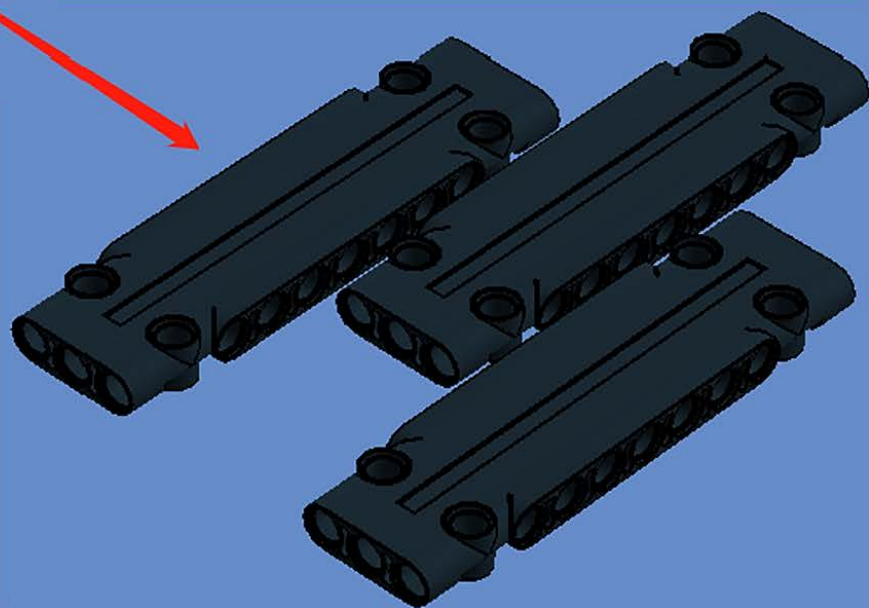
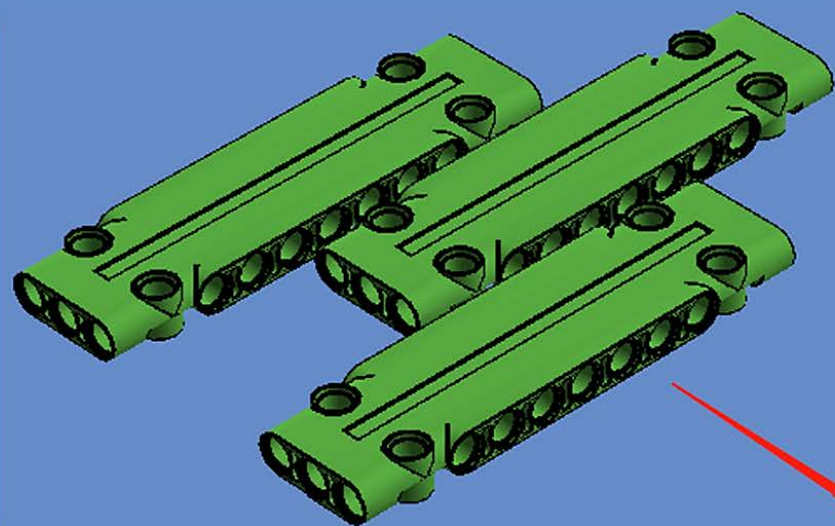
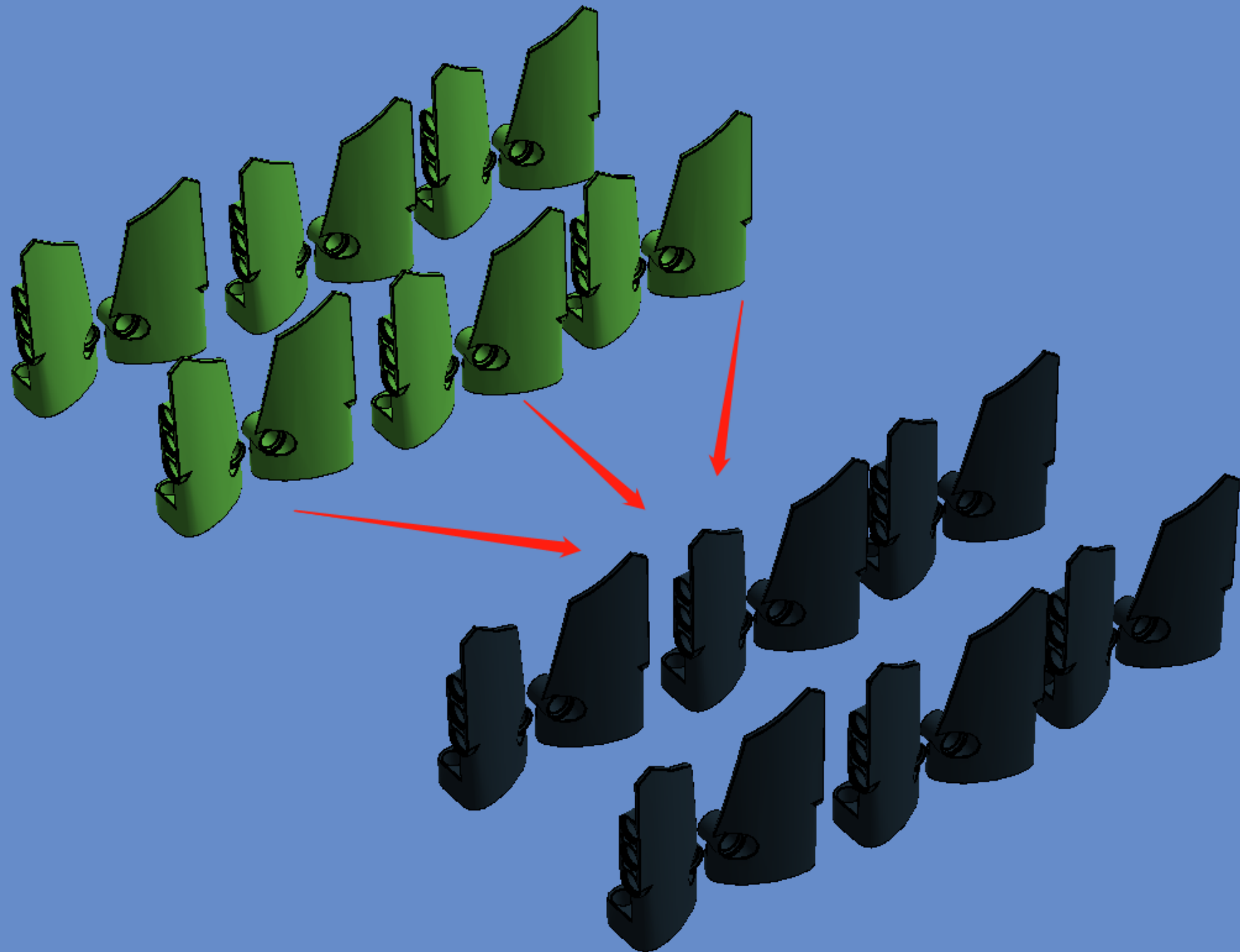




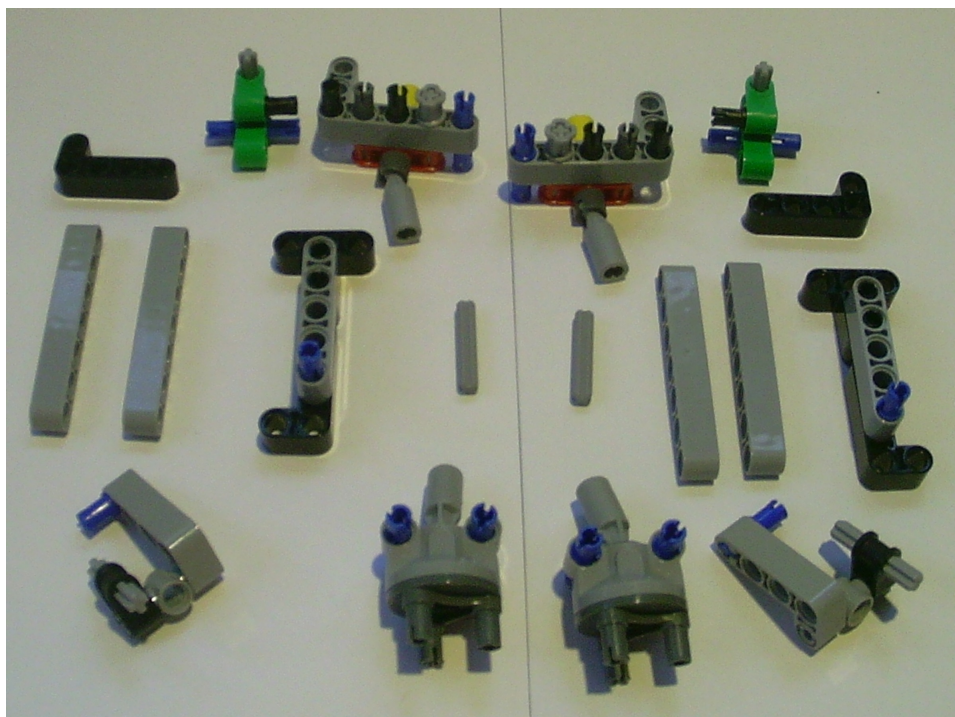




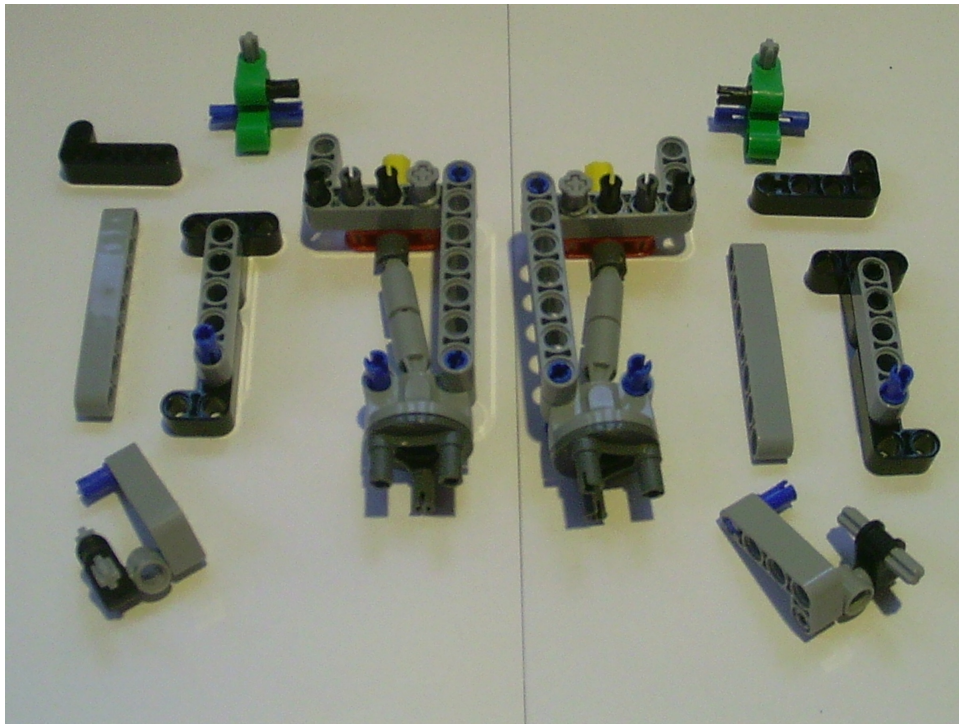


## Step 1.

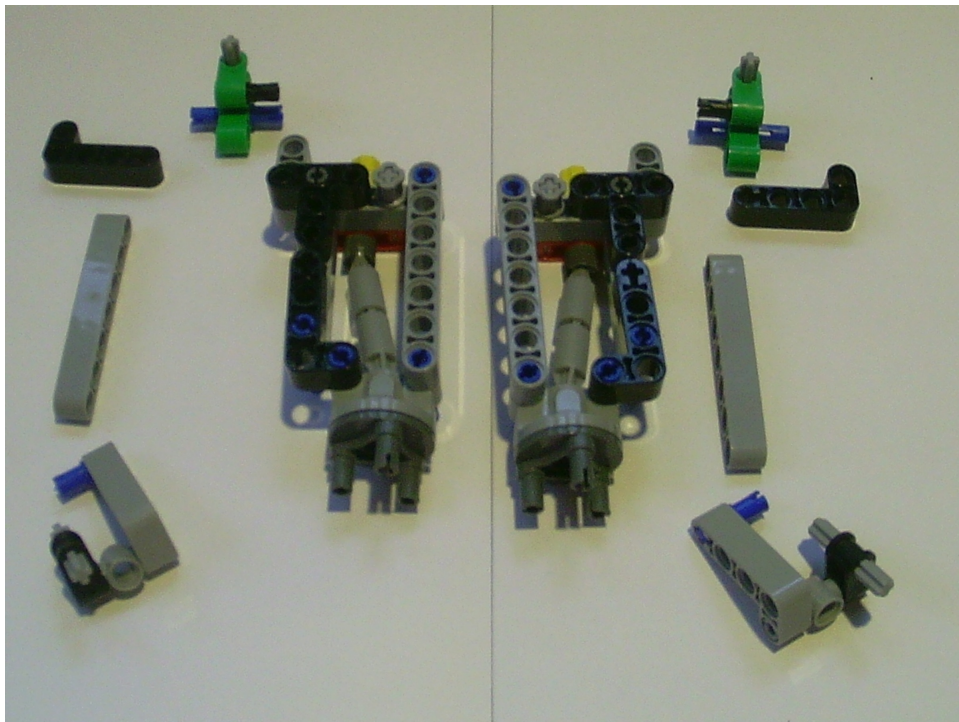
|                                                                                                |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                  |                                                                                                  |                                                                                                  |
|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>2x 6536   | <br>4x 32140   | <br>2x 60484   | <br>10x 2780   | <br>2x 43093   | <br>10x 6558   | <br>2x 6536   | <br>2x 42003  |
| <br>2x 11214 | <br>2x 92906  | <br>2x 92909  | <br>8x 4519   | <br>2x 32316  | <br>4x 32524  | <br>2x 32140 | <br>2x 32526 |
| <br>2x 3713 | <br>2x 87082 | <br>4x 32494 | <br>2x 11950 | <br>2x 32184 | <br>2x 59443 |                                                                                                  |                                                                                                  |



## Step 2.

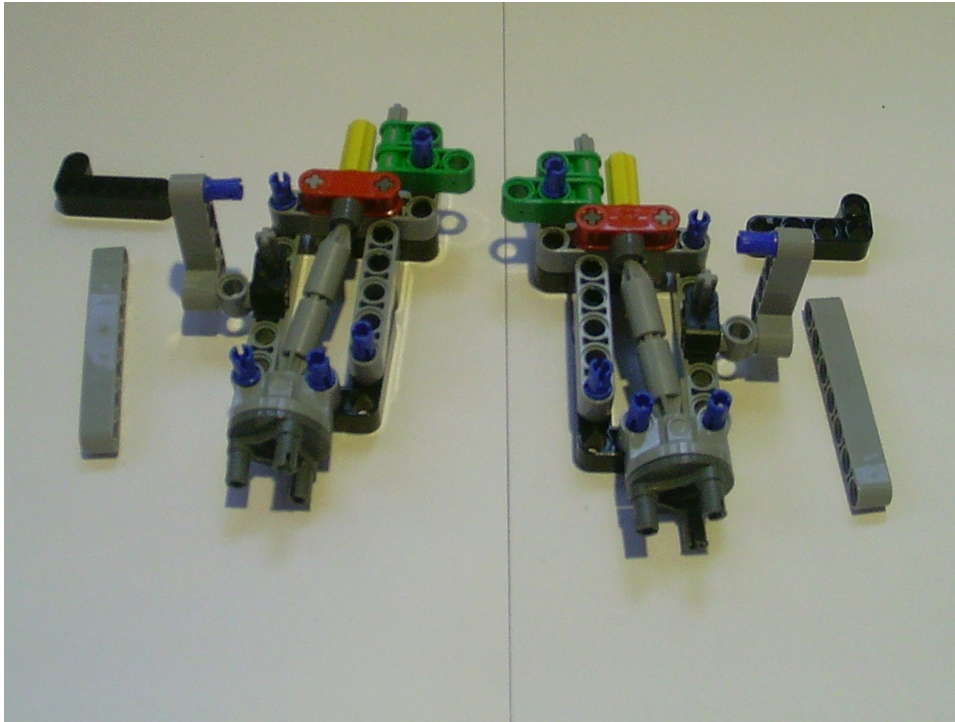


## Step 3.

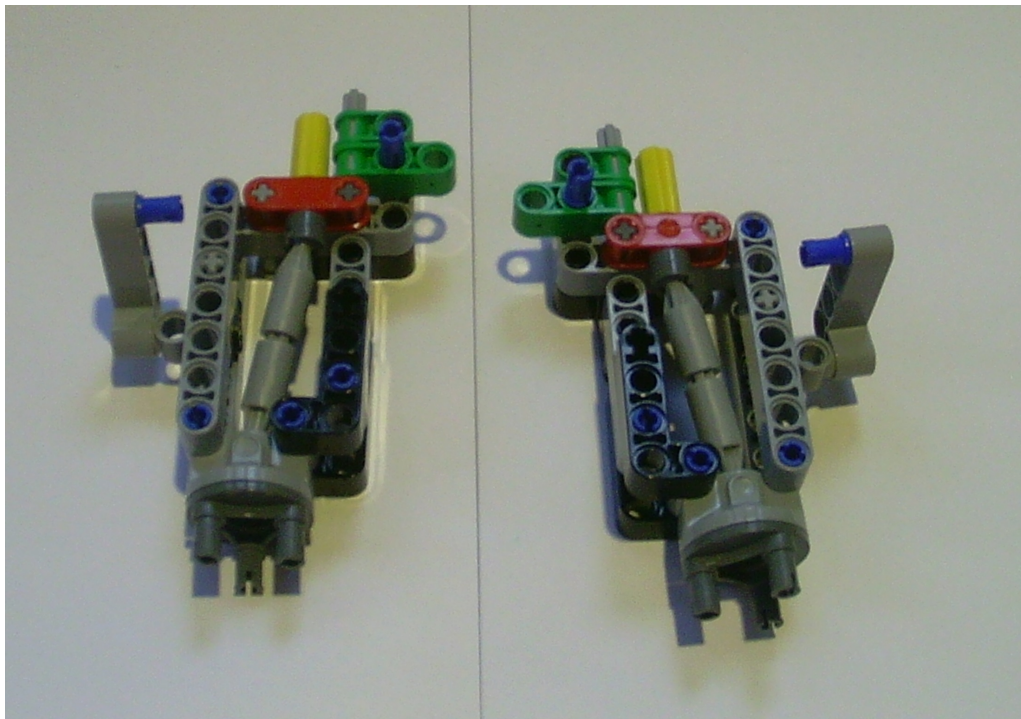




Step 4.

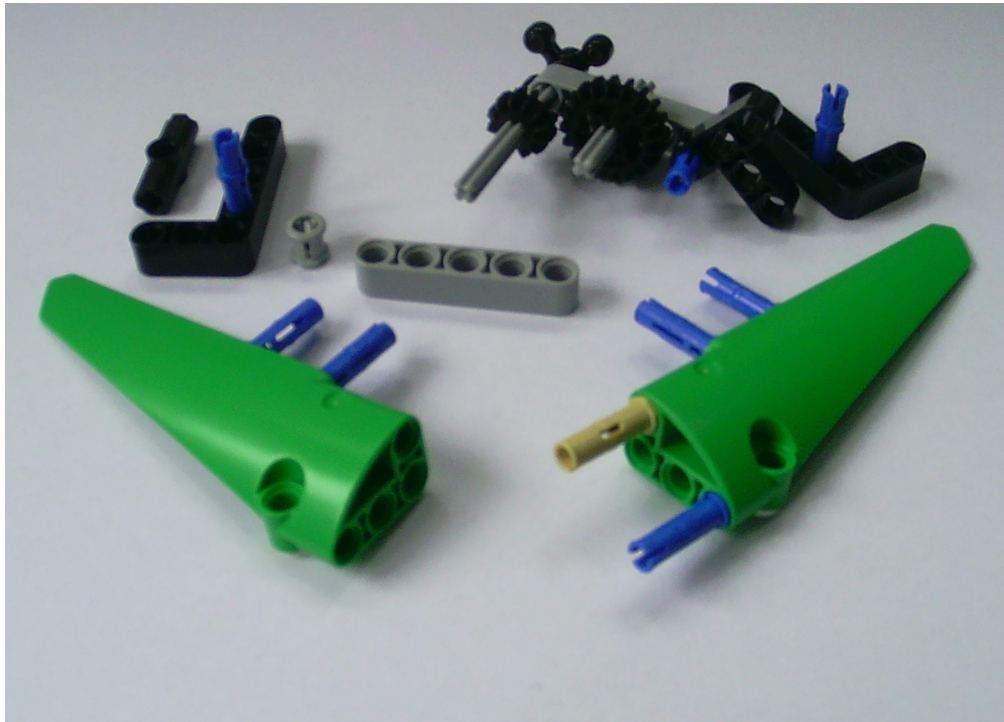


Step 5.

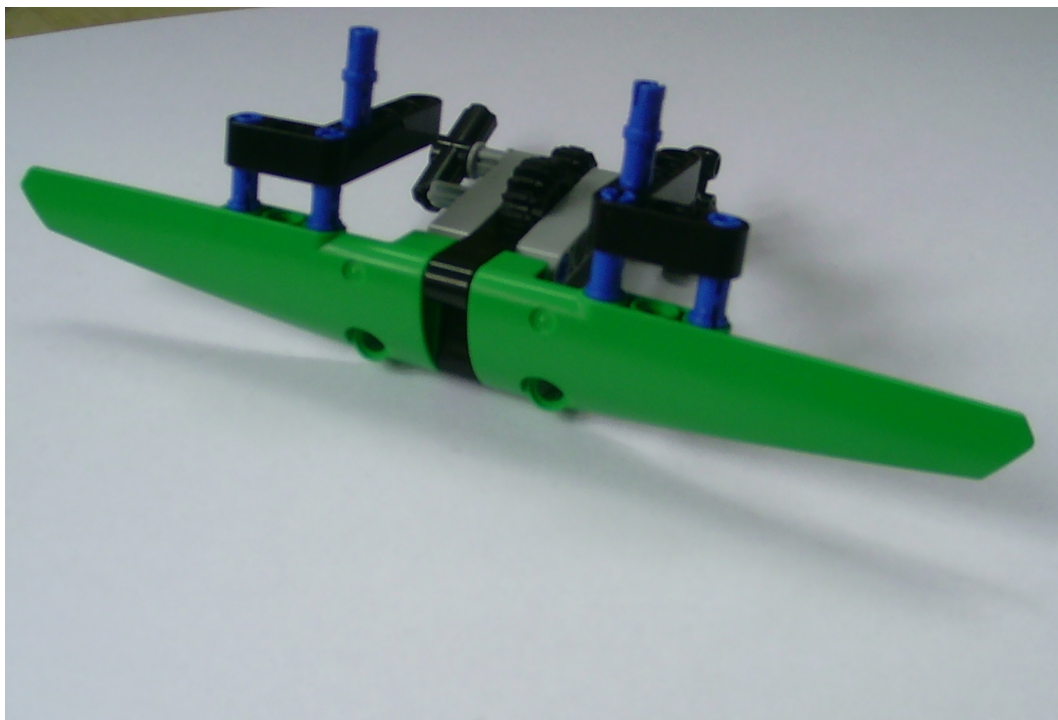


## Step 6.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                                |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 32034 | <br>1x 60484 | <br>2x 32526 | <br>1x 32270 | <br>1x 18575 | <br>1x 32072 | <br>8x 6558 | <br>1x 64681 |
| <br>1x 64393 | <br>1x 32073 | <br>1x 44294 | <br>2x 32316 | <br>2x 3713  | <br>1x 32556 |                                                                                                |                                                                                                 |

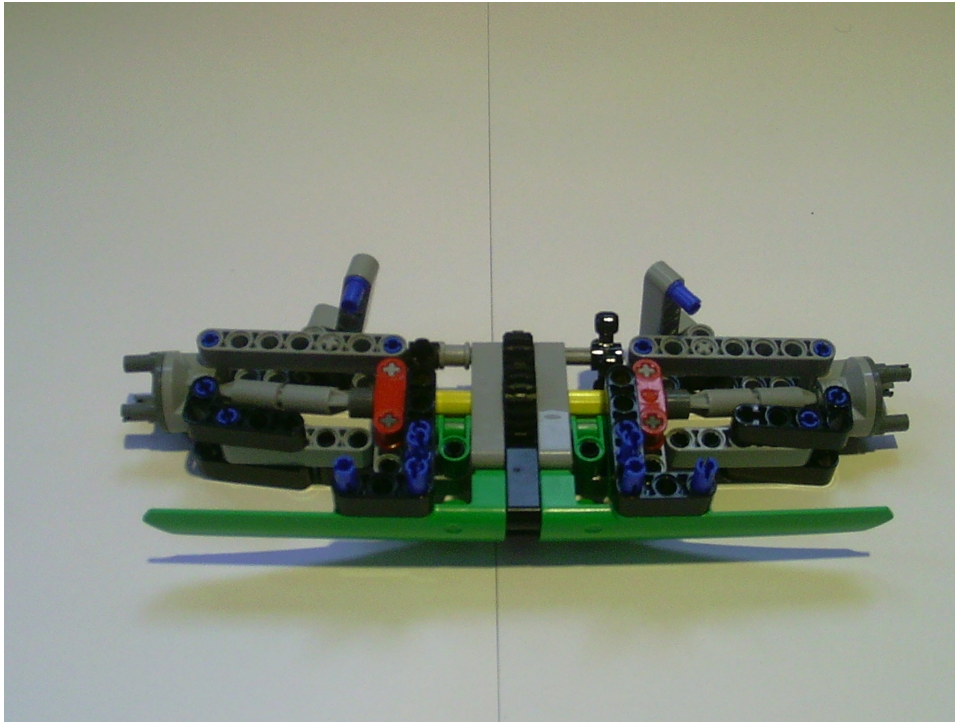


## Step 7.

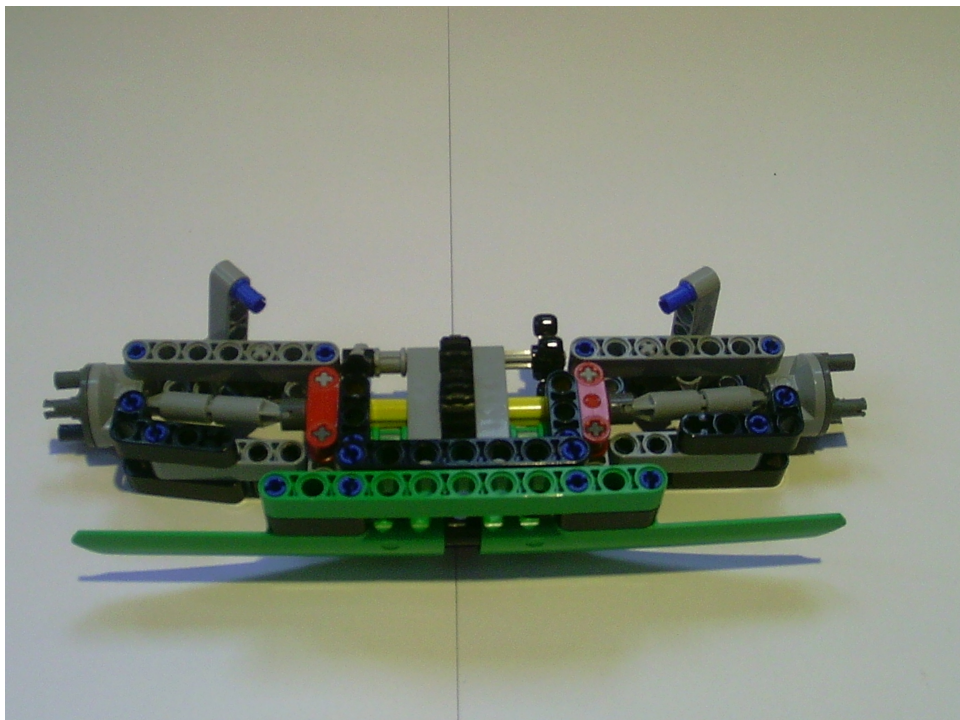




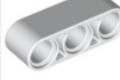
## Step 8.

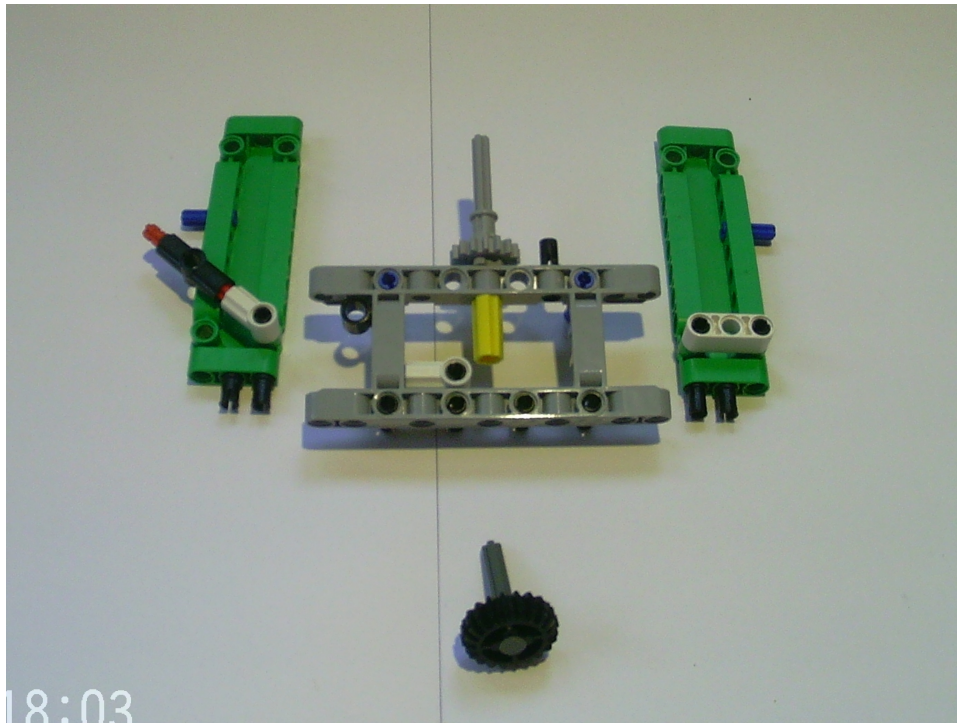


## Step 9.

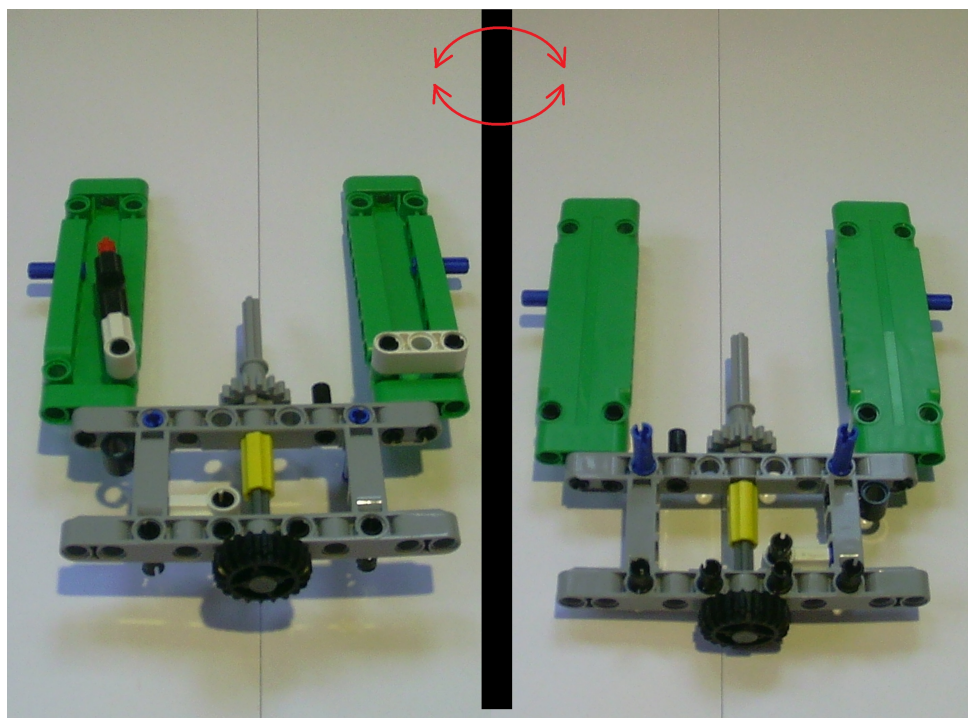


## Step 10.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                 |                                                                                                                              |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 32034 | <br>1x 18575 | <br>1x 15100 | <br>13x 2780 | <br>3x 43093 | <br>2x 6558   | <br>2x 15458<br><small>Rare Color</small> | <br>1x 87083 |
| <br>1x 44294 | <br>1x 64178 | <br>1x 3713  | <br>1x 94925 | <br>2x 32062 | <br>1x 32013 | <br>1x 32523                              | <br>1x 59443 |

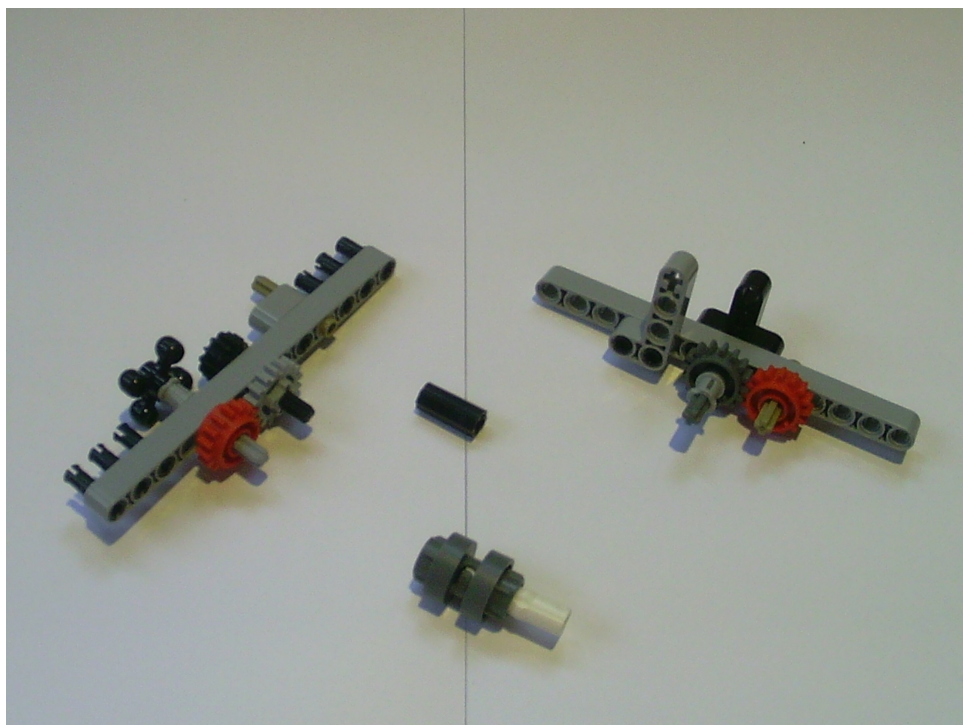


## Step 11.



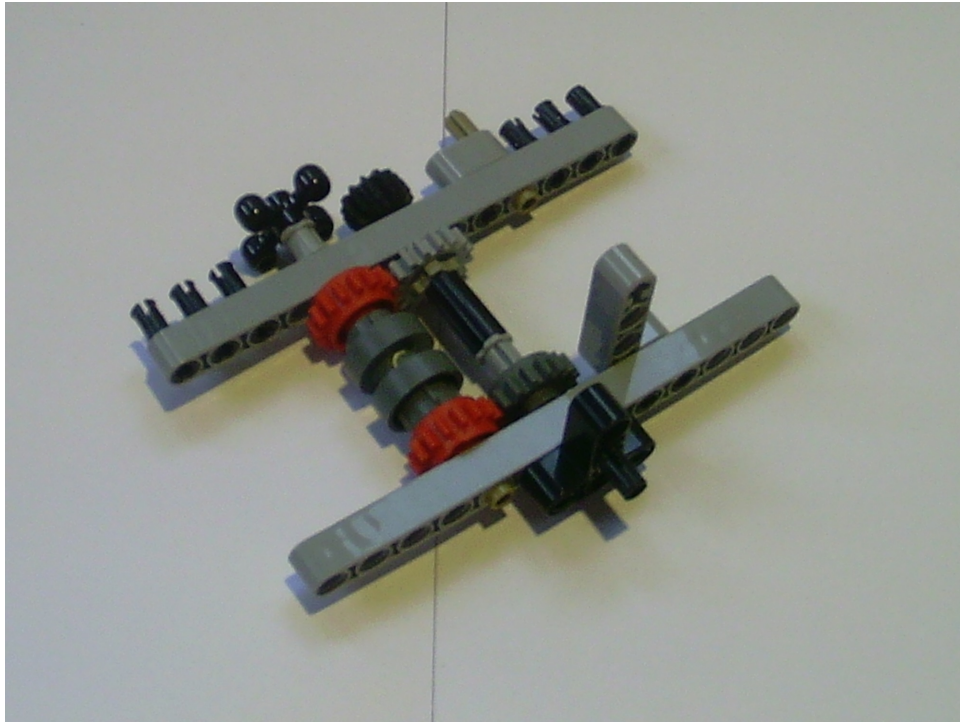


## Step 12.

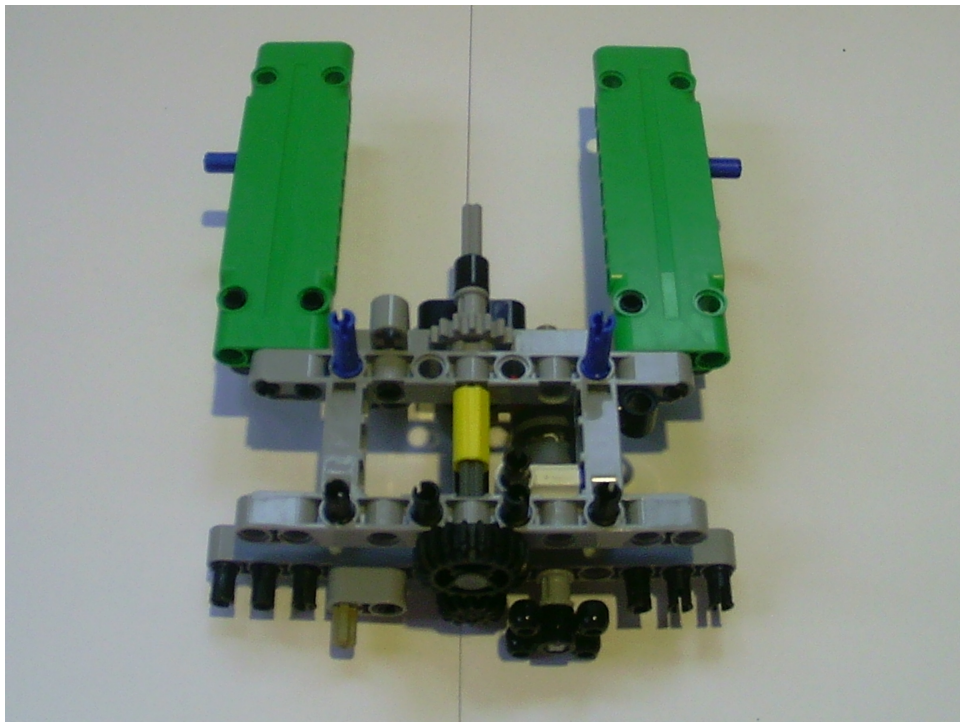




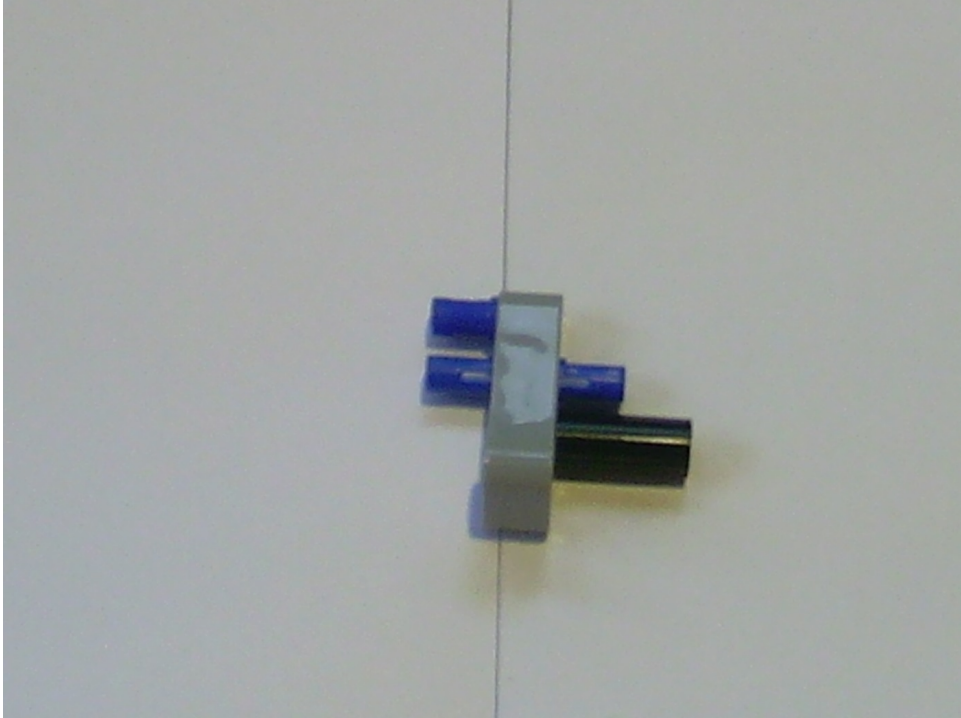
## Step 13.



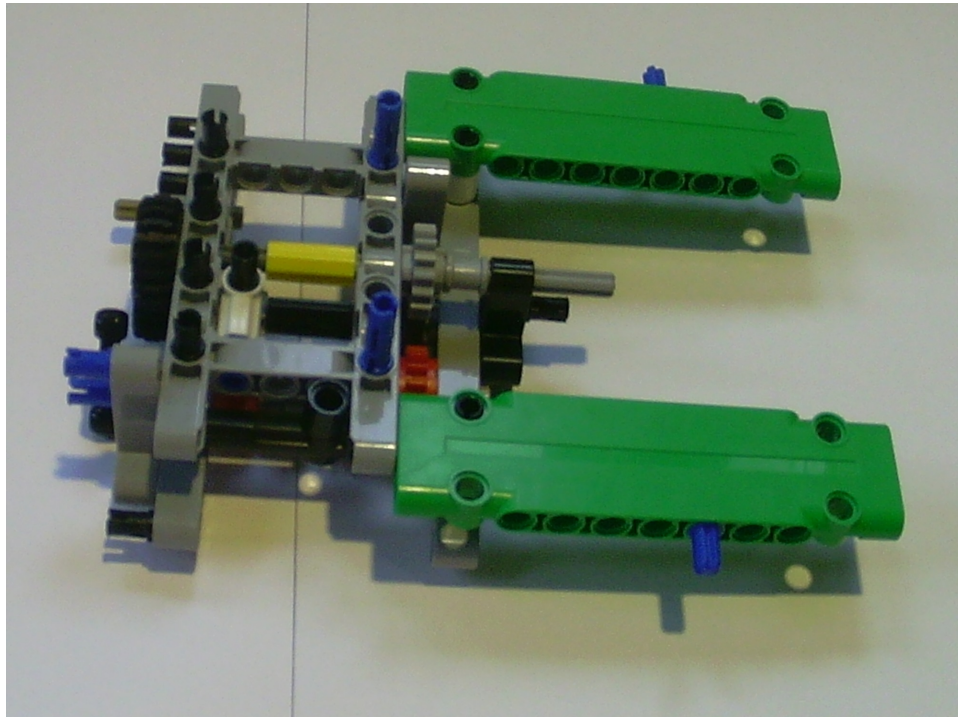
## Step 14.



### Step 15.

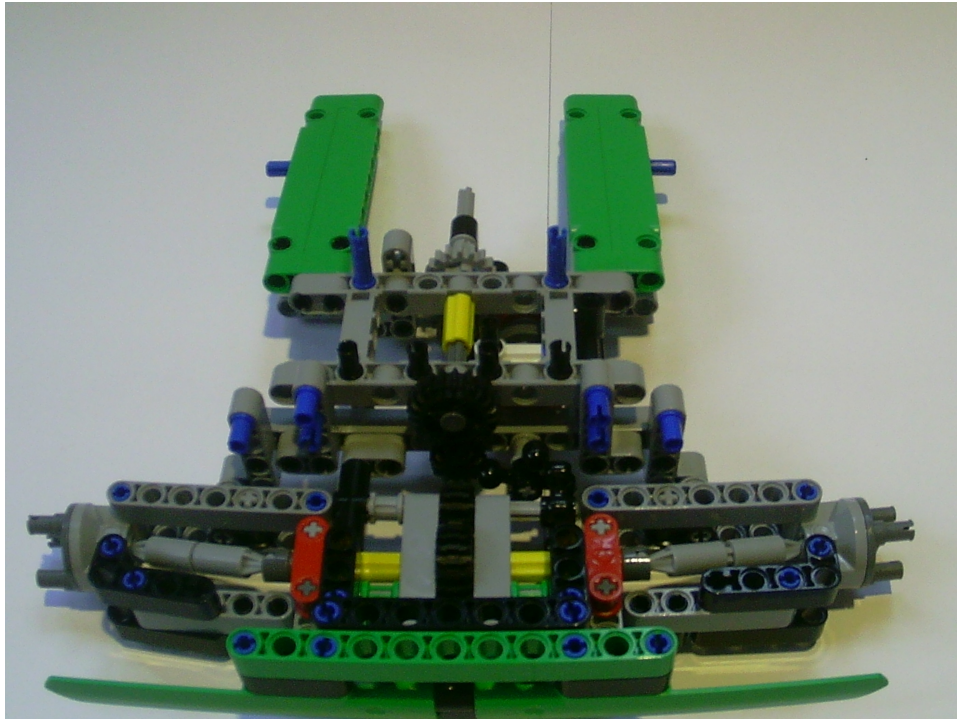


### Step 16.

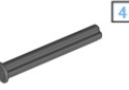
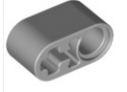




## Step 17.

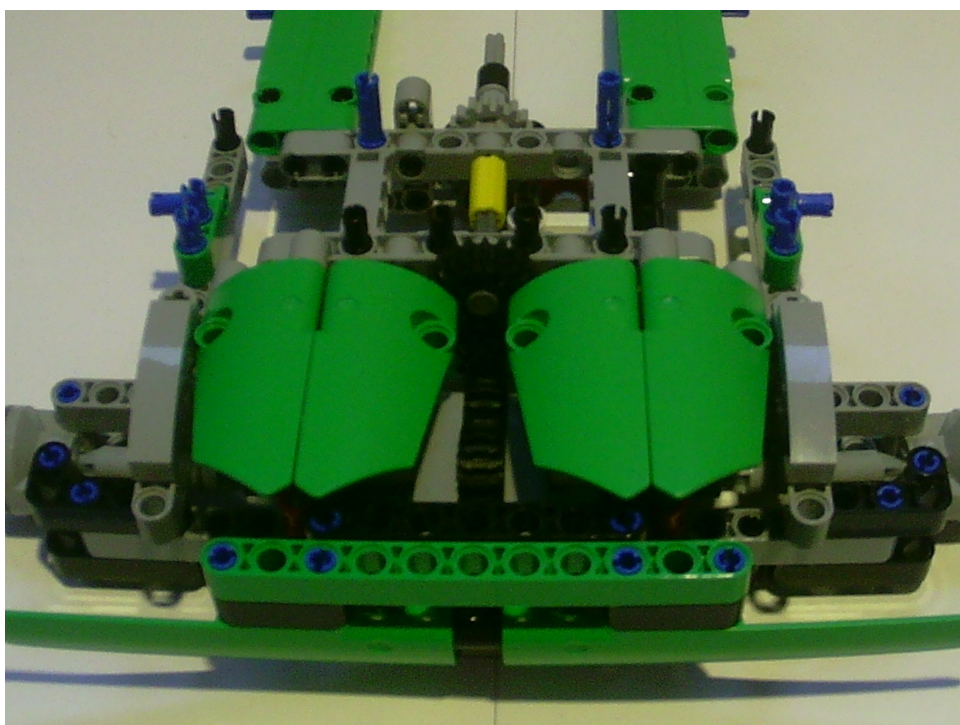


## Step 18.

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |
| 6x 2780                                                                           | 2x 43093                                                                          | 4x 4274                                                                           | 6x 6558                                                                           | 2x 42003                                                                          | 2x 64683                                                                           | 2x 64391                                                                            | 2x 87083                                                                            |
|  |  |  |  |  |                                                                                    |                                                                                     |                                                                                     |
| 2x 3024                                                                           | 2x 3623                                                                           | 2x 11153                                                                          | 2x 41239                                                                          | 2x 60483                                                                          |                                                                                    |                                                                                     |                                                                                     |

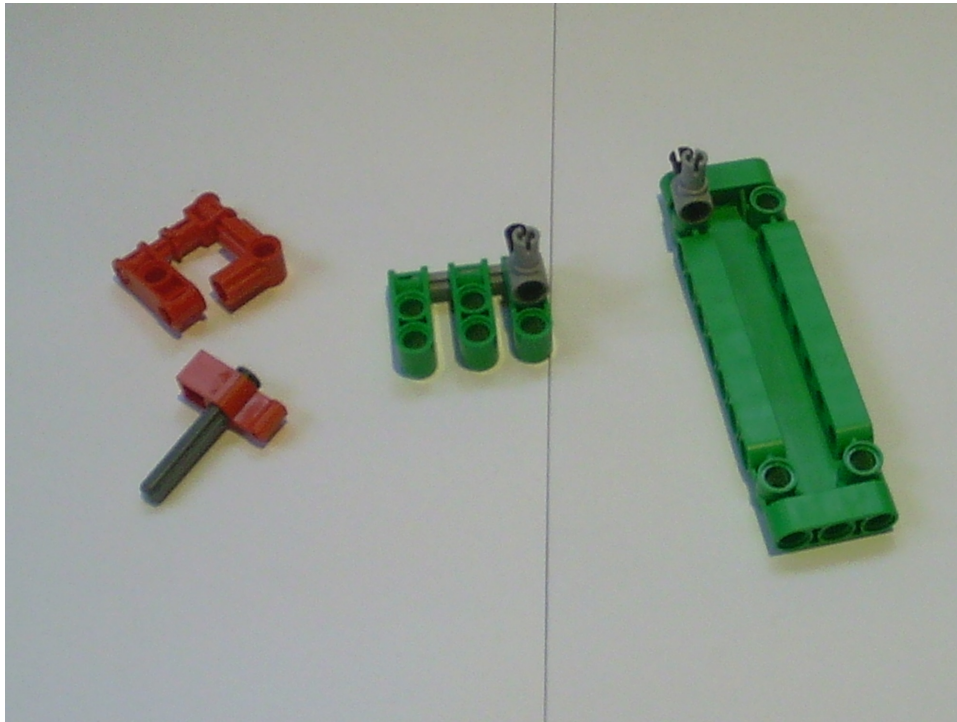


## Step 19.

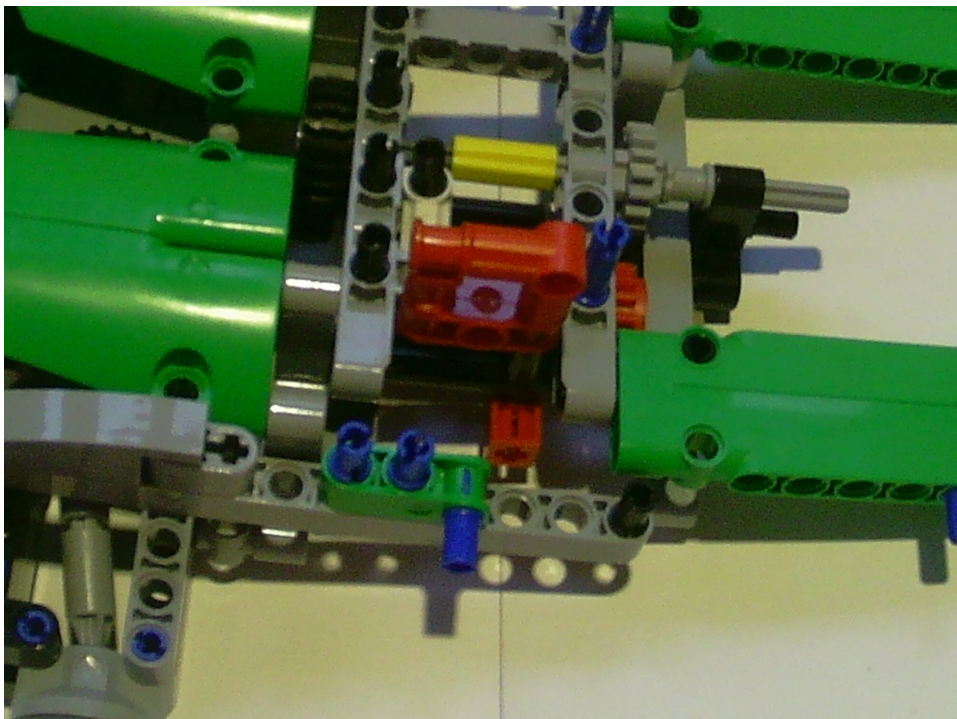




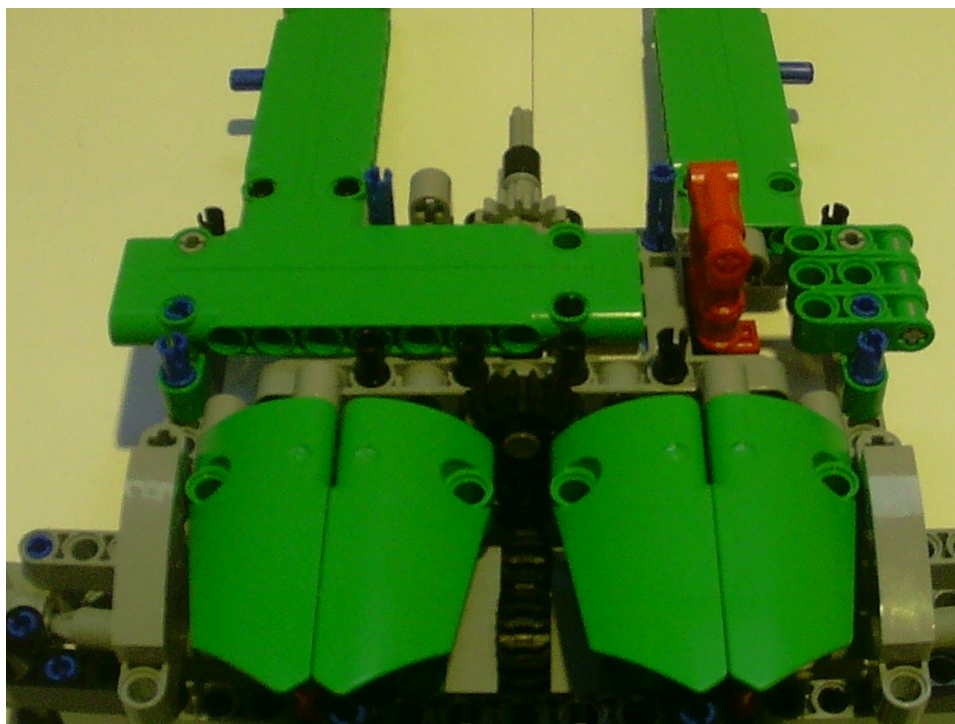
## Step 20.



## Step 21.

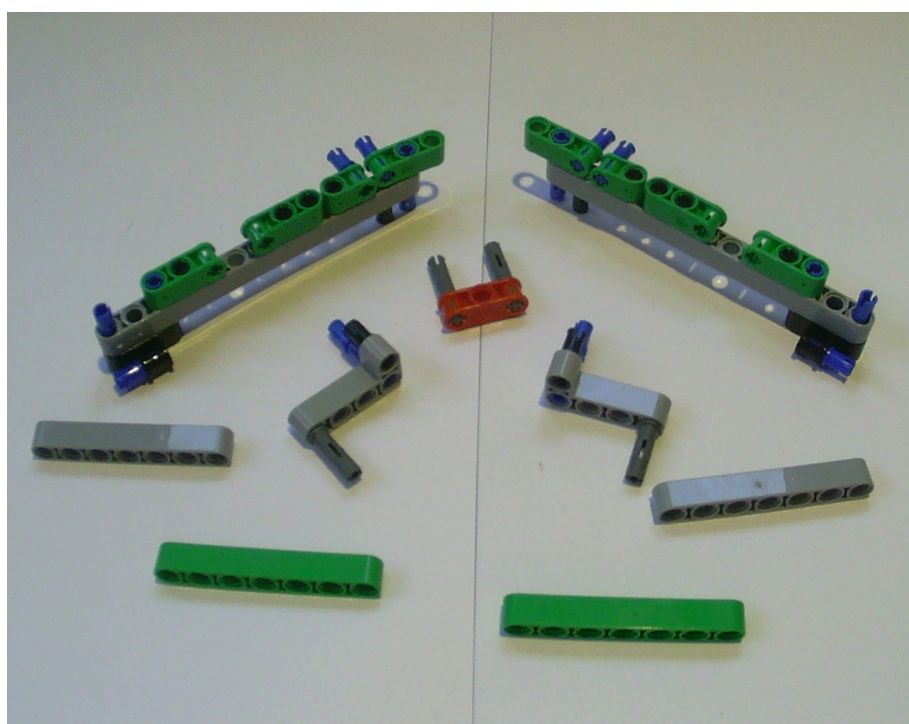


## Step 22.



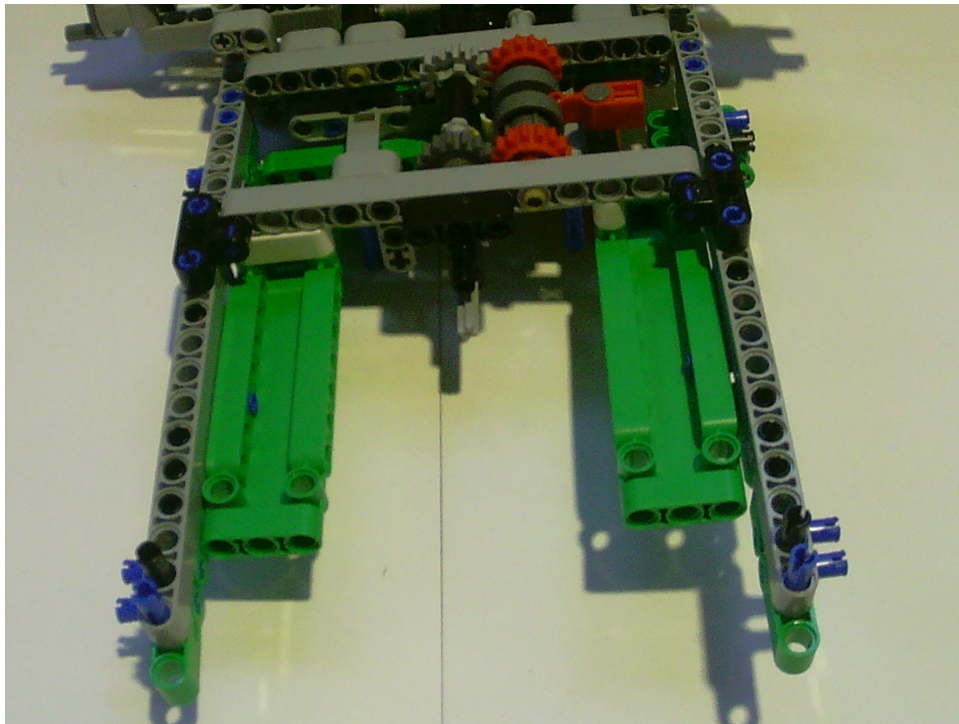
## Step 23.

|          |          |          |          |         |          |          |          |
|----------|----------|----------|----------|---------|----------|----------|----------|
|          |          |          |          |         |          |          |          |
| 2x 63869 | 12x 2780 | 6x 43093 | 8x 6558  | 2x 6536 | 6x 42003 | 2x 32524 | 4x 11214 |
|          |          |          |          |         |          |          |          |
| 2x 41239 | 2x 32524 | 2x 32140 | 1x 32184 |         |          |          |          |

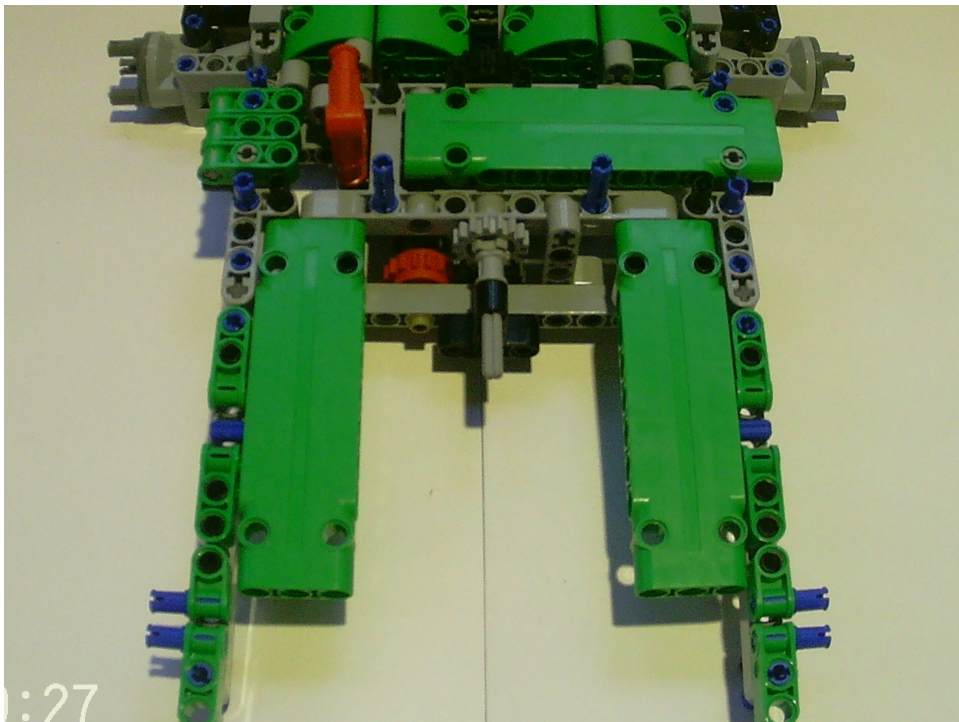




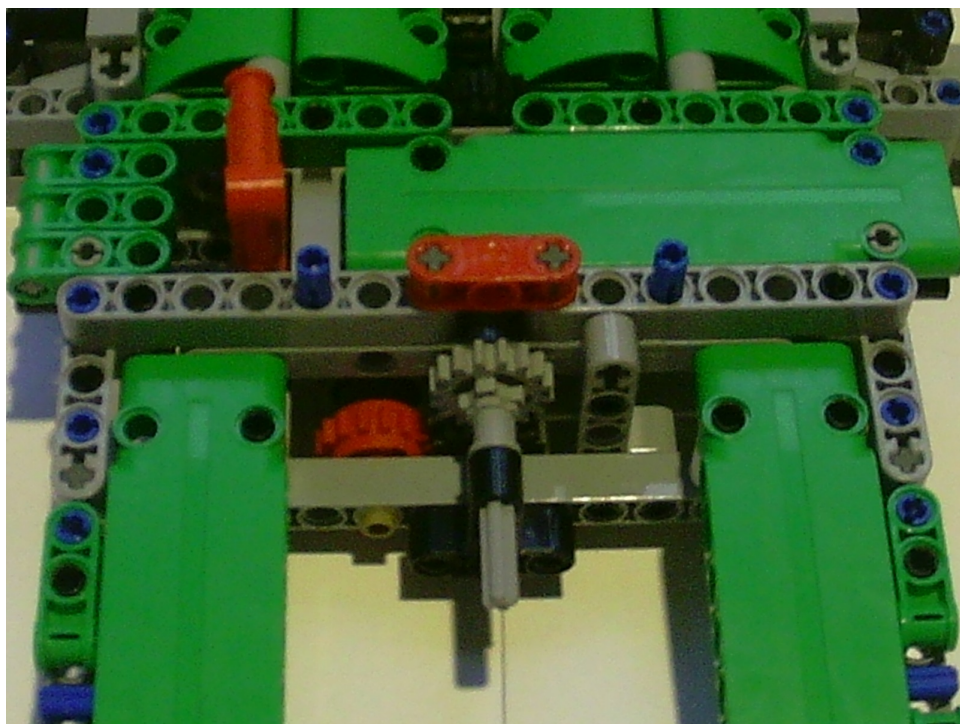
## Step 24.



## Step 25.

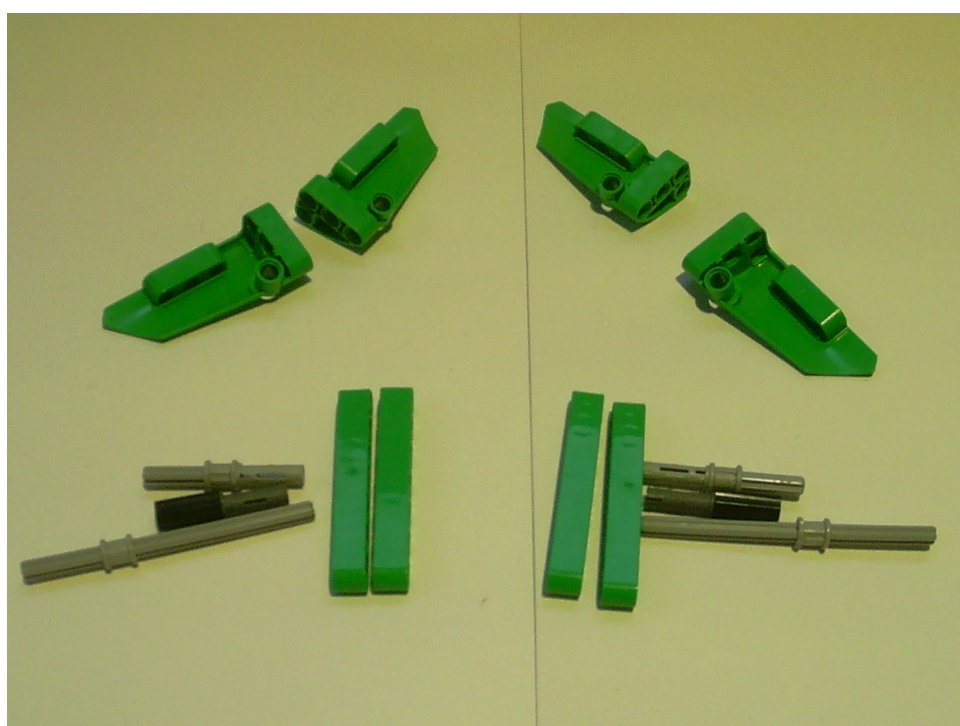


## Step 26.



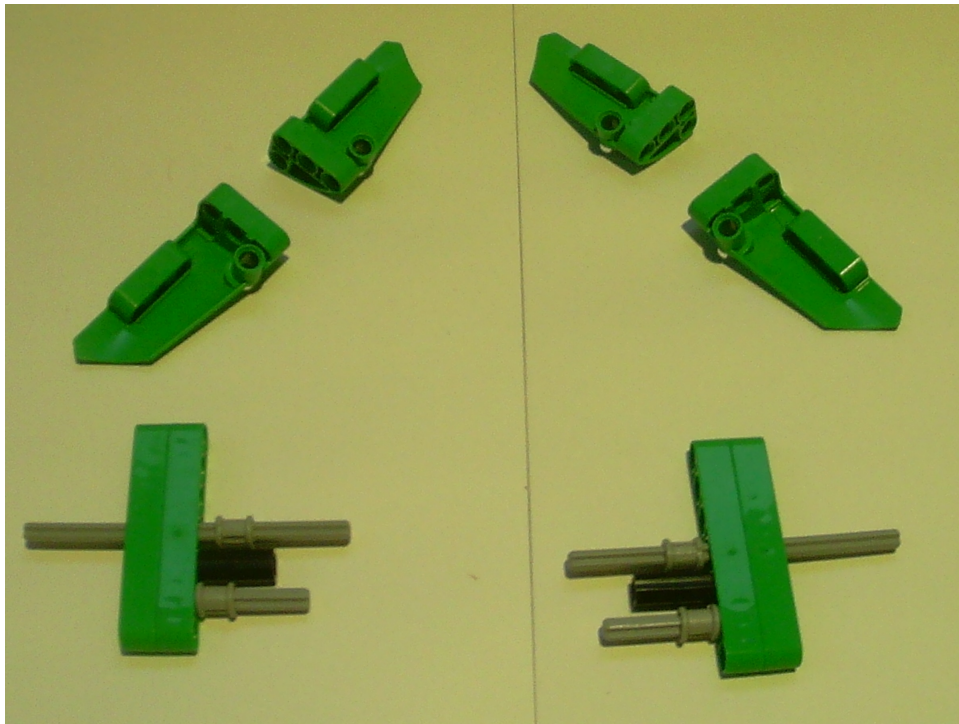
## Step 27.

|                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                   |                                                                                                  |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>2x 59443 | <br>4x 32524 | <br>2x 64683 | <br>2x 64391 | <br>2x 11214 | <br>2x 4519 | <br>2x 60485 | <br>2x 3713 |
| <br>2x 32054 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                   |                                                                                                  |

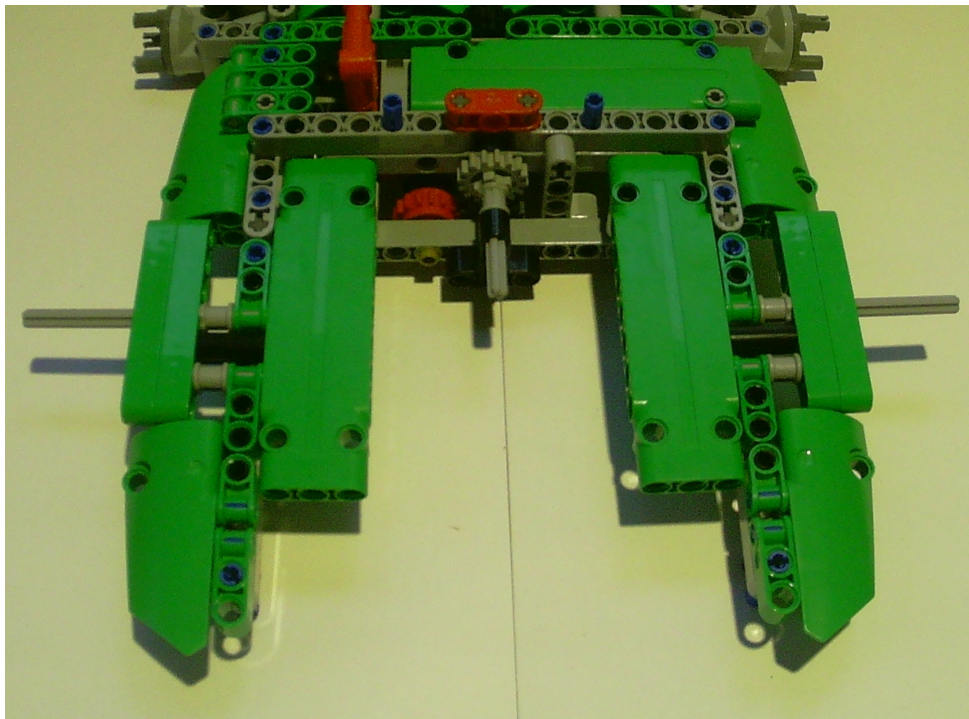




## Step 28.

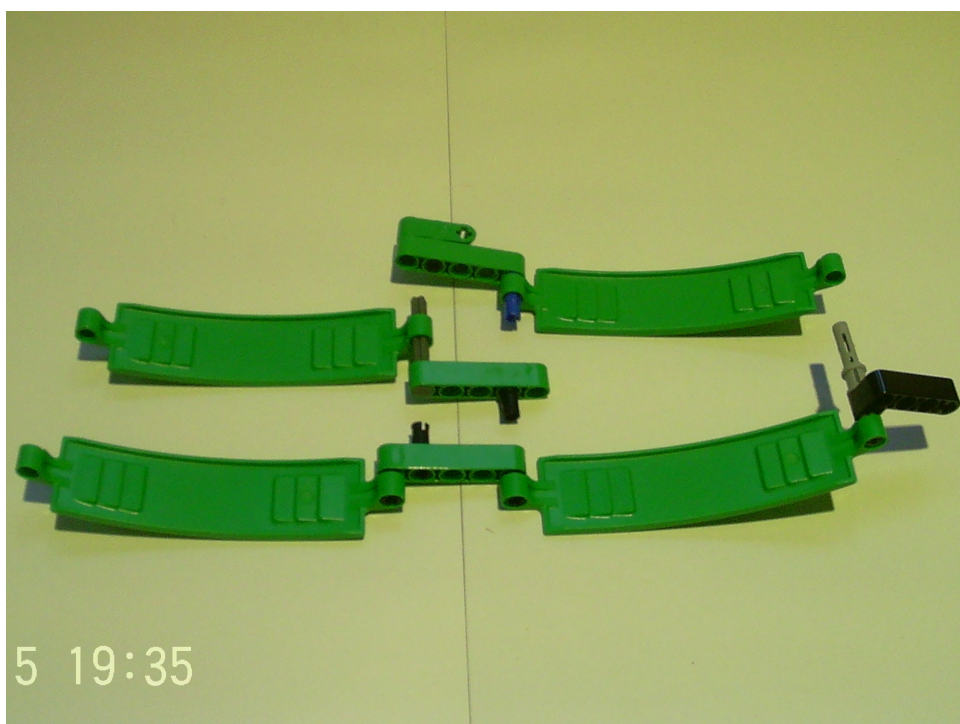


## Step 29.



## Step 30.

|                                                                                               |                                                                                              |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 32140 | <br>5x 2780 | <br>1x 6558 | <br>1x 42003 | <br>3x 32316 | <br>4x 18944 | <br>1x 87083 | <br>1x 11214 |
| <br>1x 32054 |                                                                                              |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |



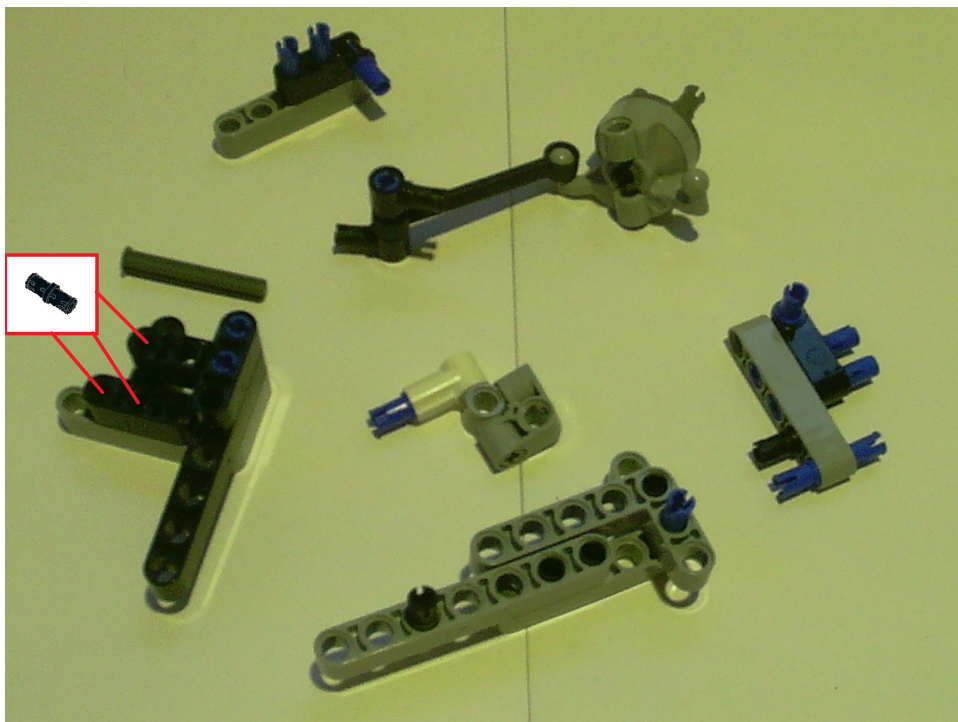
## Step 31.



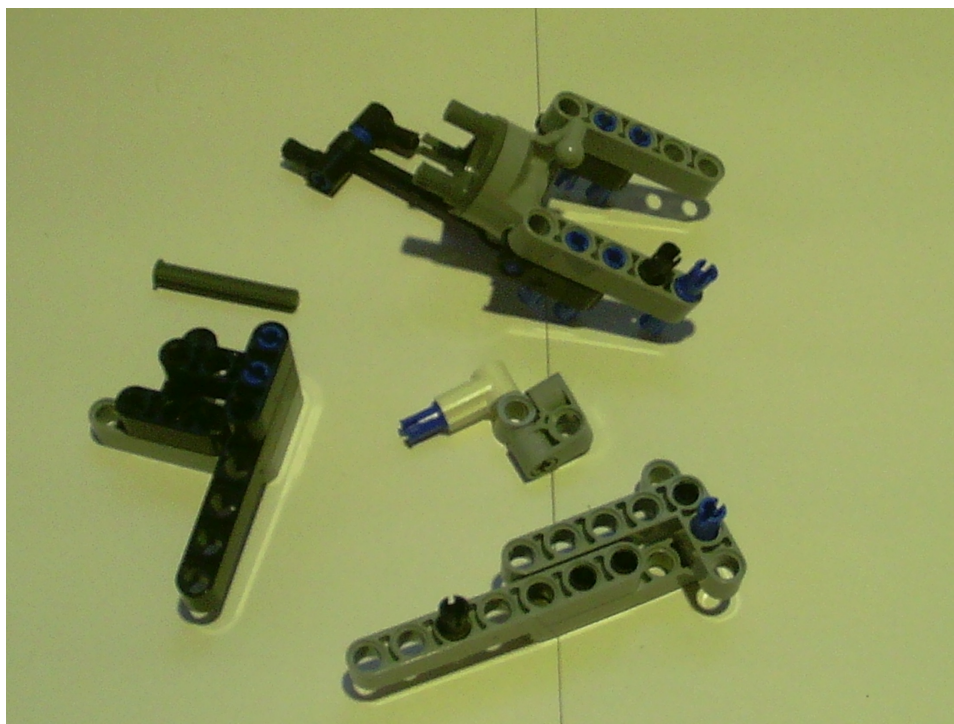


## Step 32.

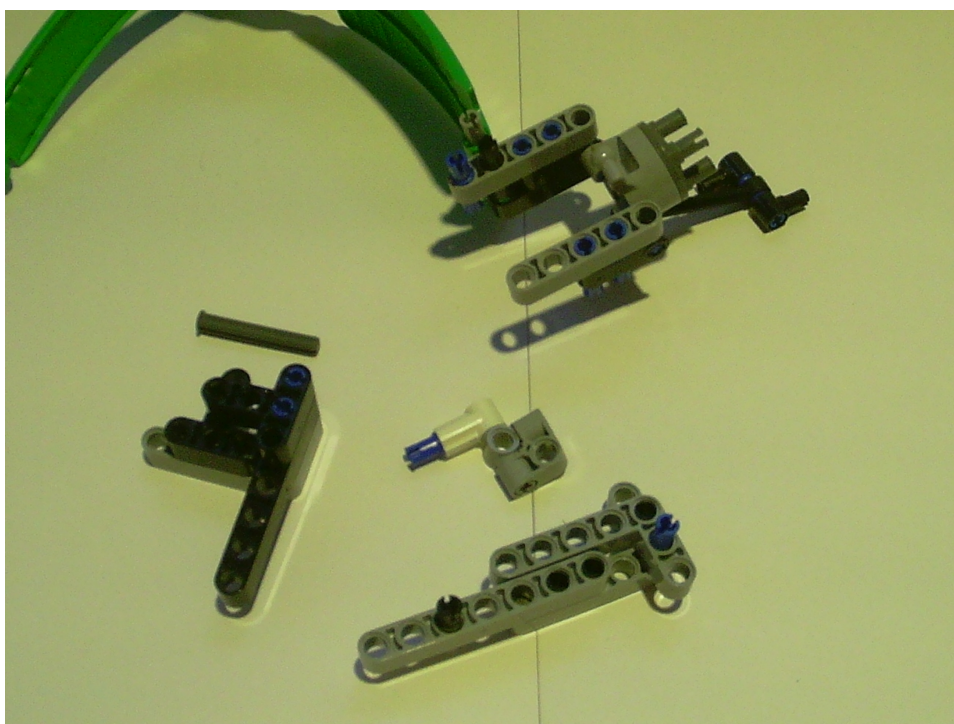
|                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>2x 42003 | <br>1x 32524 | <br>2x 60484 | <br>1x 32005a | <br>2x 15100 | <br>8x 2780  | <br>3x 43093 | <br>9x 6558  |
| <br>1x 87083 | <br>1x 92909 | <br>2x 32316 | <br>1x 32524  | <br>3x 32526 | <br>1x 87082 | <br>1x 44809 | <br>1x 11949 |
| <br>1x 32013 |                                                                                               |                                                                                               |                                                                                                |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |



Step 33.

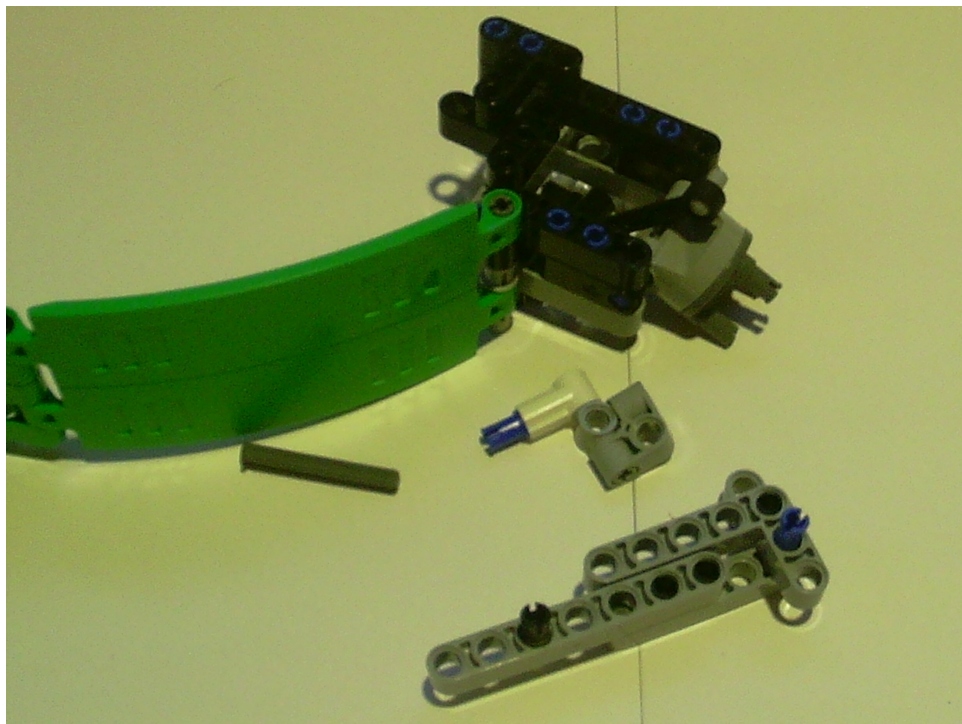


Step 34.

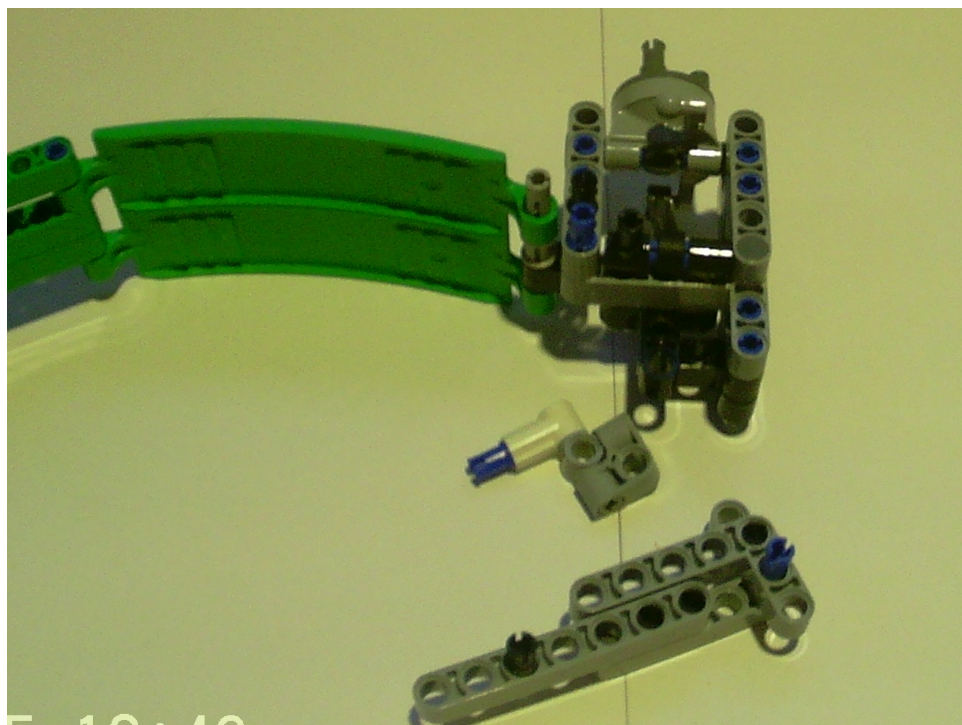




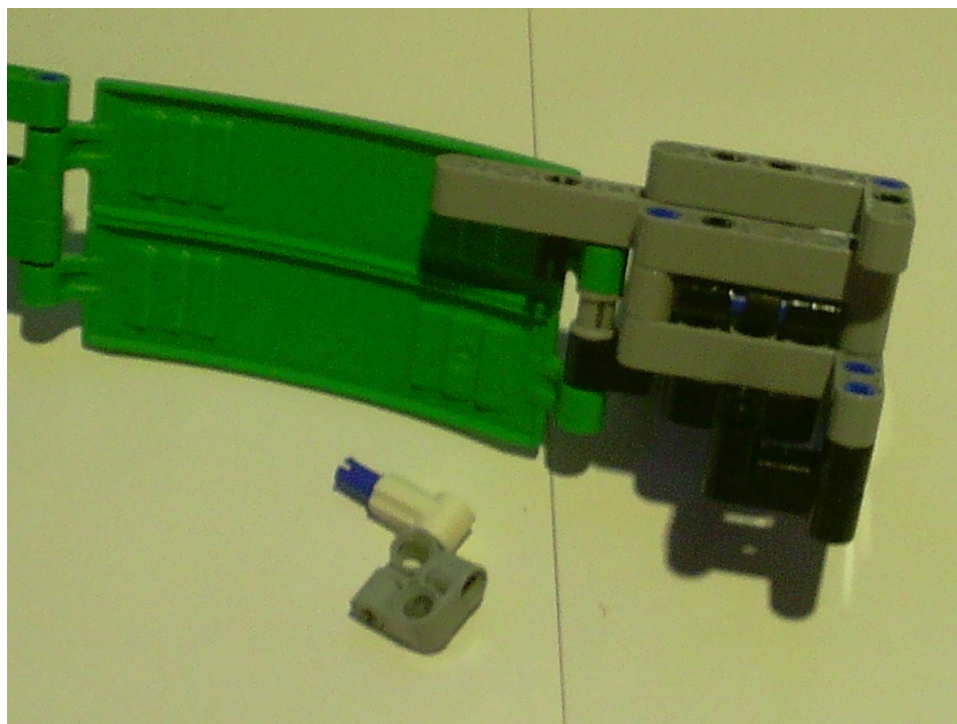
## Step 35.



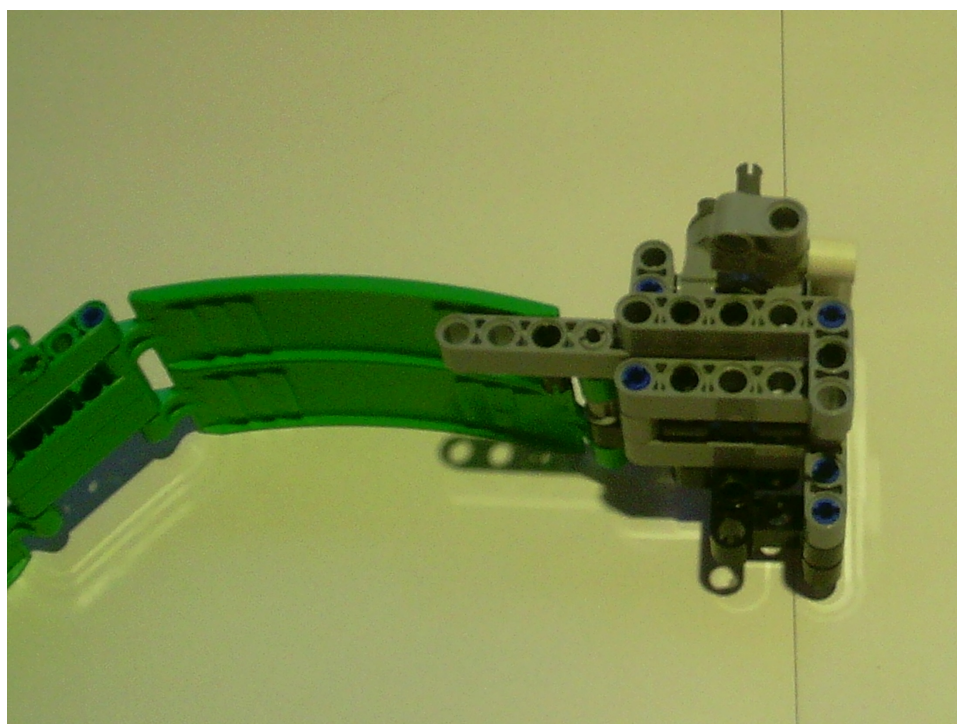
## Step 36.



Step 37.



Step 38.



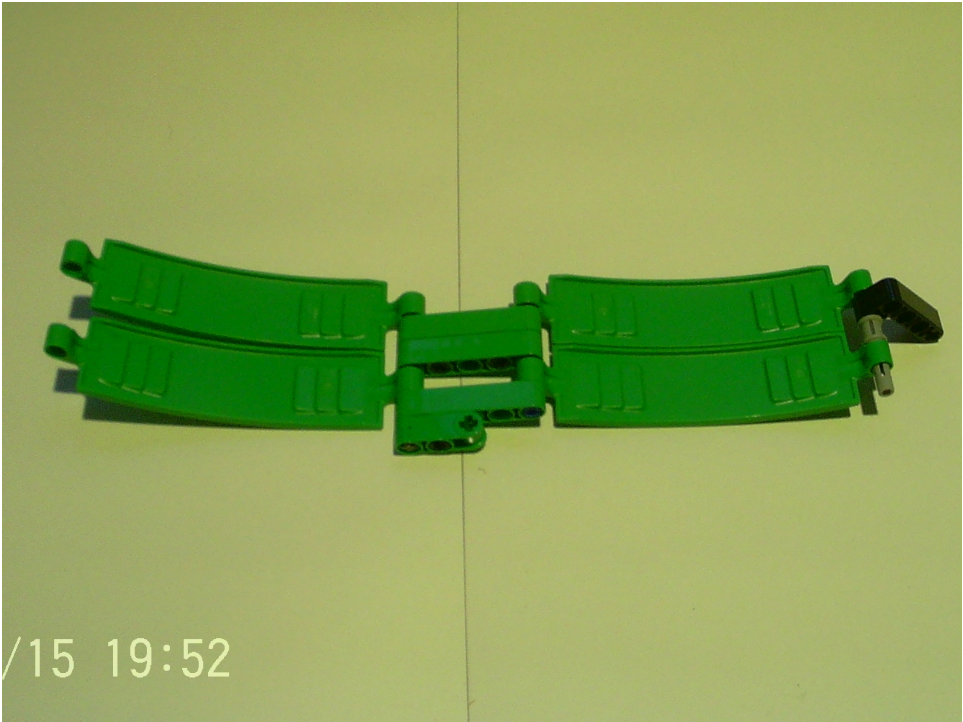


Step 39.

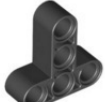
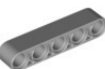
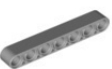
|                                                                                               |                                                                                              |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 32140 | <br>5x 2780 | <br>1x 6558 | <br>1x 42003 | <br>3x 32316 | <br>4x 18944 | <br>1x 87083 | <br>1x 11214 |
| <br>1x 32054 |                                                                                              |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |

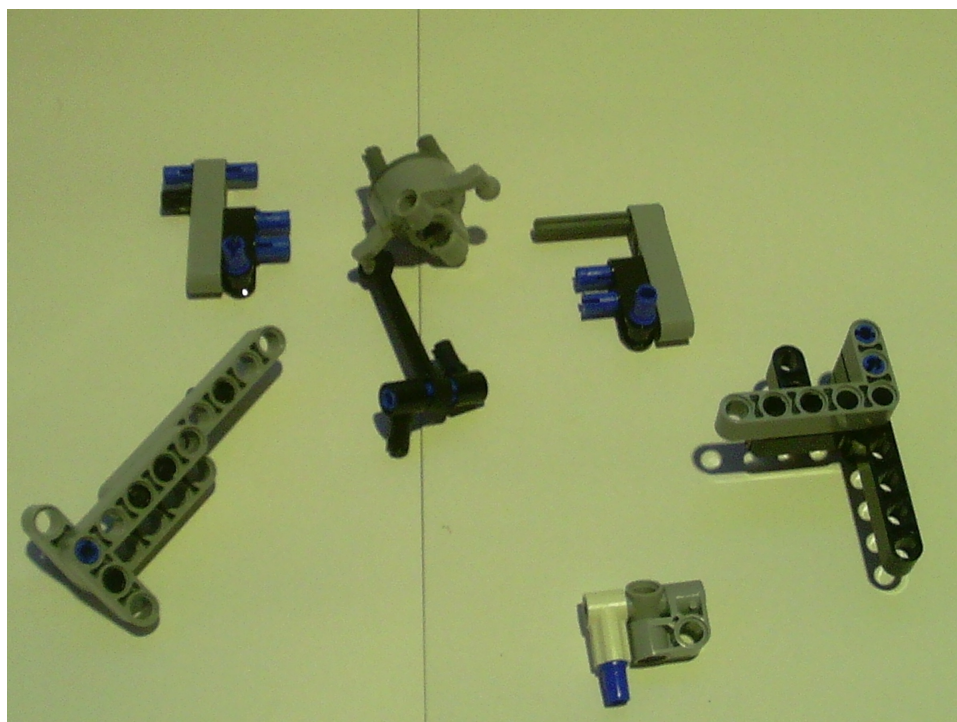


Step 40.



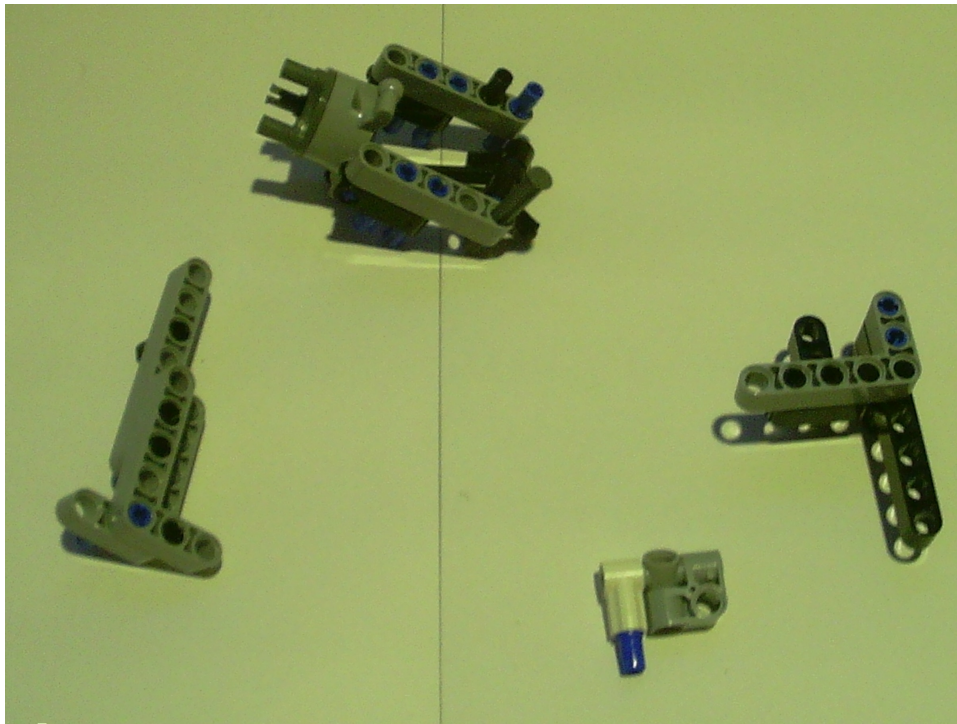
## Step 41.

|                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>2x 42003 | <br>1x 32524 | <br>2x 60484 | <br>1x 32005a | <br>2x 15100 | <br>8x 2780  | <br>3x 43093 | <br>9x 6558  |
| <br>1x 87083 | <br>1x 92909 | <br>2x 32316 | <br>1x 32524  | <br>3x 32526 | <br>1x 87082 | <br>1x 44809 | <br>1x 11949 |
| <br>1x 32013 |                                                                                               |                                                                                               |                                                                                                |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |

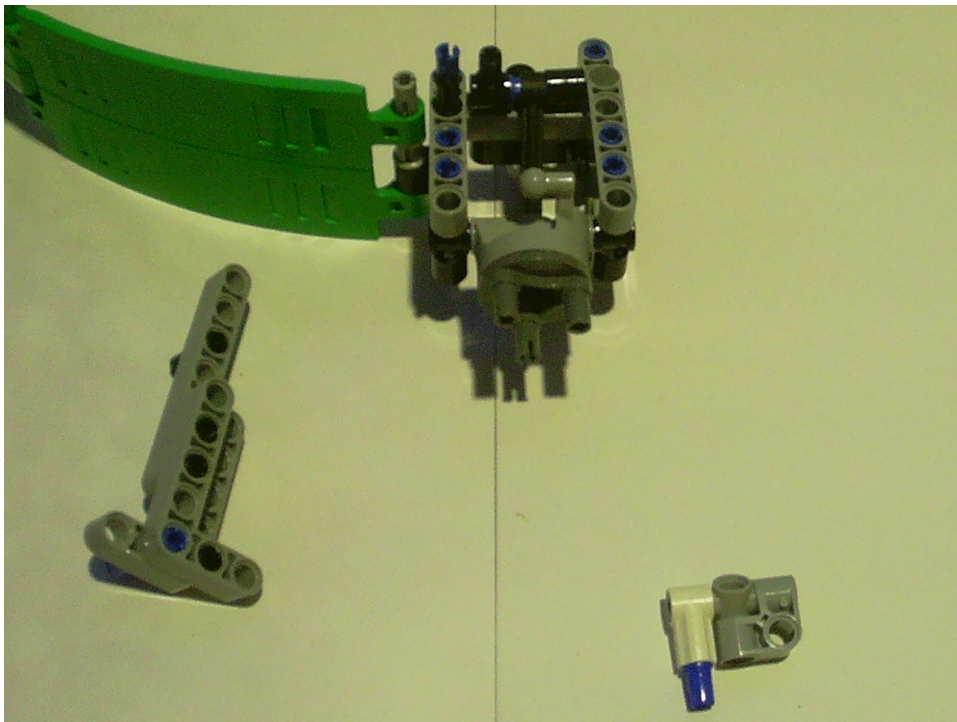




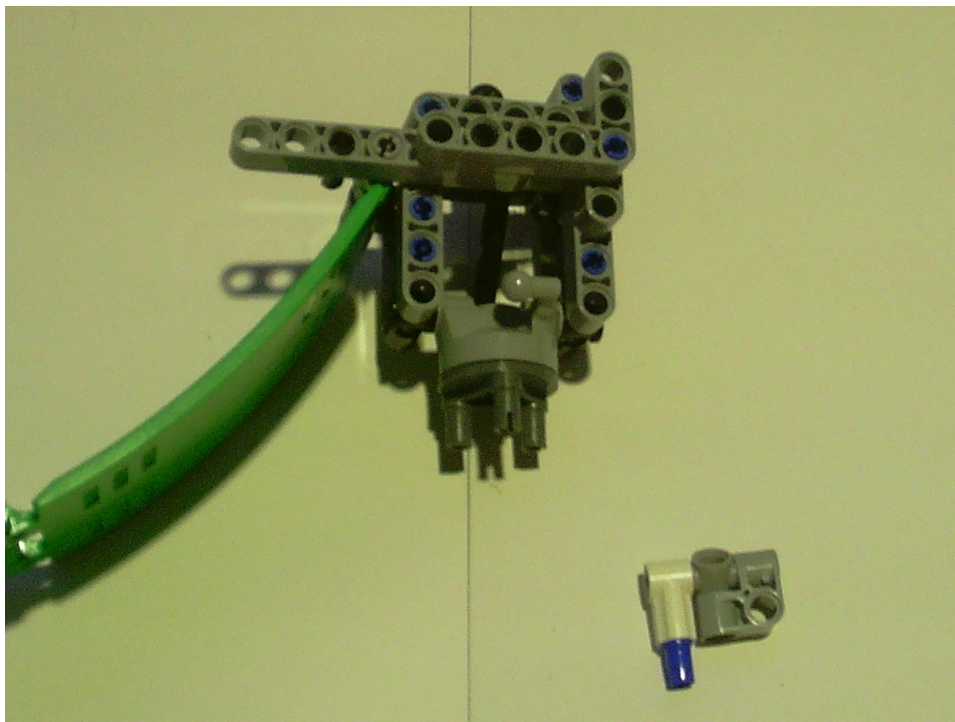
## Step 42.



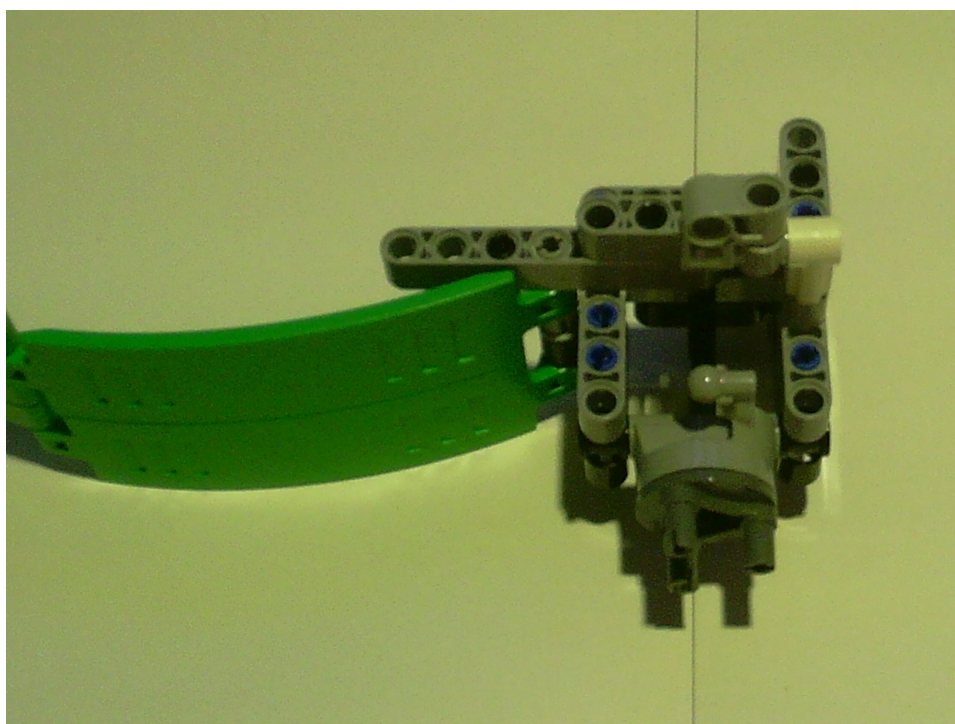
## Step 43.



Step 44.



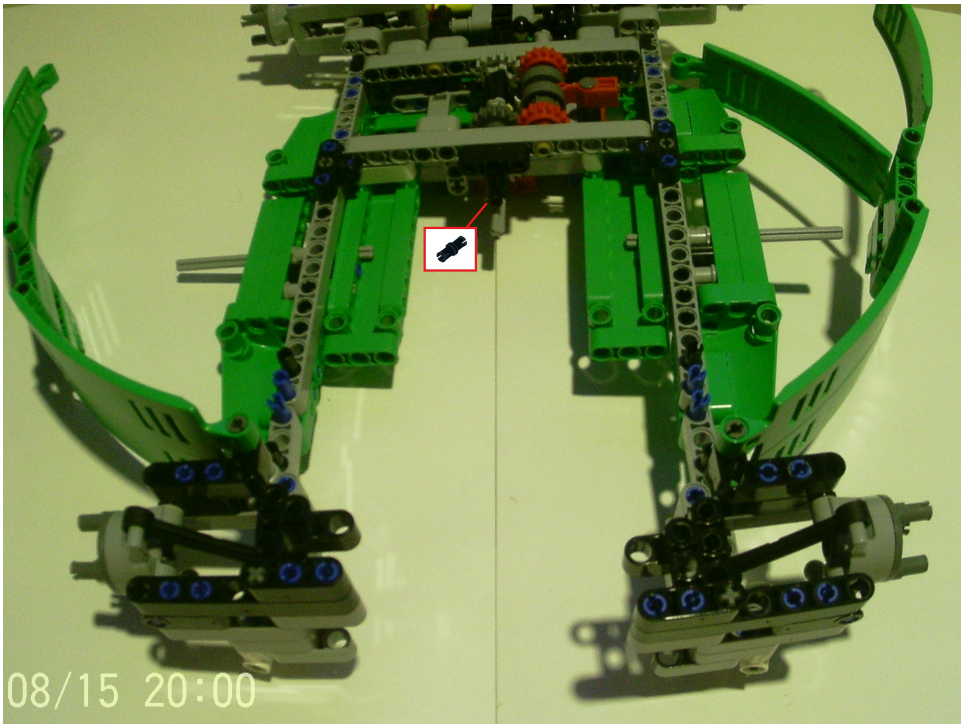
Step 45.





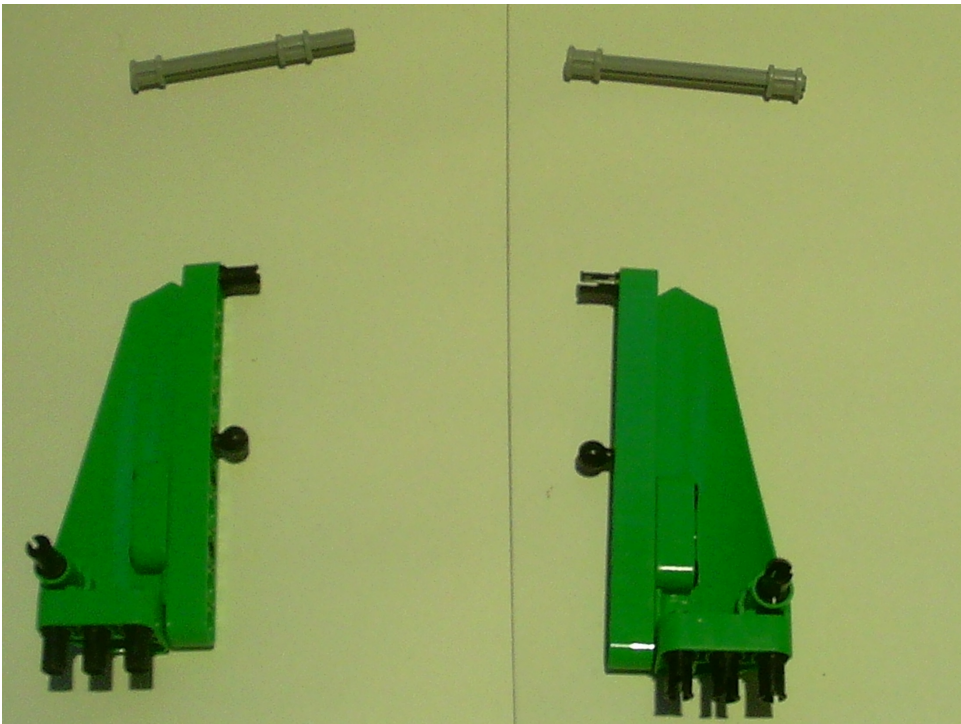
Step 46.

|                                                                                   |                                                                                   |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|  |  |
| 1x 2780                                                                           | 2x 6558                                                                           |

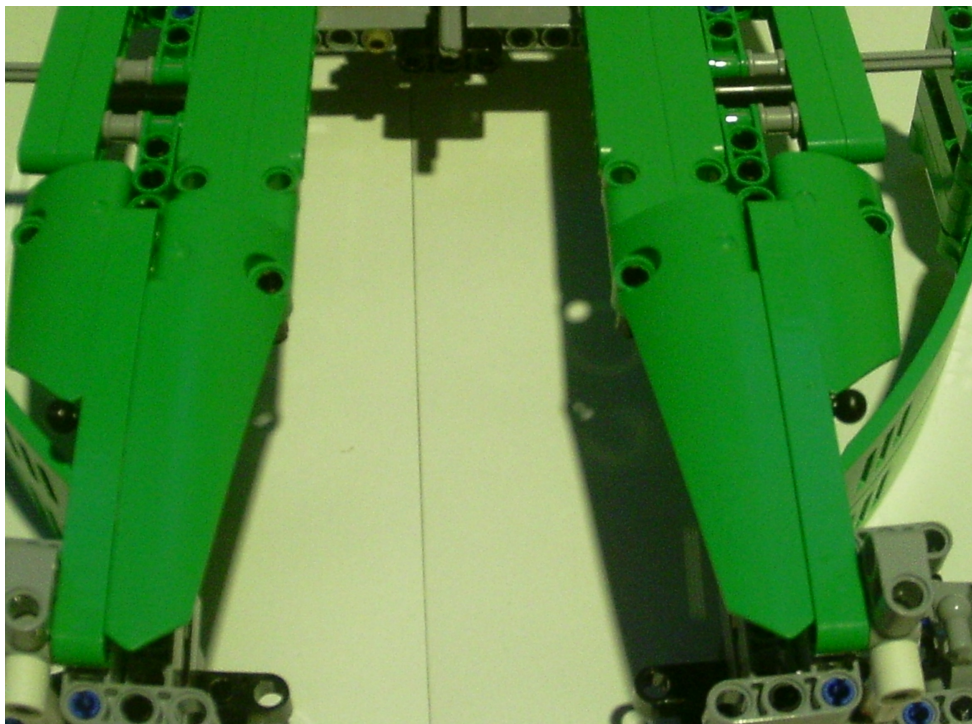


Step 47.

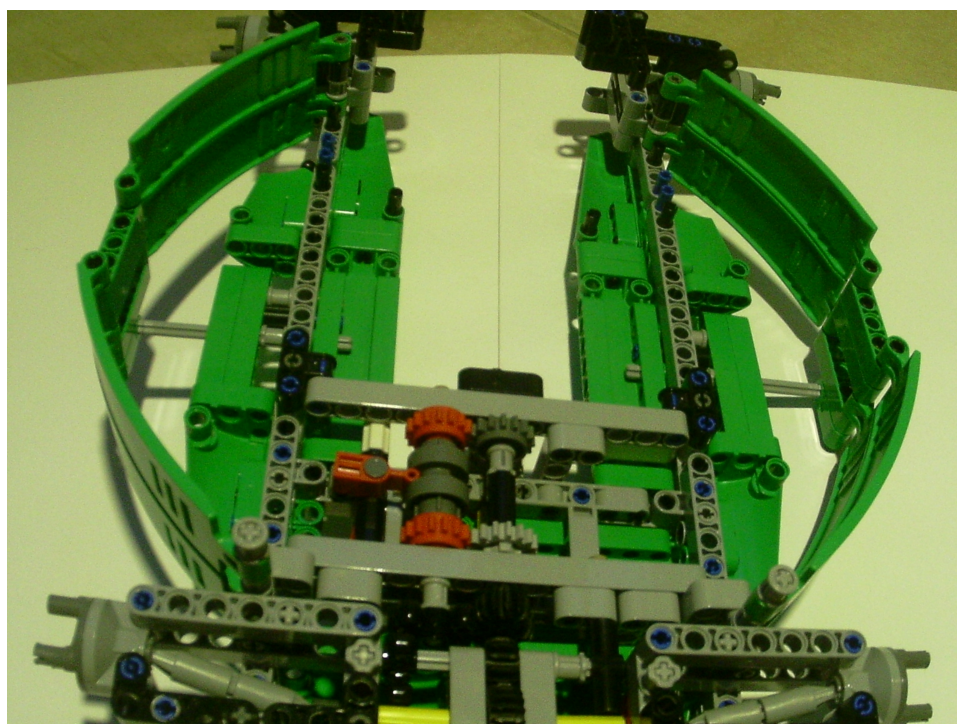
|                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |
| 14x 2780                                                                            | 2x 6628                                                                             | 2x 32525                                                                            | 1x 64681                                                                            | 1x 64393                                                                            | 2x 44294                                                                             | 4x 3713                                                                               |



Step 48.



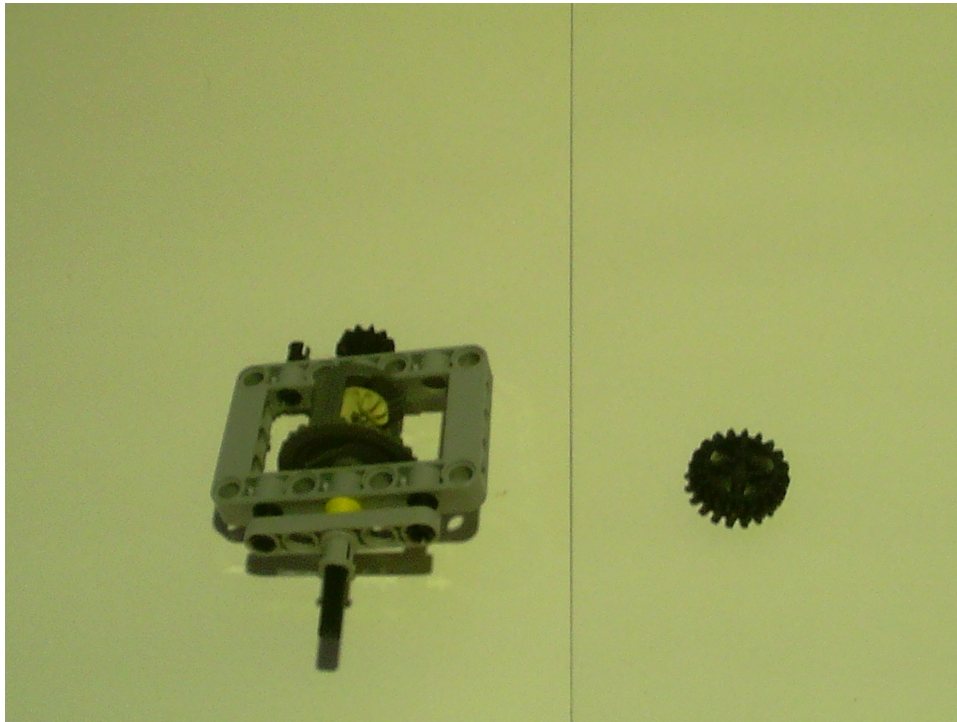
Step 49.



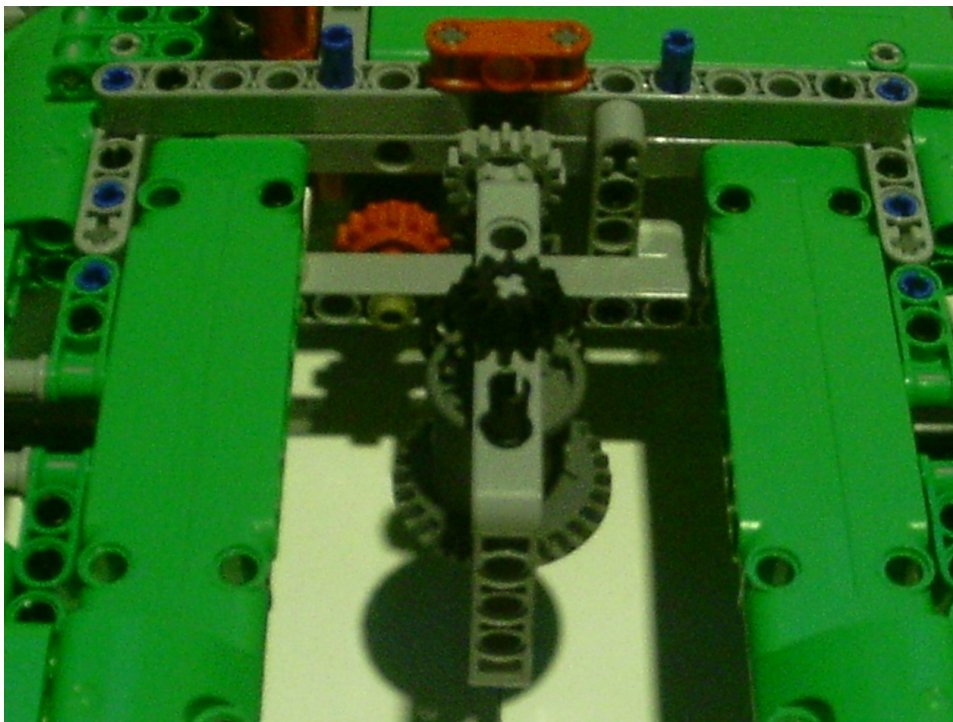


## Step 50.

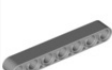
|                                                                                              |                                                                                               |                                                                                                |                                                                                              |                                                                                               |                                                                                               |                                                                                                 |                                                                                                 |
|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 3706 | <br>1x 32270 | <br>1x 18575  | <br>3x 2780 | <br>1x 62821 | <br>1x 4519 | <br>1x 32017 | <br>1x 64179 |
| <br>1x 3713 | <br>3x 6589  | <br>1x 32123b |                                                                                              |                                                                                               |                                                                                               |                                                                                                 |                                                                                                 |

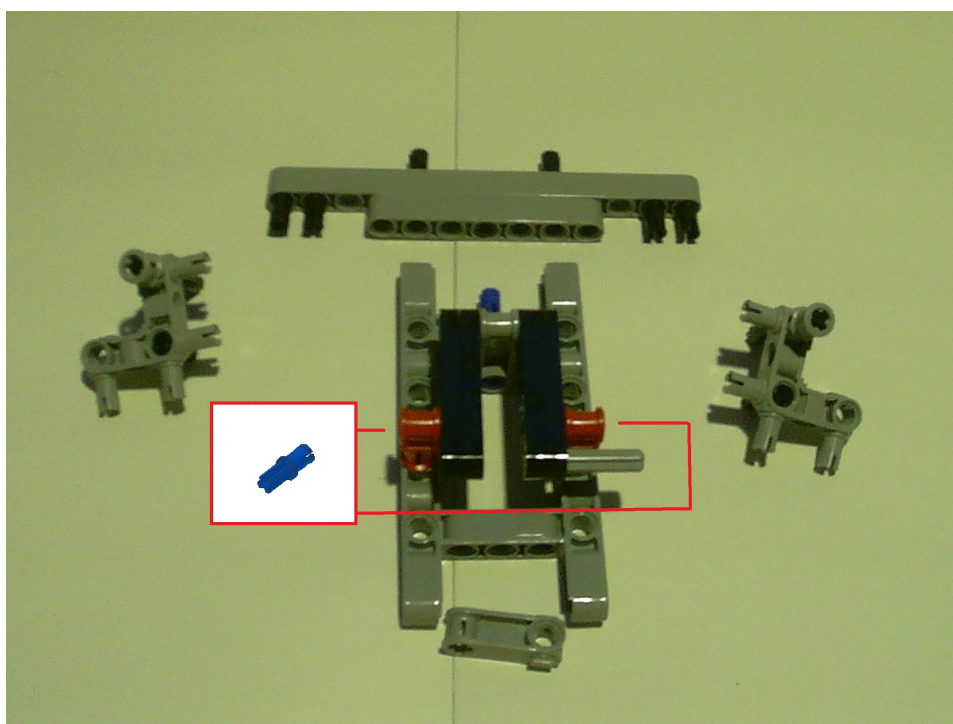


## Step 51.

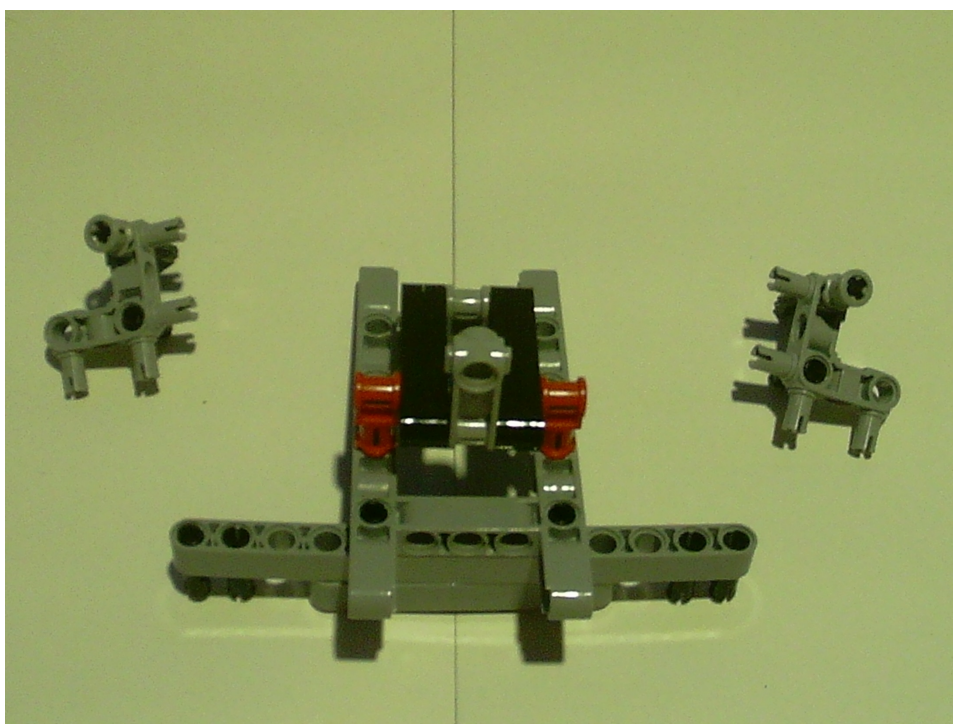


## Step 52.

|                                                                                                 |                                                                                            |                                                                                           |                                                                                            |                                                                                            |                                                                                                 |                                                                                                            |                                                                                                    |
|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
|  4<br>2x 3705  |  4x 11478 |  9x 2780 |  2x 43093 |  1x 6558  |  3<br>2x 4519 |  Rare Color<br>2x 32068 |  13<br>1x 41239 |
|  7<br>1x 32524 |  1x 64178 |  2x 3713 |  2x 55615 |  2x 32039 |                                                                                                 |                                                                                                            |                                                                                                    |

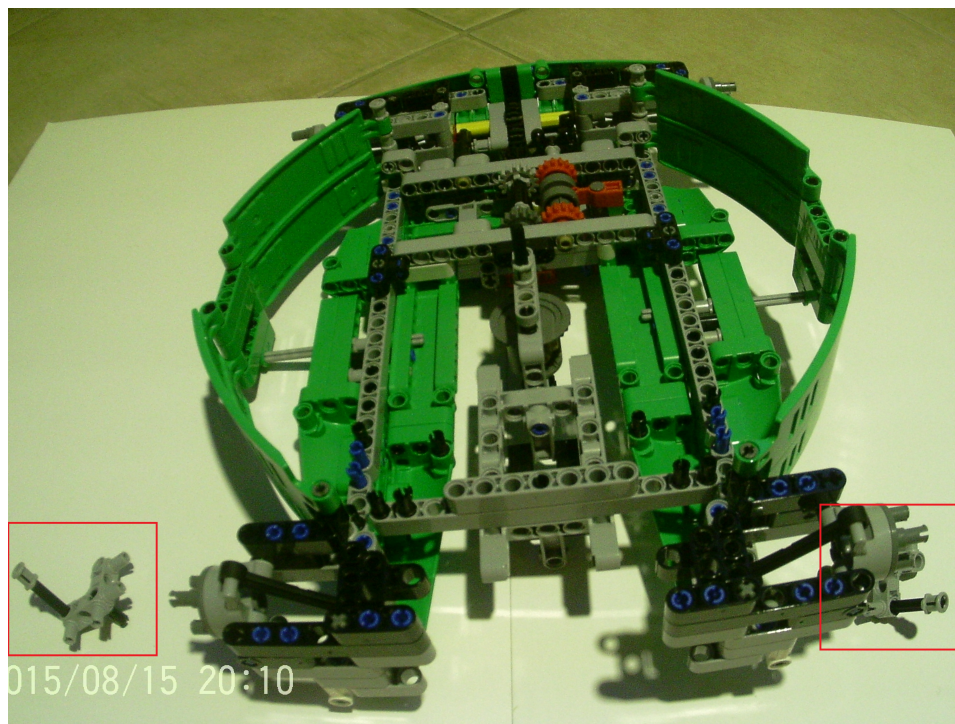


## Step 53.

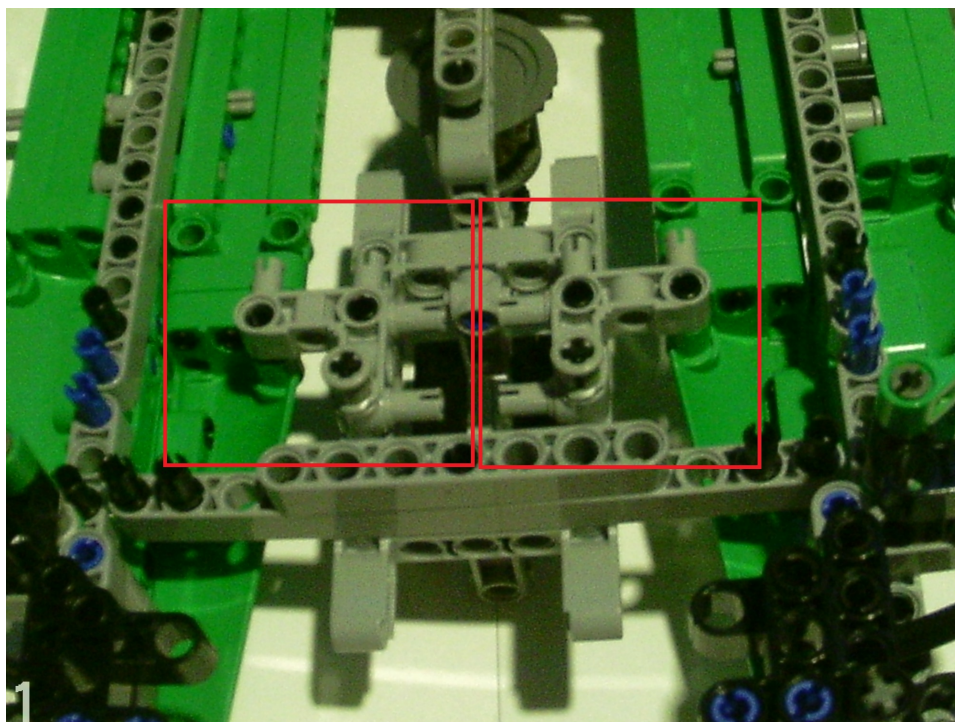




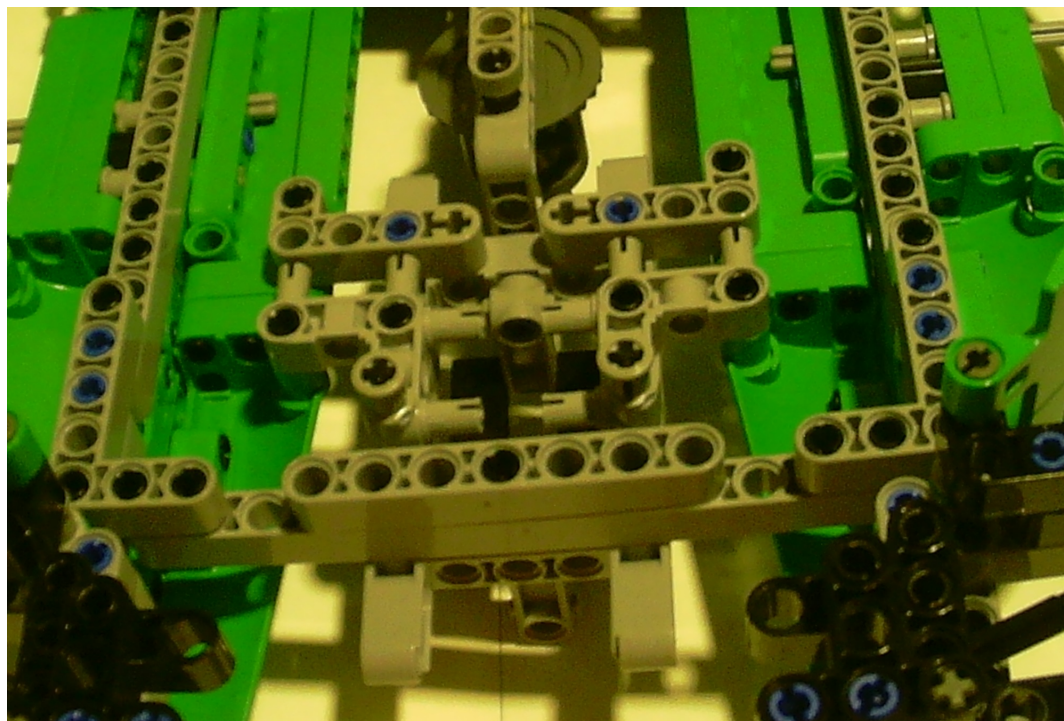
## Step 54.



## Step 55.

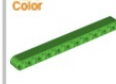
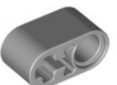


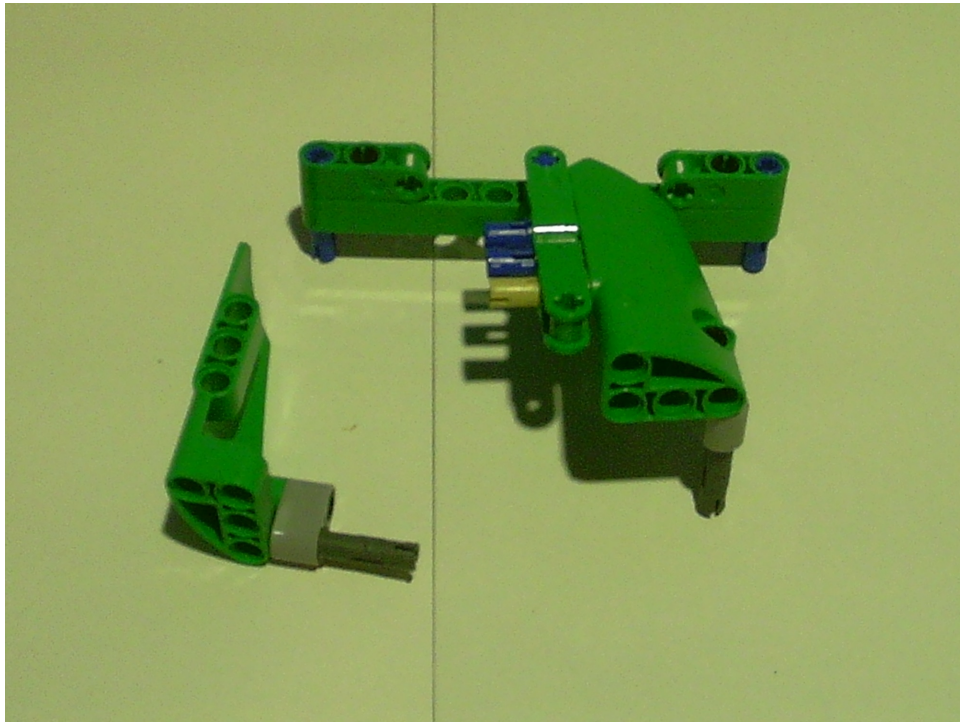
## Step 56.



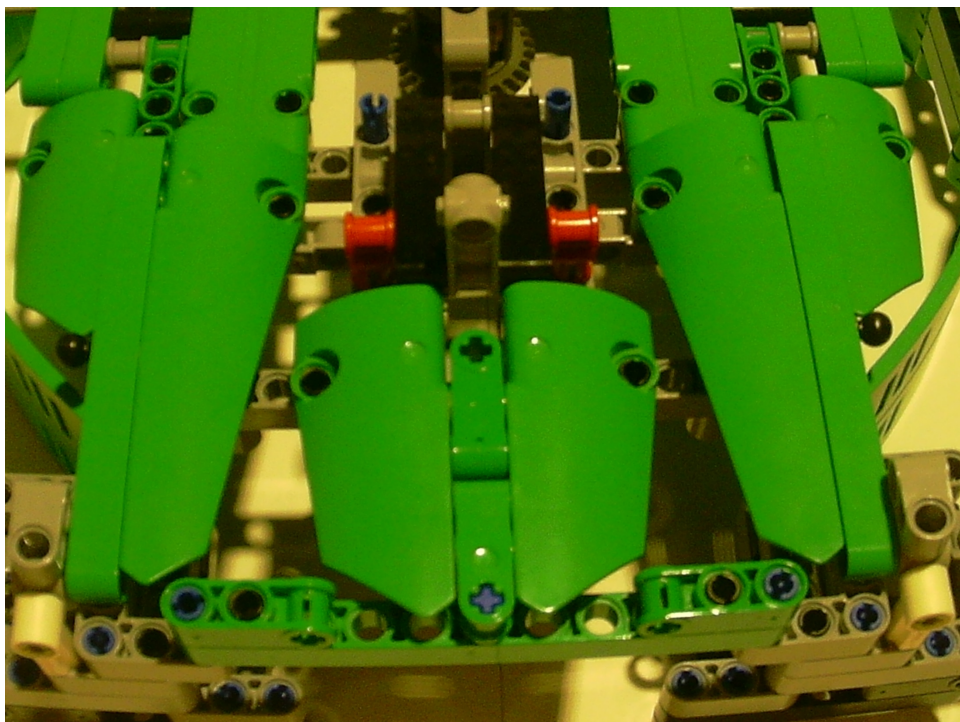


## Step 57.

|                                                                                               |                                                                                               |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>4x 2780  | <br>1x 43093 | <br>4x 6558 | <br>4x 42003 | <br>1x 32525 | <br>1x 64683 | <br>1x 64391 | <br>2x 11214 |
| <br>2x 60483 | <br>1x 32556 |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |

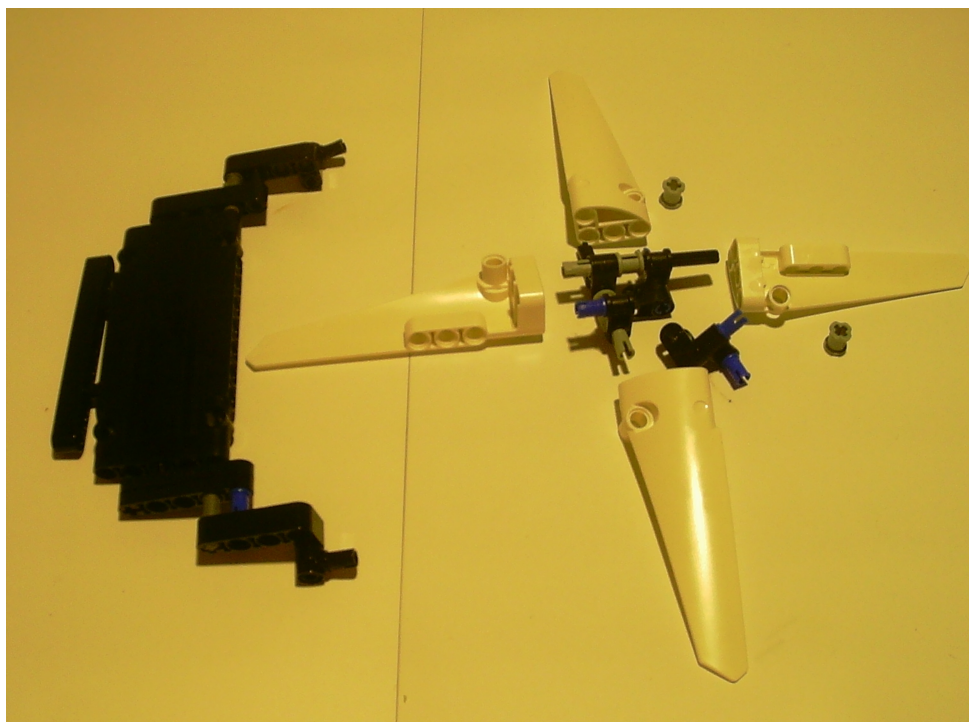


## Step 58.

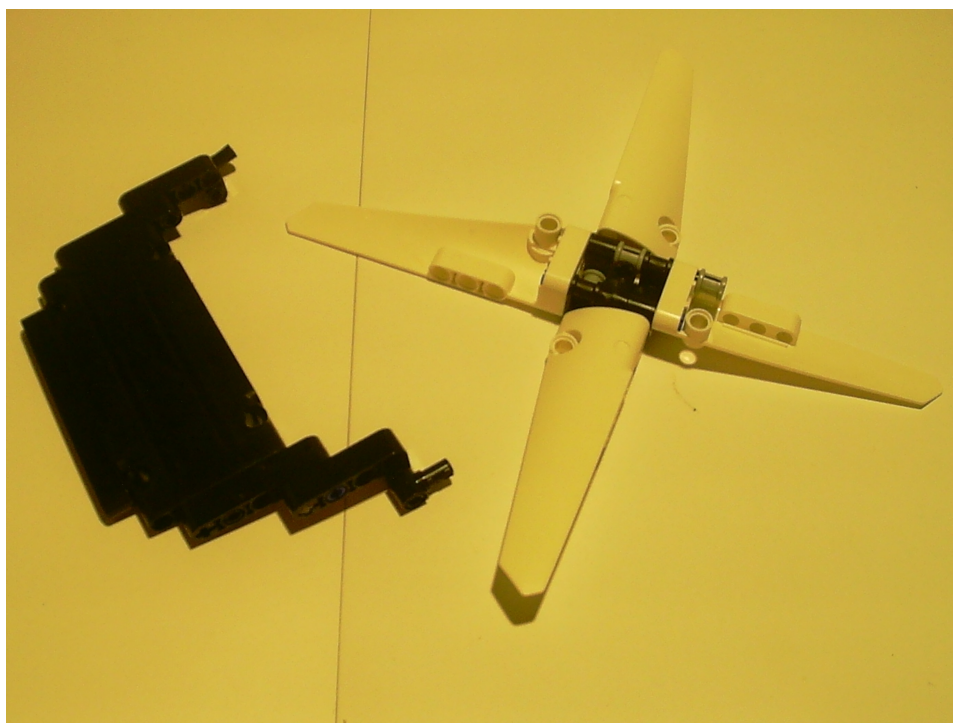


## Step 59.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 32316 | <br>2x 11478 | <br>1x 40490 | <br>2x 32140 | <br>1x 64782 | <br>7x 2780  | <br>1x 43093 | <br>2x 11214 |
| <br>2x 3705  | <br>6x 6536  | <br>2x 43093 | <br>2x 6558  | <br>2x 3713  | <br>2x 32054 | <br>2x 64681 | <br>2x 64393 |

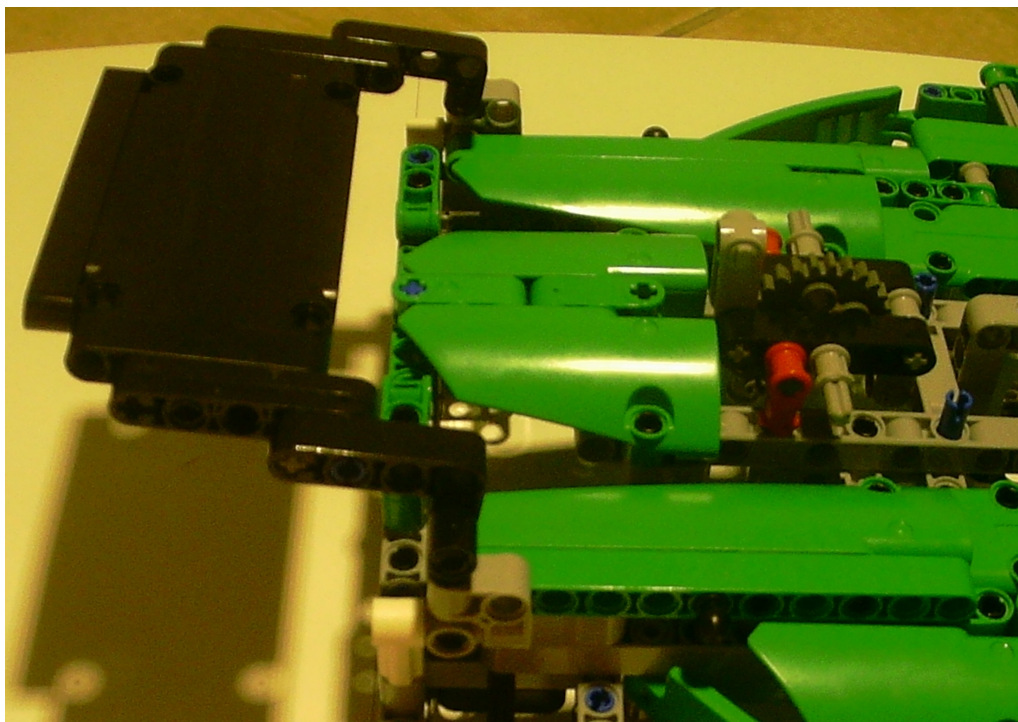
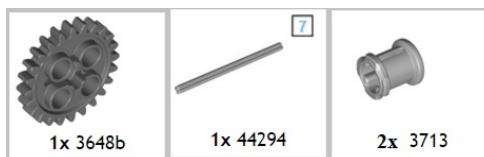


## Step 60.

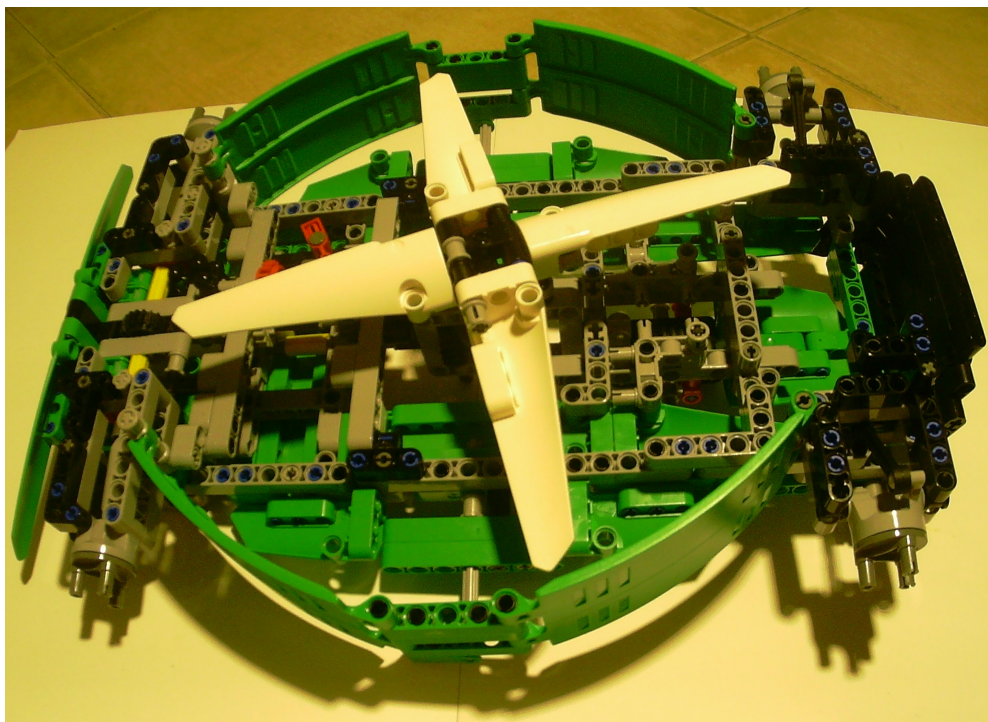




## Step 61.

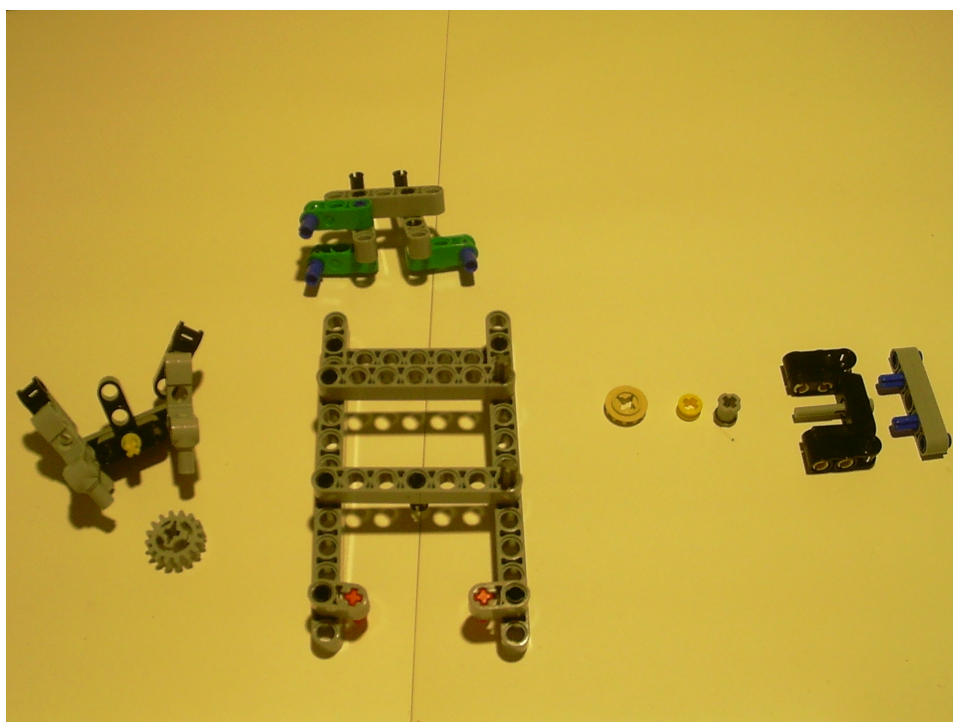


## Step 62.



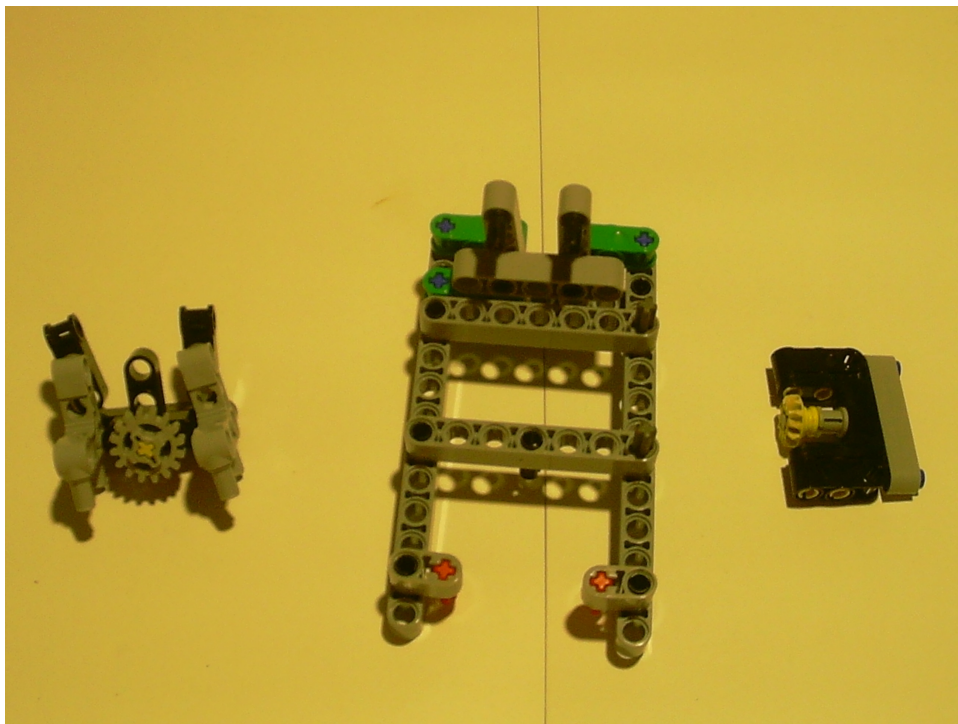
## Step 63.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                  |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>4x 42003 | <br>1x 32316 | <br>1x 60484 | <br>1x 87408 | <br>14x 2780 | <br>5x 43093 | <br>2x 4274  | <br>1x 6558   |
| <br>3x 42003 | <br>2x 11214 | <br>2x 41239 | <br>2x 60483 | <br>2x 32017 | <br>3x 32316 | <br>3x 32524 | <br>1x 3713   |
| <br>1x 94925 | <br>1x 61184 | <br>2x 55615 | <br>2x 32062 | <br>1x 3749  | <br>1x 6589  | <br>4x 32002 | <br>1x 32123b |

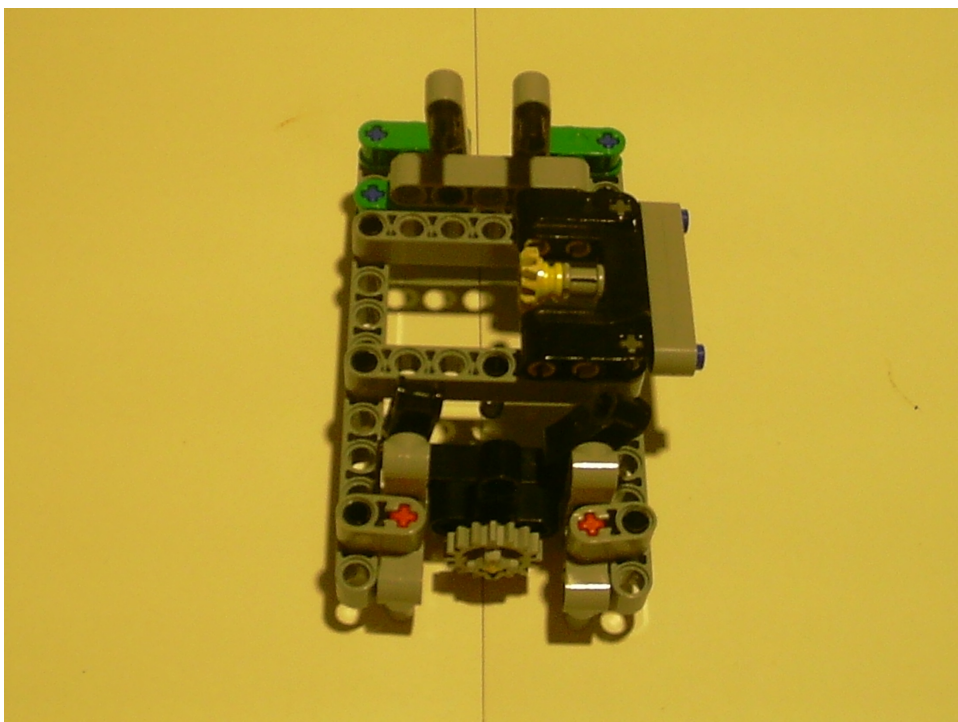




## Step 64.

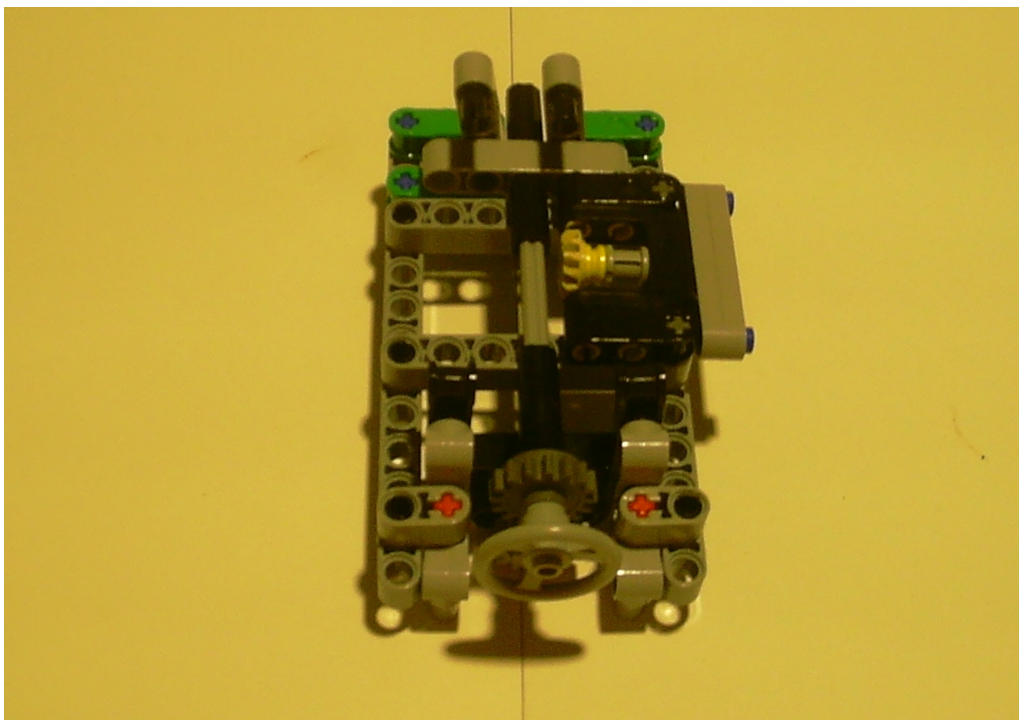


## Step 65.



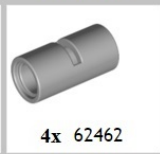
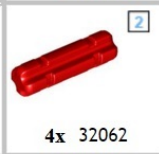
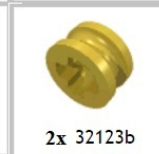
## Step 66.

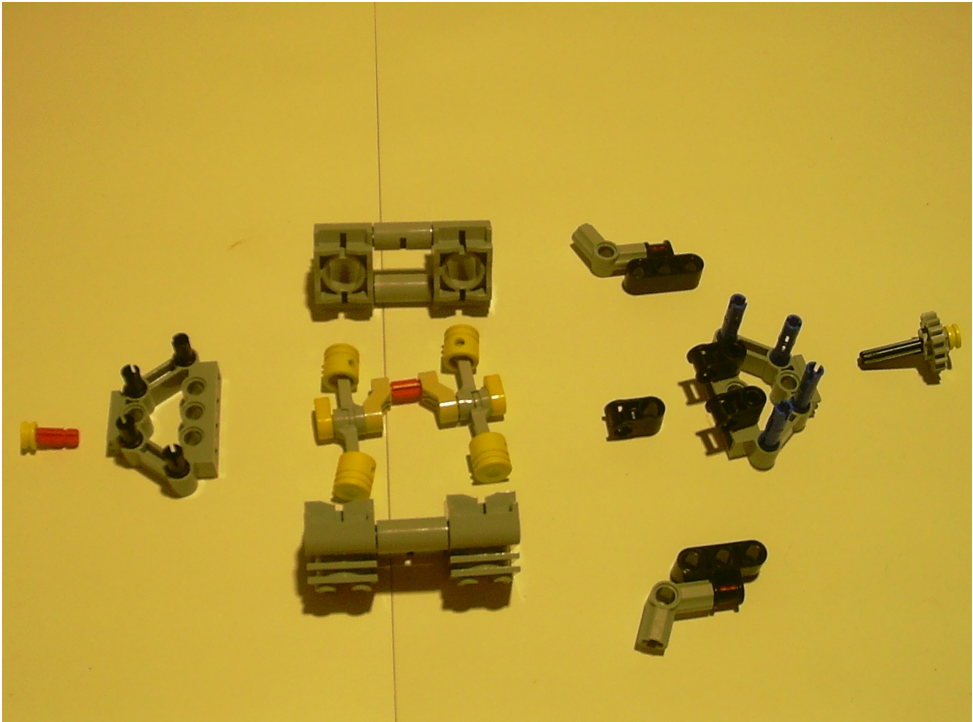
|                                                                                              |                                                                                               |                                                                                               |                                                                                               |                                                                                              |
|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <br>1x 3705 | <br>2x 59443 | <br>1x 6542b | <br>1x 32073 | <br>1x 2819 |
|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|



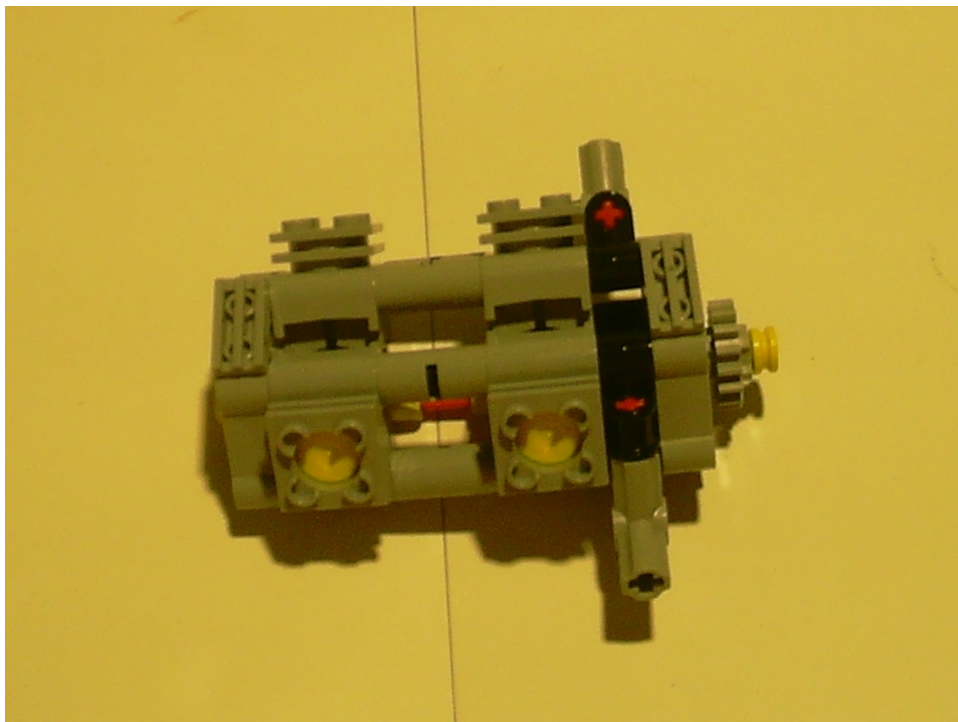


Step 67.

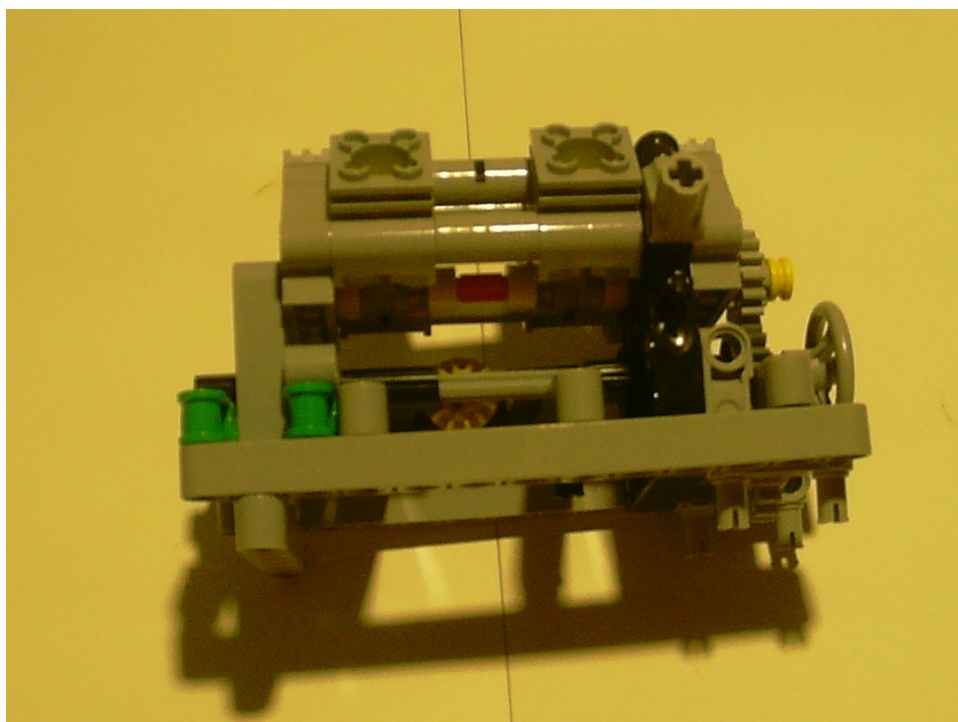
|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                                  |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 3705  | <br>3x 6536  | <br>2x 63869 | <br>14x 2780 | <br>3x 6558  | <br>2x 32015 | <br>4x 2852   | <br>4x 2850b |
| <br>1x 94925 | <br>2x 32333 | <br>4x 62462 | <br>2x 2412b | <br>4x 32062 | <br>2x 2854  | <br>2x 32123b | <br>2x 2853  |
| <br>4x 2851  |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                |                                                                                                  |                                                                                                 |



## Step 68.

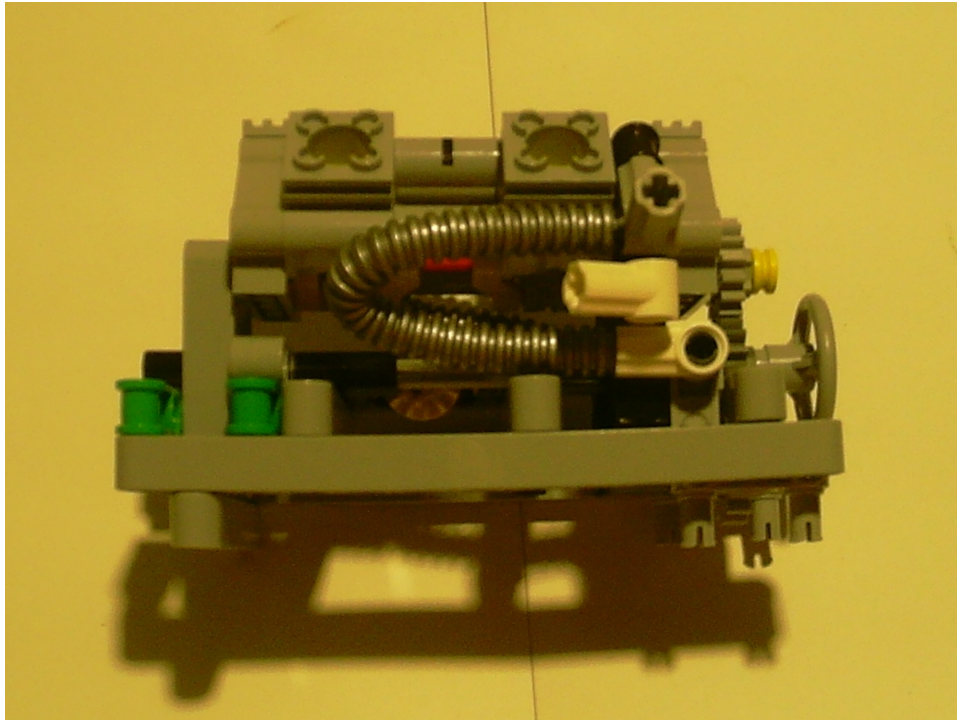
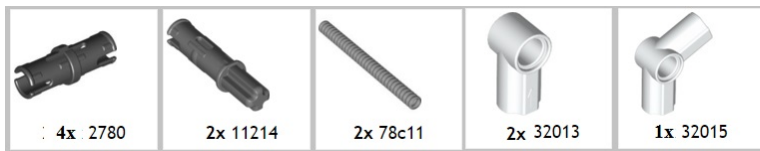


## Step 69.

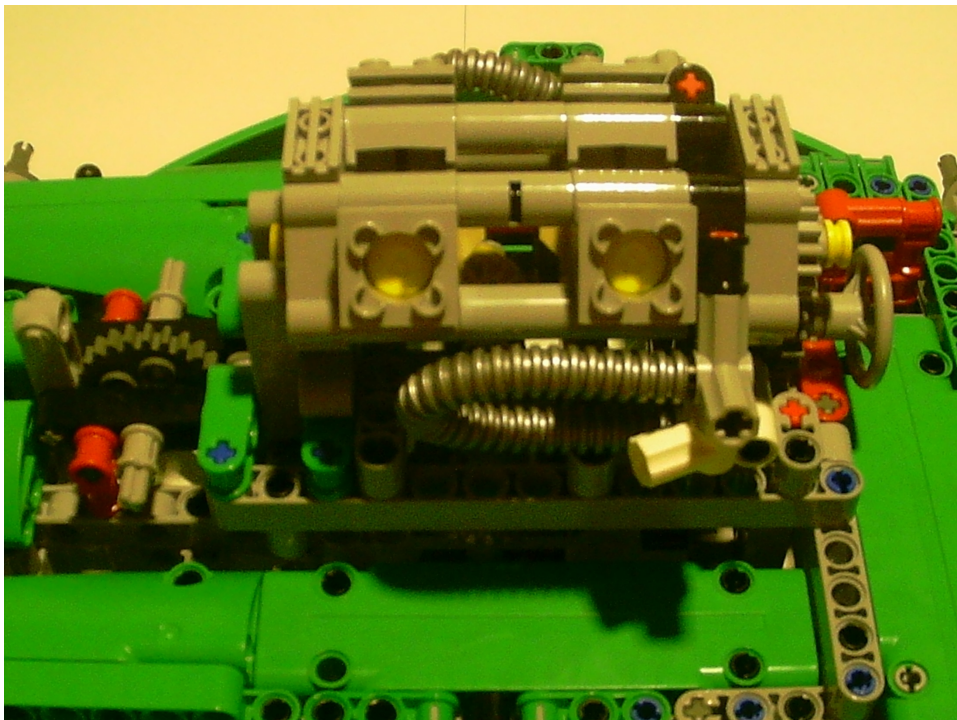




## Step 70.



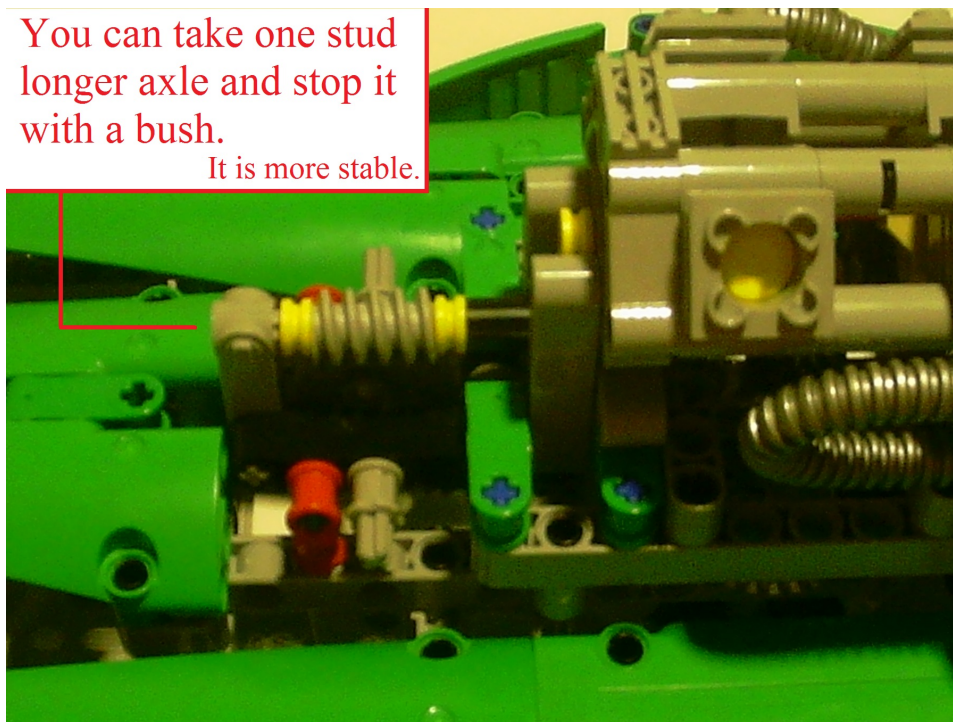
## Step 71.



## Step 72.



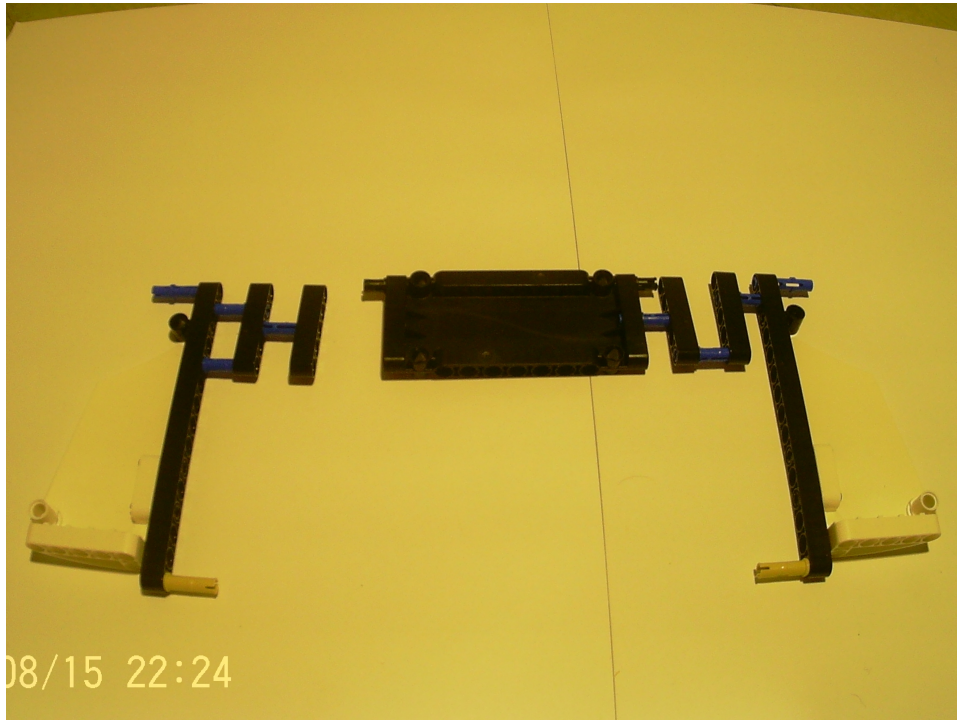
You can take one stud  
longer axle and stop it  
with a bush.  
It is more stable.



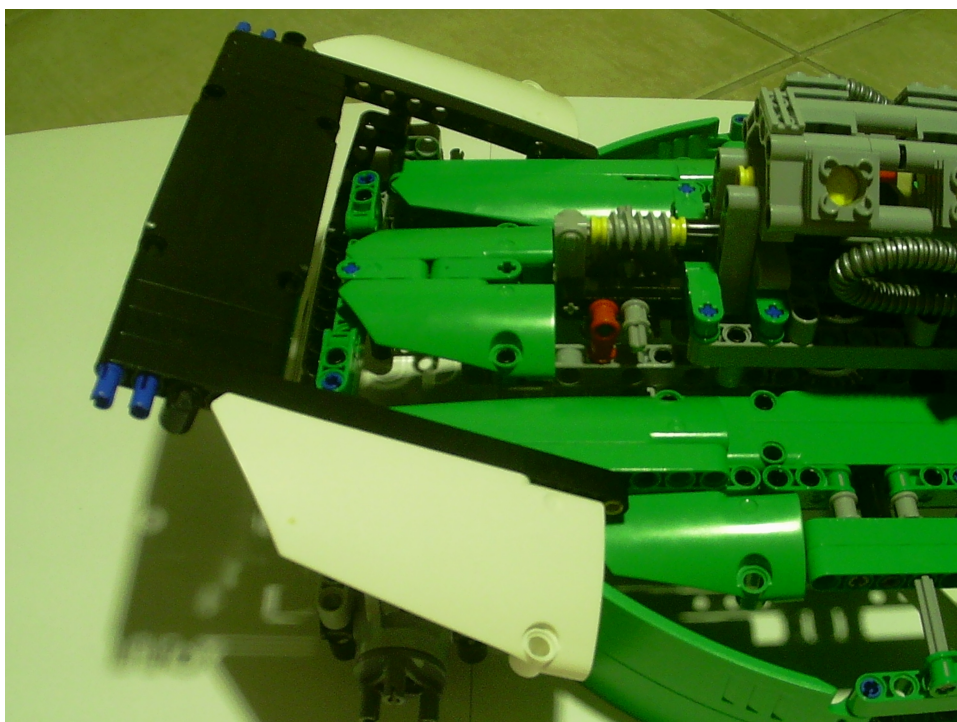


## Step 73.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                              |                                                                                               |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>2x 32278 | <br>4x 32316 | <br>1x 64782 | <br>2x 15100 | <br>6x 2780 | <br>8x 6558 | <br>2x 32556 | <br>1x 64392 |
| <br>1x 64682 |                                                                                               |                                                                                               |                                                                                               |                                                                                              |                                                                                               |                                                                                                 |                                                                                                 |

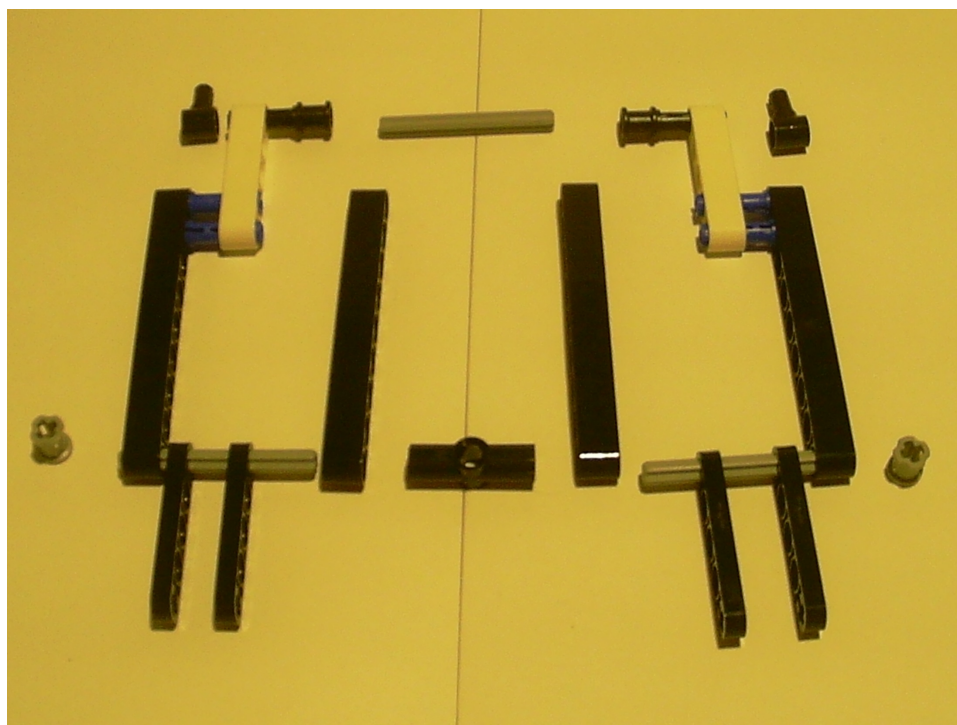


## Step 74.

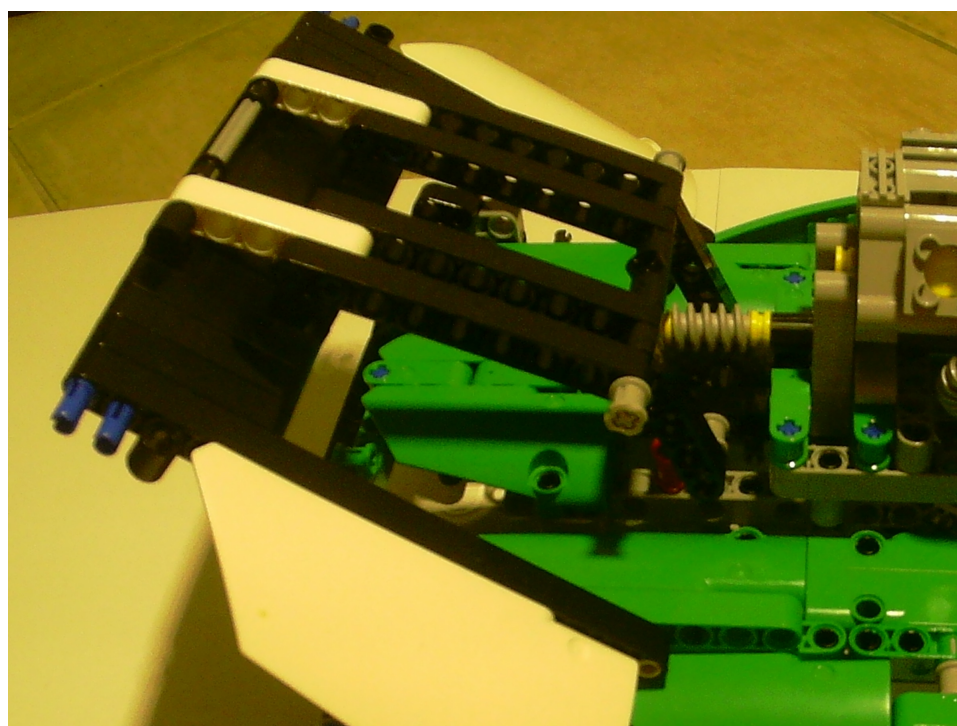


## Step 75.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                 |                                                                                                |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <br>1x 32034 | <br>4x 11478 | <br>4x 40490 | <br>2x 15100 | <br>2x 32054 | <br>4x 6558 | <br>3x 32073 | <br>2x 3713 |
| <br>2x 32316 |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                 |                                                                                                |



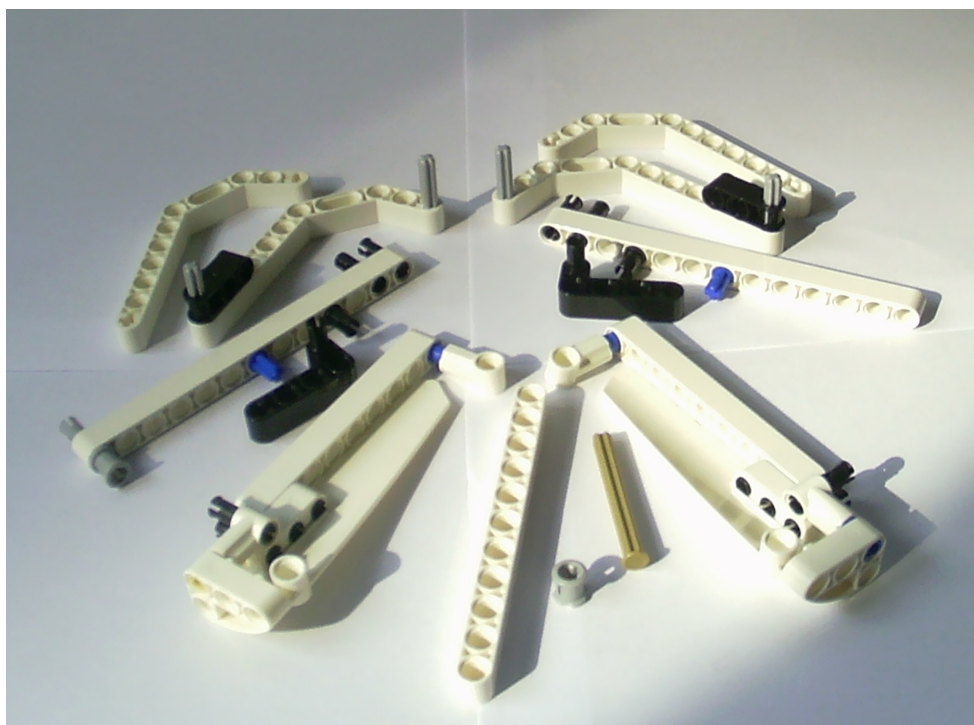
## Step 76.



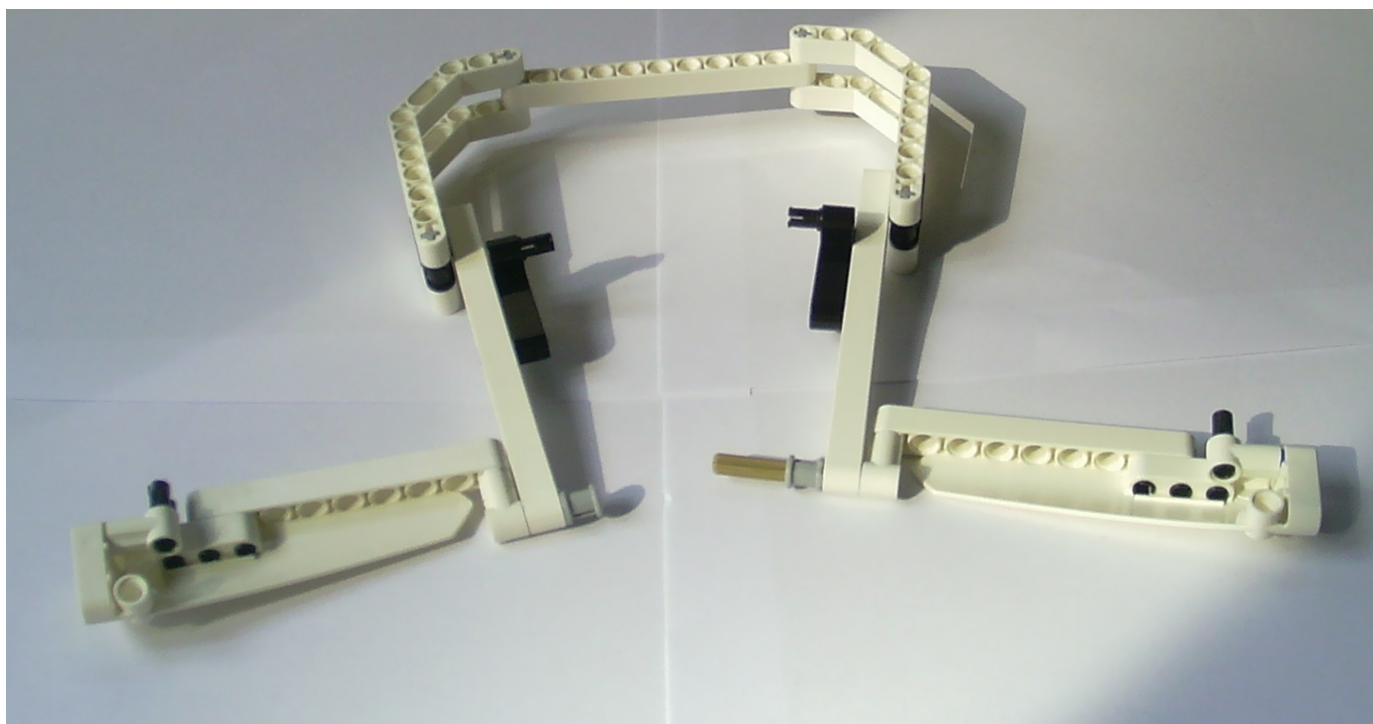


## Step 77.

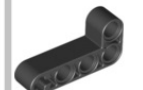
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |
| 2x 42003                                                                          | 2x 32140                                                                          | 16x 2780                                                                          | 5x 43093                                                                          | 4x 4519                                                                           | 1x 3713                                                                            | 1x 32054                                                                            | 1x 3749                                                                             |
|  |  |  |  |  |  |  |  |
| 4x 32013                                                                          | 4x 32009                                                                          | 1x 32525                                                                          | 2x 41239                                                                          | 2x 40490                                                                          | 1x 64681                                                                           | 1x 64393                                                                            | 1x 15462                                                                            |

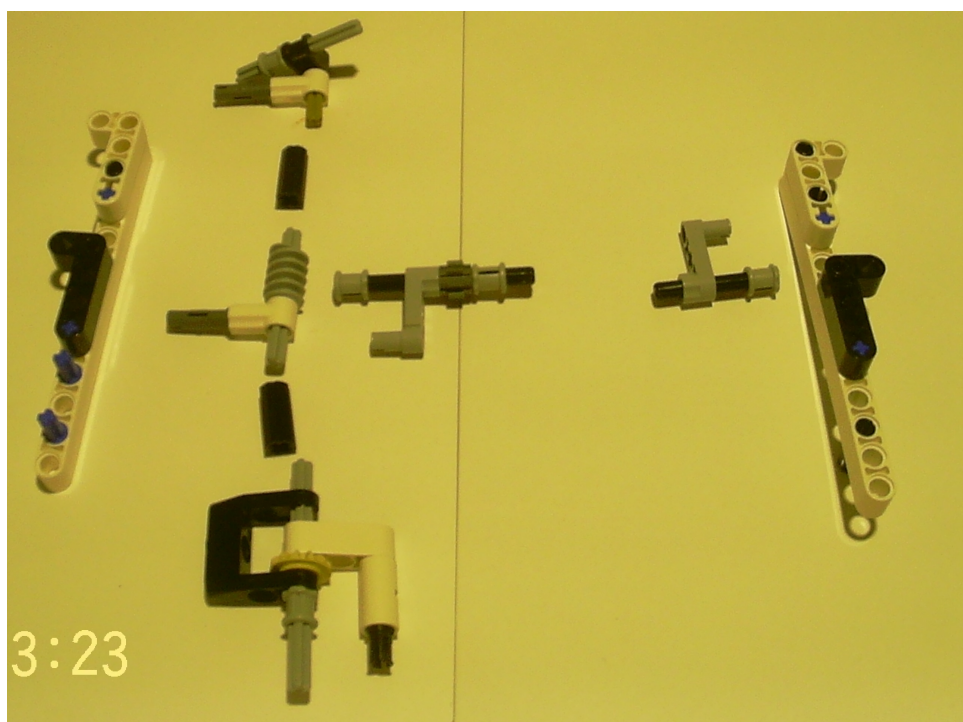


## Step 78.



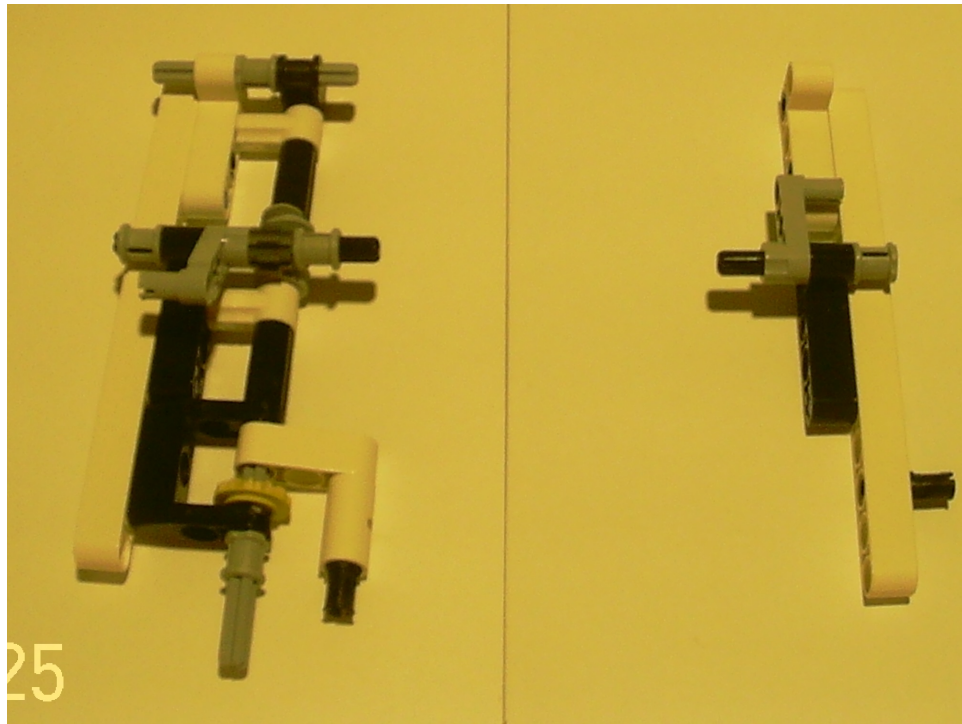
## Step 79.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                                 |                                                                                                |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>1x 3705  | <br>1x 3706  | <br>1x 6536  | <br>2x 59443 | <br>2x 32140 | <br>1x 87408  | <br>8x 2780 | <br>6x 43093 |
| <br>2x 11214 | <br>1x 10928 | <br>1x 6587  | <br>2x 32073 | <br>1x 44294 | <br>2x 33299a | <br>5x 3713 | <br>1x 4716  |
| <br>1x 6589  | <br>2x 32013 | <br>2x 41239 | <br>1x 32523 | <br>2x 32140 | <br>1x 62462  |                                                                                                |                                                                                                 |



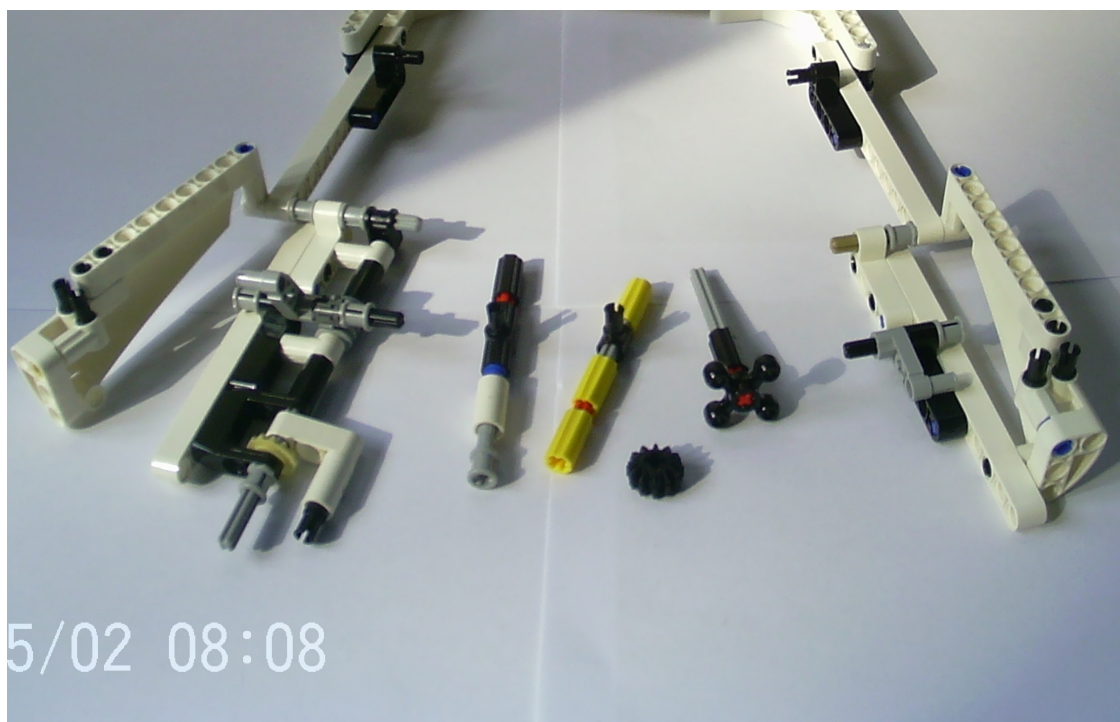


## Step 80.

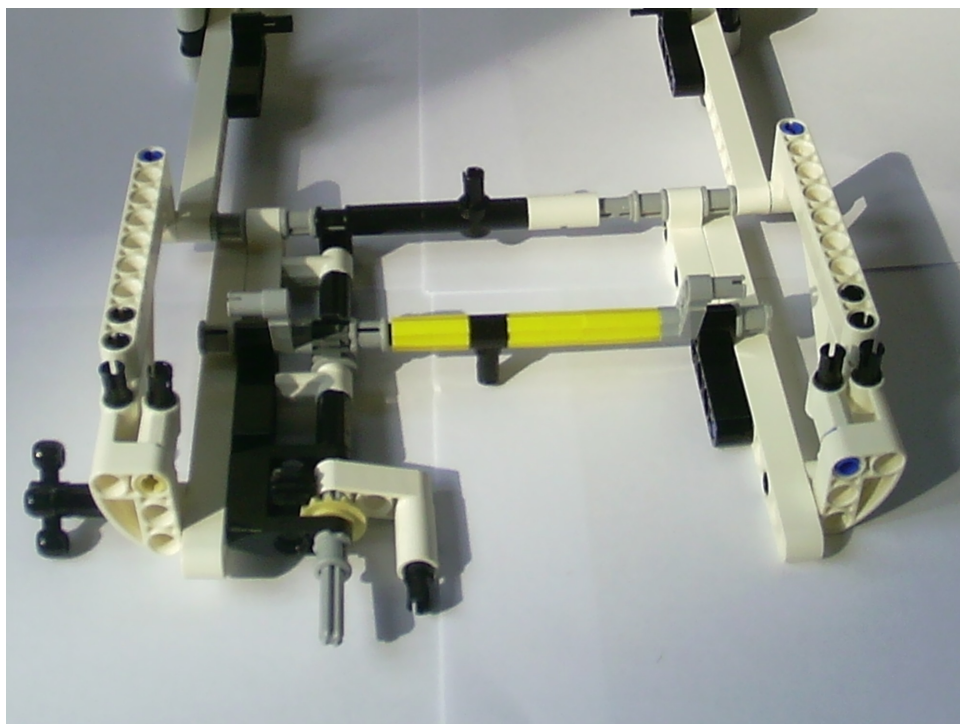


## Step 81.

|                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                   |                                                                                                  |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>1x 32034 | <br>2x 59443 | <br>1x 32270 | <br>1x 32072 | <br>1x 15100 | <br>3x 2780 | <br>1x 43093 | <br>1x 4519 |
| <br>1x 32073 | <br>3x 32062 | <br>1x 62462 | <br>2x 59443 |                                                                                                 |                                                                                                 |                                                                                                   |                                                                                                  |

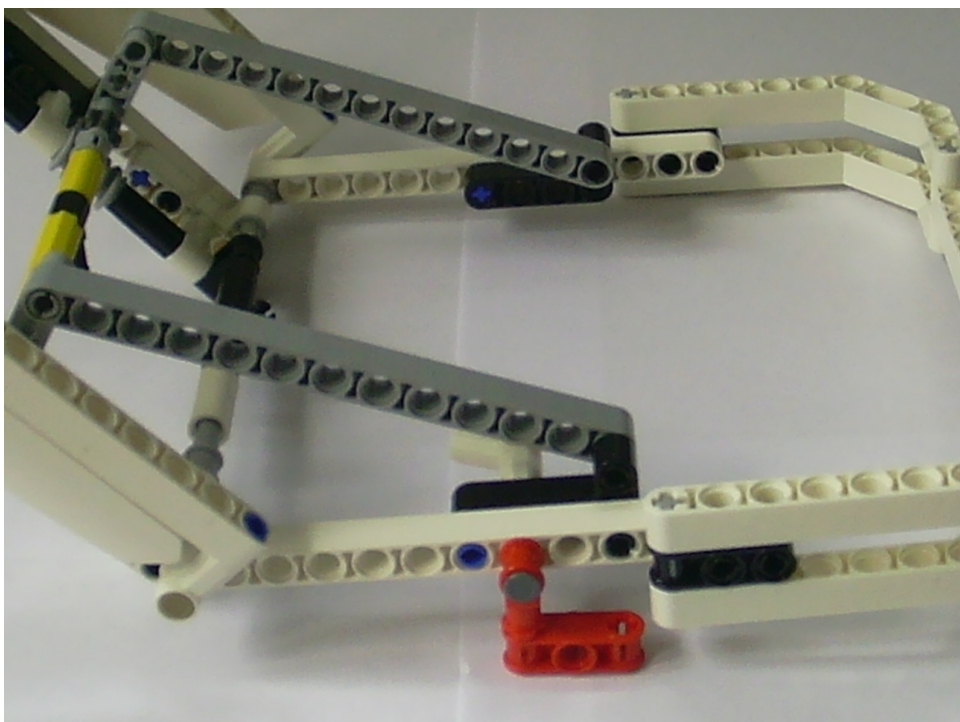


## Step 82.



## Step 83.

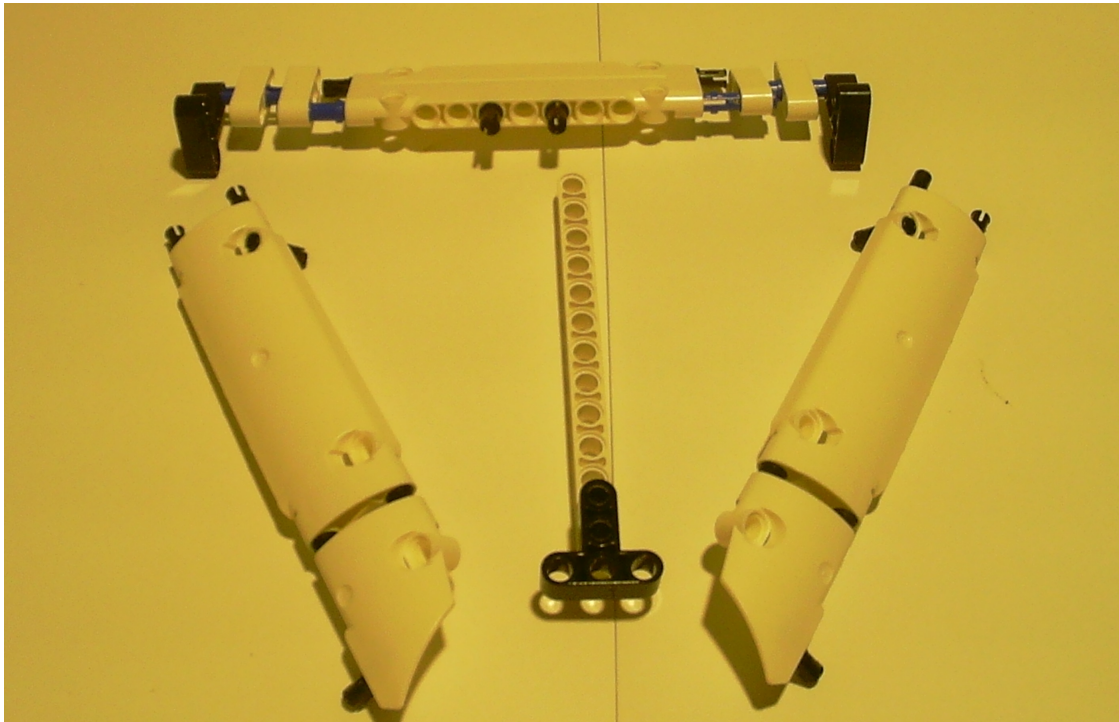
|                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                 |                                                                                                  |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <br>1x 87083 | <br>2x 41239 | <br>1x 32062 | <br>1x 32184 | <br>1x 32039 | <br>1x 32015 |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|



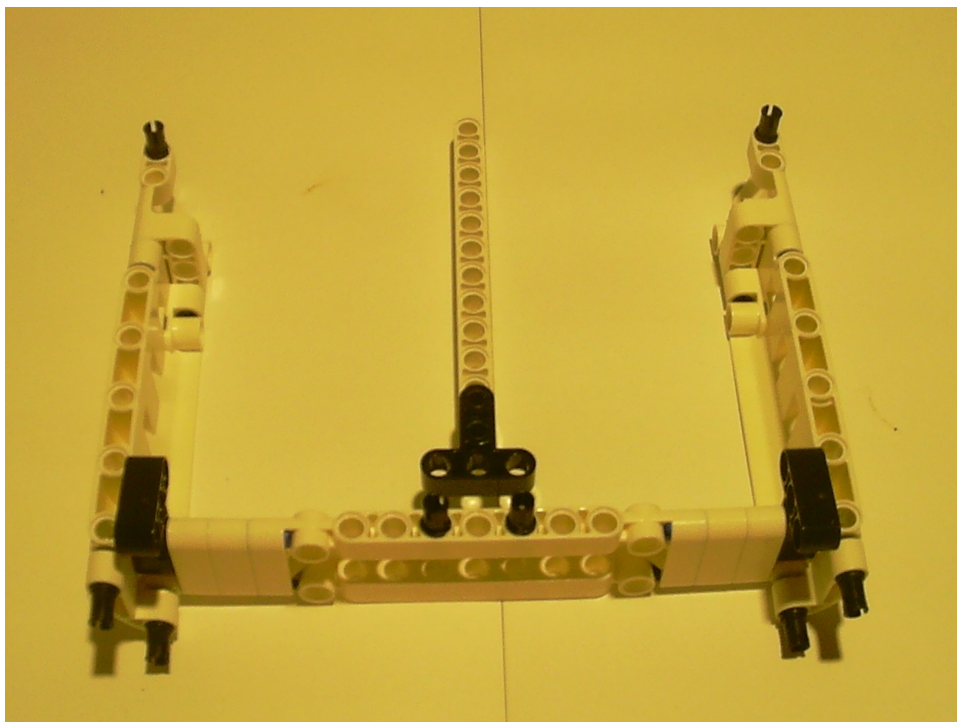


## Step 84.

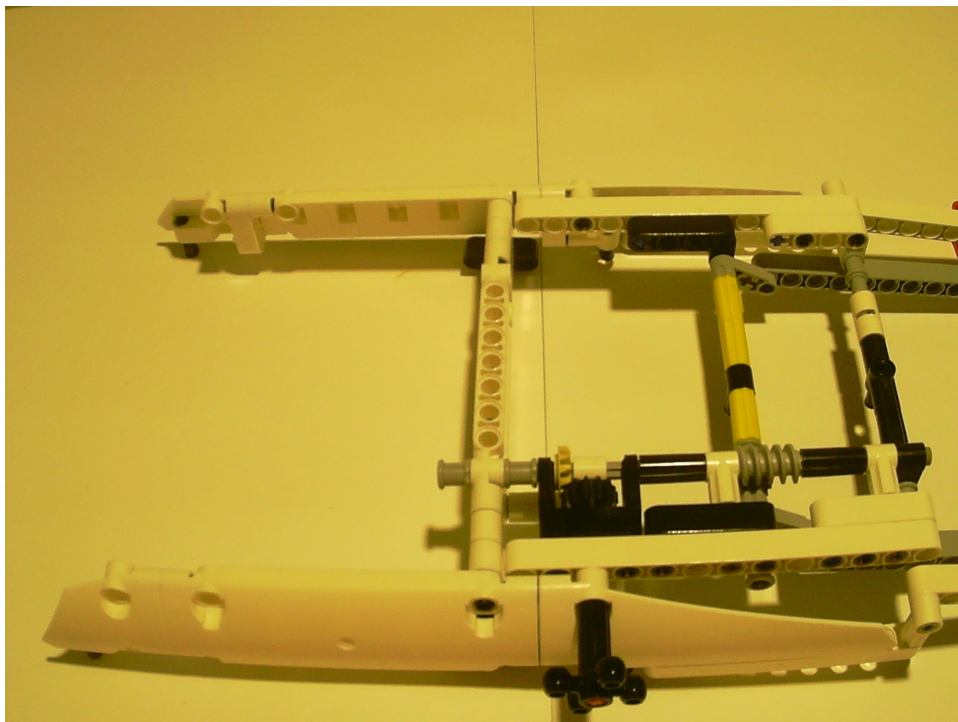
|                                                                                               |                                                                                               |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>3x 60484 | <br>18x 2780 | <br>4x 6558 | <br>1x 41239 | <br>4x 32523 | <br>1x 87080 | <br>1x 87086 | <br>1x 15458 |
| <br>2x 62531 |                                                                                               |                                                                                              |                                                                                               |                                                                                               |                                                                                                |                                                                                                 |                                                                                                 |



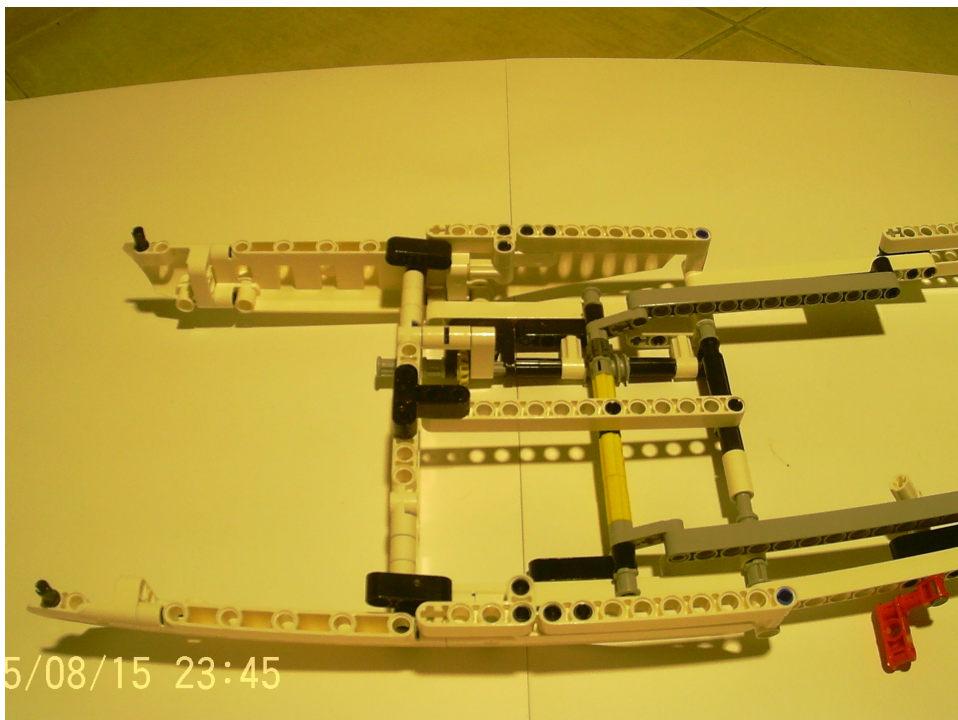
## Step 85.



## Step 86.

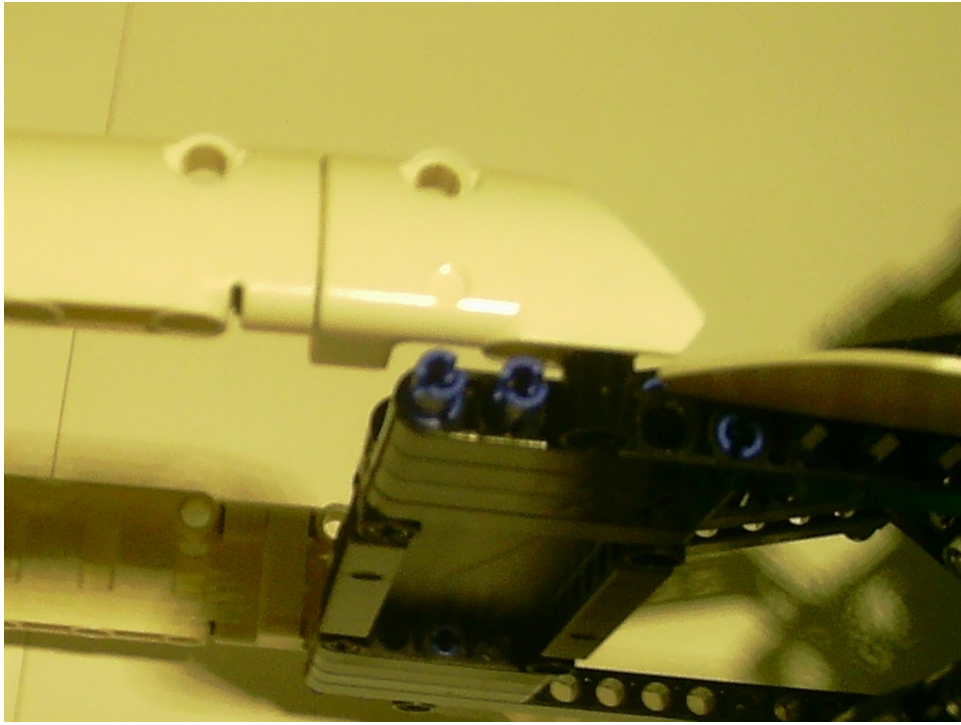


## Step 87.

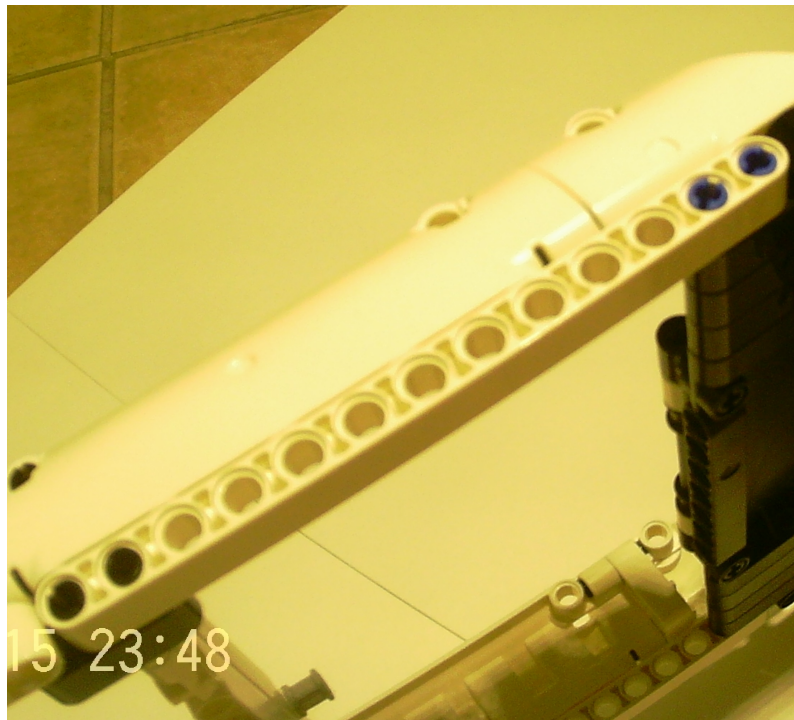




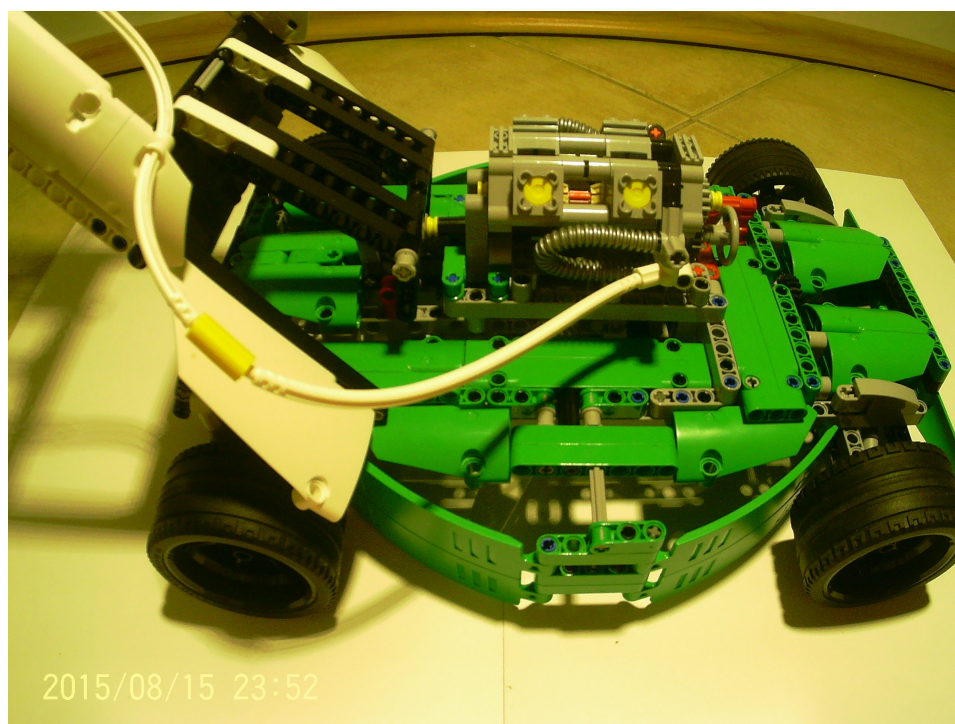
## Step 88.



## Step 89.

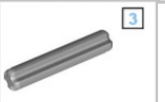


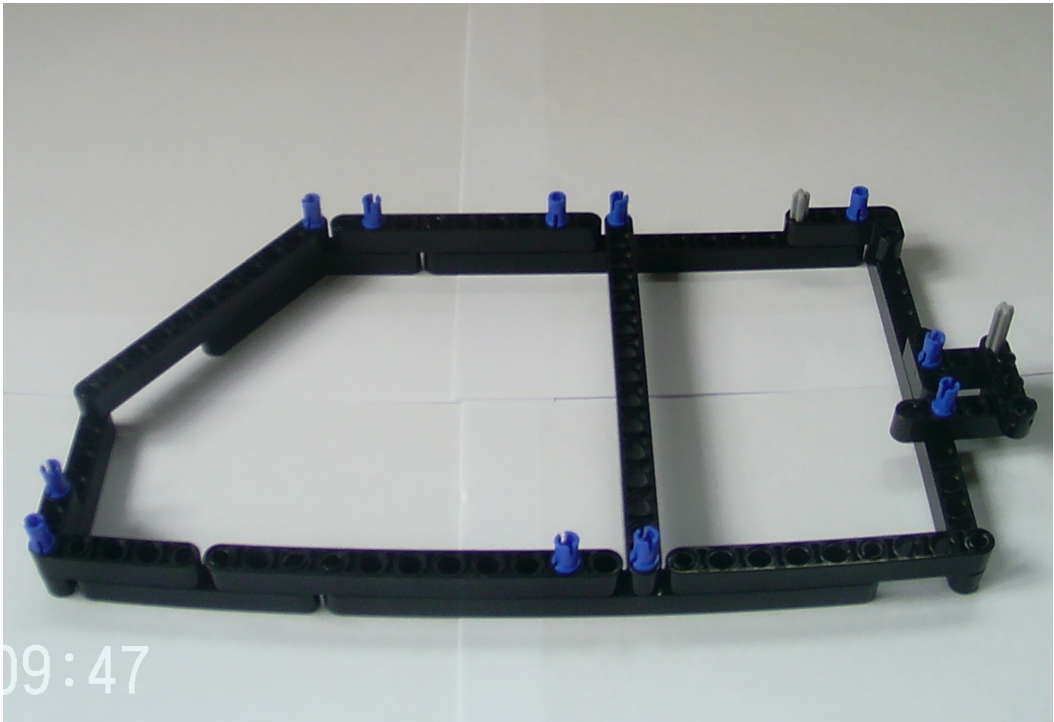
## Step 90.



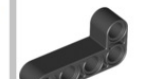
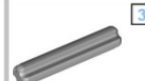


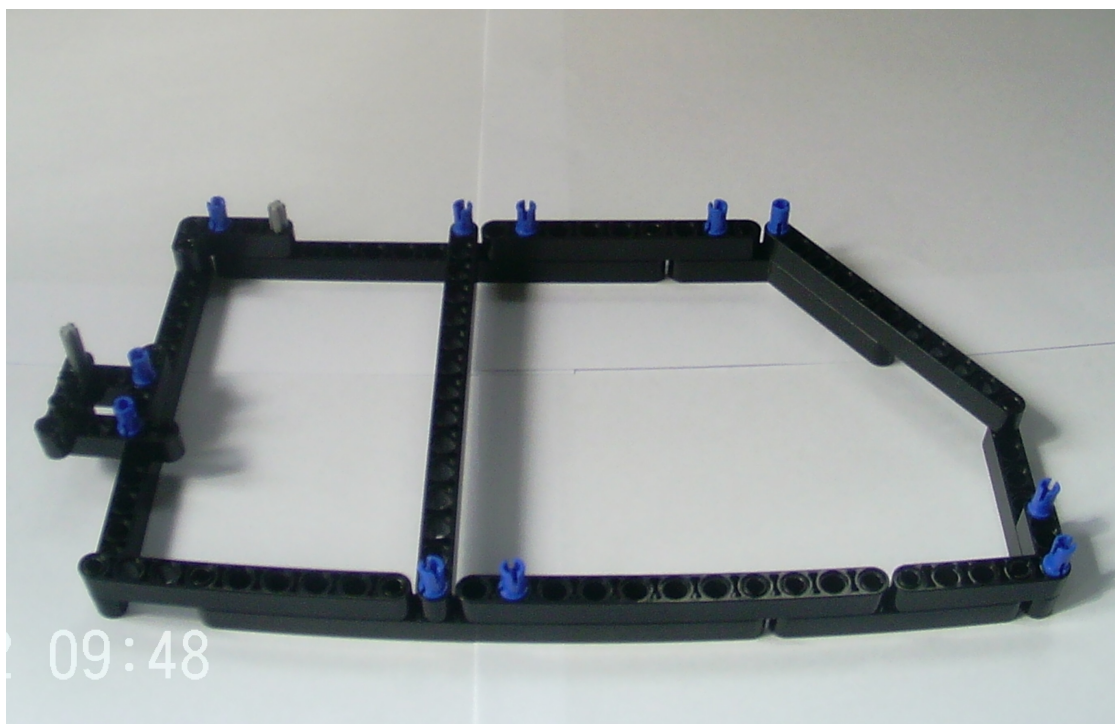
Step 91.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                              |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>2x 32525 | <br>4x 32278 | <br>1x 2825  | <br>2x 32524 | <br>1x 6629 | <br>2x 40490 | <br>2x 32140 | <br>1x 60484 |
| <br>1x 32526 | <br>17x 2780 | <br>11x 6558 | <br>2x 4519  |                                                                                              |                                                                                                |                                                                                                 |                                                                                                 |



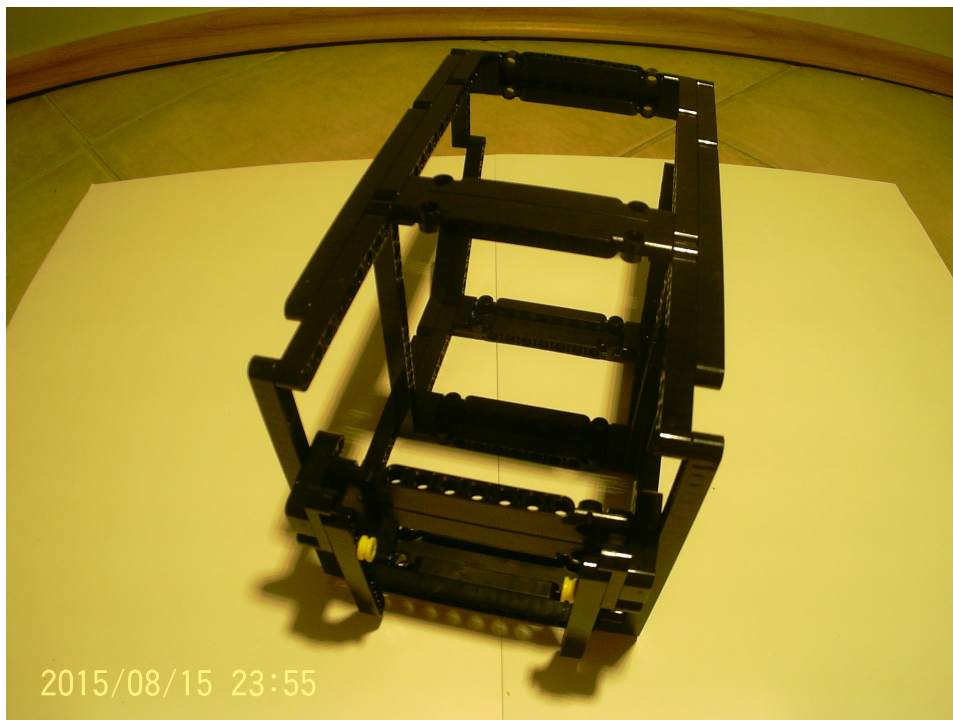
## Step 92.

|                                                                                               |                                                                                               |                                                                                               |                                                                                               |                                                                                              |                                                                                                |                                                                                                 |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>2x 32525 | <br>4x 32278 | <br>1x 2825  | <br>2x 32524 | <br>1x 6629 | <br>2x 40490 | <br>2x 32140 | <br>1x 60484 |
| <br>1x 32526 | <br>17x 2780 | <br>11x 6558 | <br>2x 4519  |                                                                                              |                                                                                                |                                                                                                 |                                                                                                 |





## Step 93.



## Step 94.

