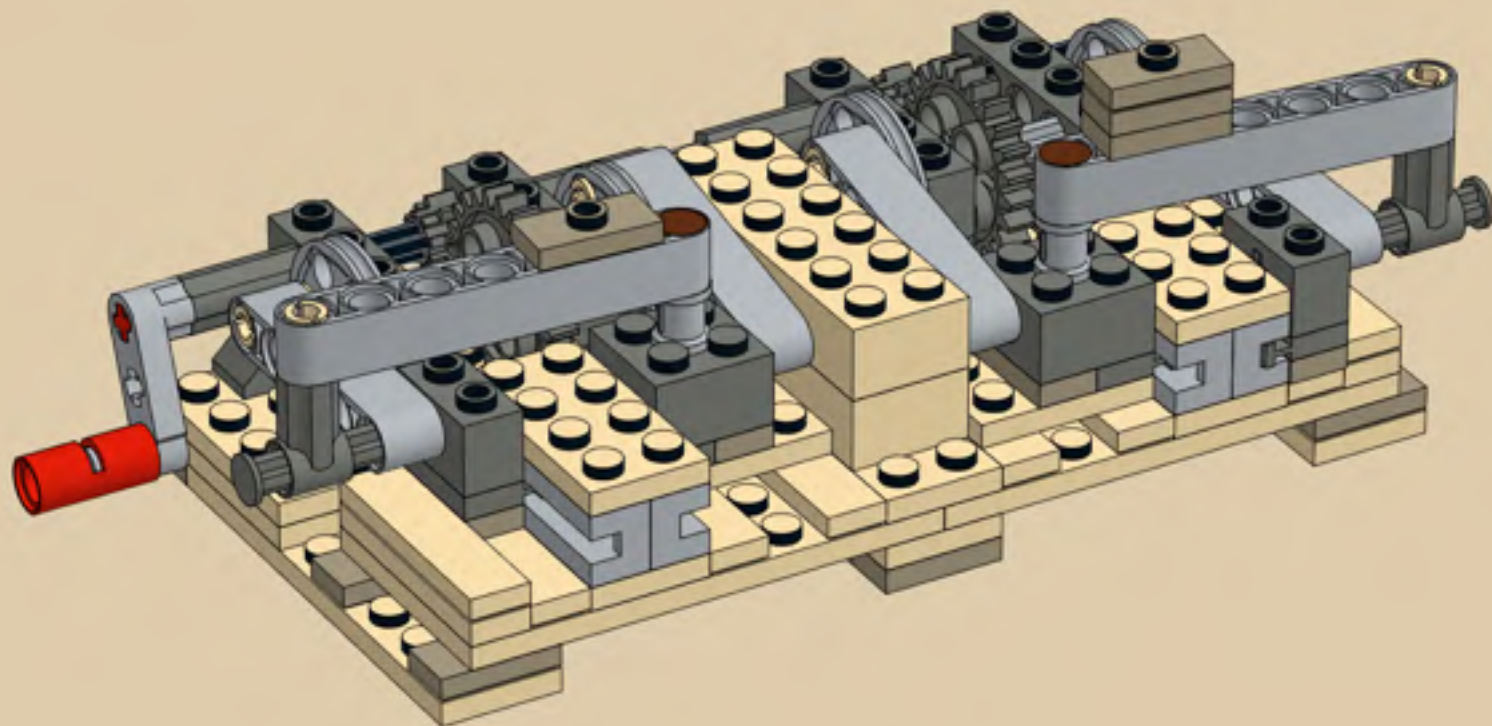


22



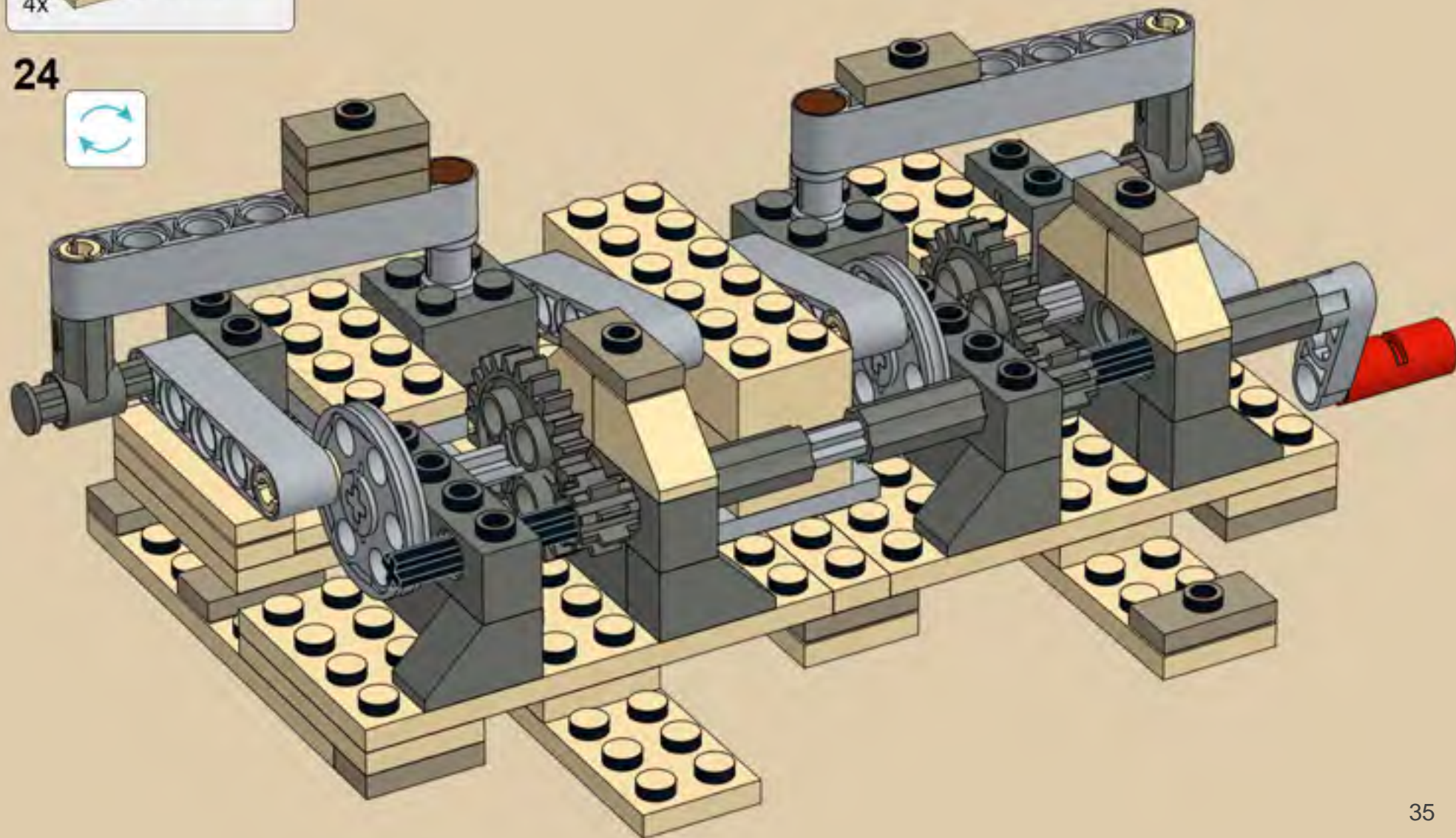


23



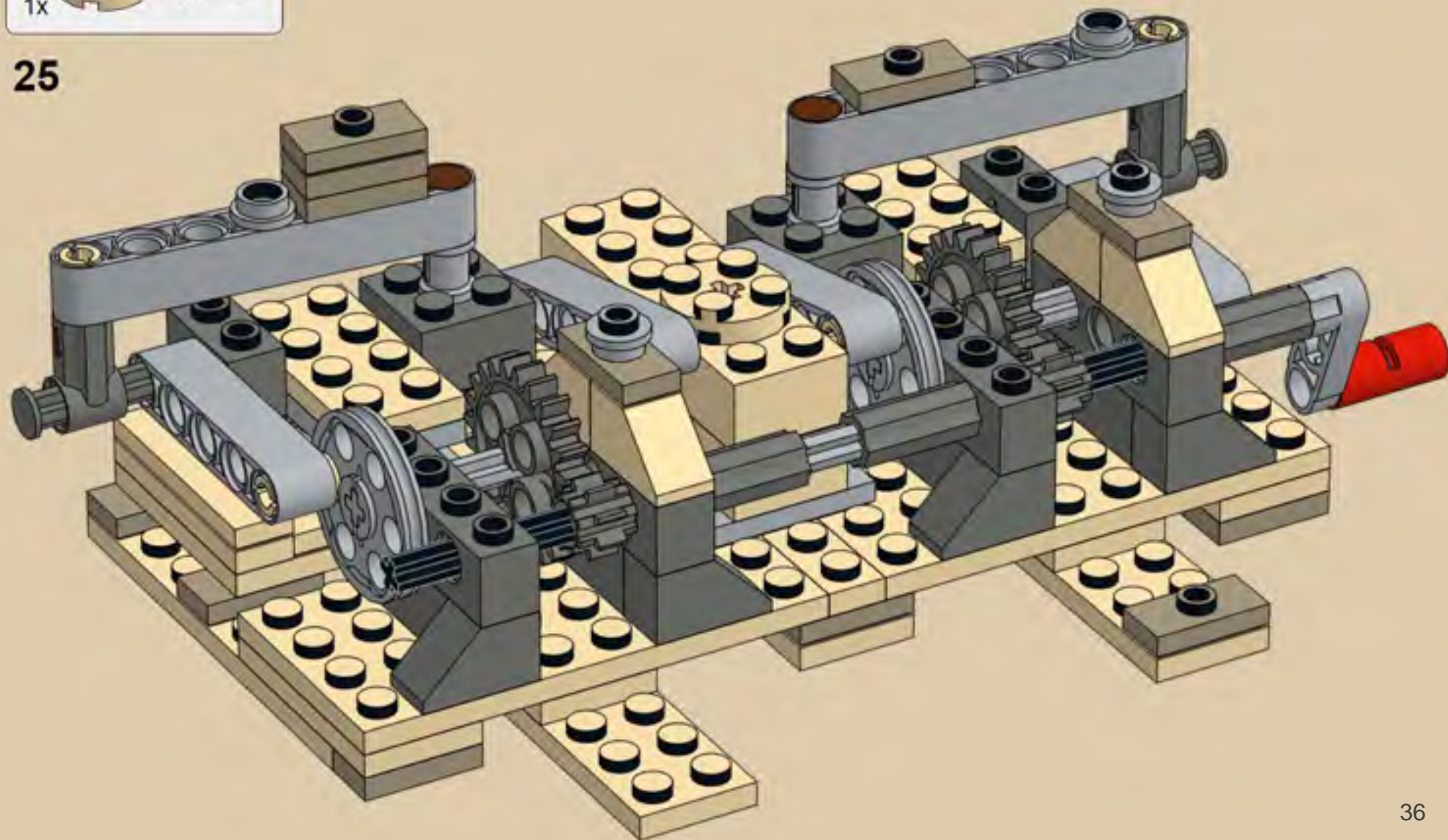


24



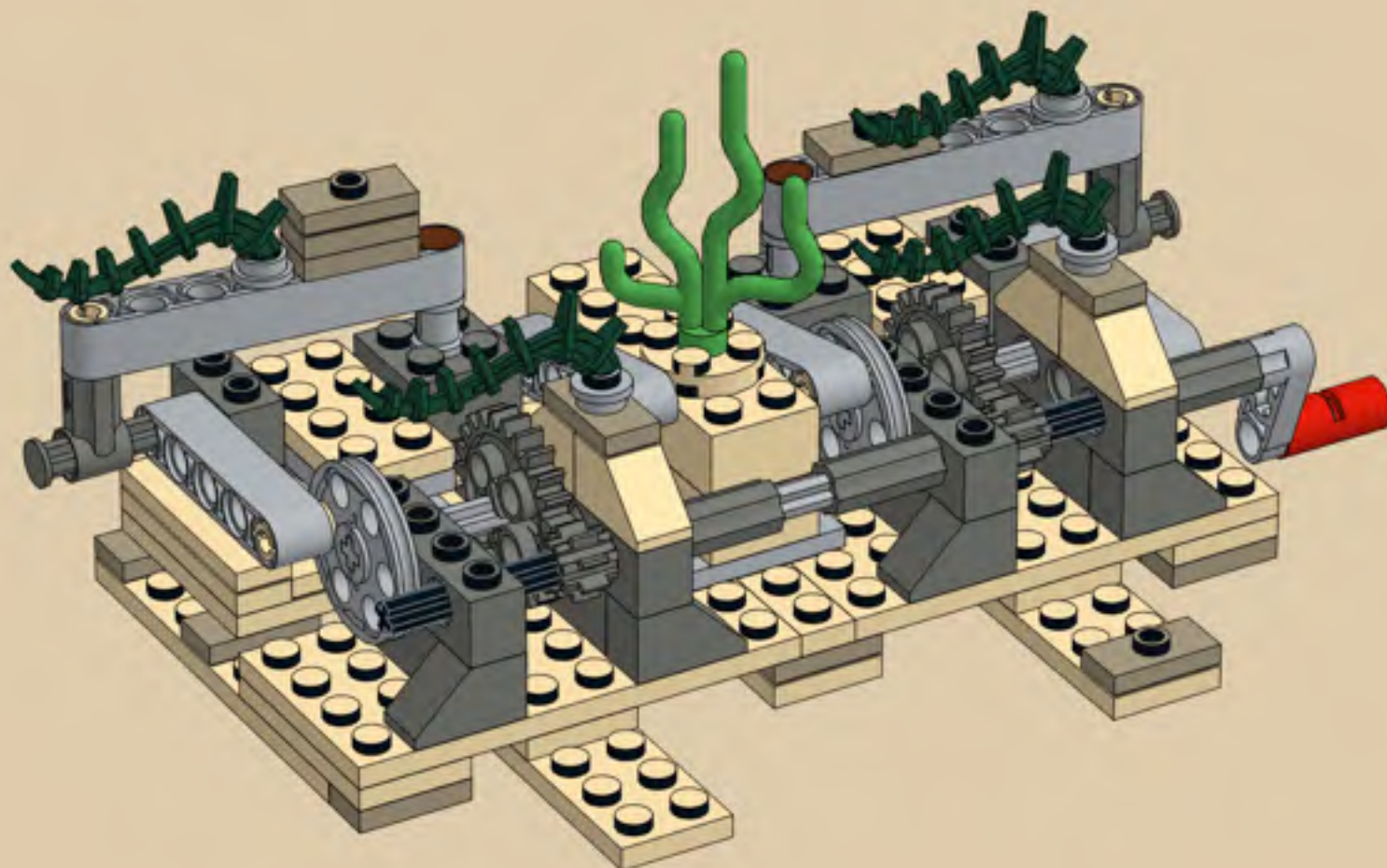


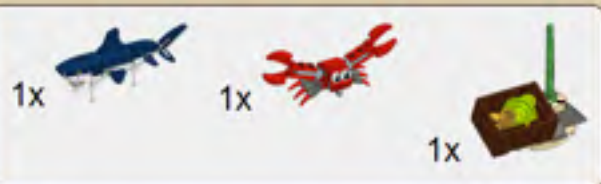
25





26





27

