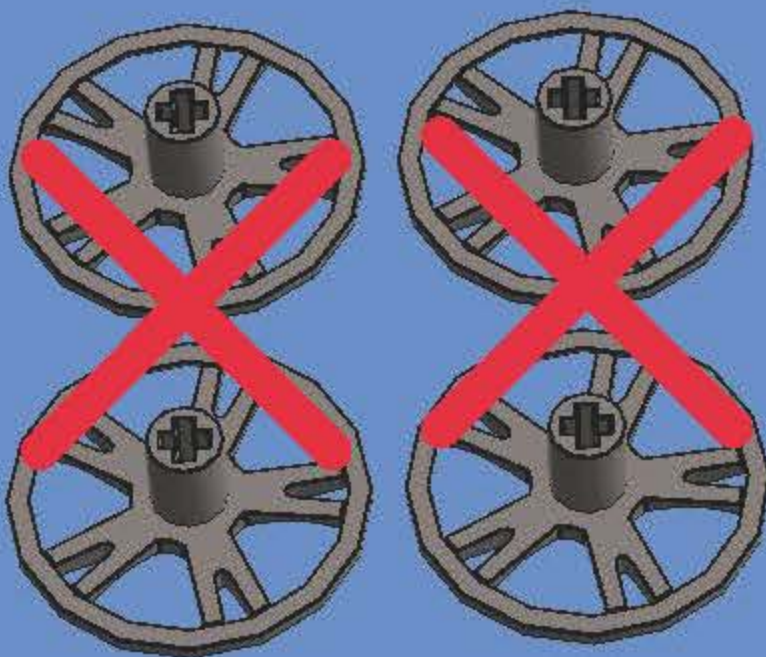
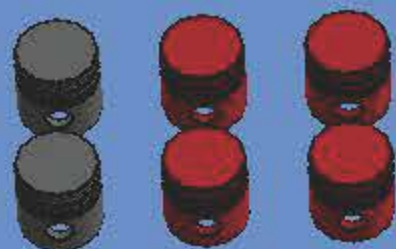
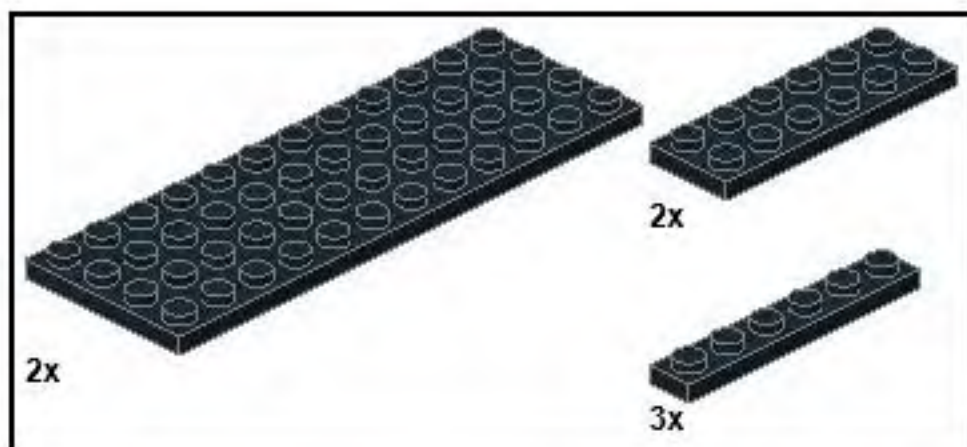
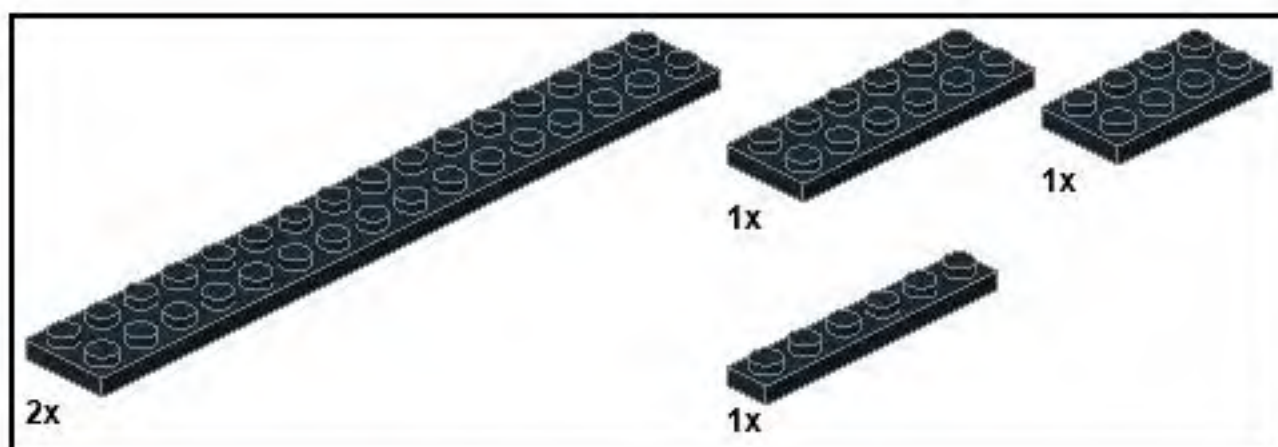




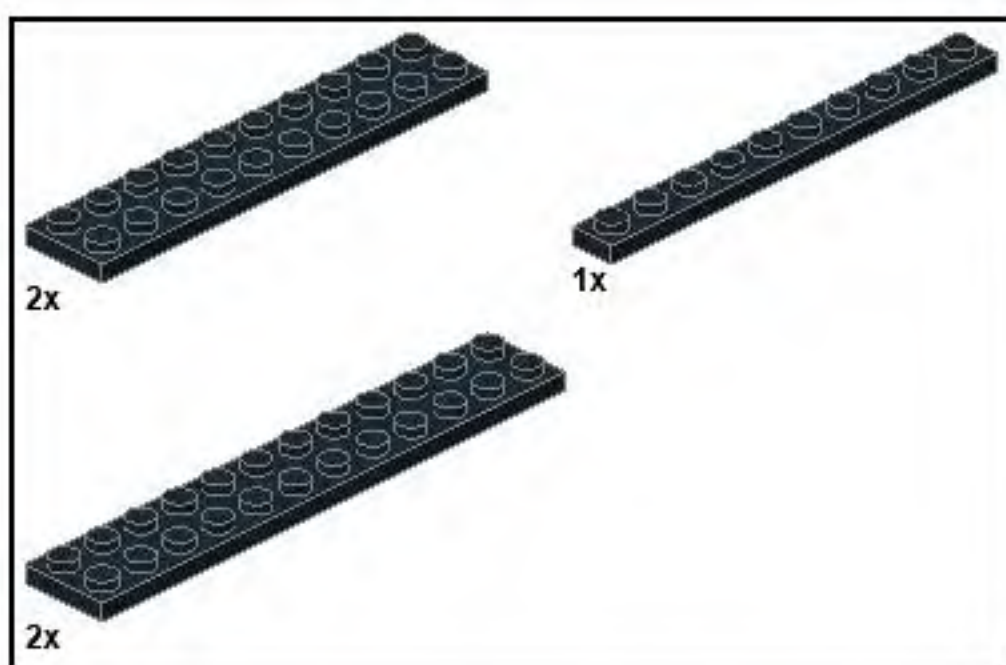
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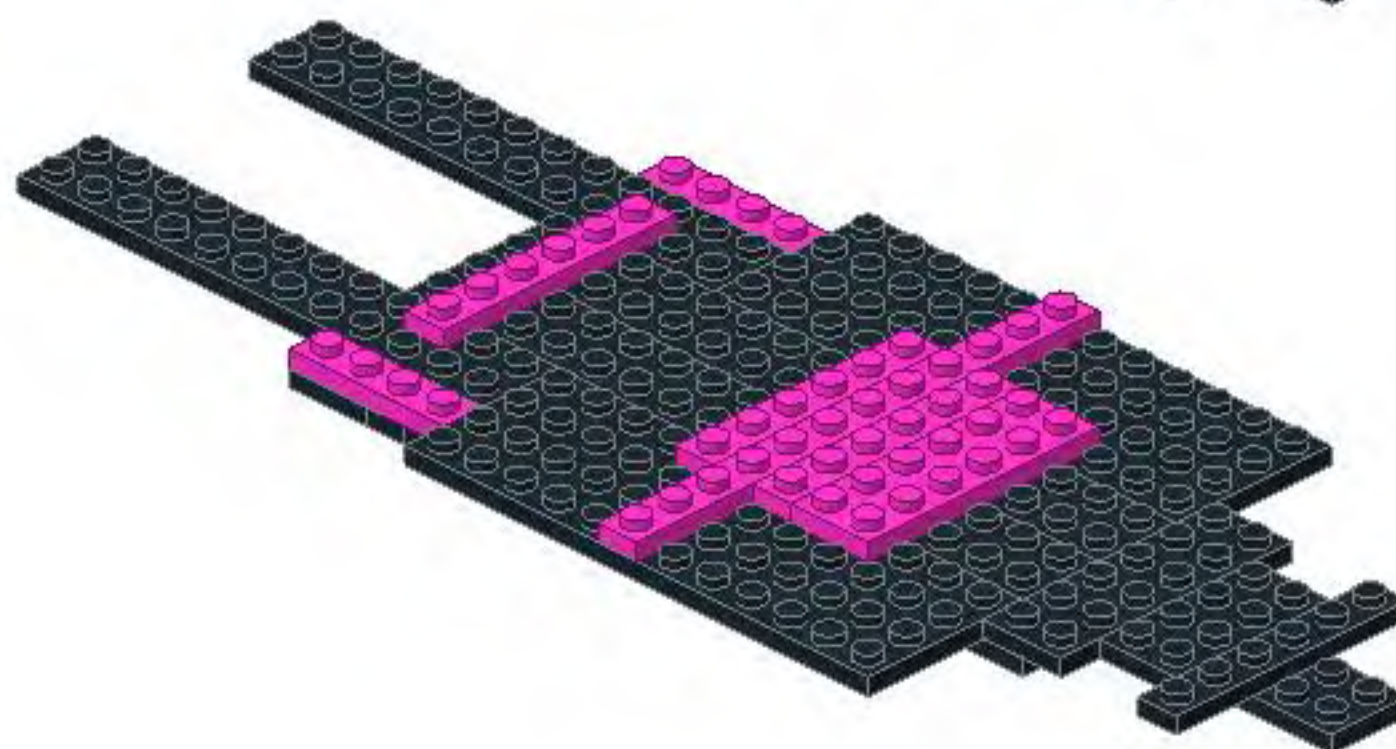
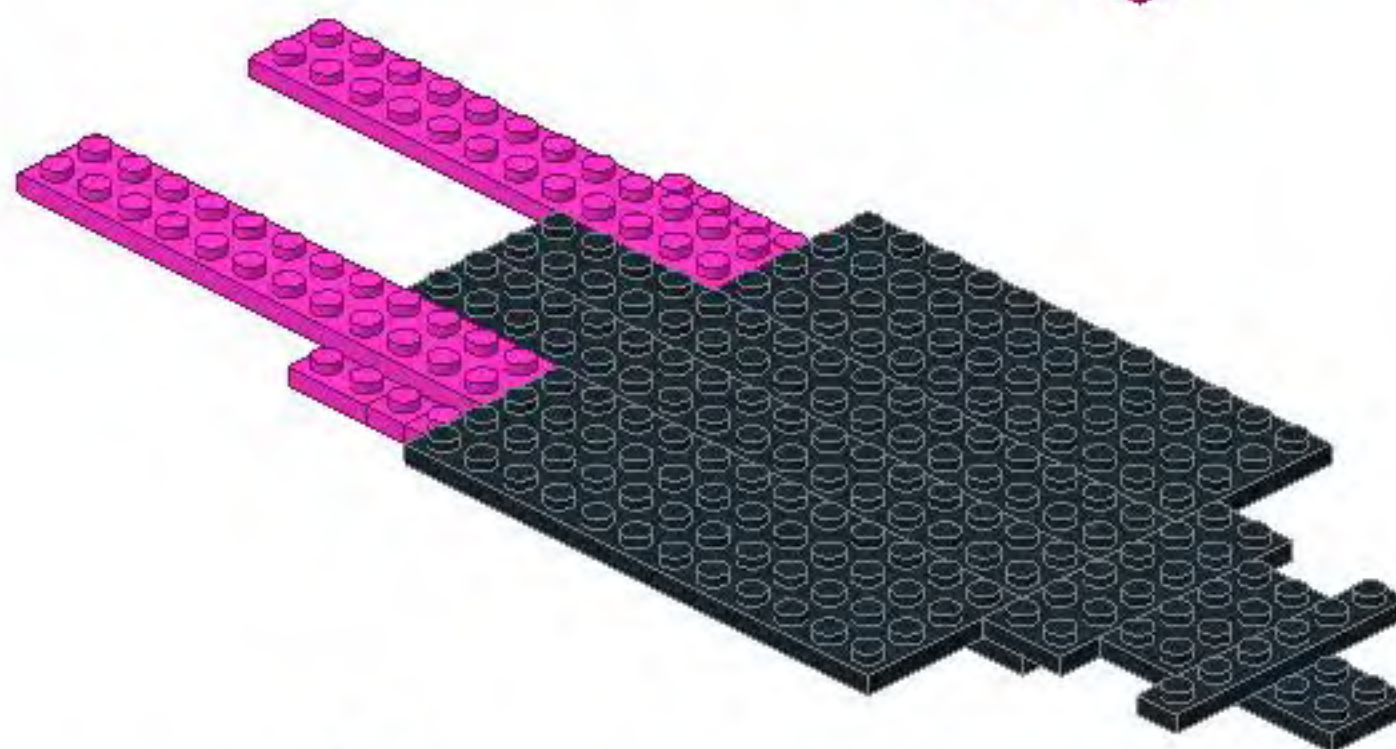
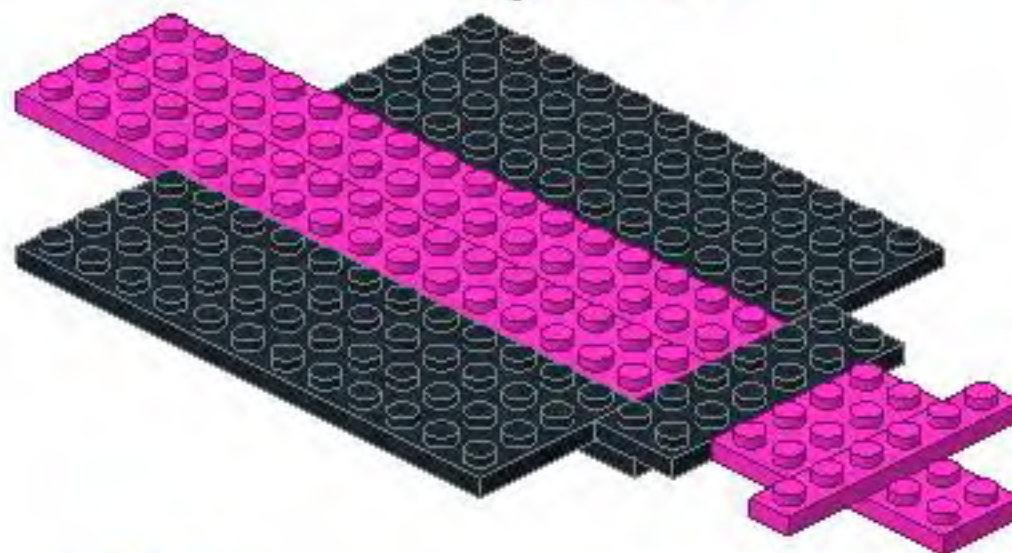
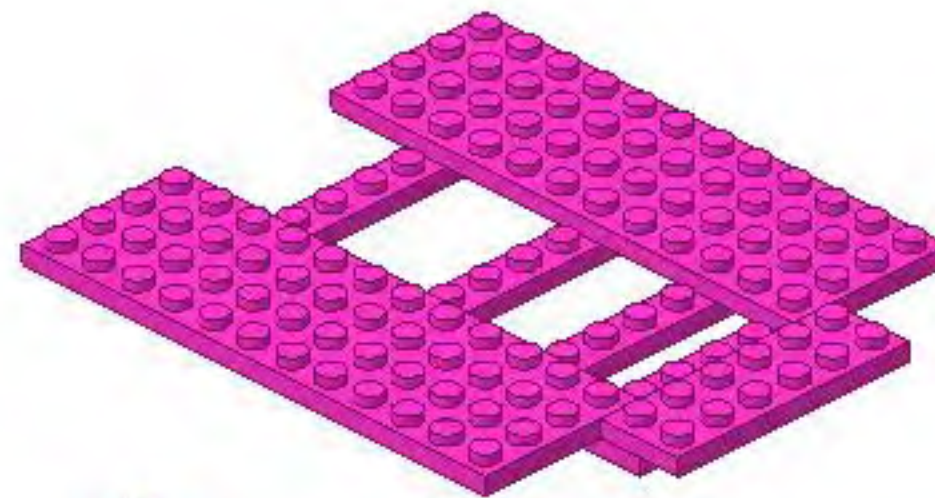
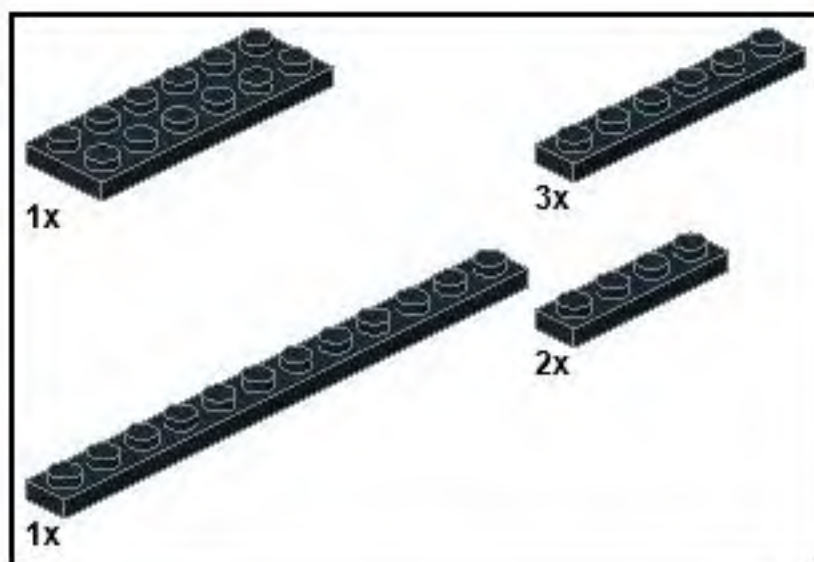
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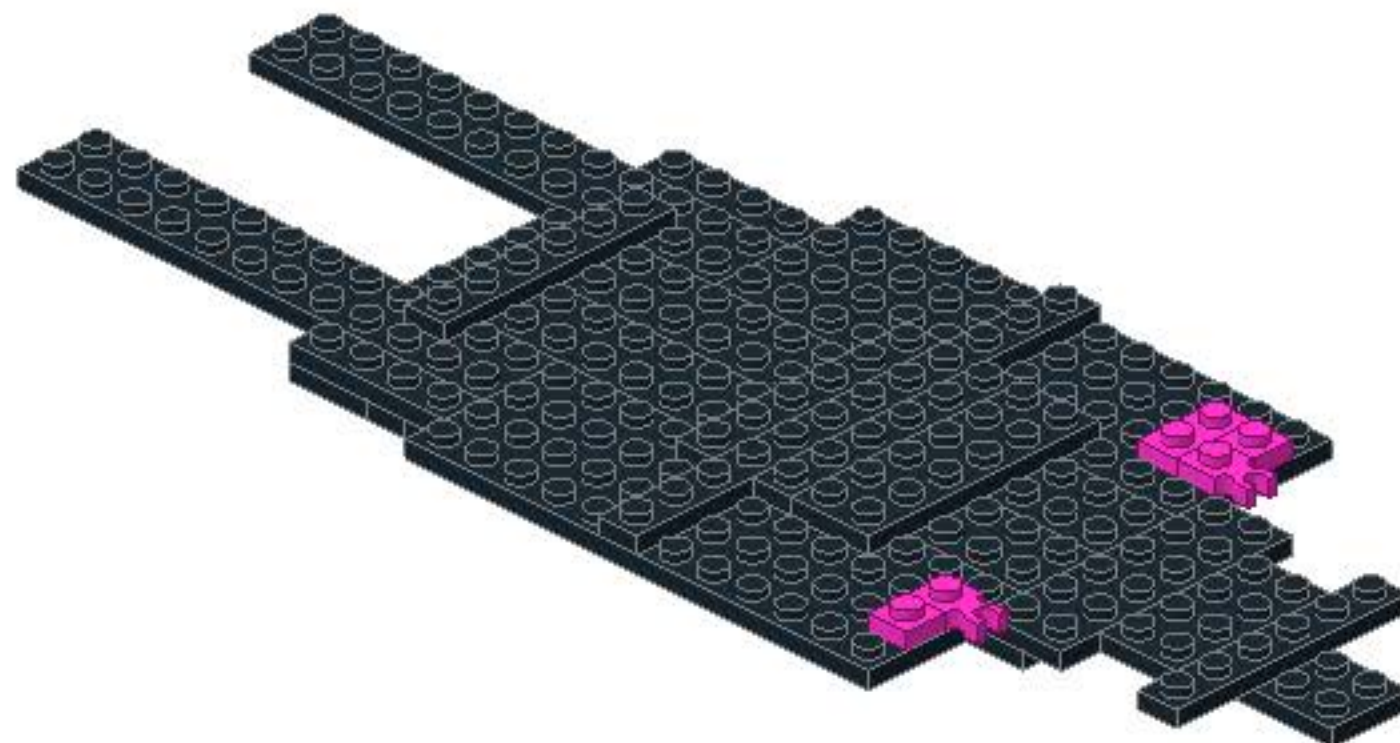
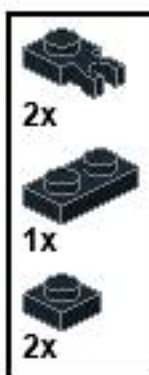
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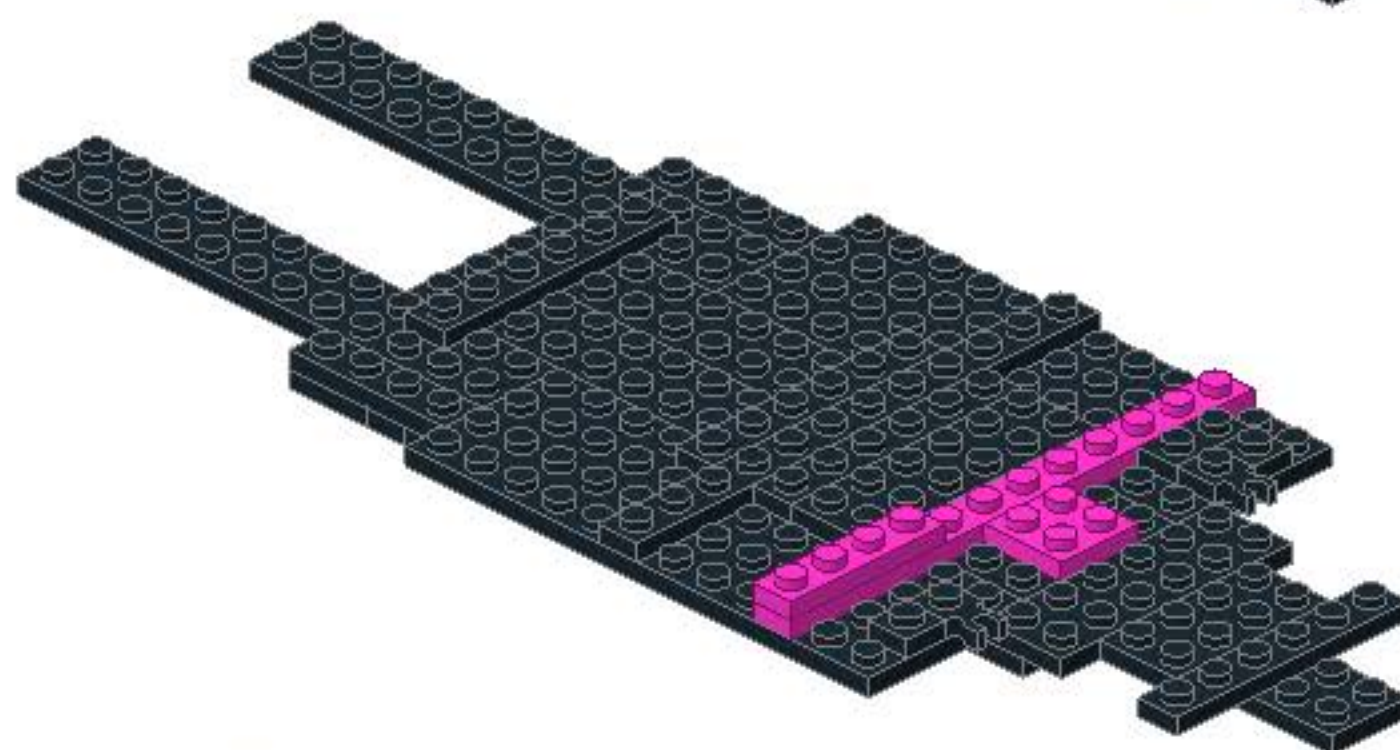
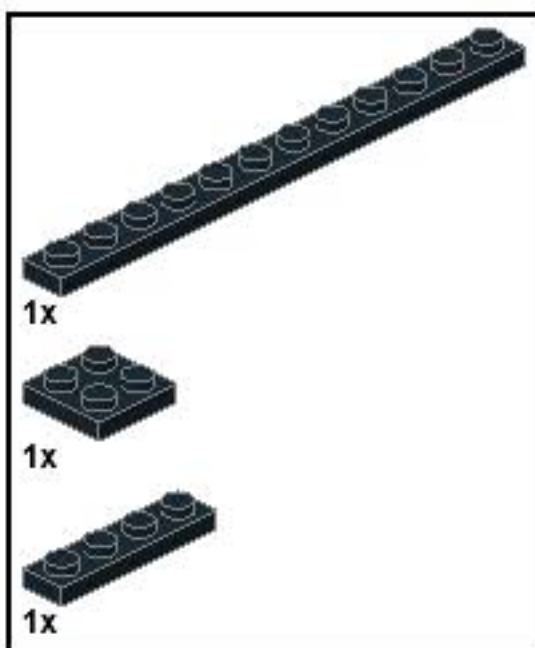
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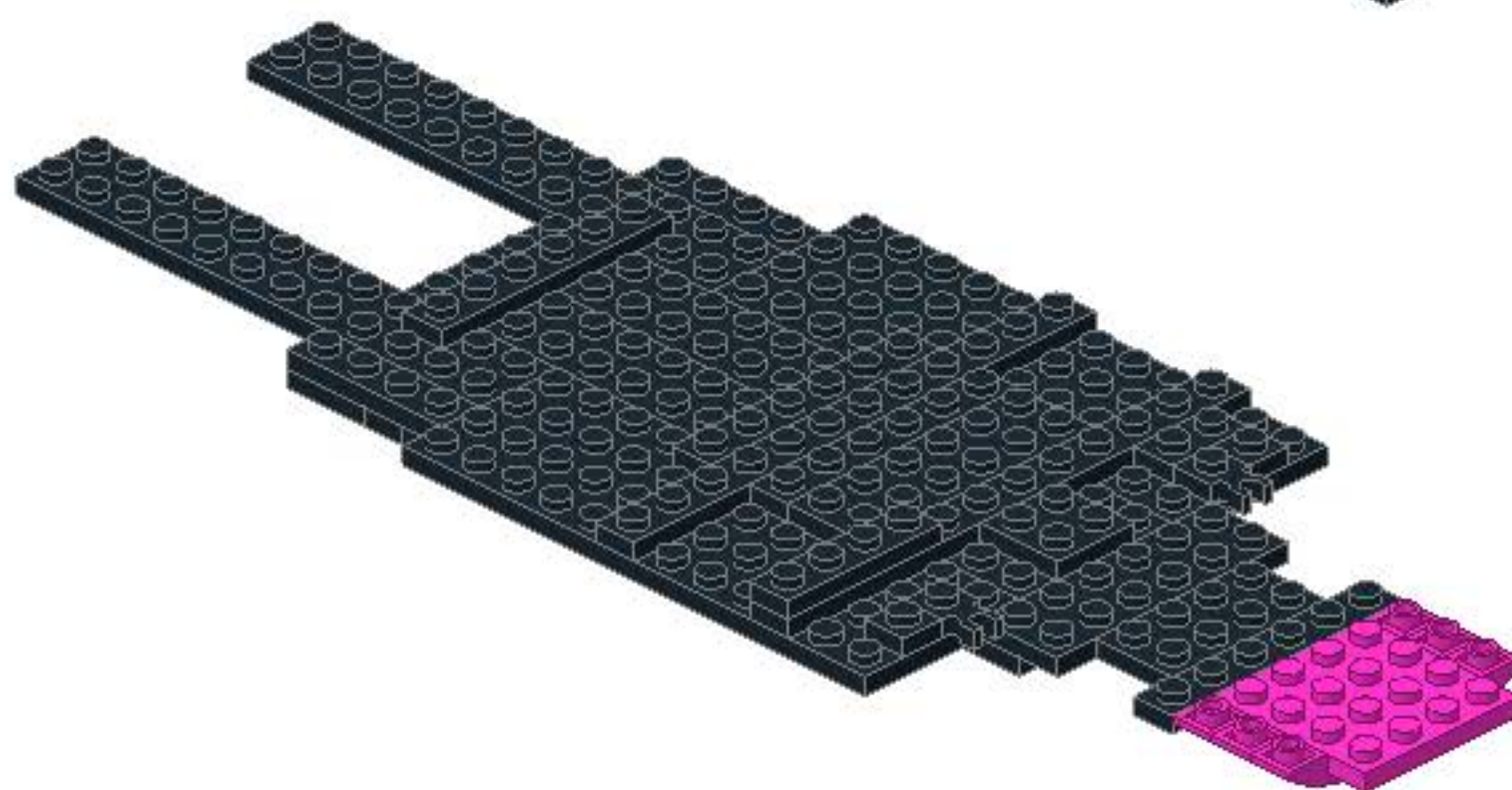
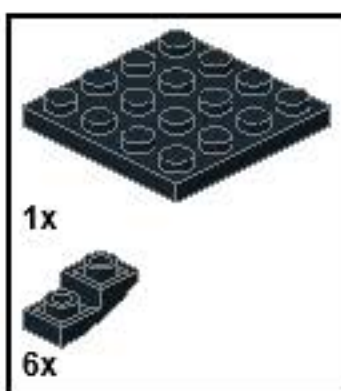
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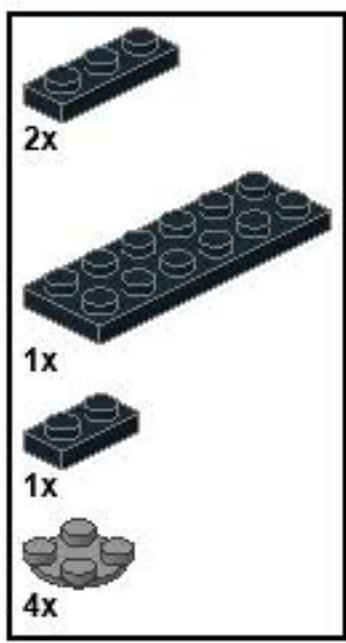
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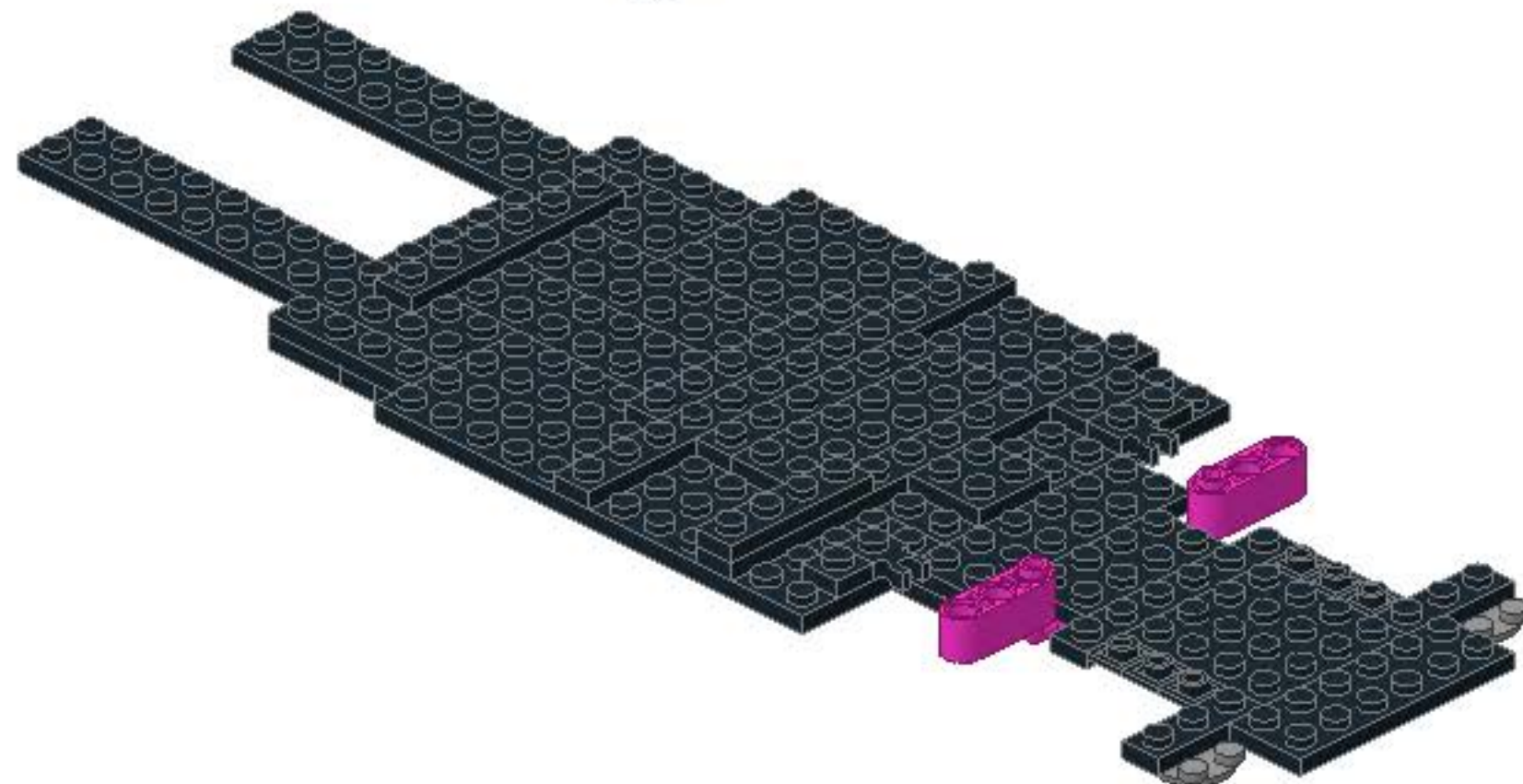
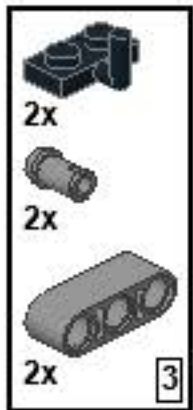
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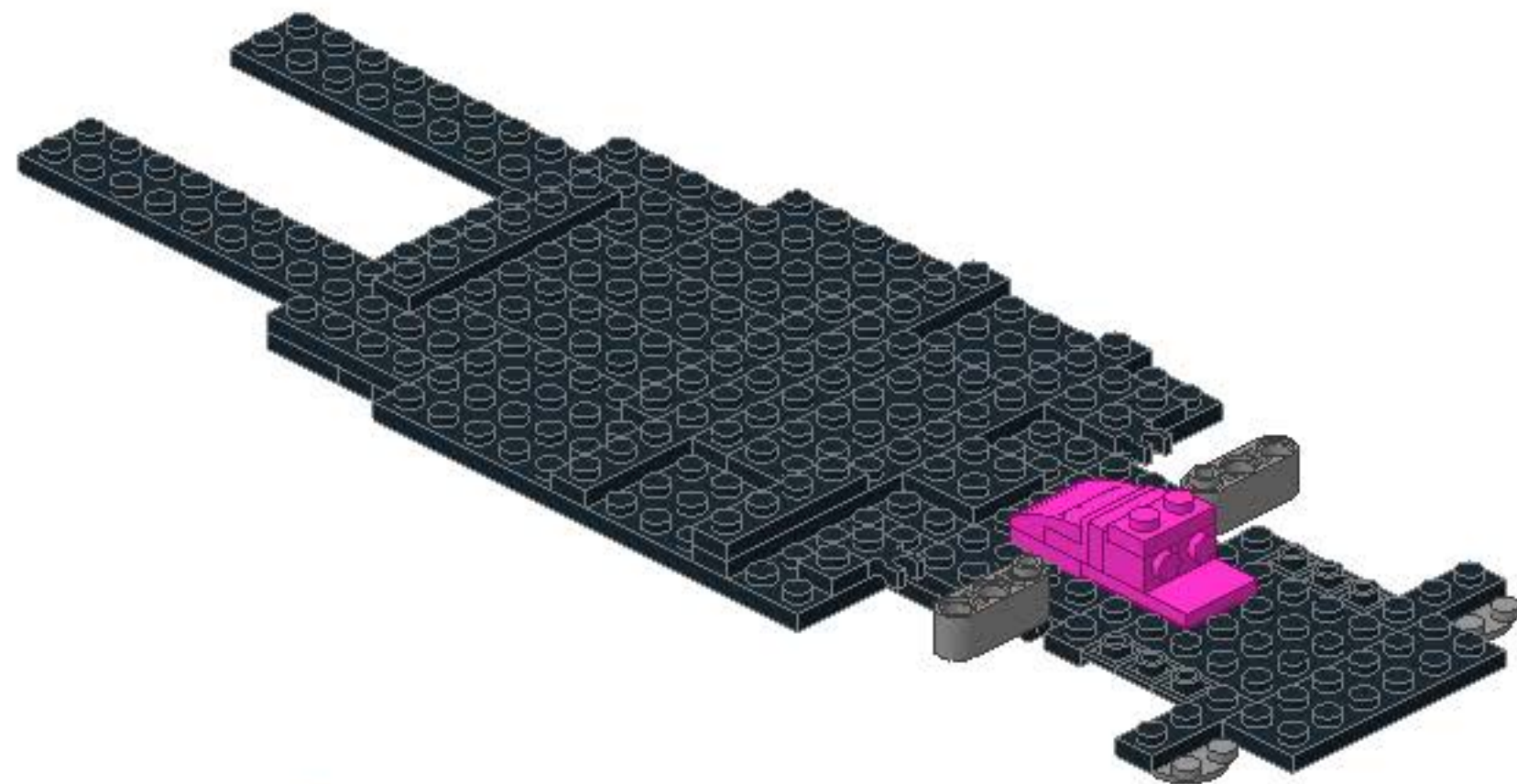
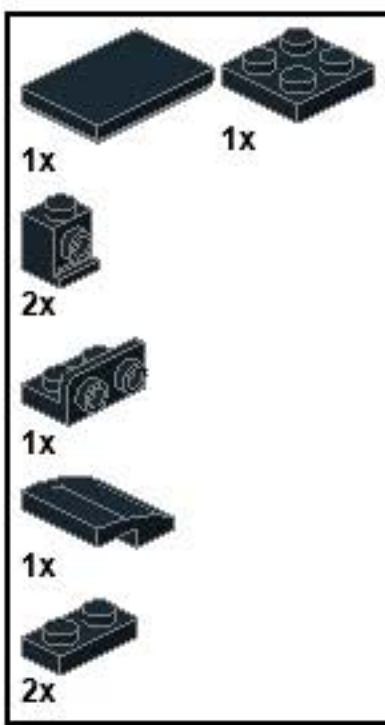
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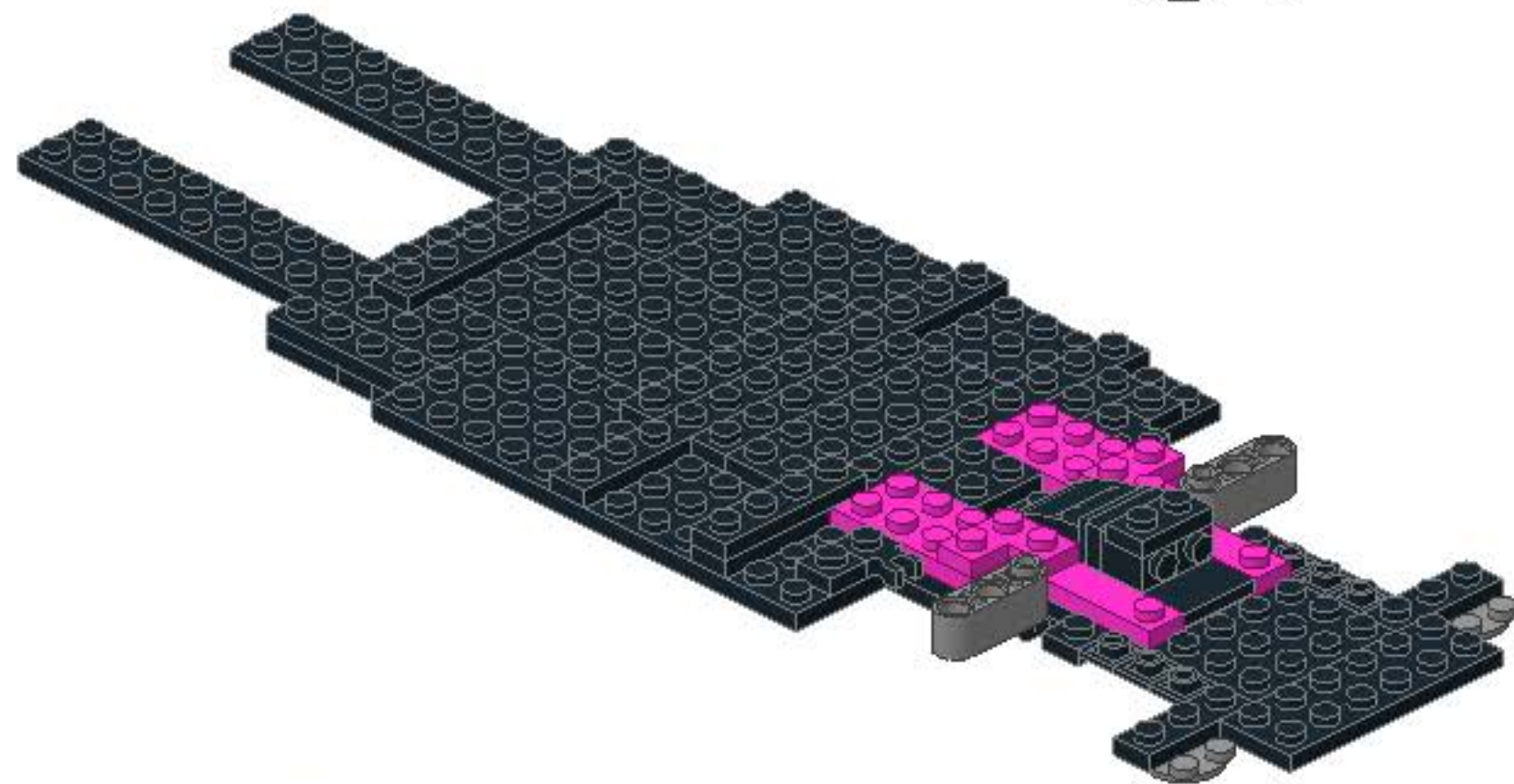
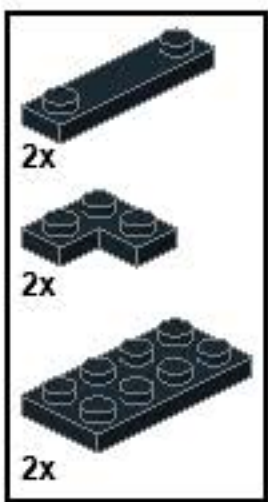
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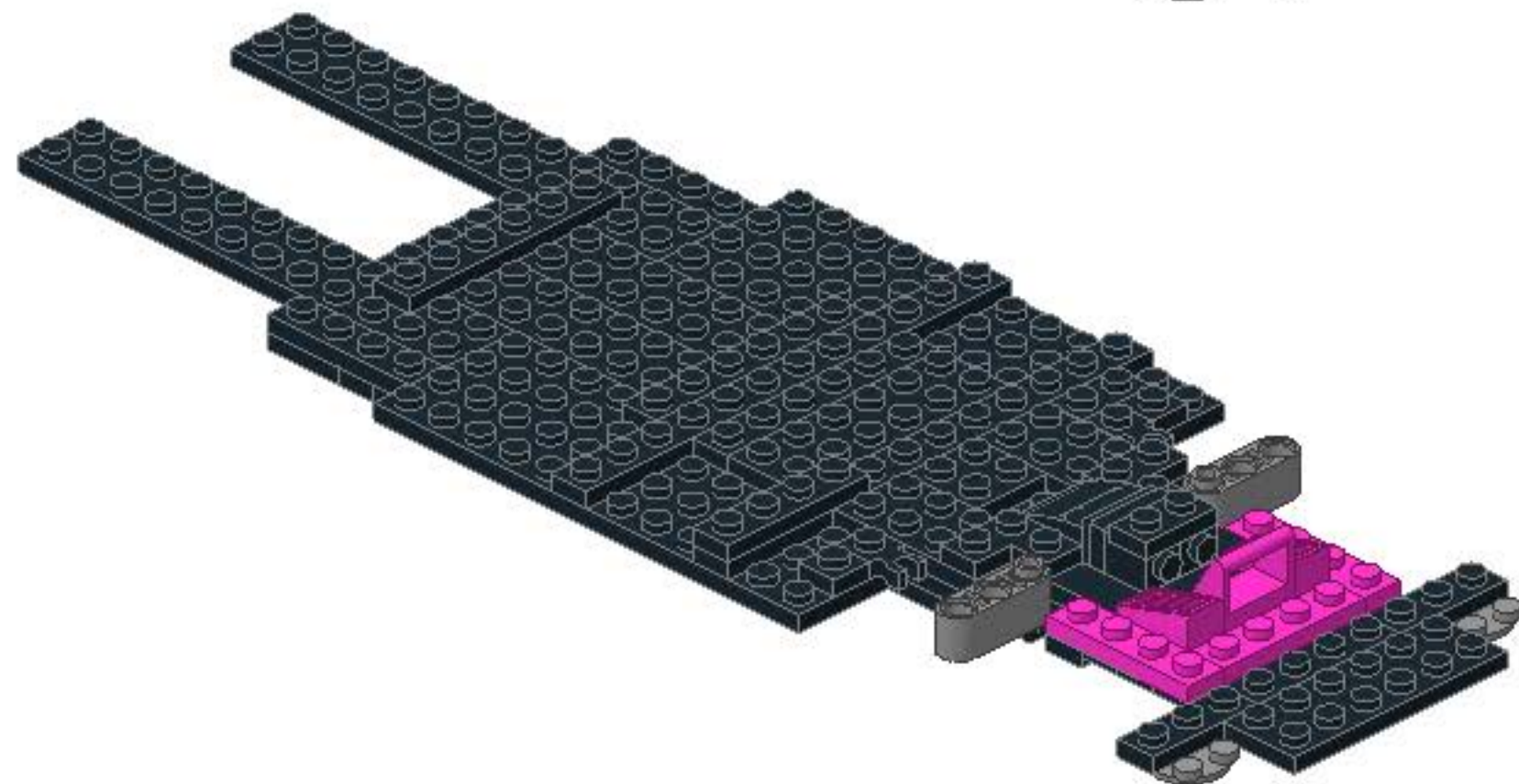
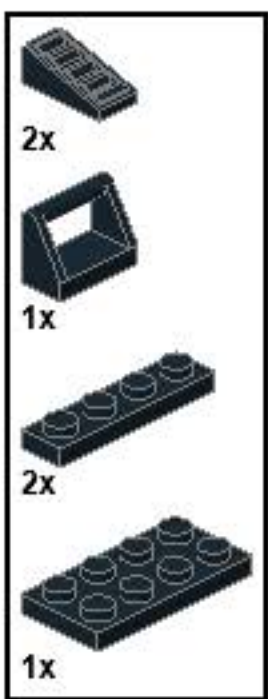
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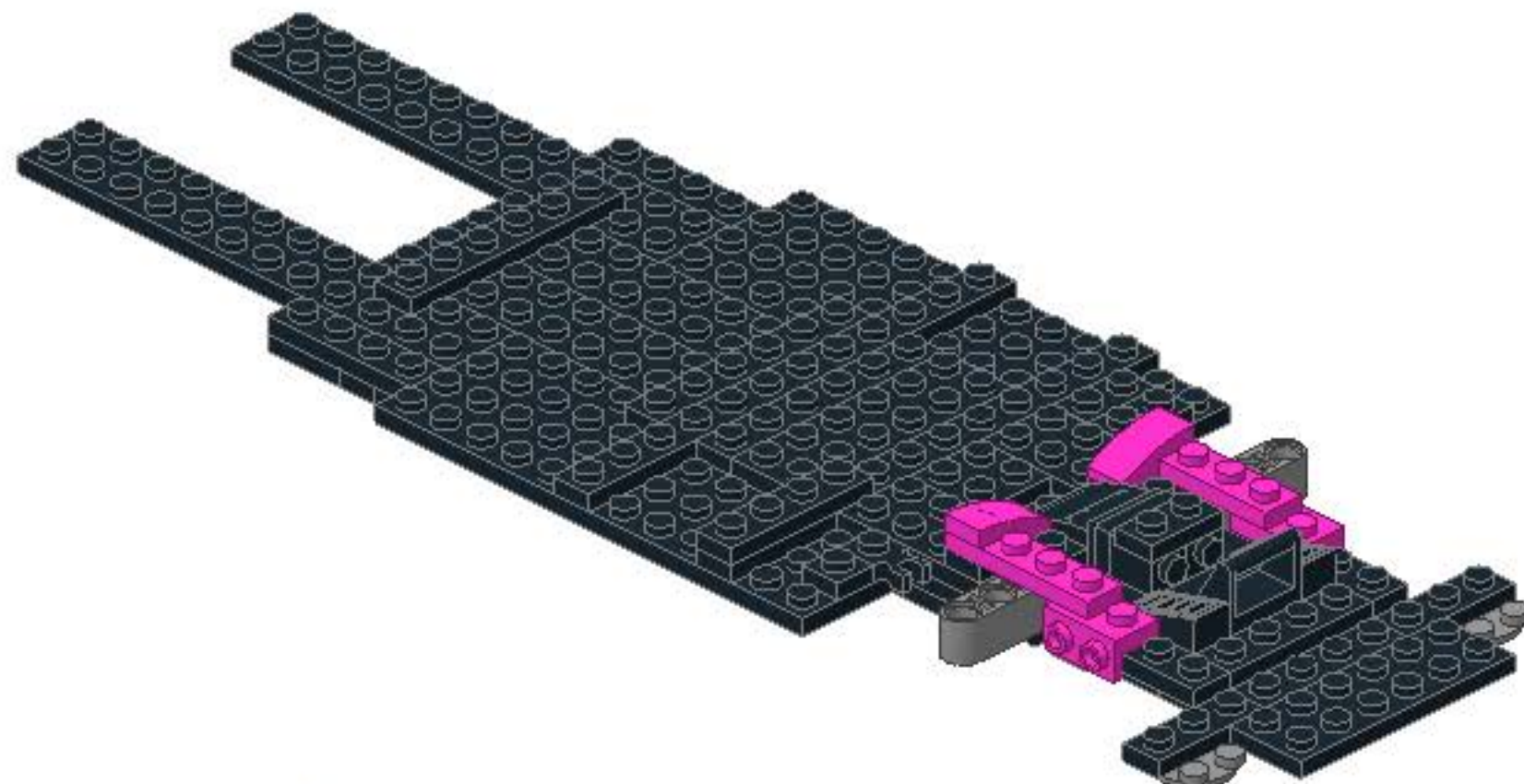
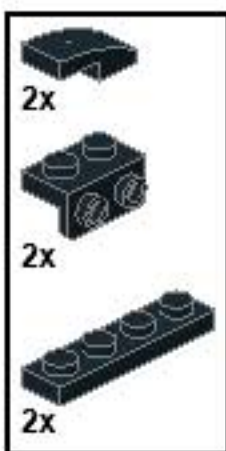
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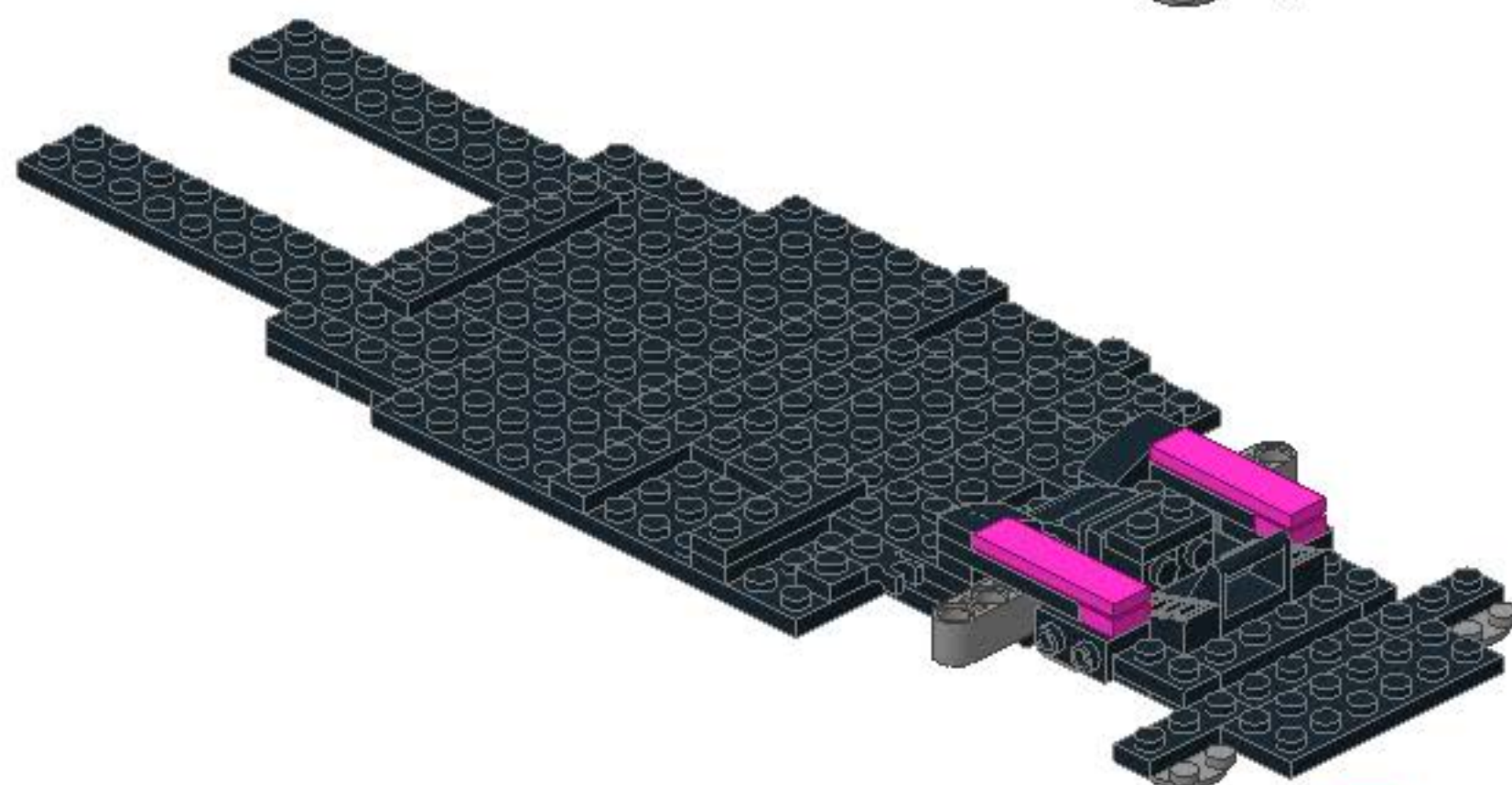
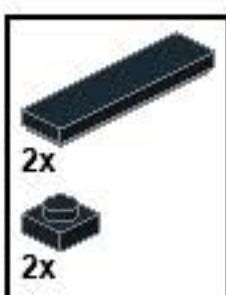
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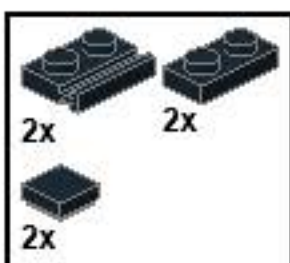
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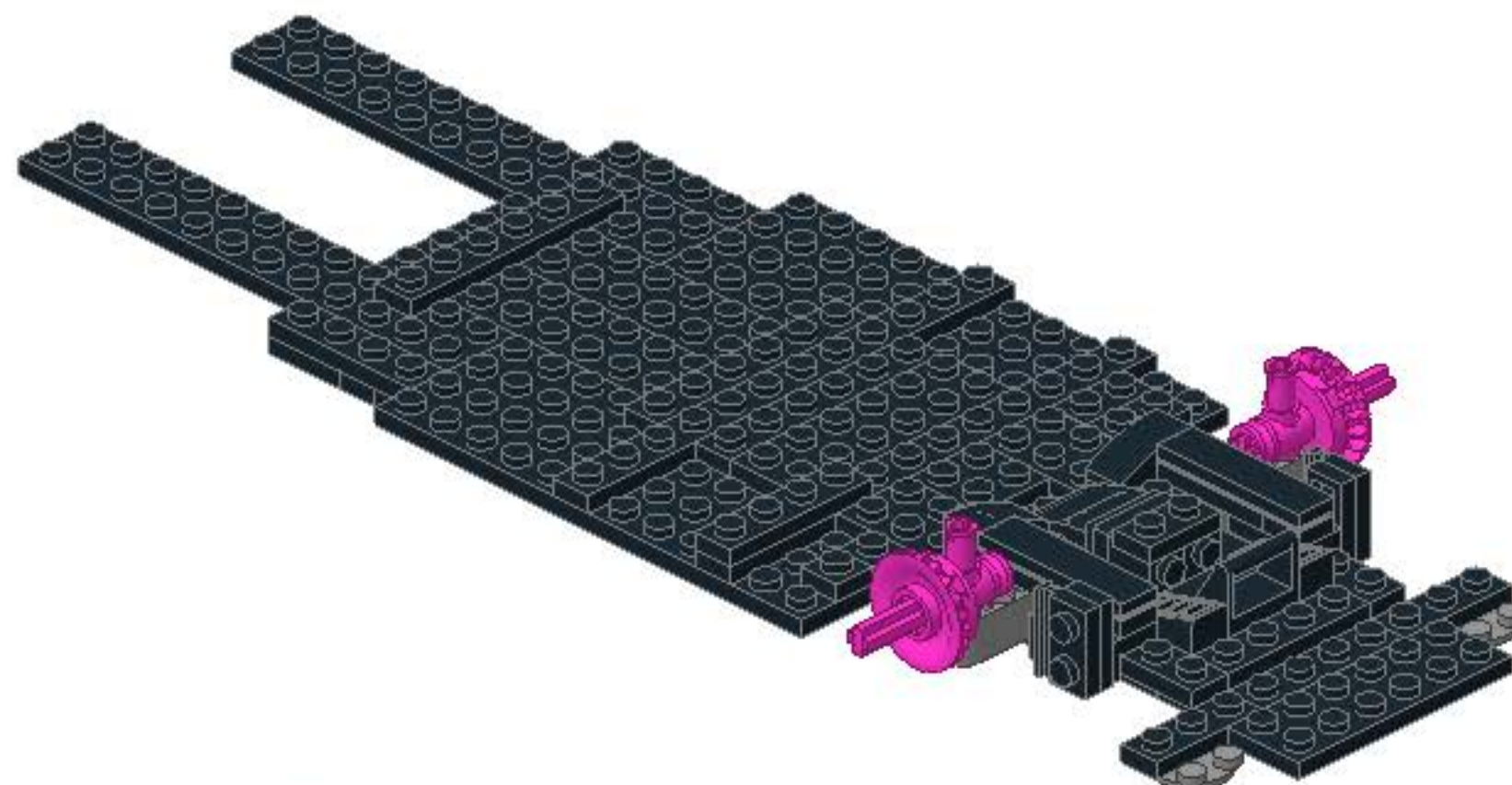
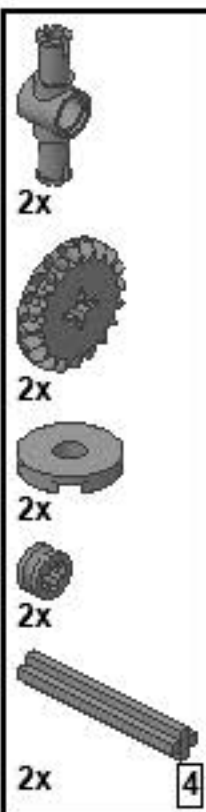
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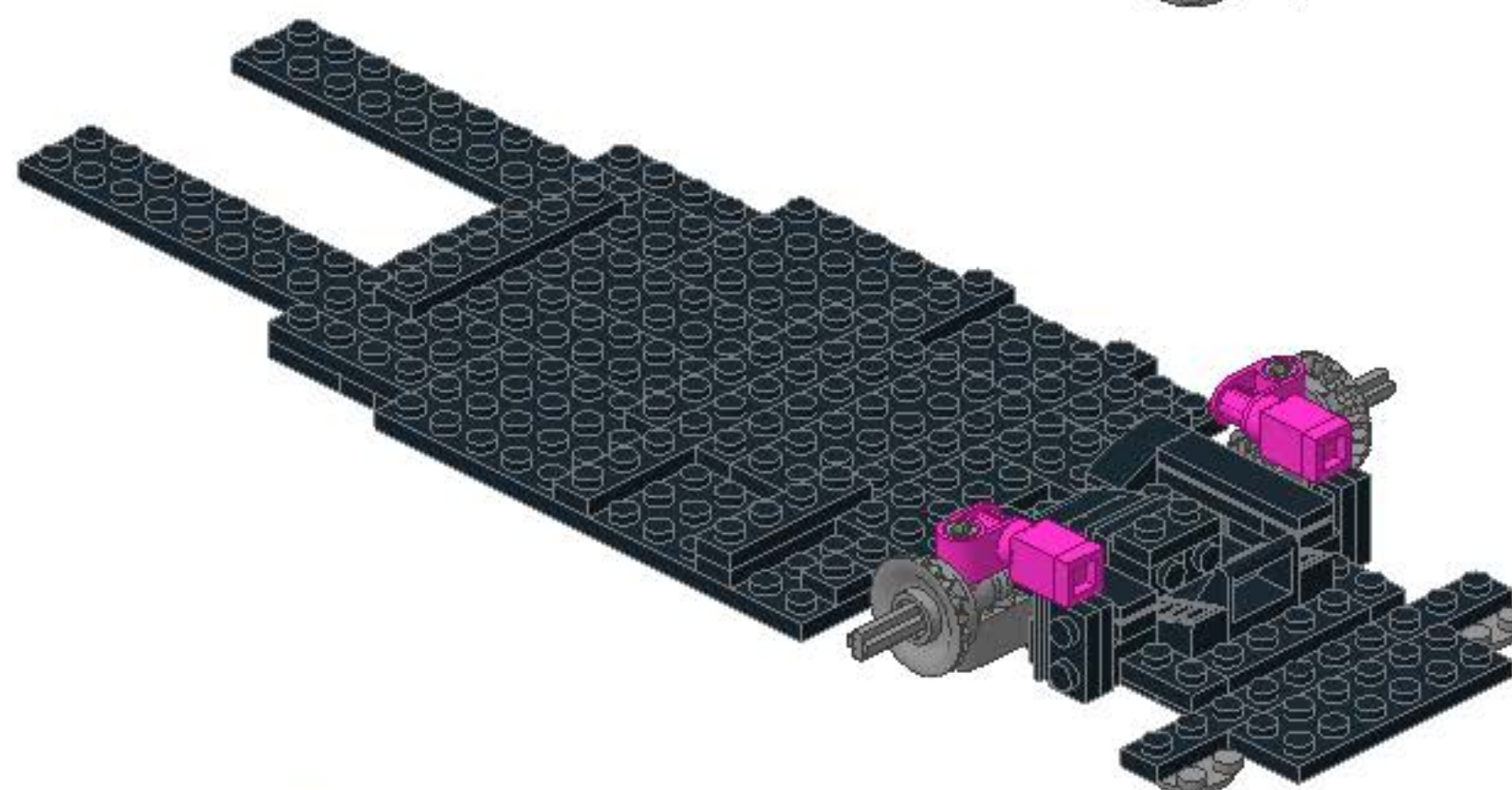
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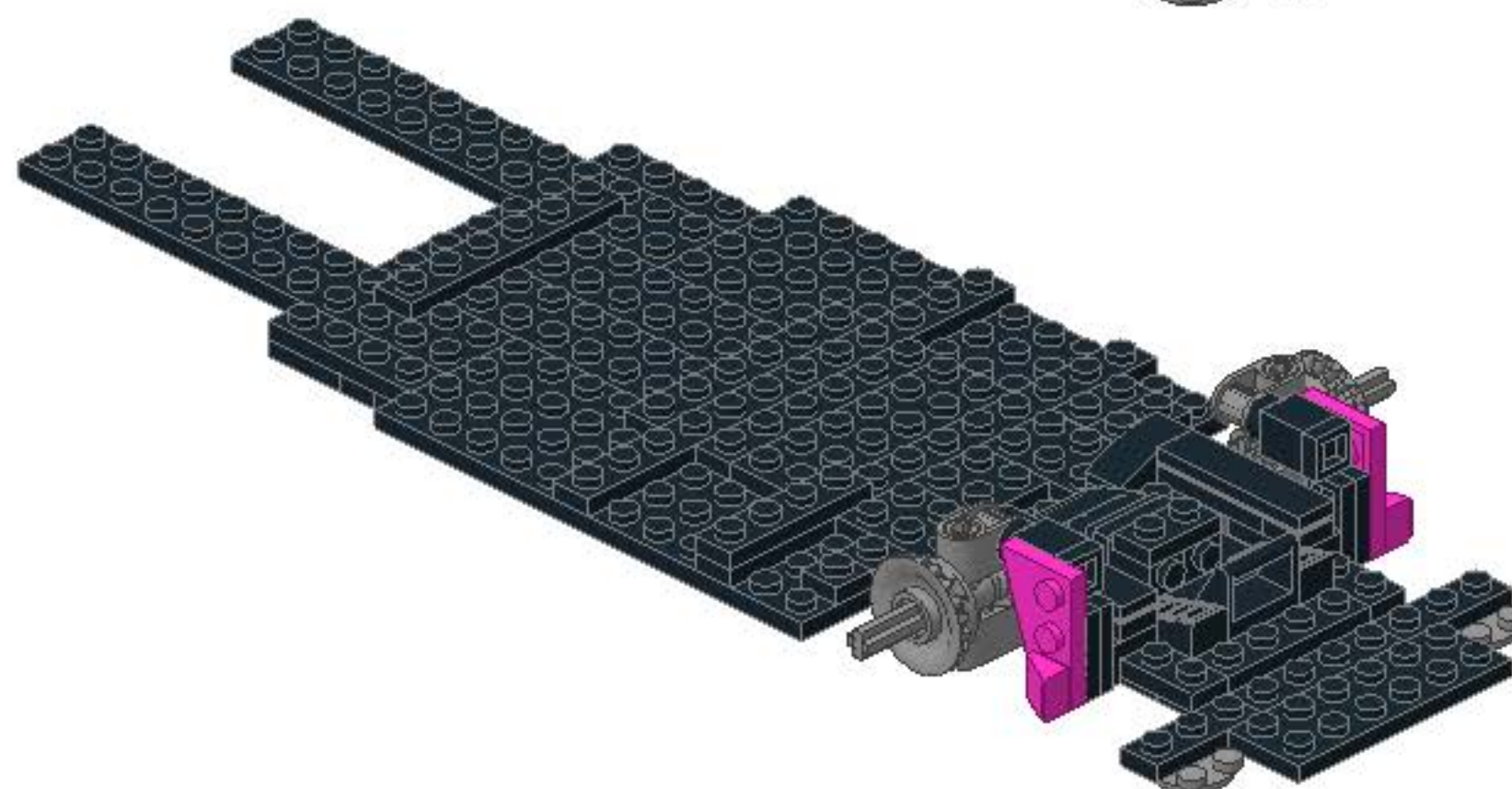
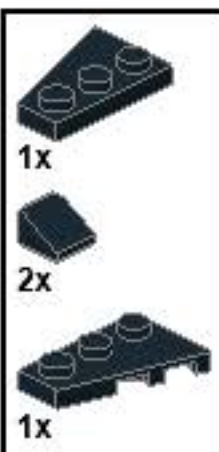
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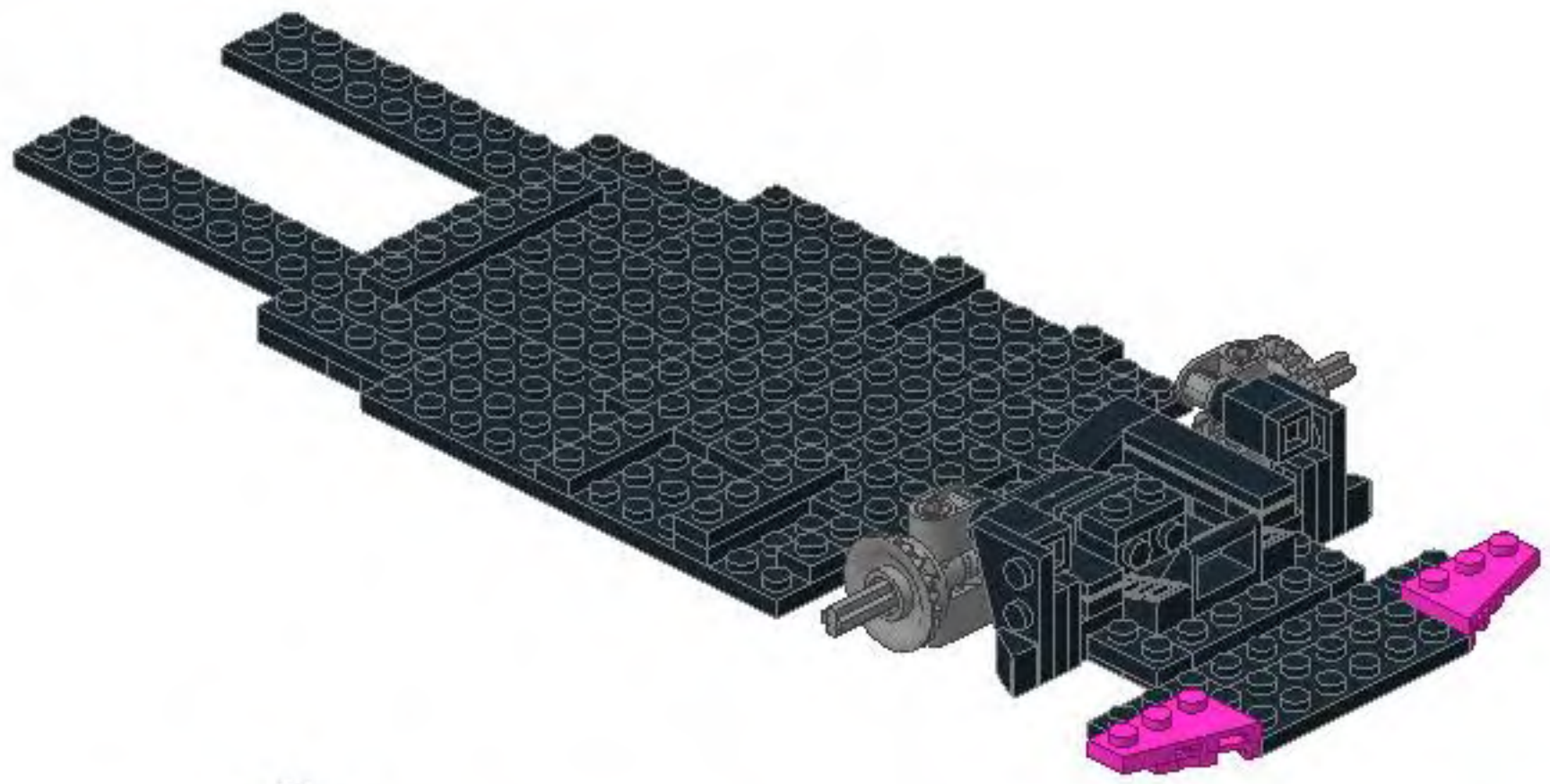
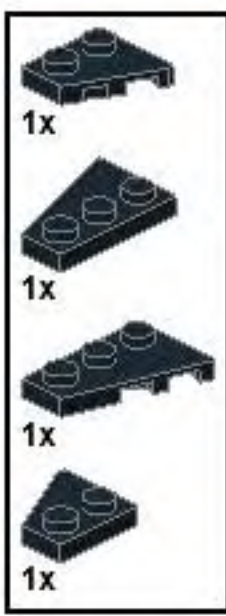
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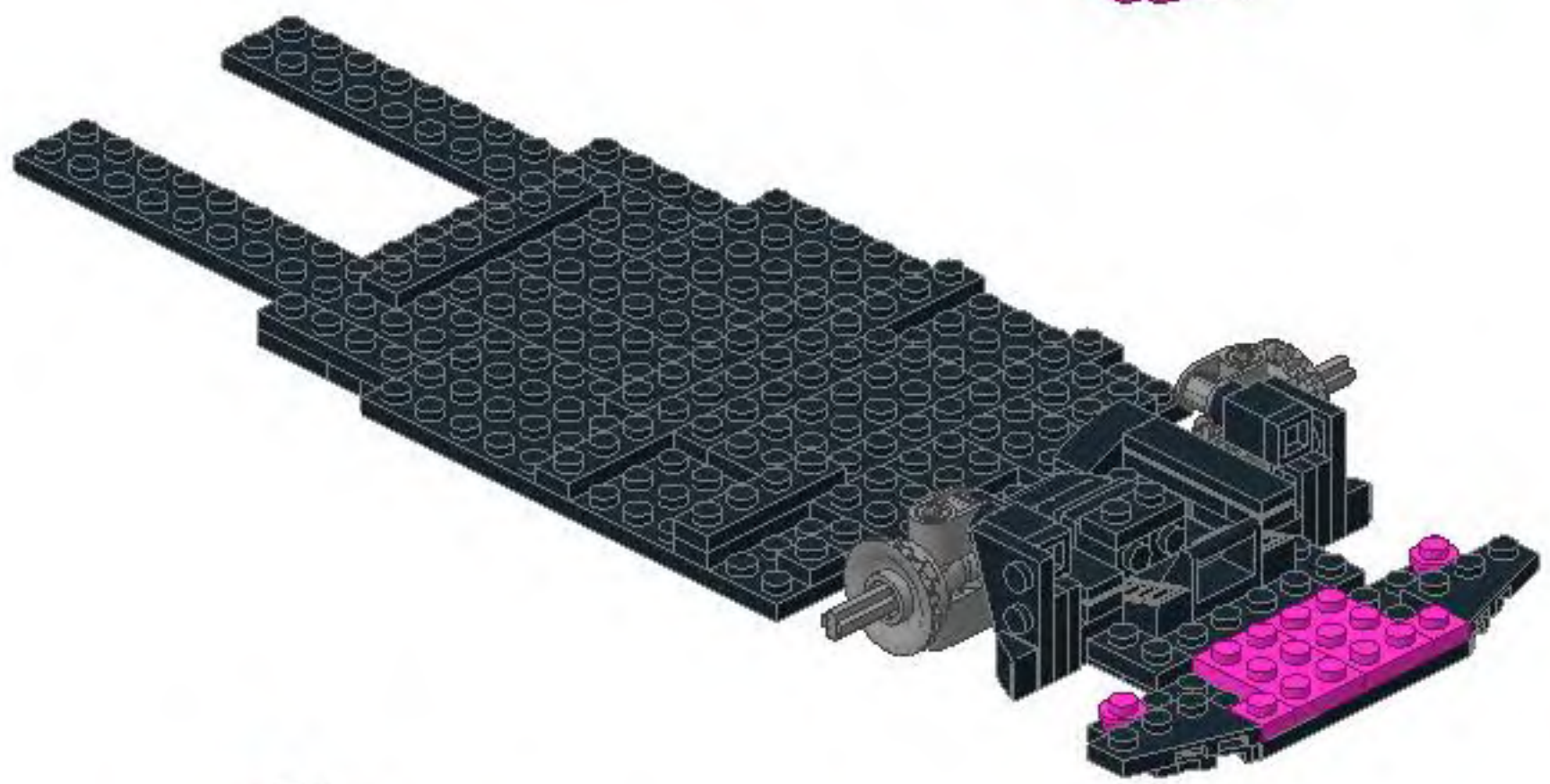
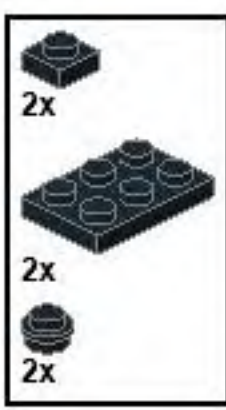
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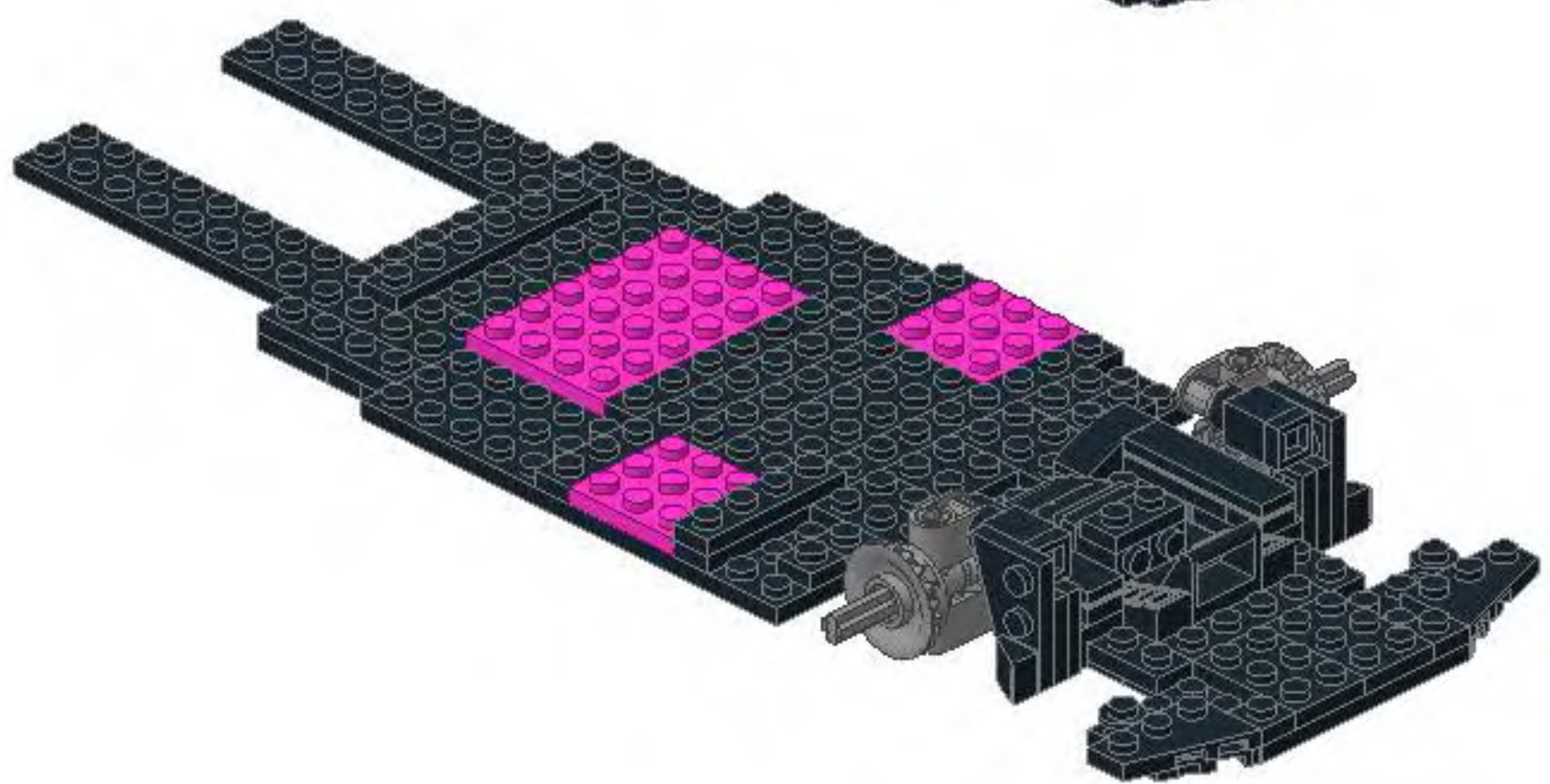
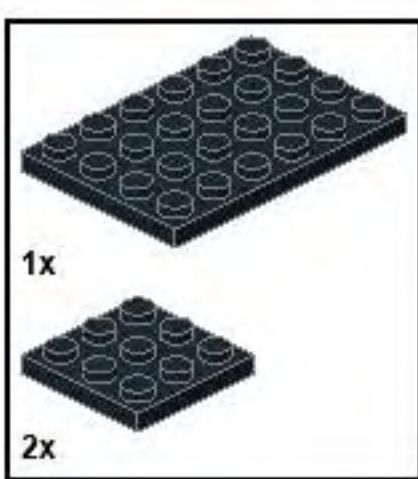
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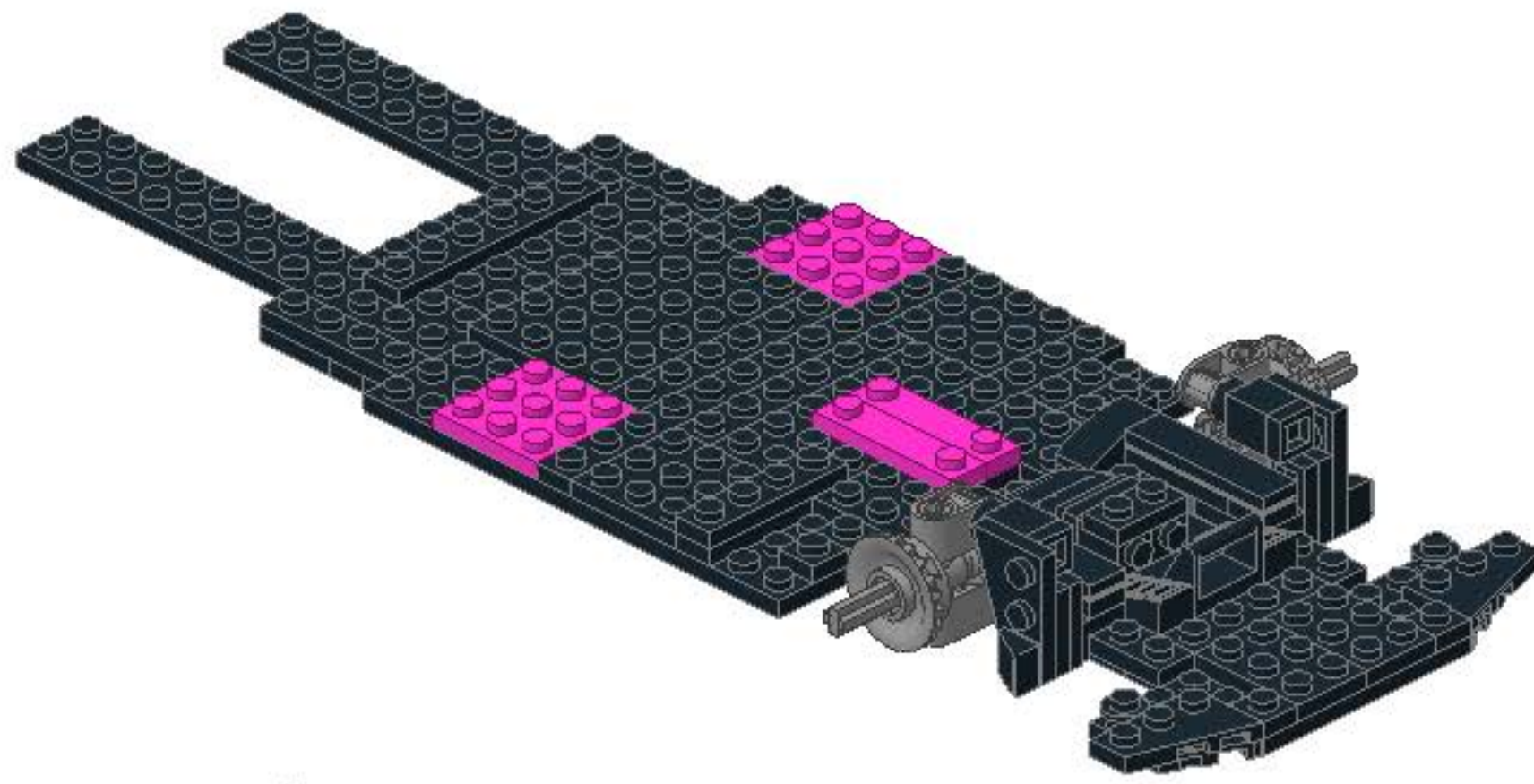
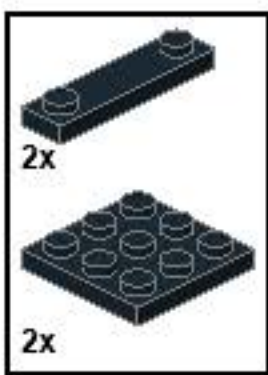
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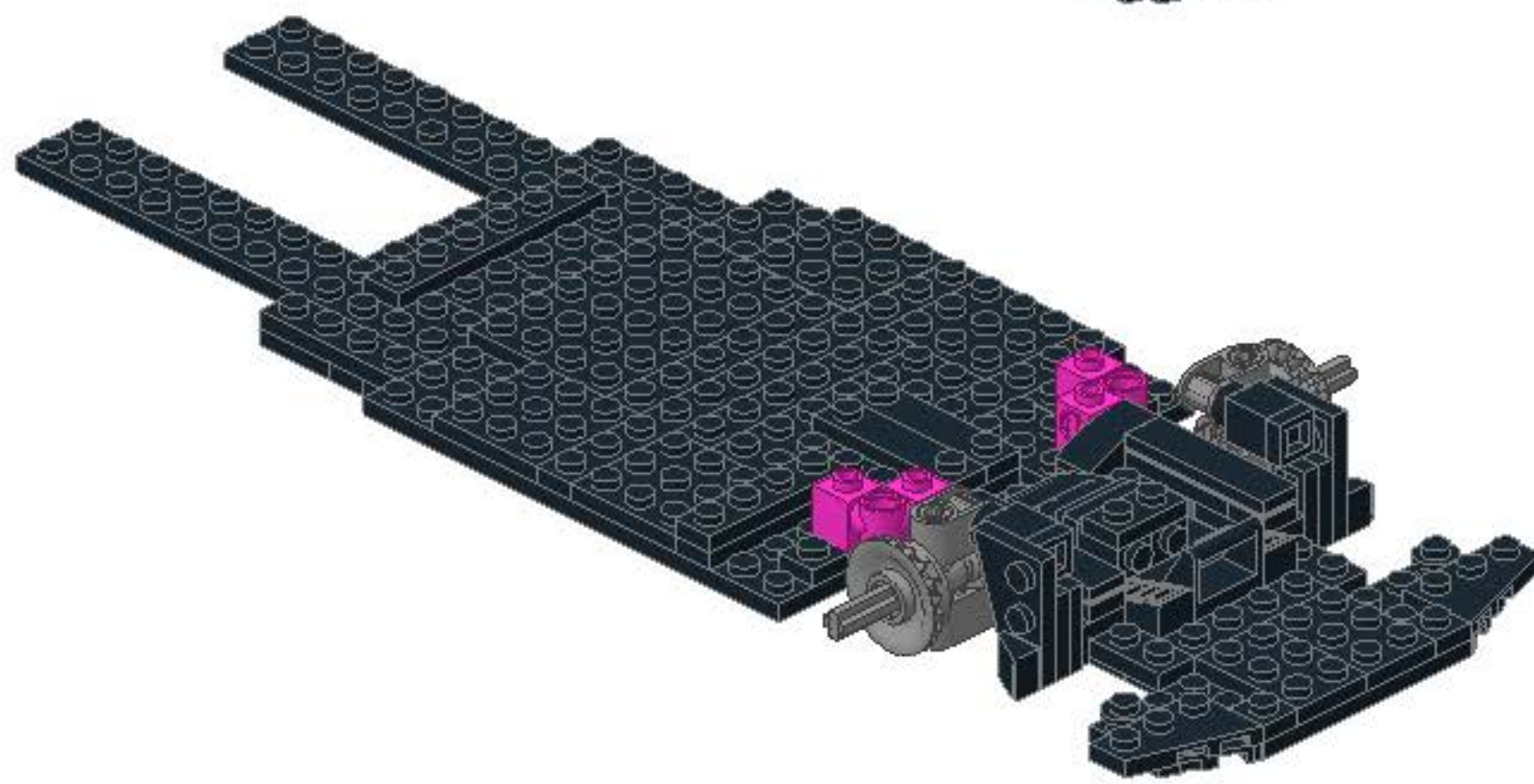
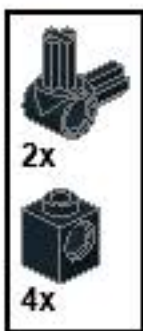
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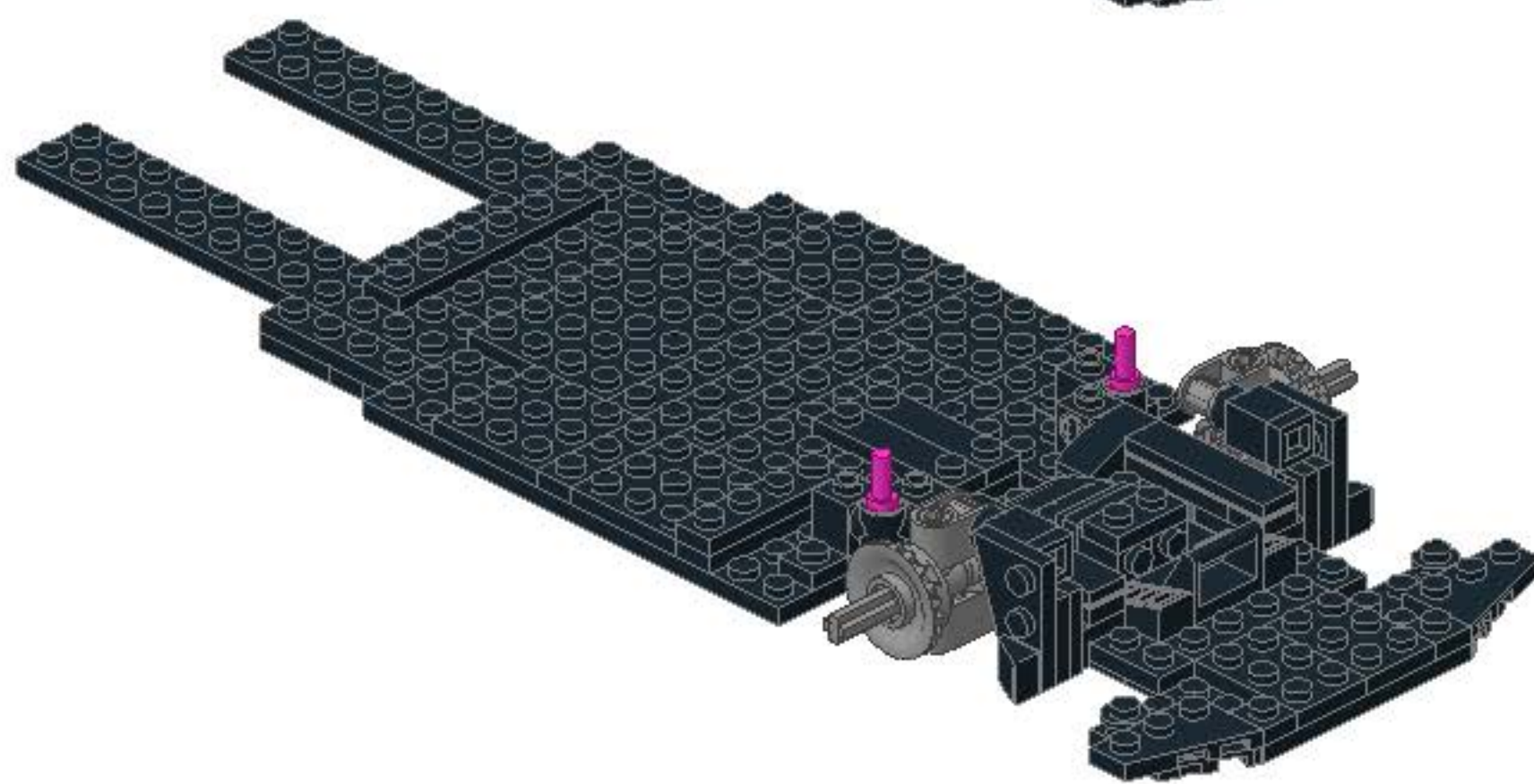
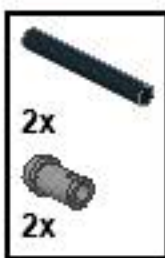
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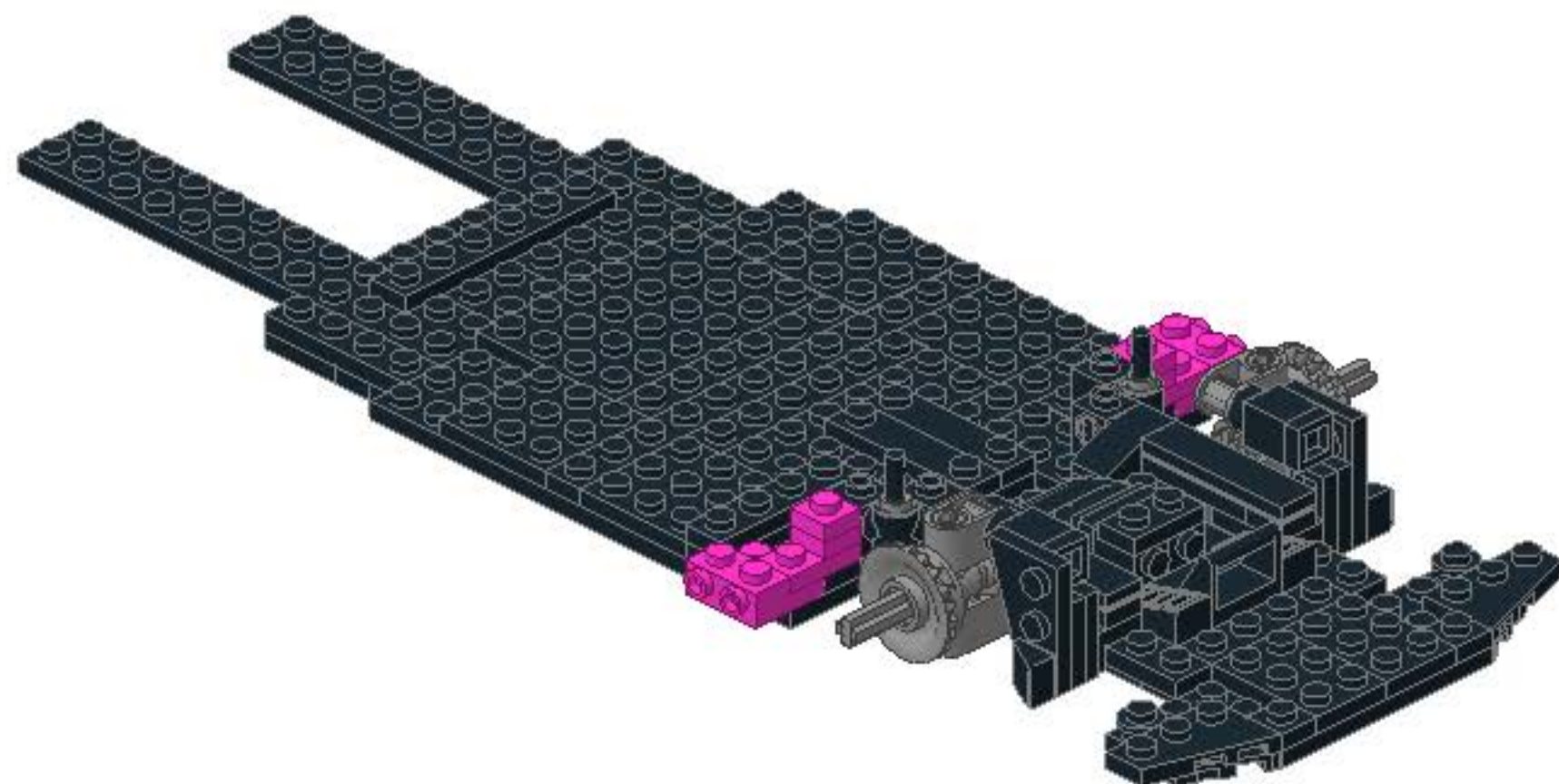
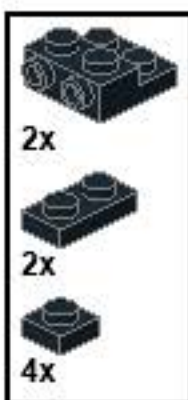
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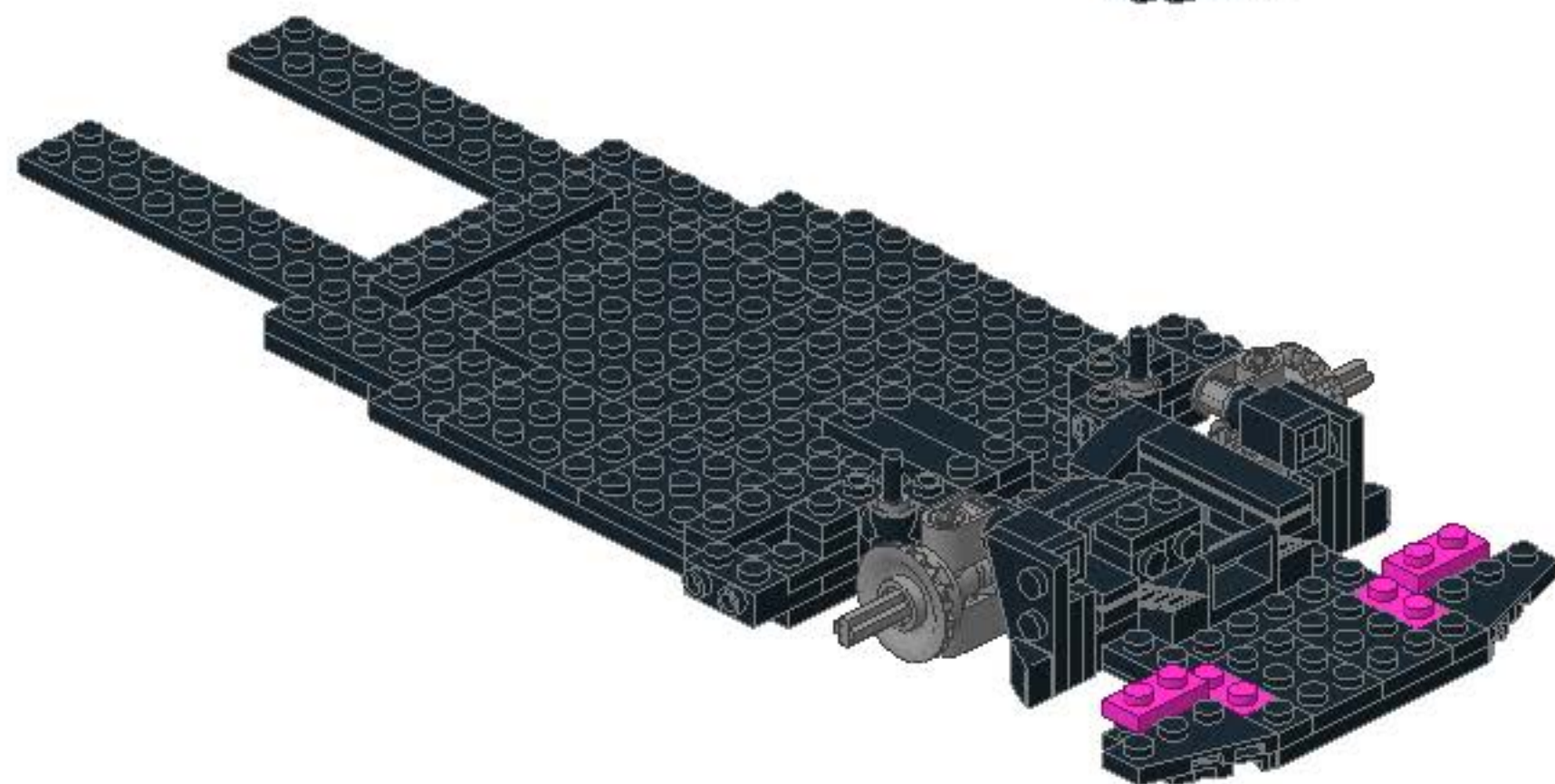
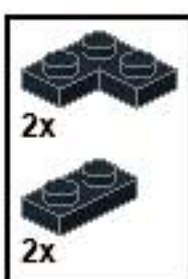
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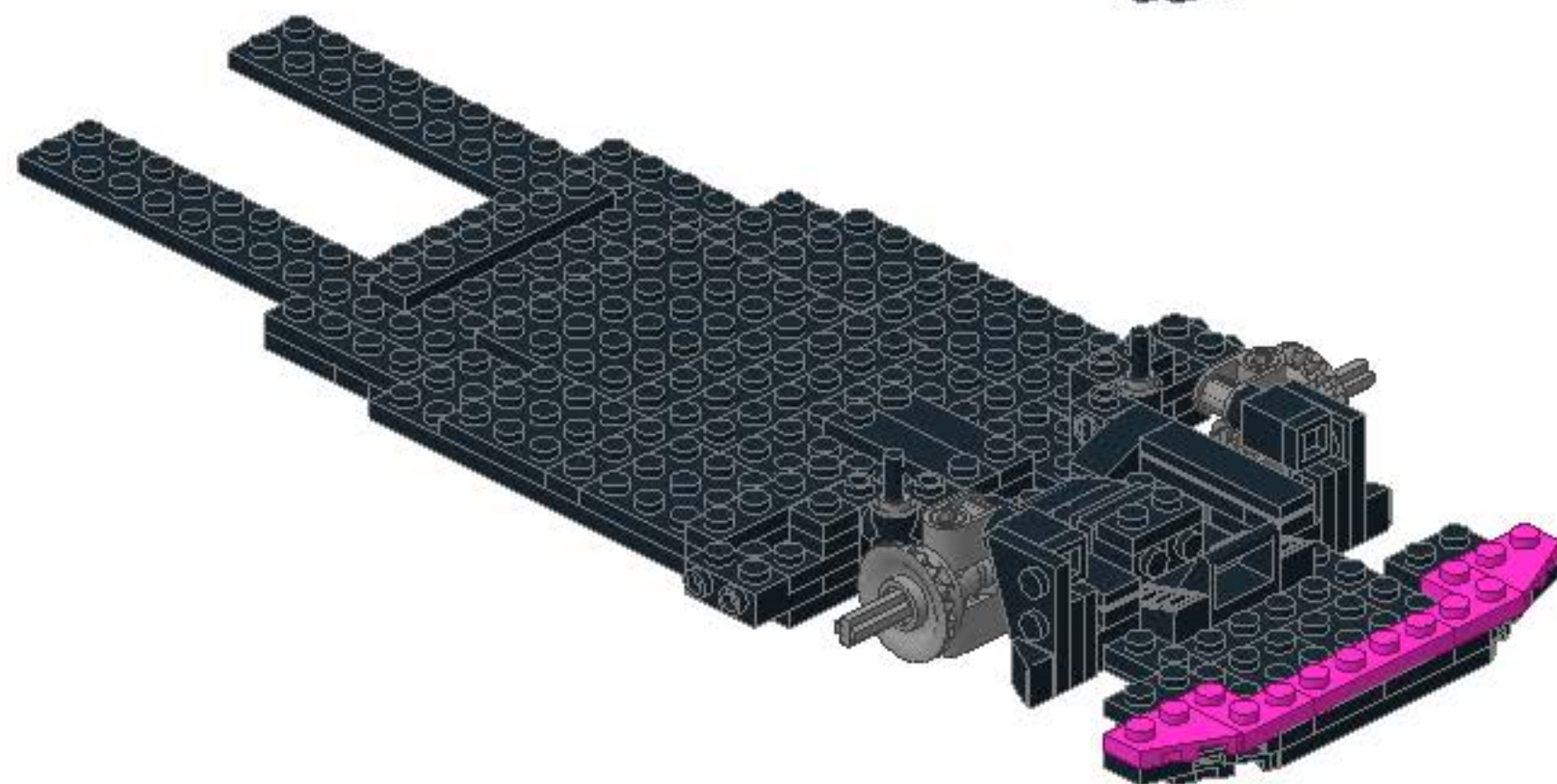
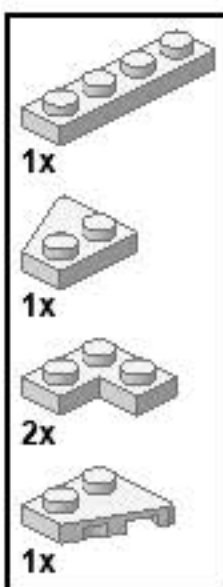
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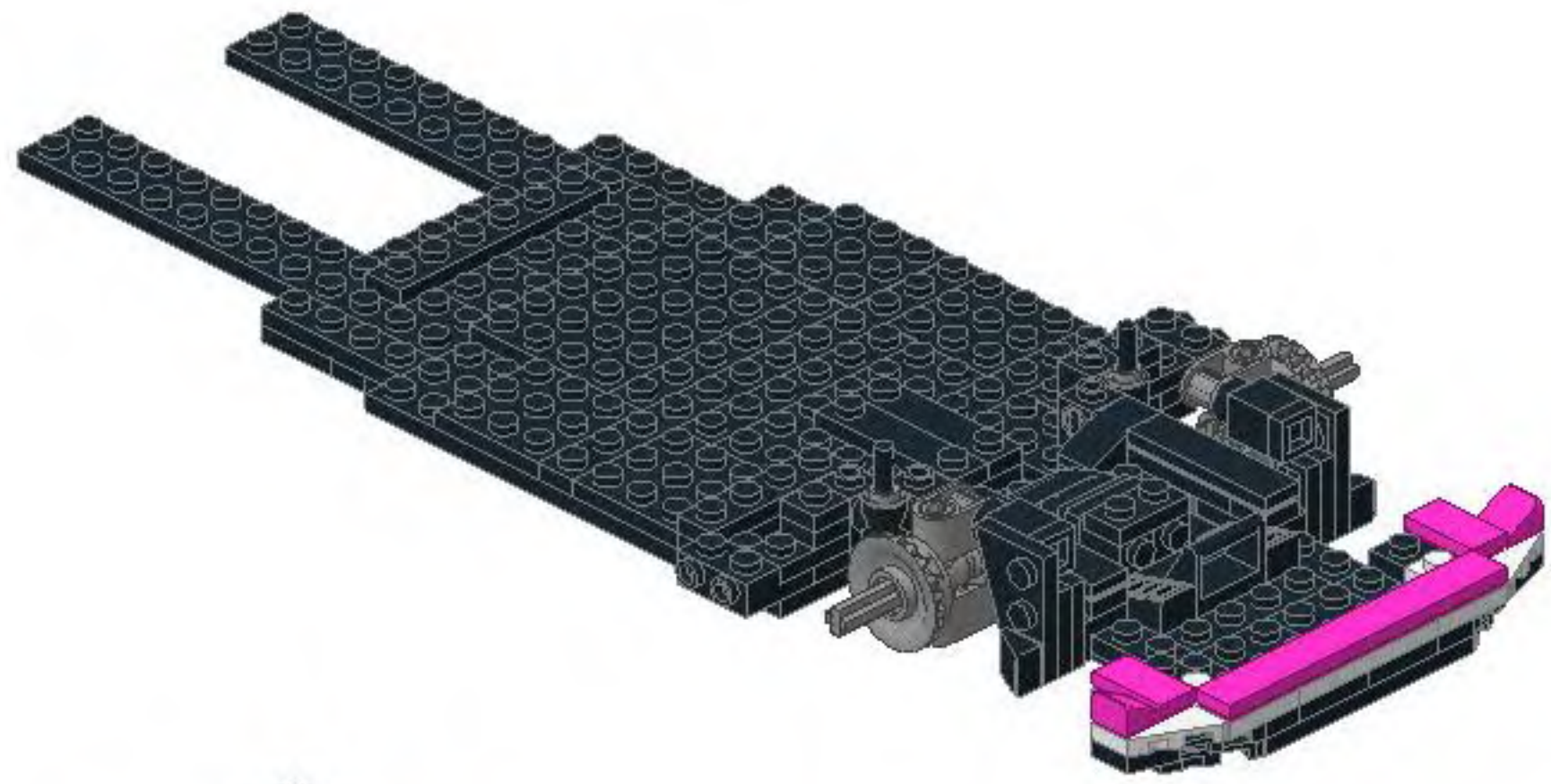
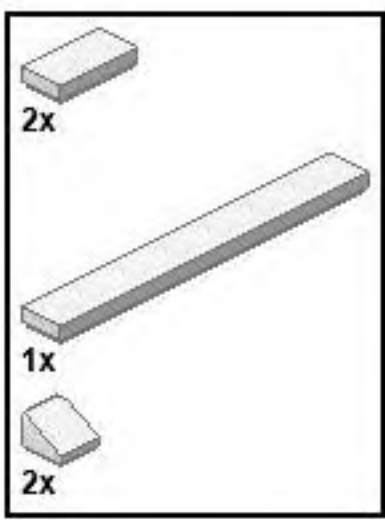
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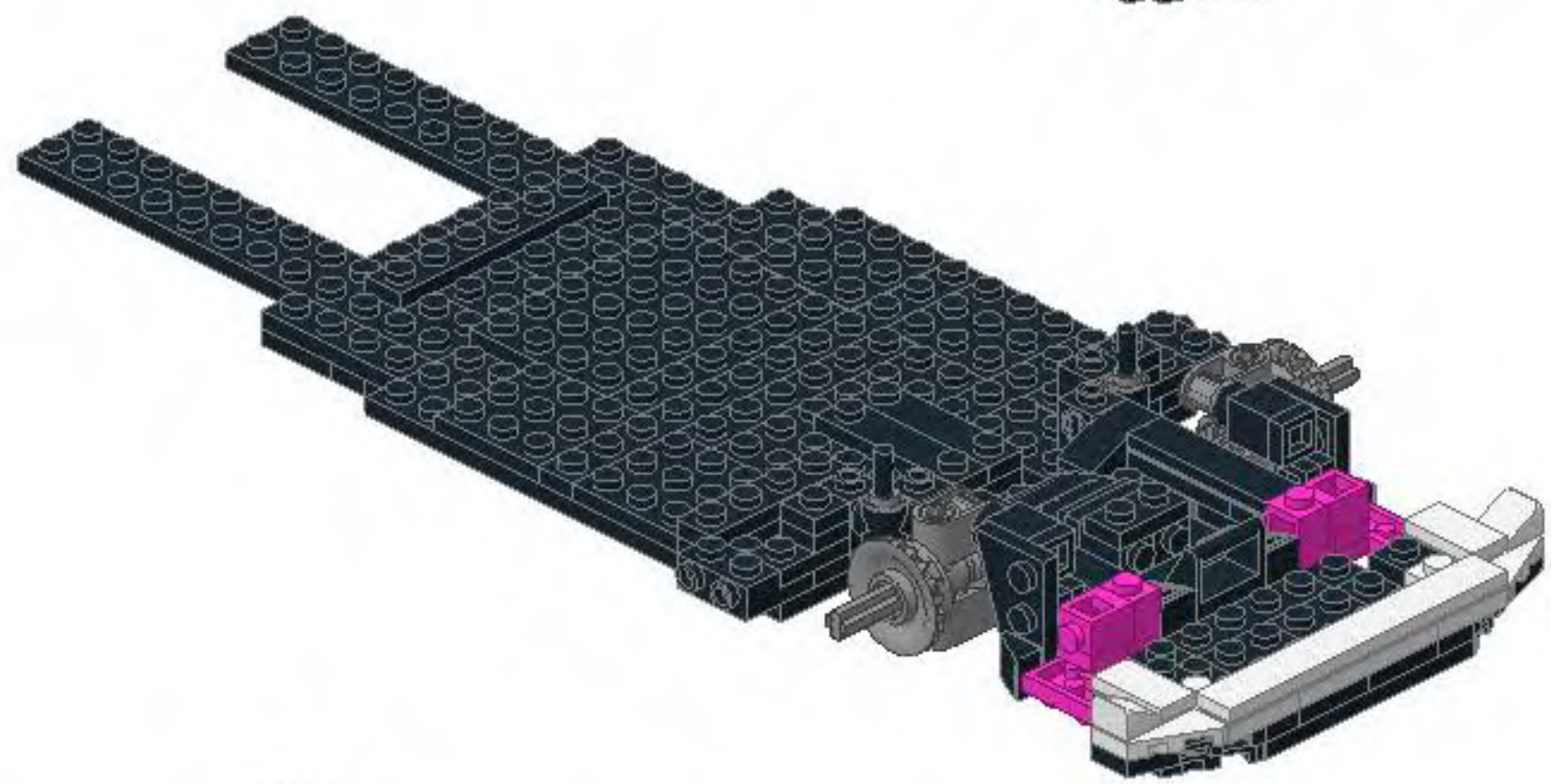
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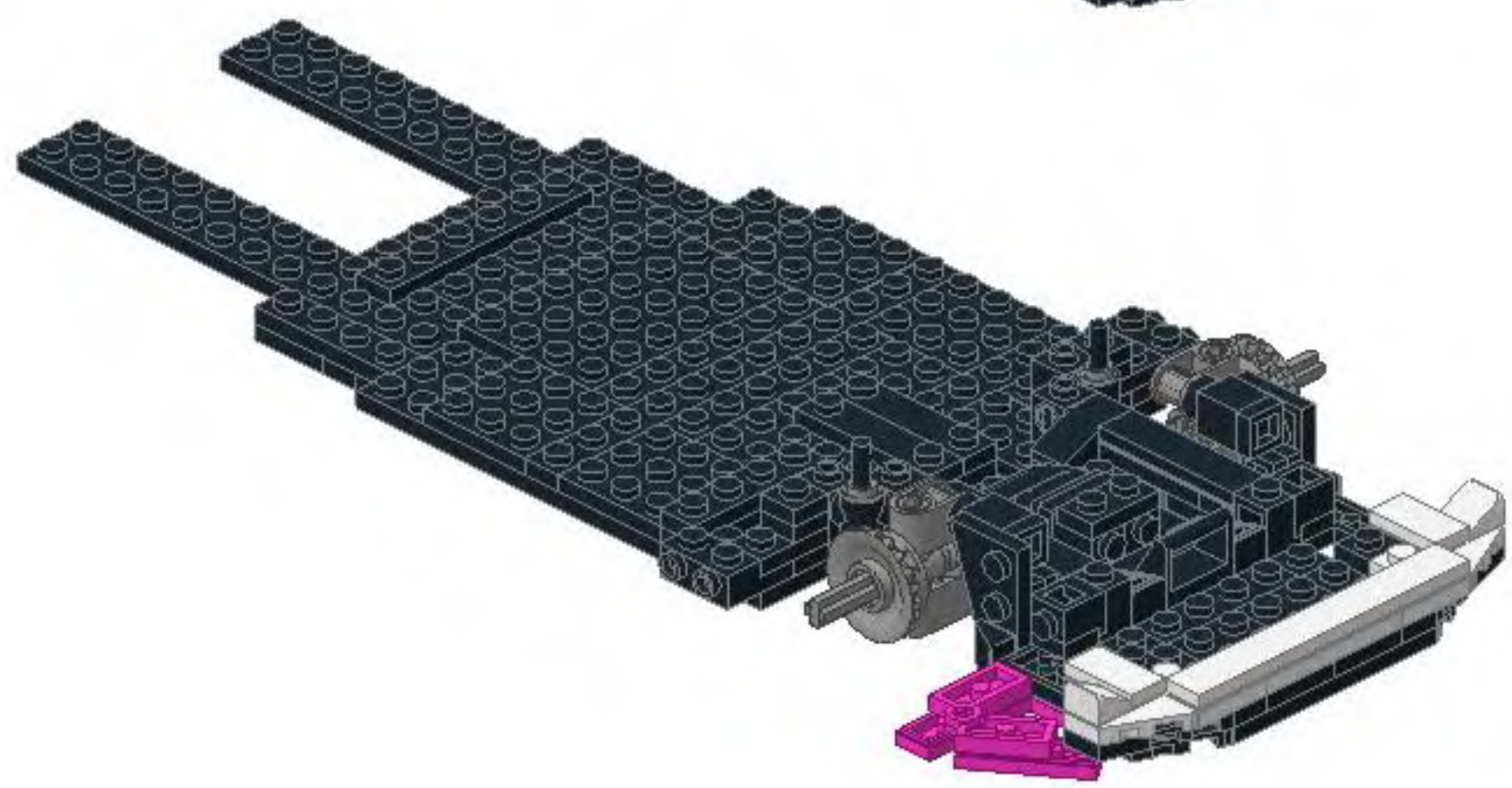
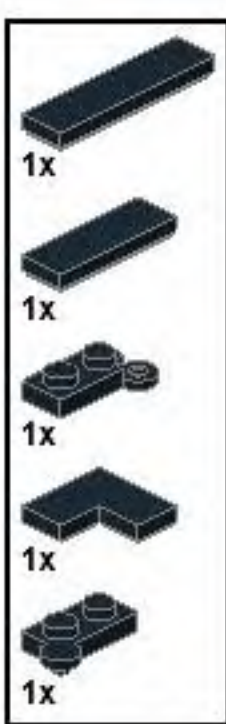
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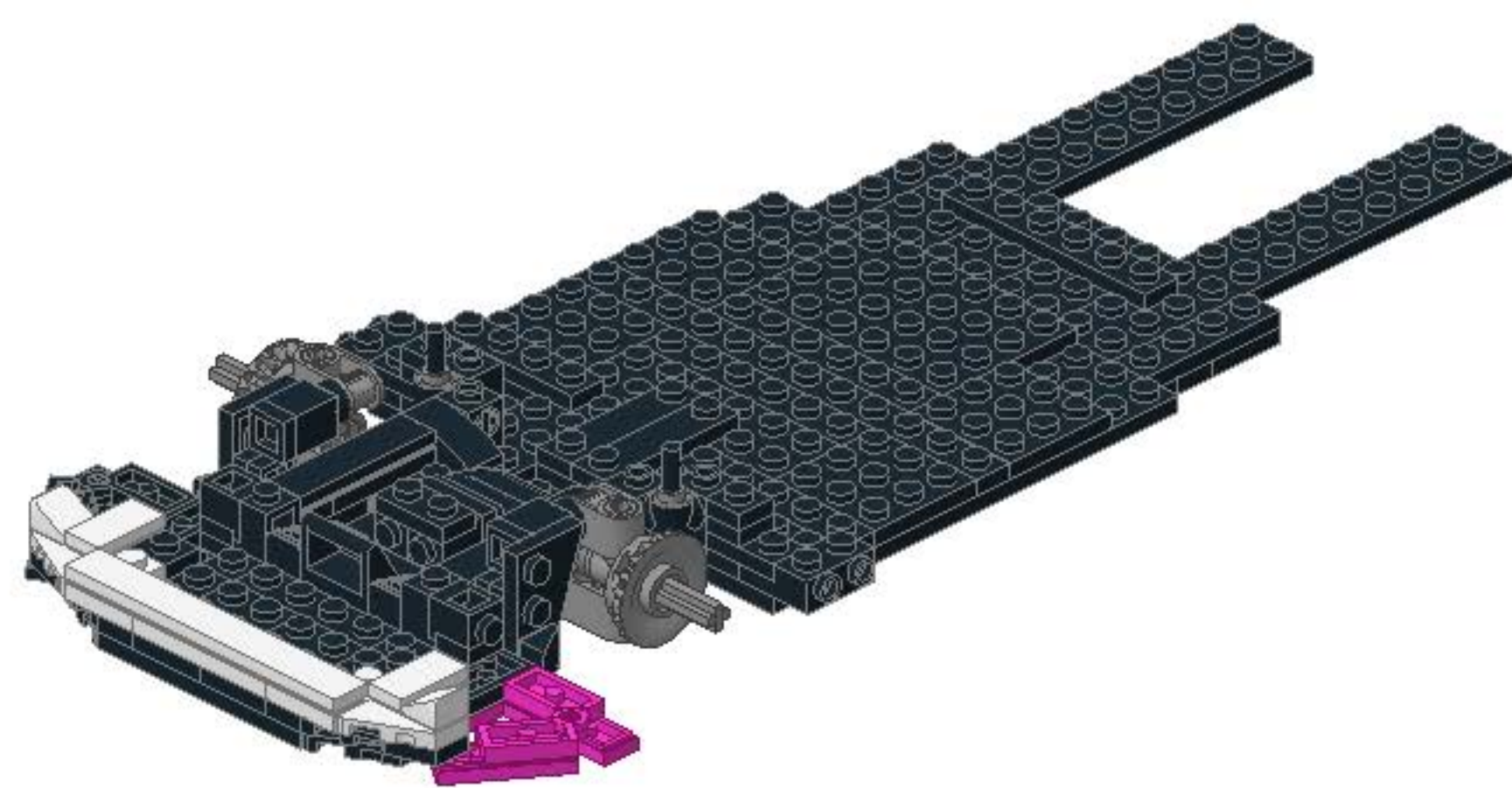


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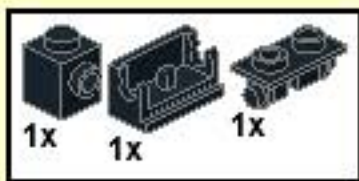


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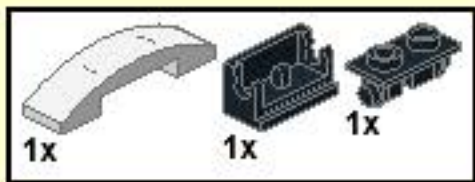
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- 1x 
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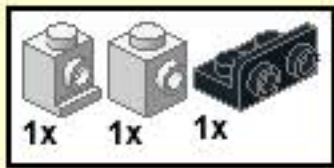
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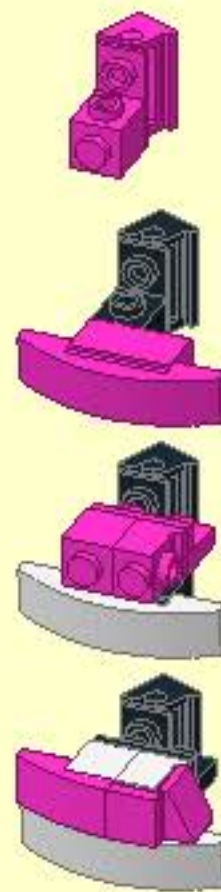
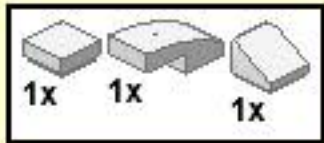
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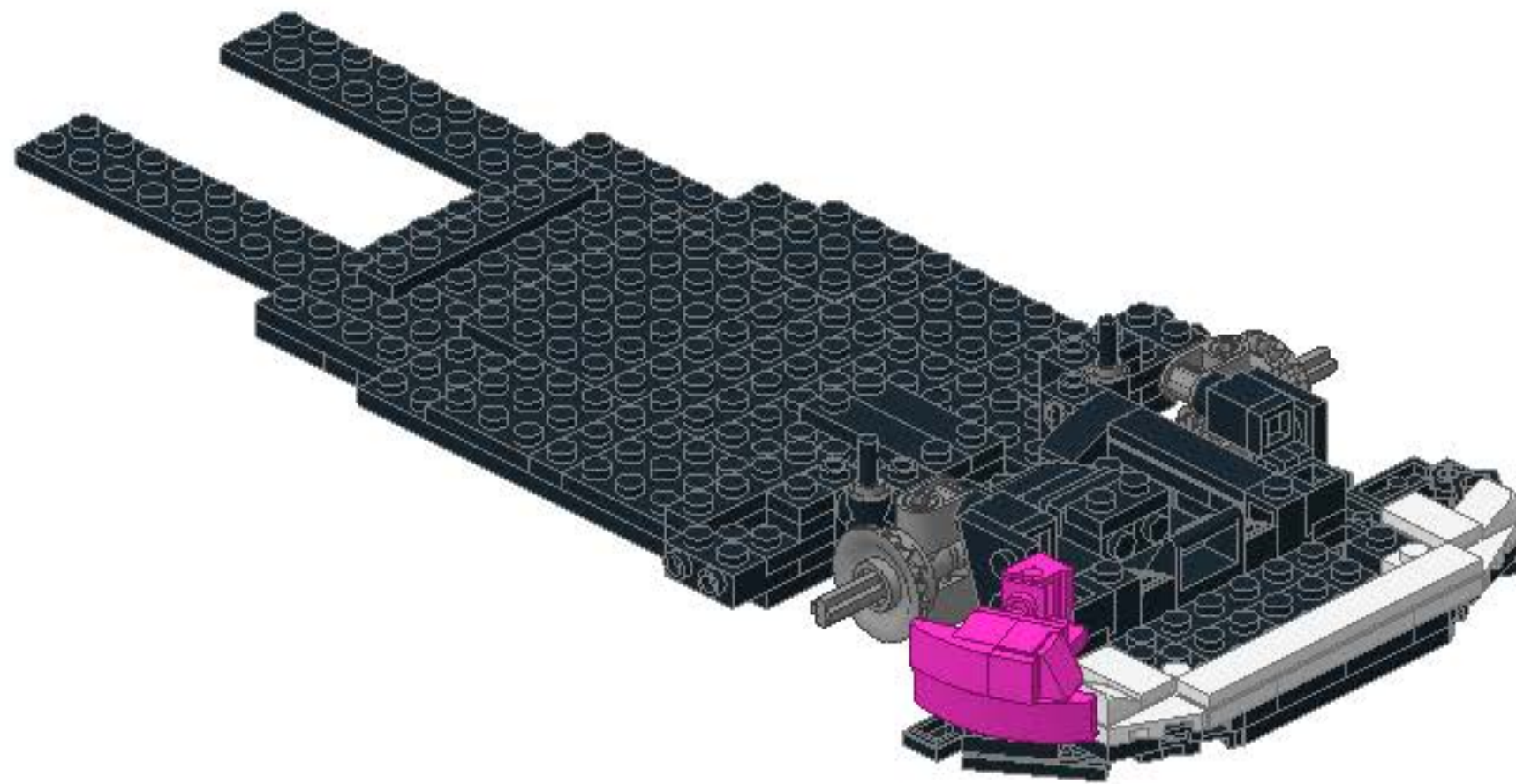
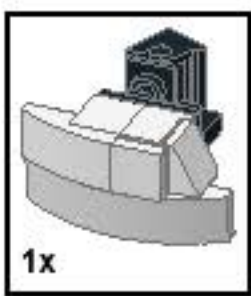
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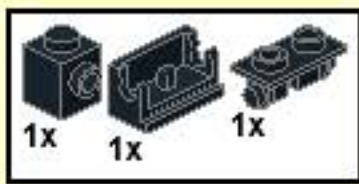
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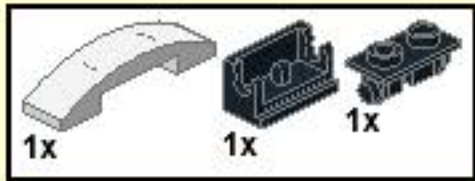
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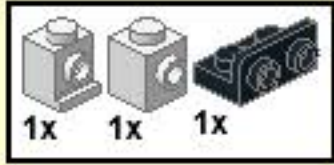
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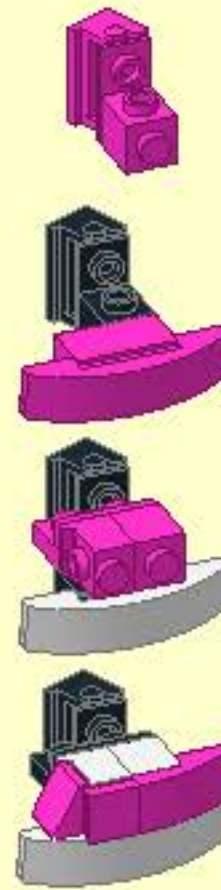
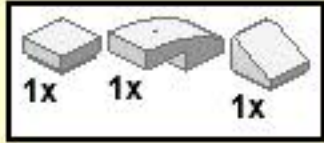
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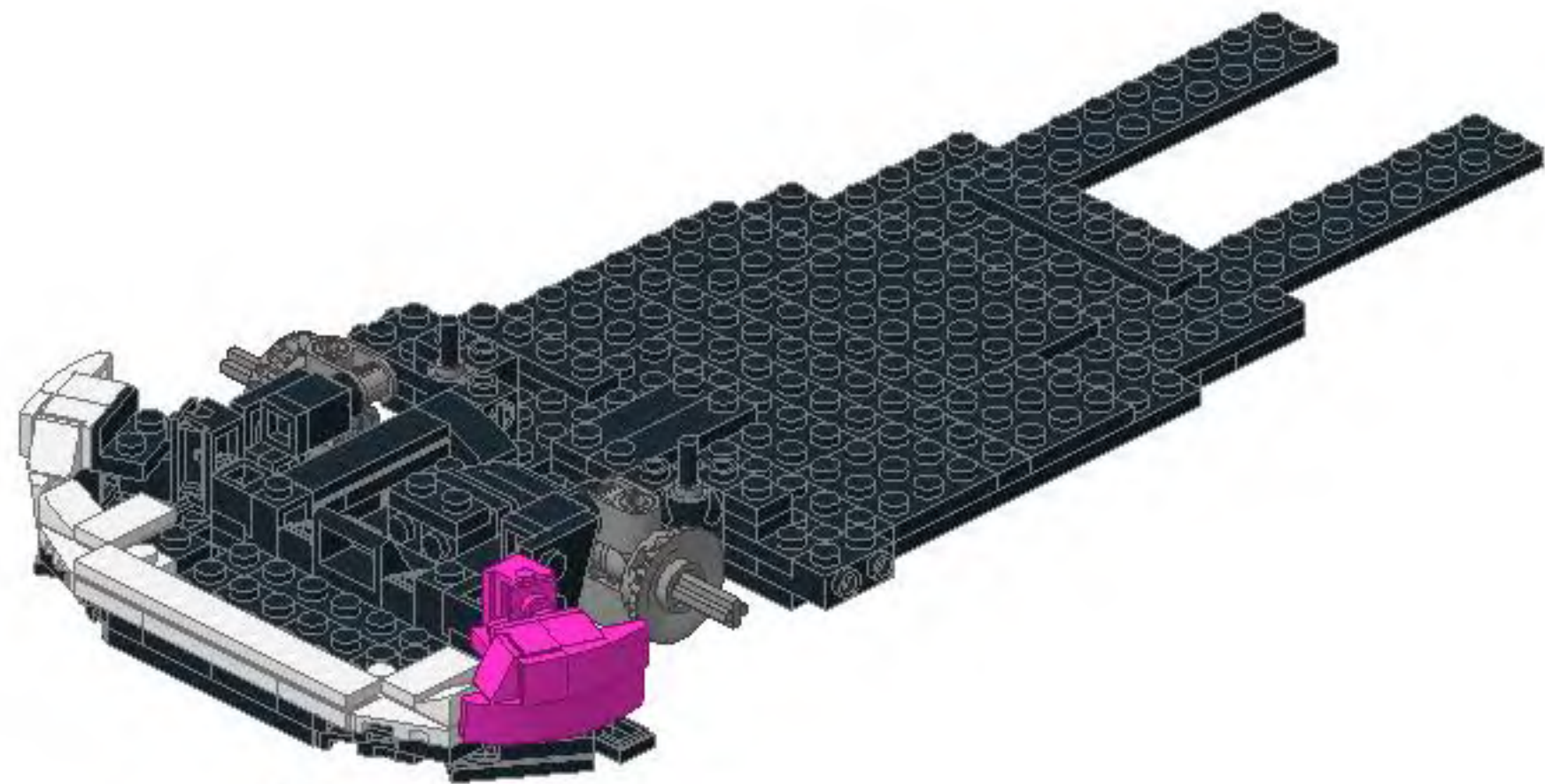
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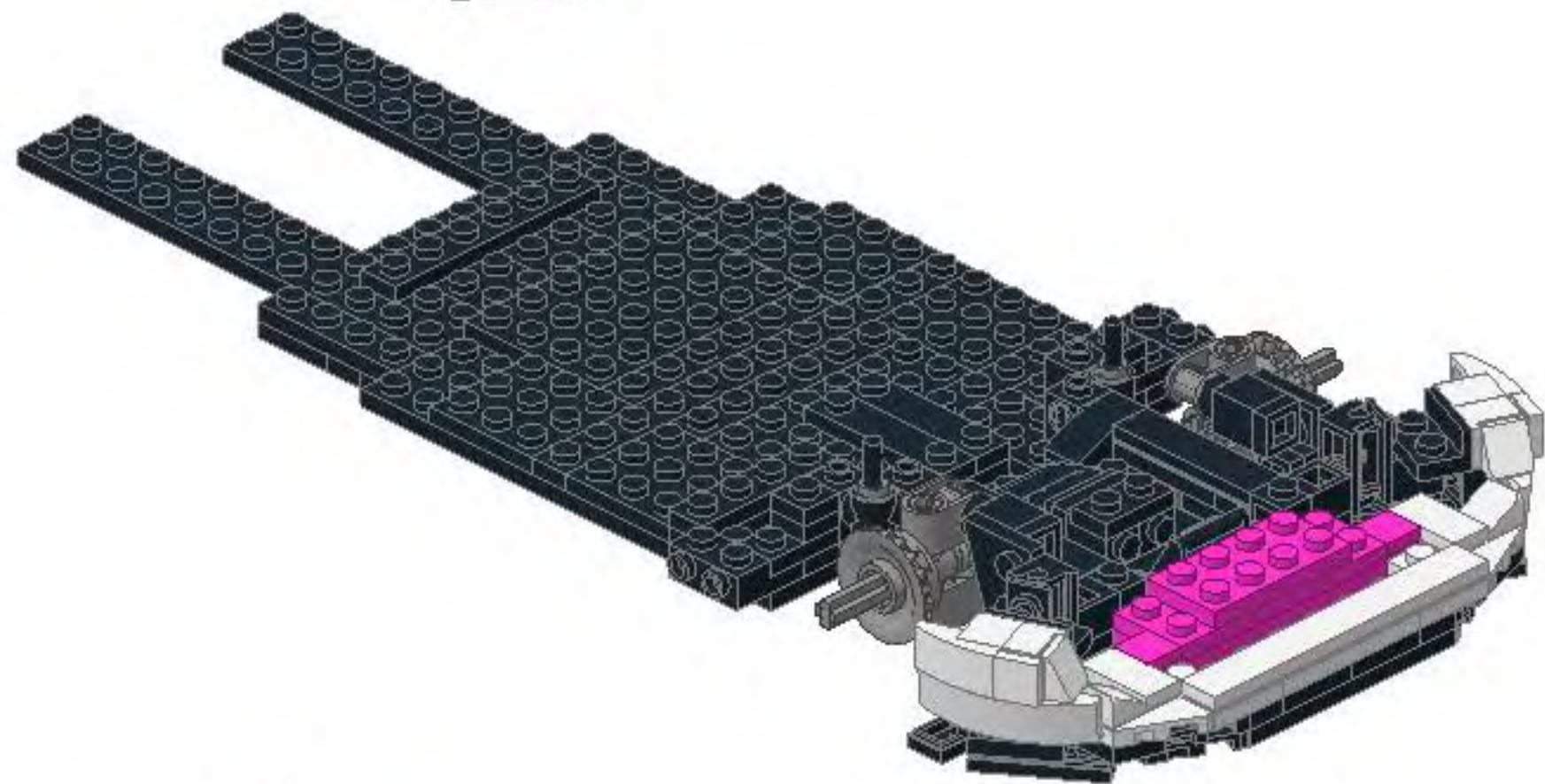
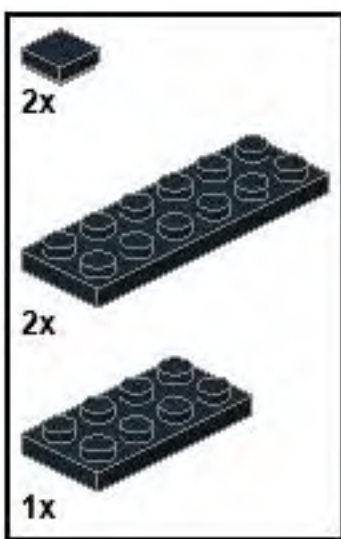
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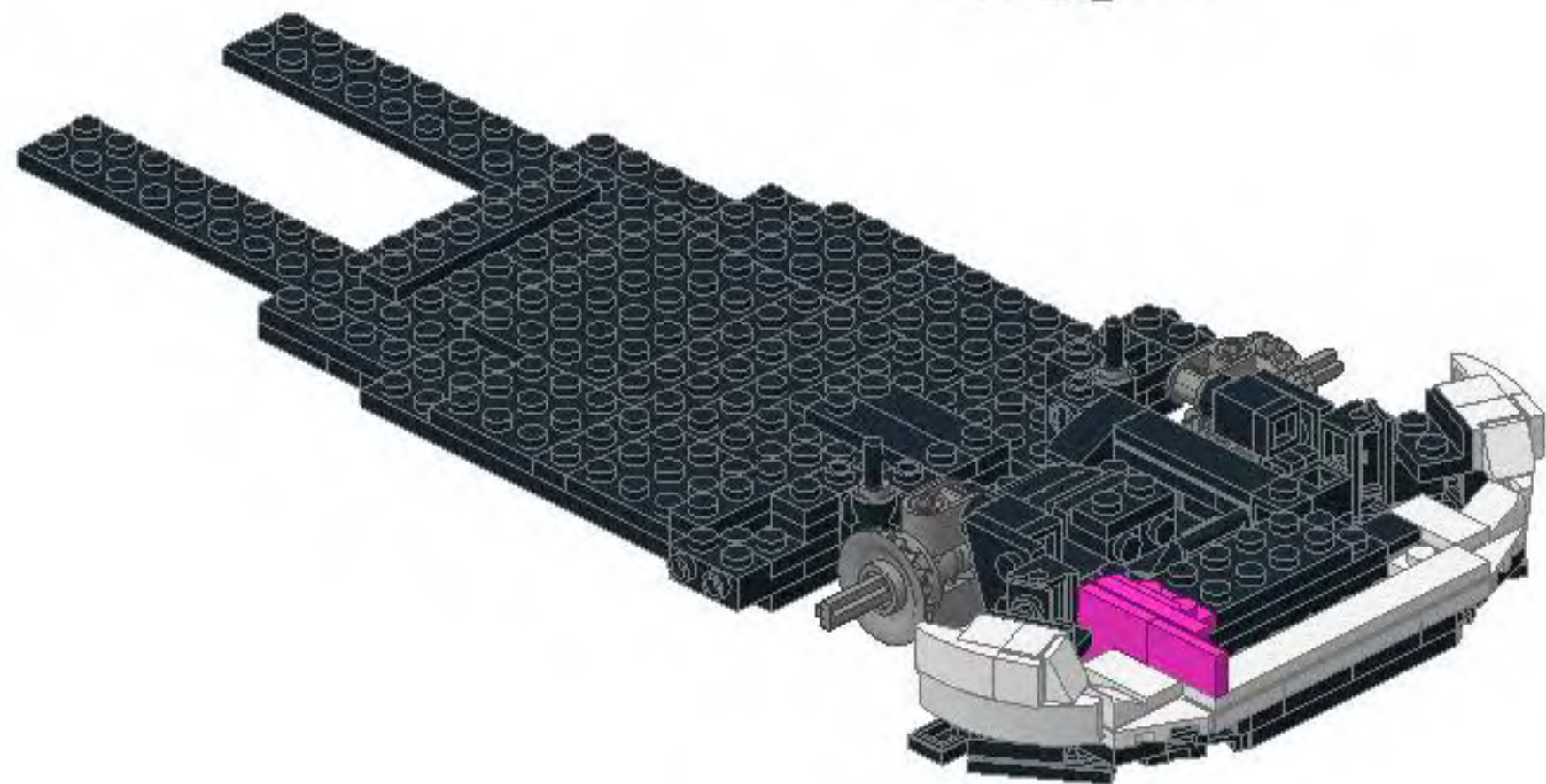
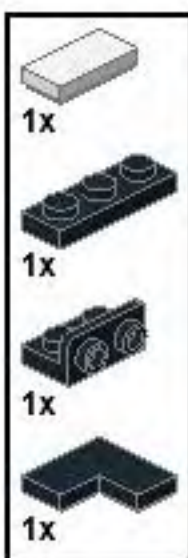
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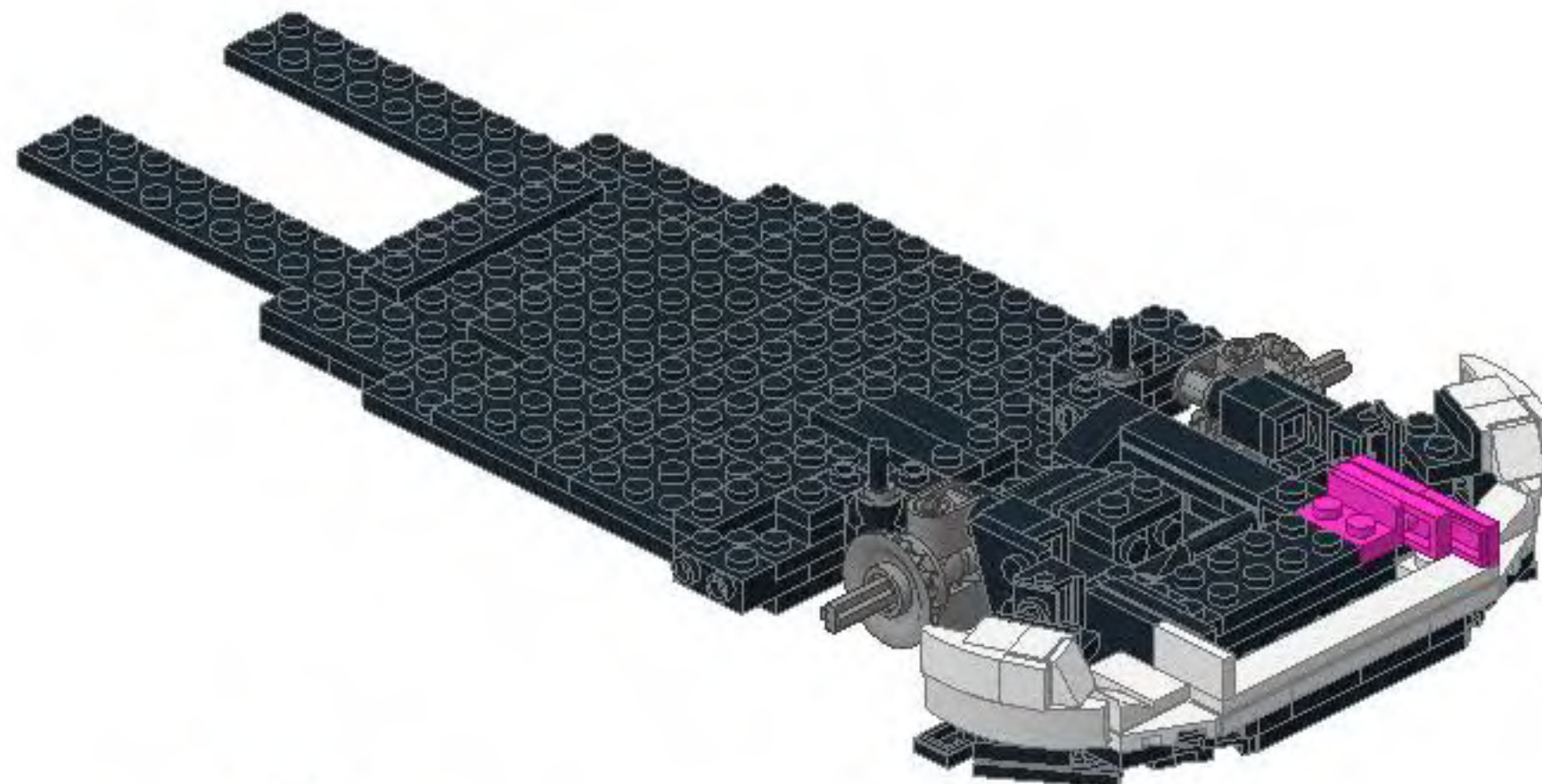
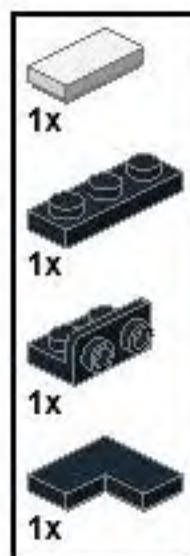
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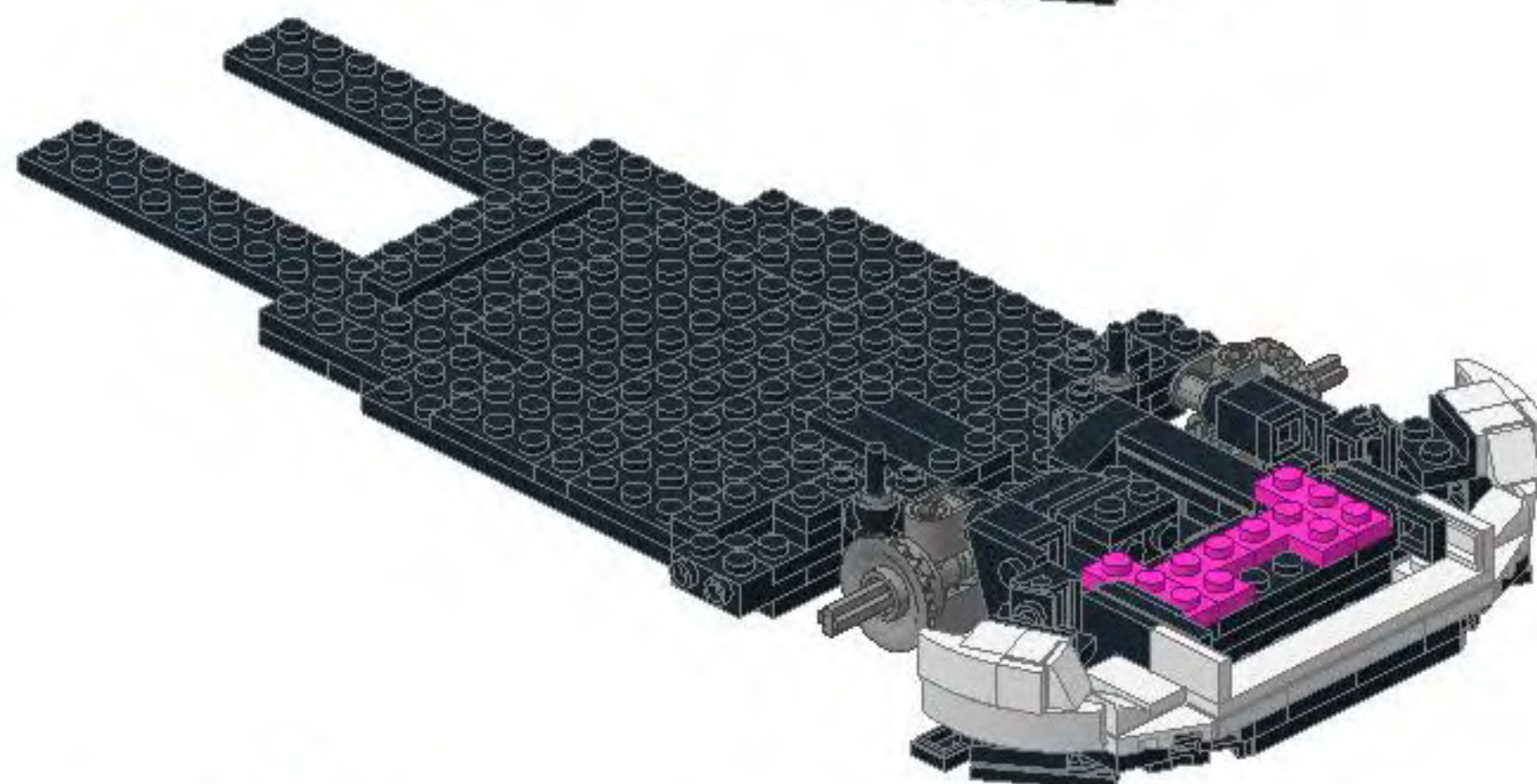
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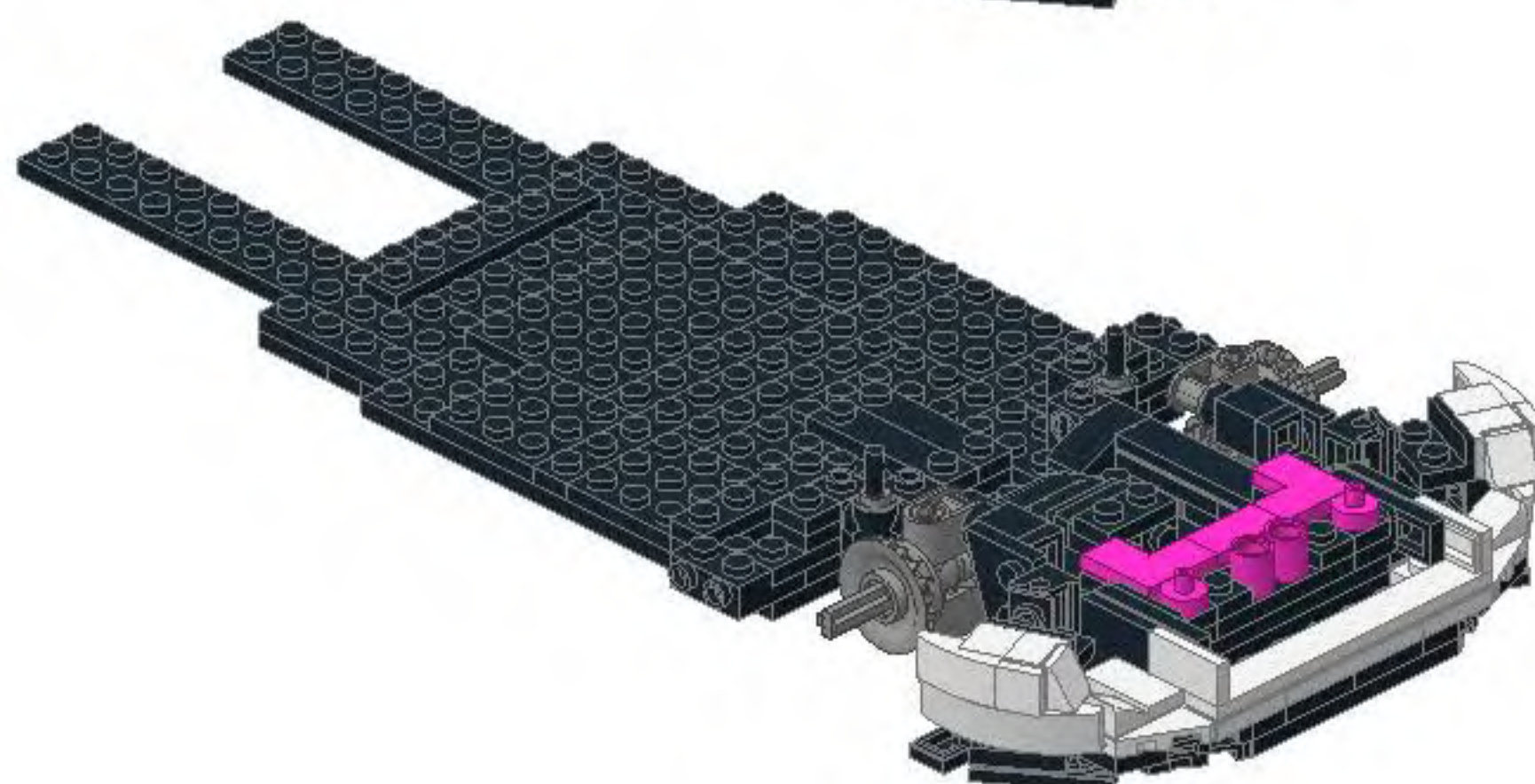
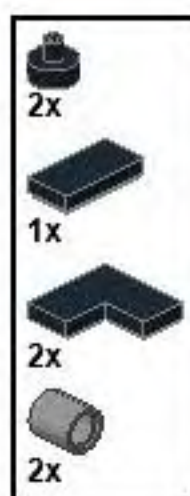
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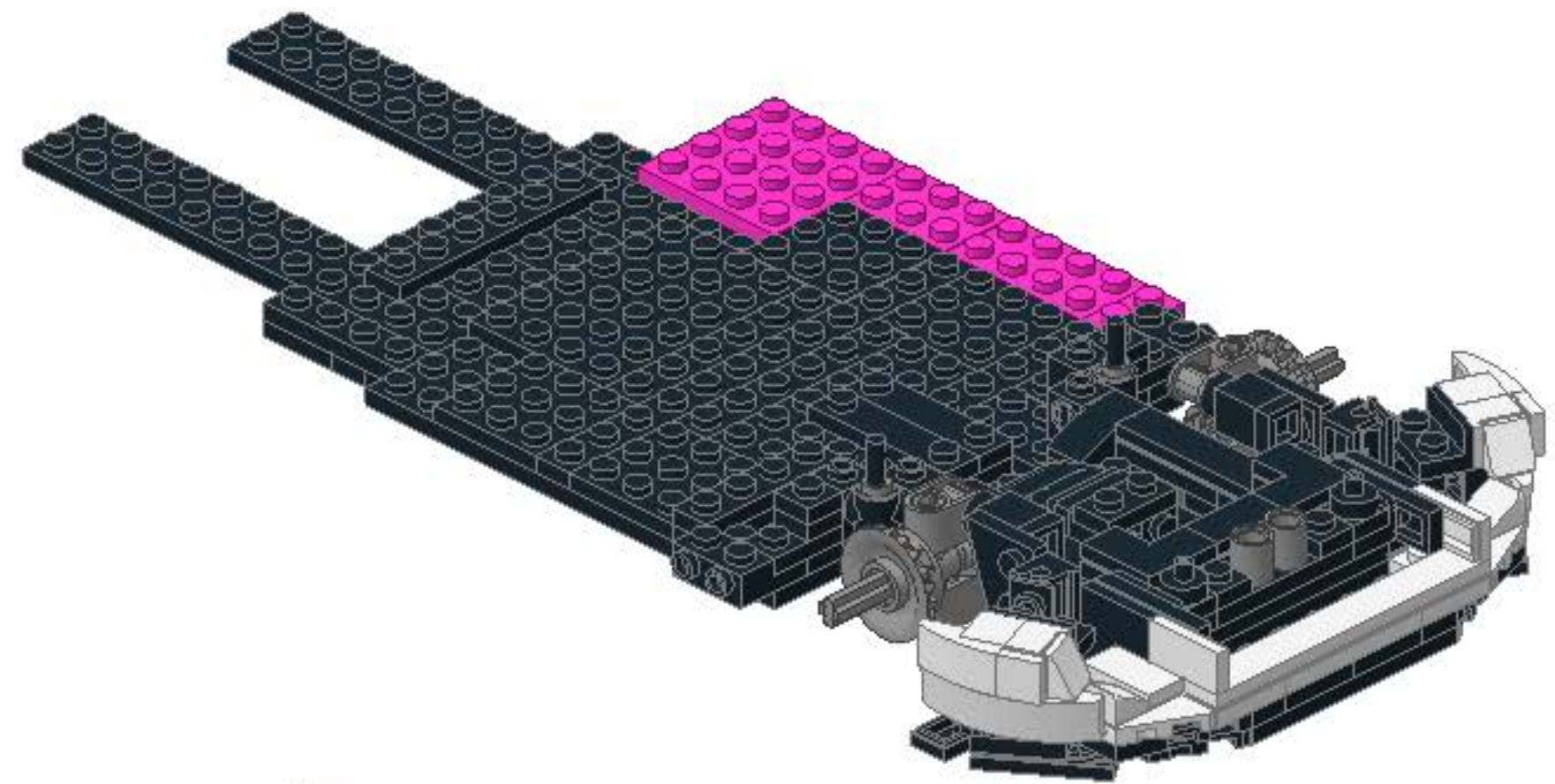
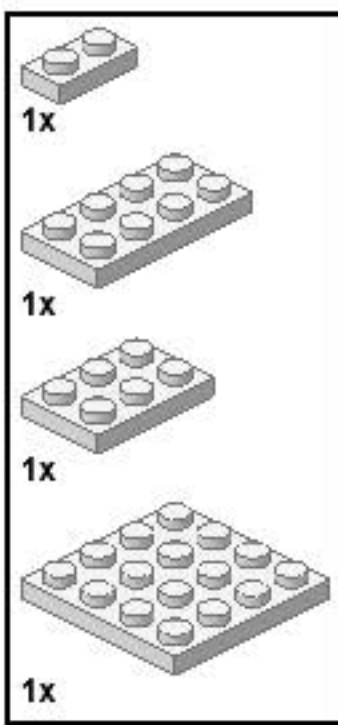
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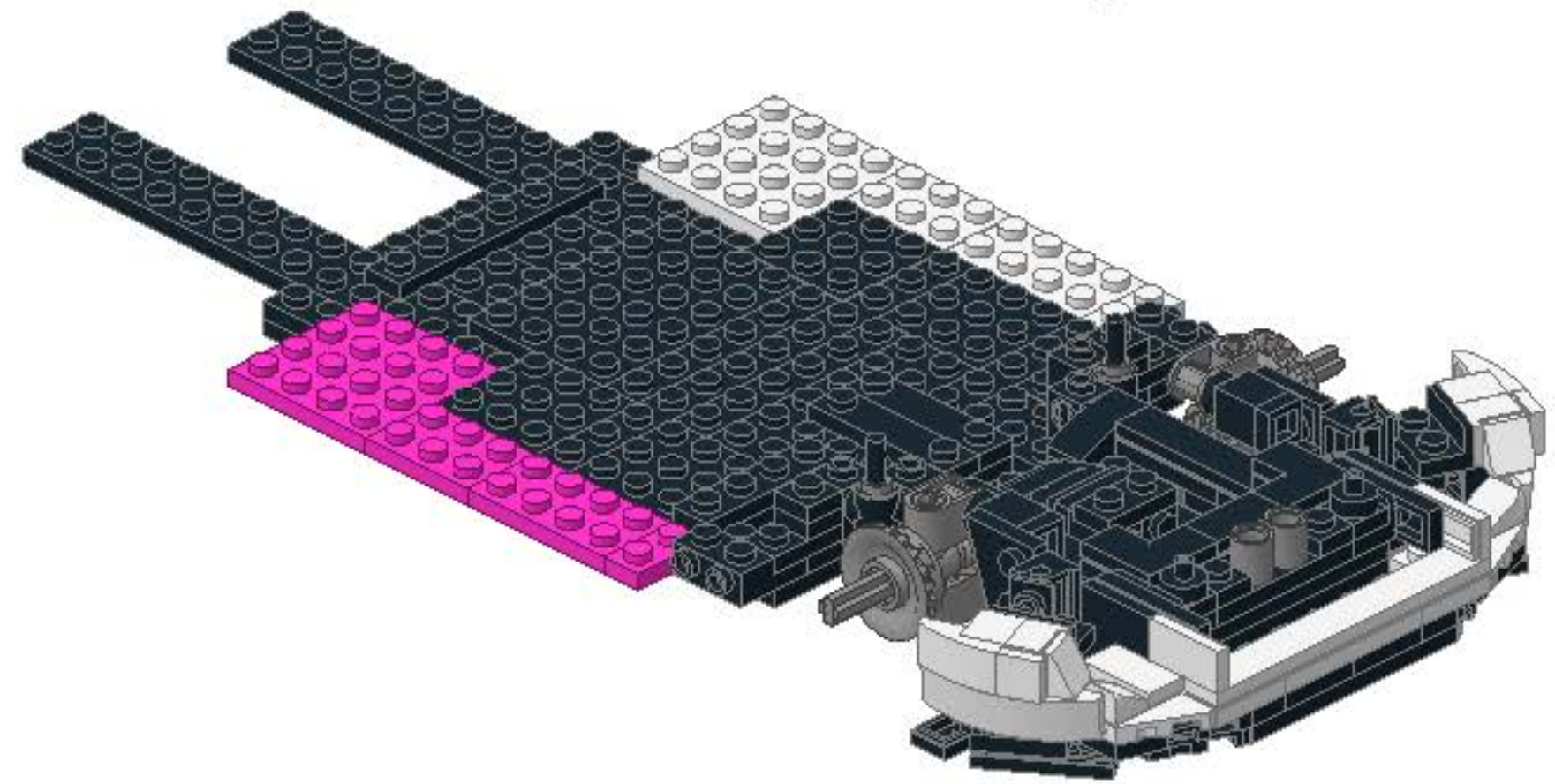
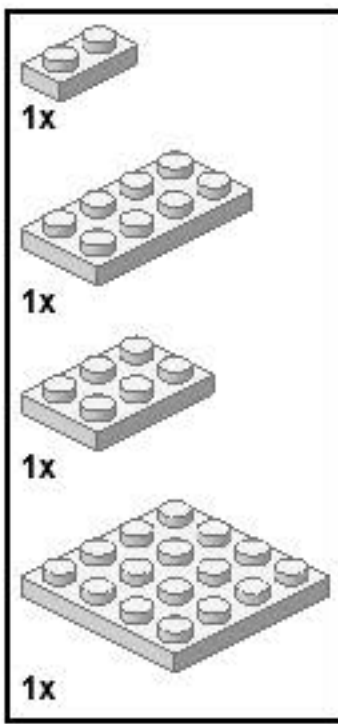
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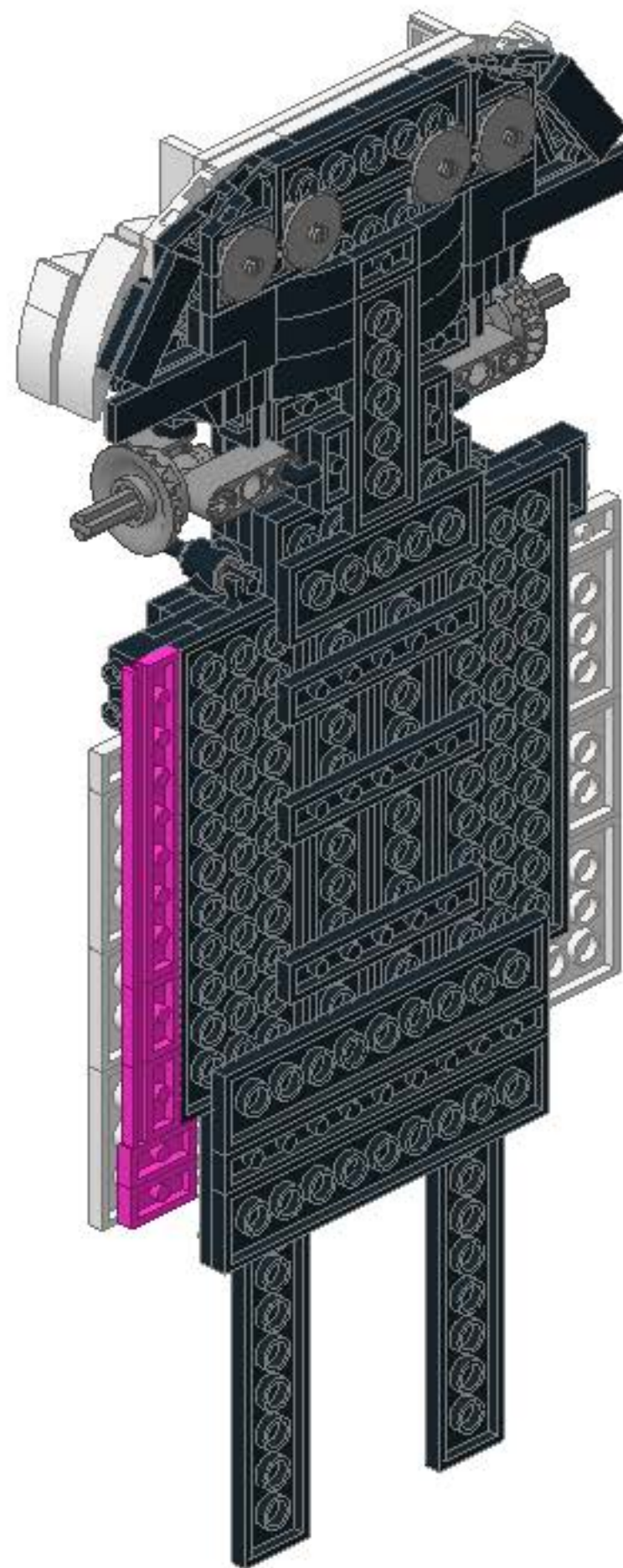
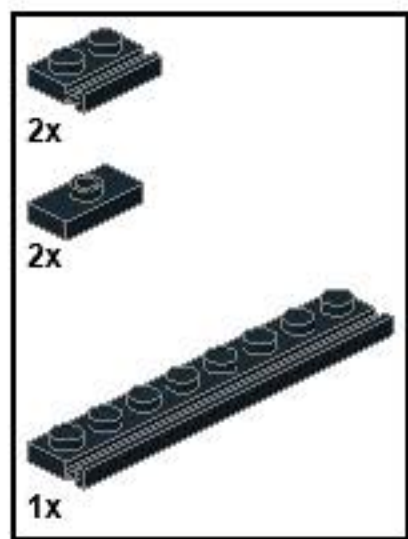
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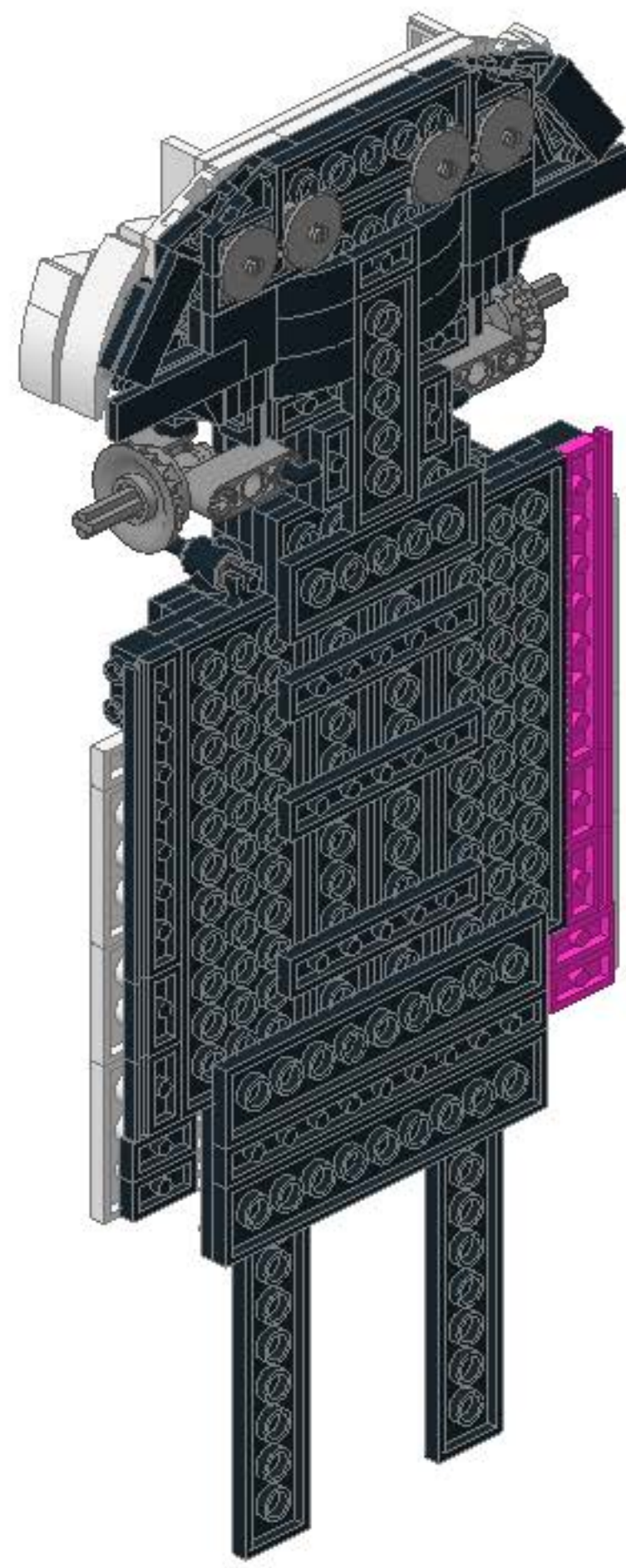
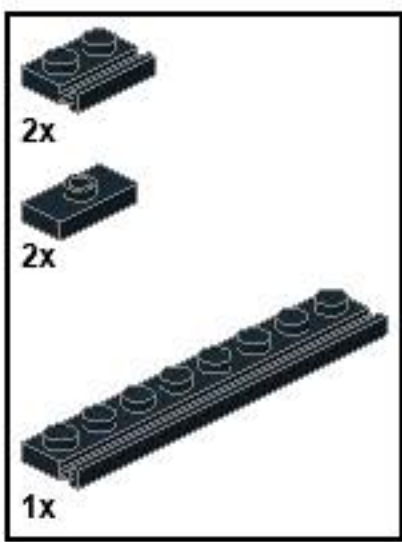
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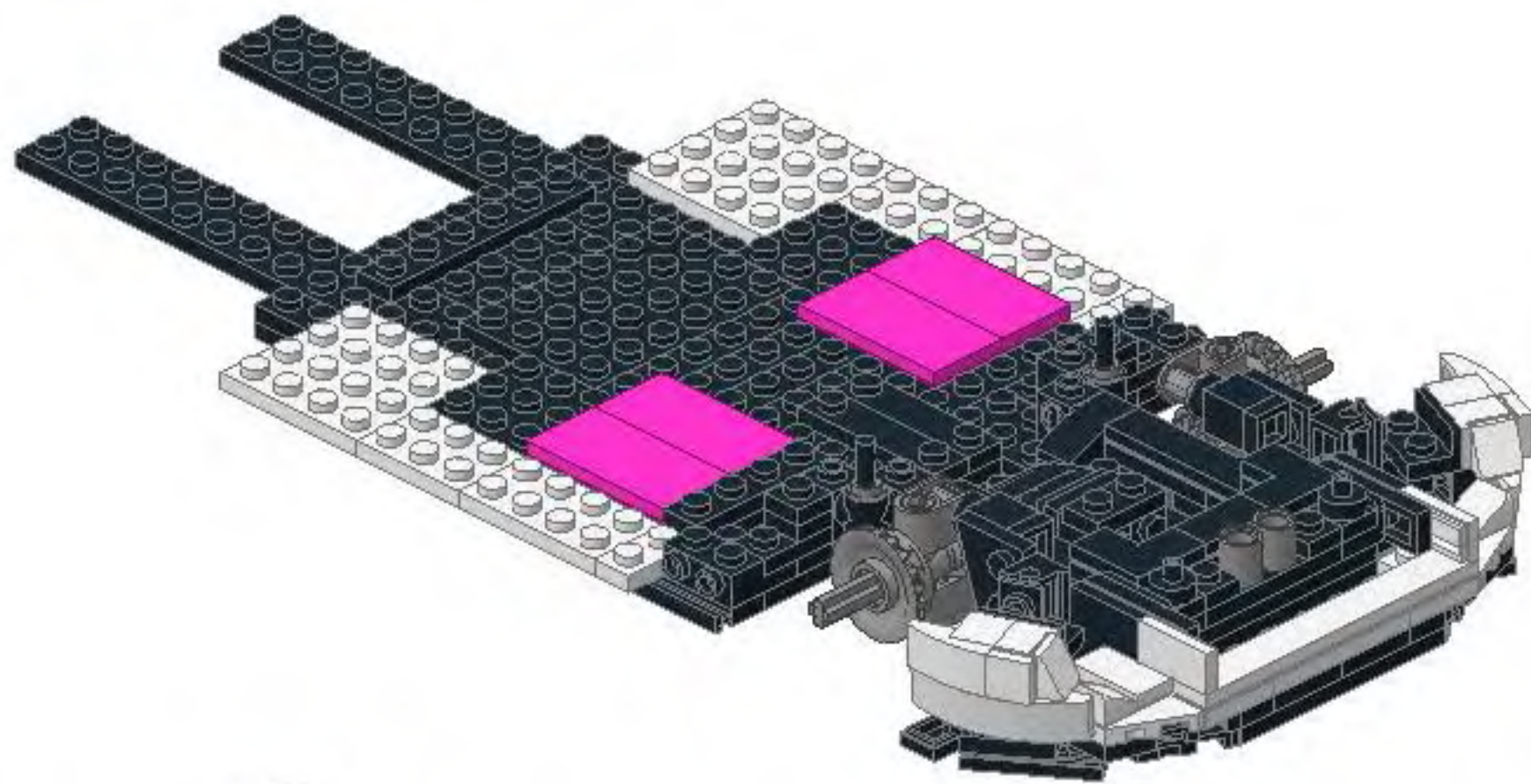
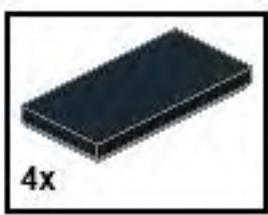
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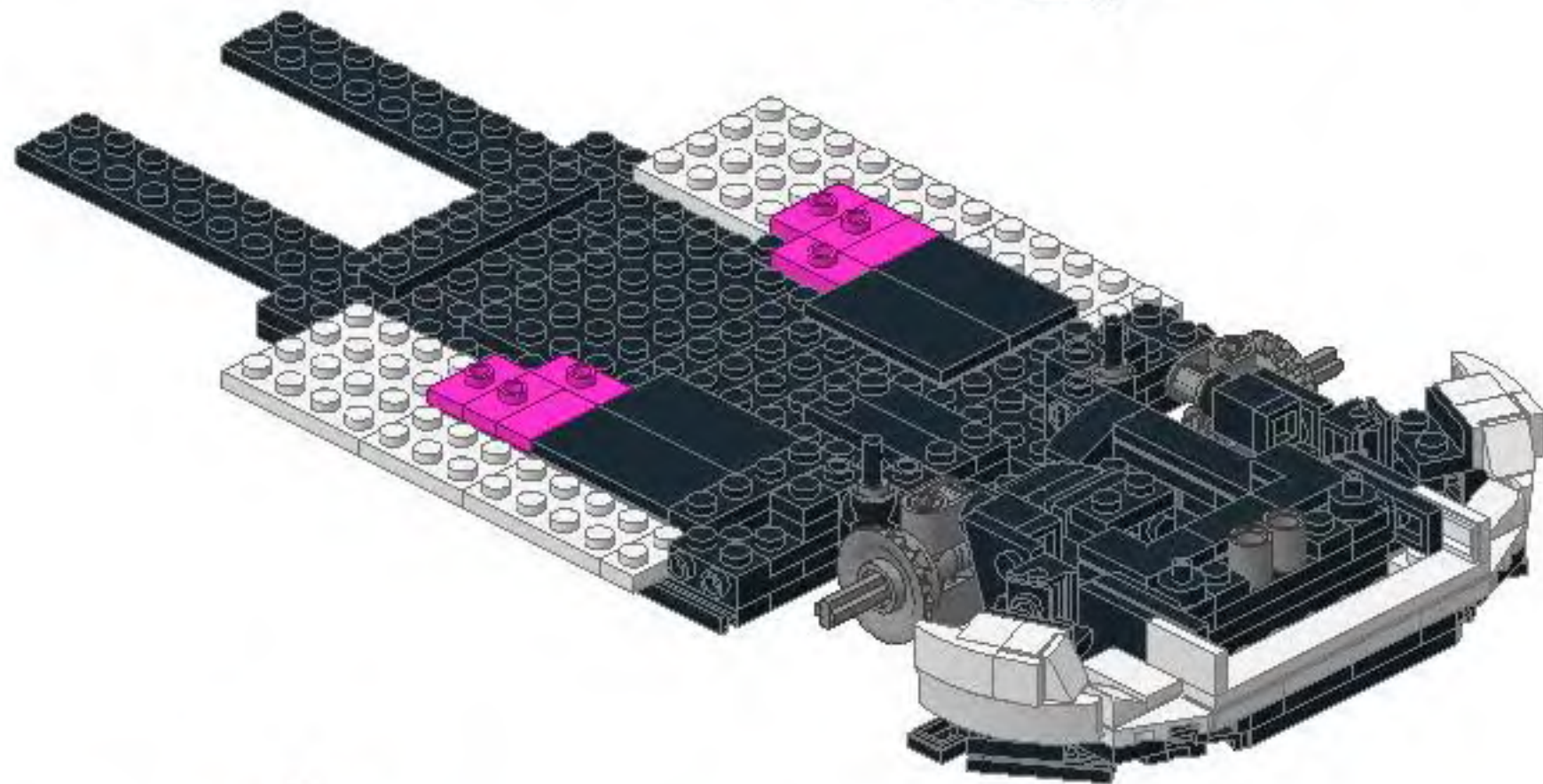
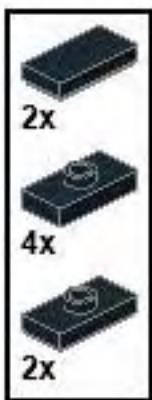
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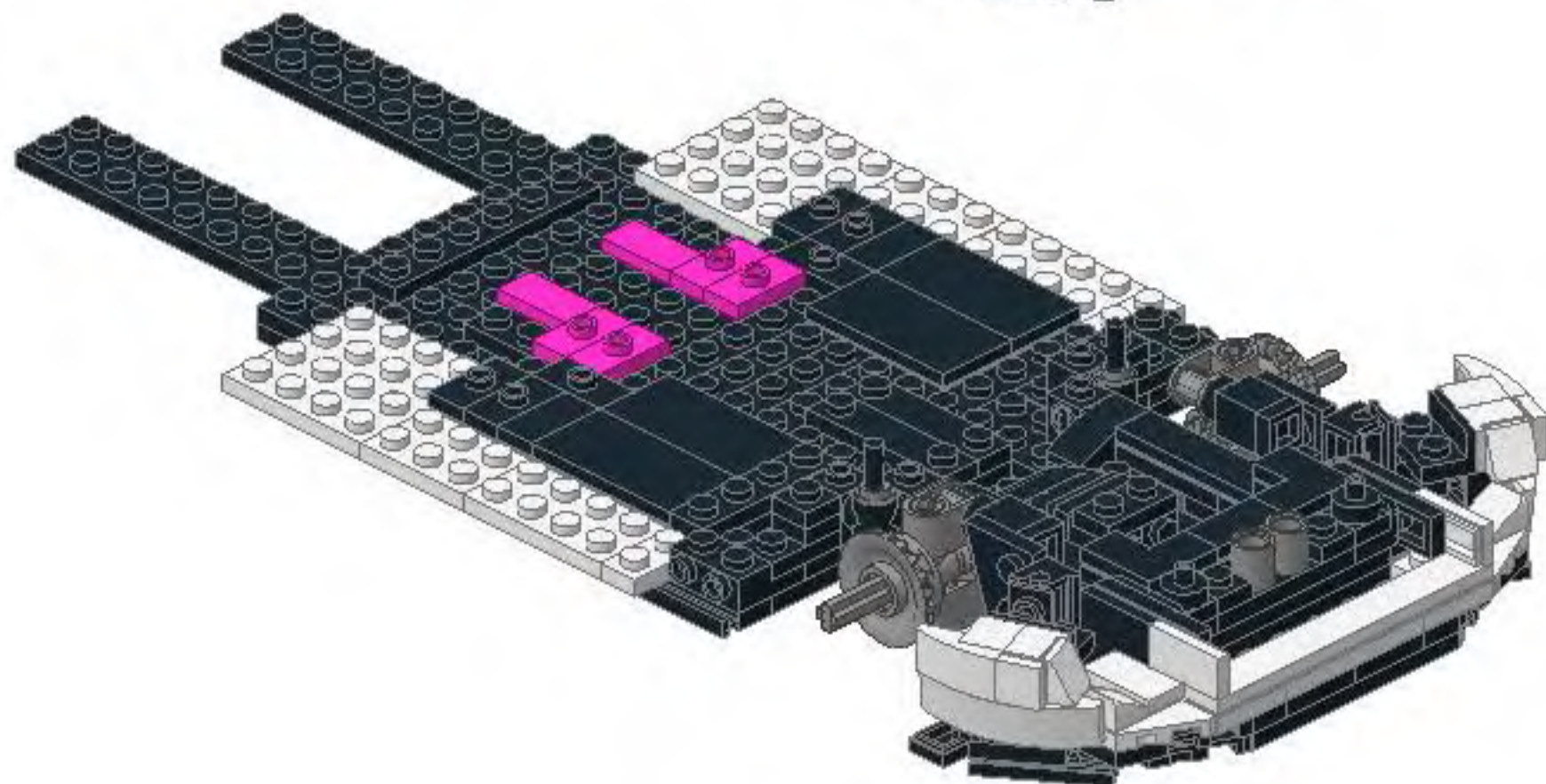
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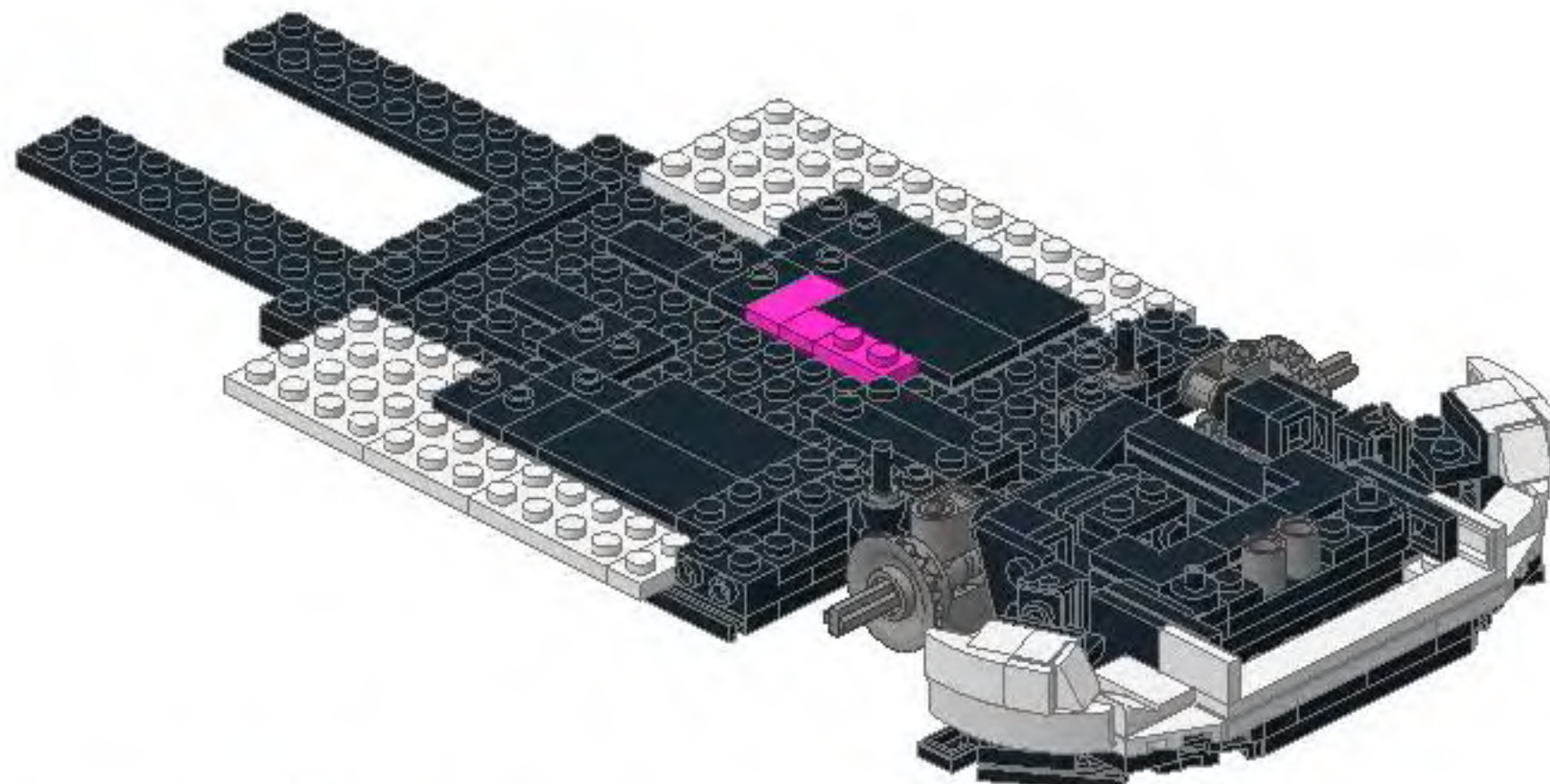
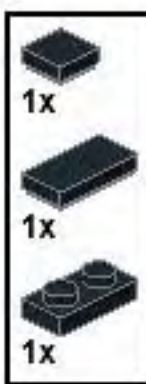
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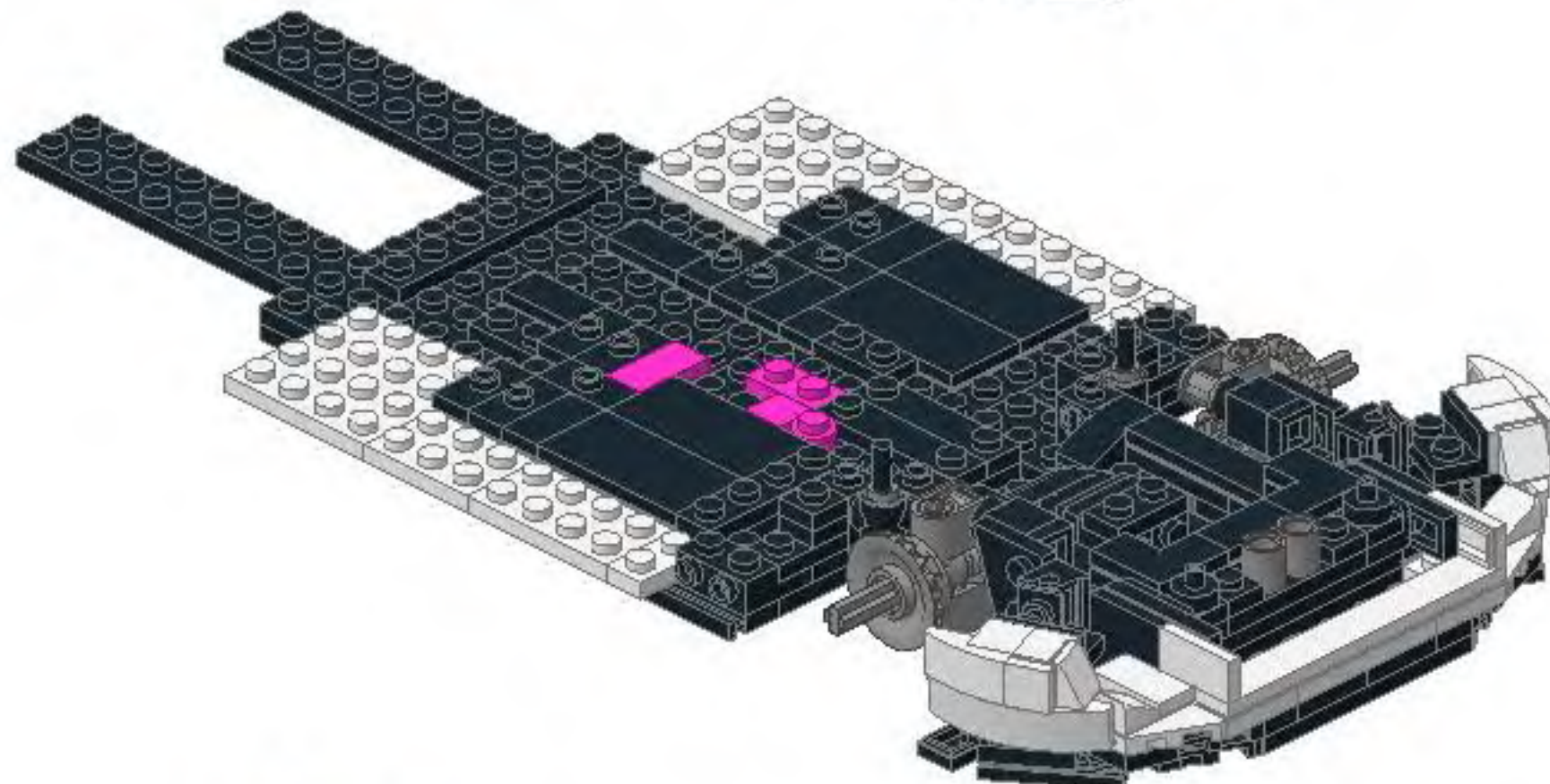
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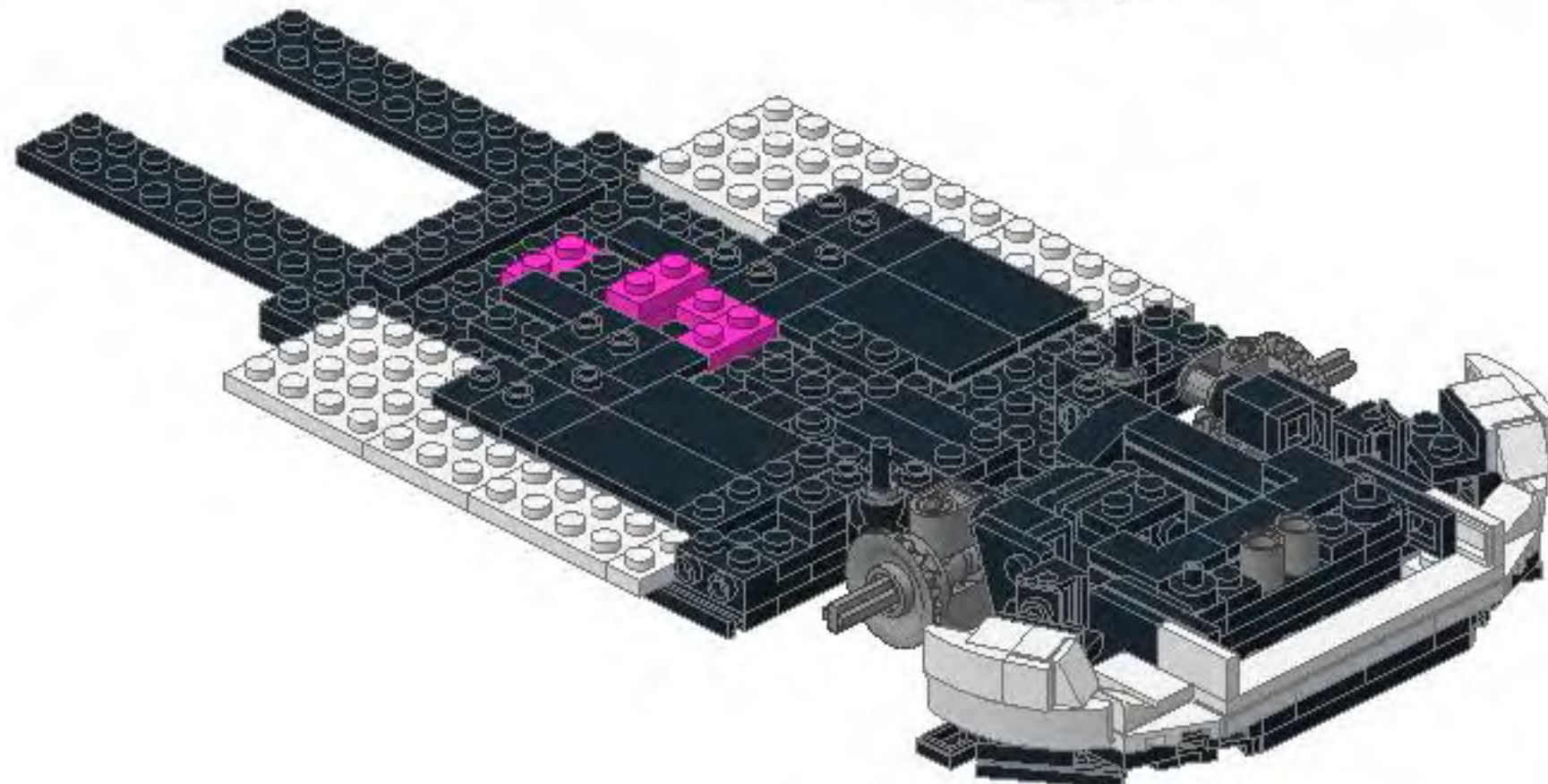
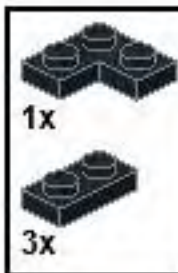
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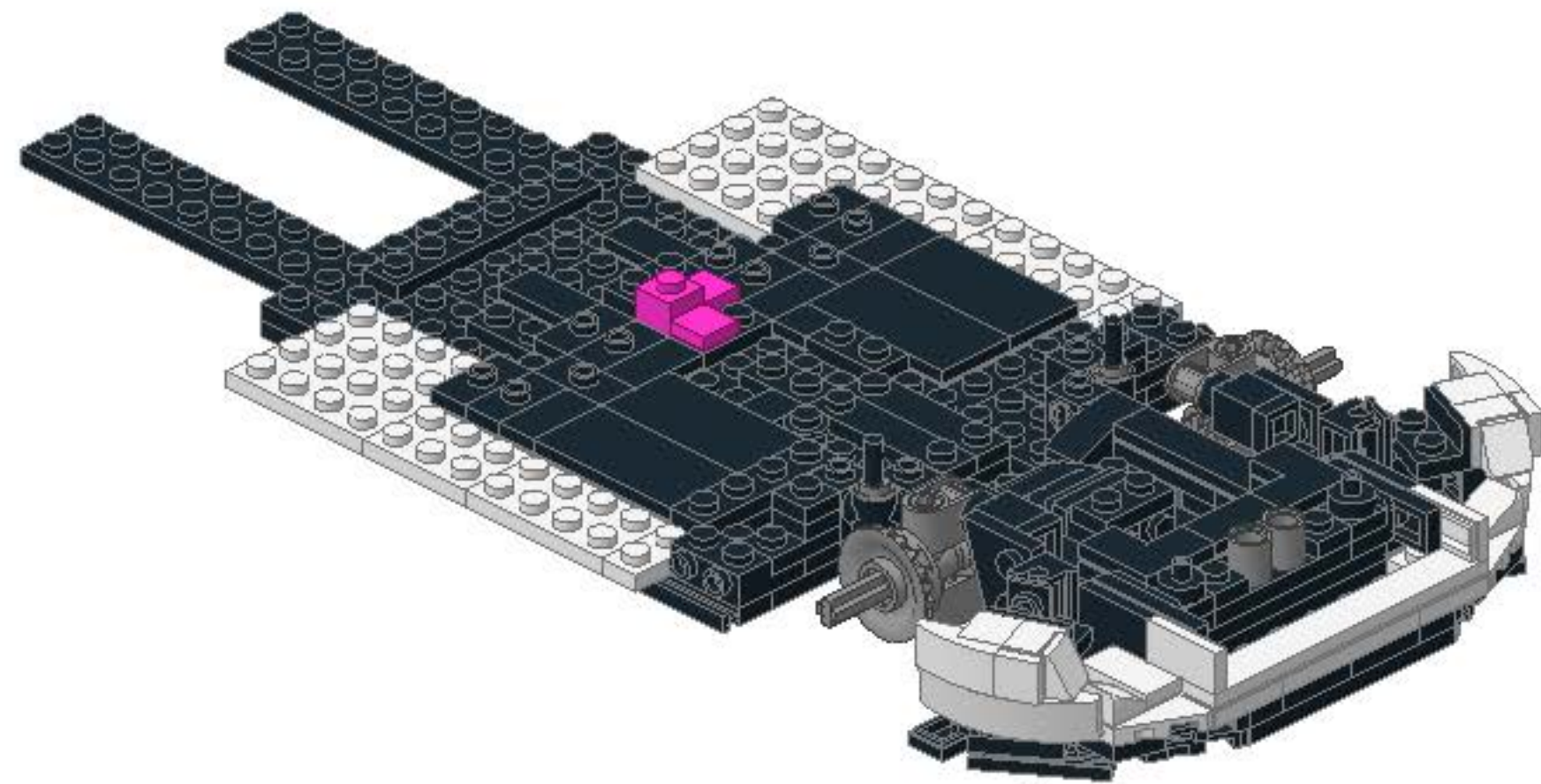
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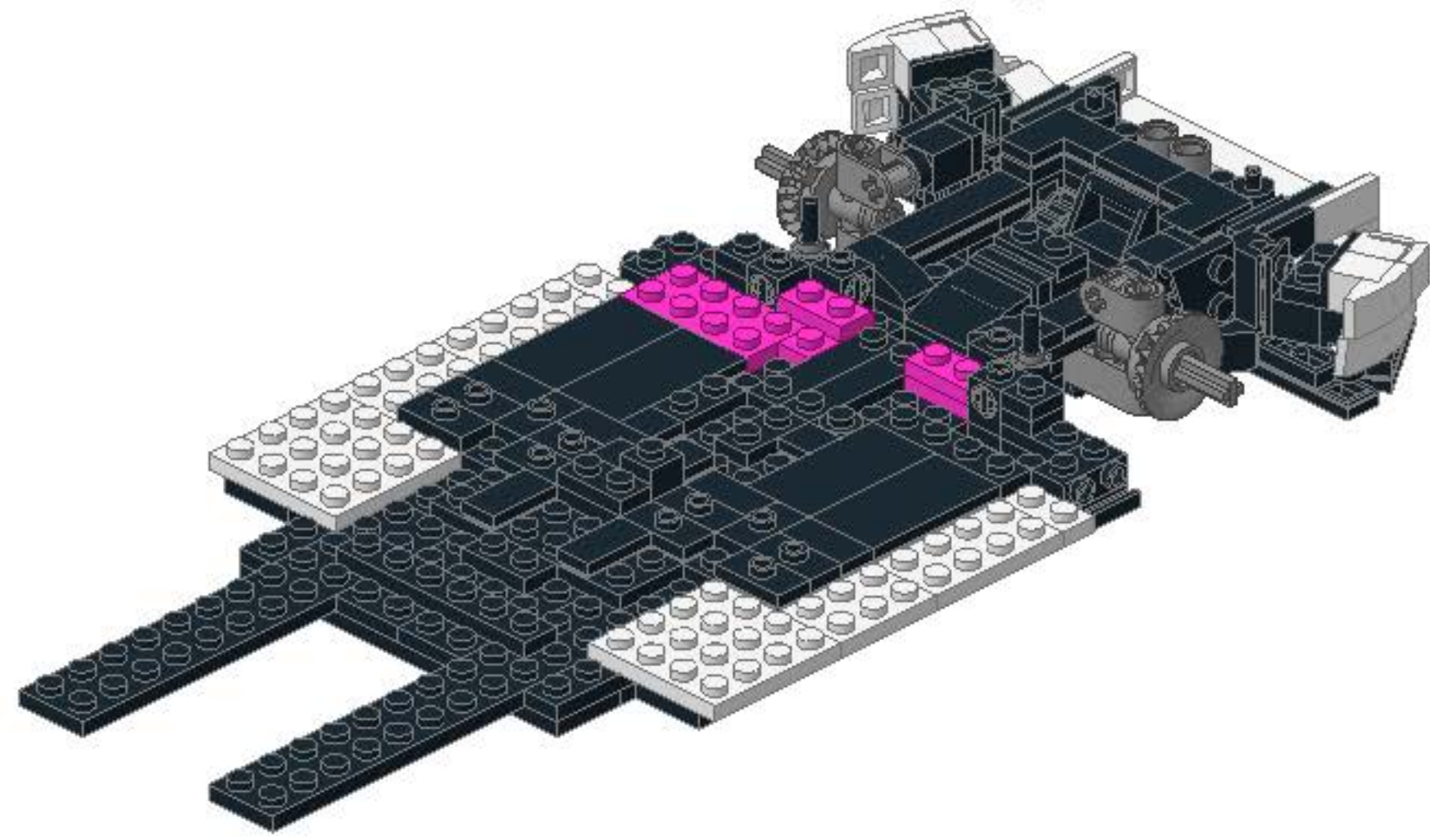
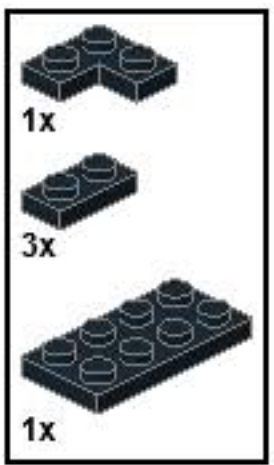
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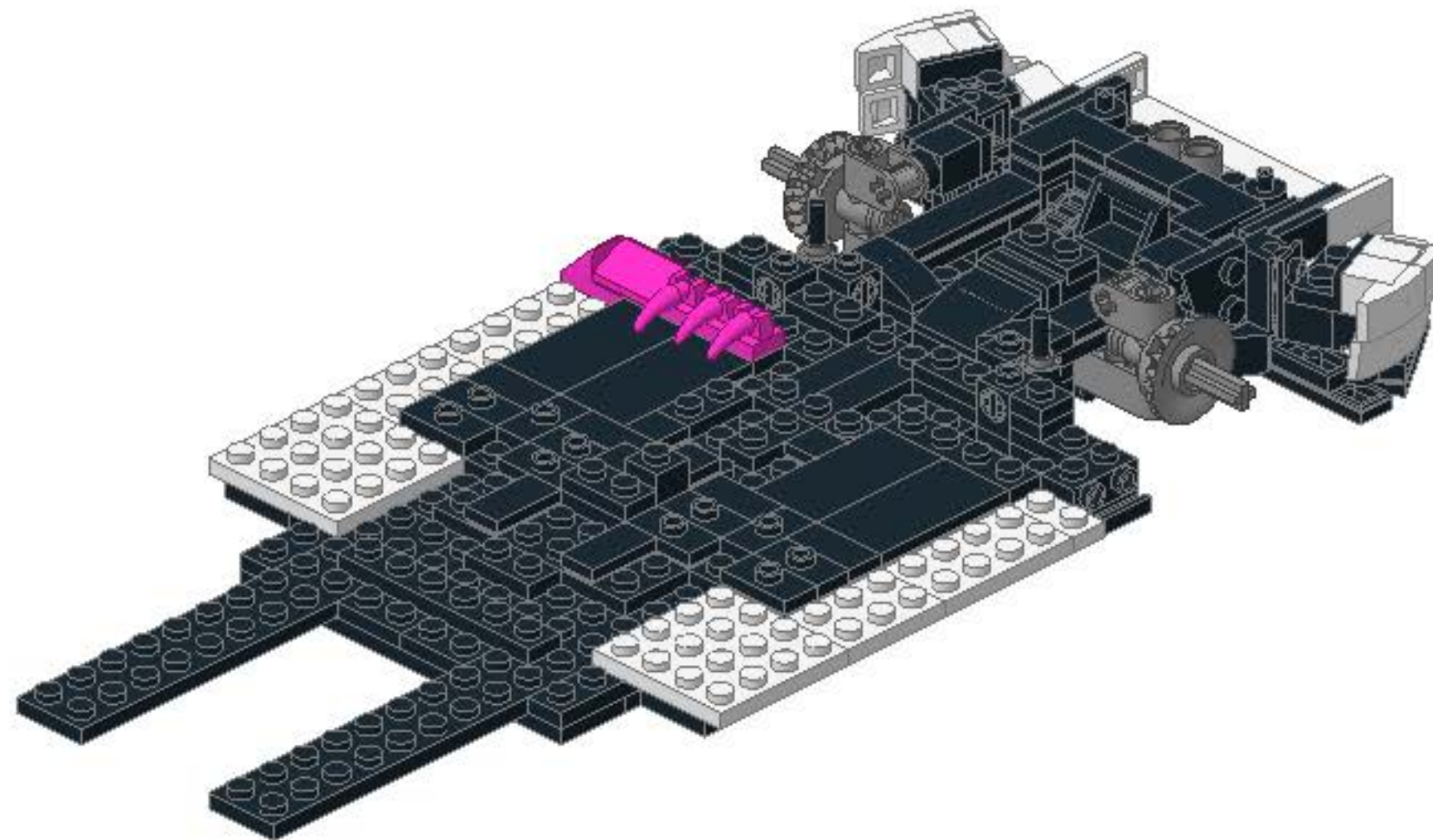
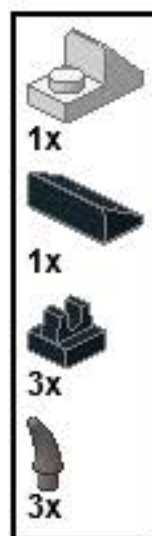
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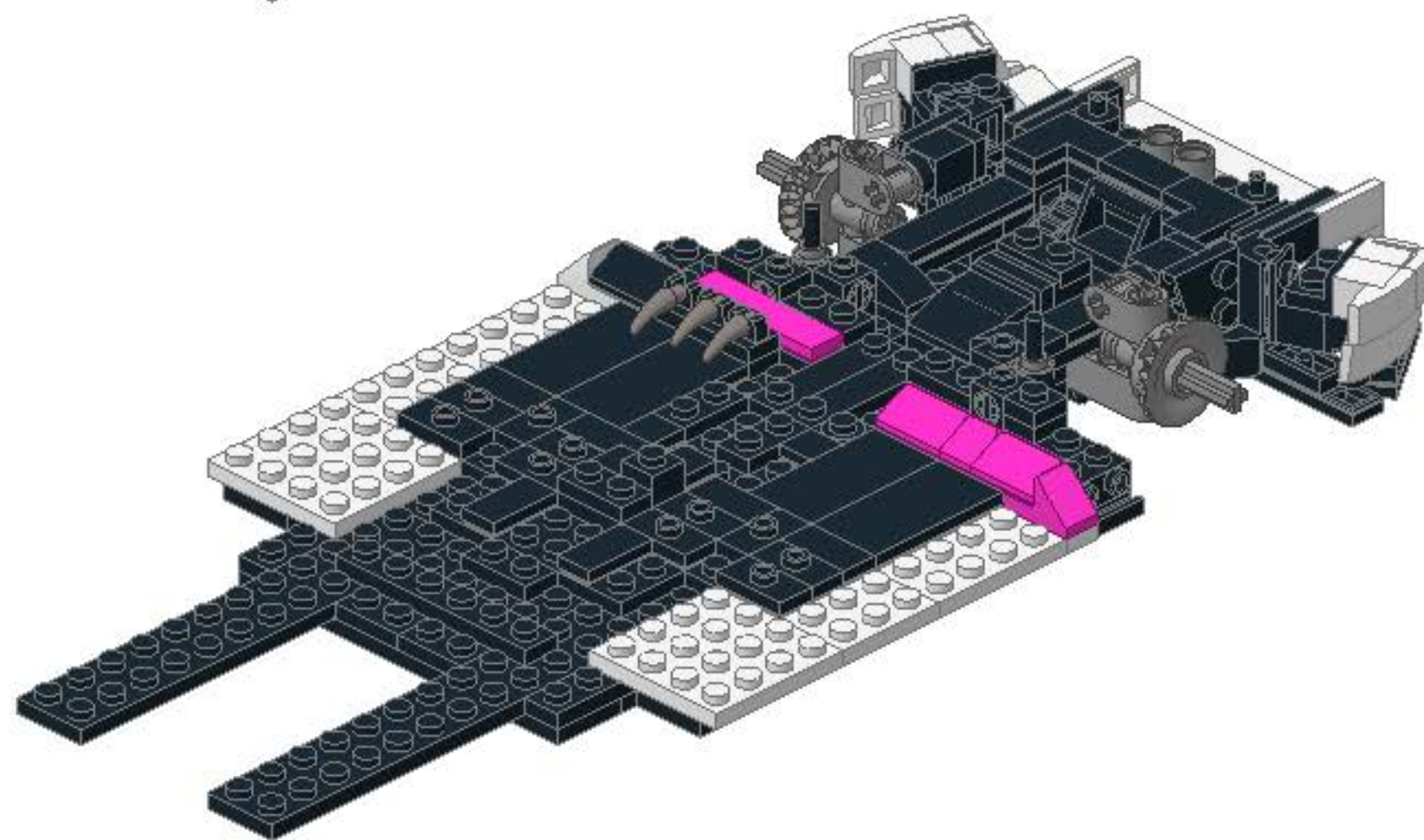
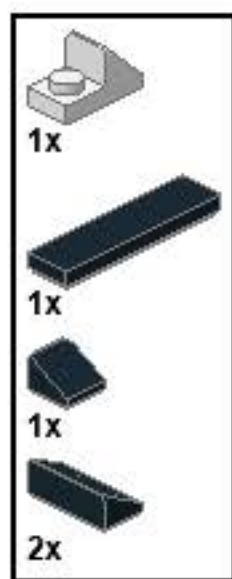
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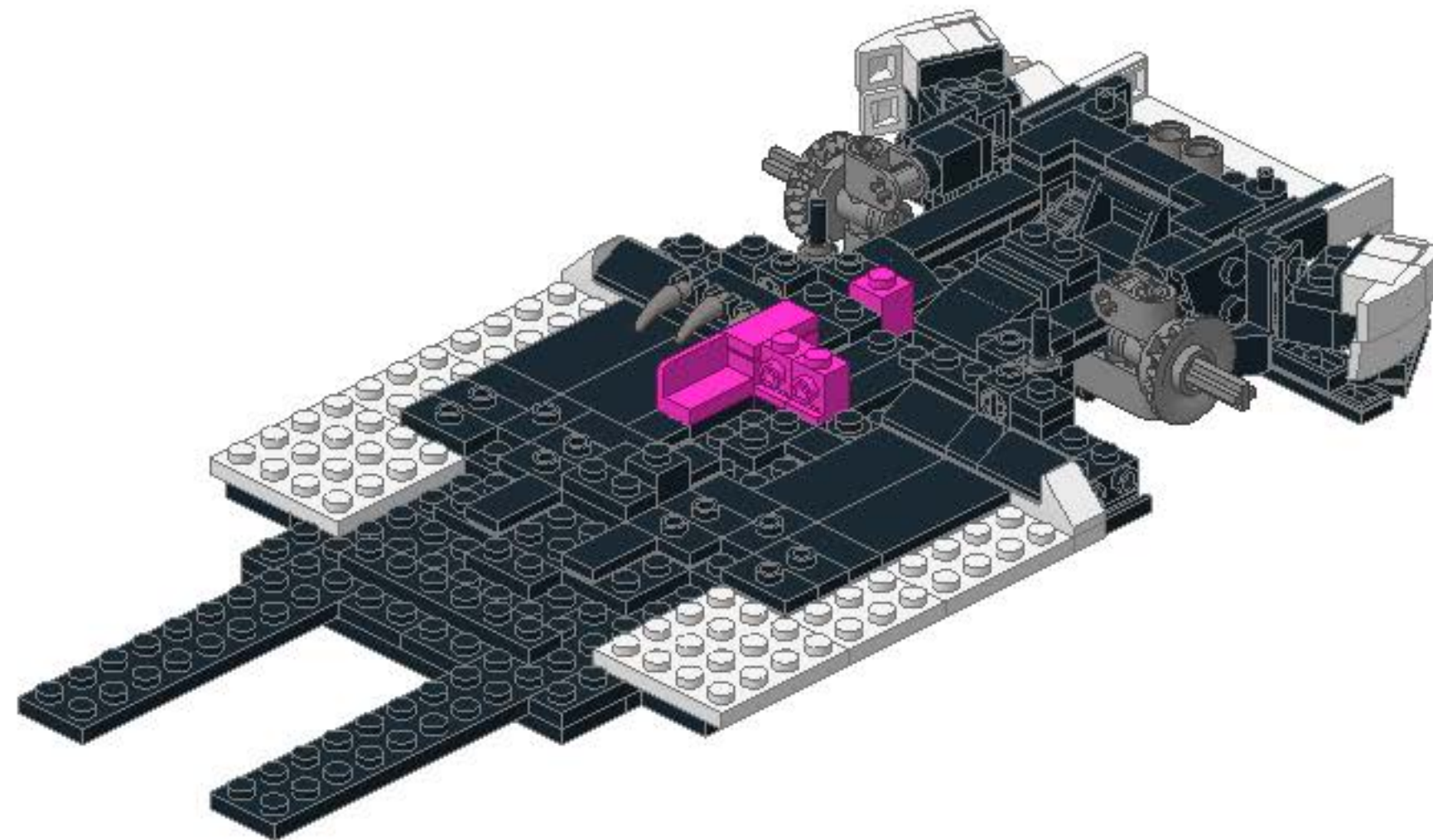
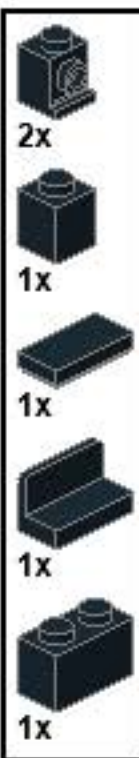
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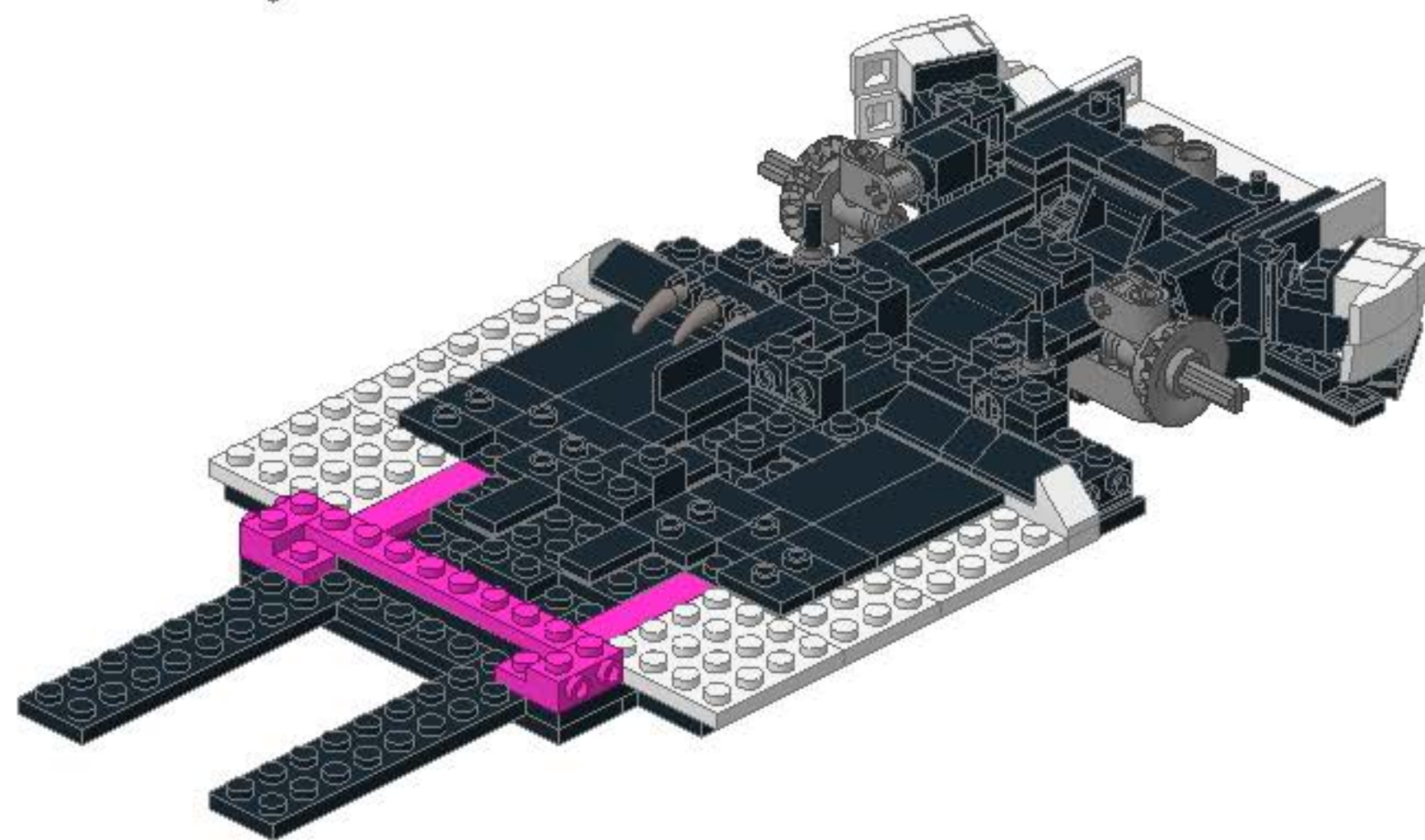
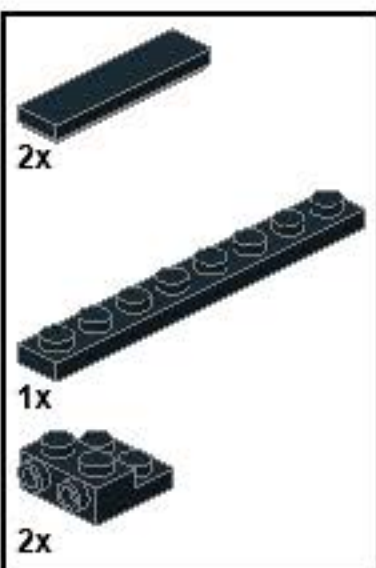
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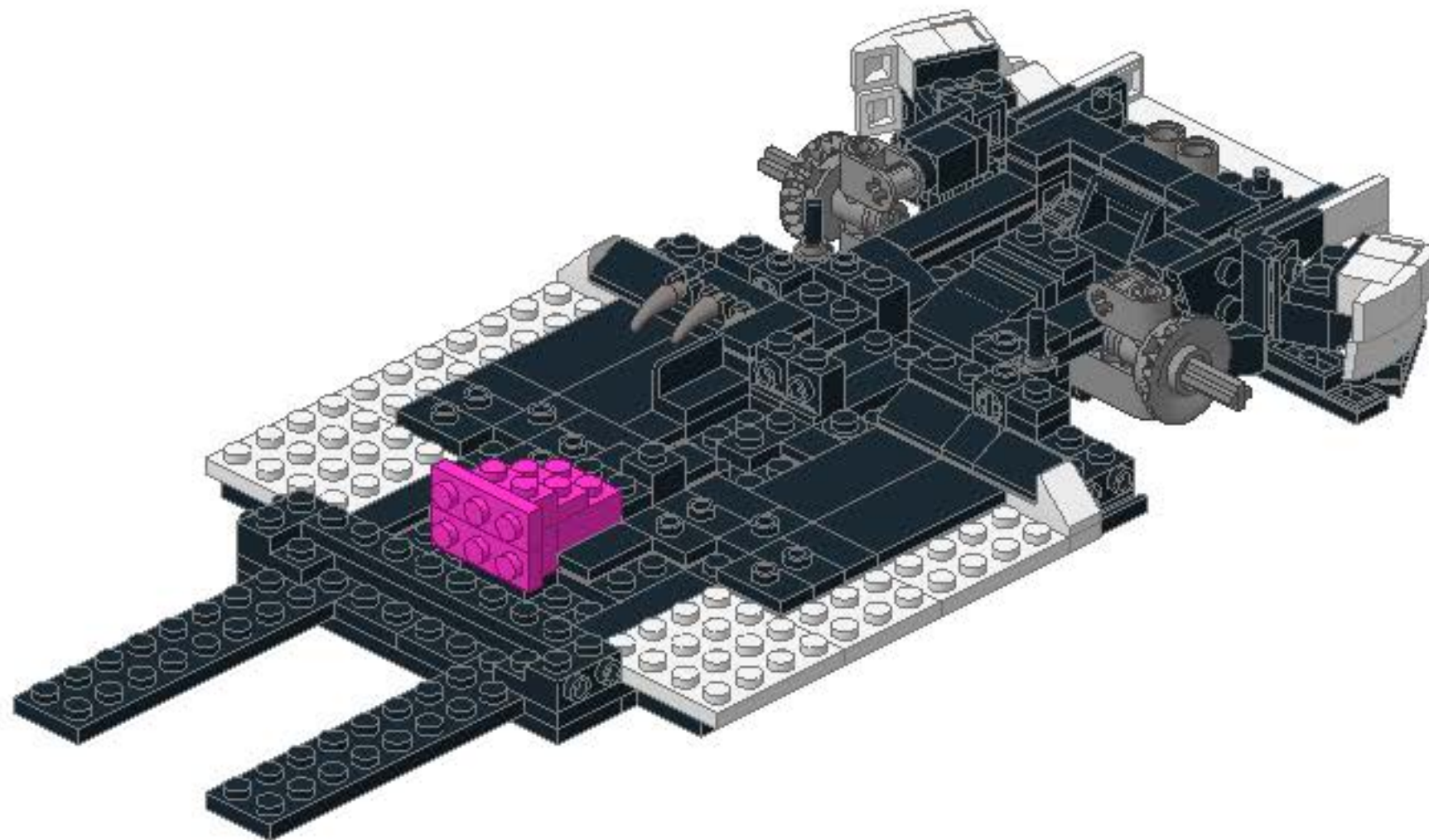
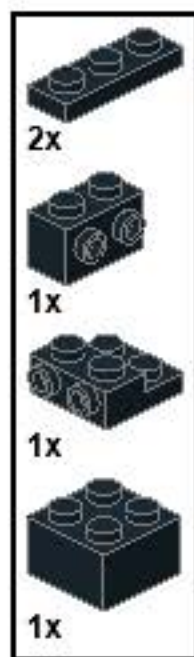
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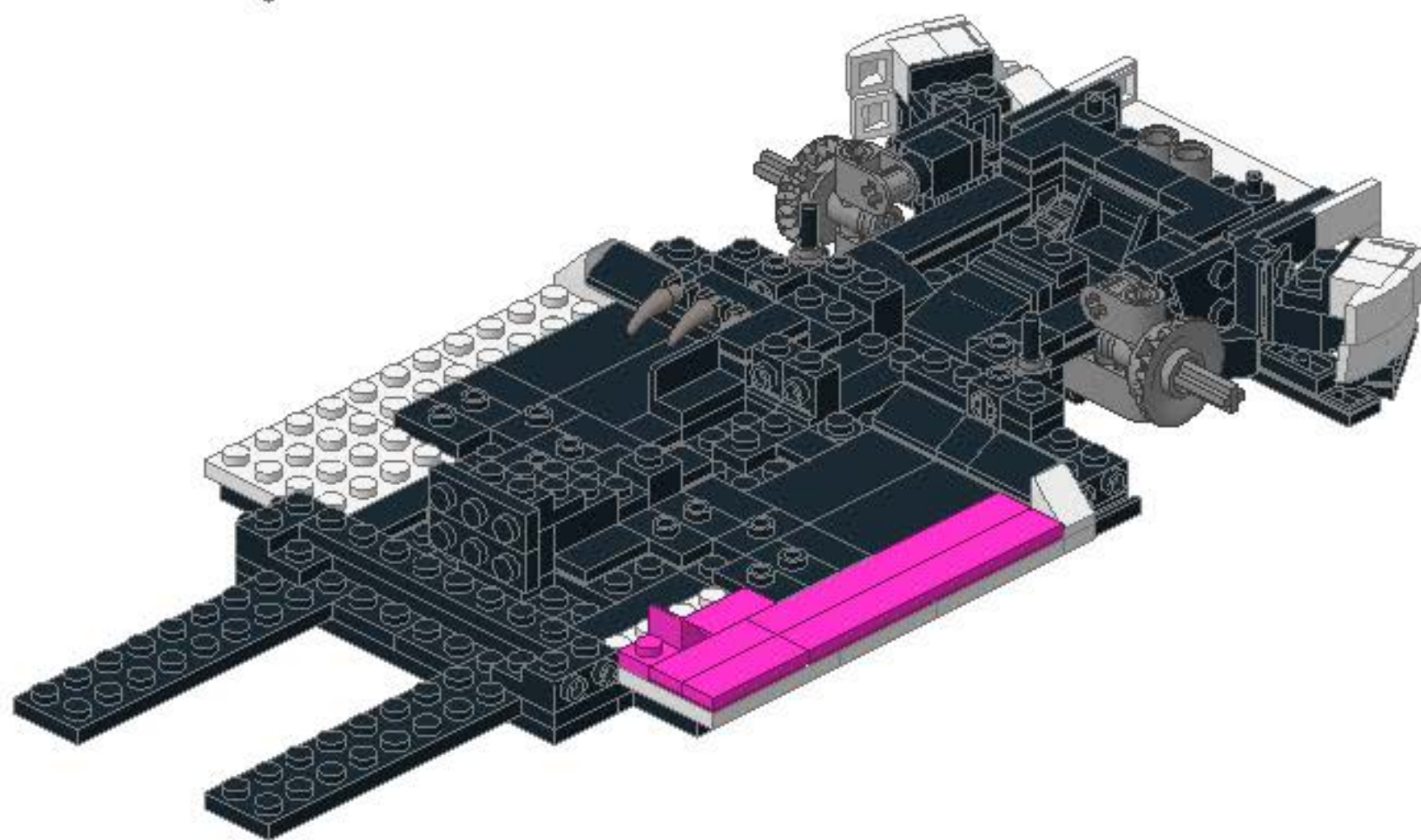
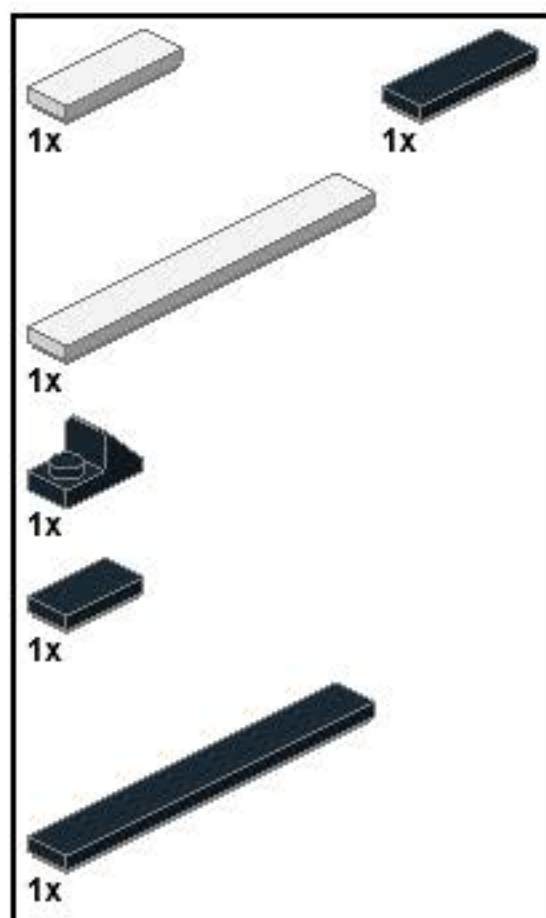
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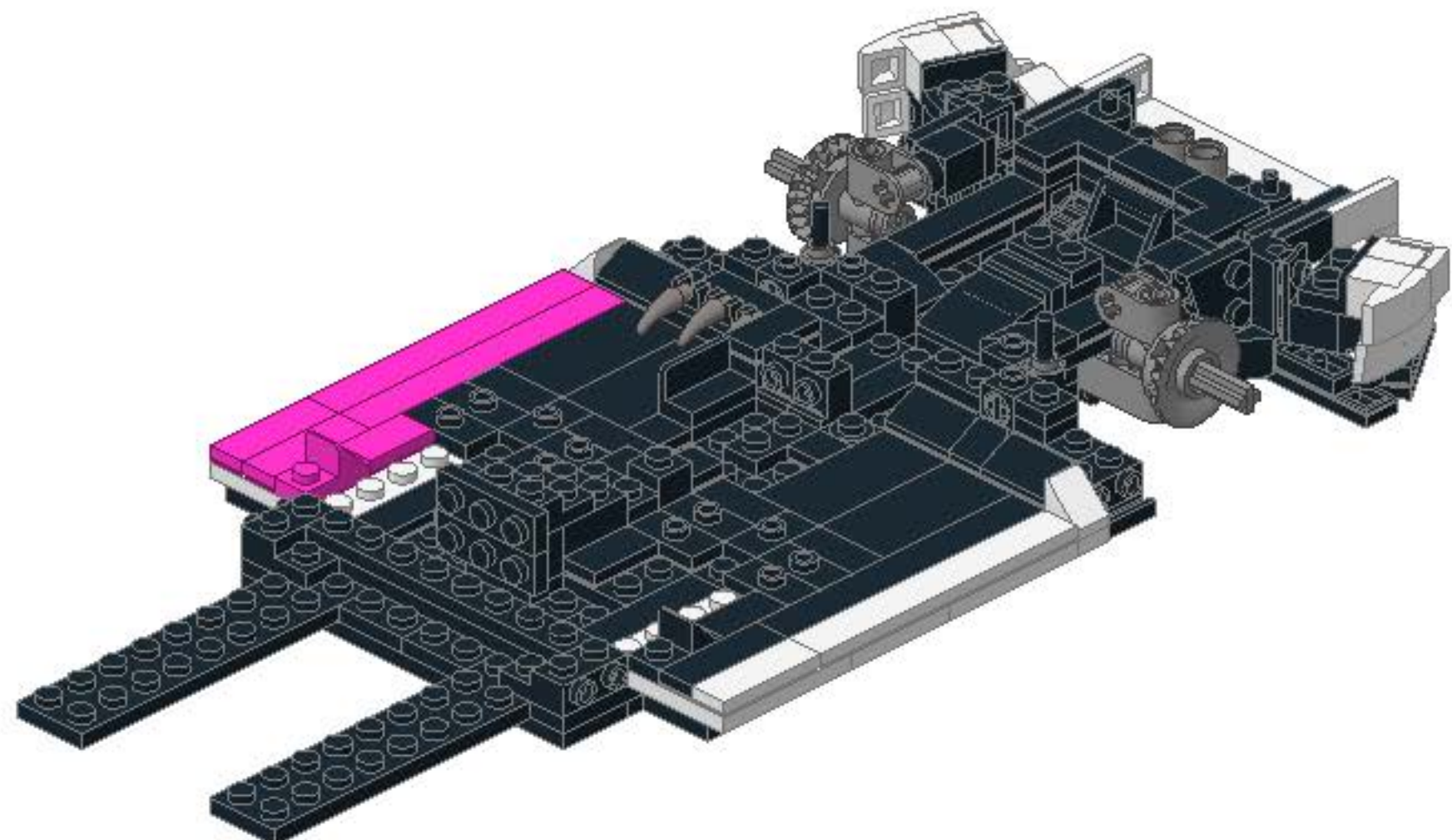
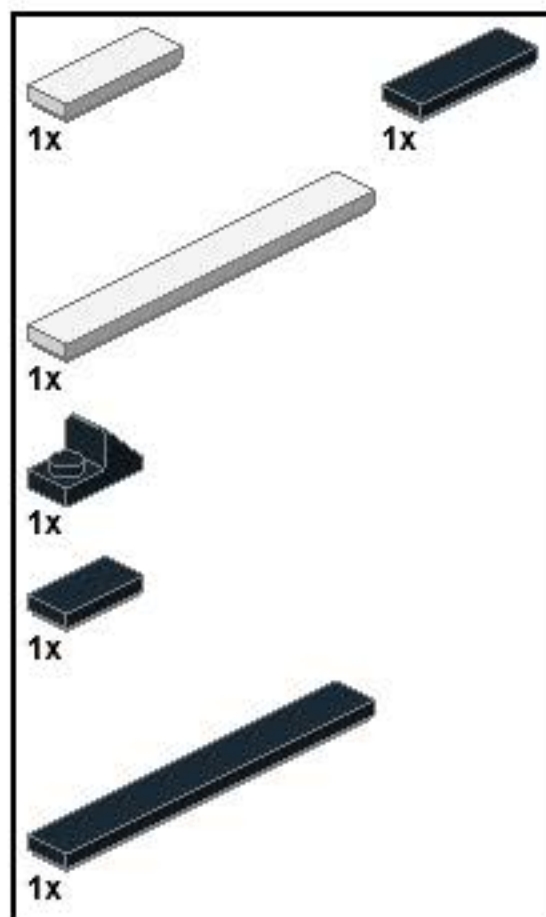
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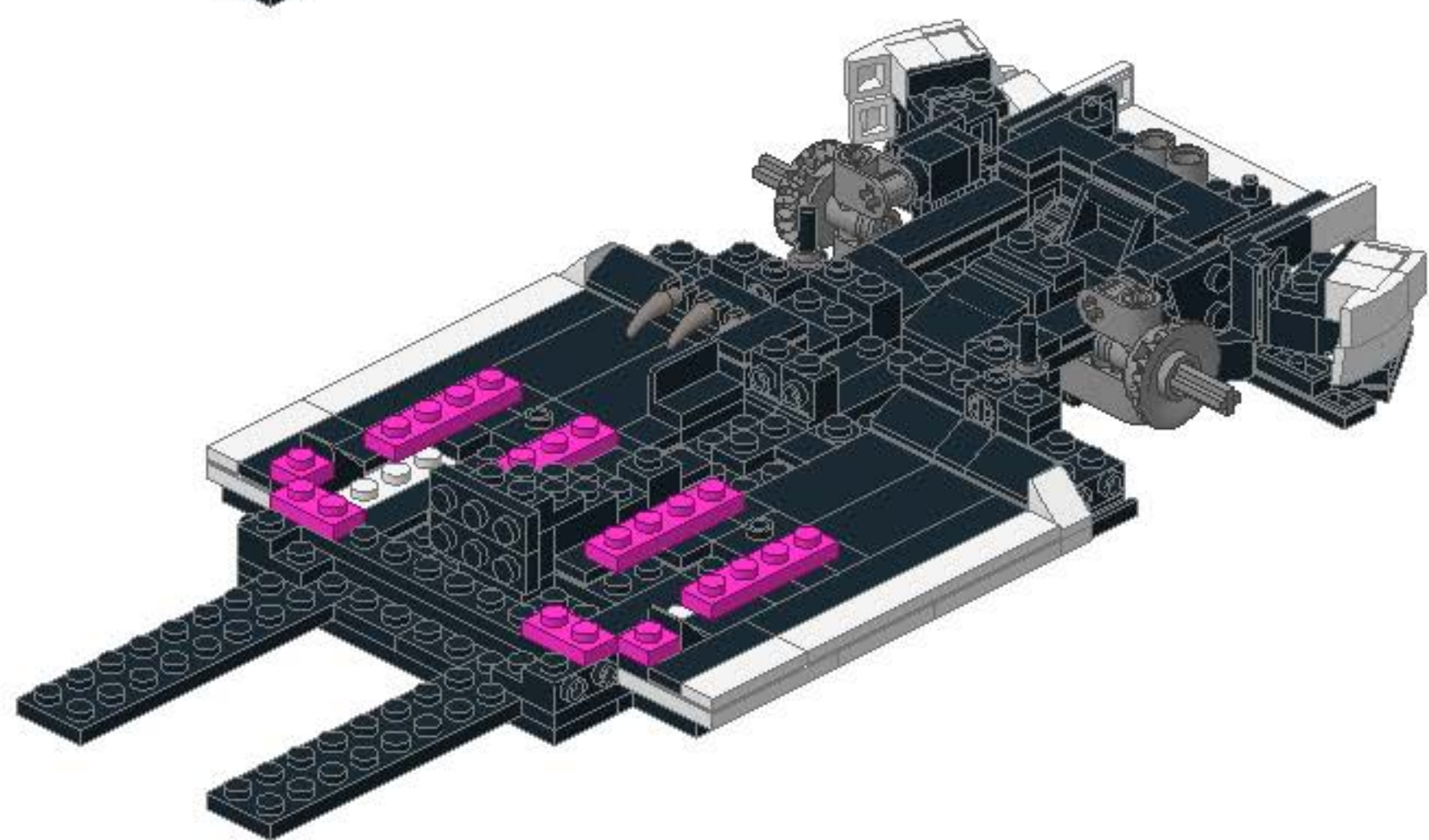
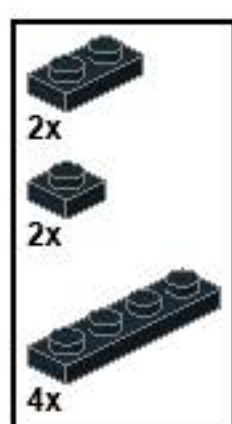
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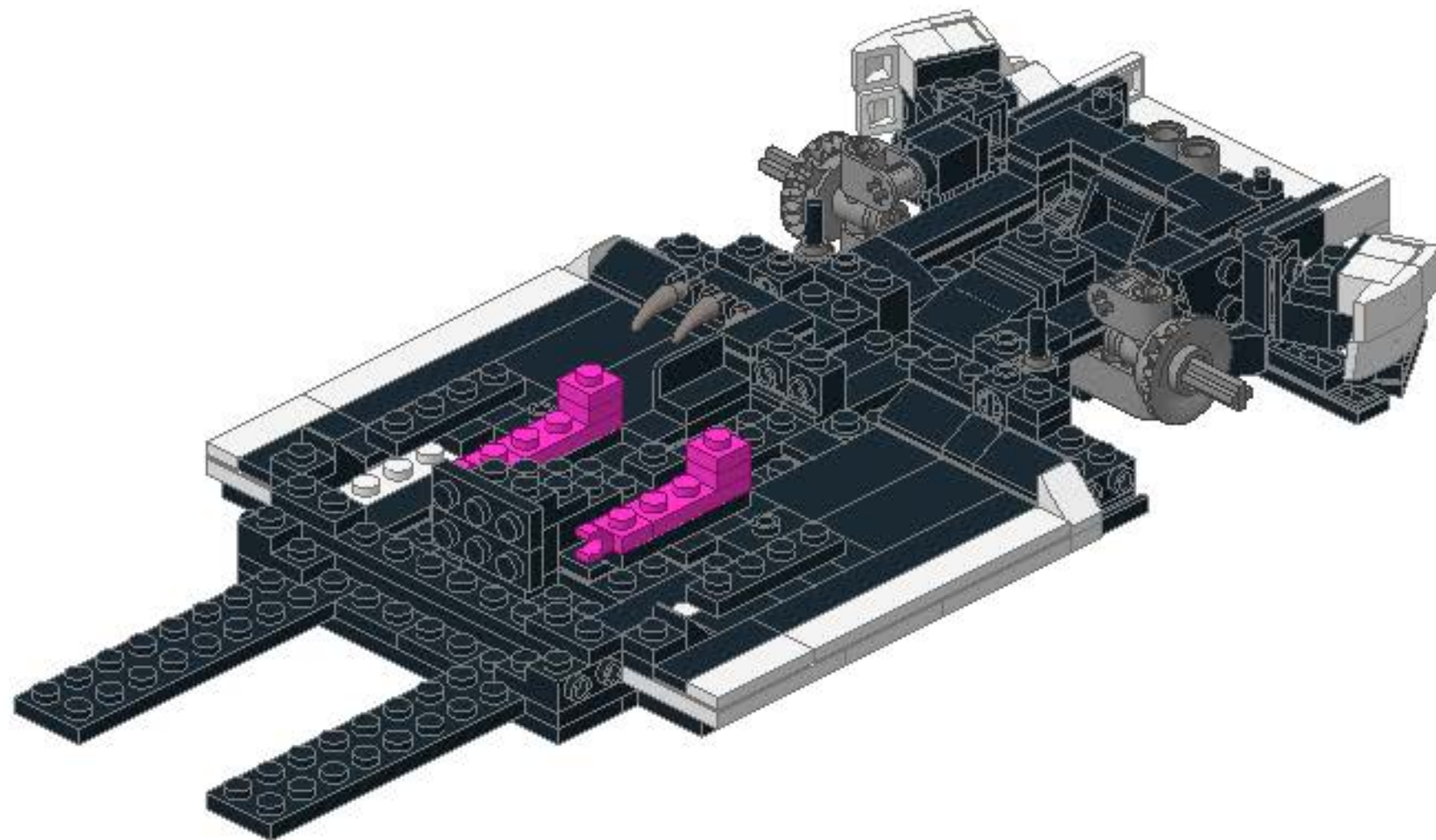
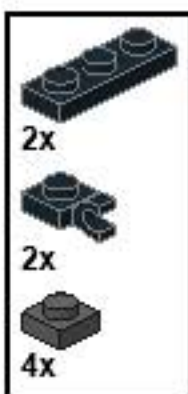
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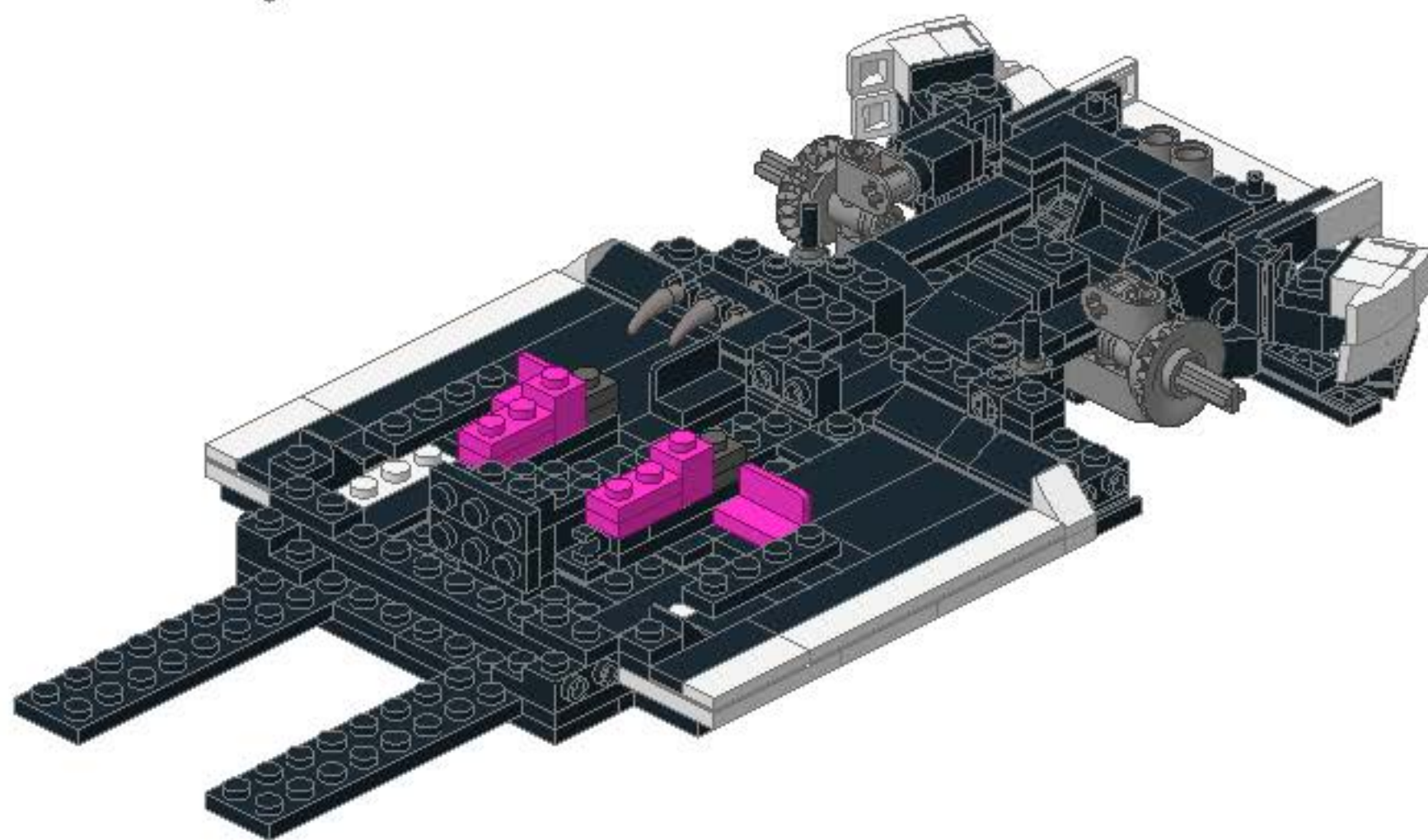
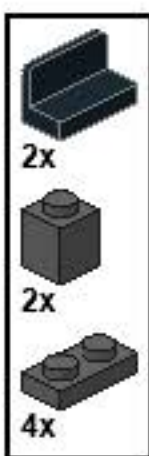
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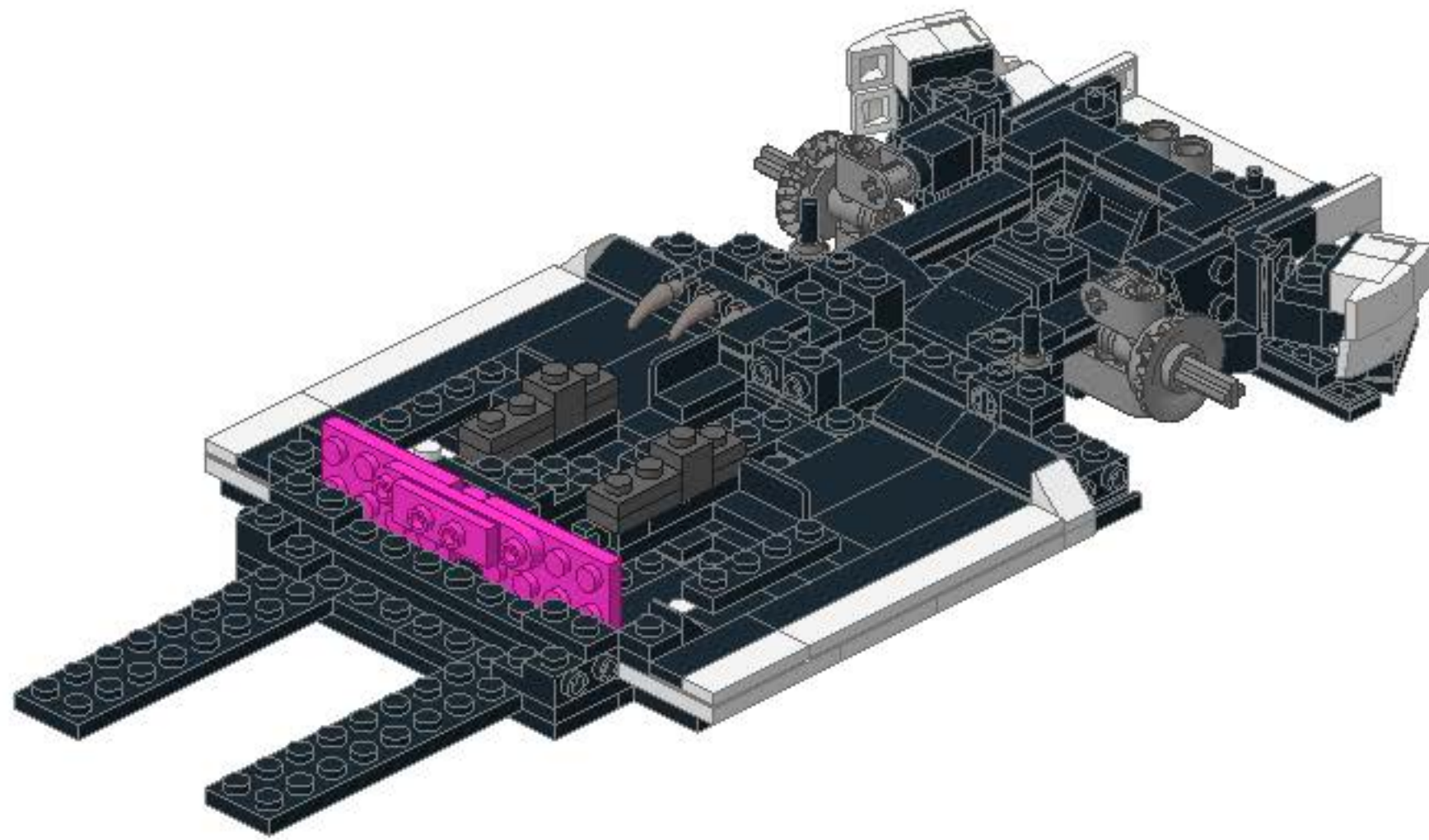
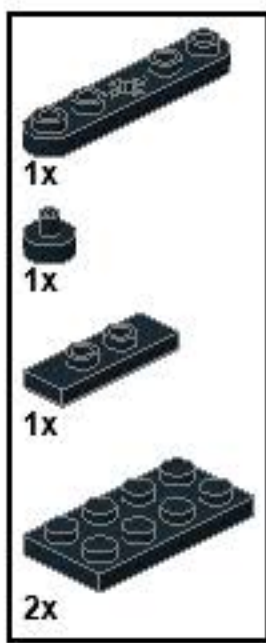
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# 60



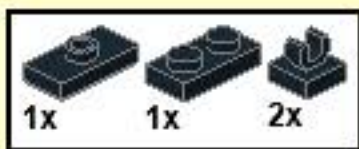
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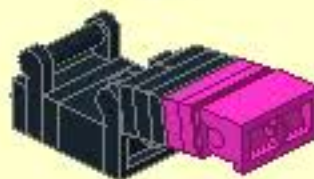
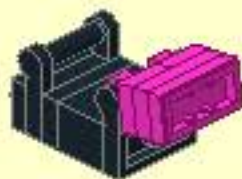
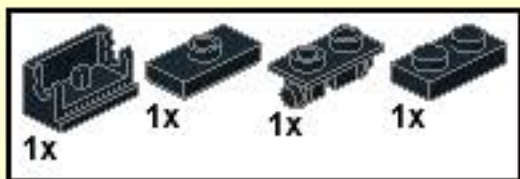
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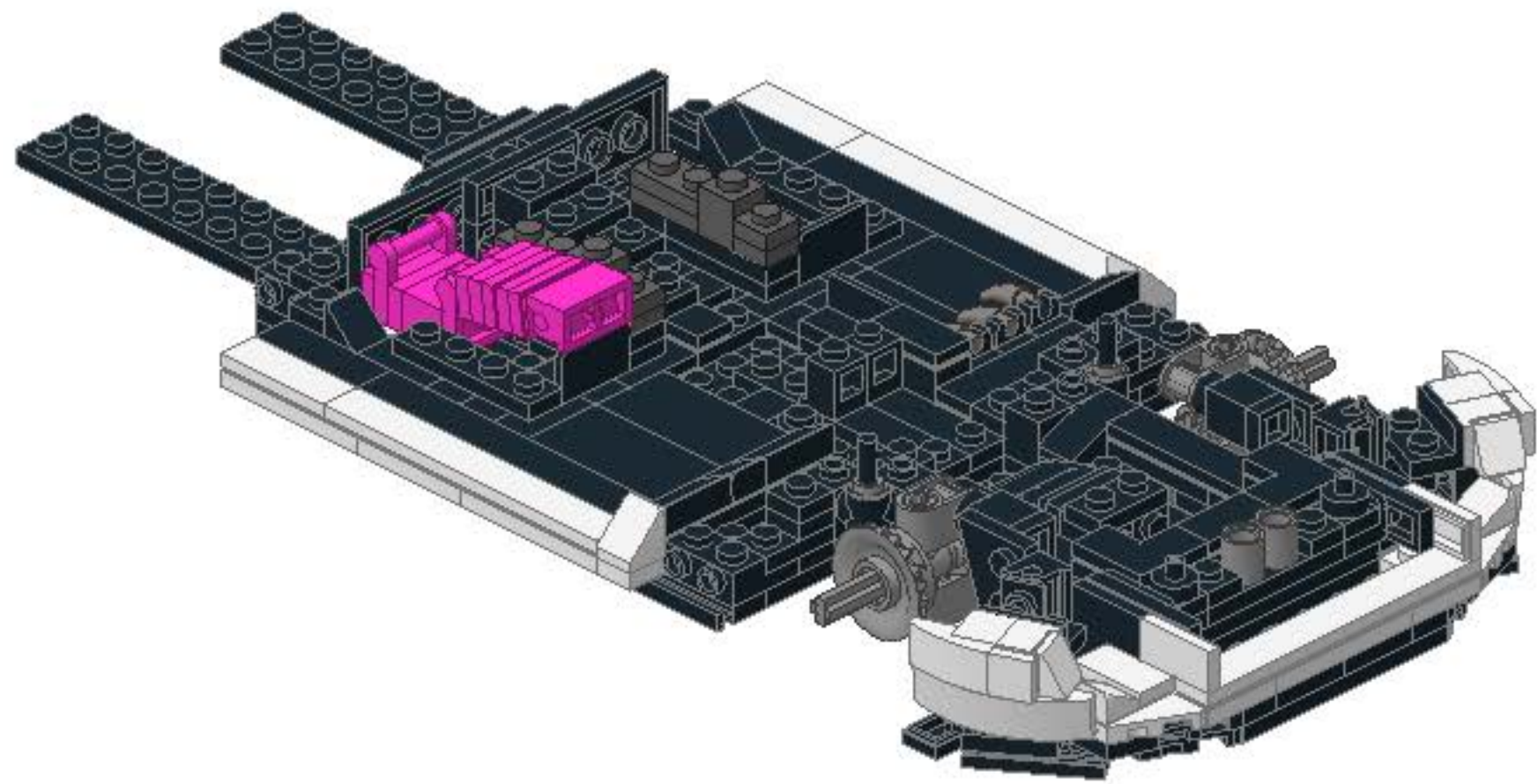
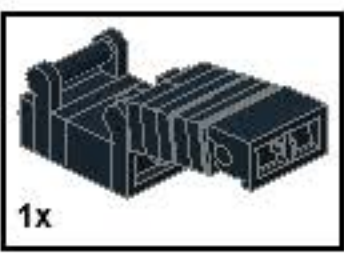
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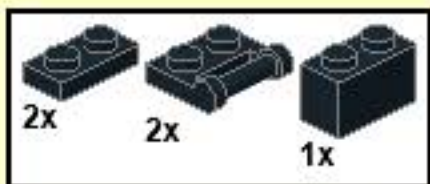
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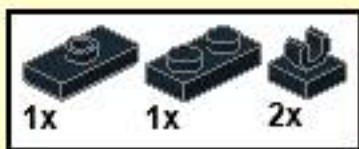
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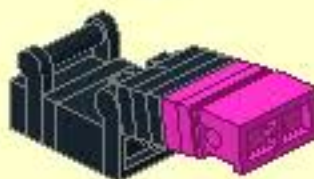
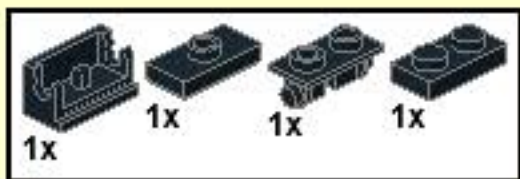
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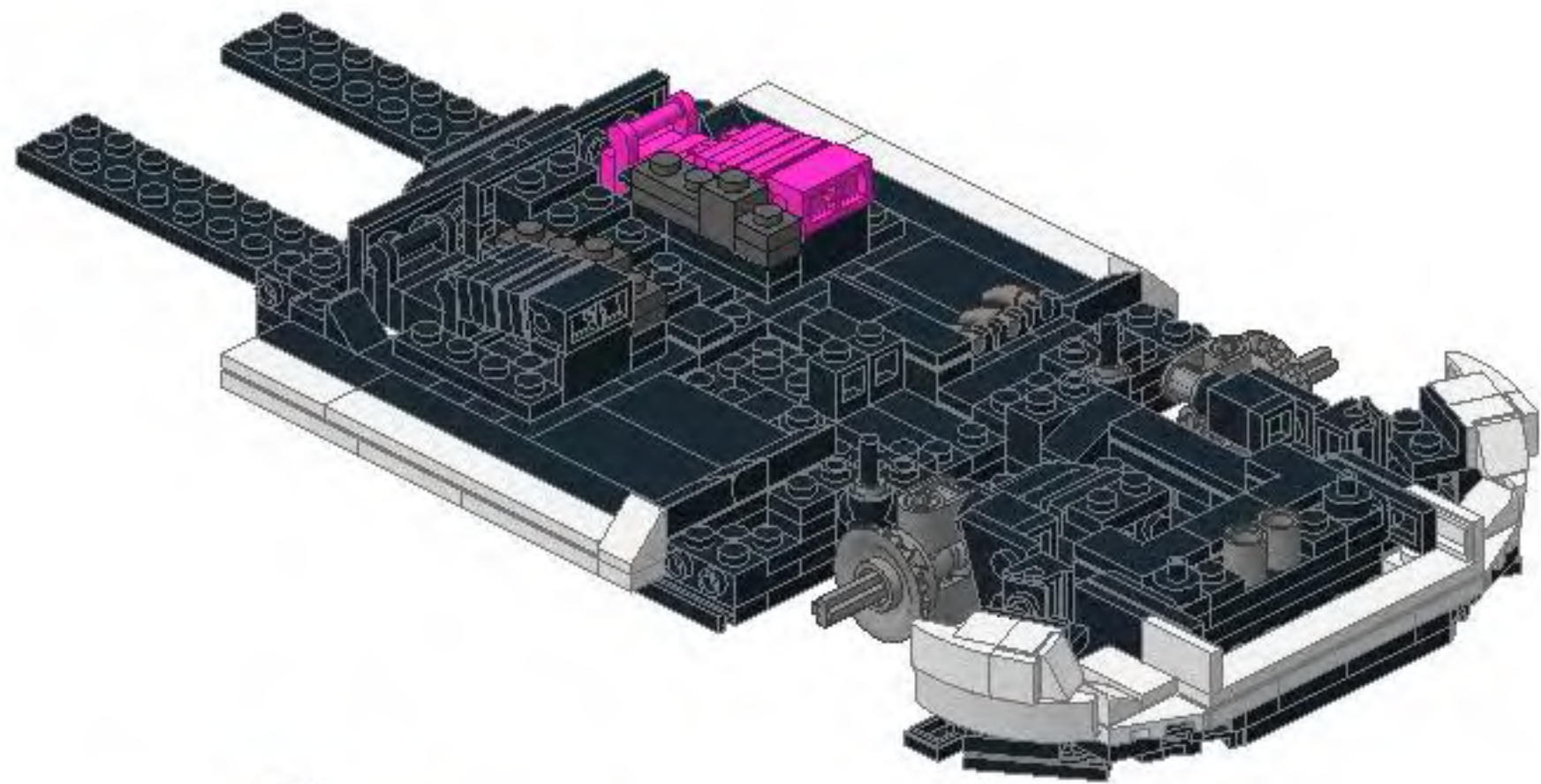
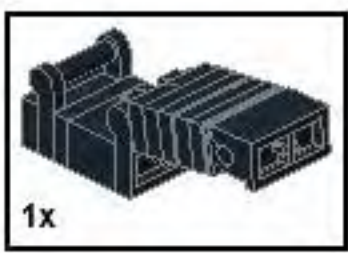
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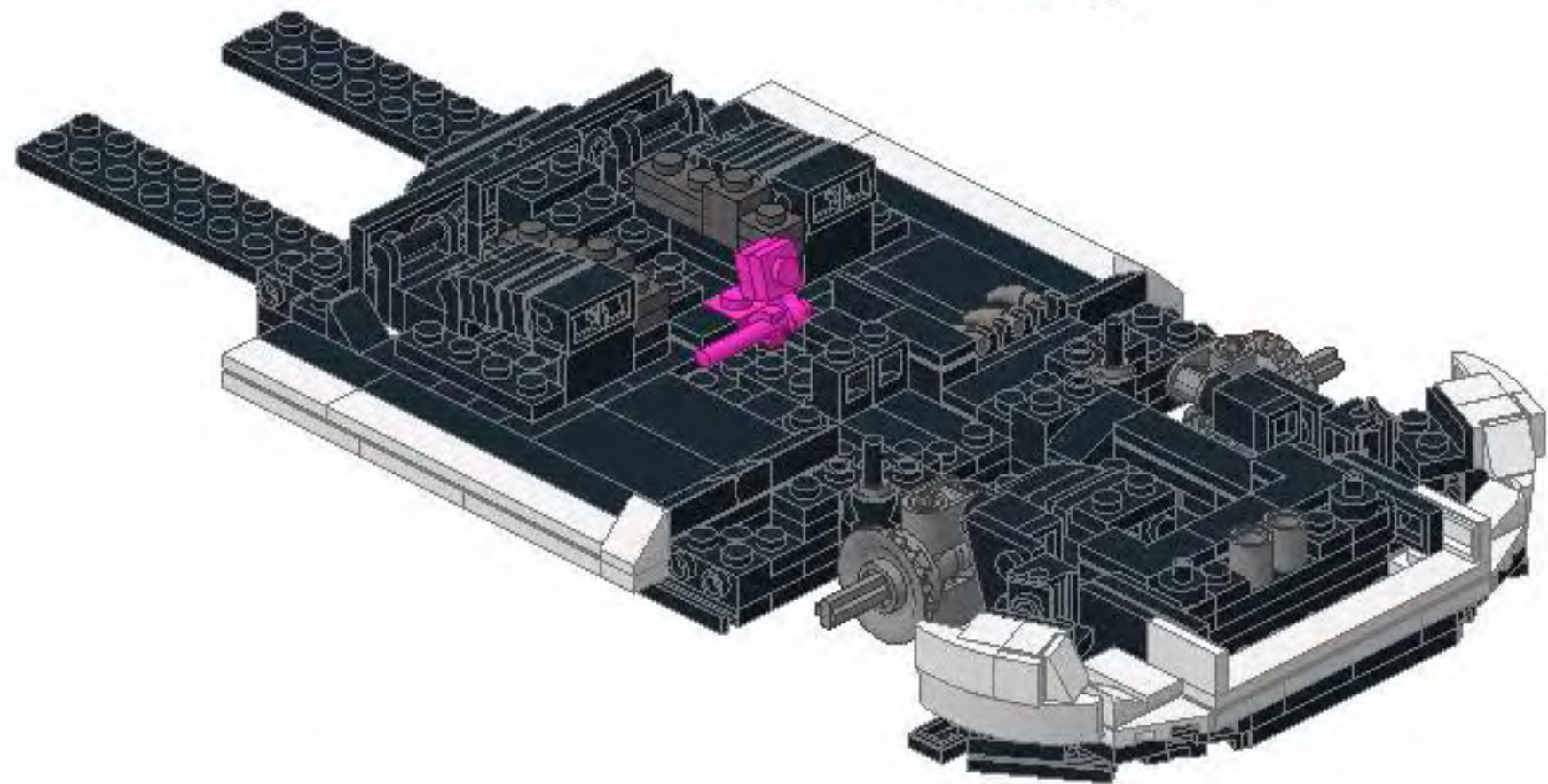
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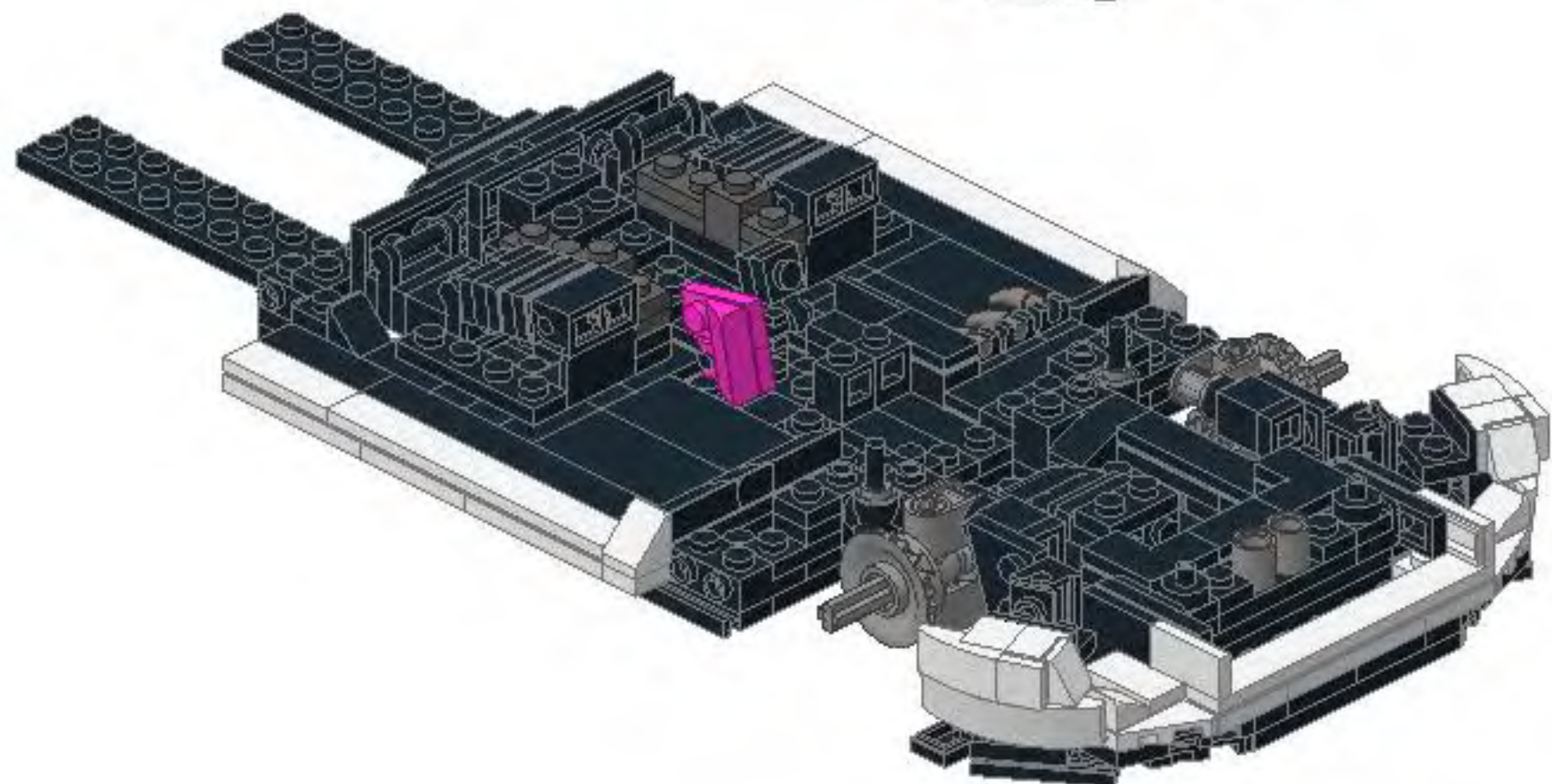
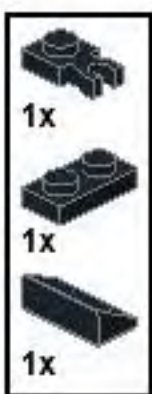
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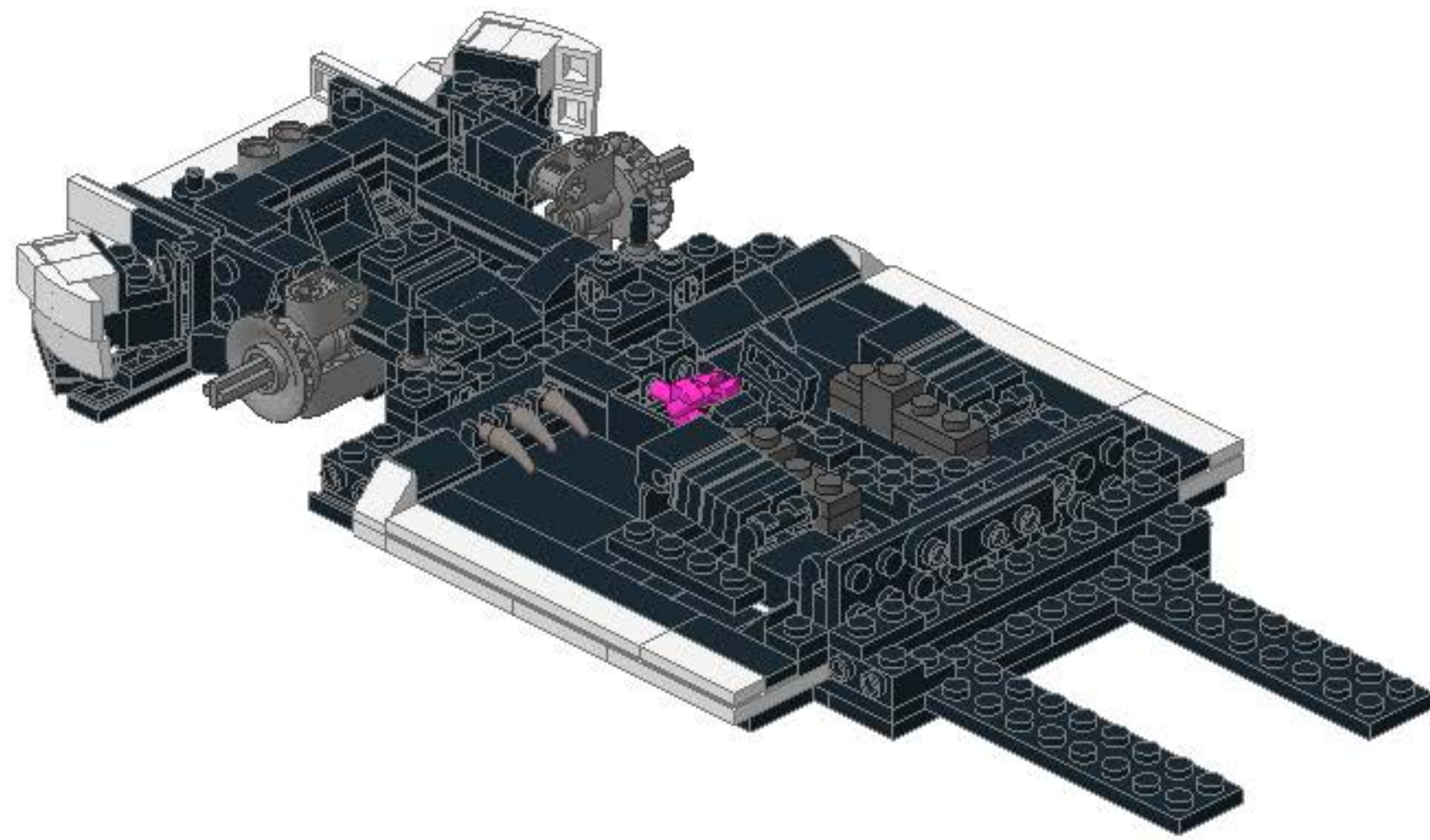
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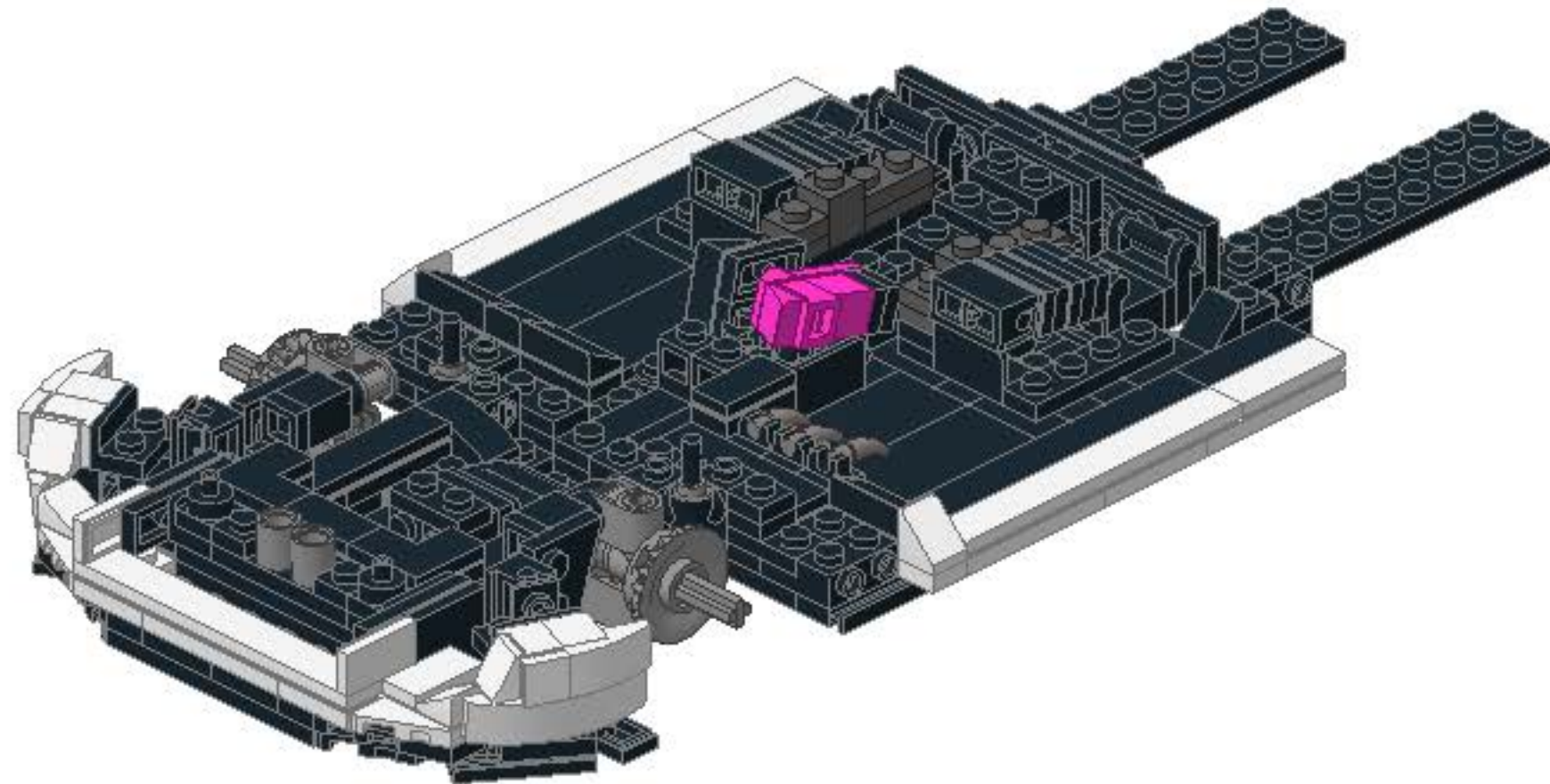
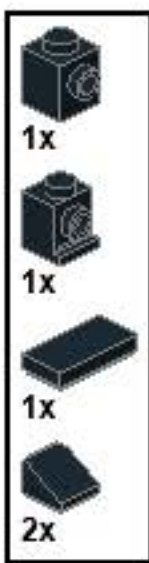
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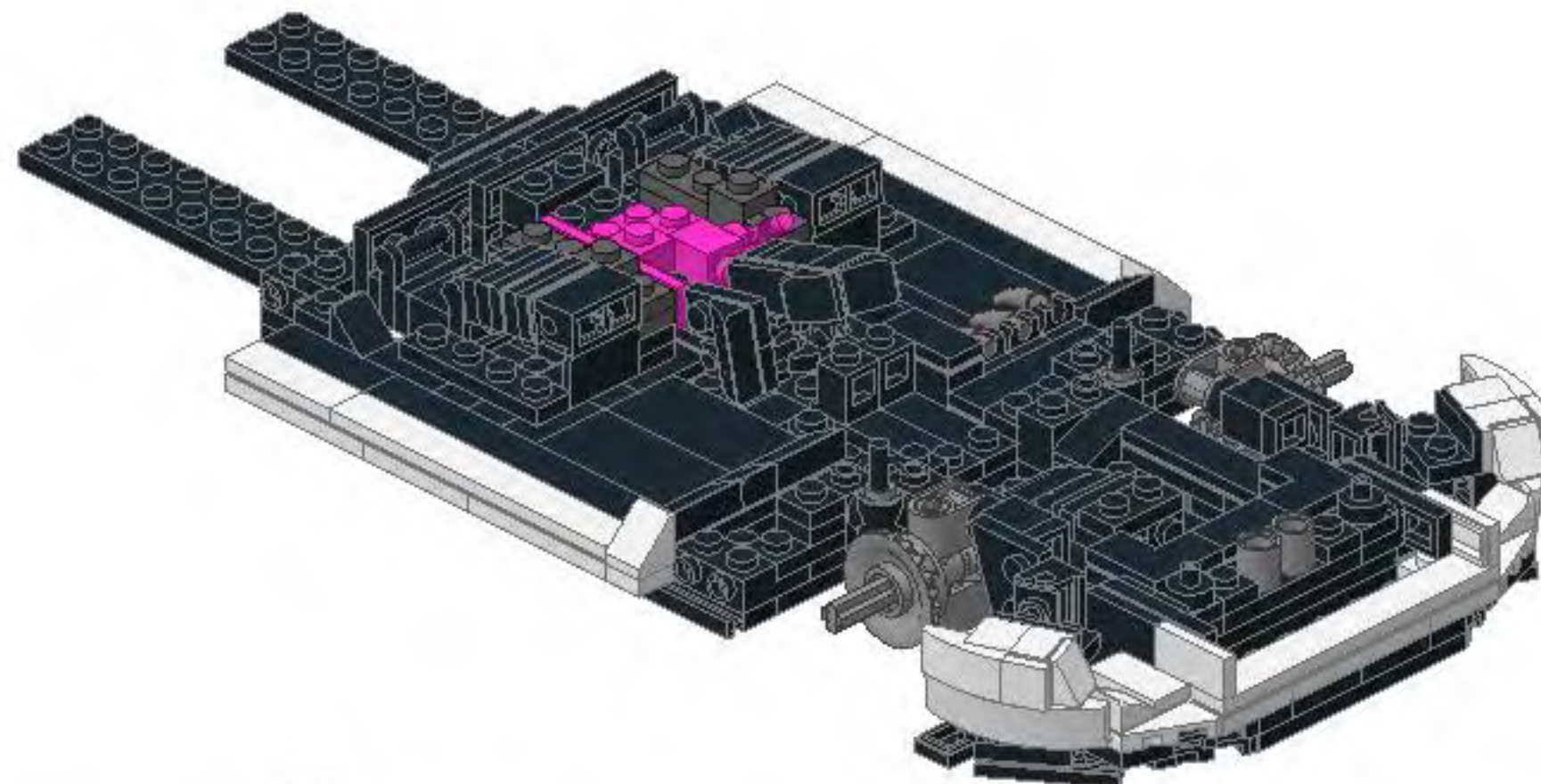
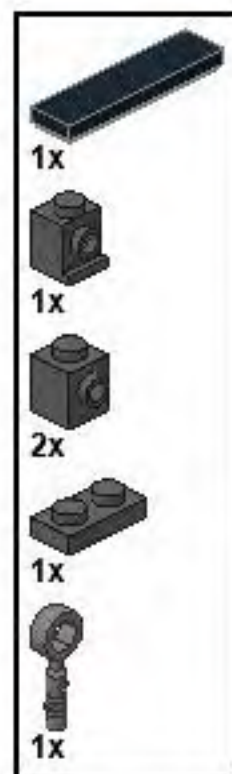
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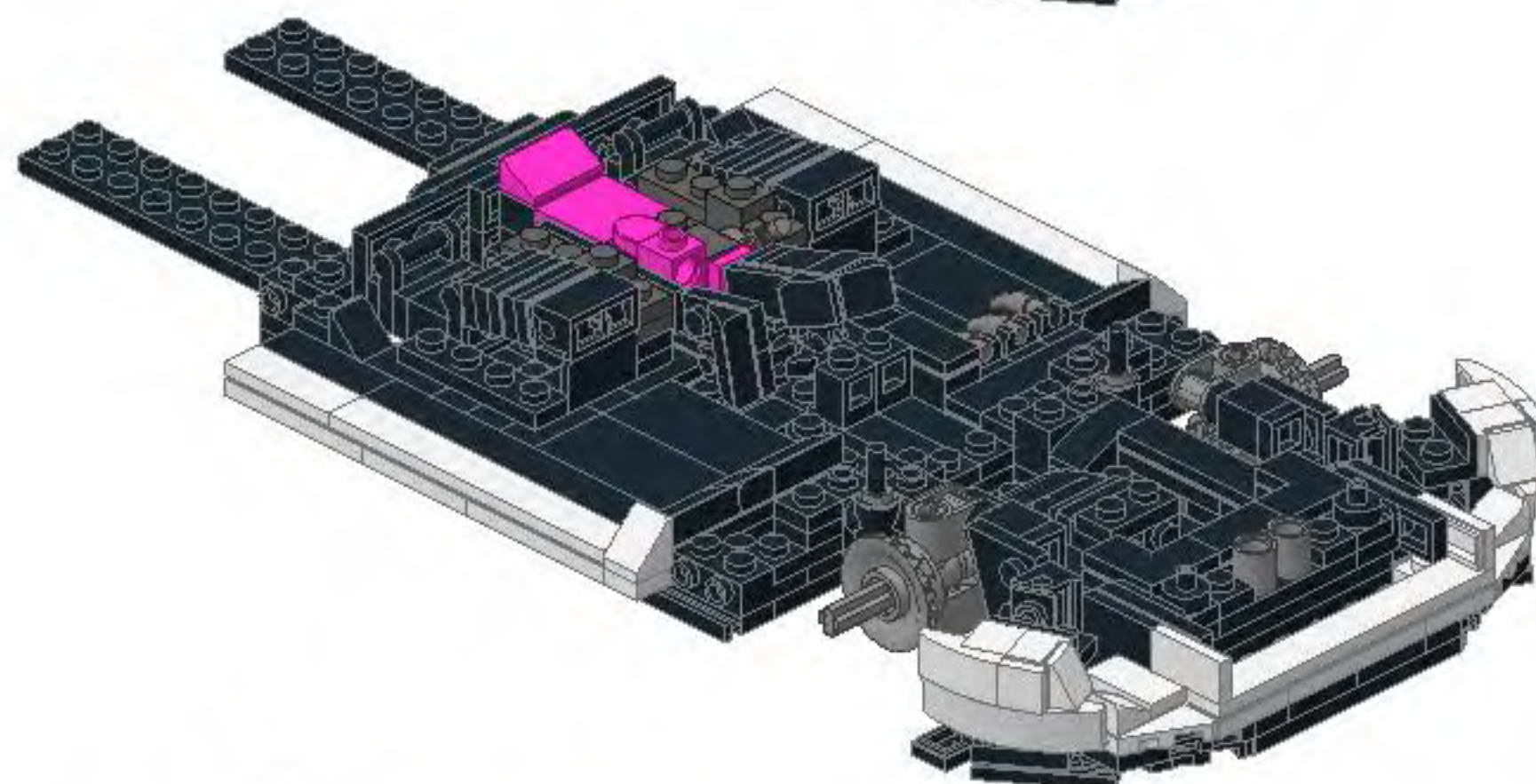
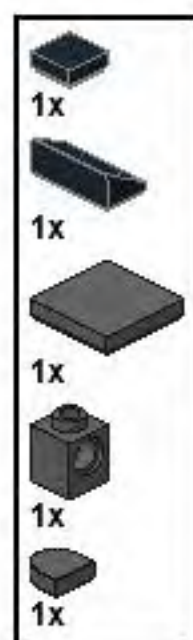
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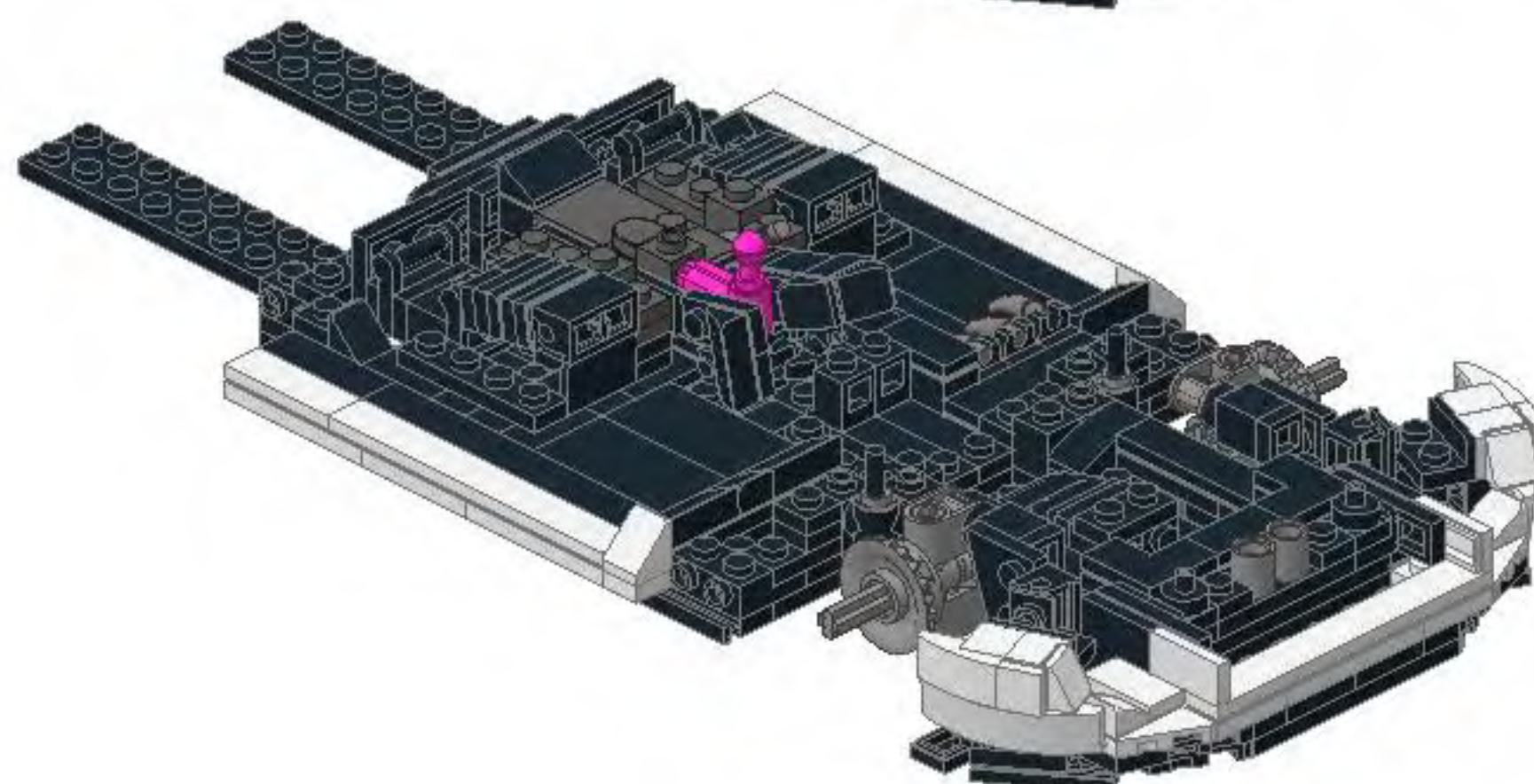
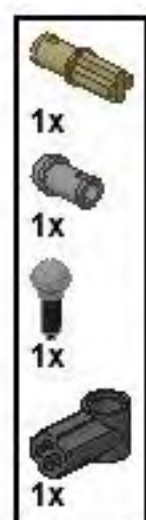
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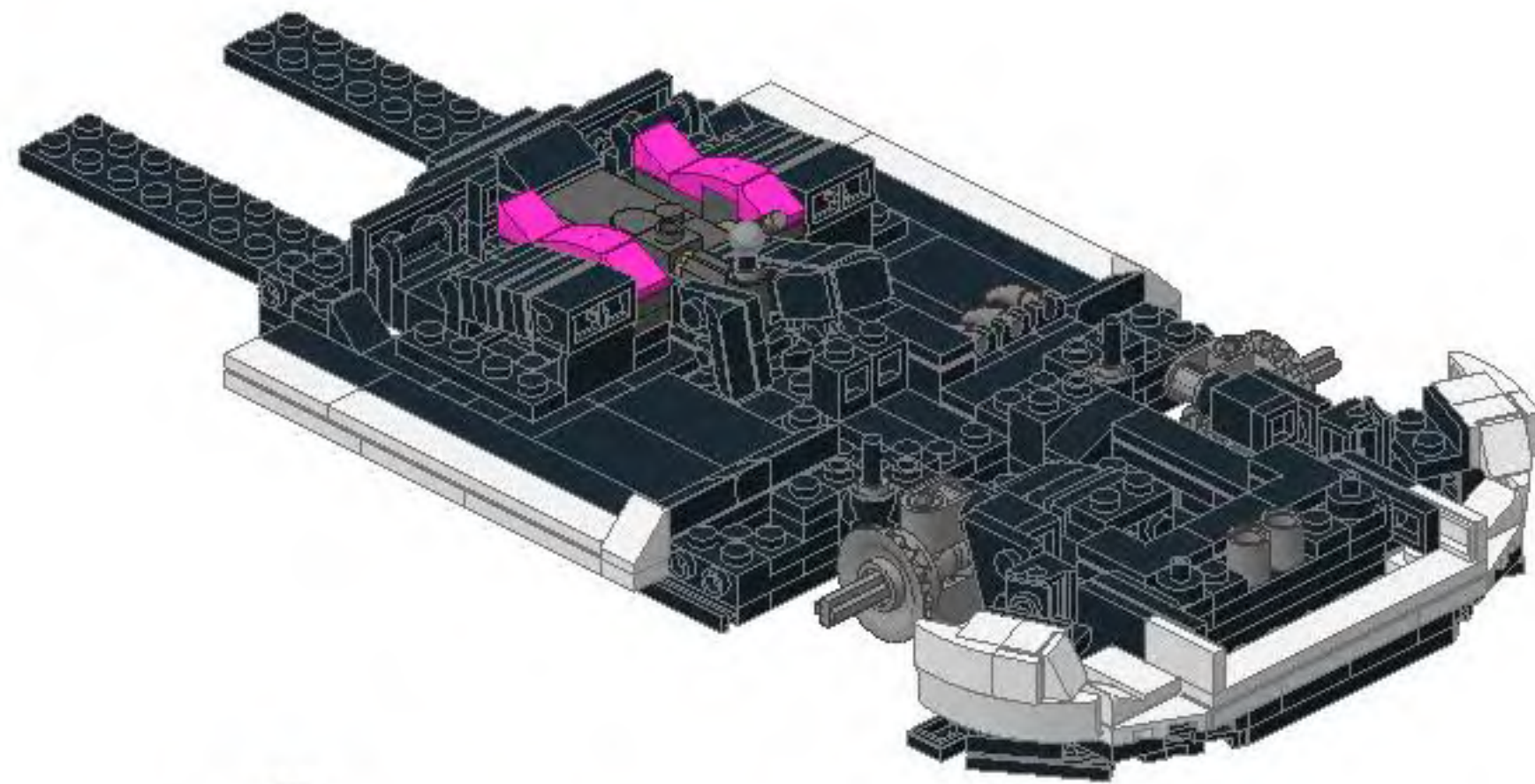
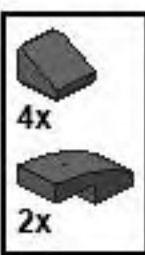
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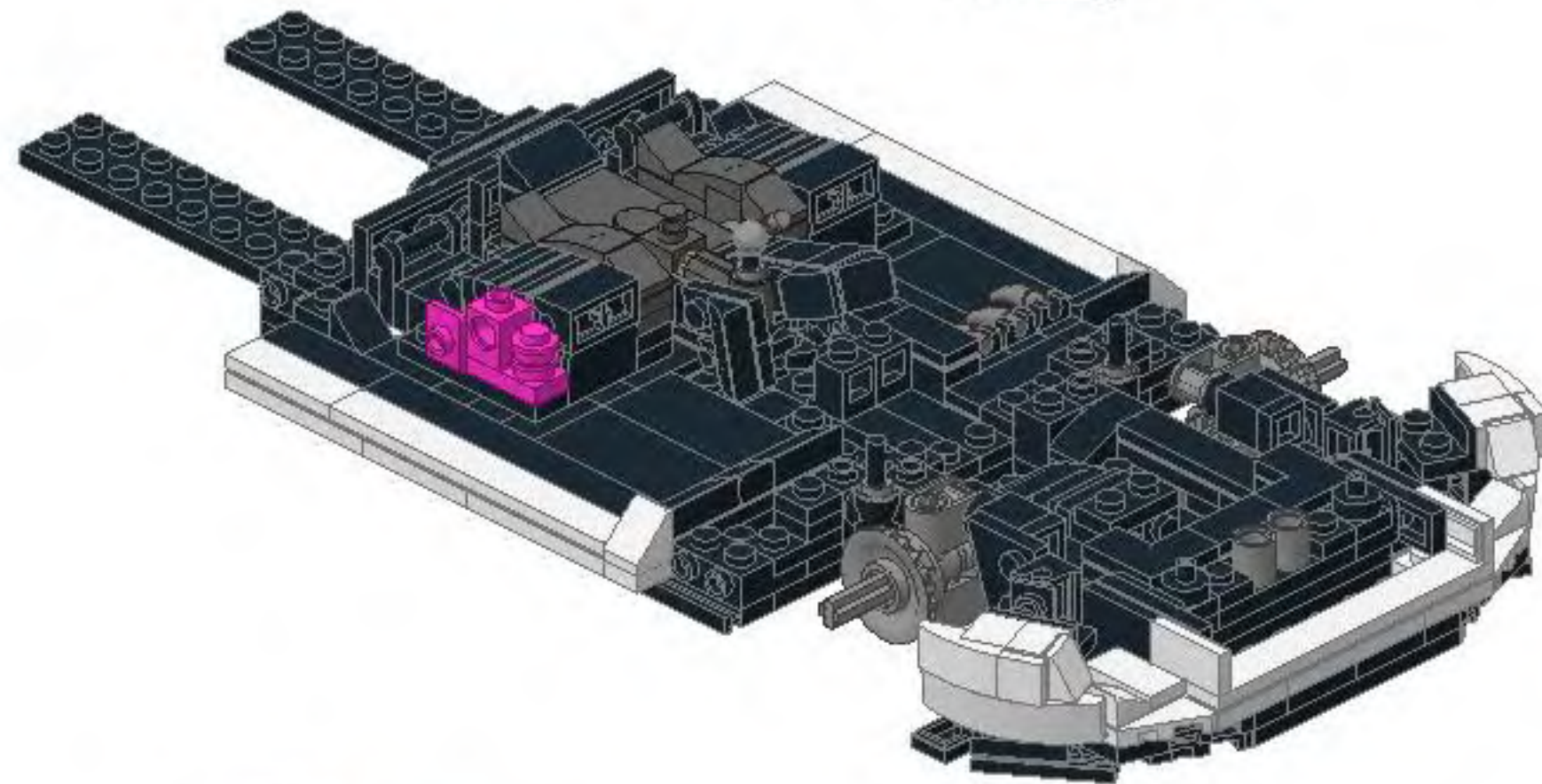
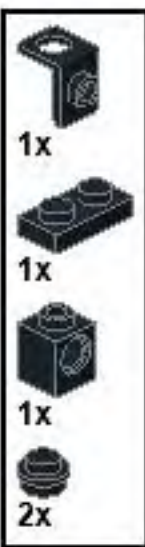
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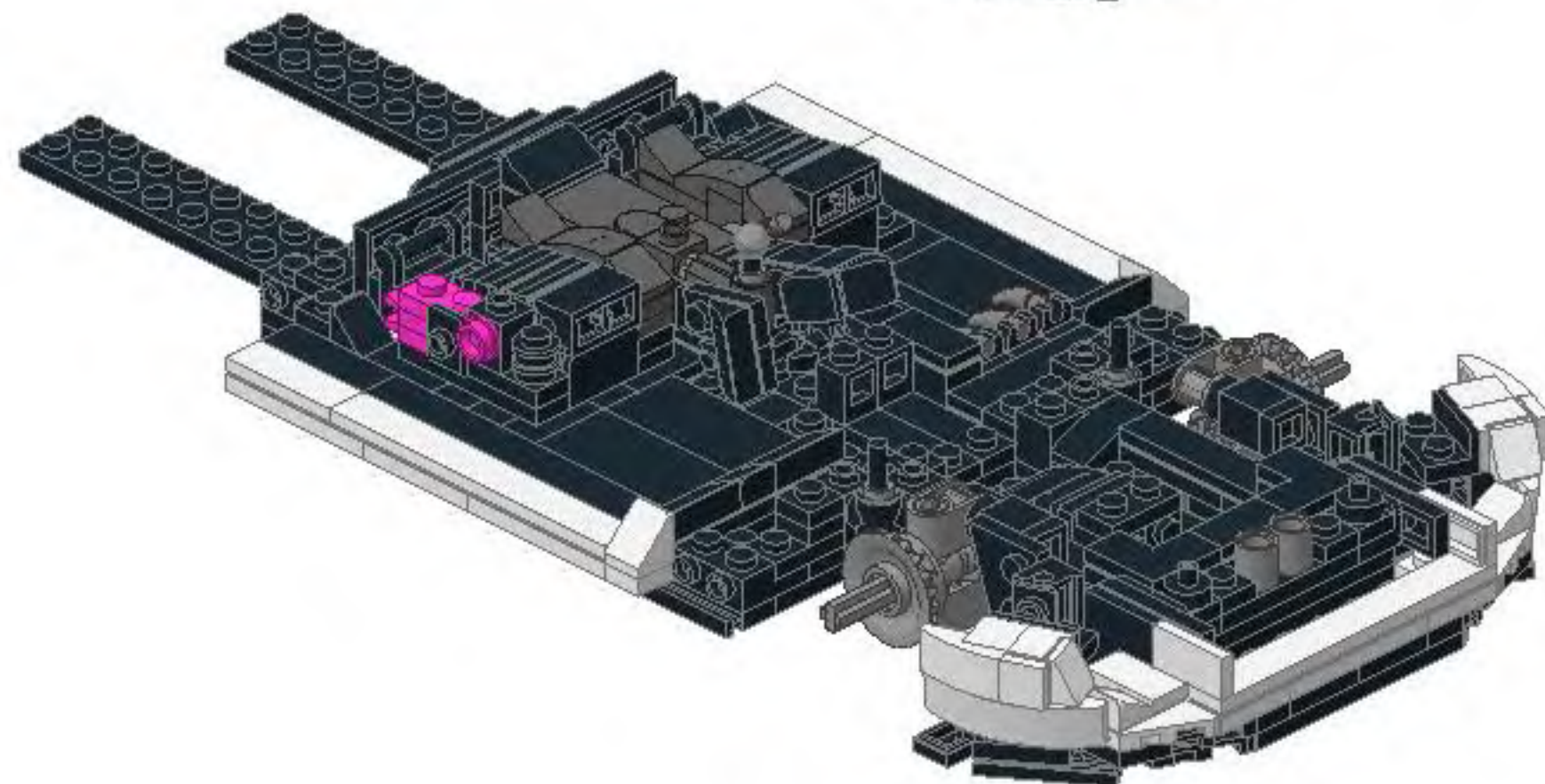
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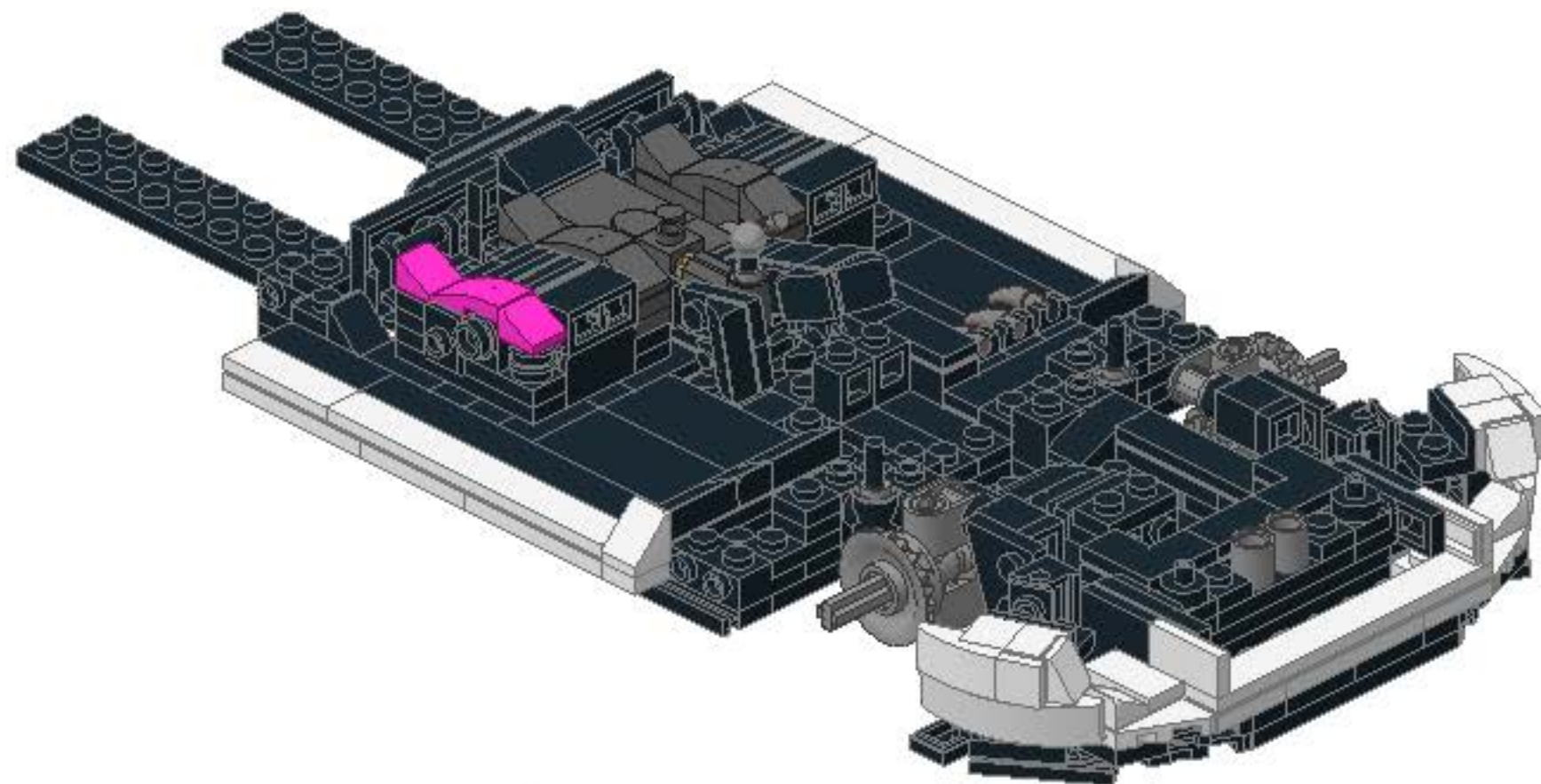
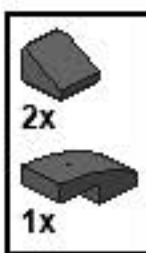
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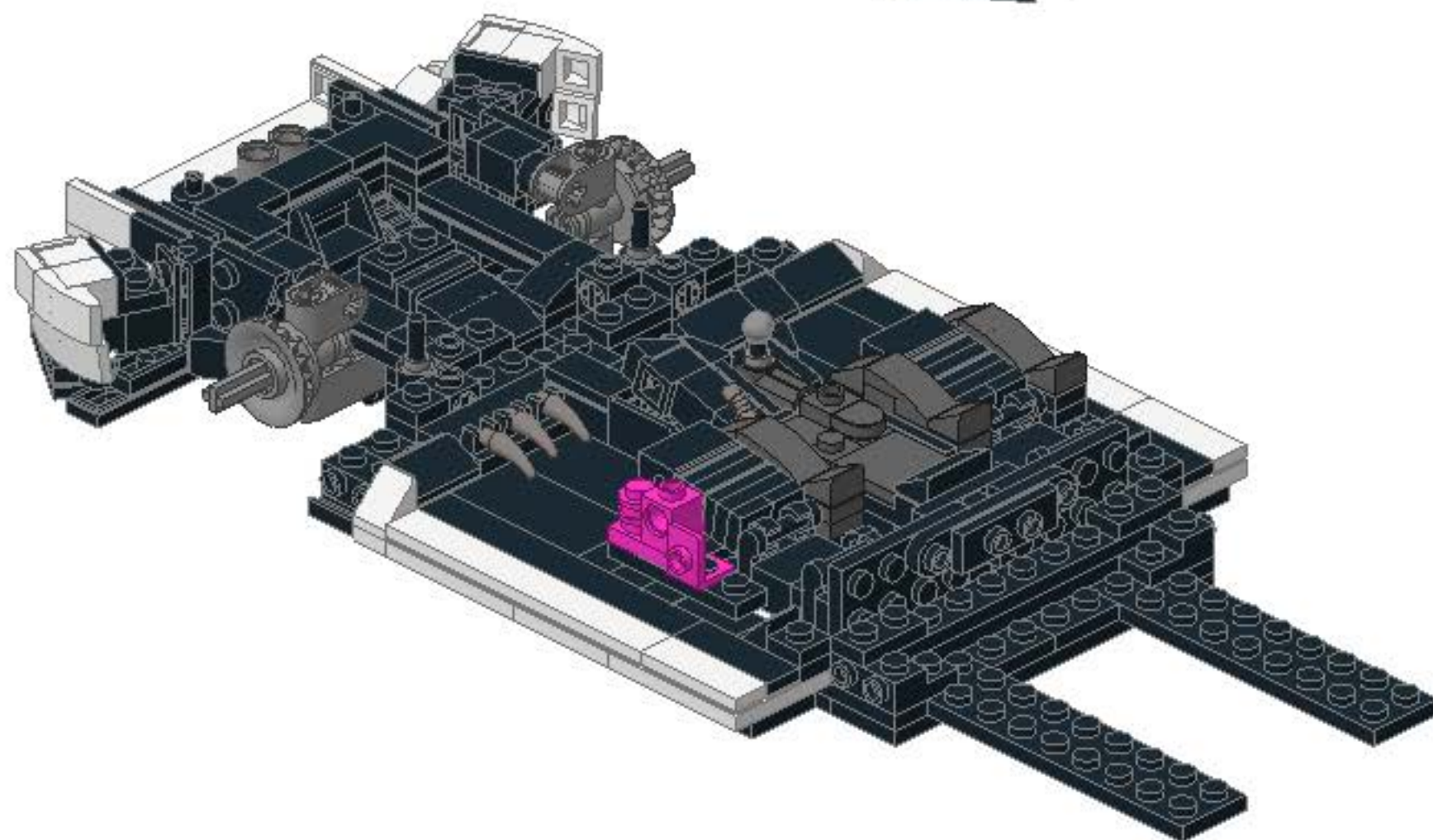
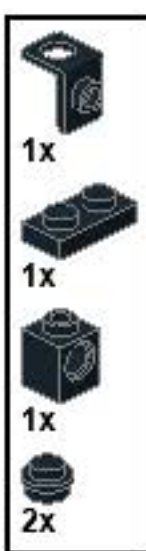
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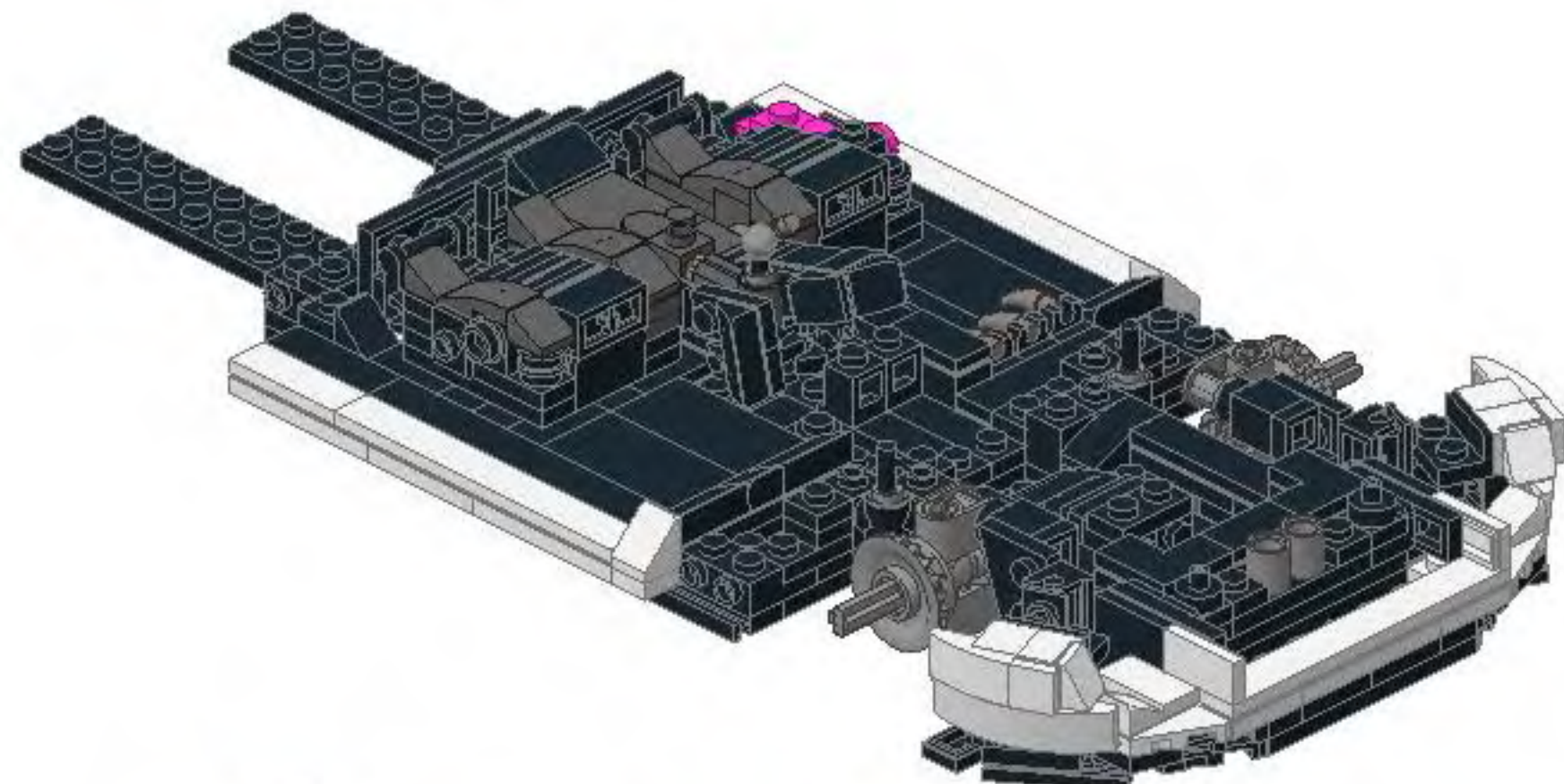
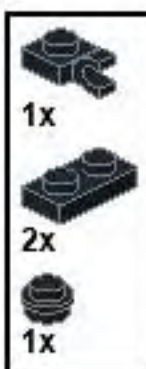
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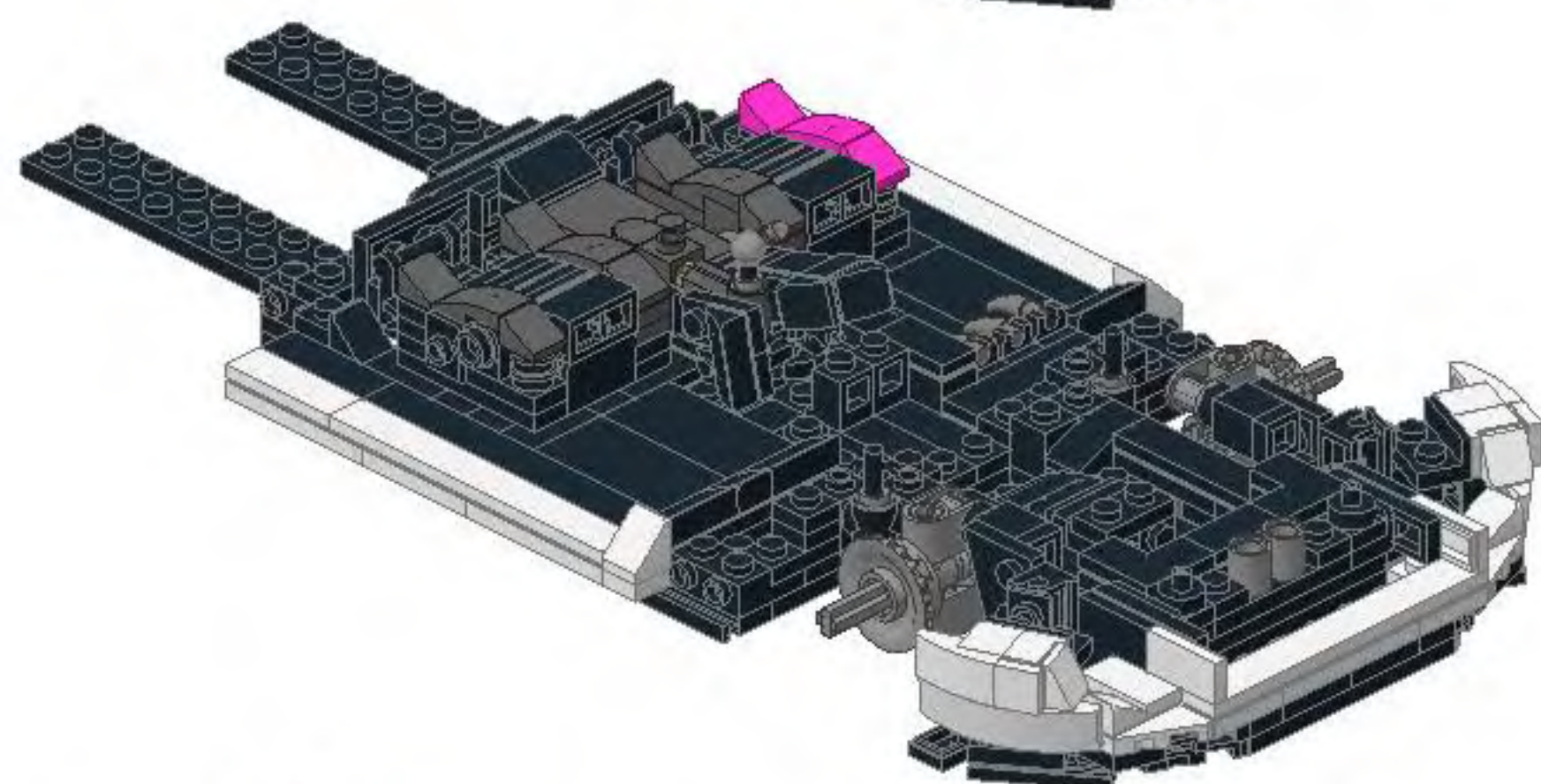
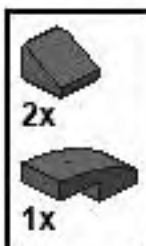
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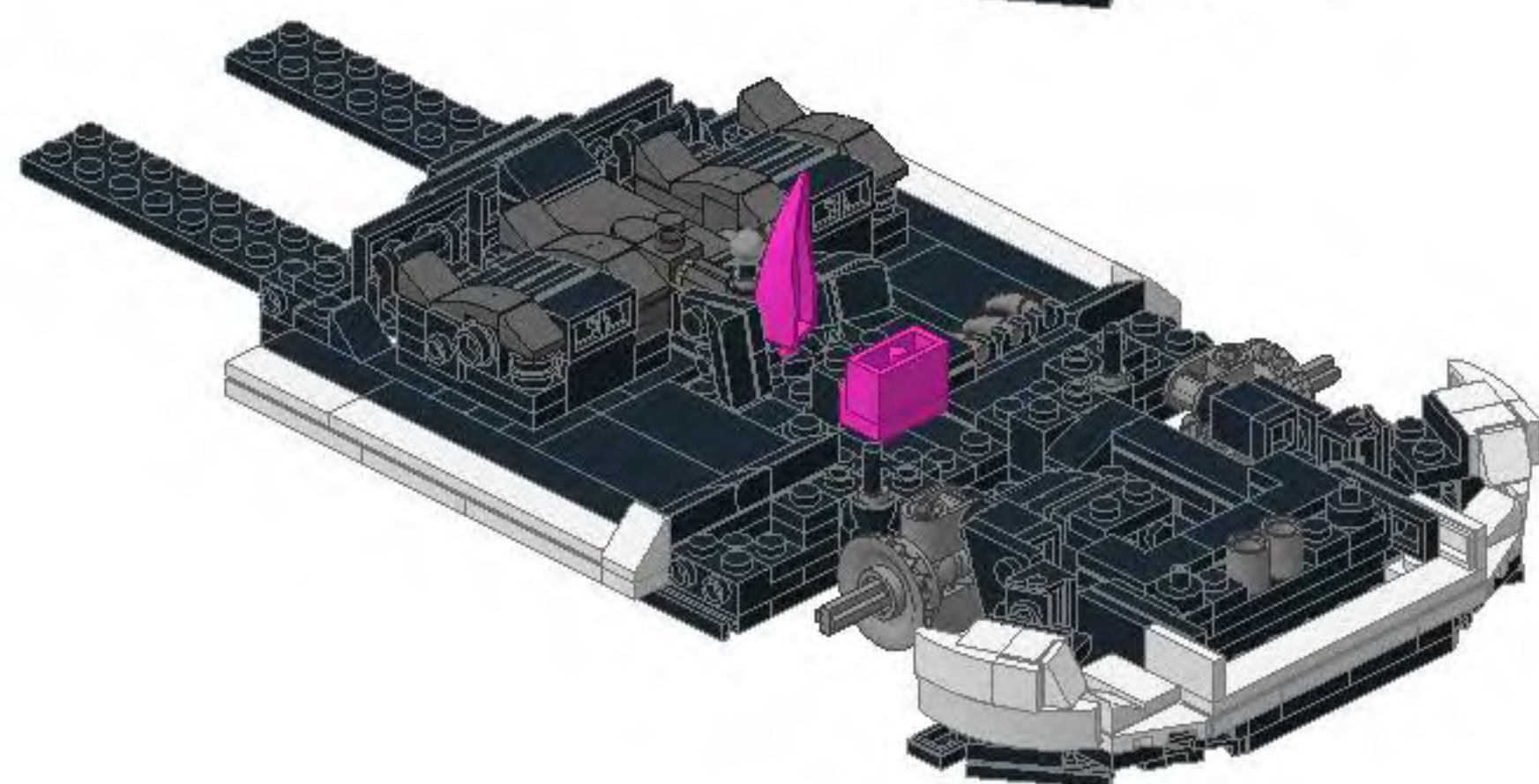
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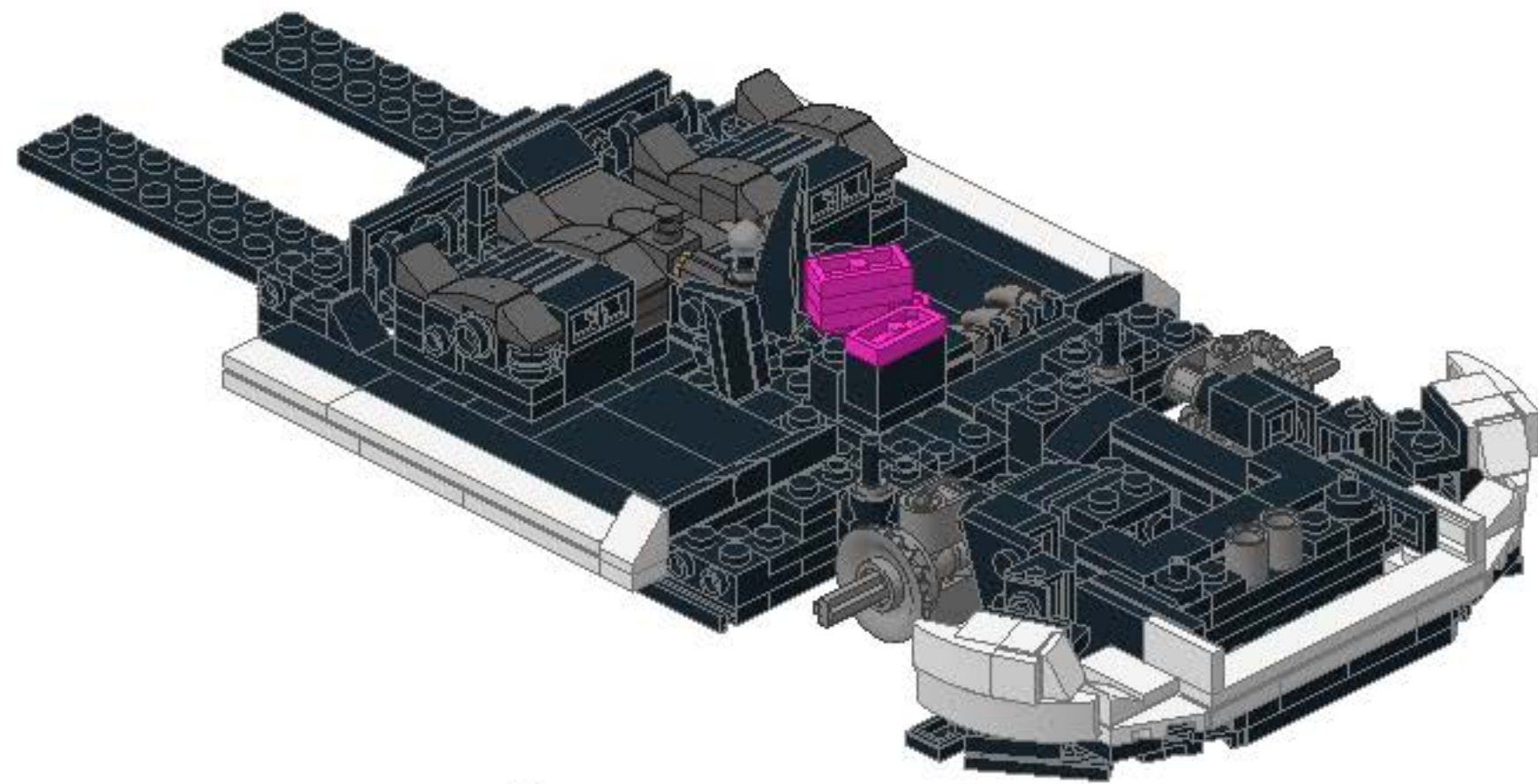
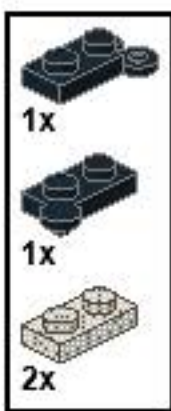
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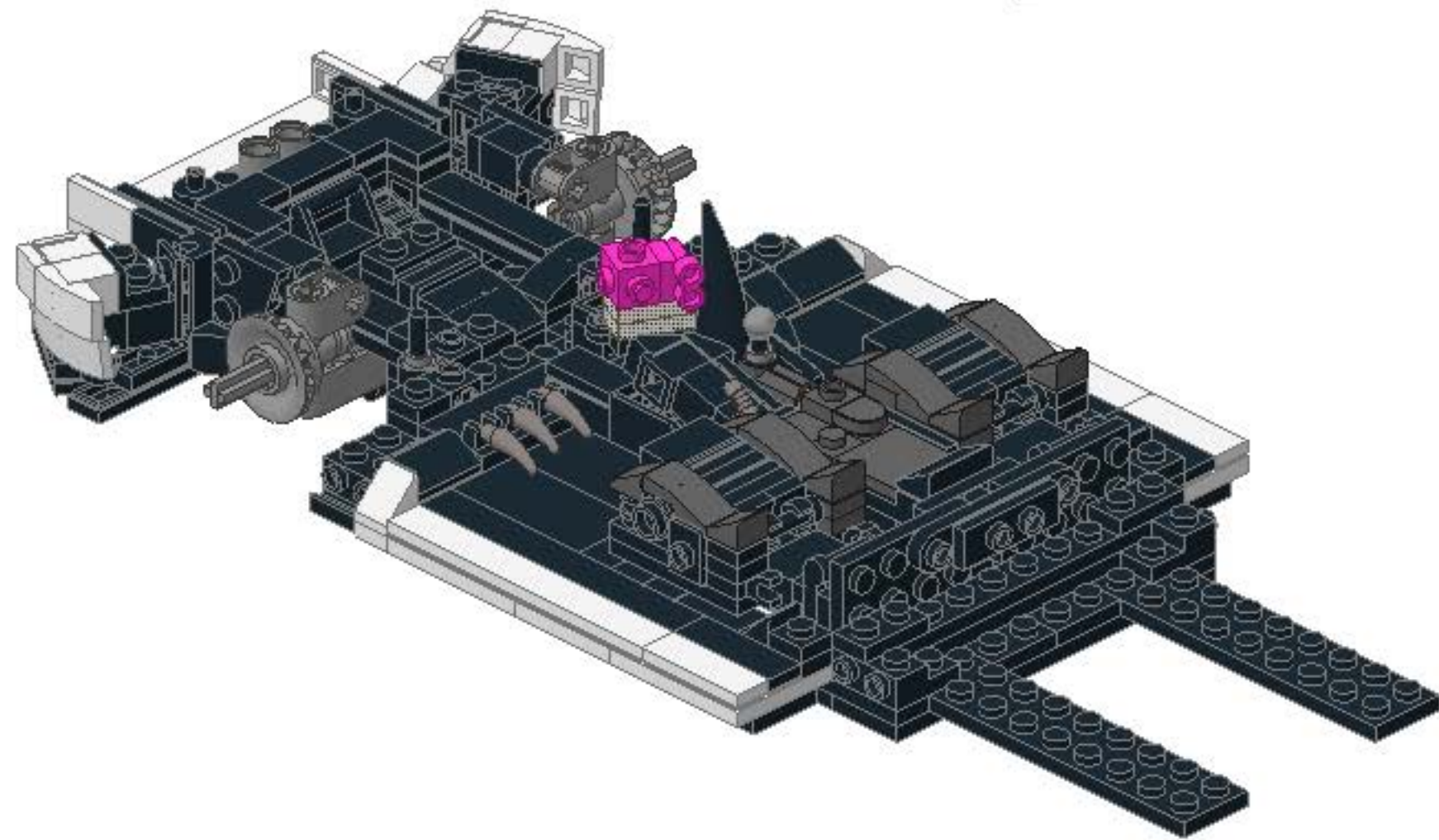
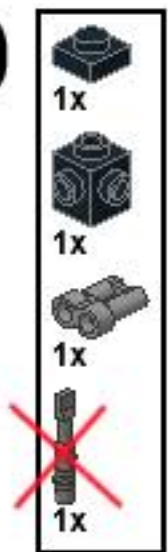
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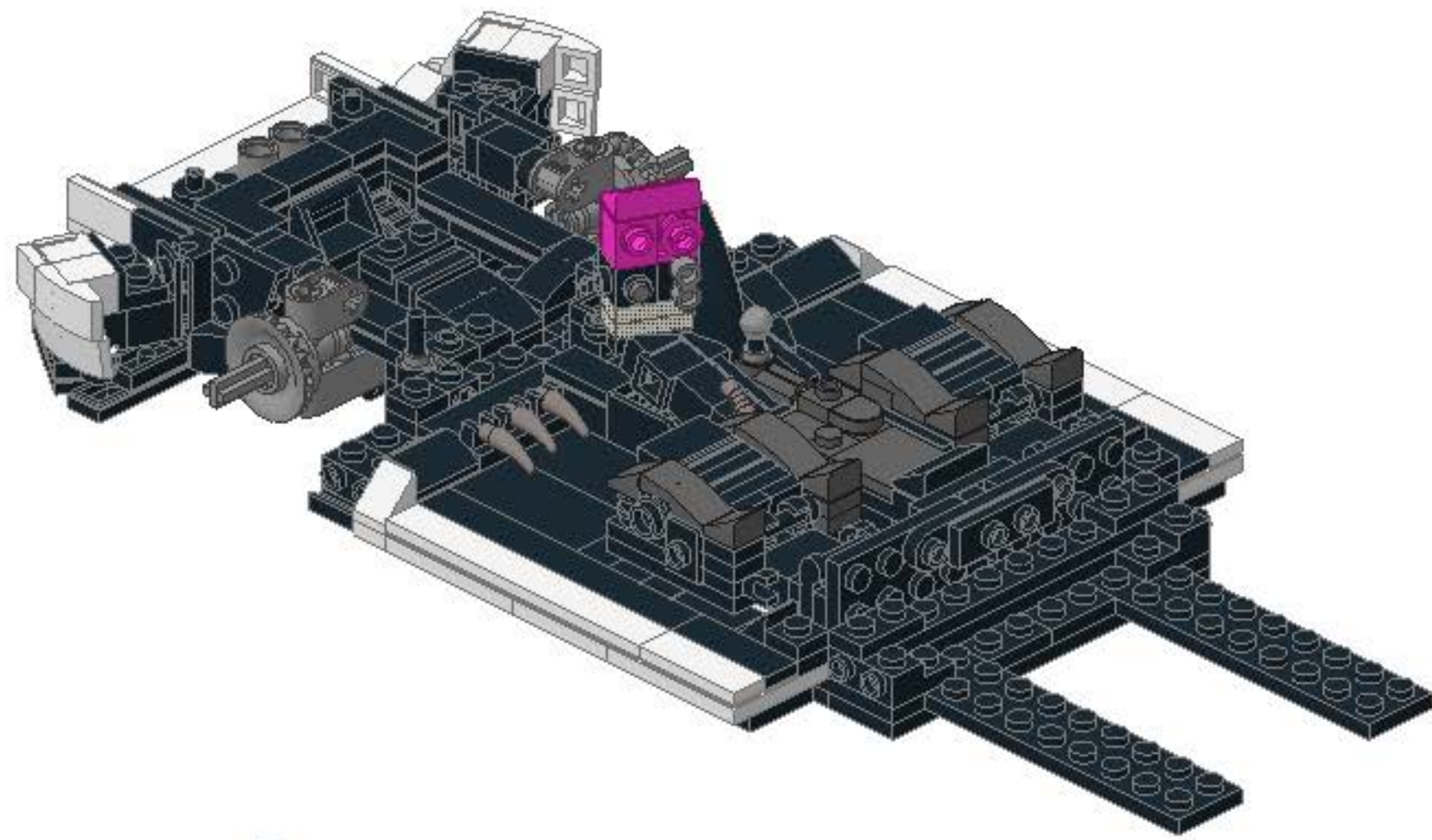
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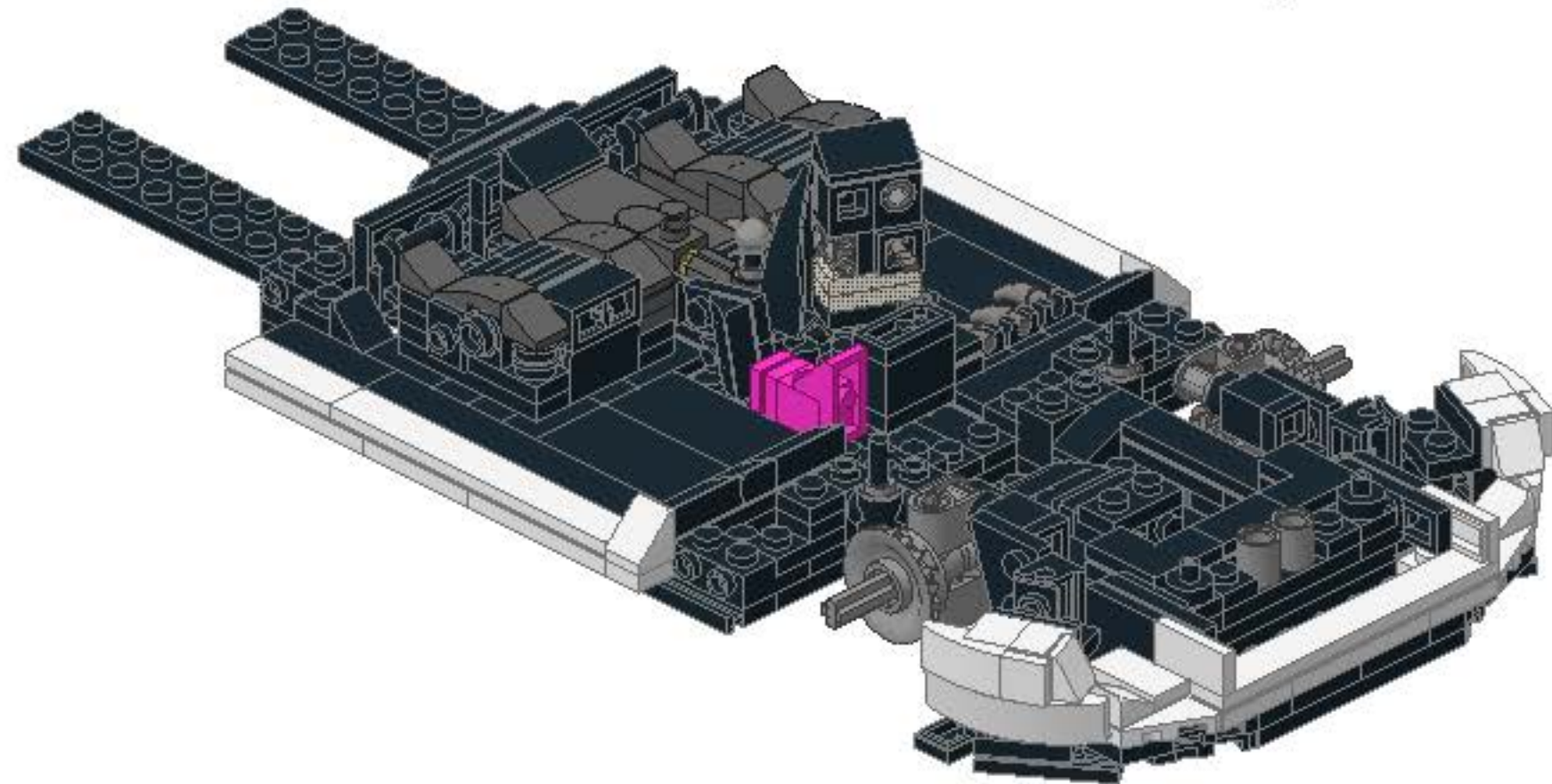
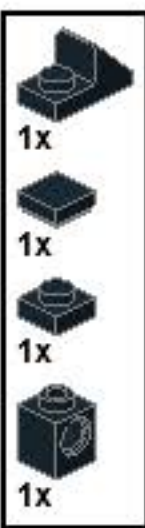
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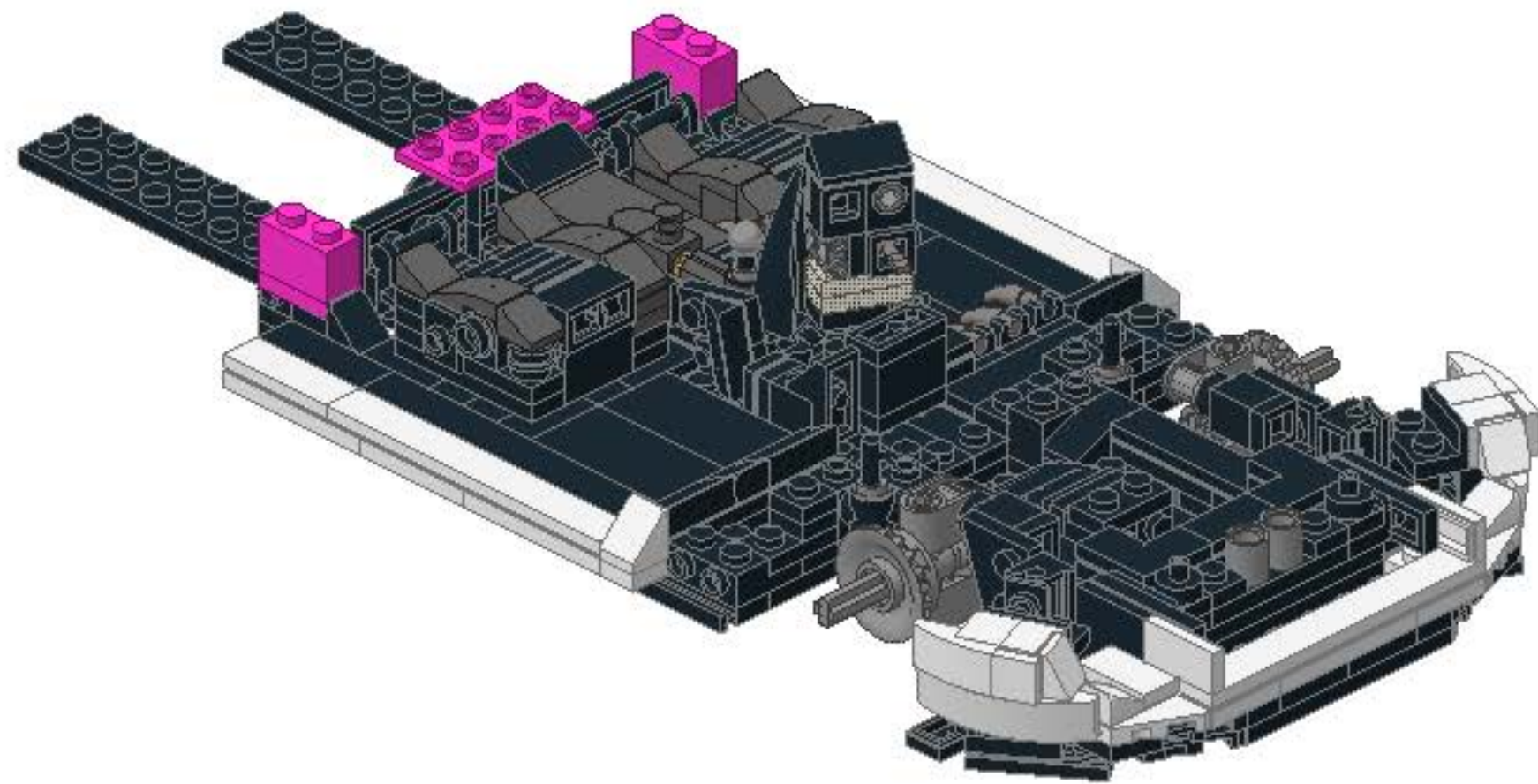
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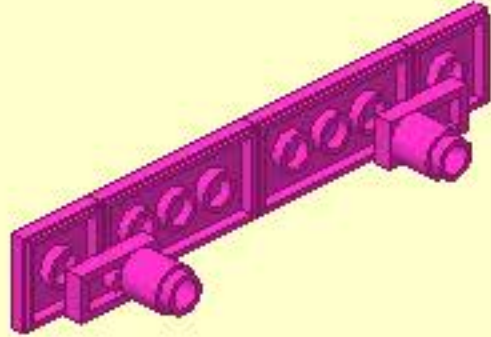
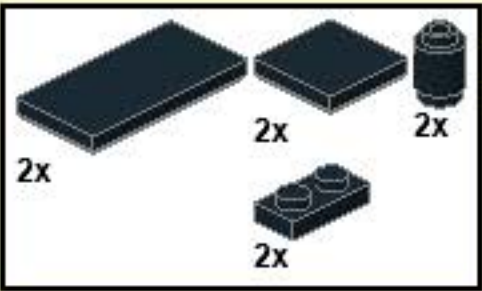
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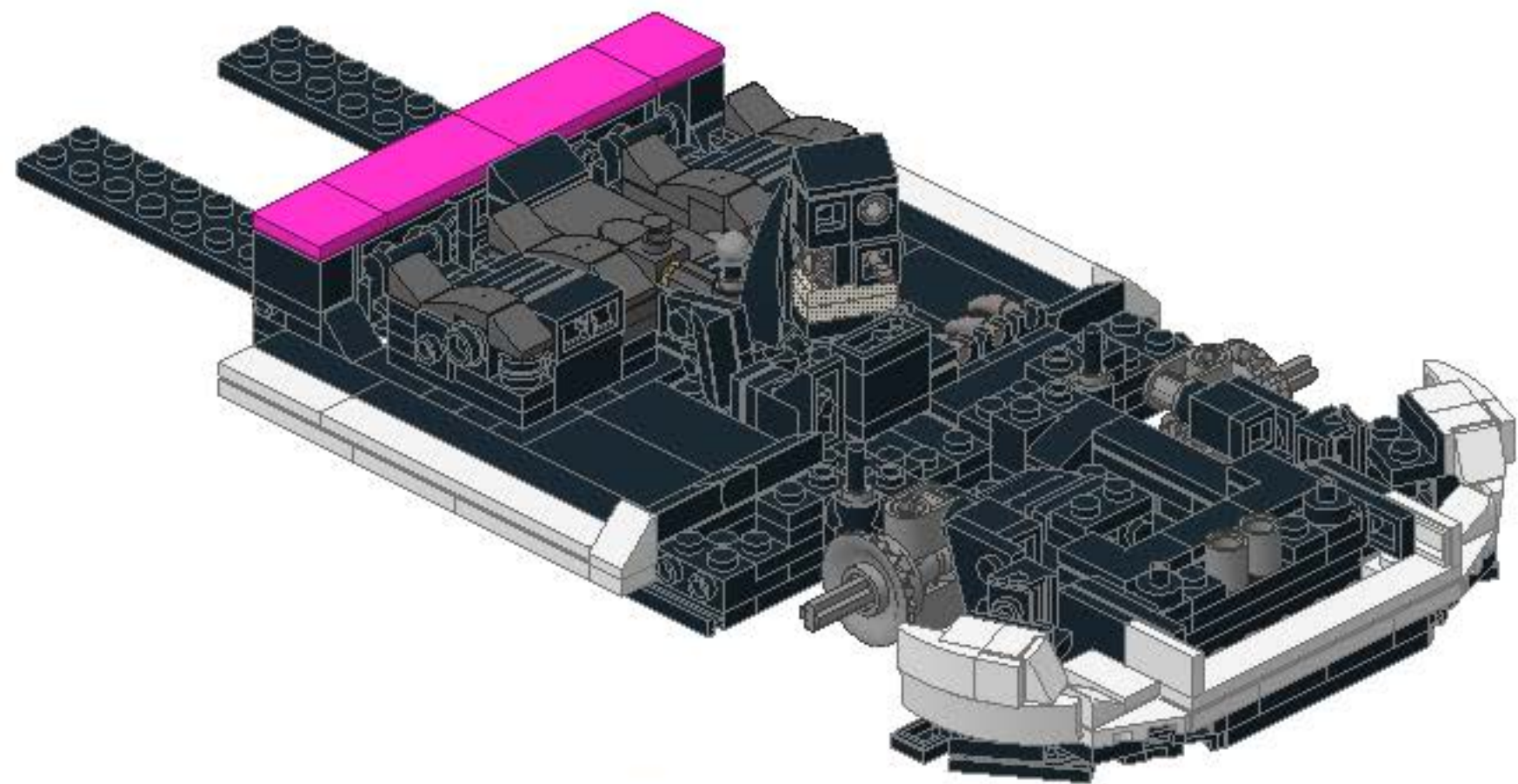
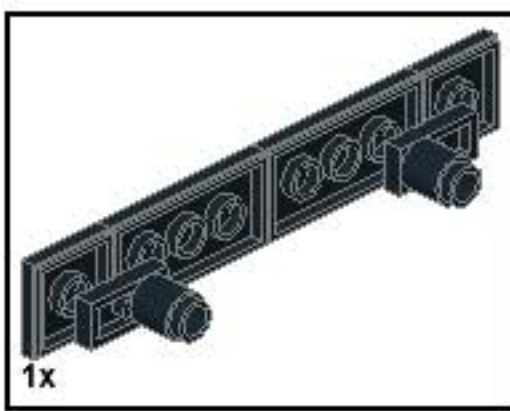
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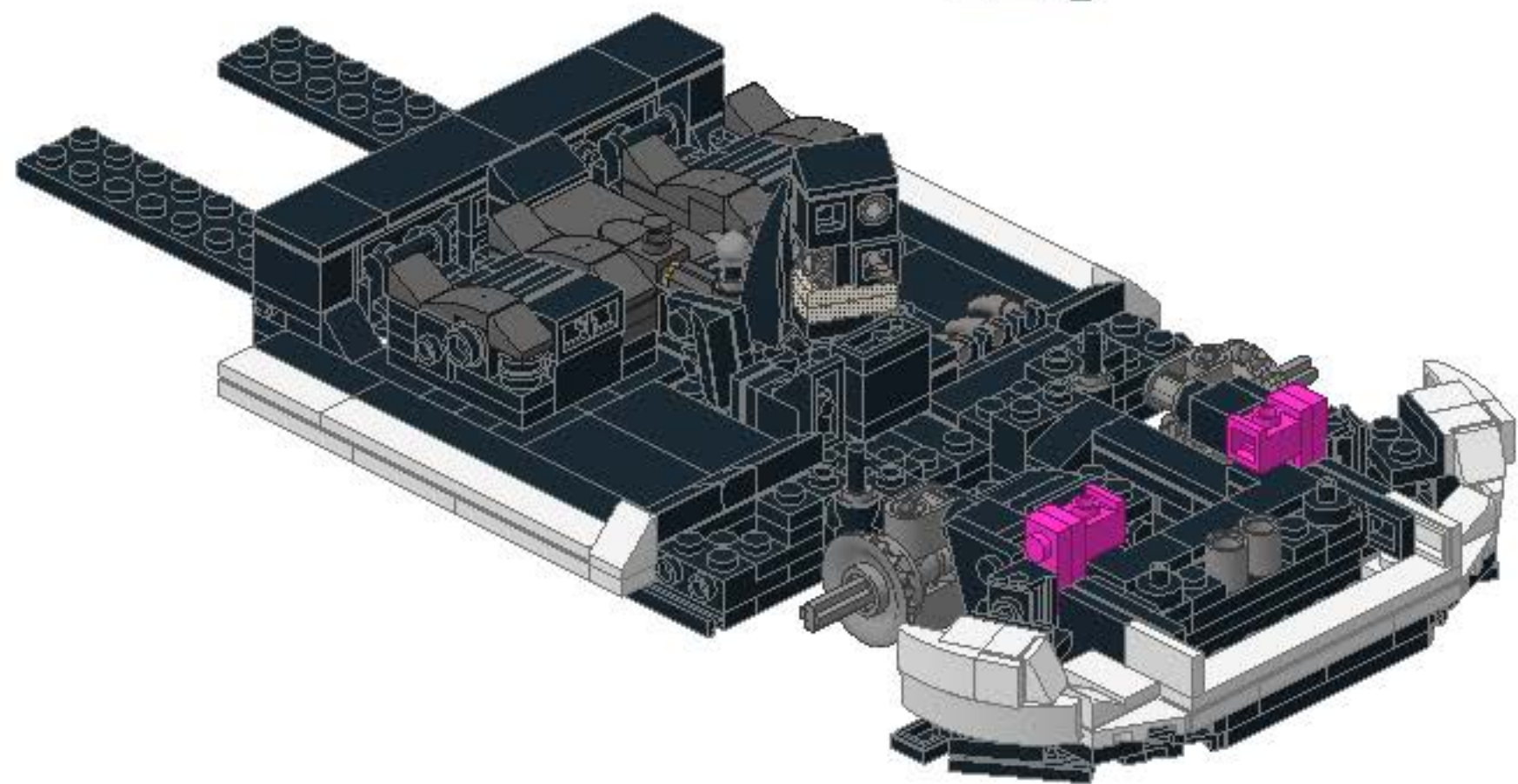
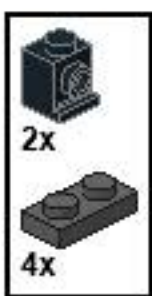
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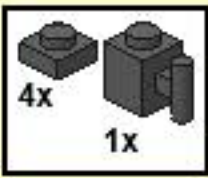
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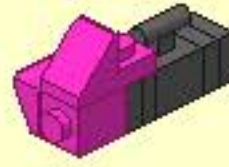
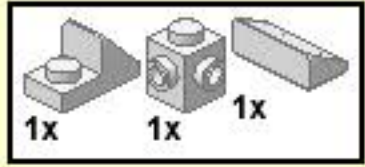
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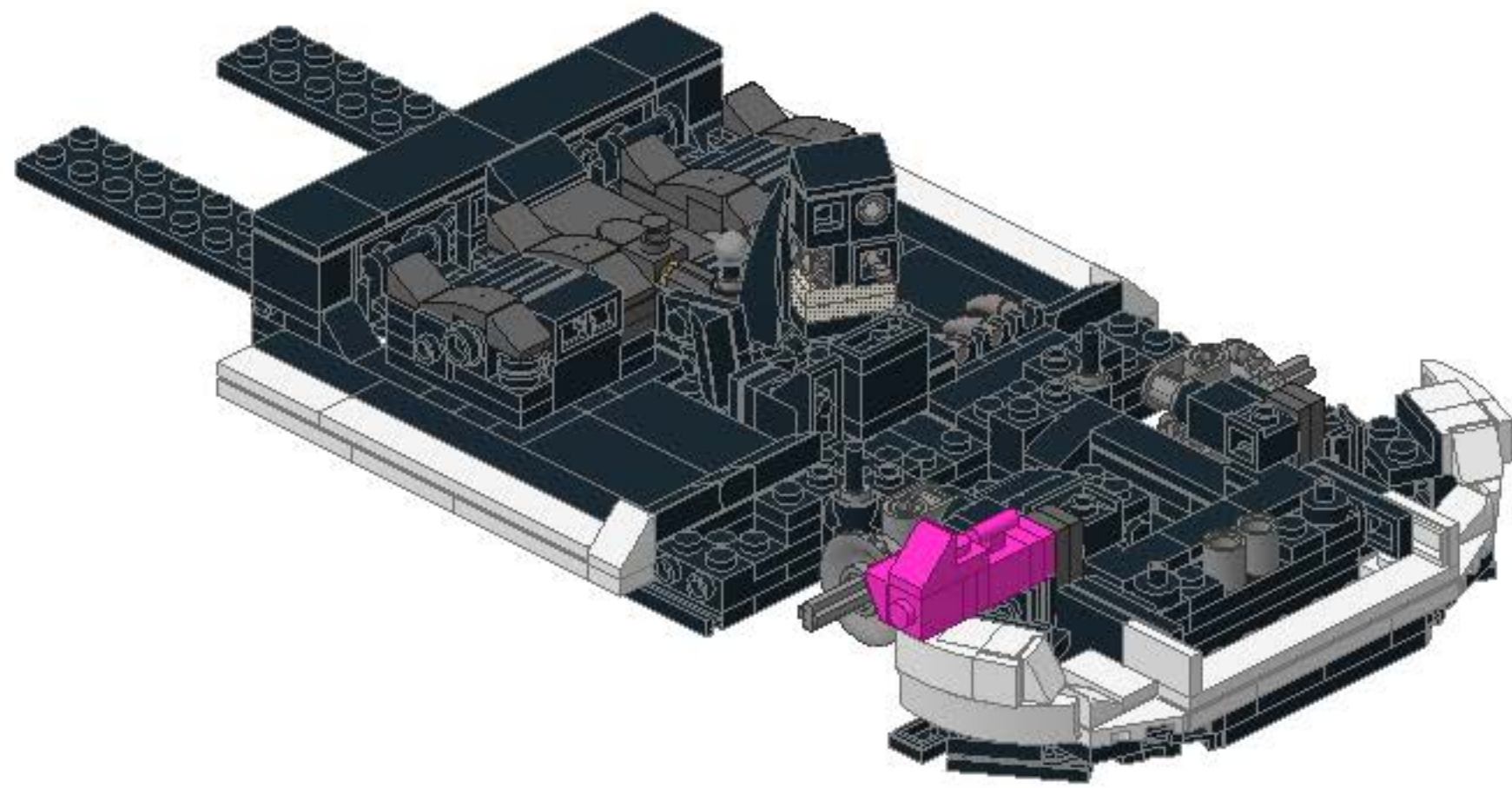
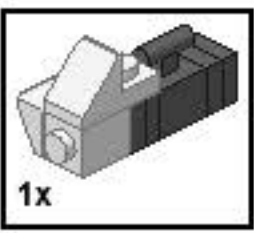
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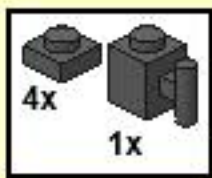
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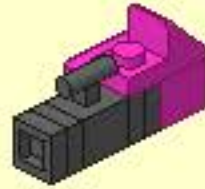
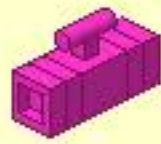
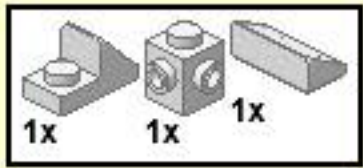
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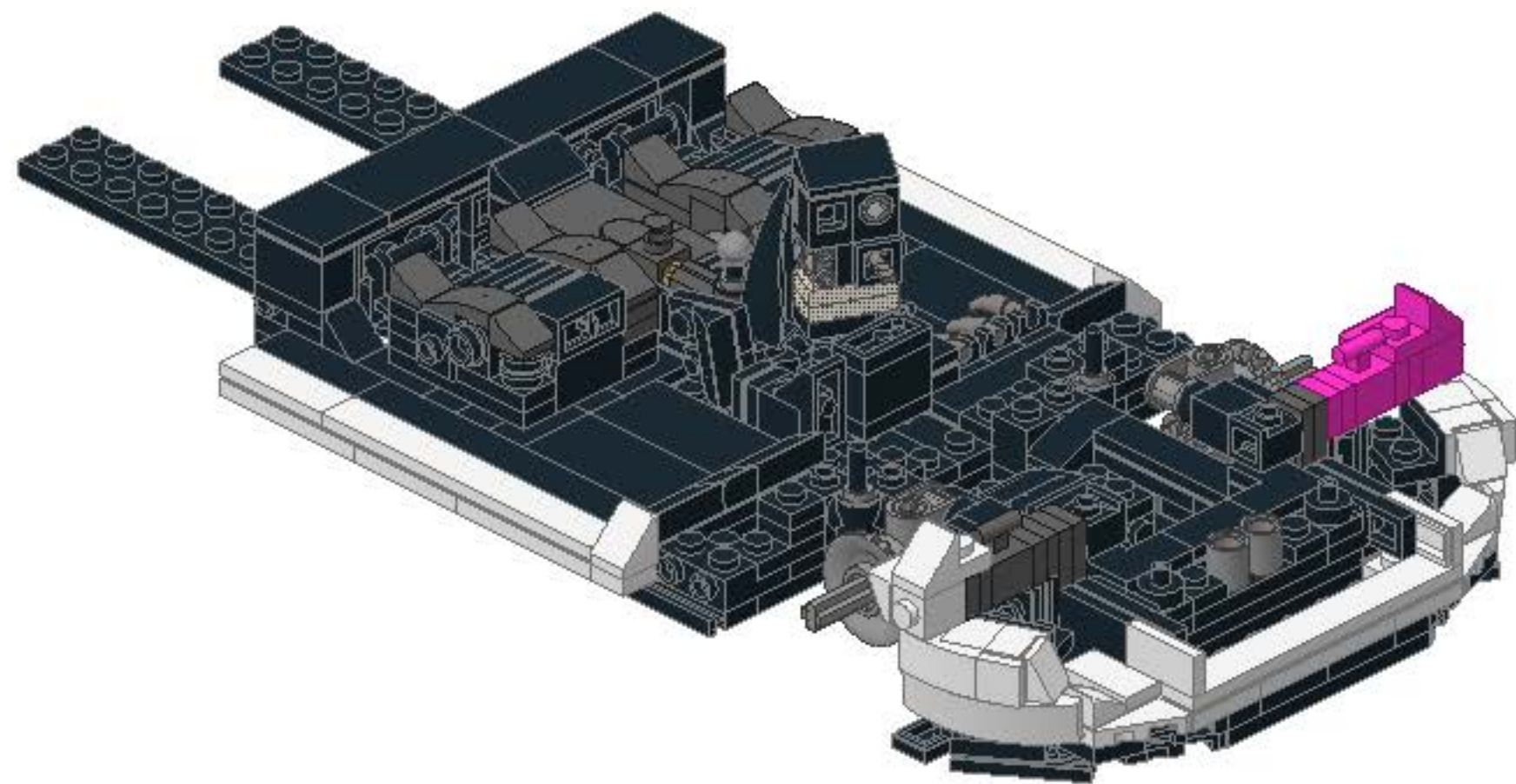
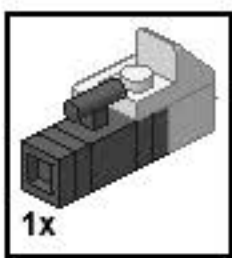
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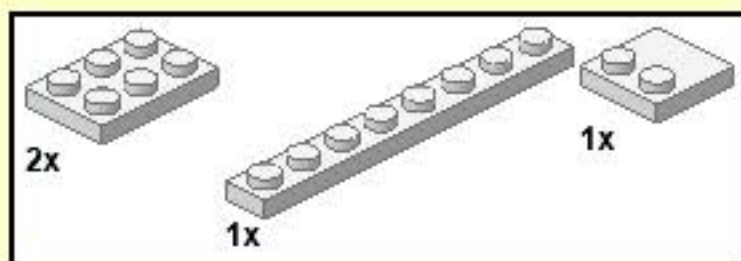
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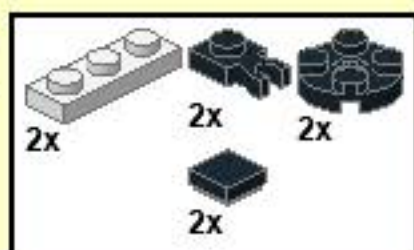
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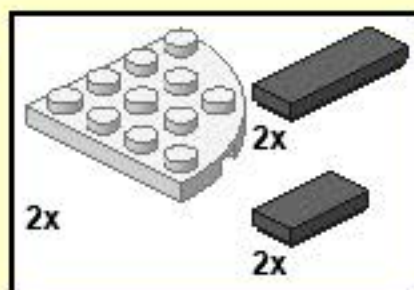
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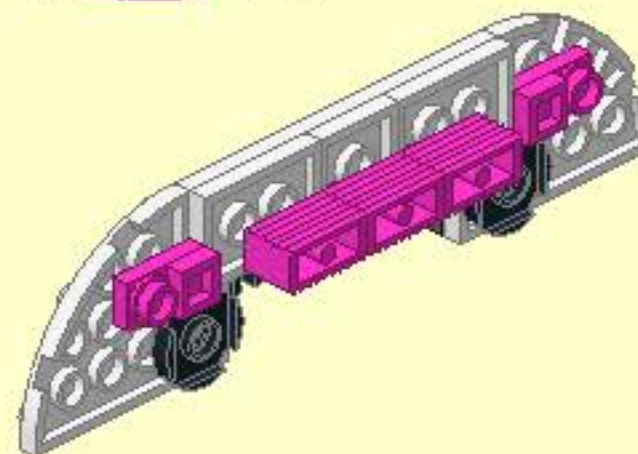
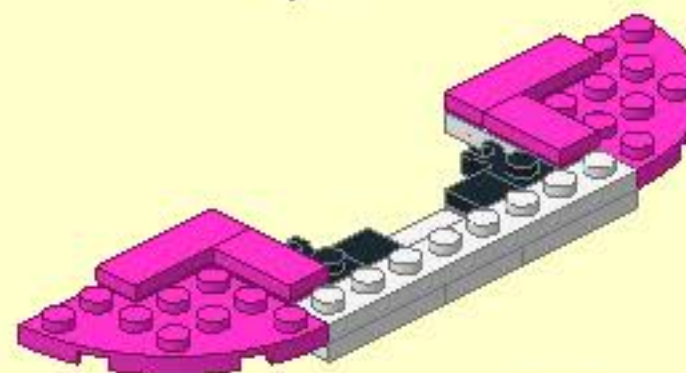
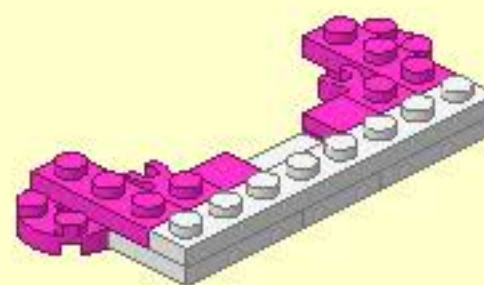
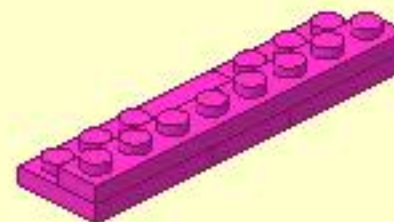
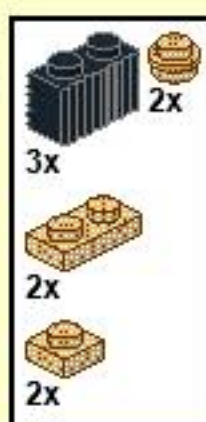
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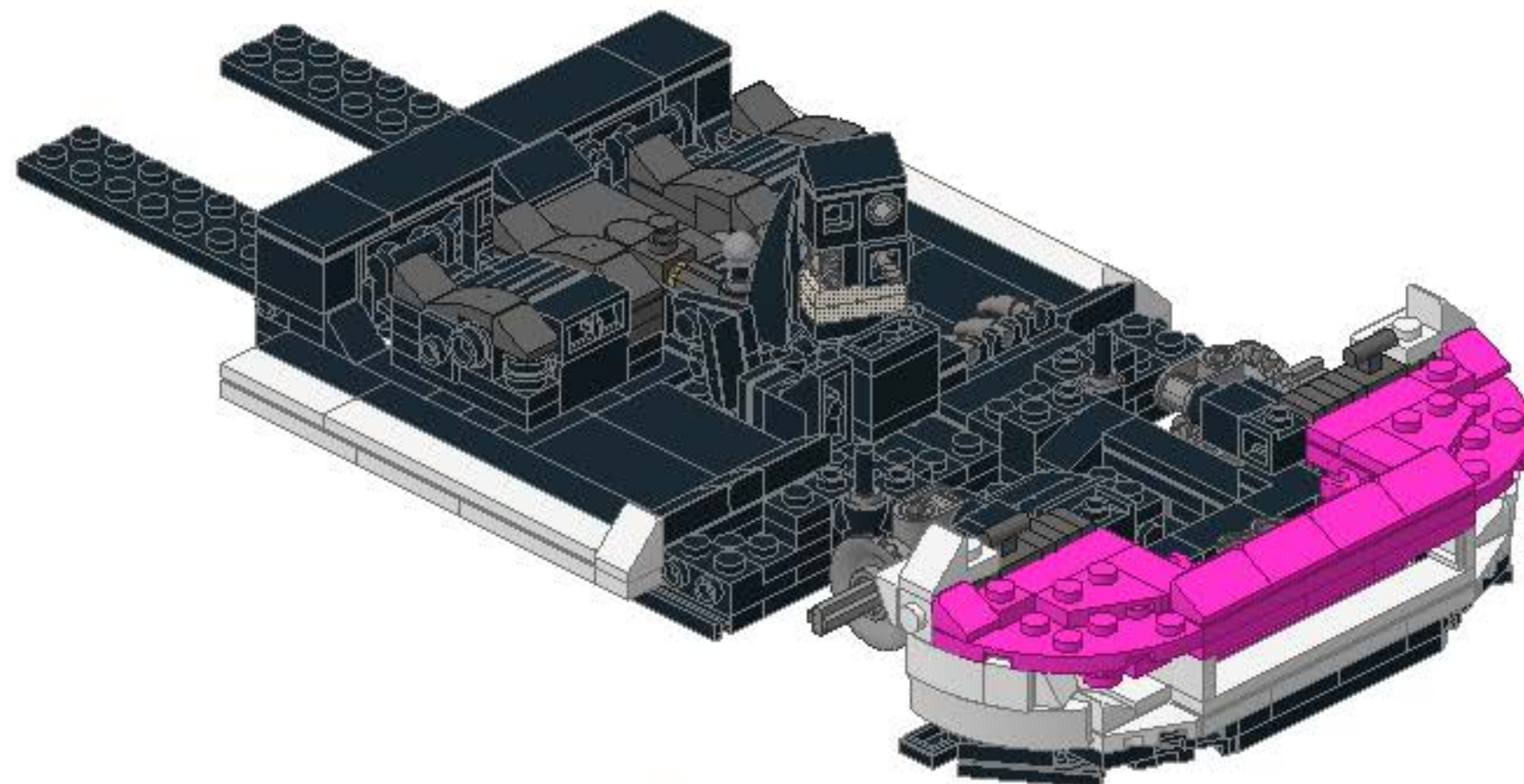
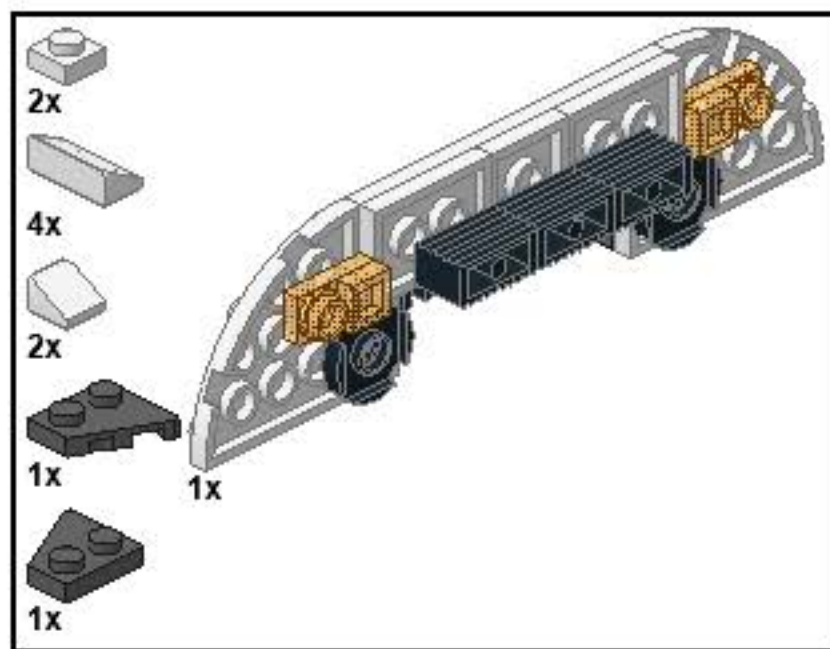
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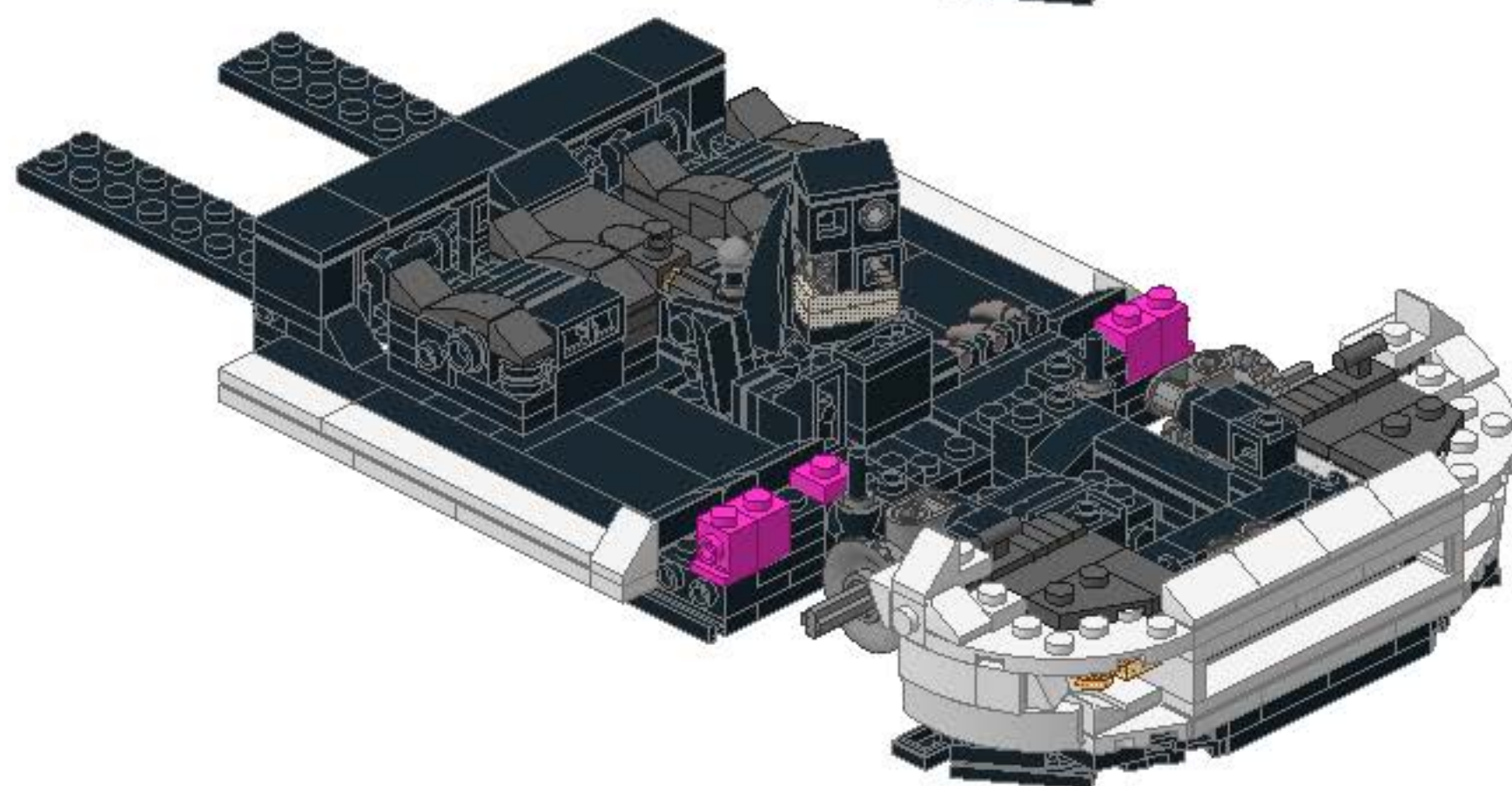
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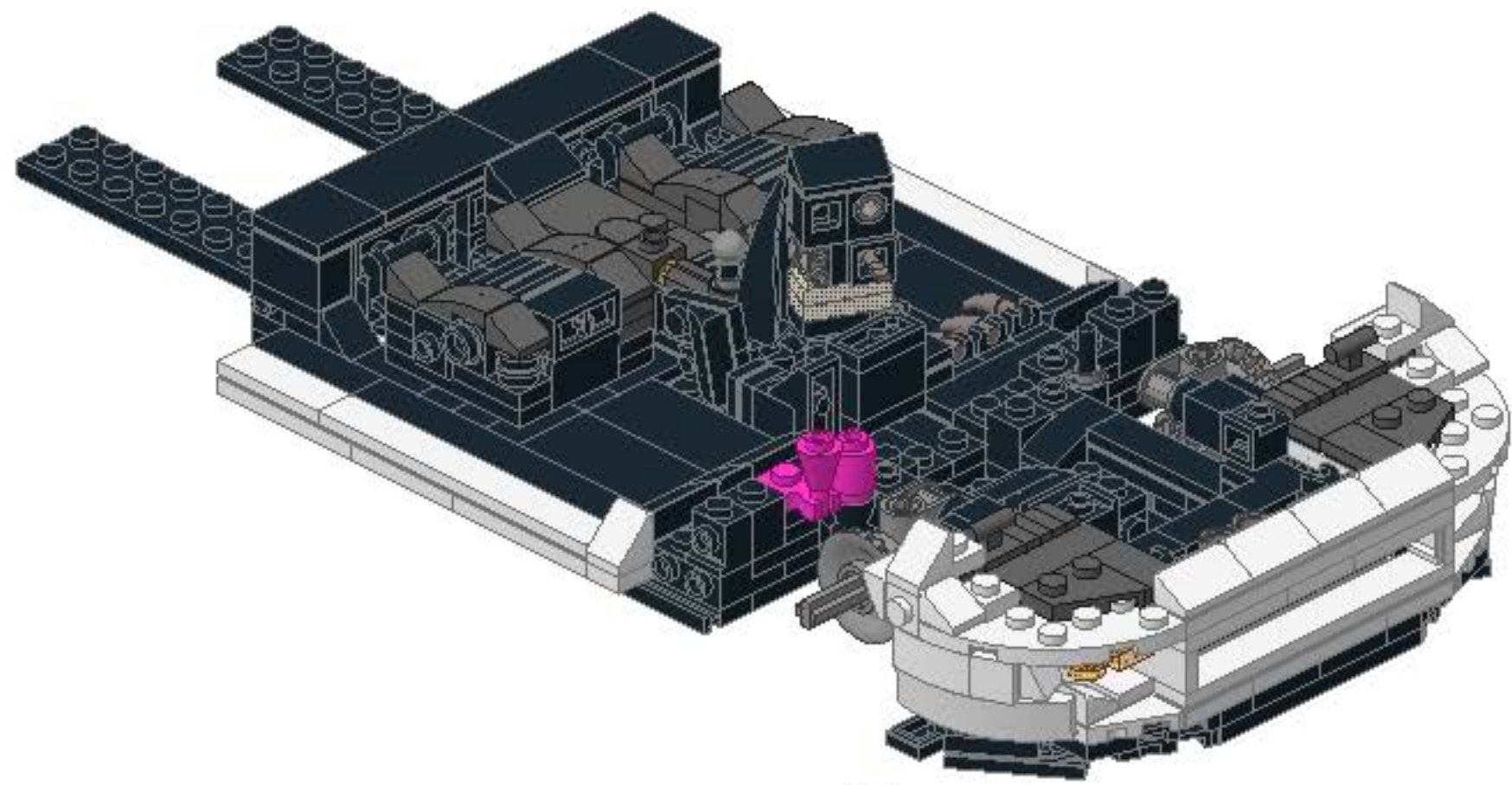
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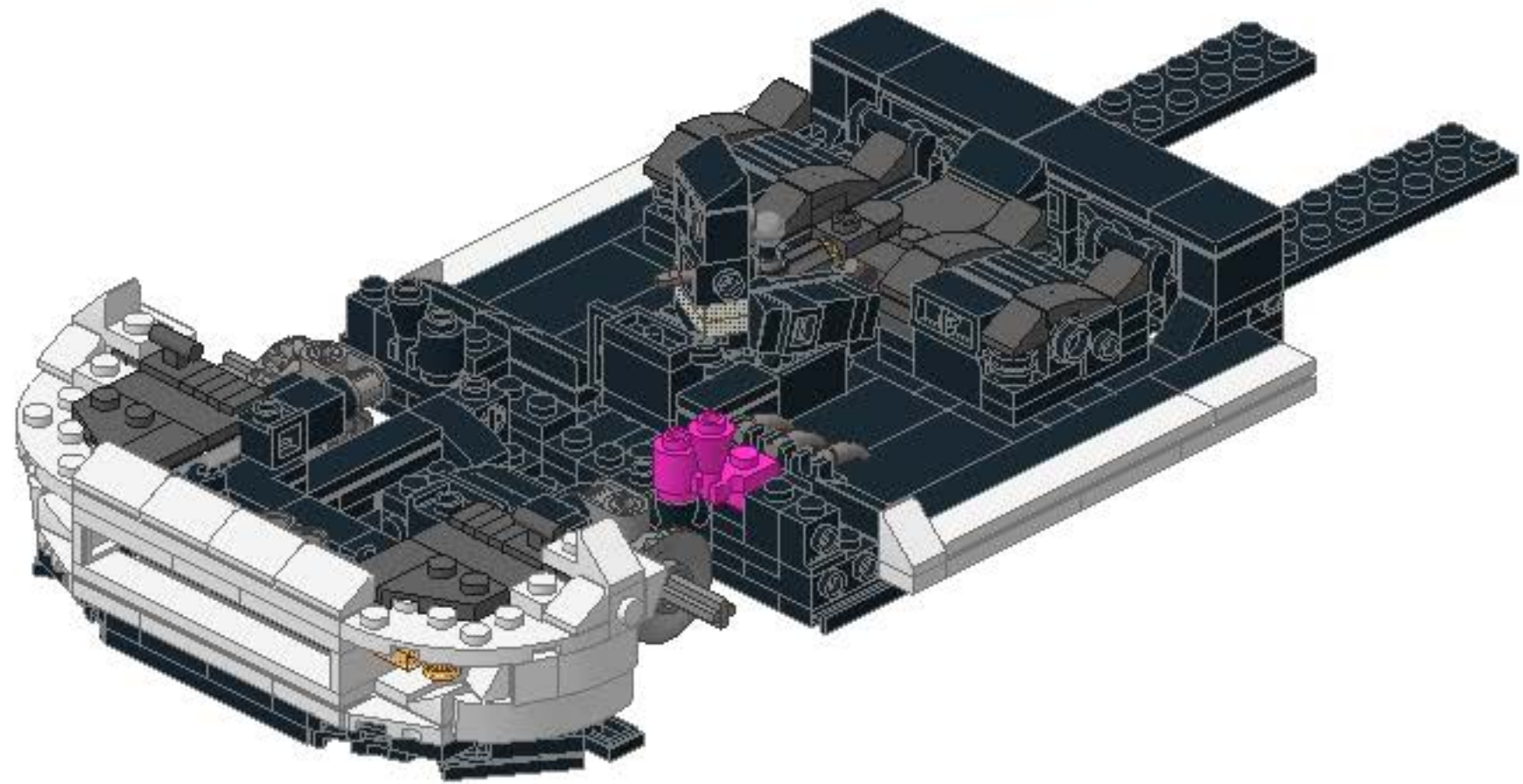
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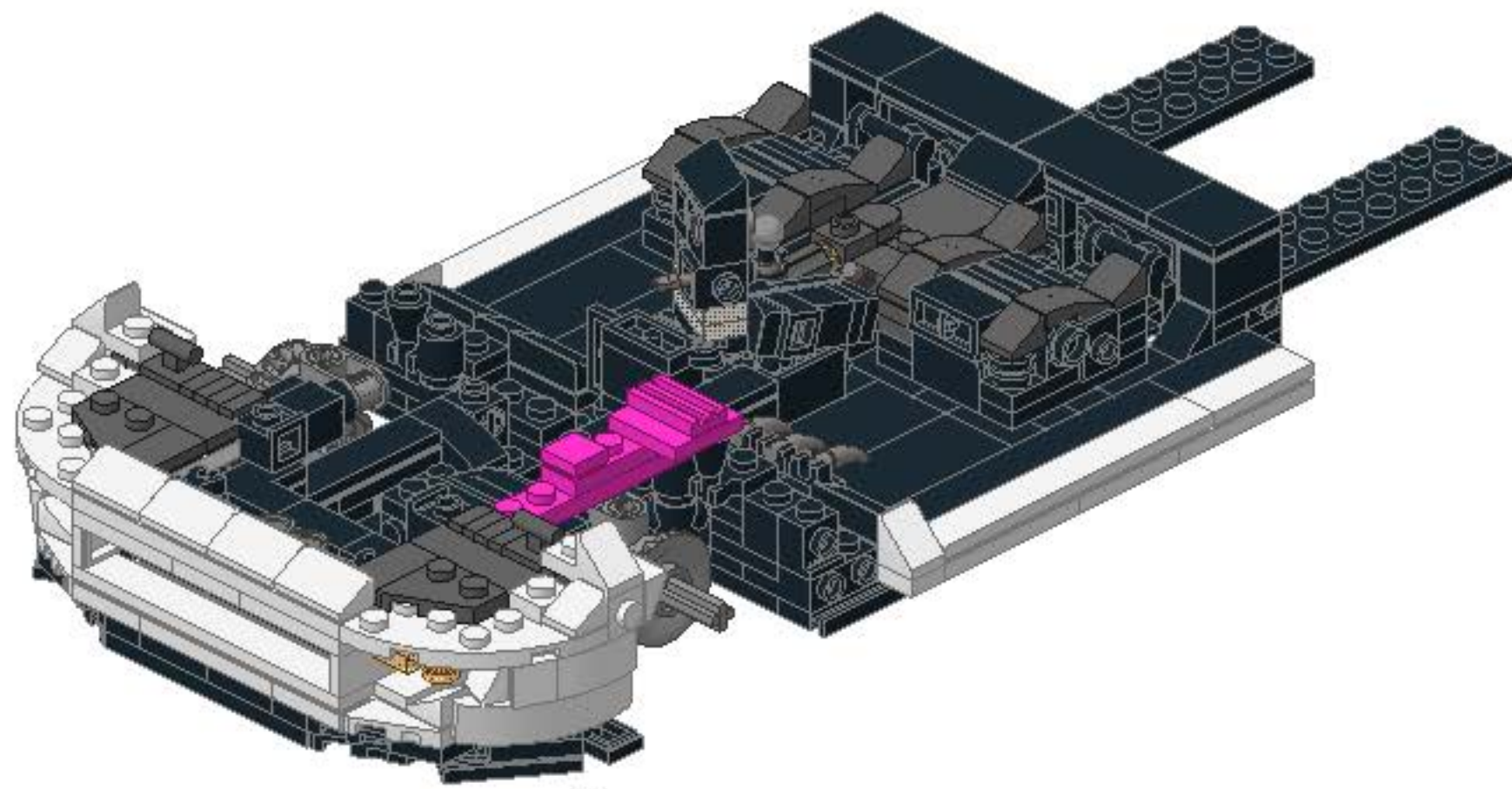
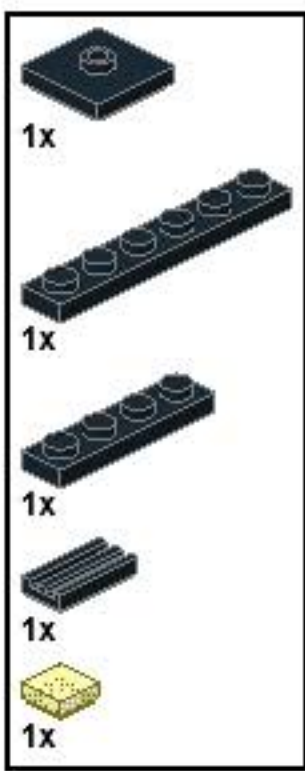
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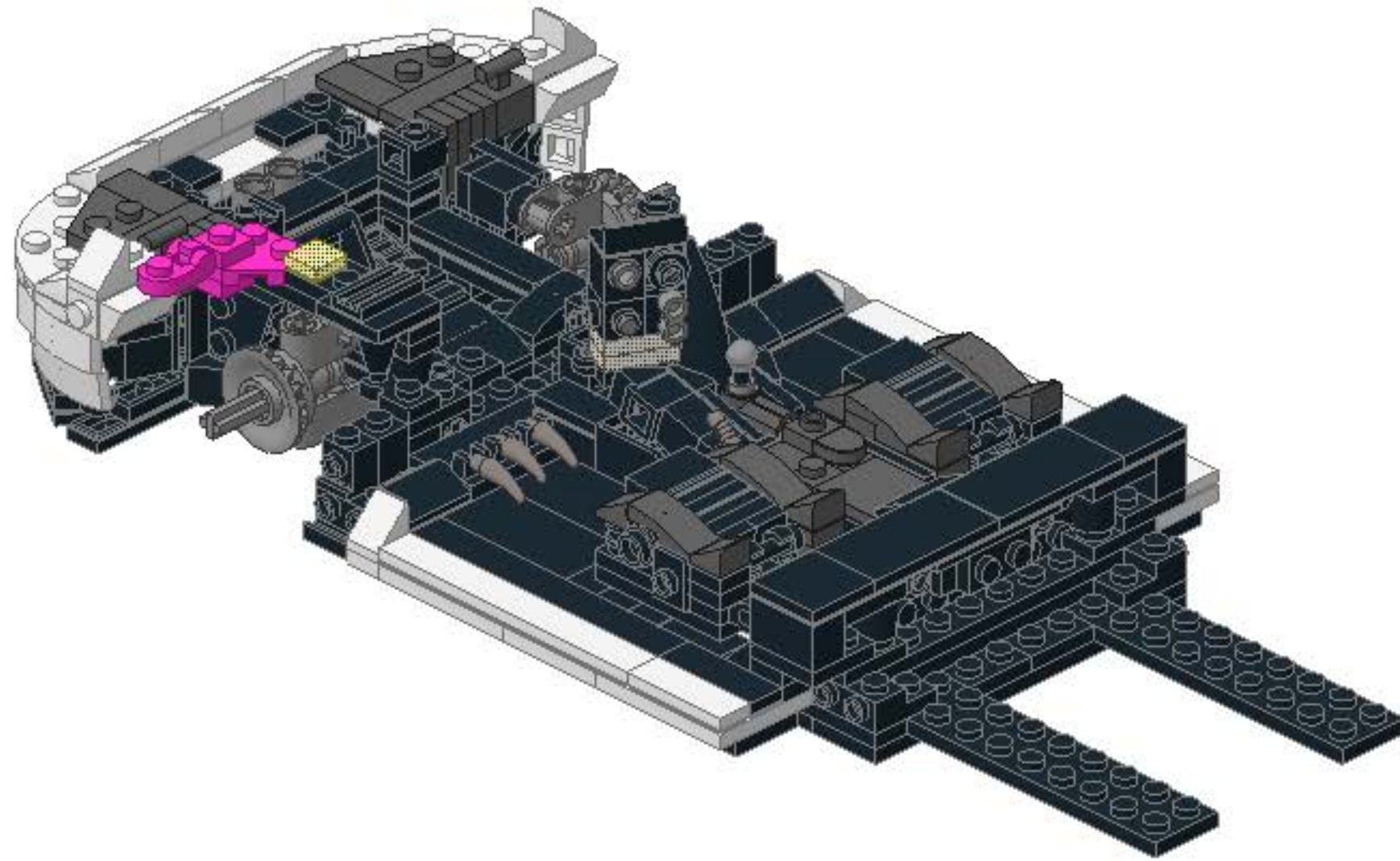
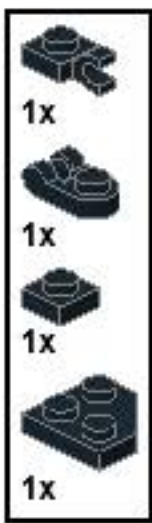
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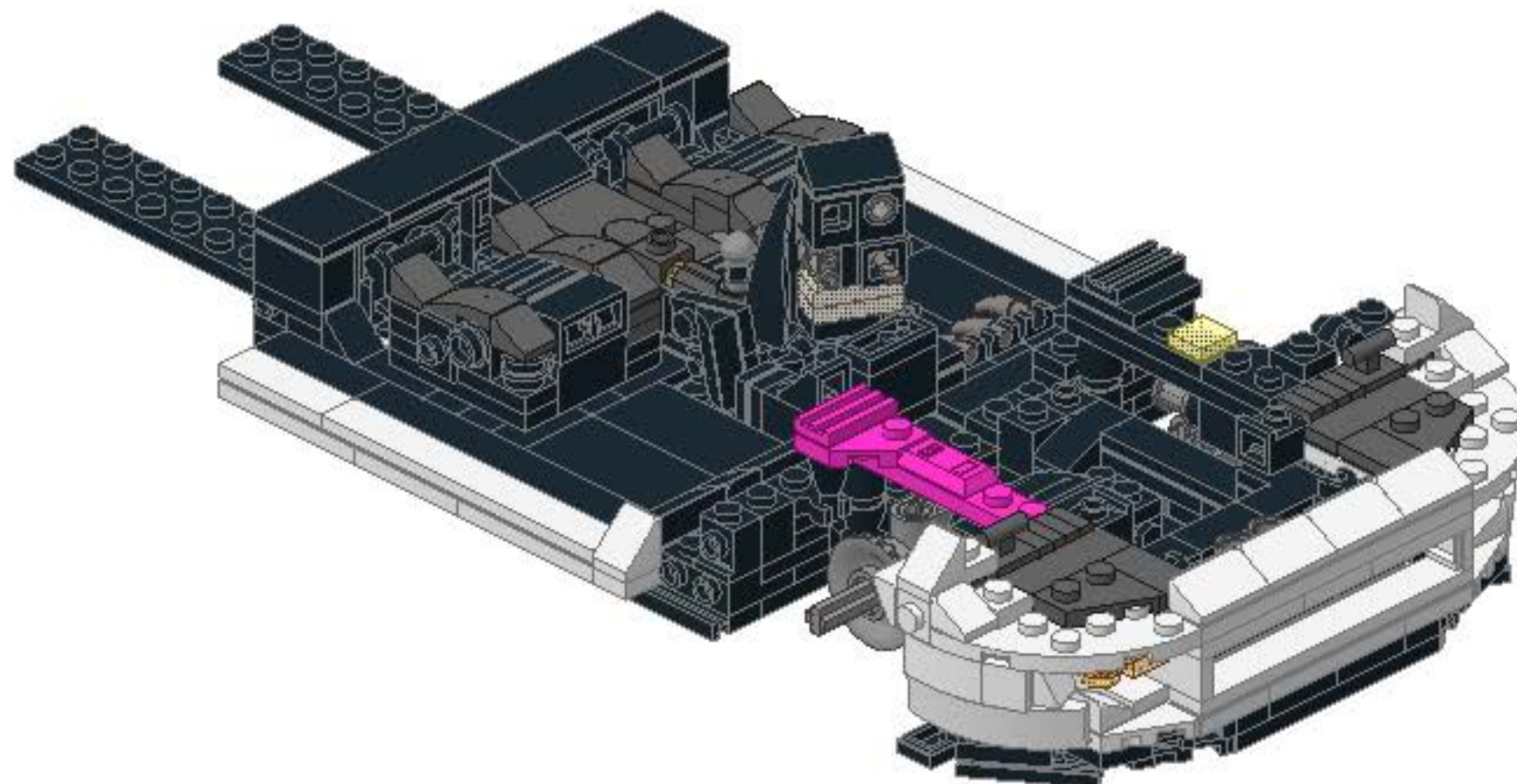
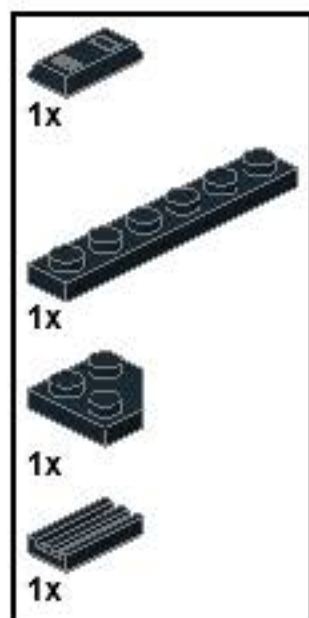
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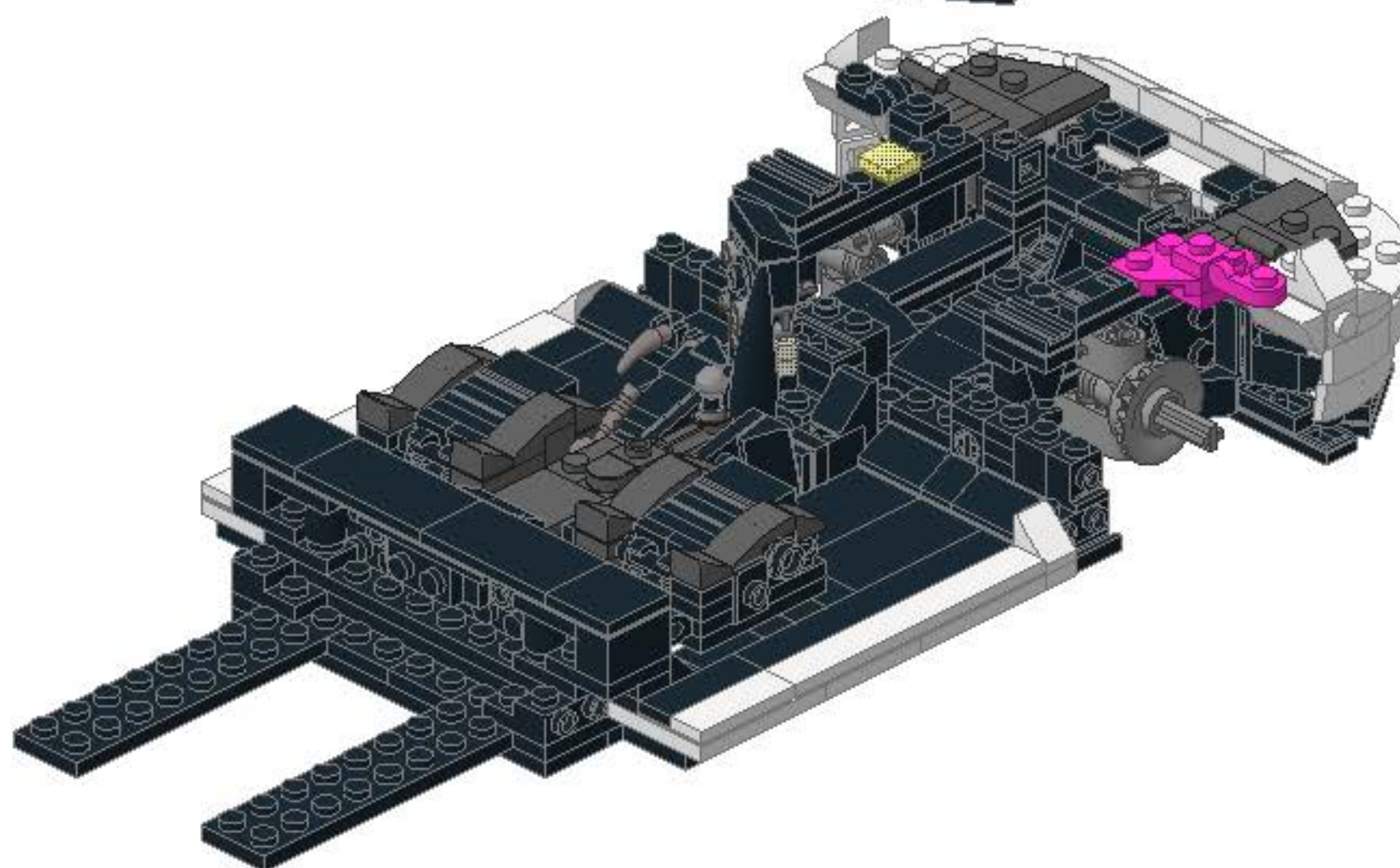
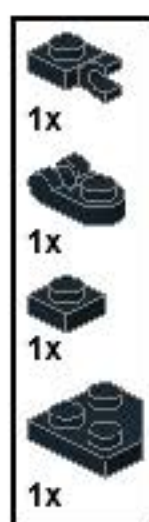
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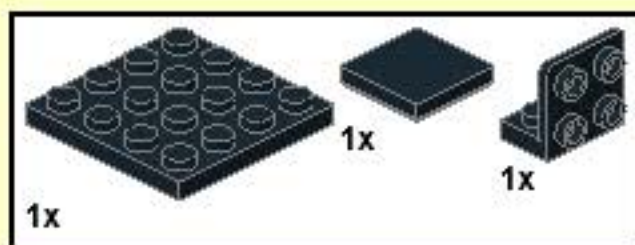
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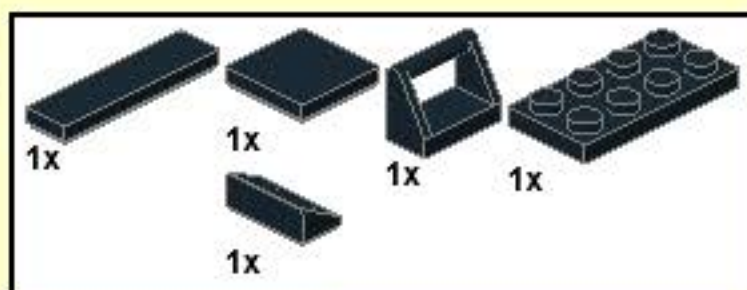
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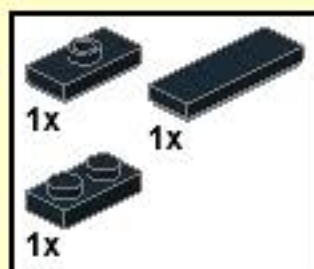
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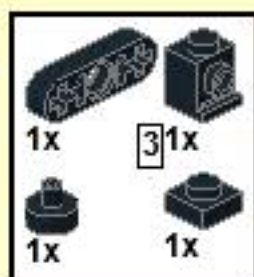
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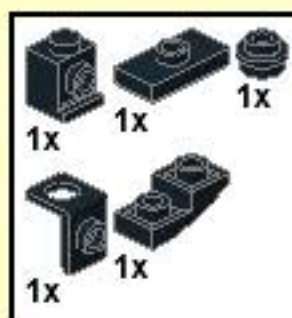
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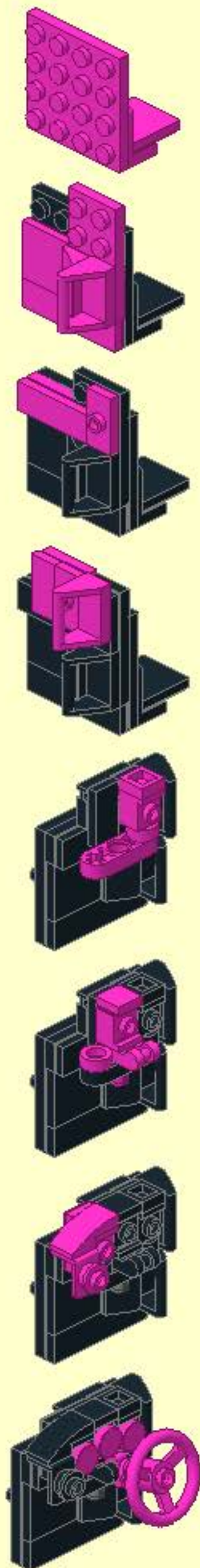
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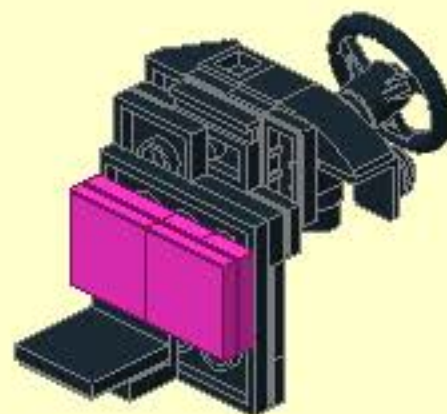
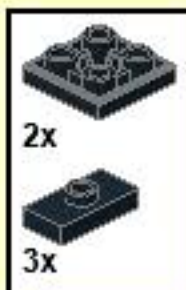
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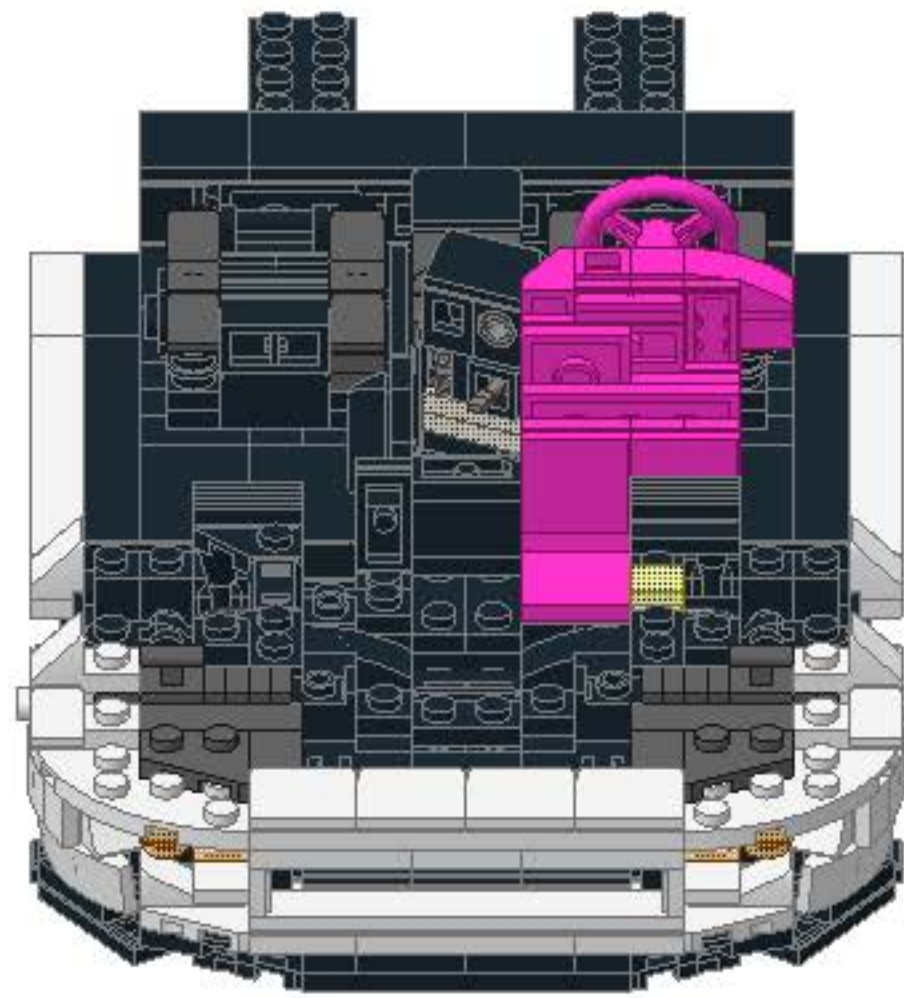
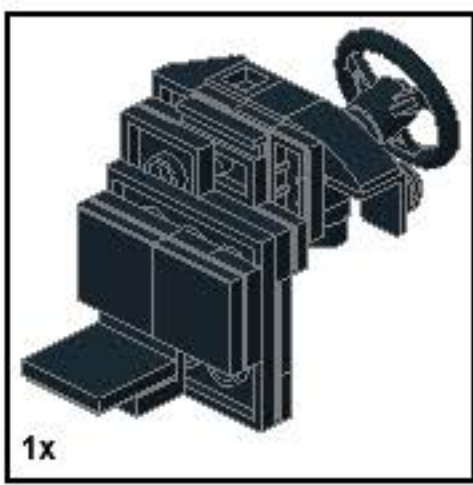
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9



96



1



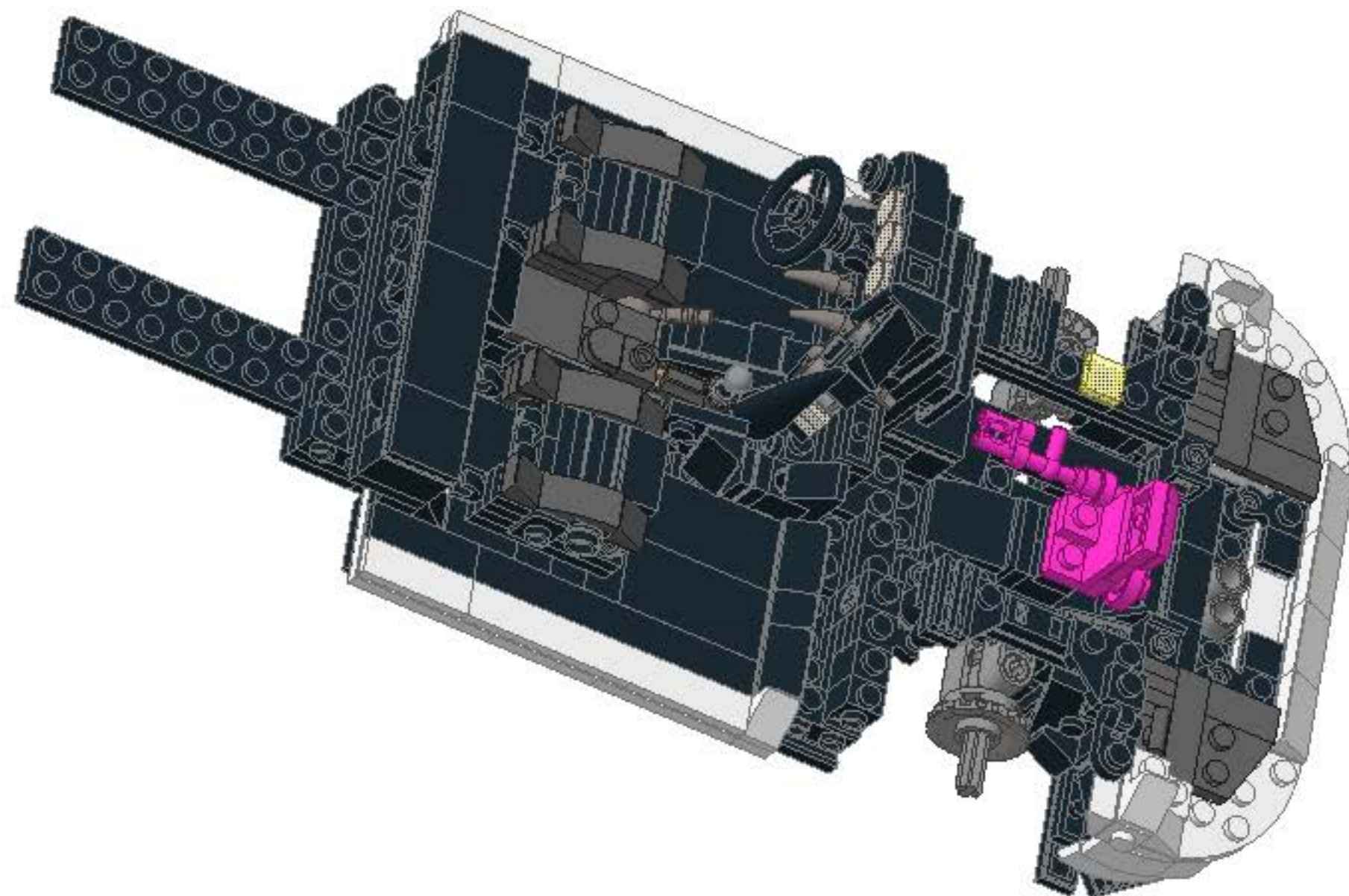
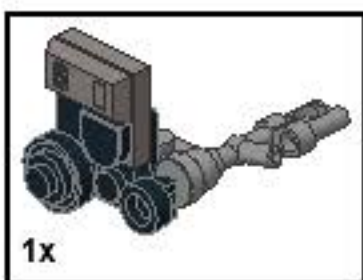
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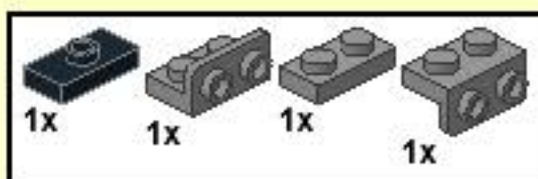
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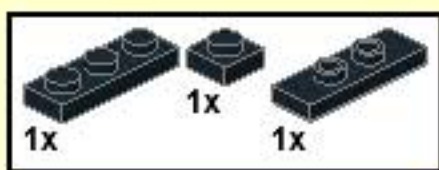
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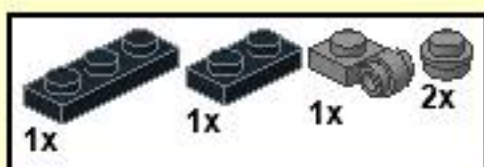
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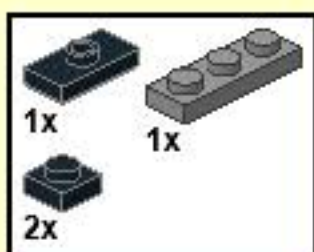
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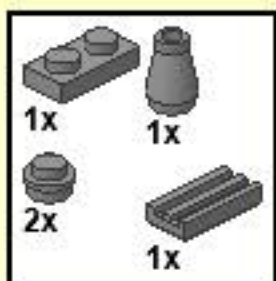
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4



5



6



7



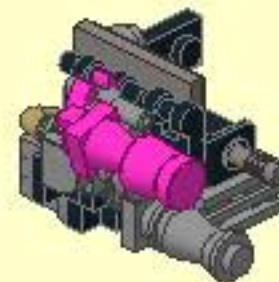
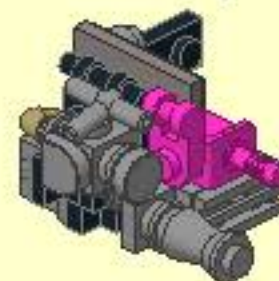
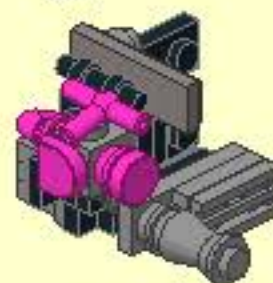
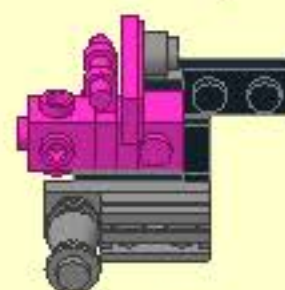
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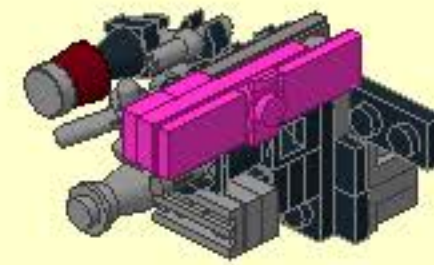
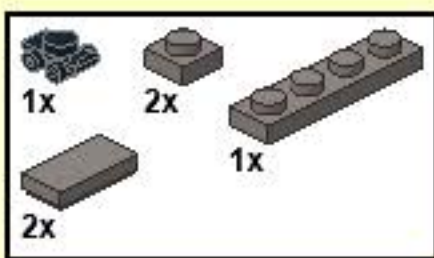
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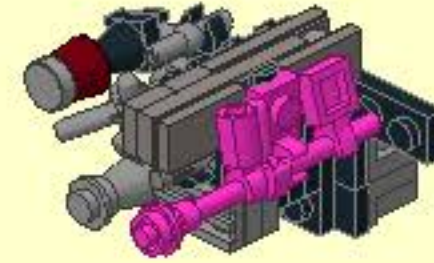
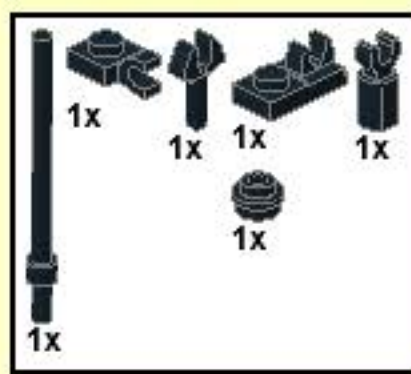
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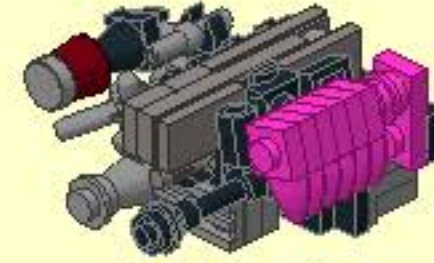
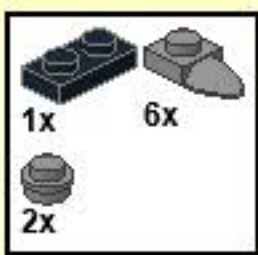
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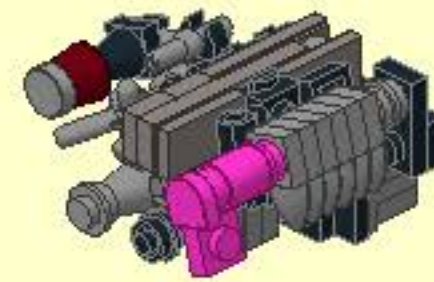
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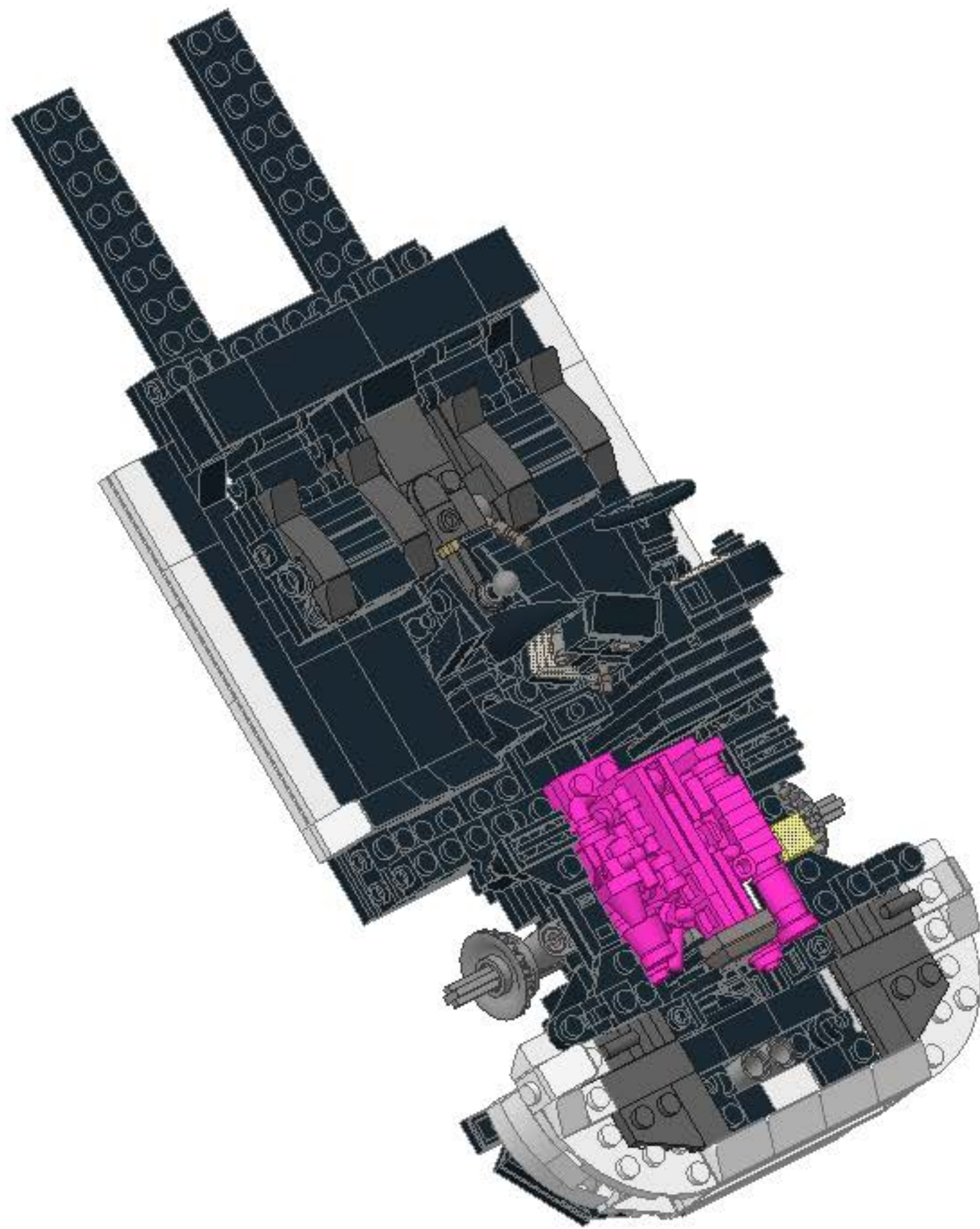
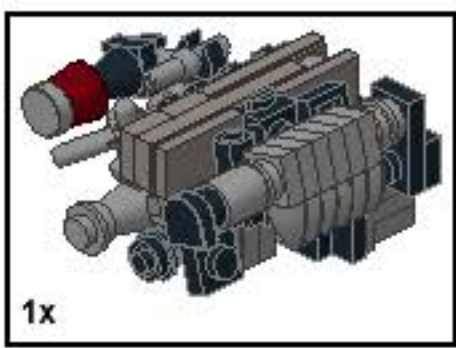
# 13



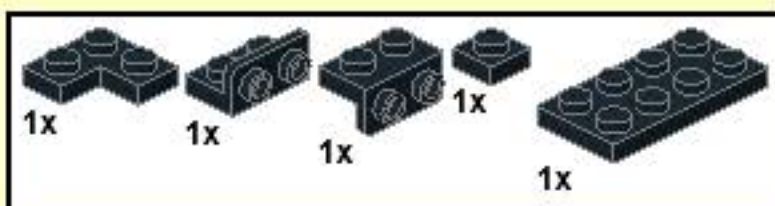
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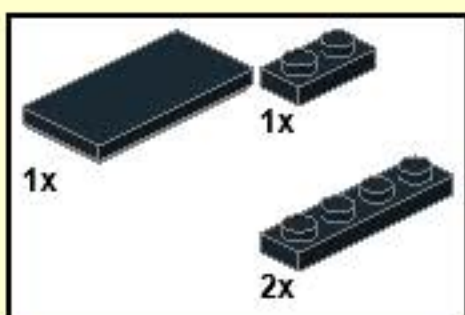
98



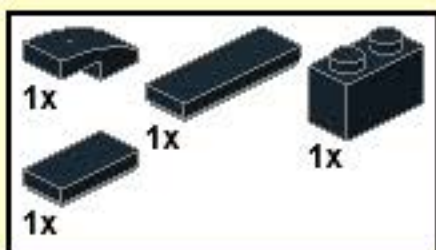
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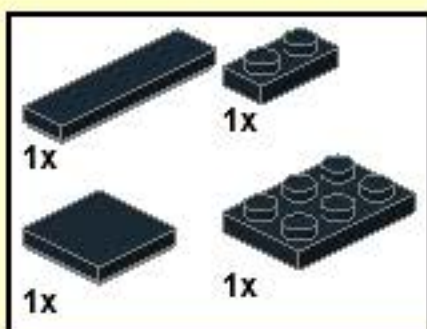
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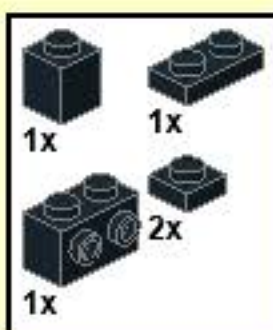
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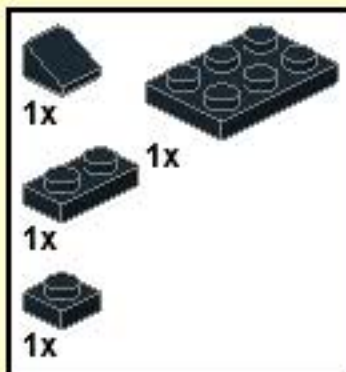
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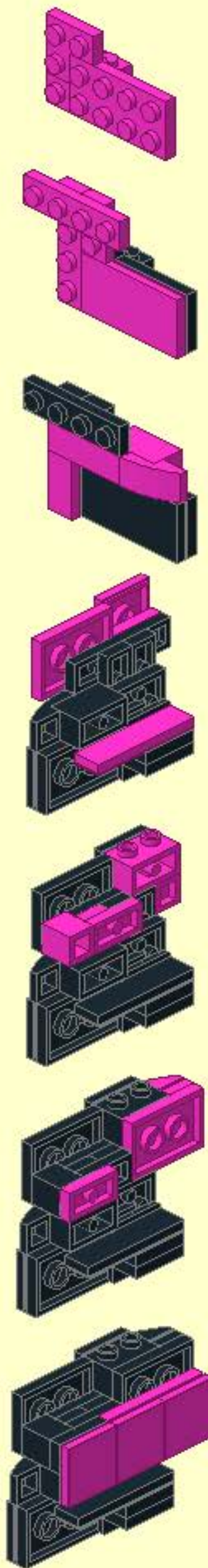
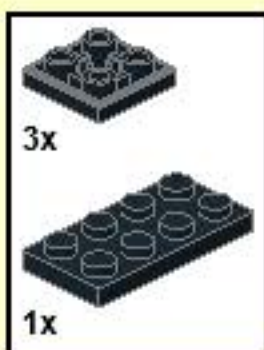
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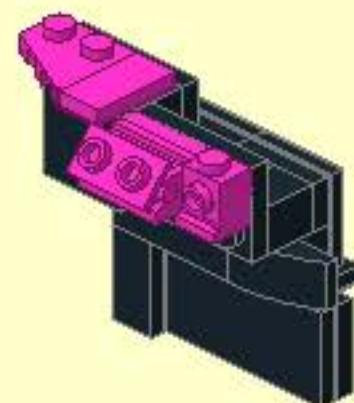
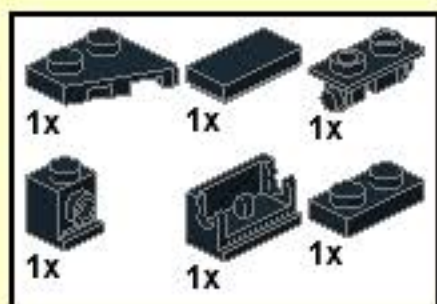
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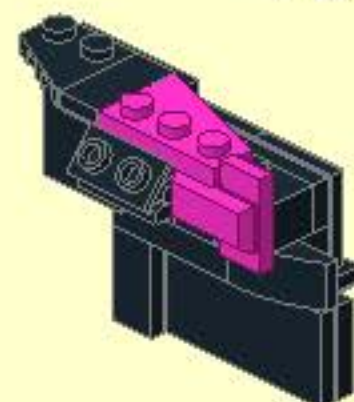
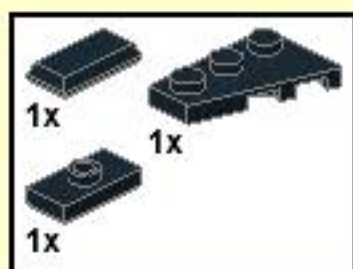
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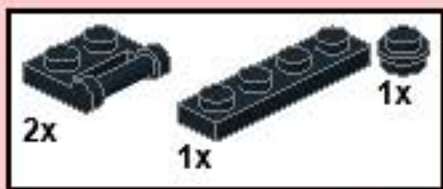
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9



1



2



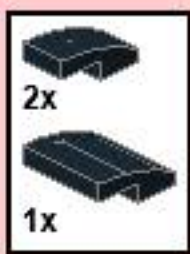
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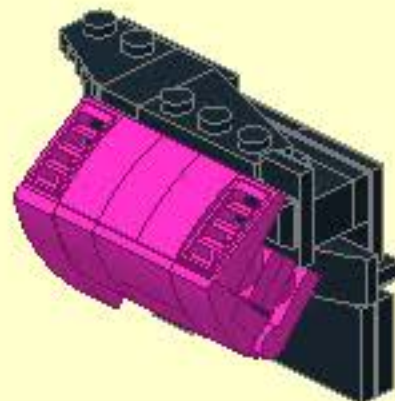
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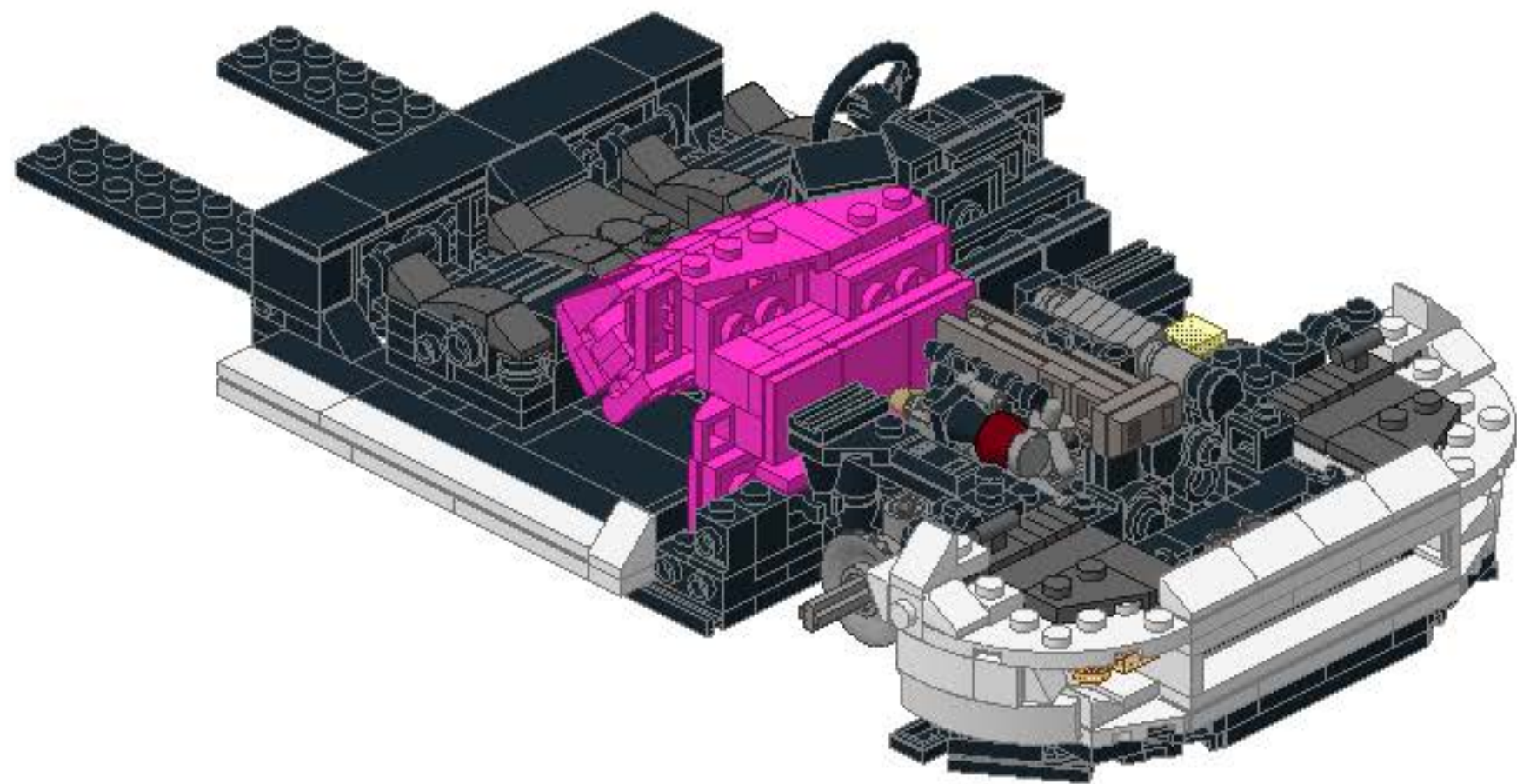
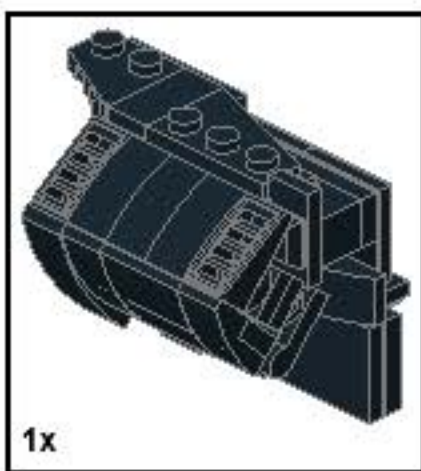
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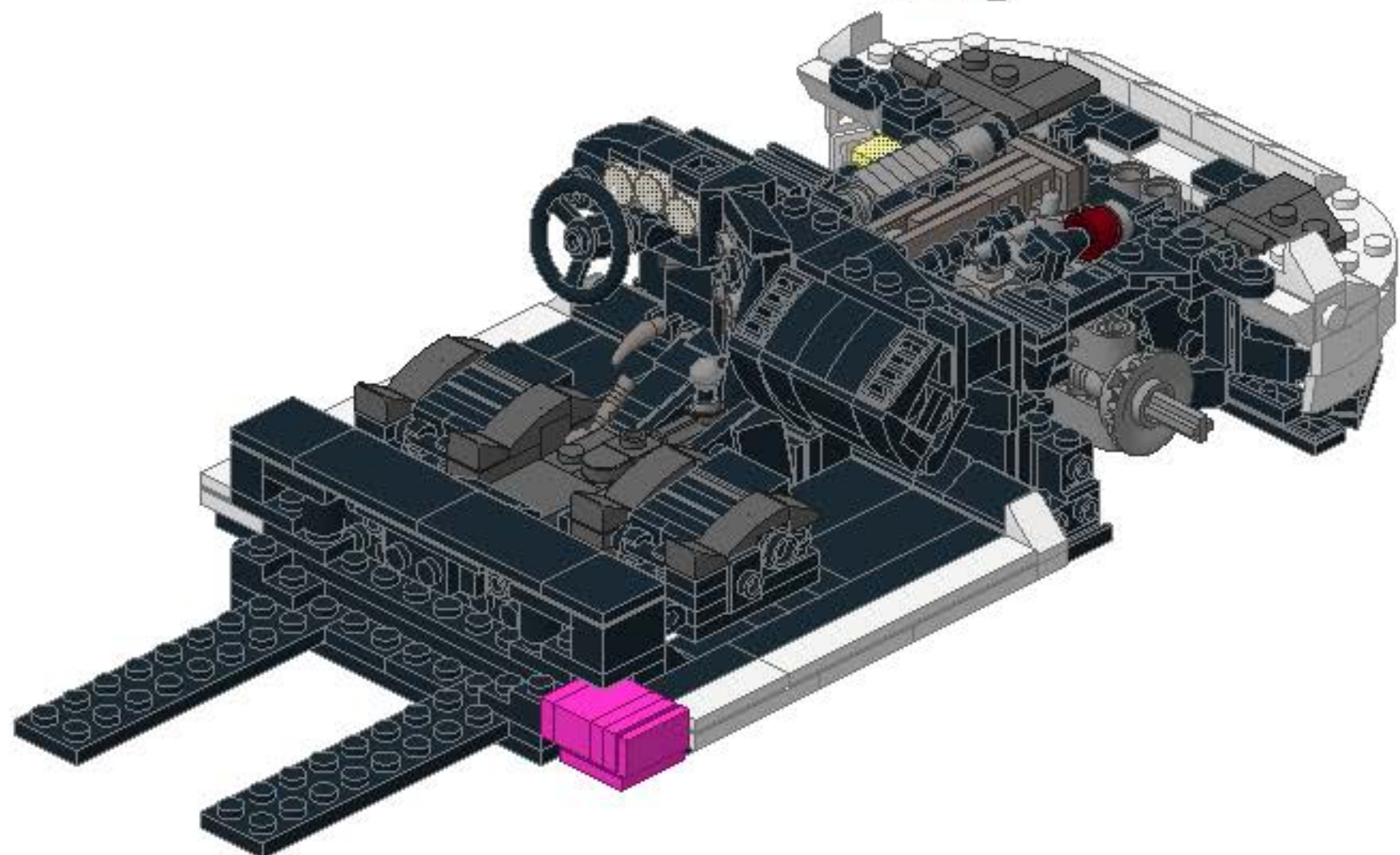
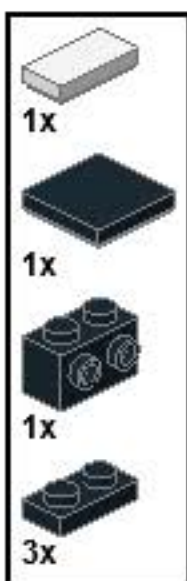
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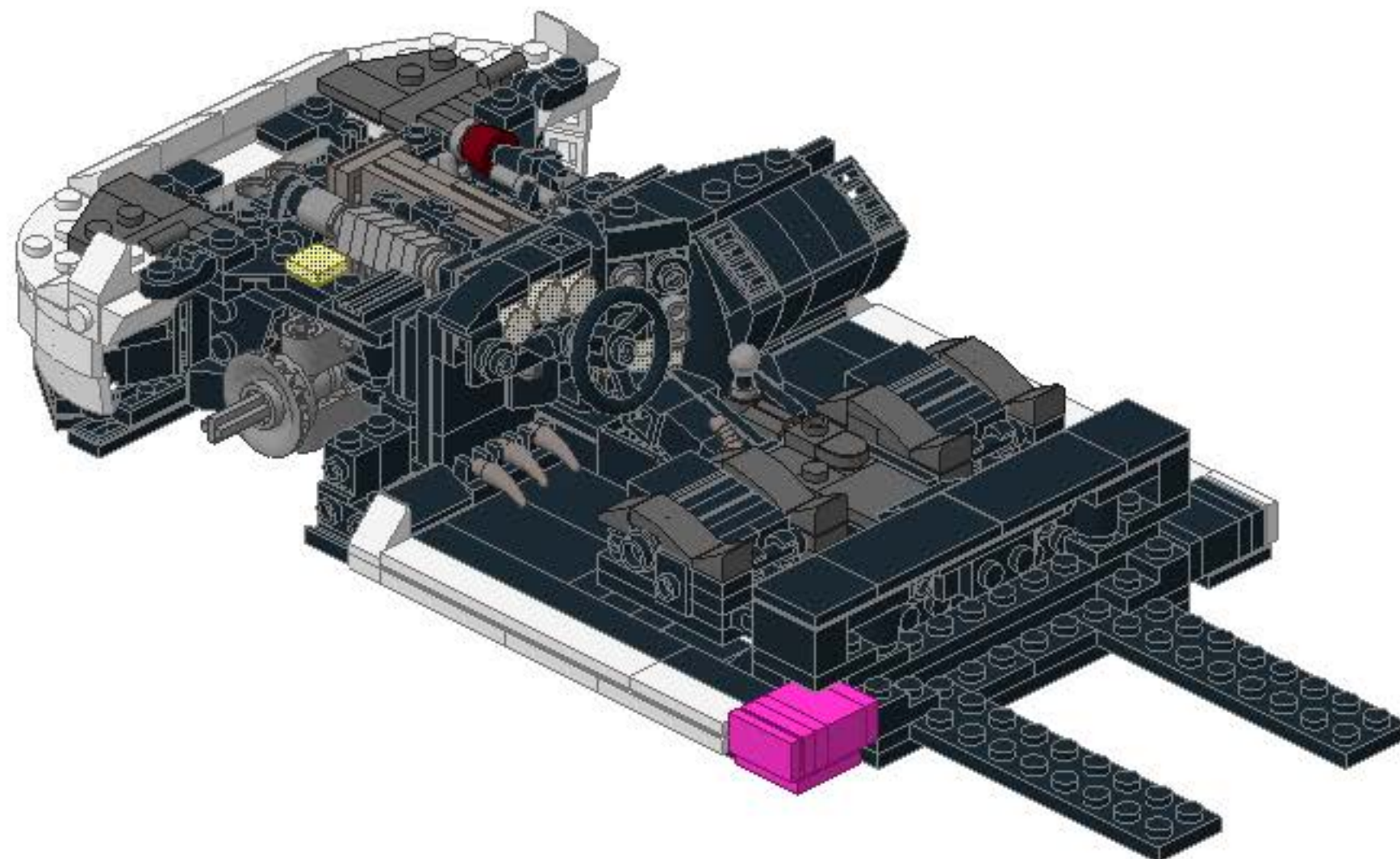
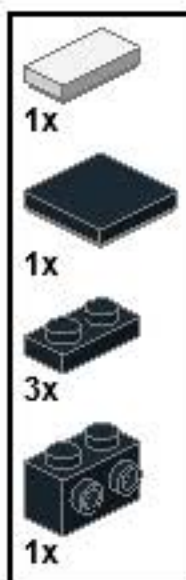
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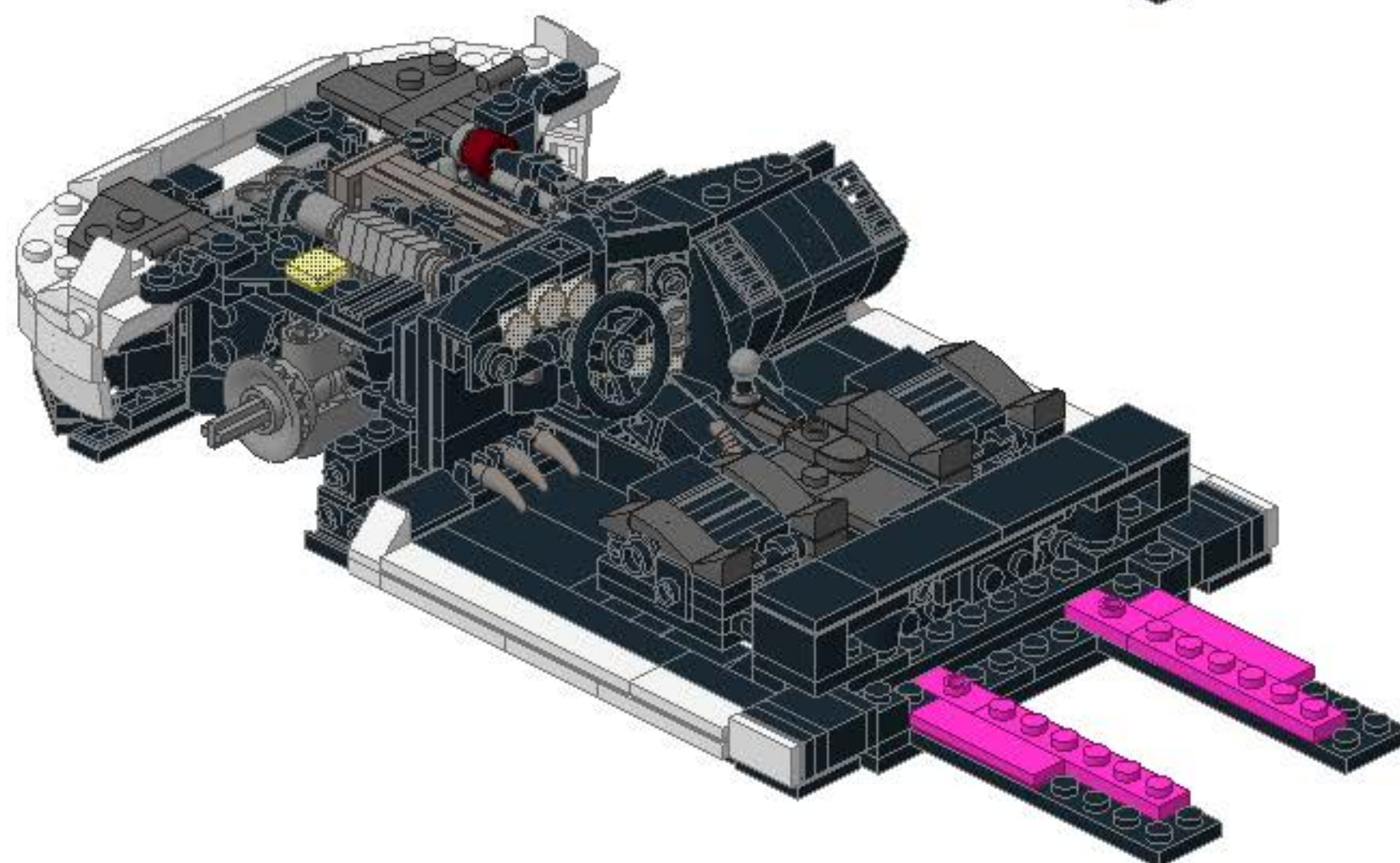
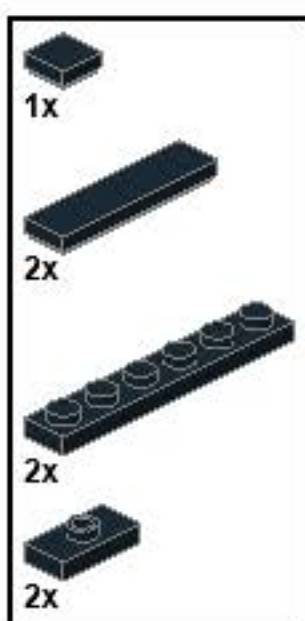
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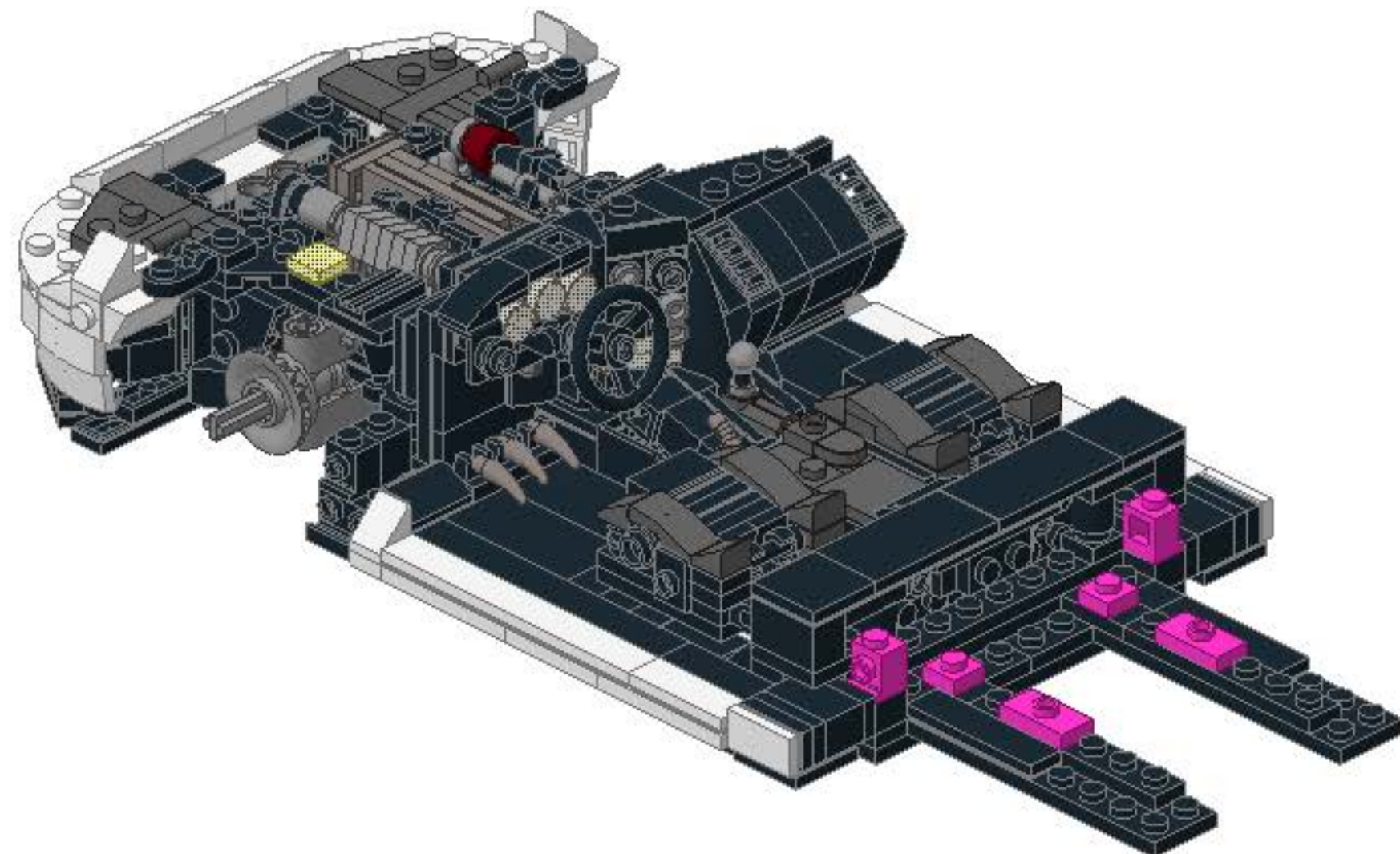
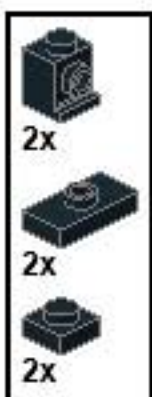
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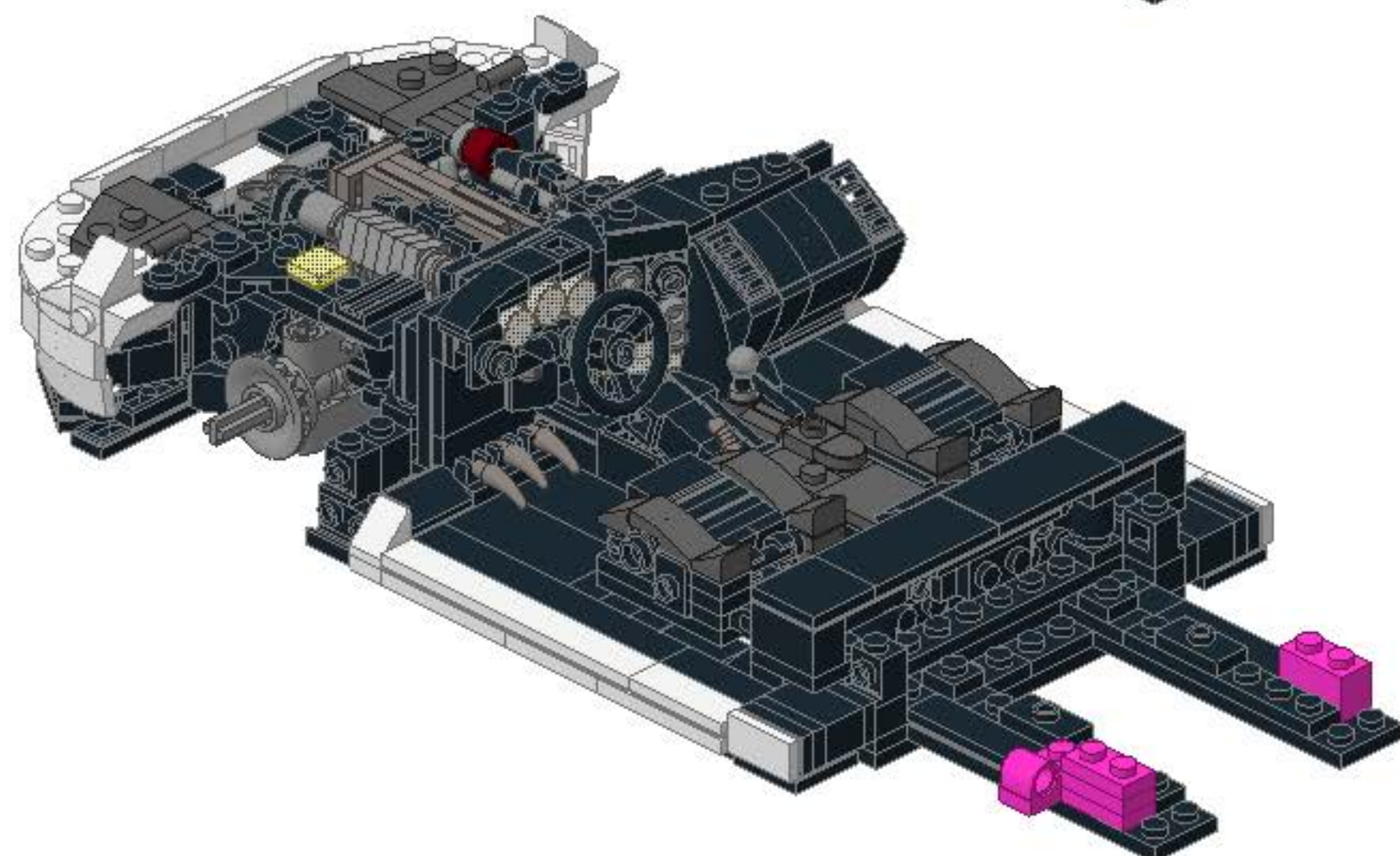
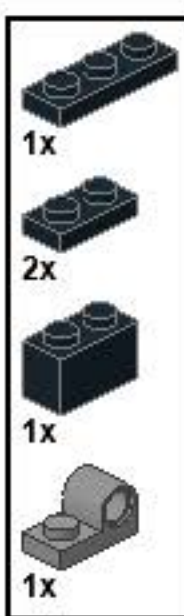
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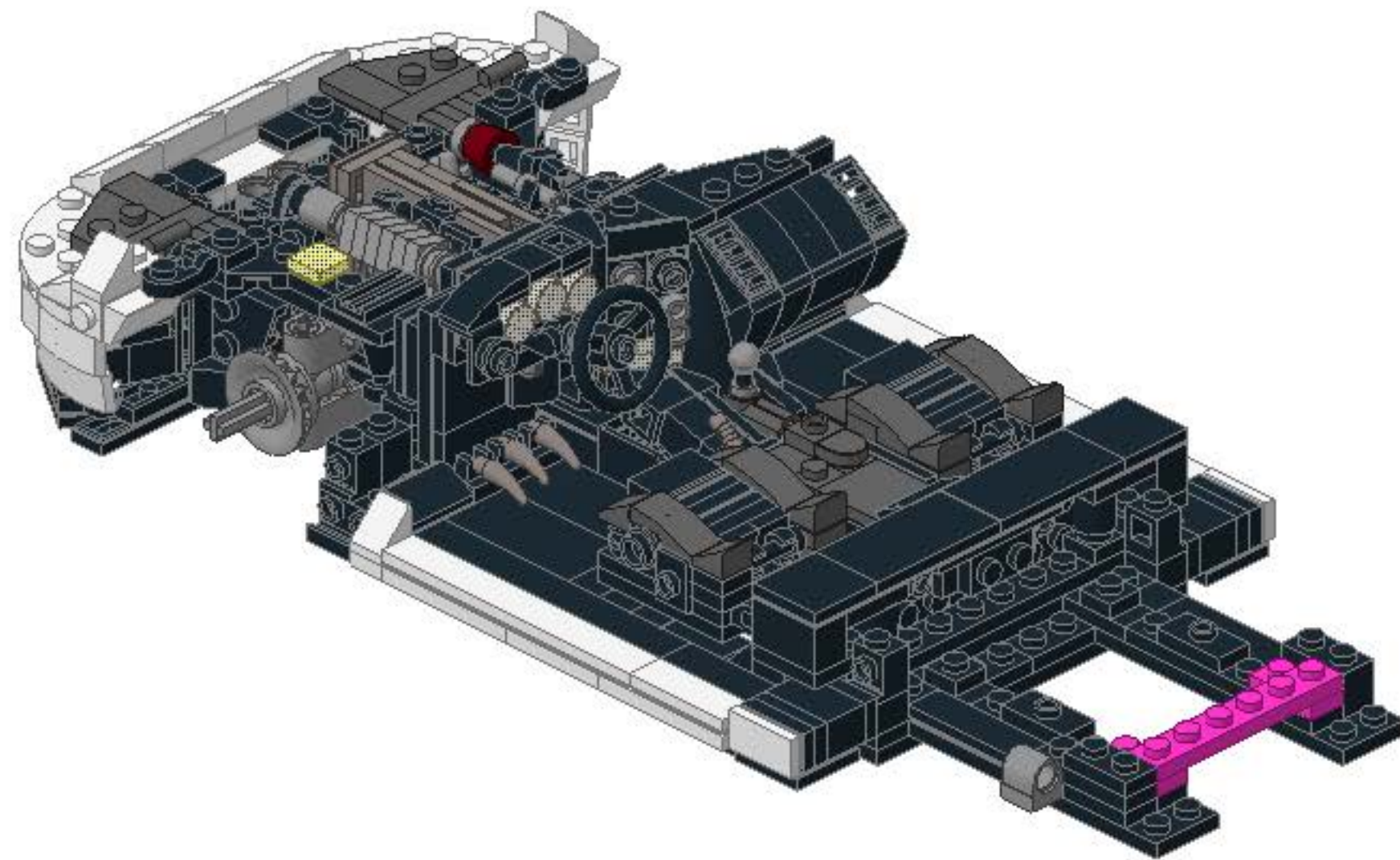
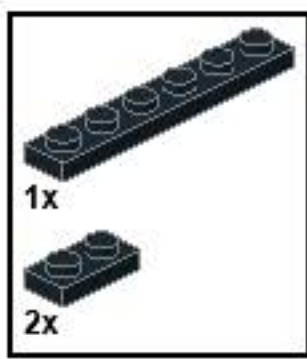
# 103



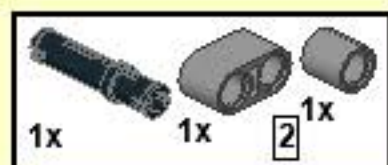
# 104



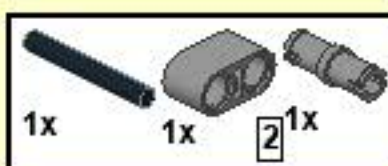
105



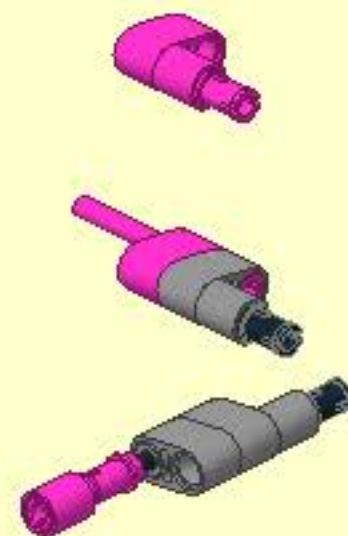
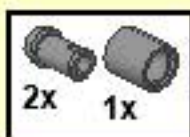
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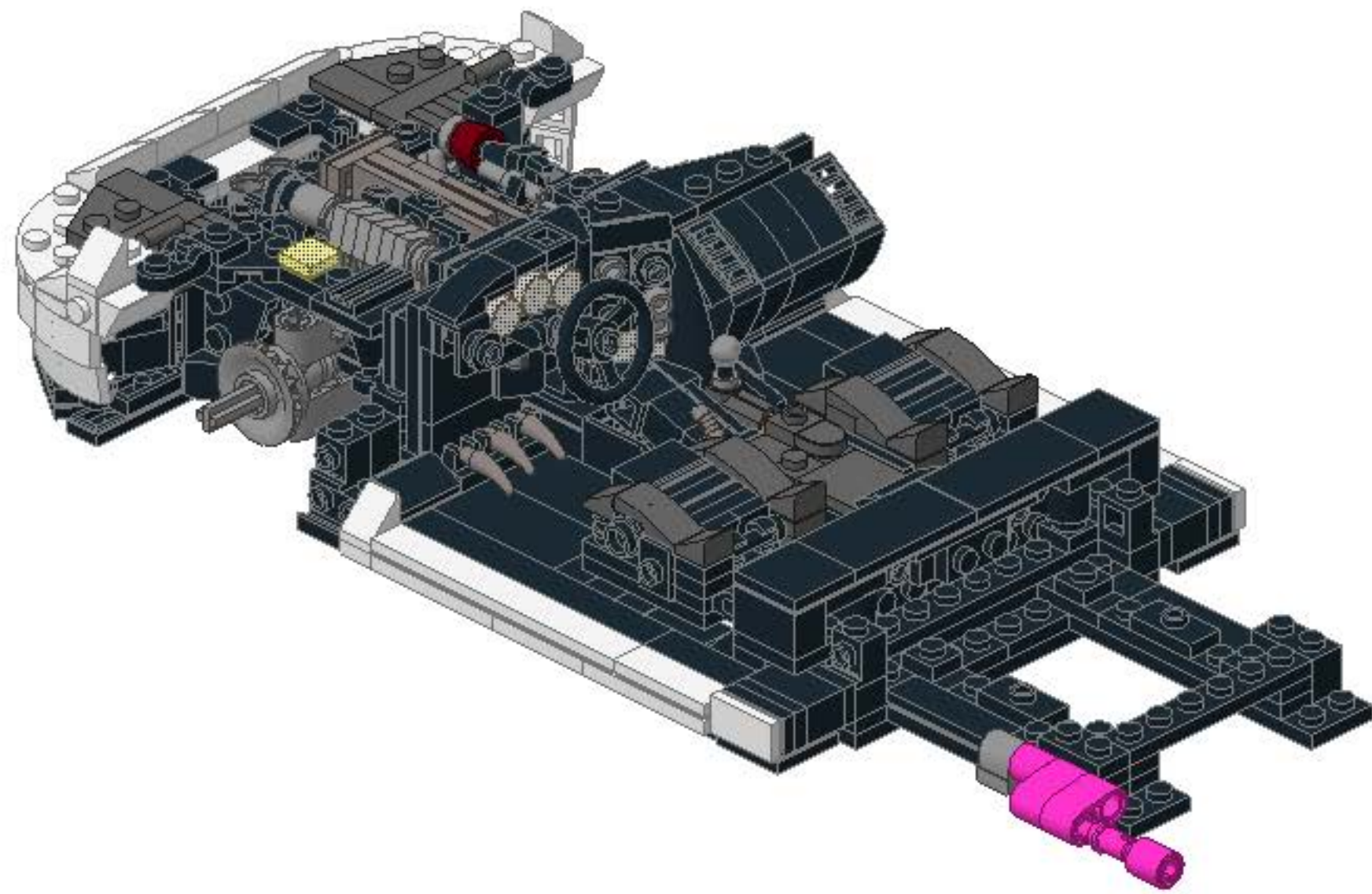
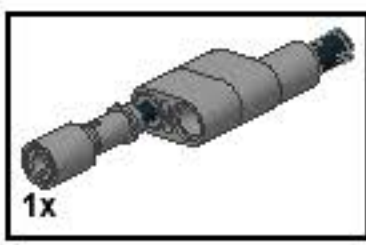
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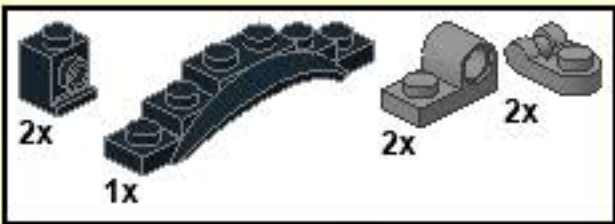
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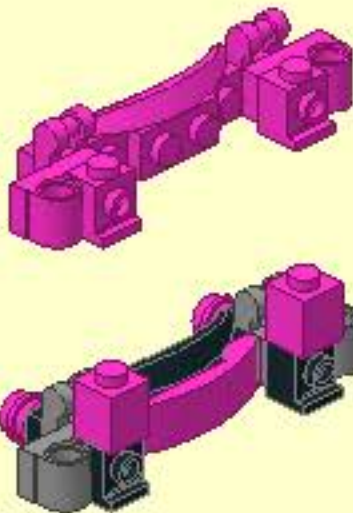
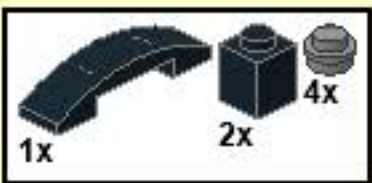
106



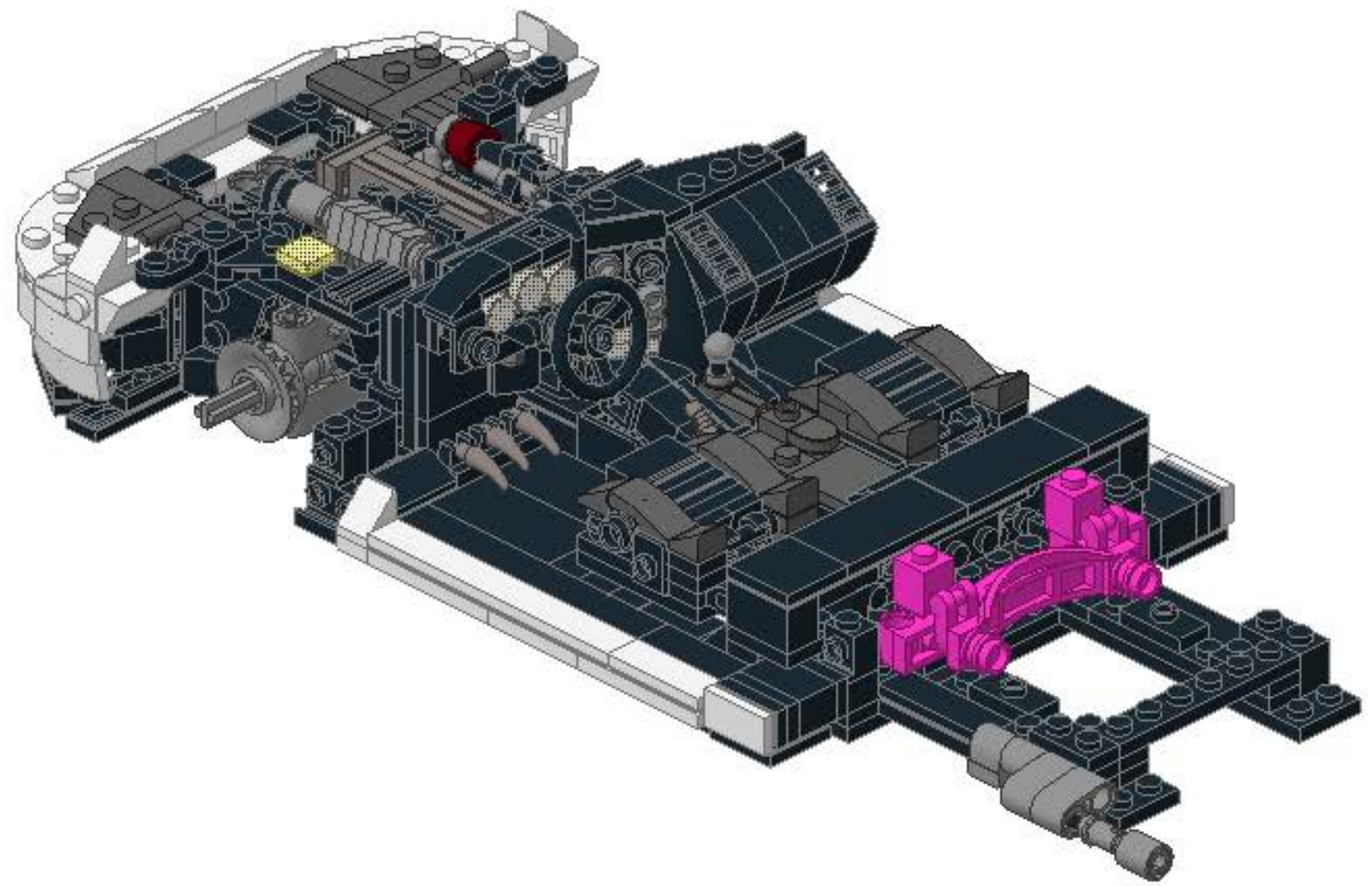
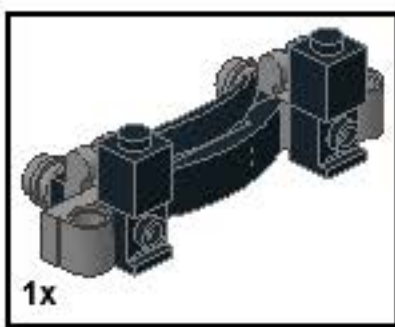
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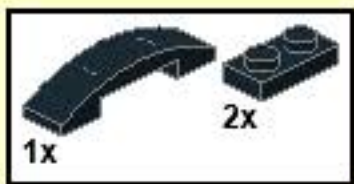
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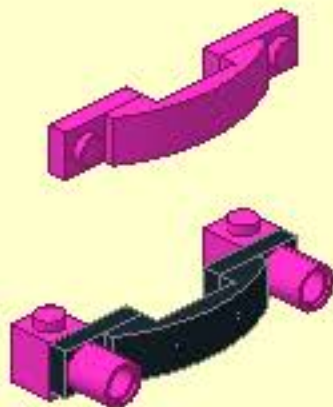
107



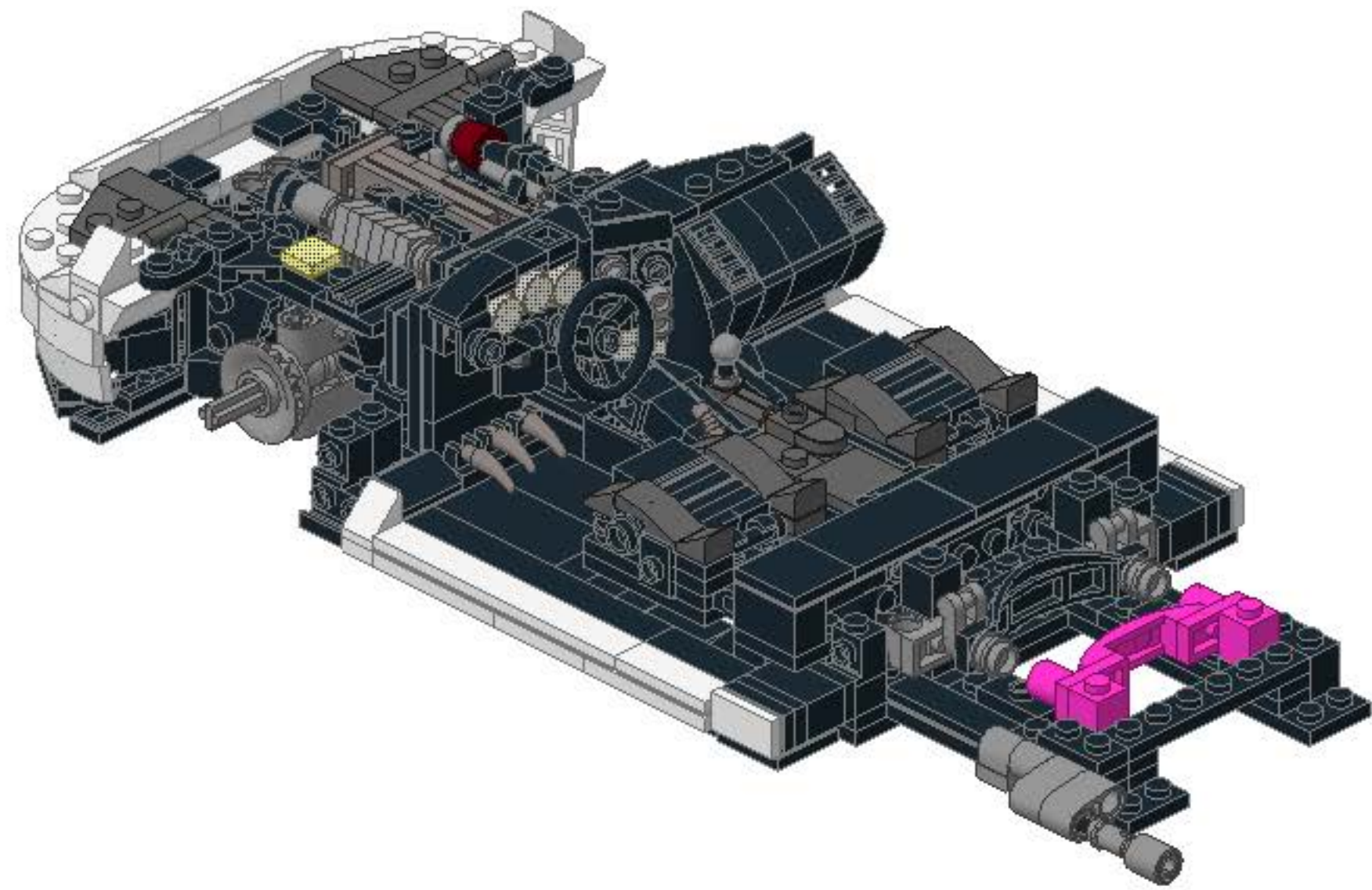
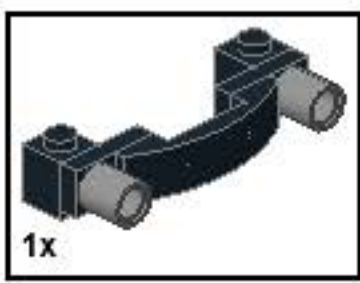
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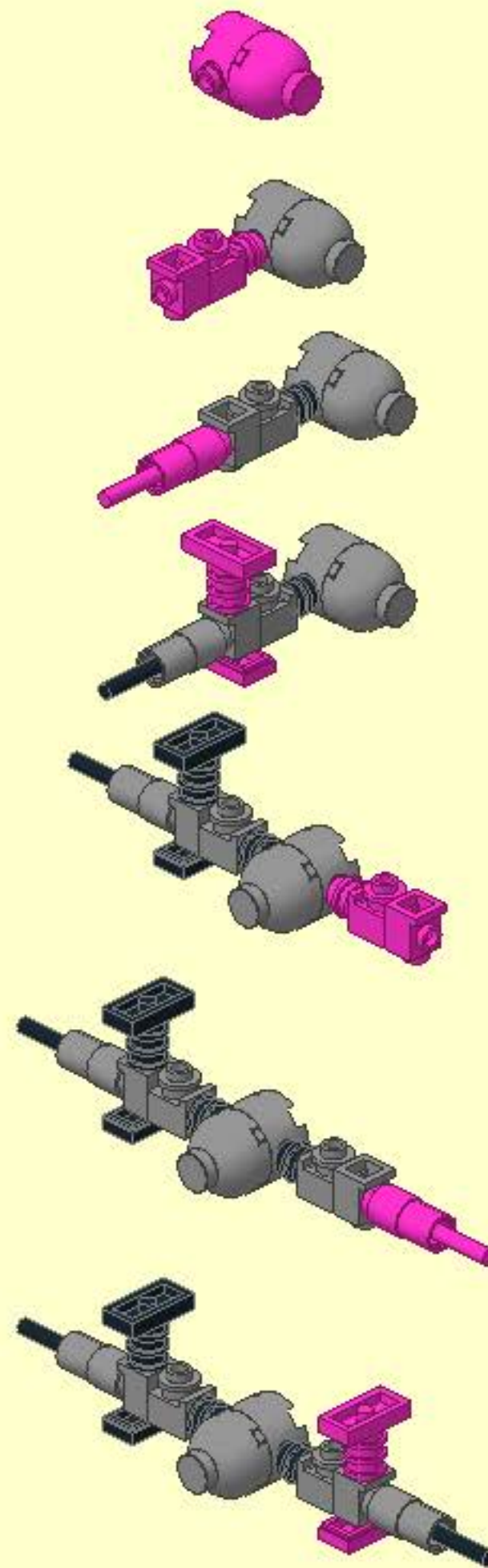
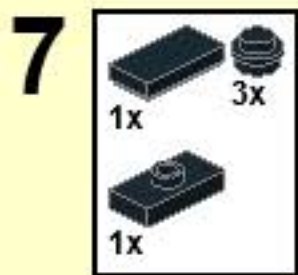
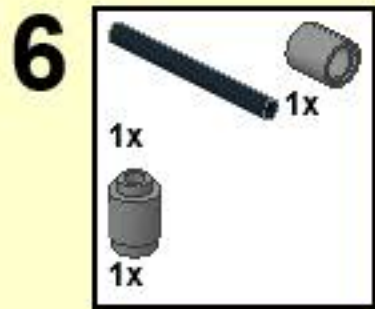
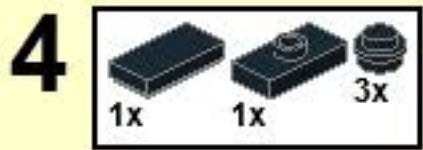
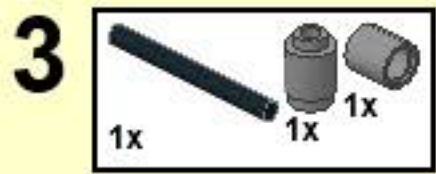
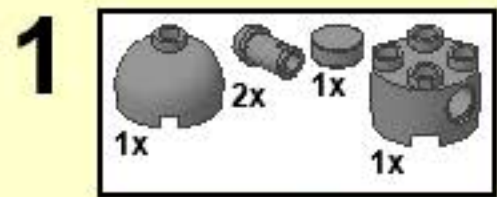


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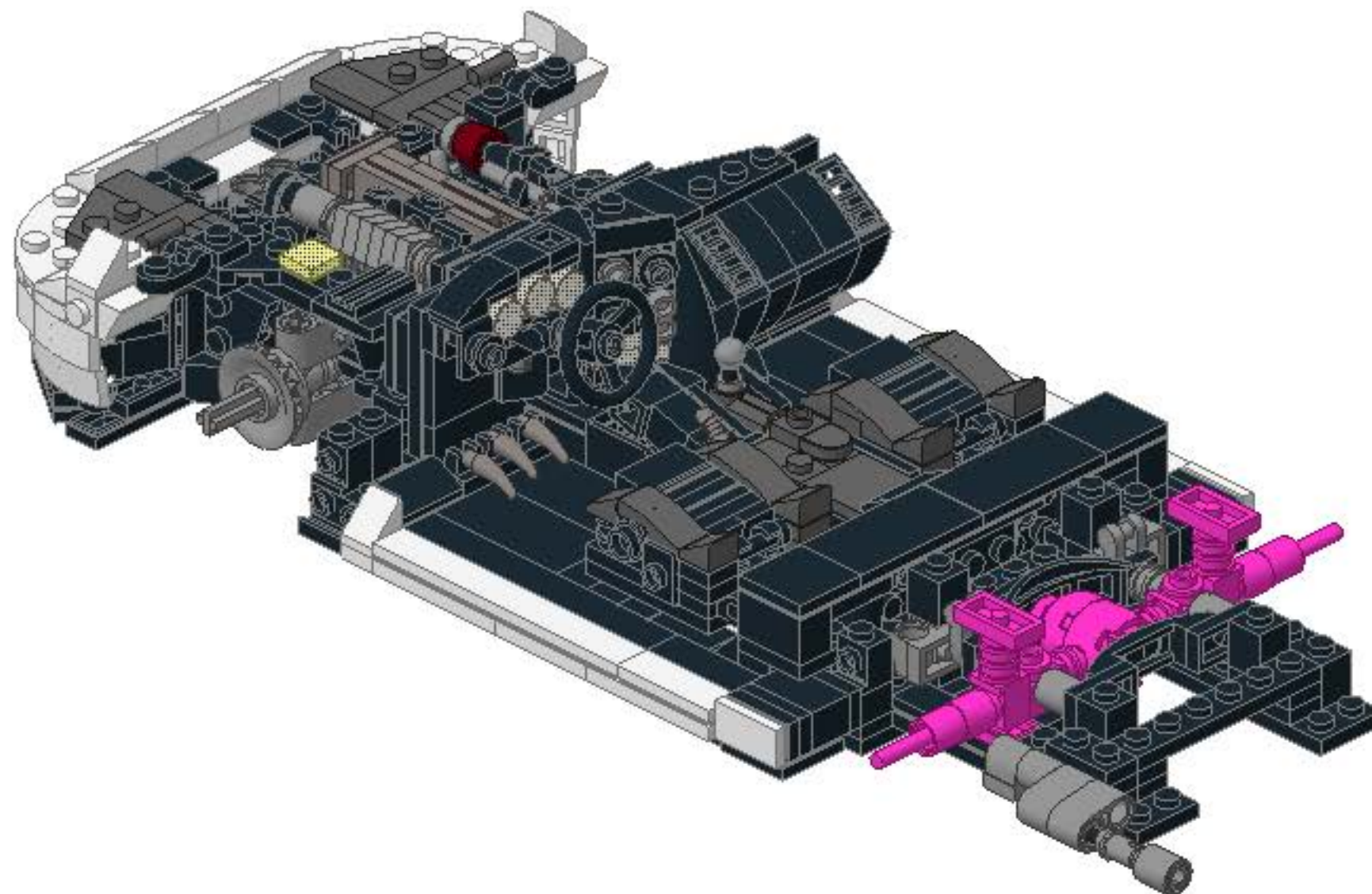
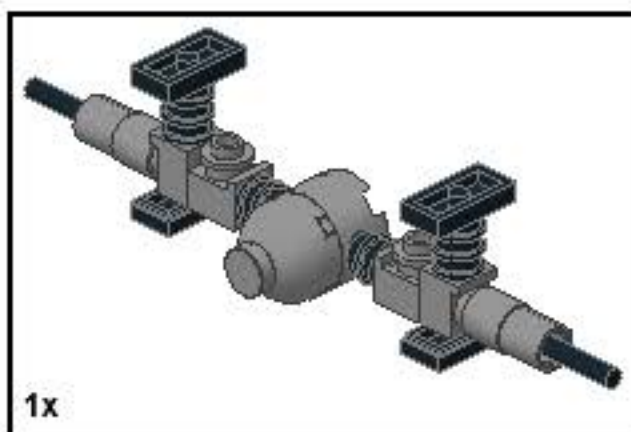


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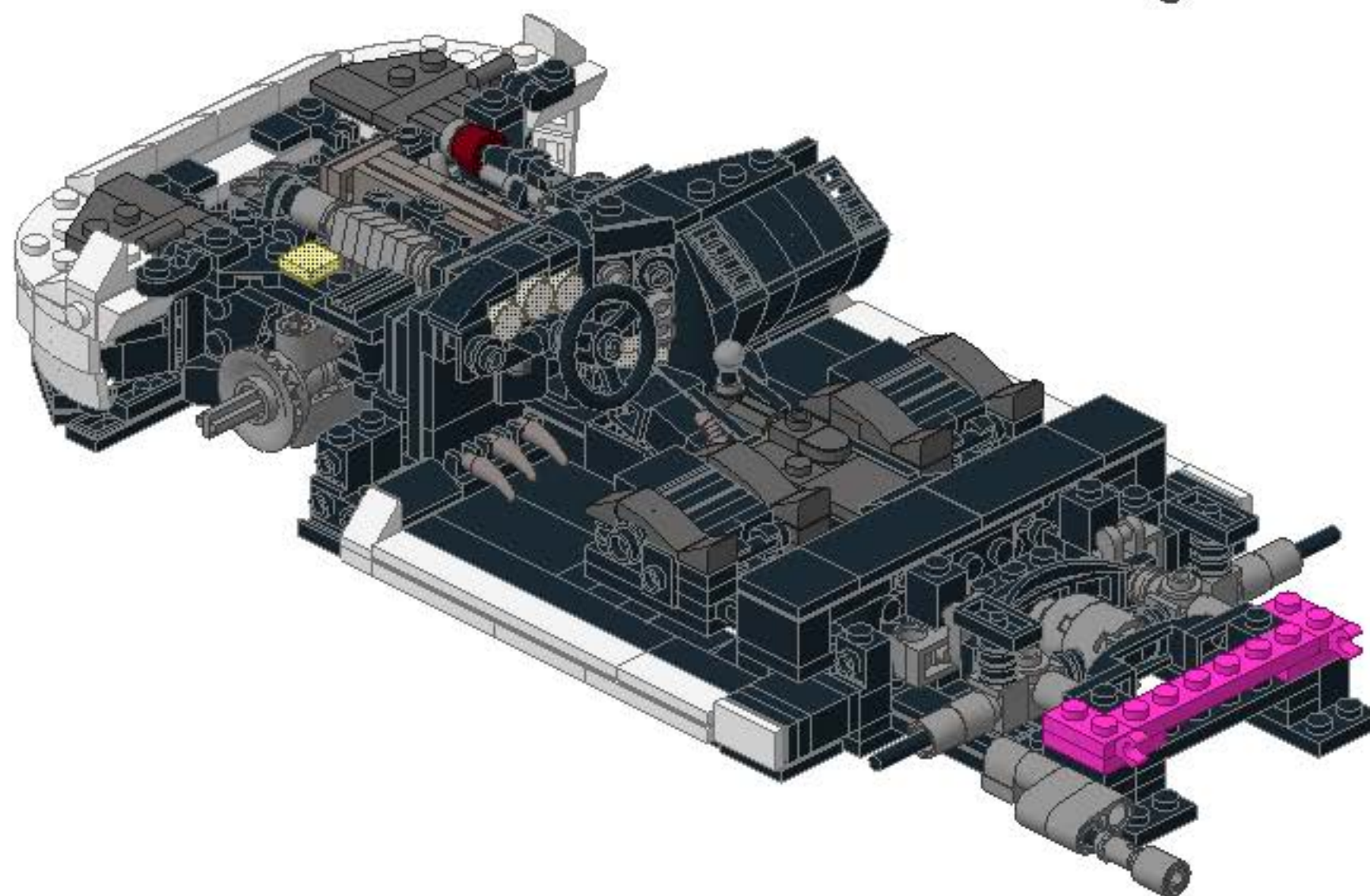
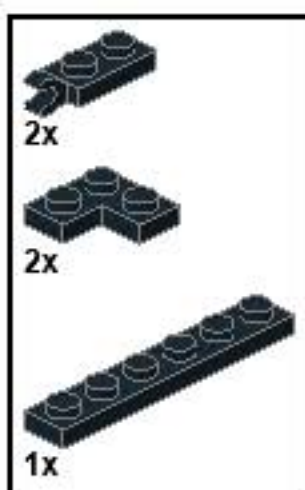




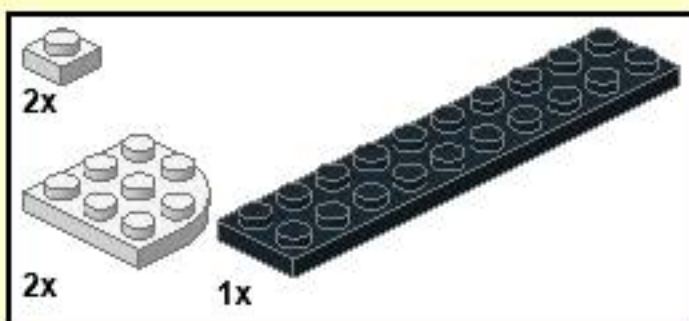
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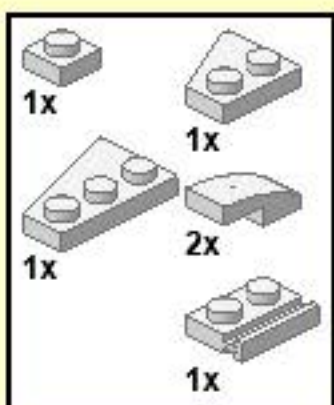
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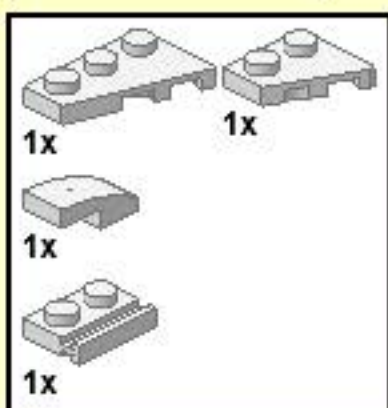
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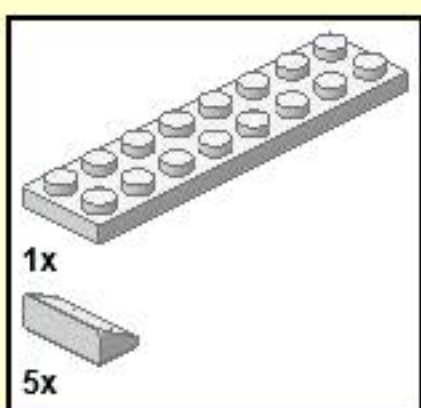
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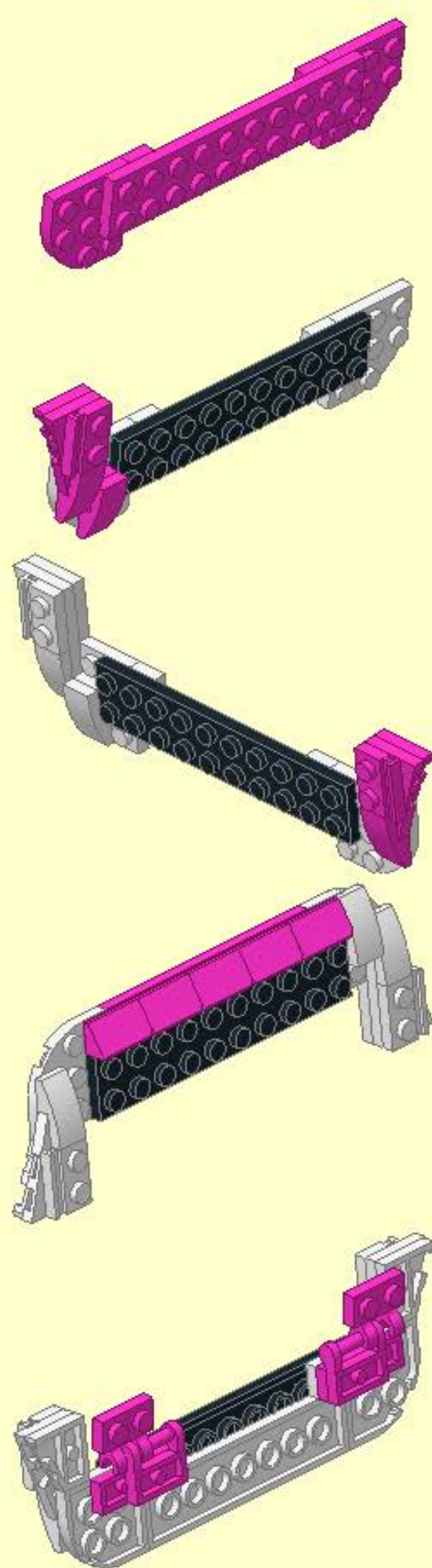
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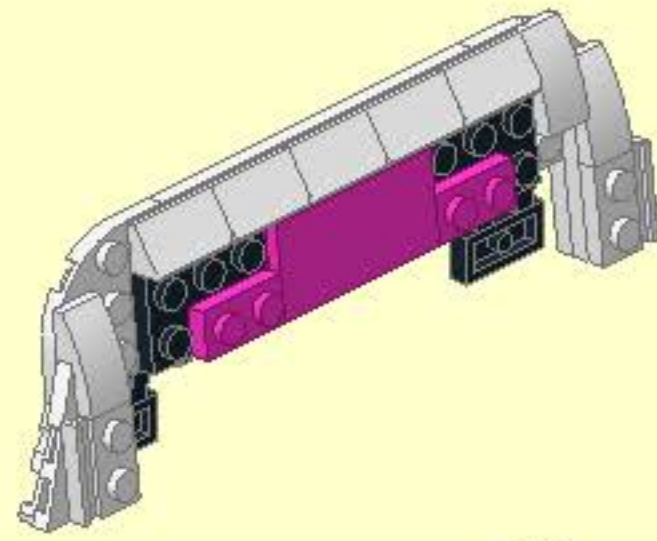
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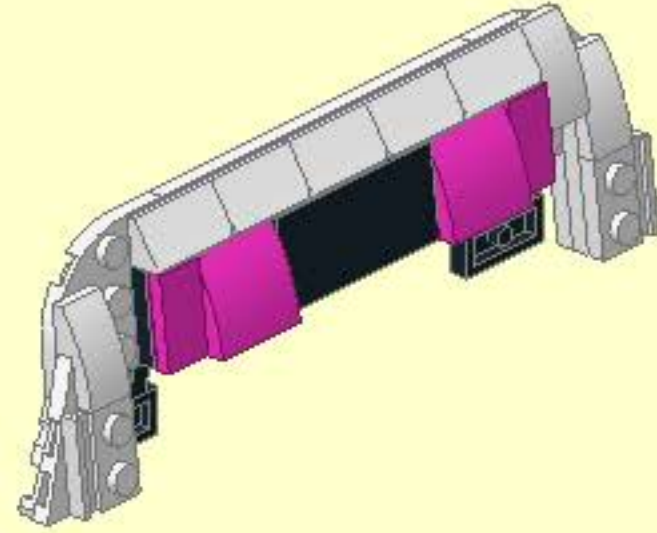
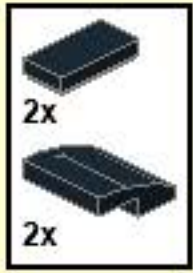
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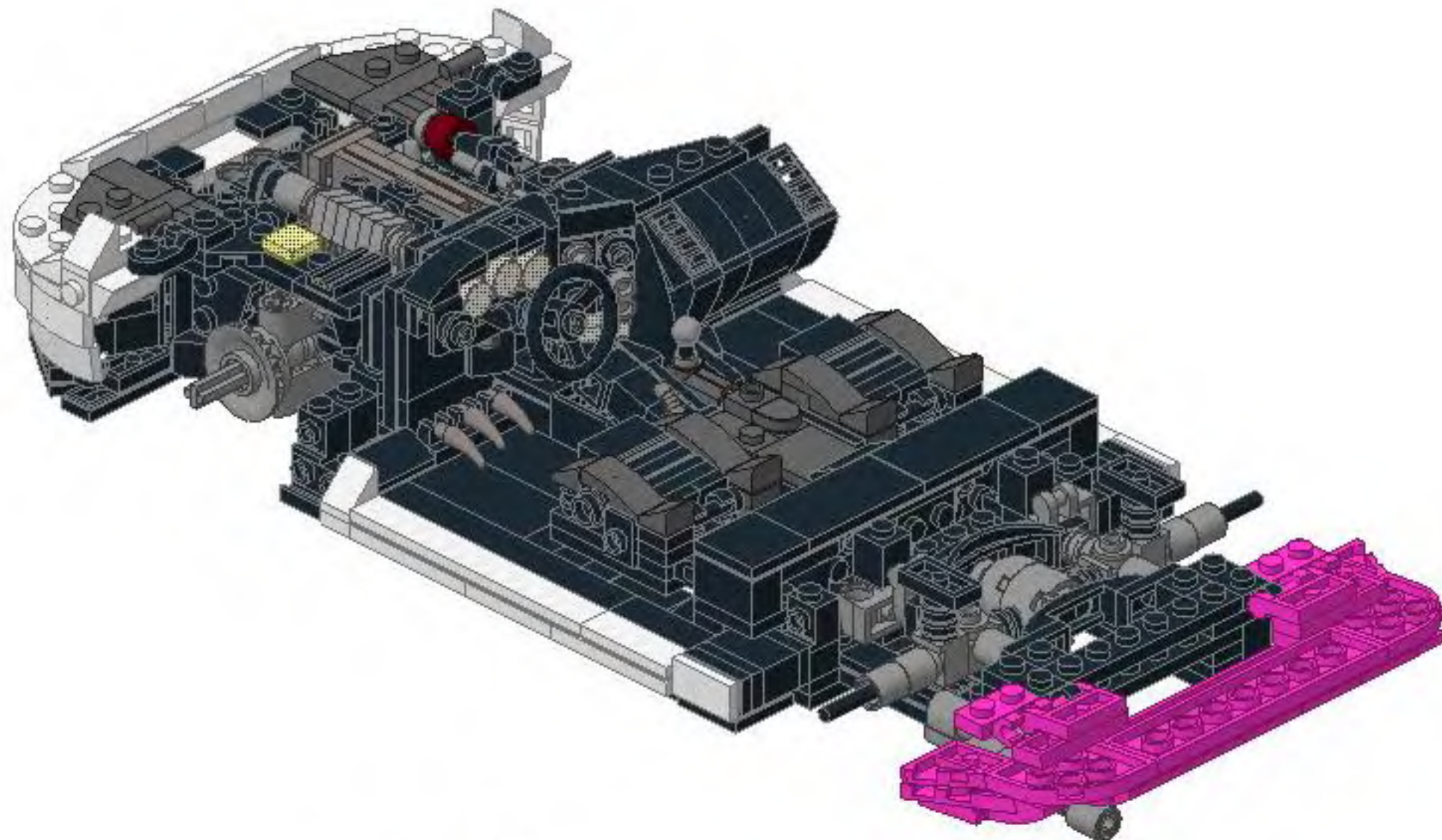
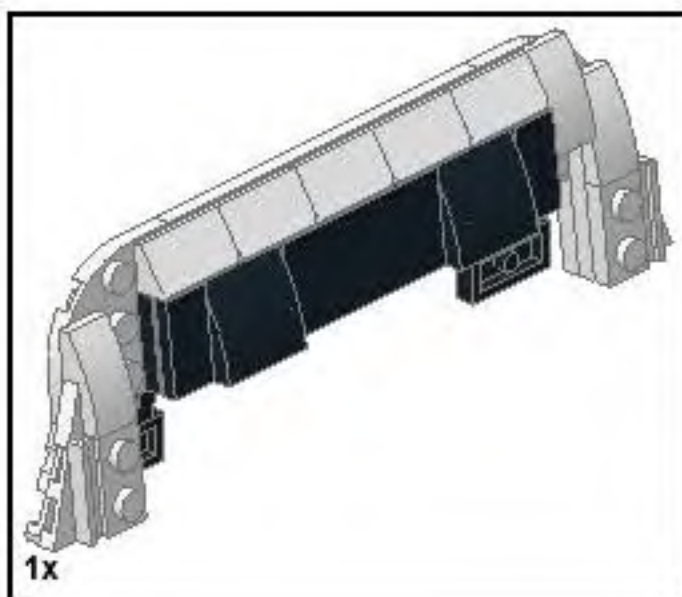
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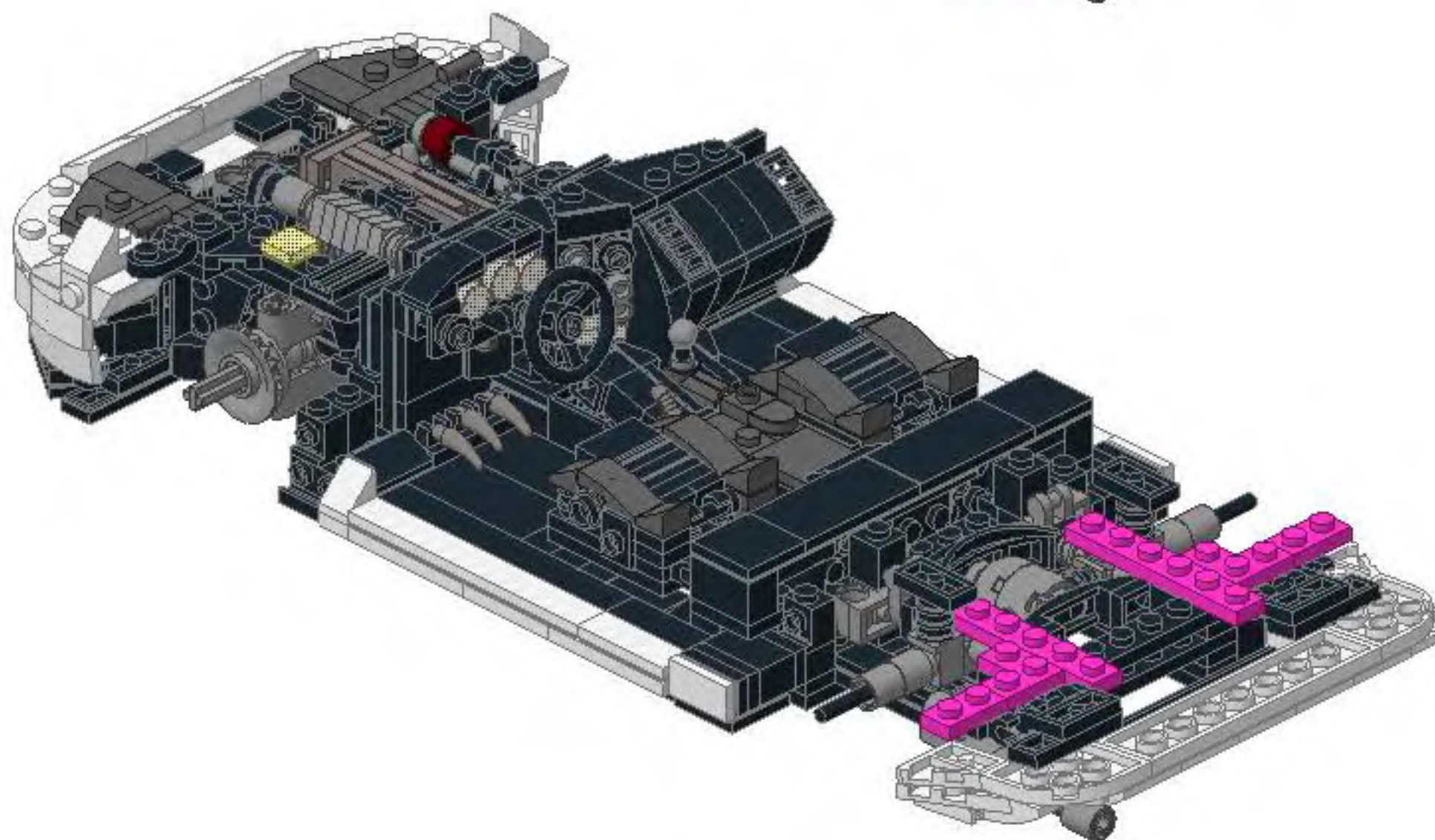
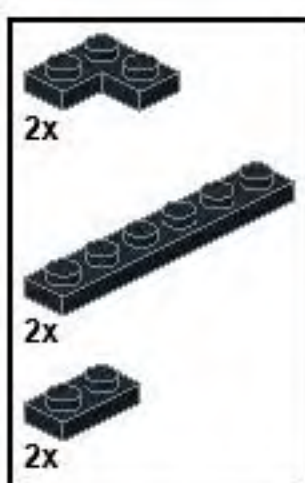
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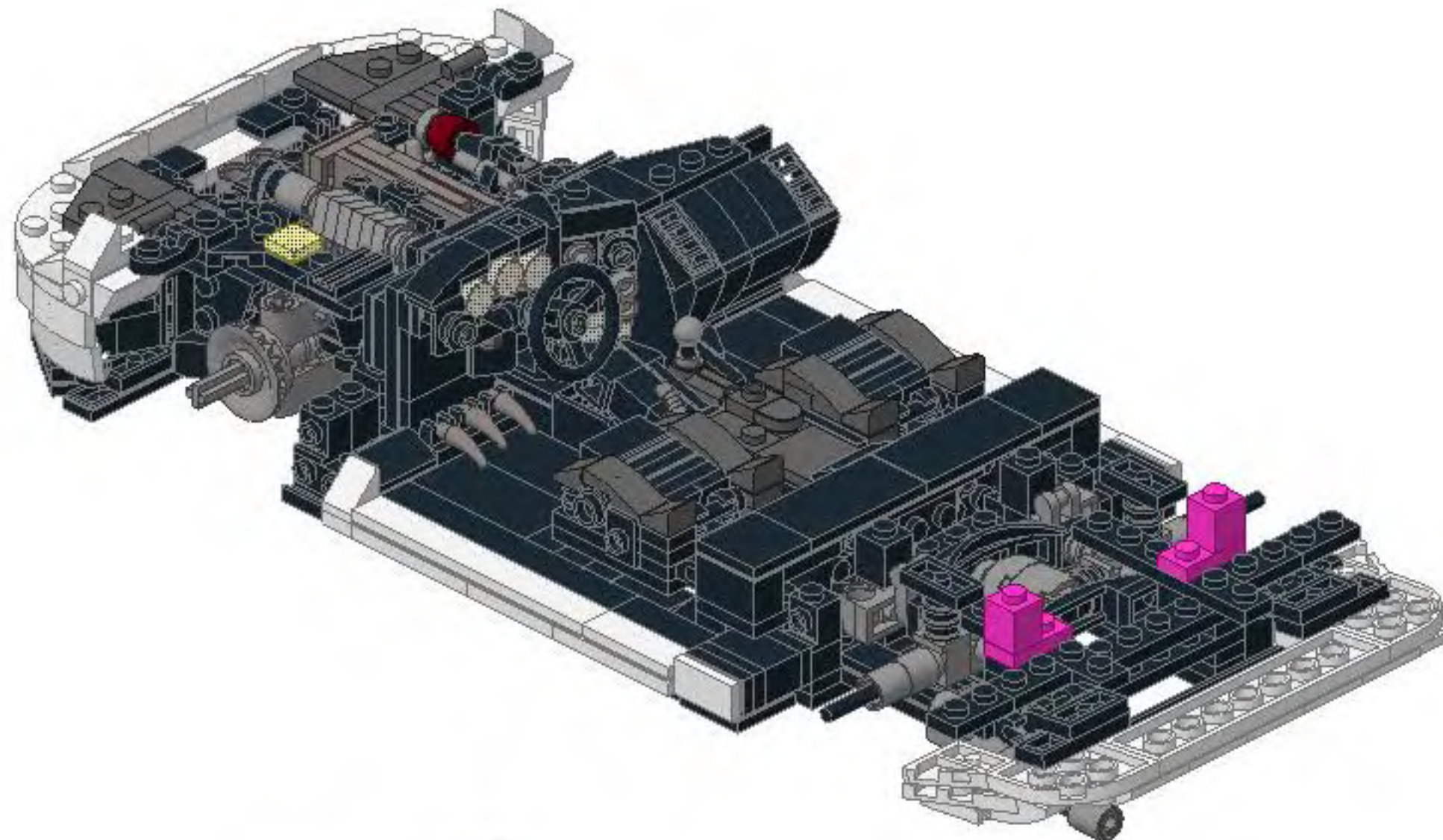
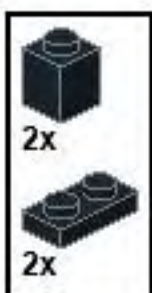
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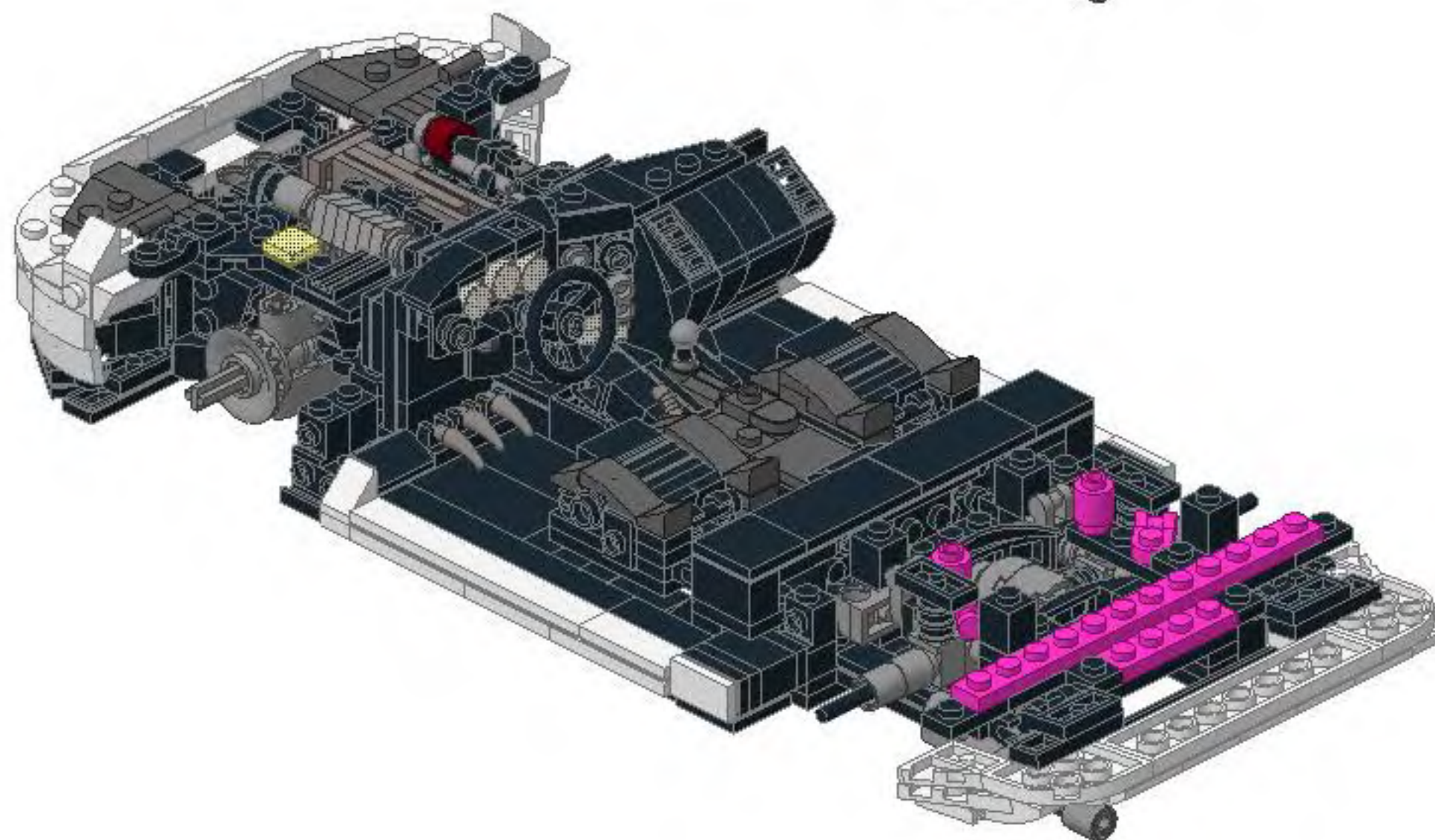
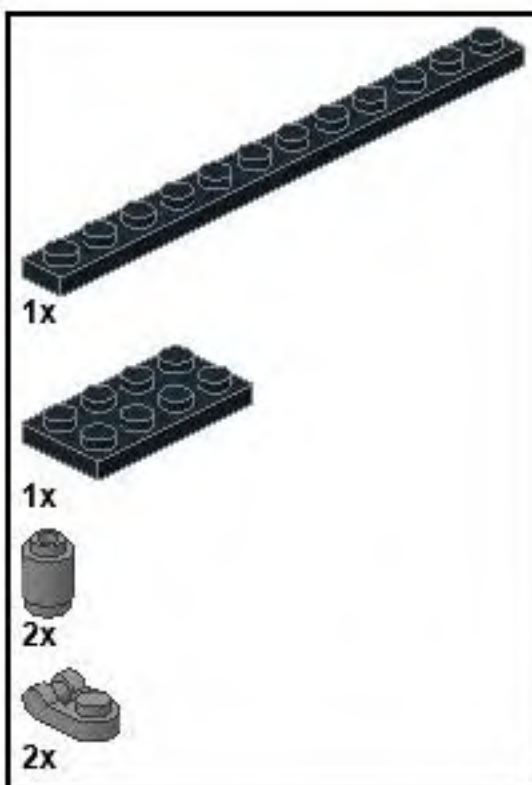
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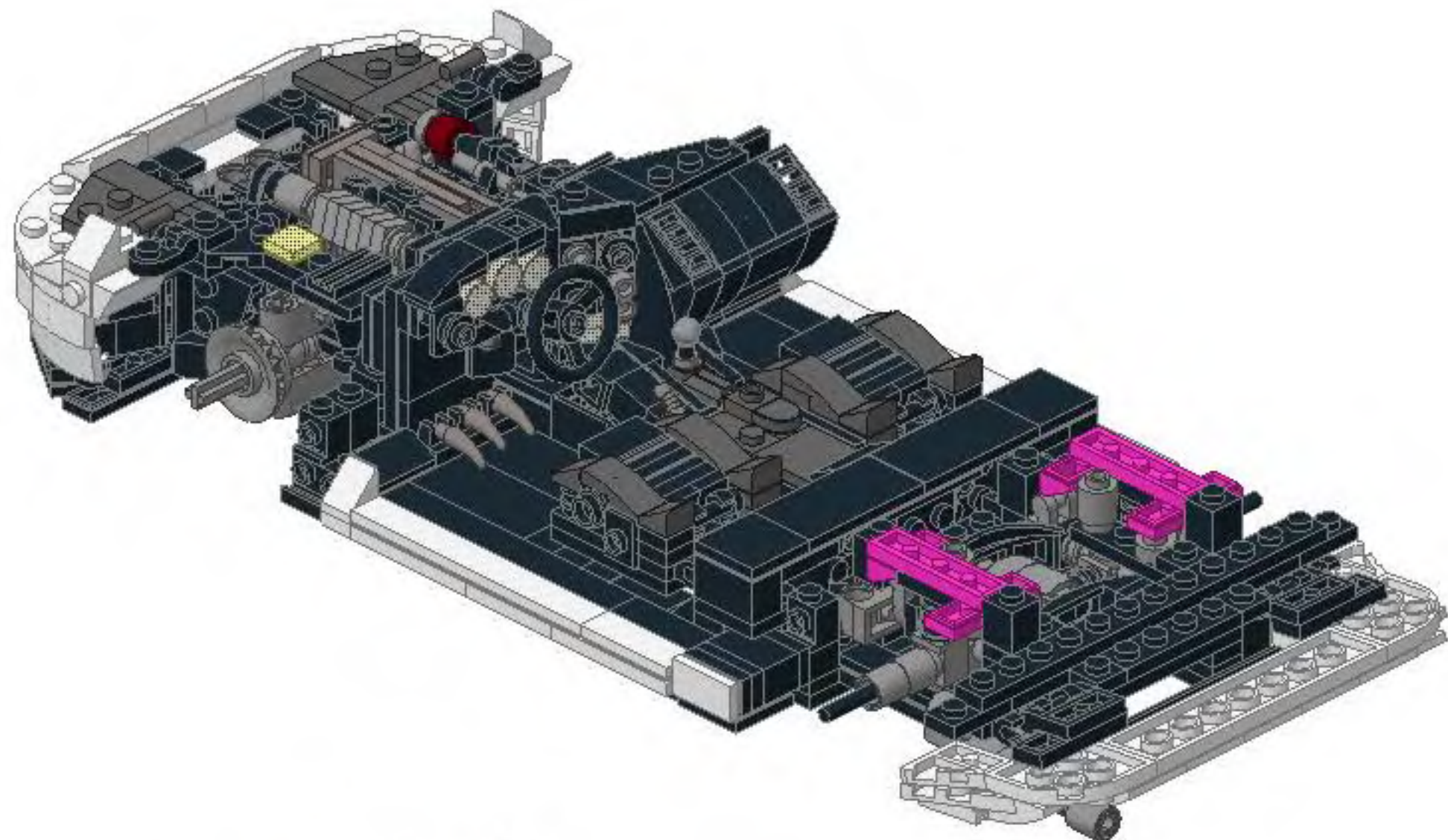
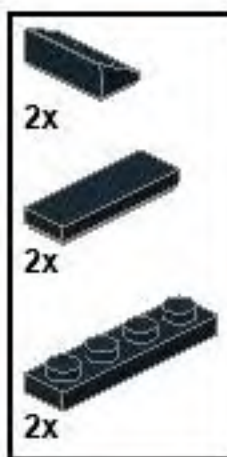
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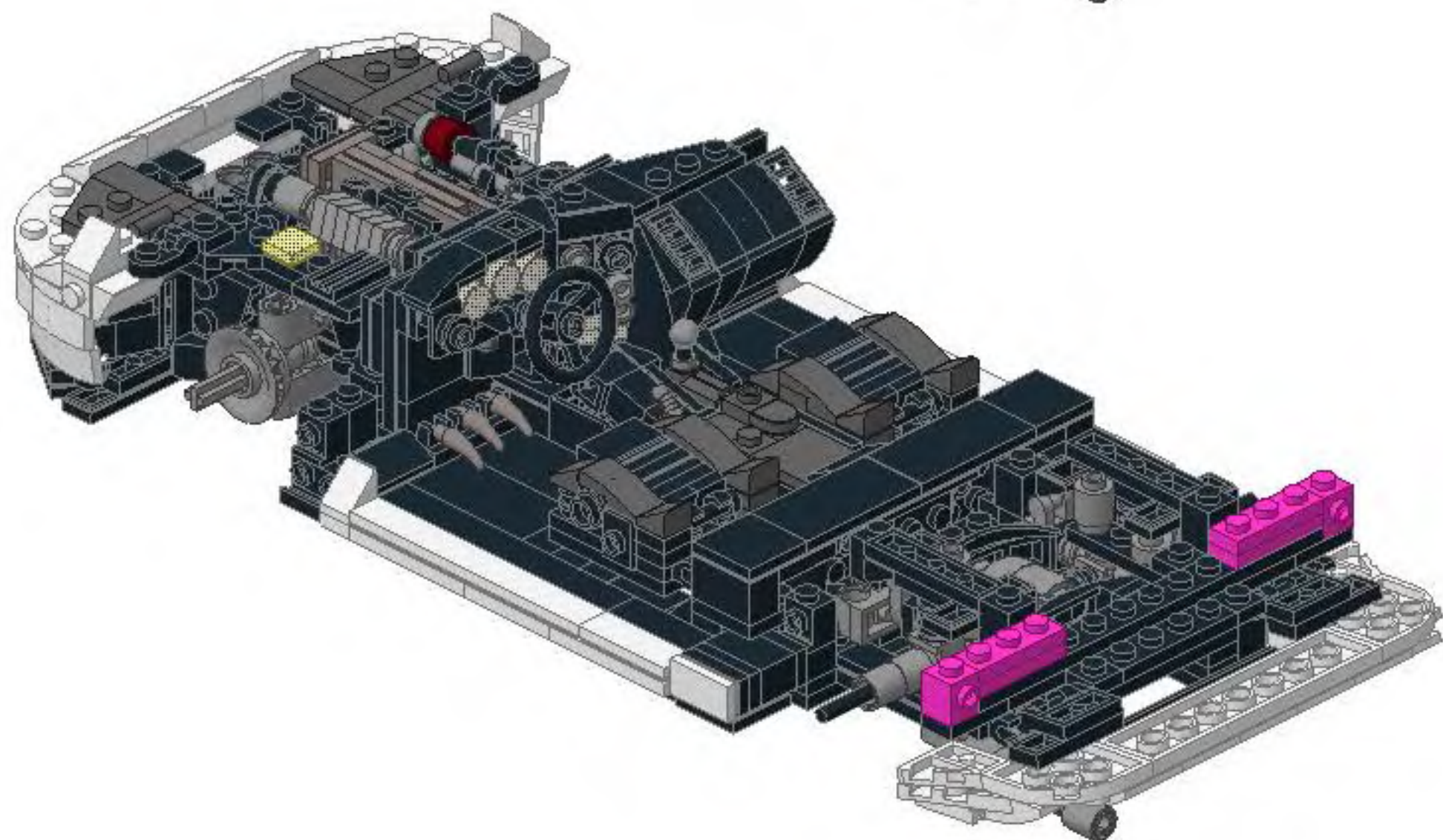
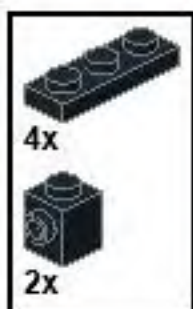
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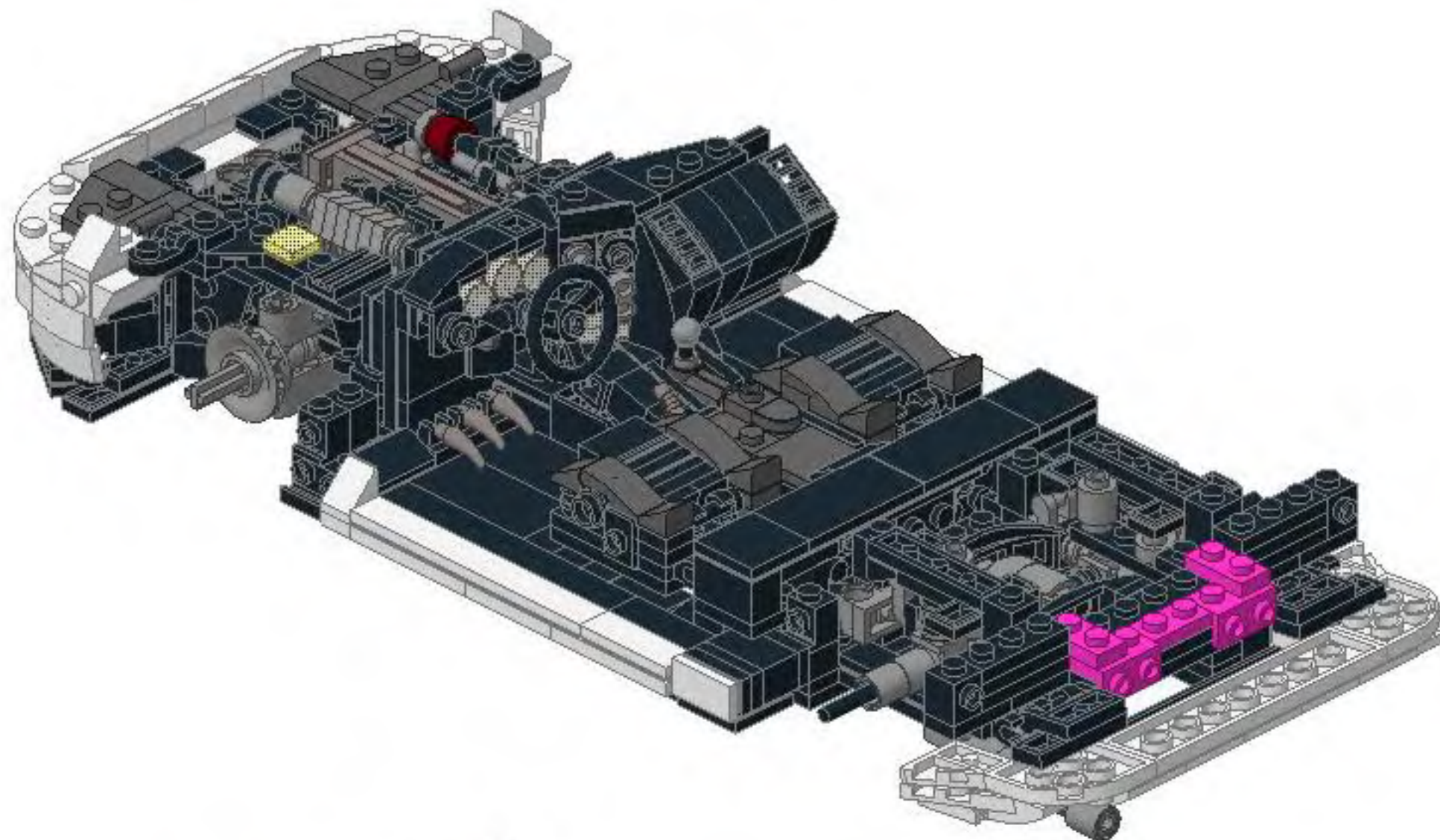
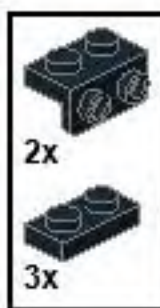
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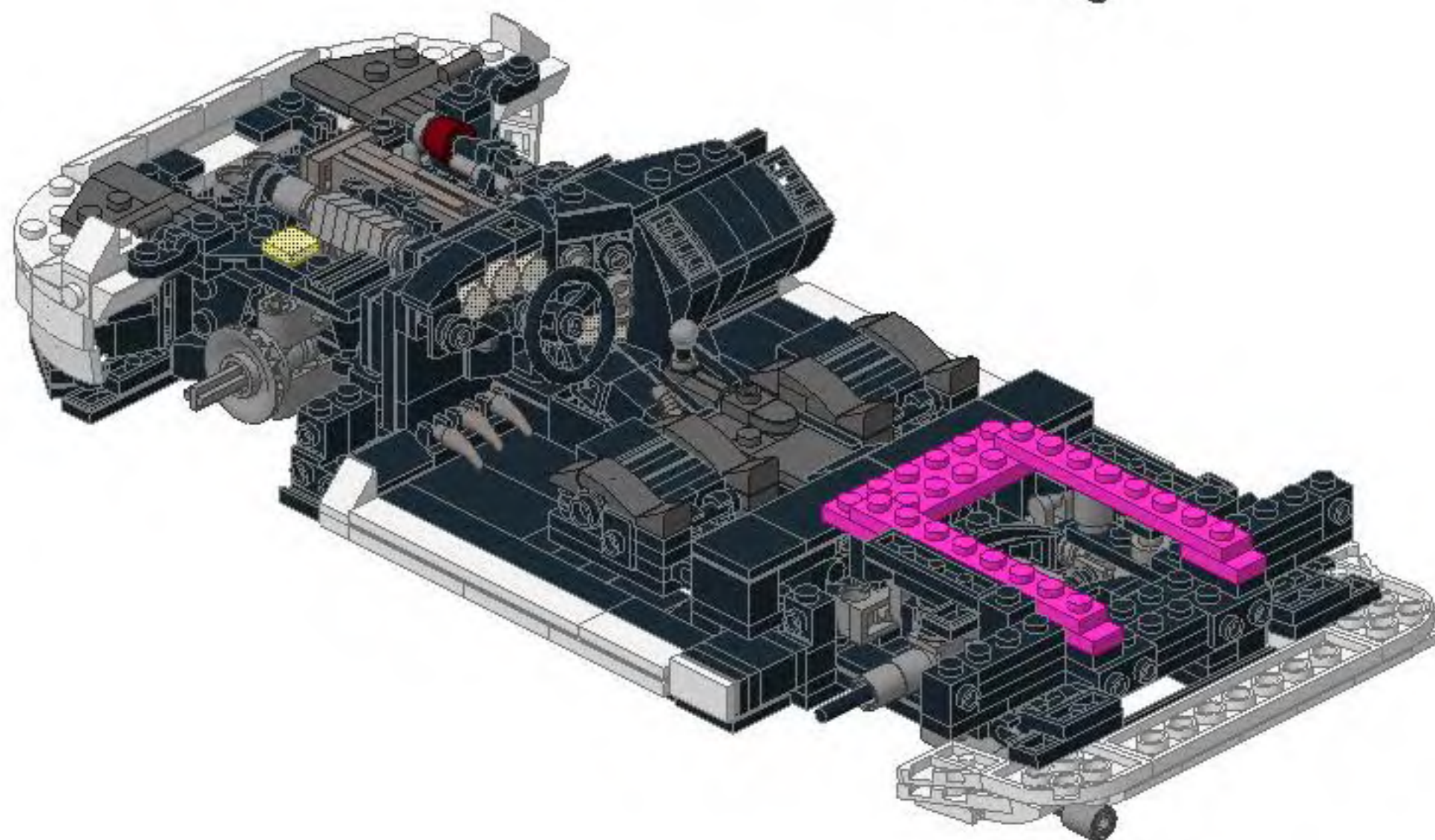
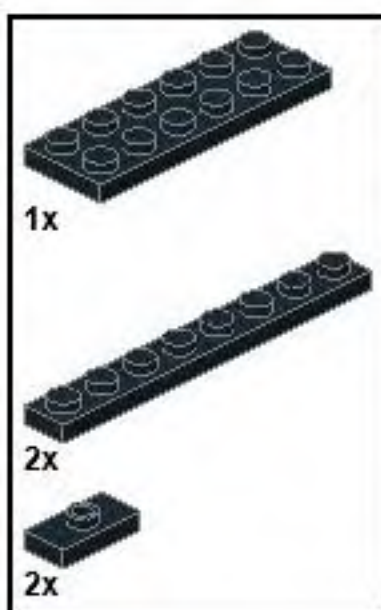
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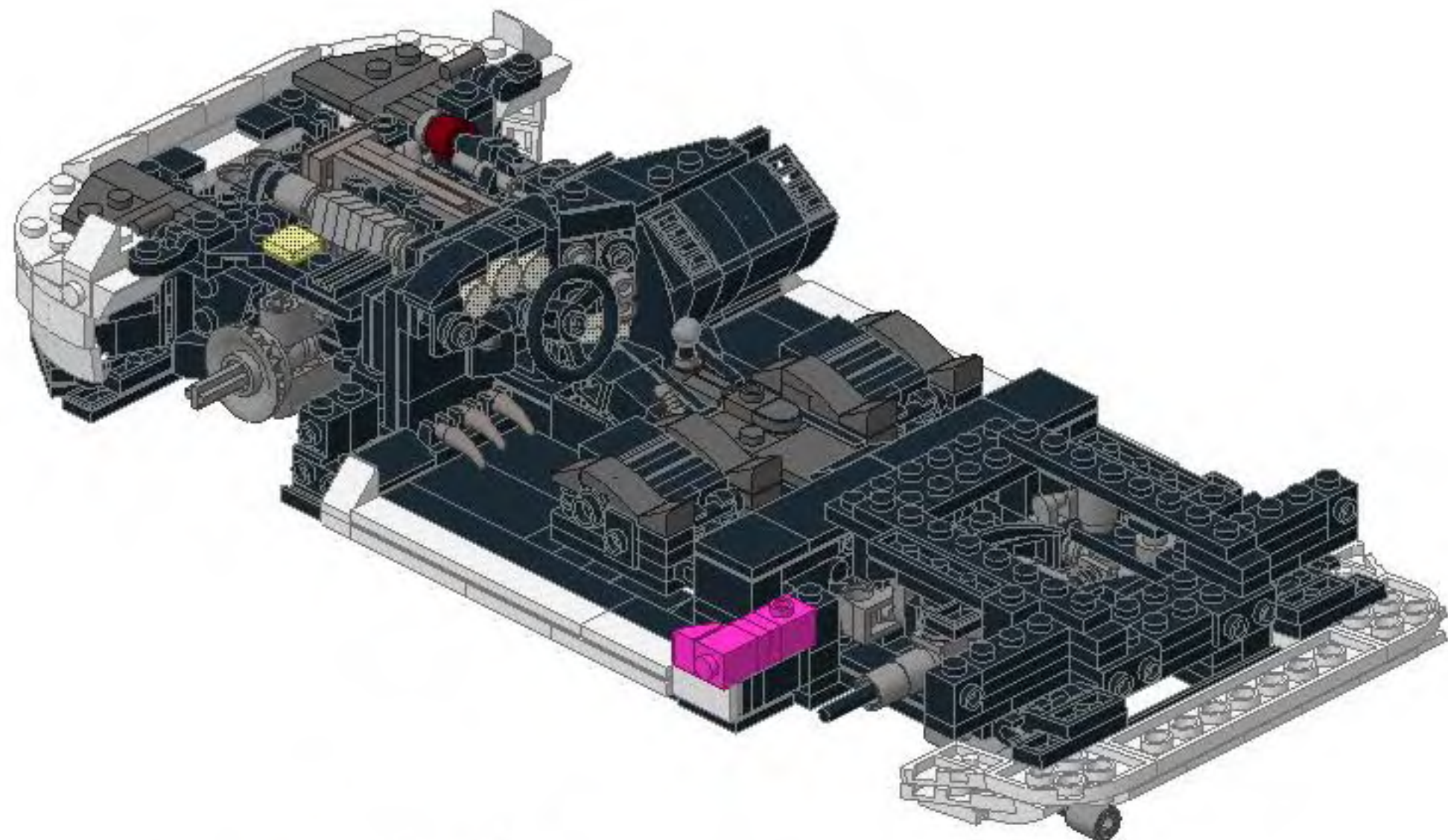
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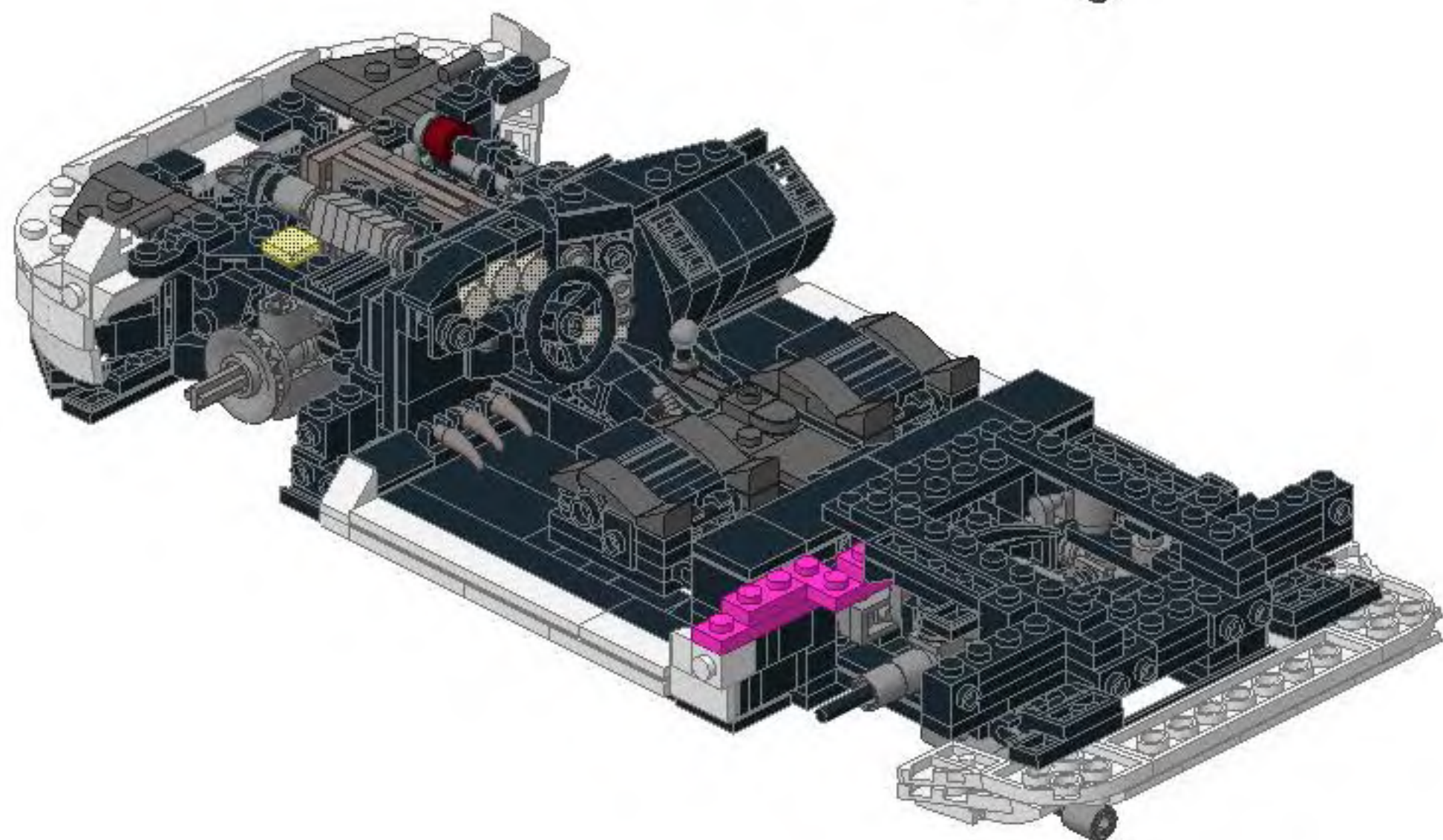
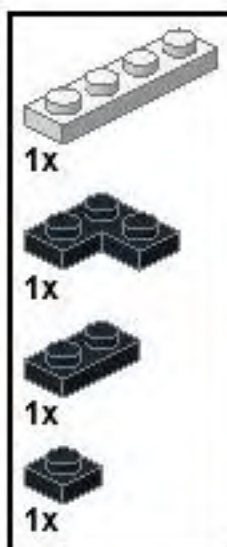
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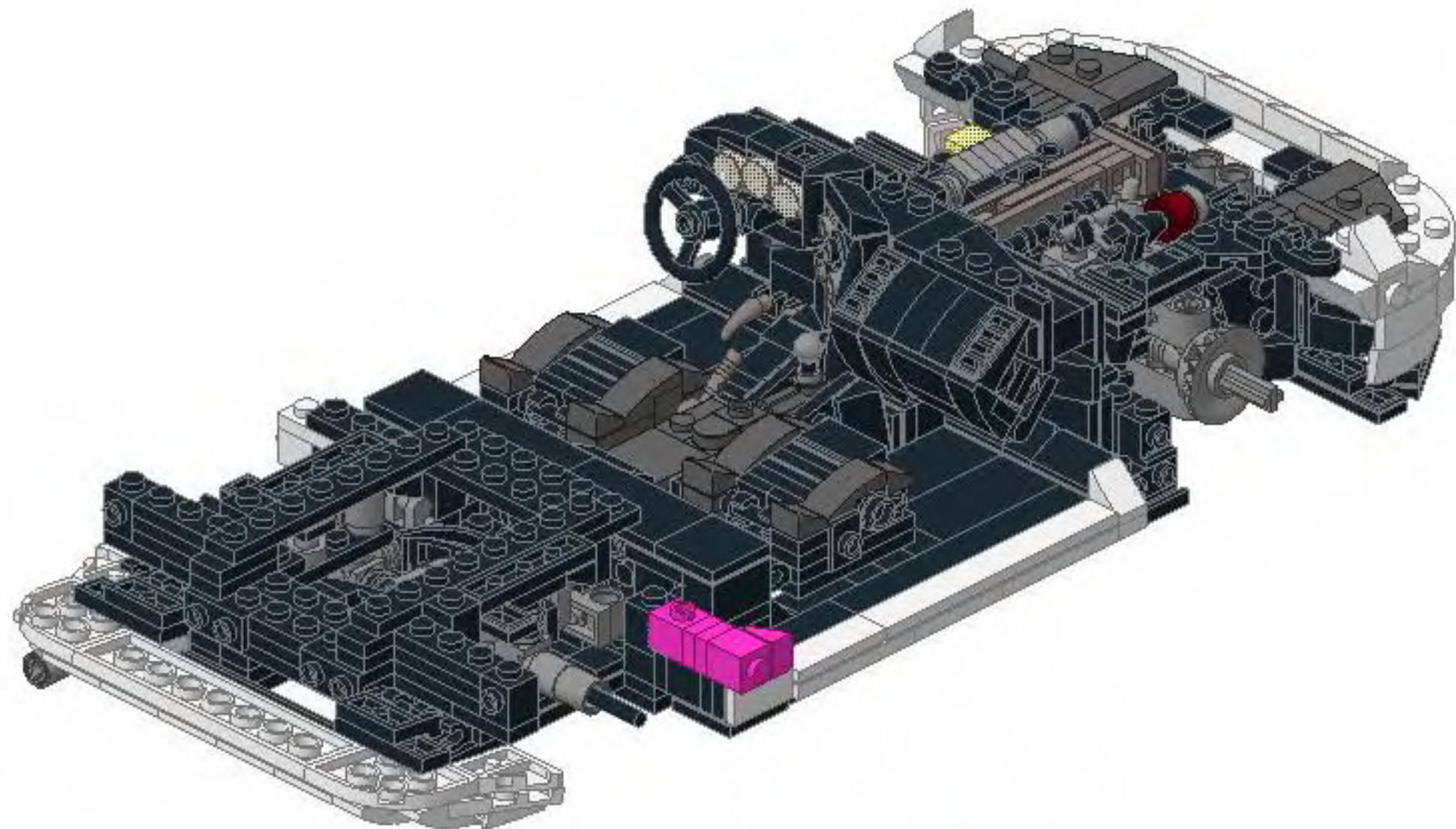
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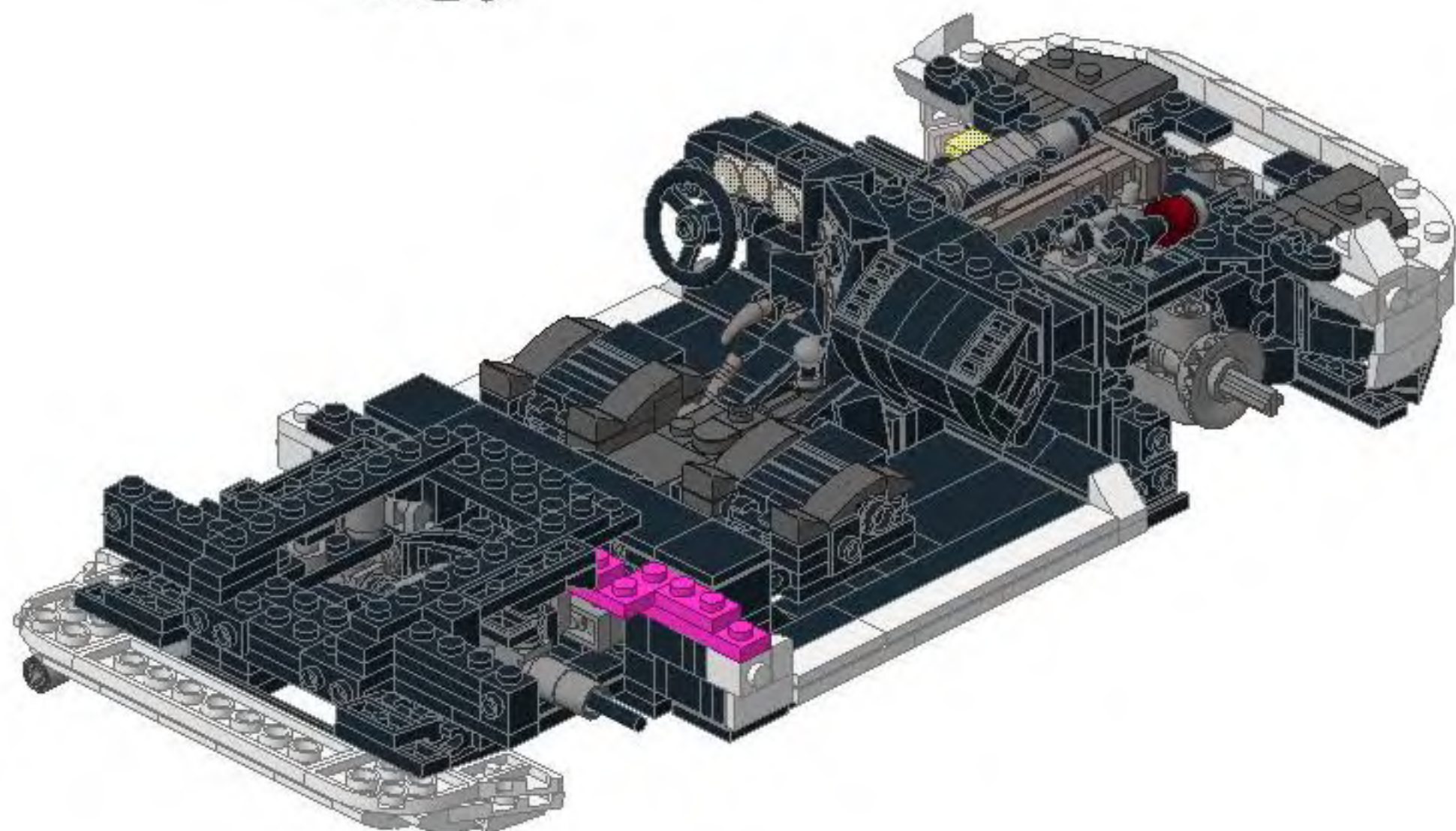
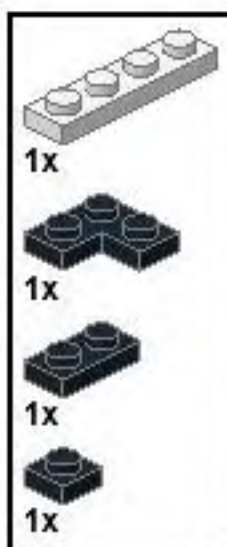
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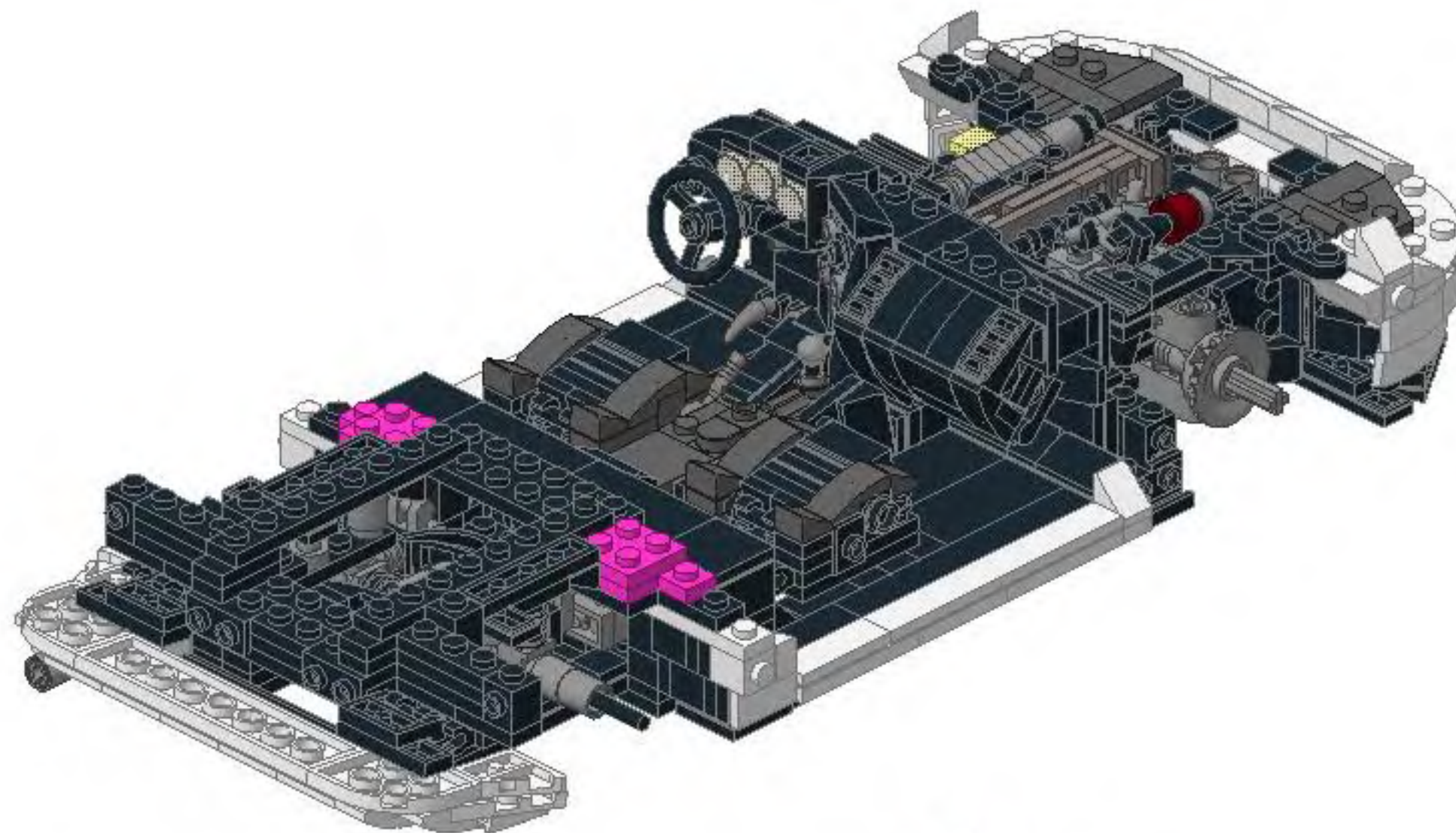
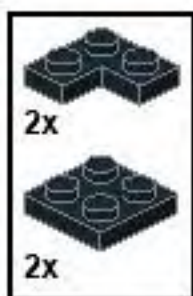
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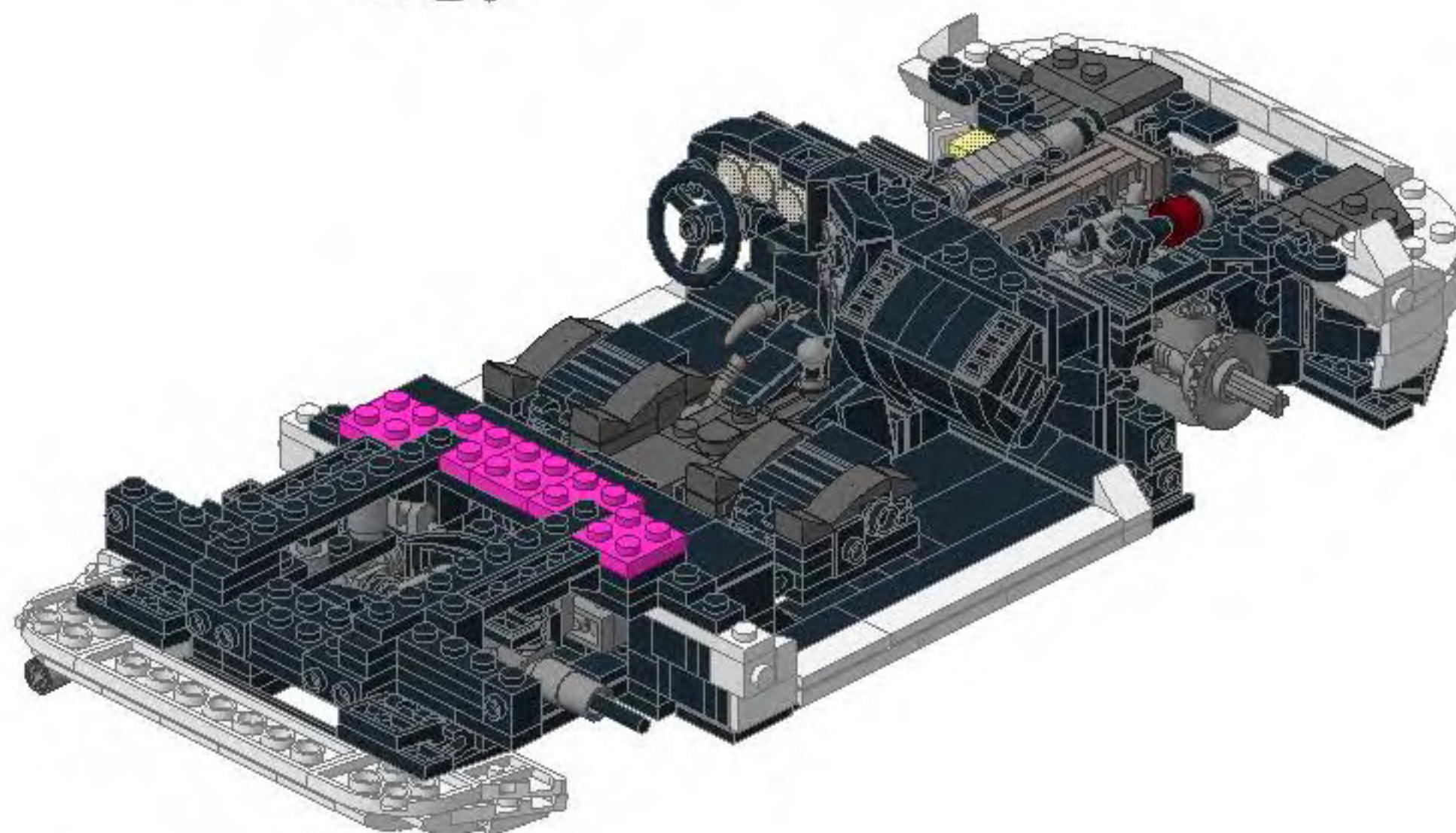
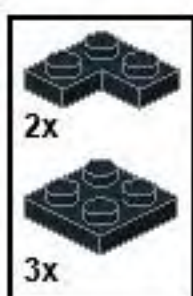
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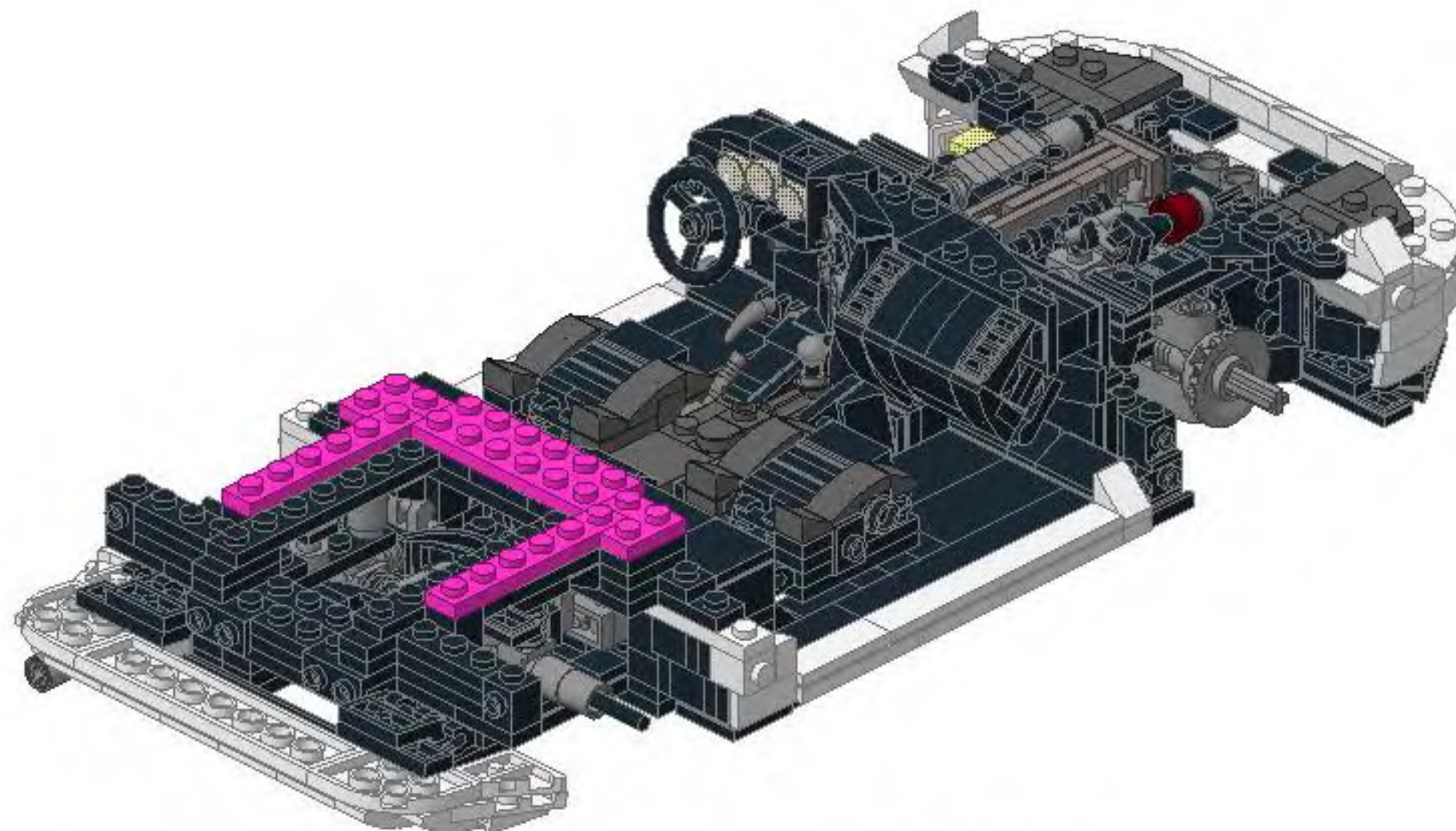
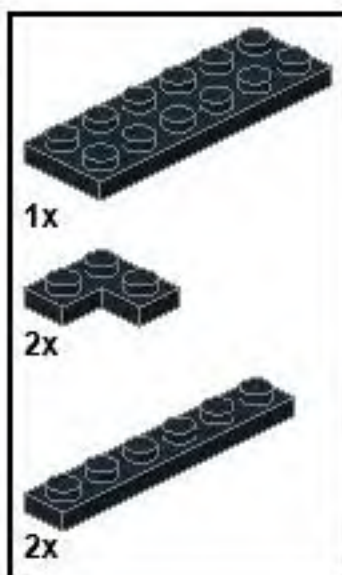
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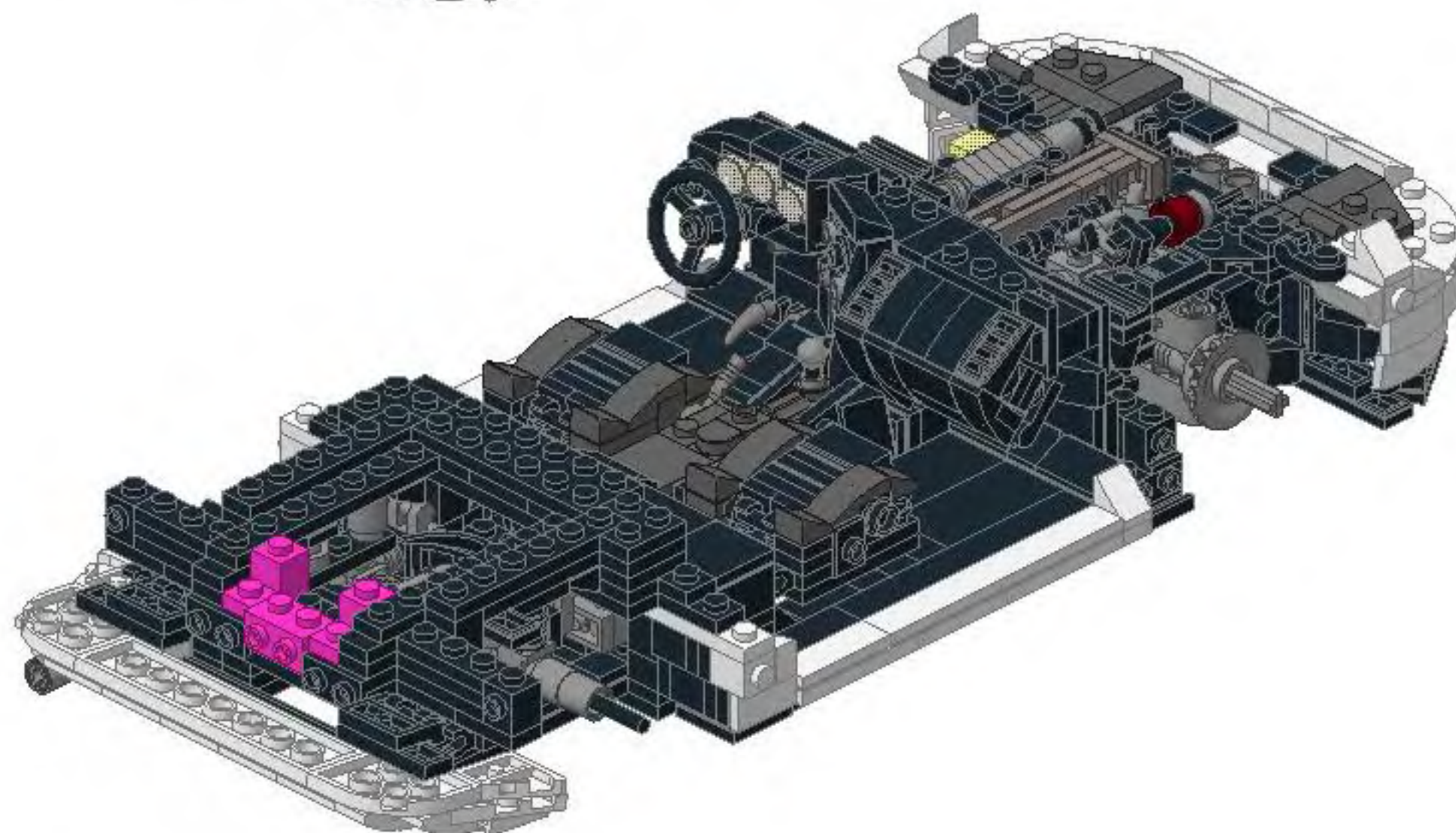
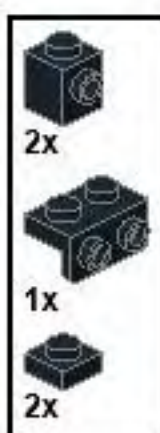
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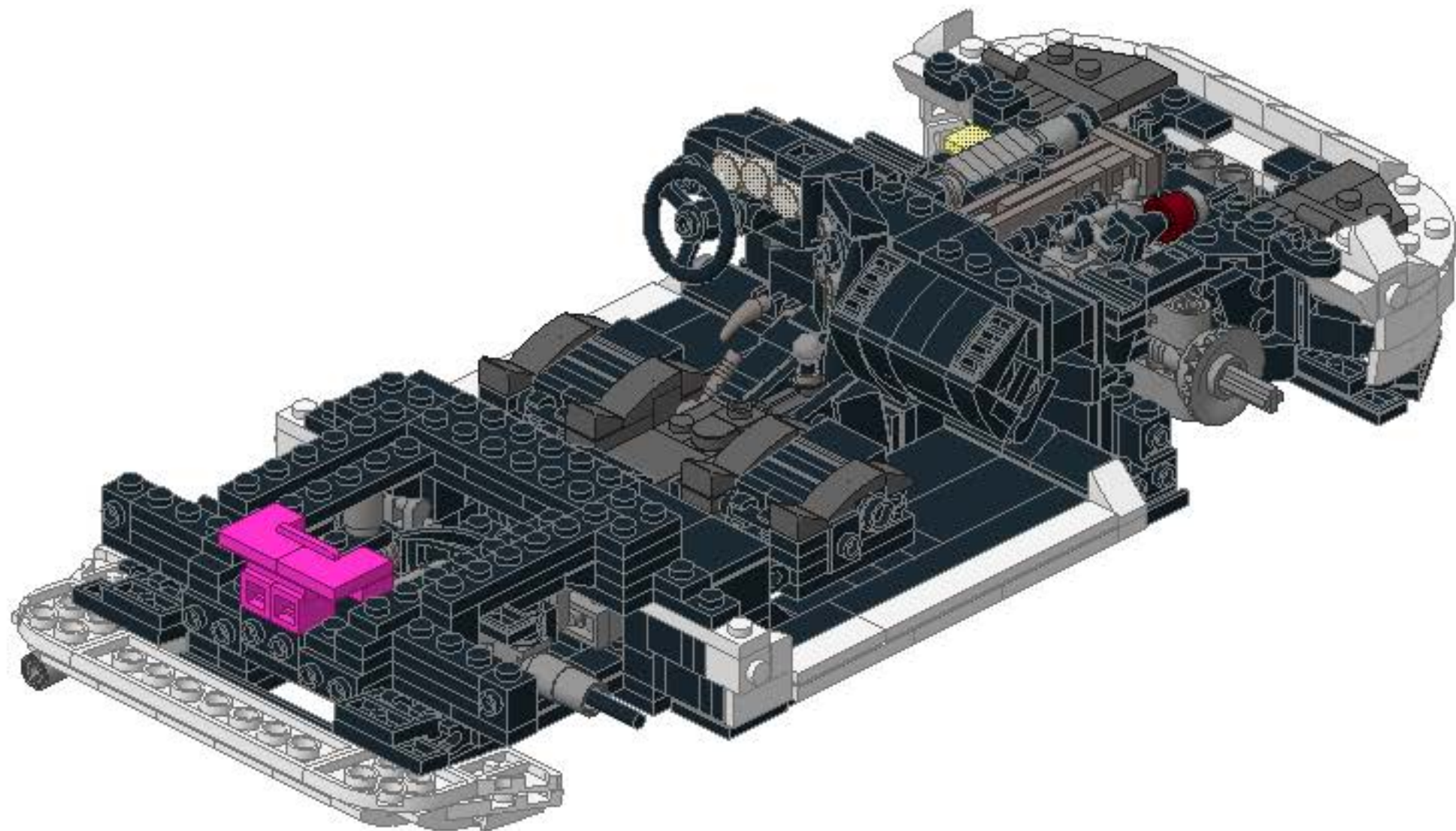
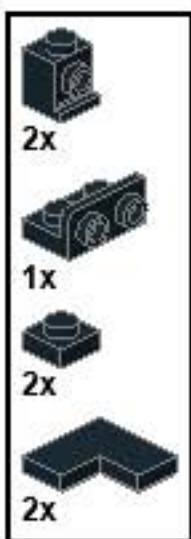
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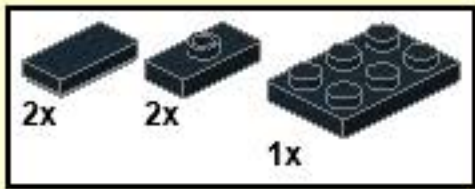
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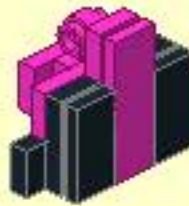
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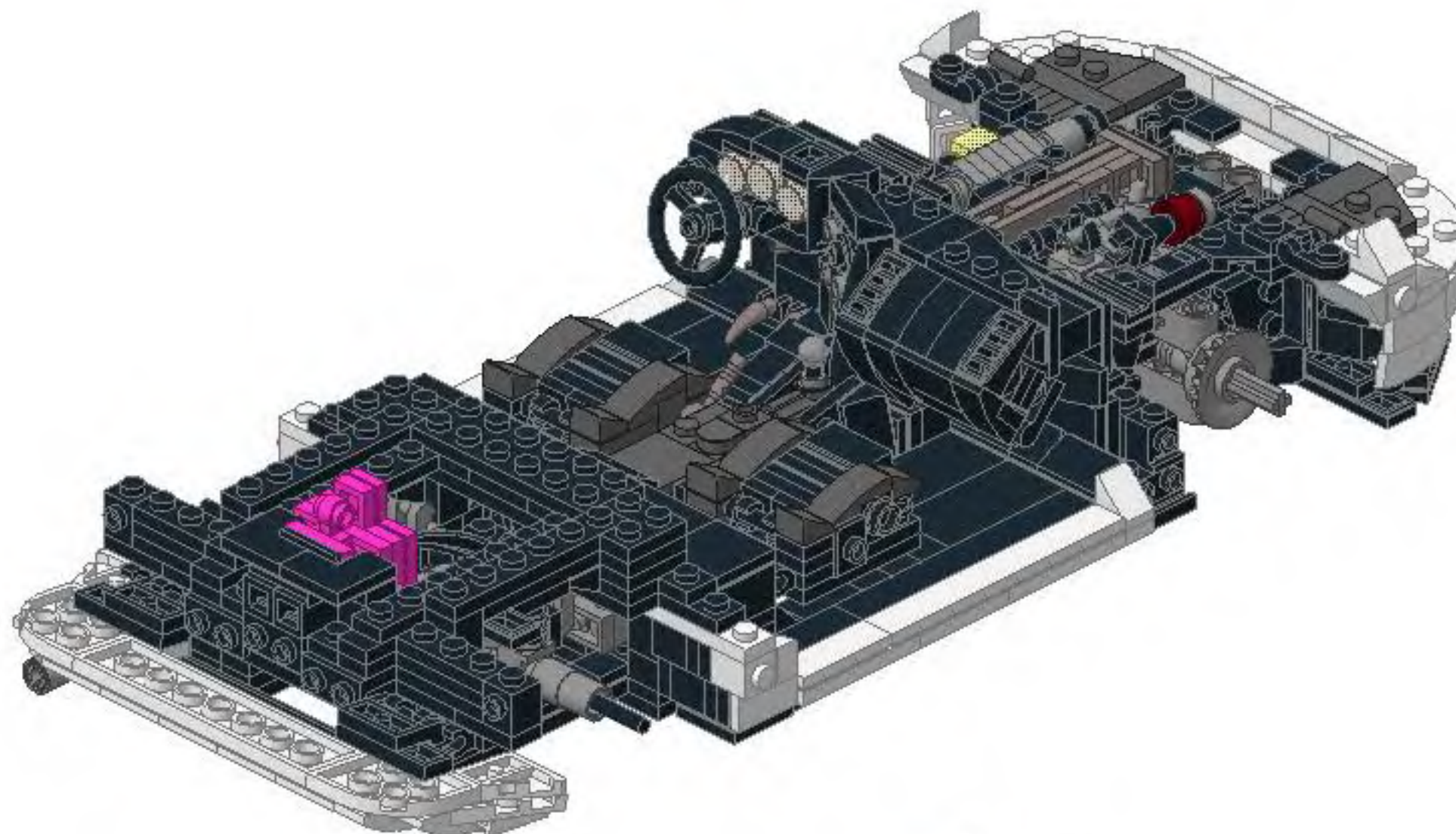
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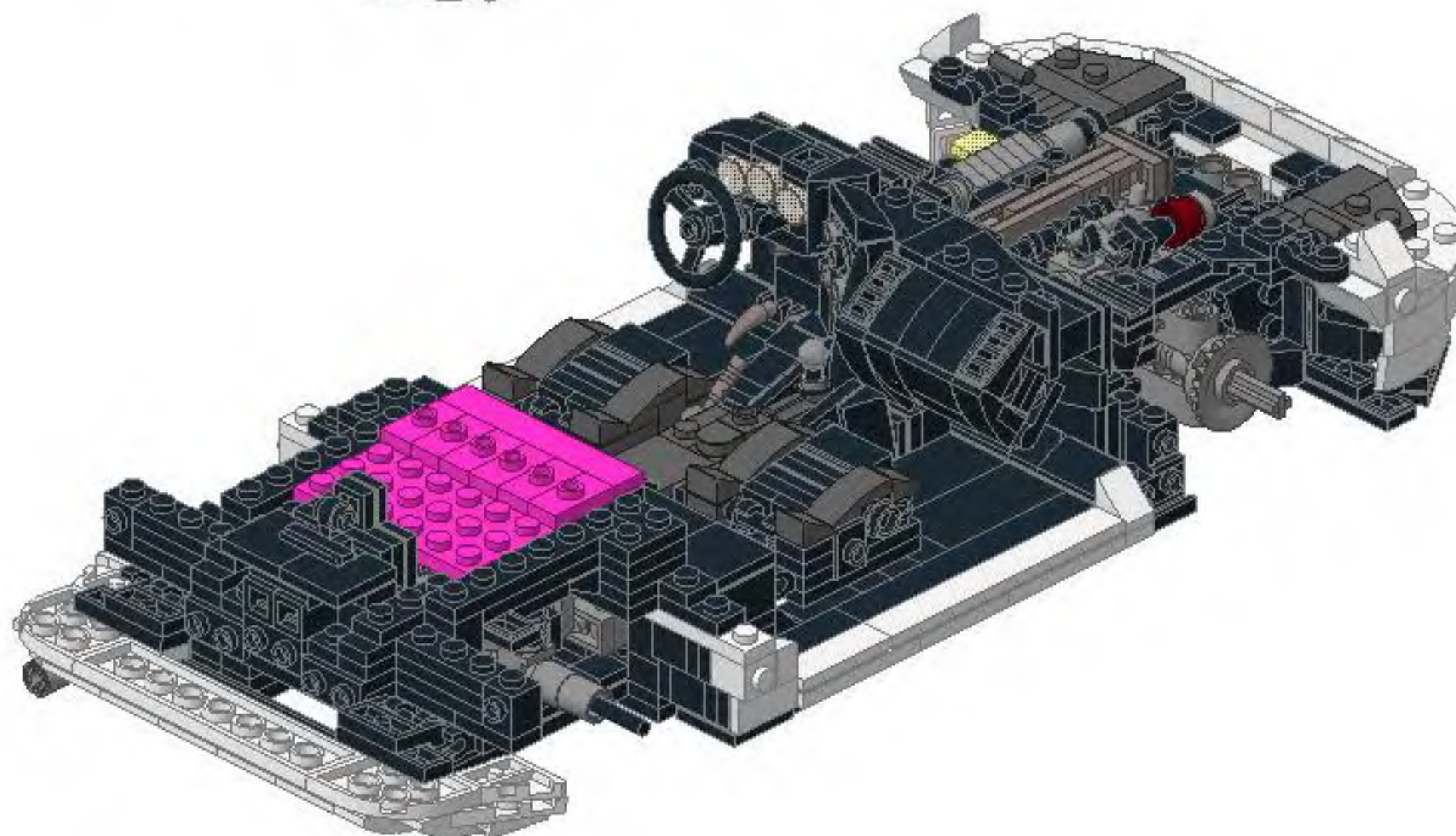
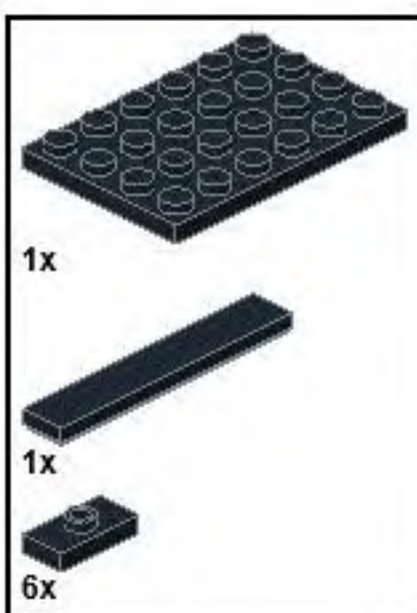
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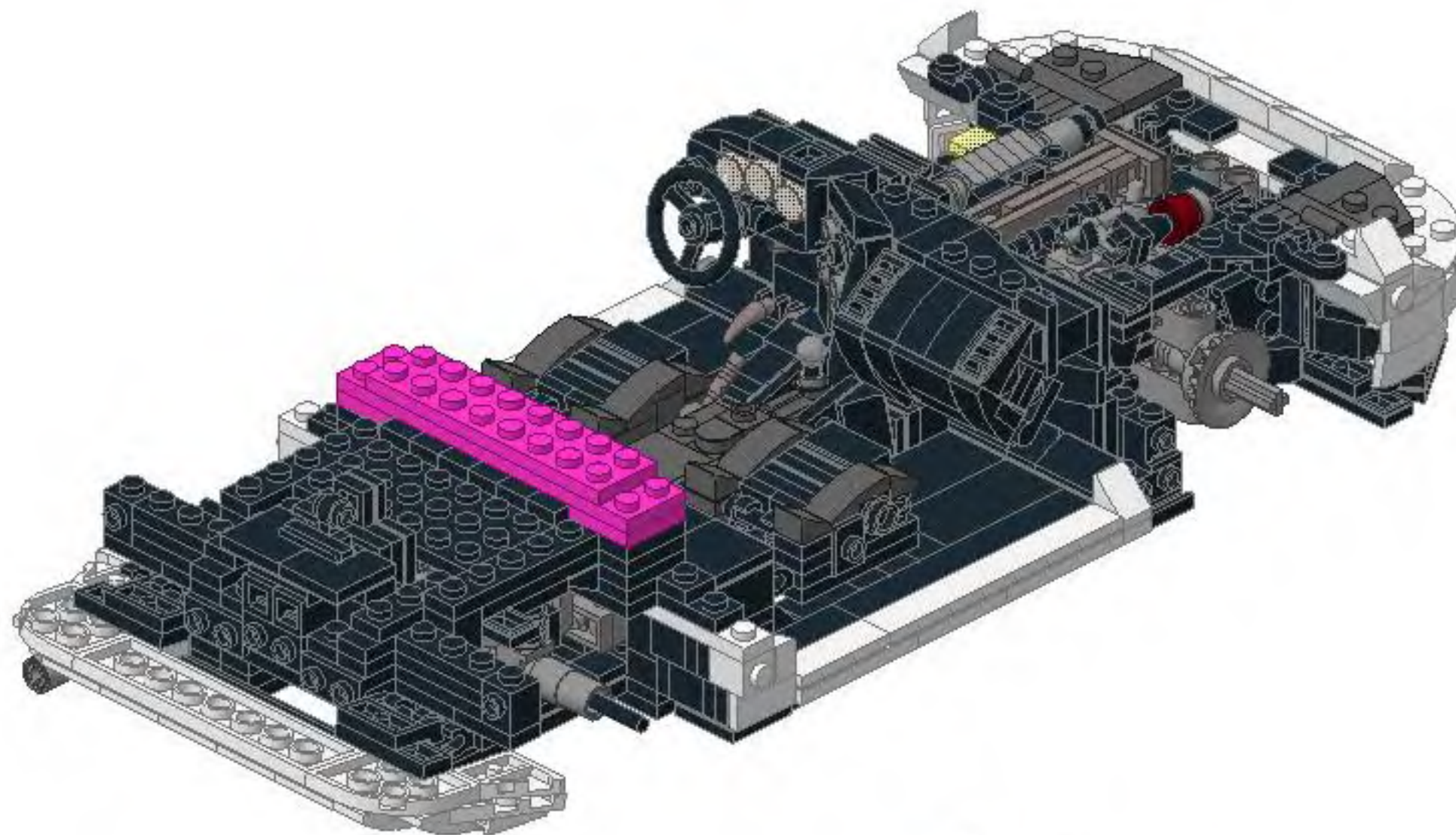
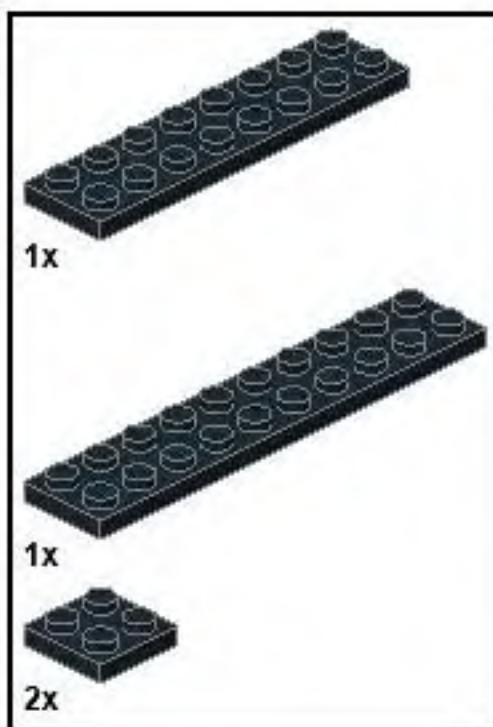
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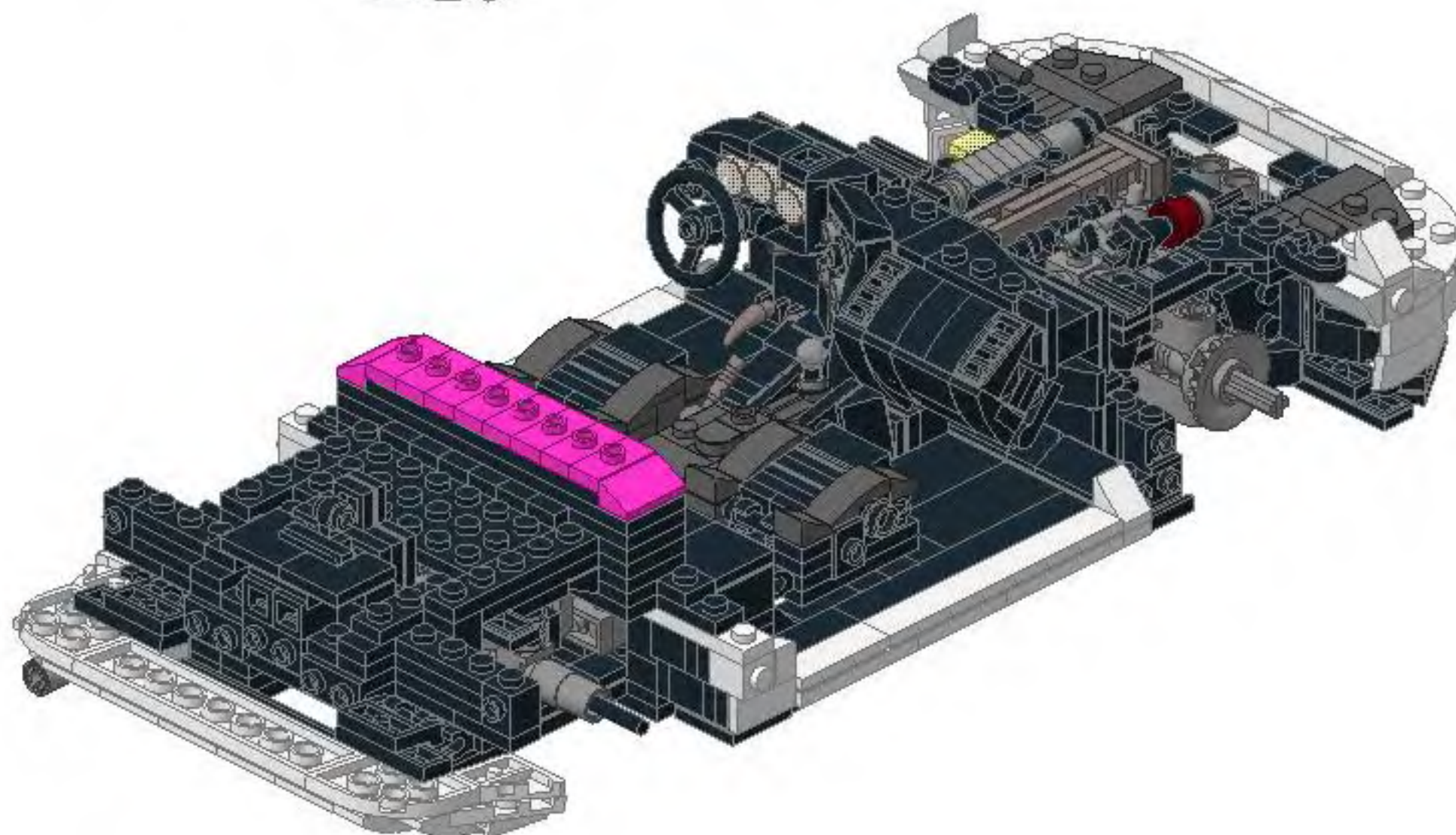
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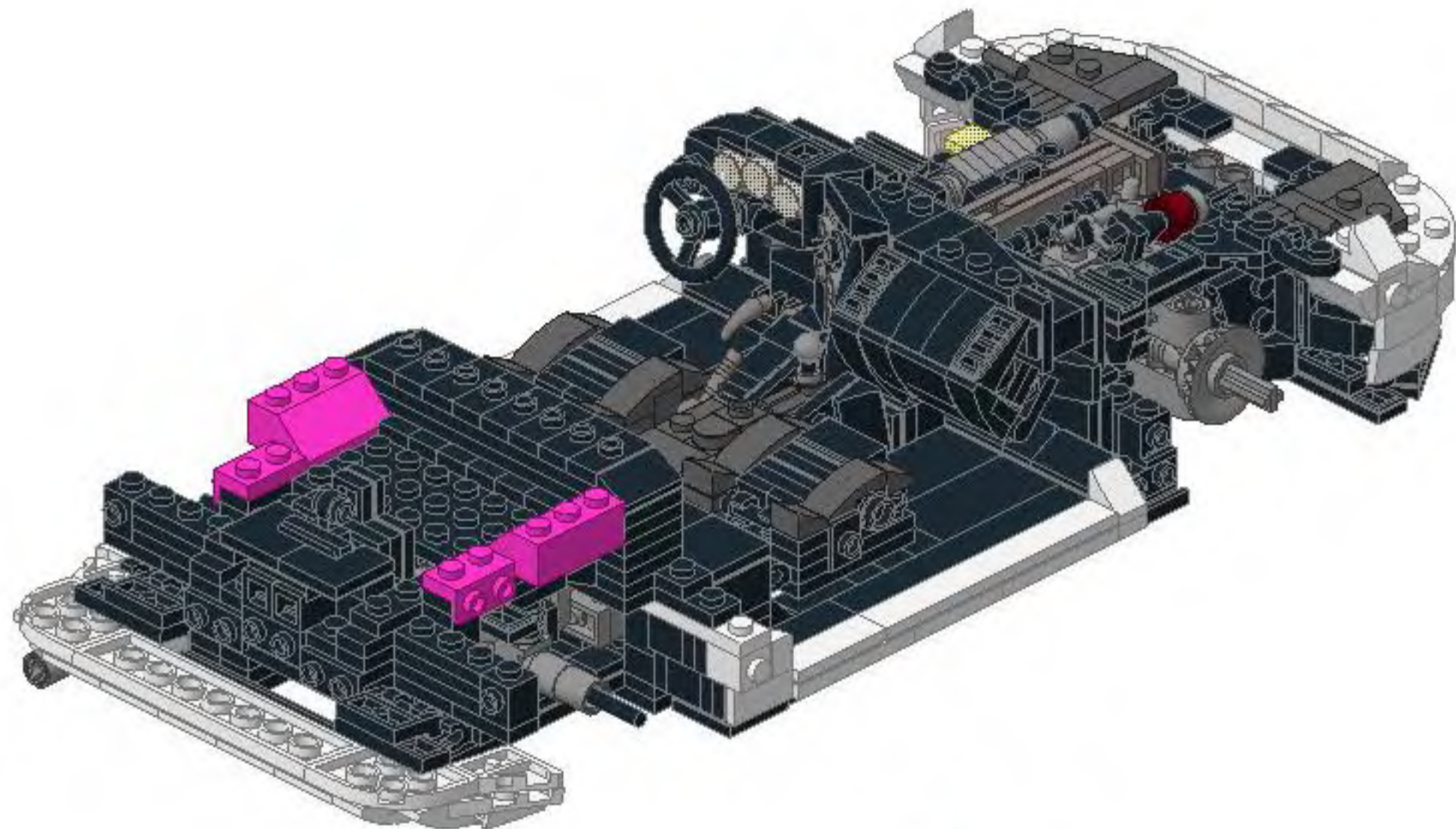
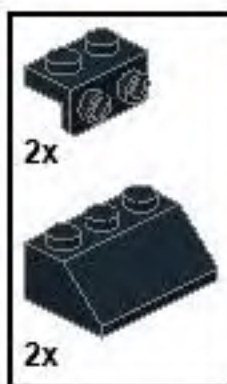
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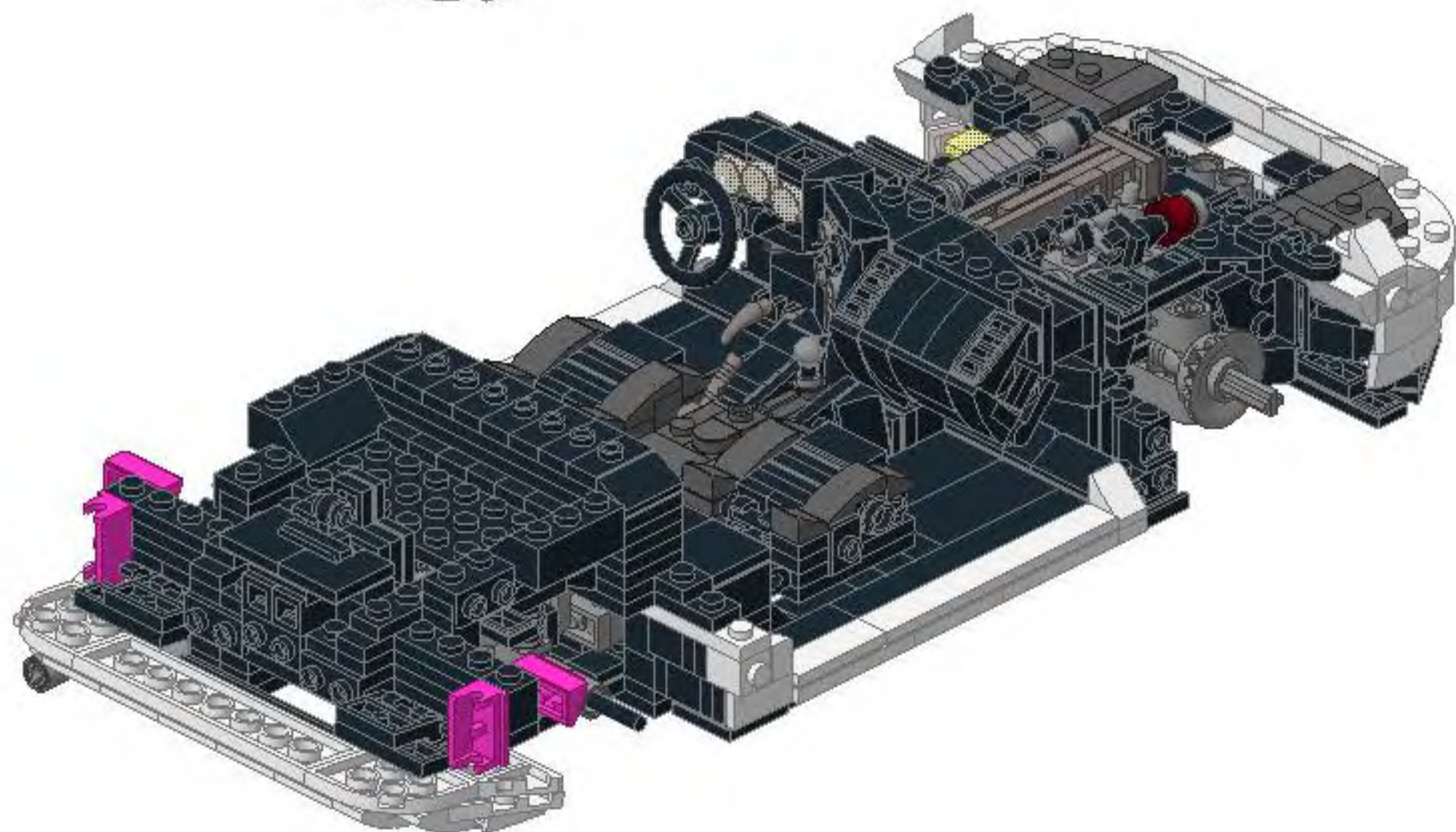
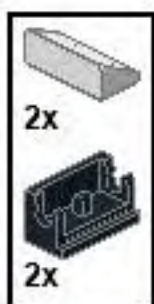
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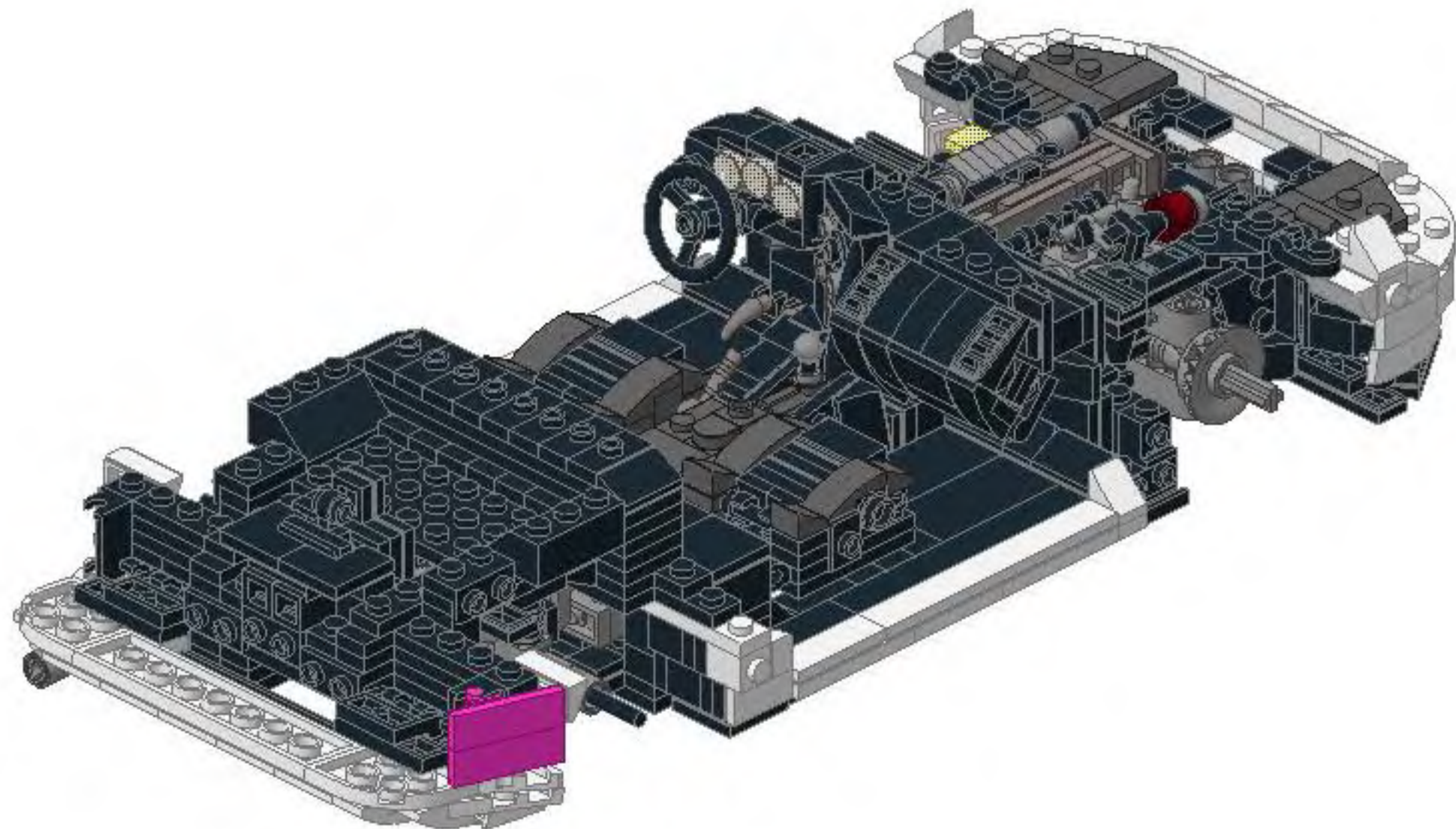
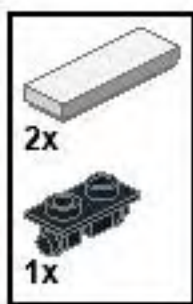
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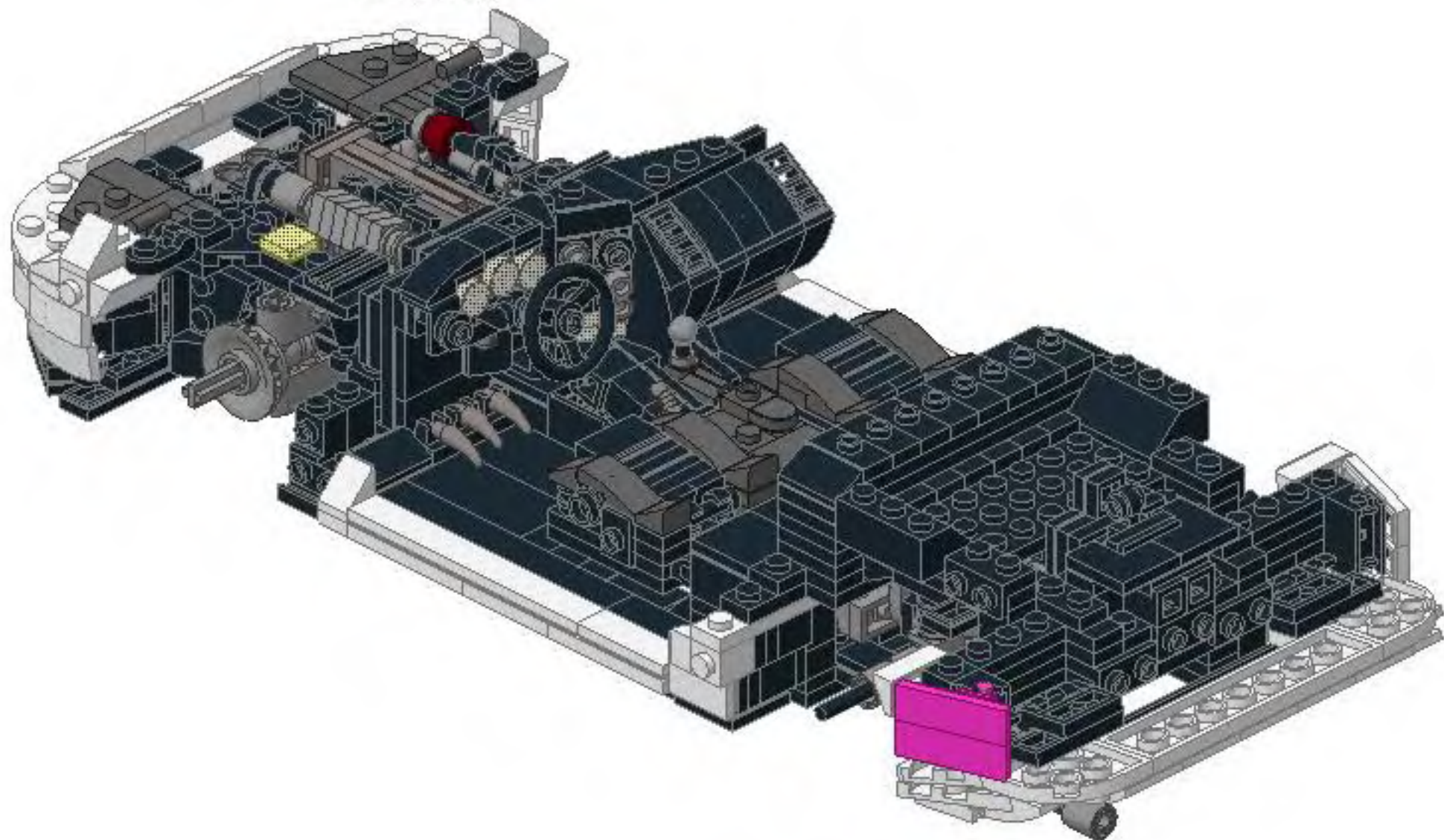
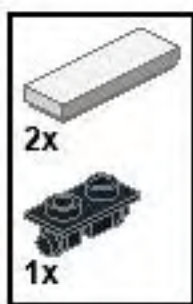
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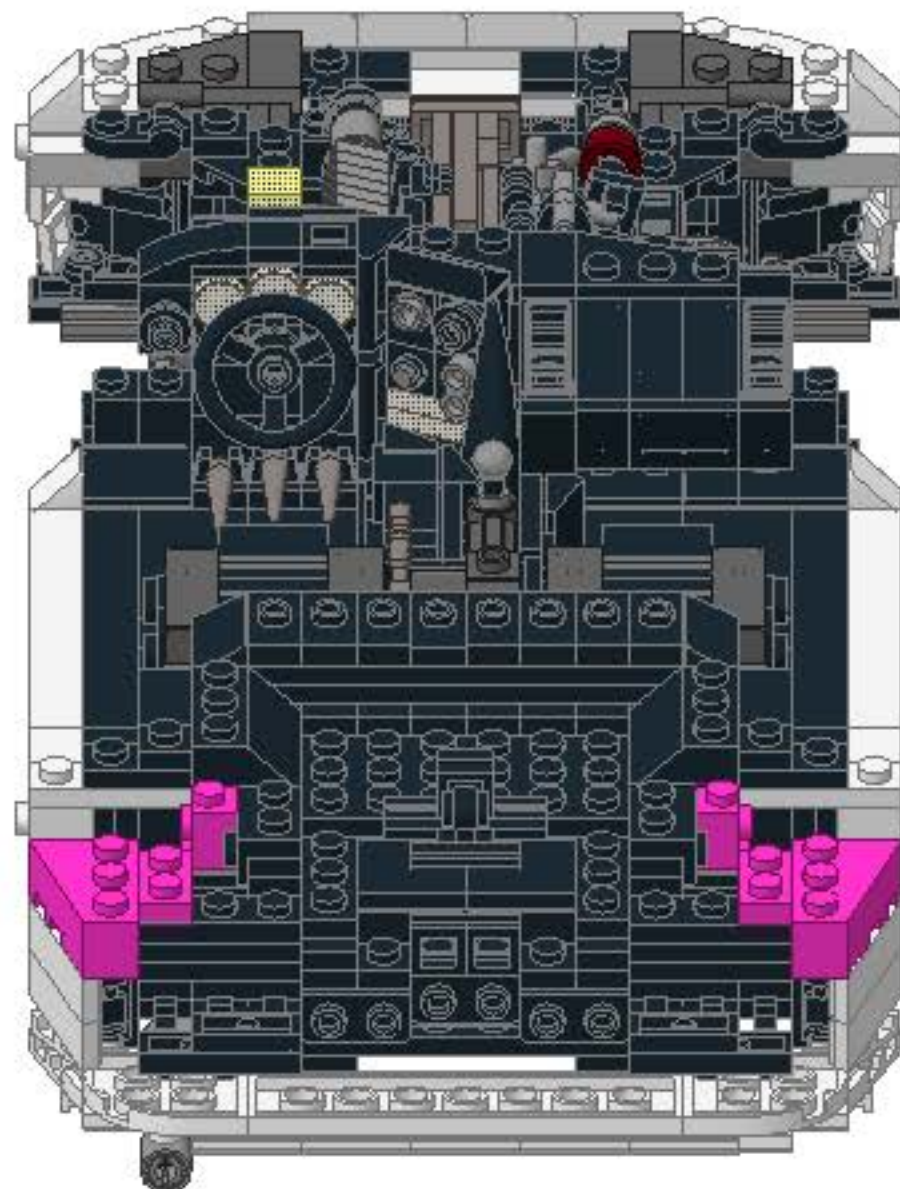
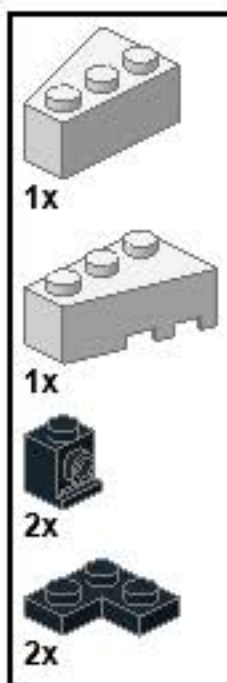
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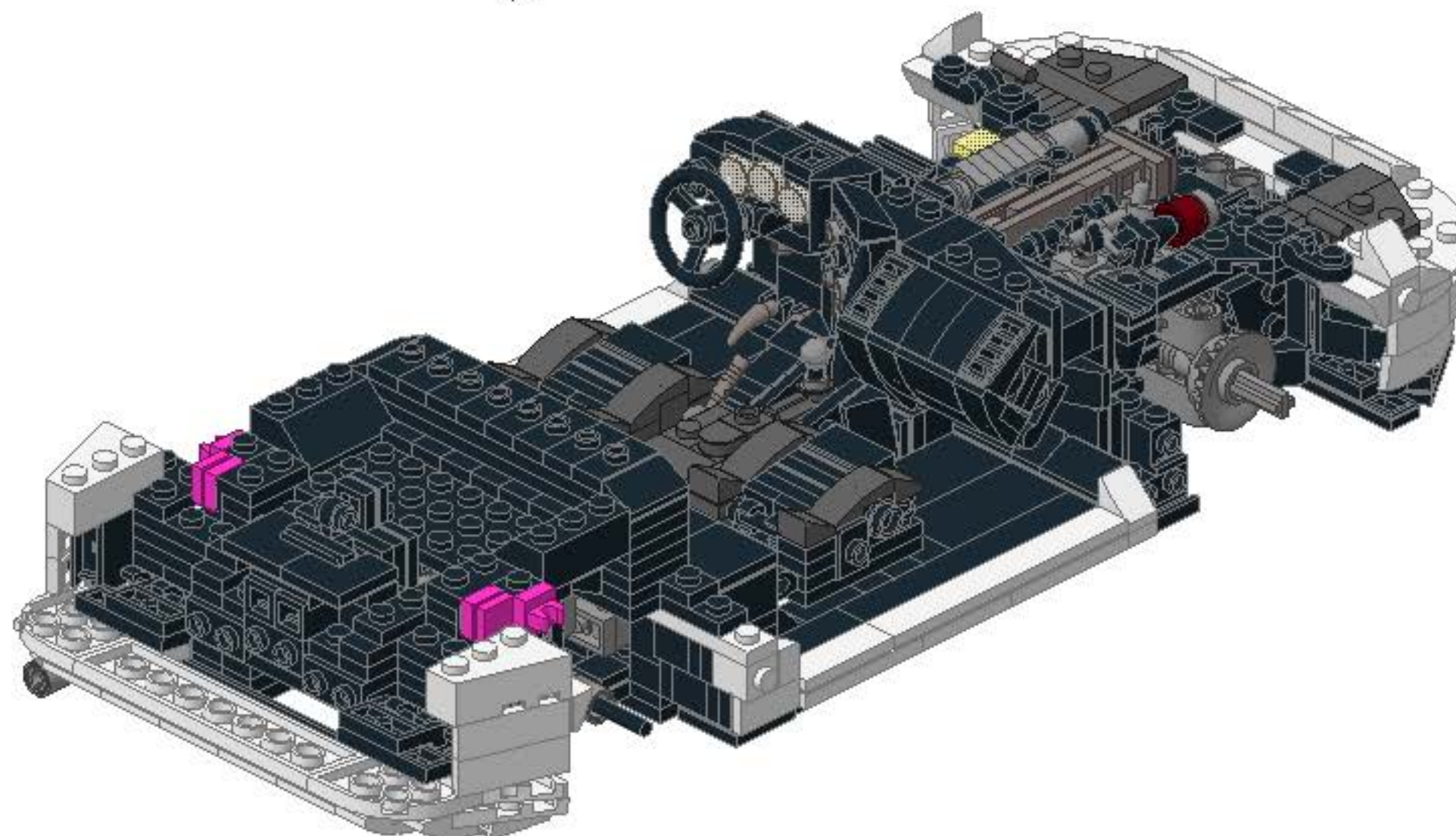
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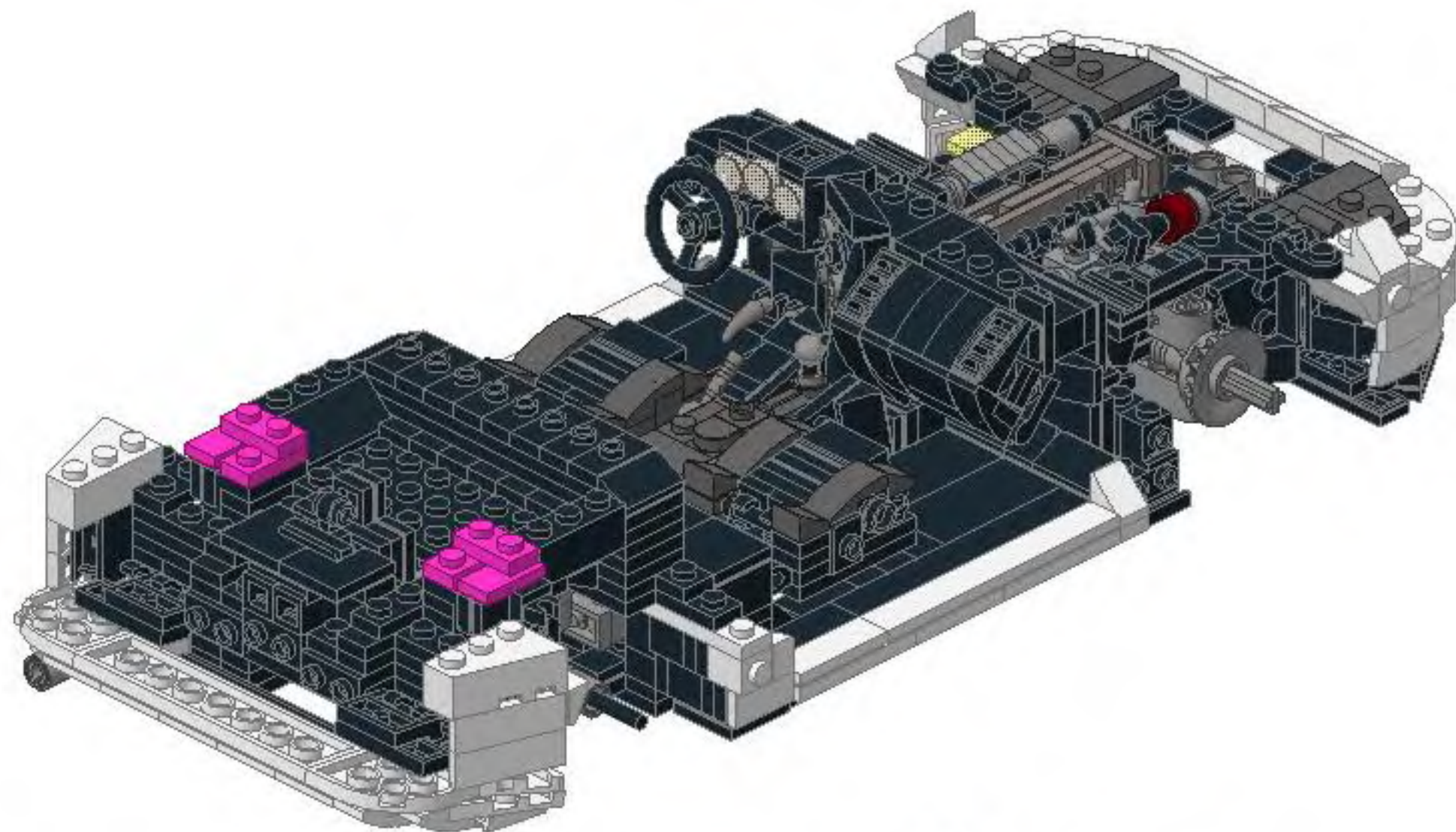
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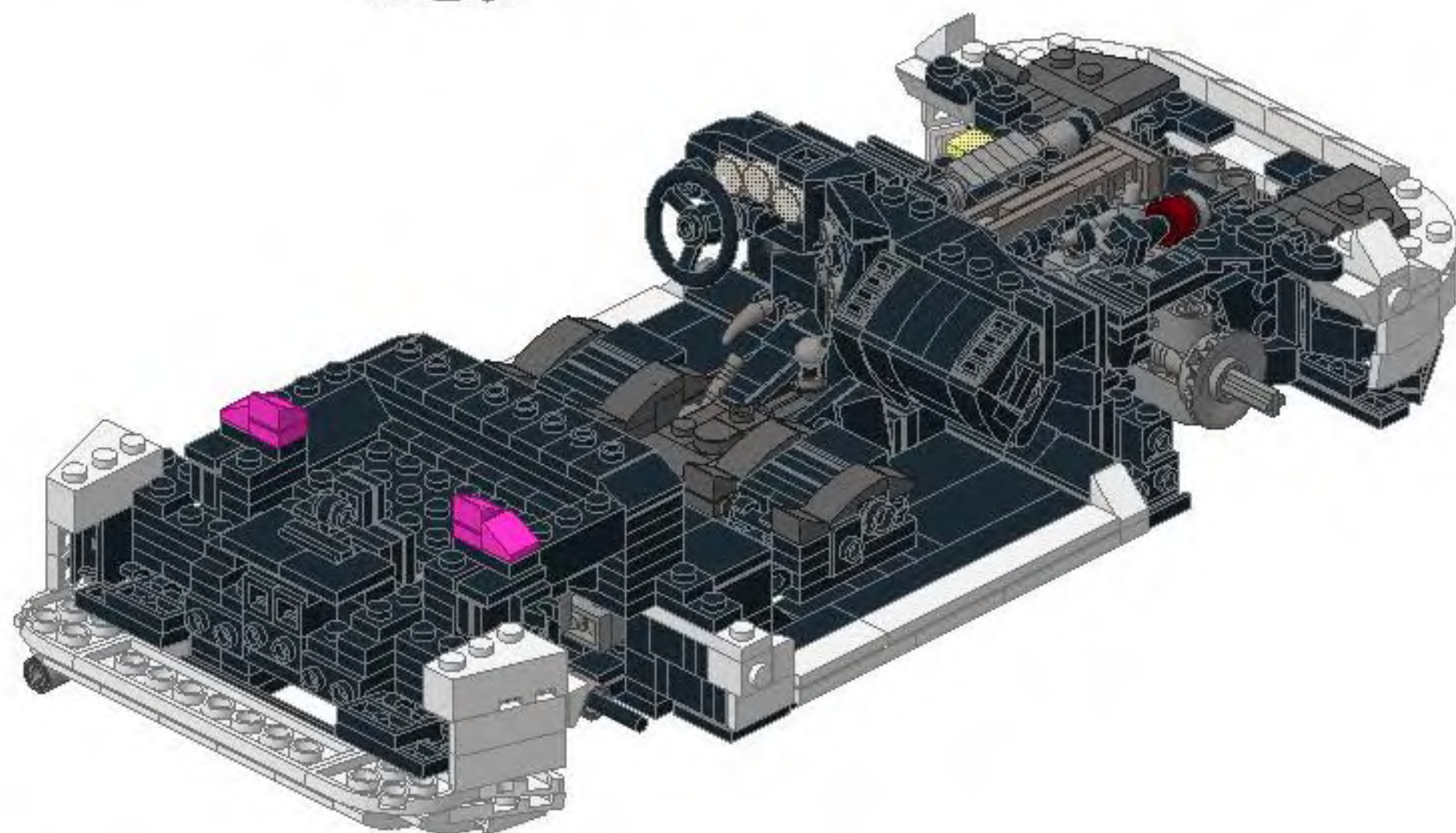
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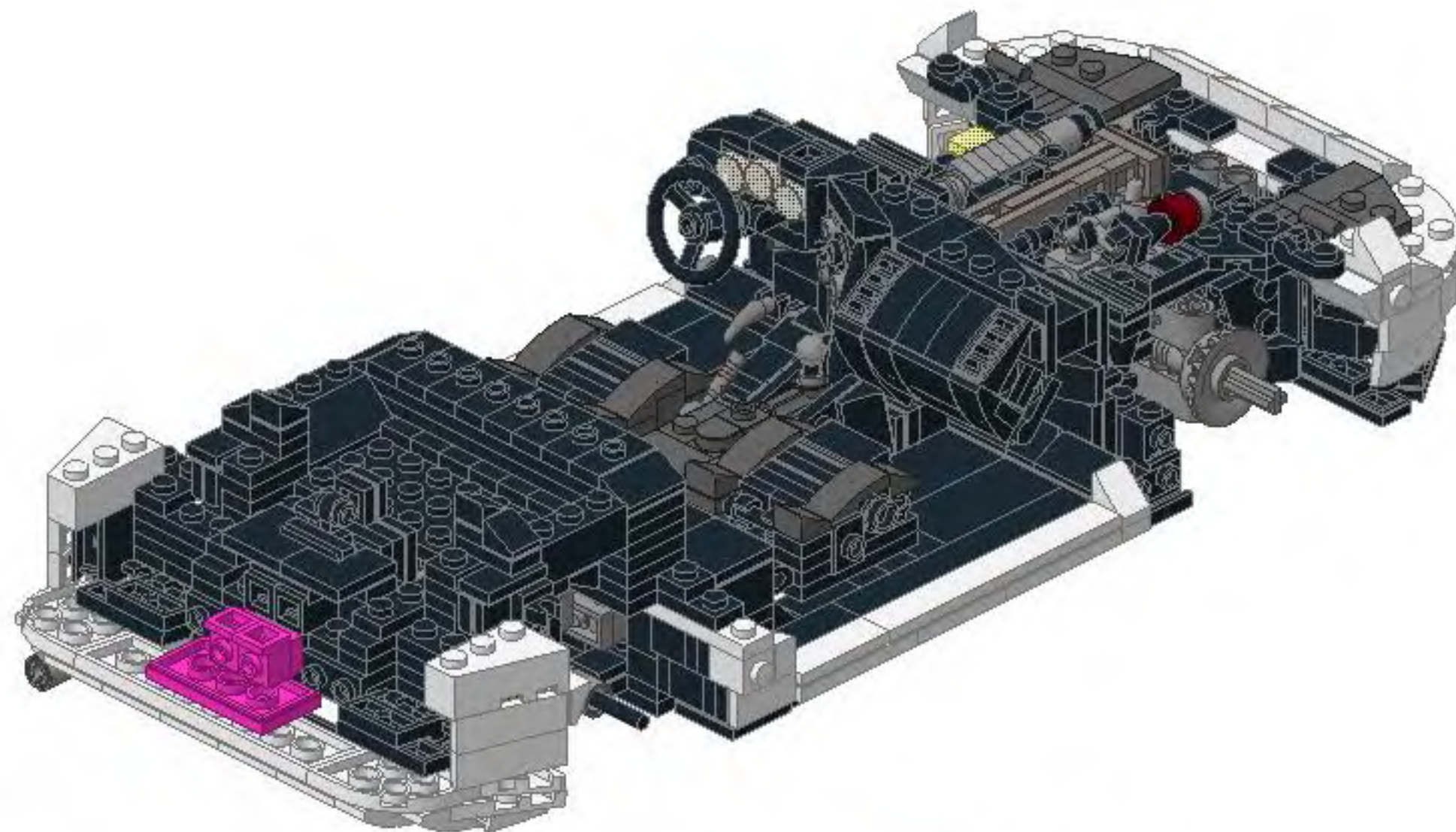
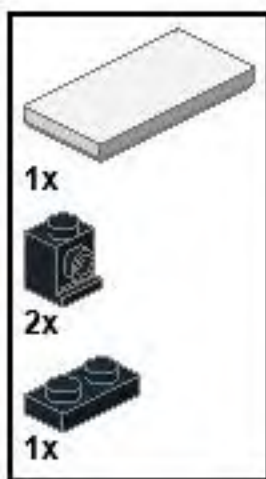
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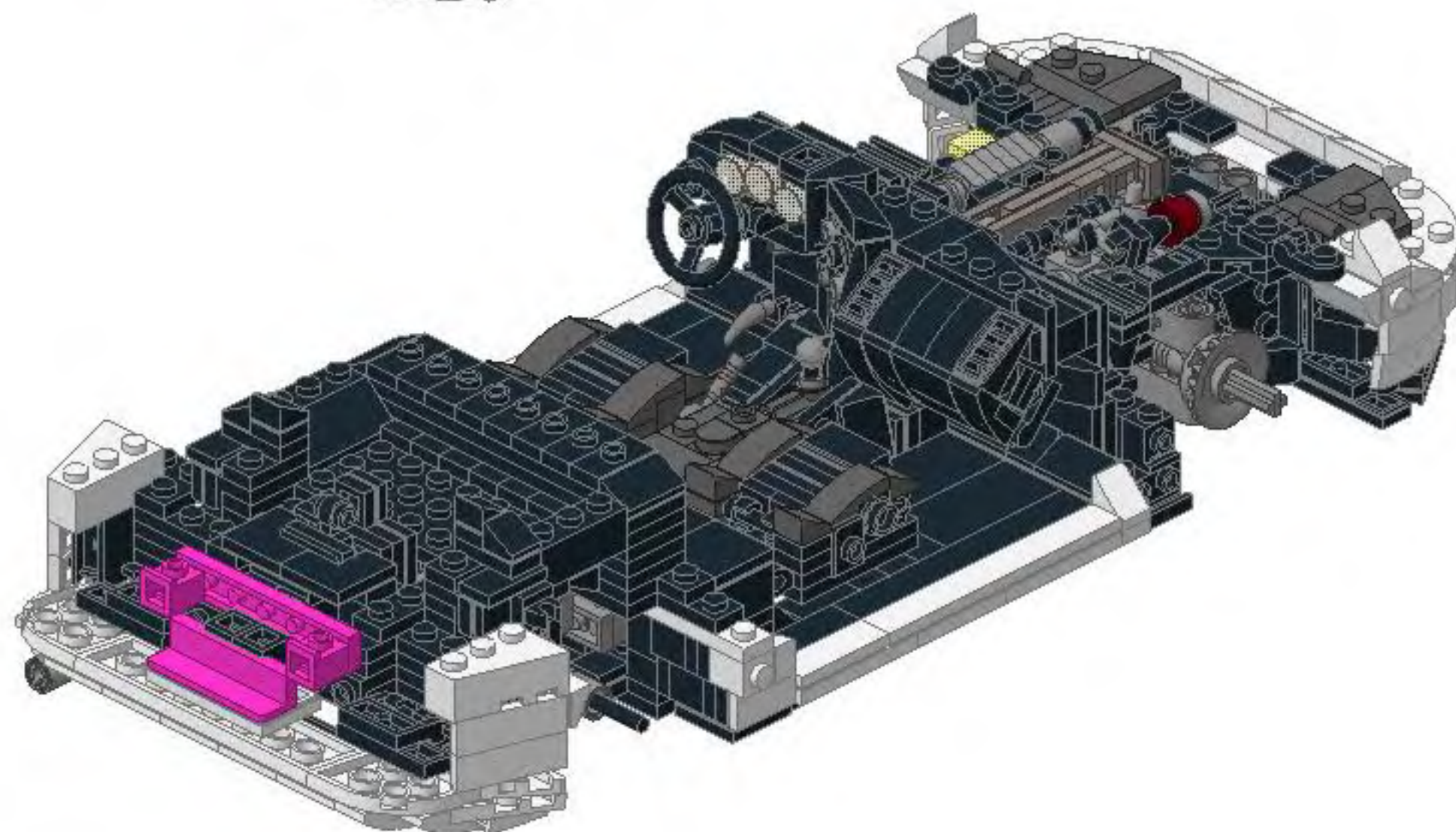
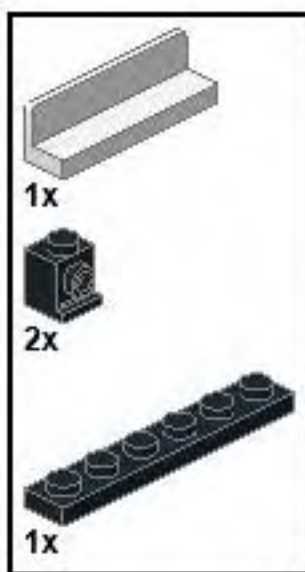
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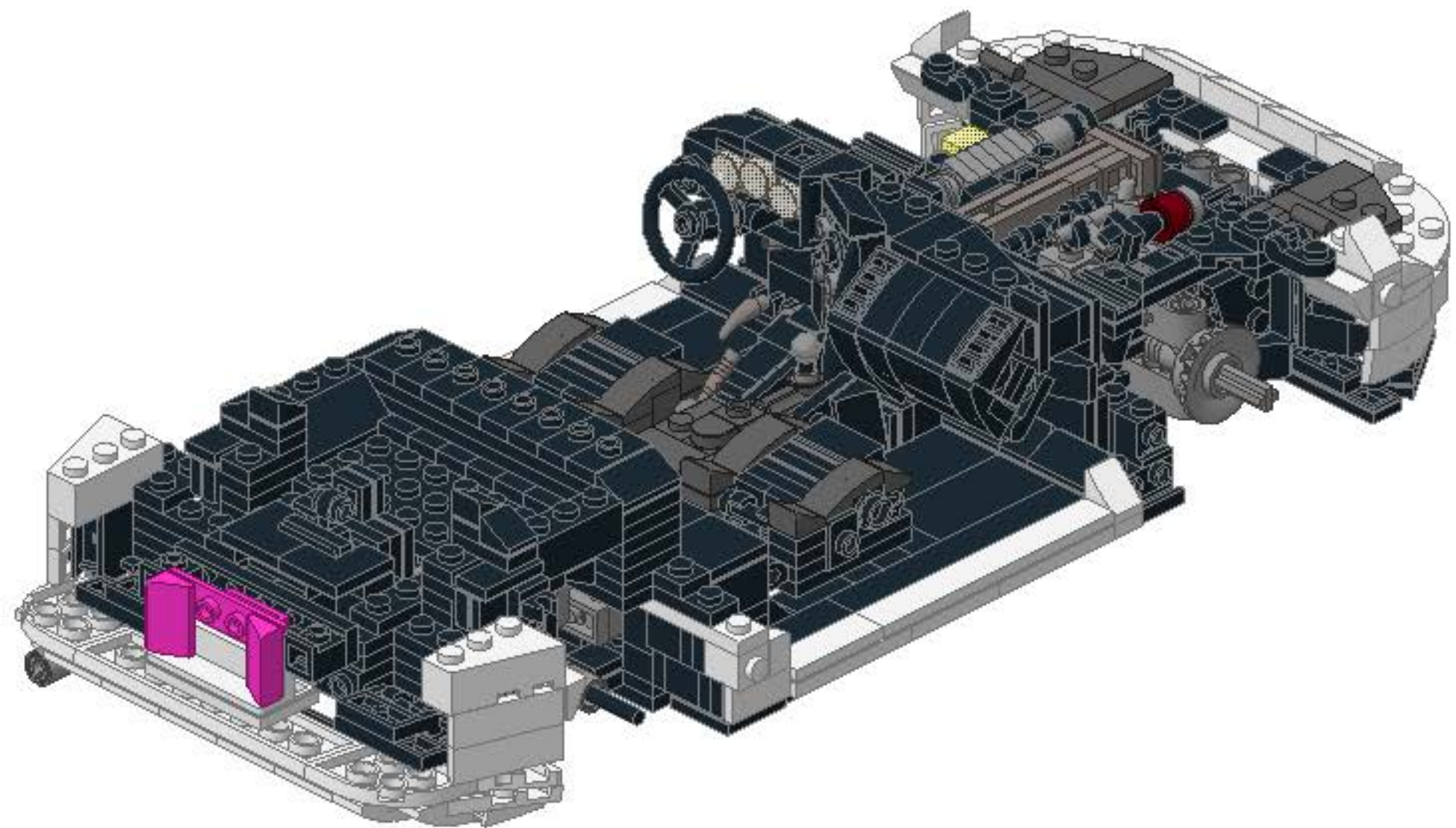
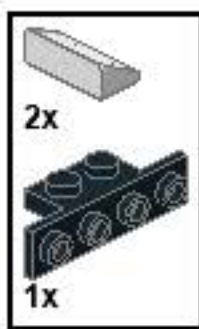
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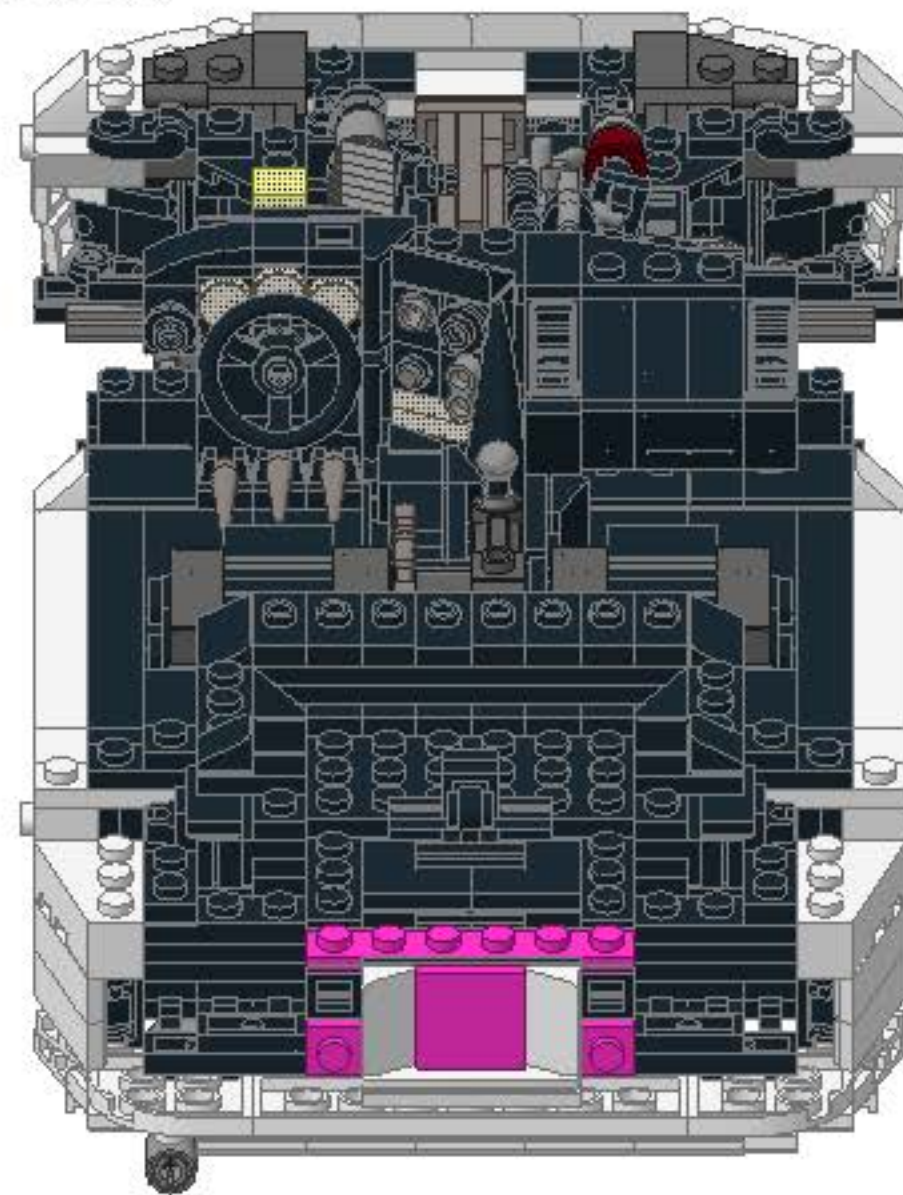
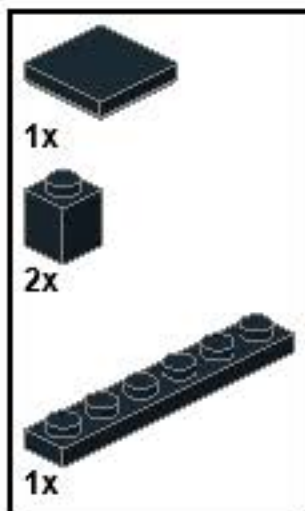
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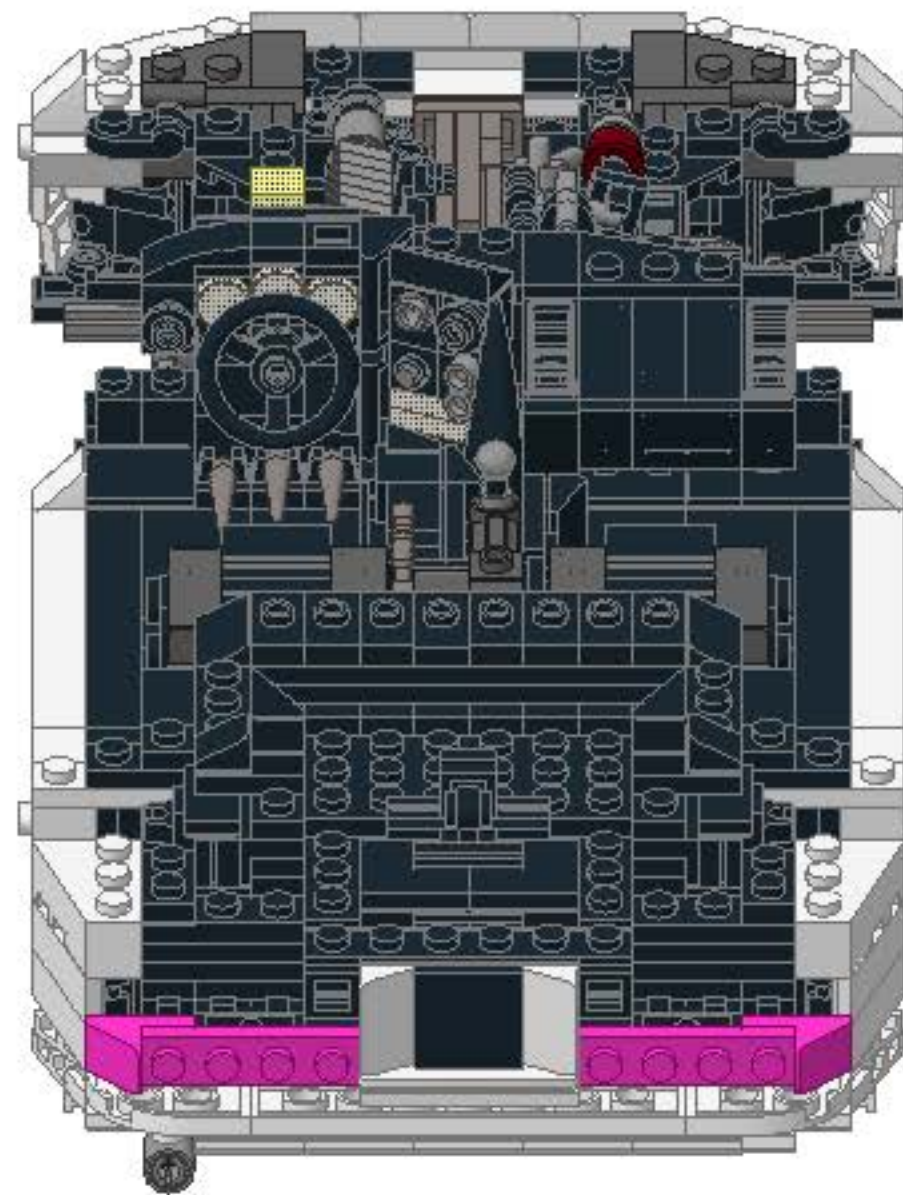
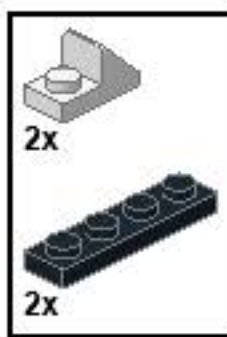
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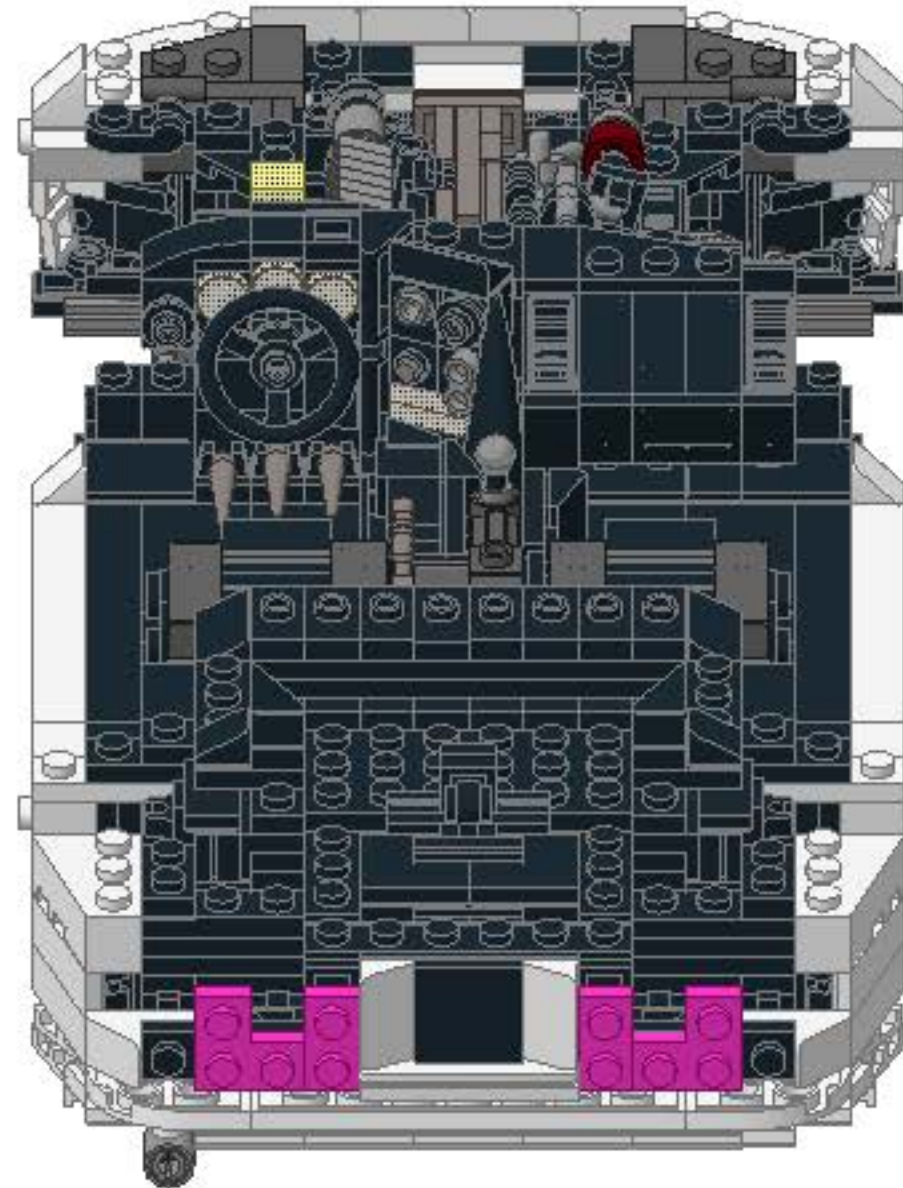
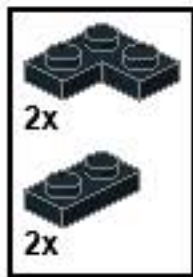
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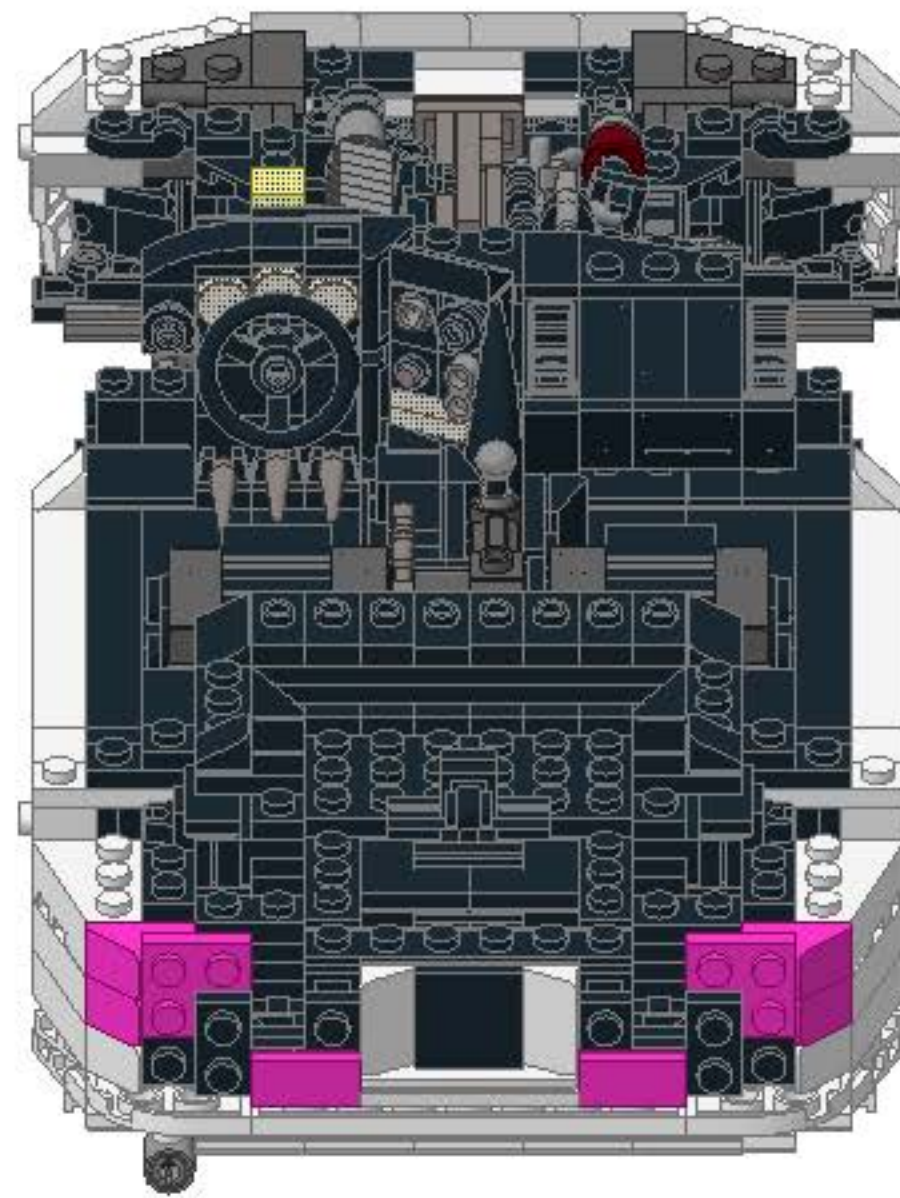
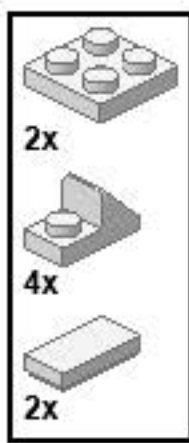
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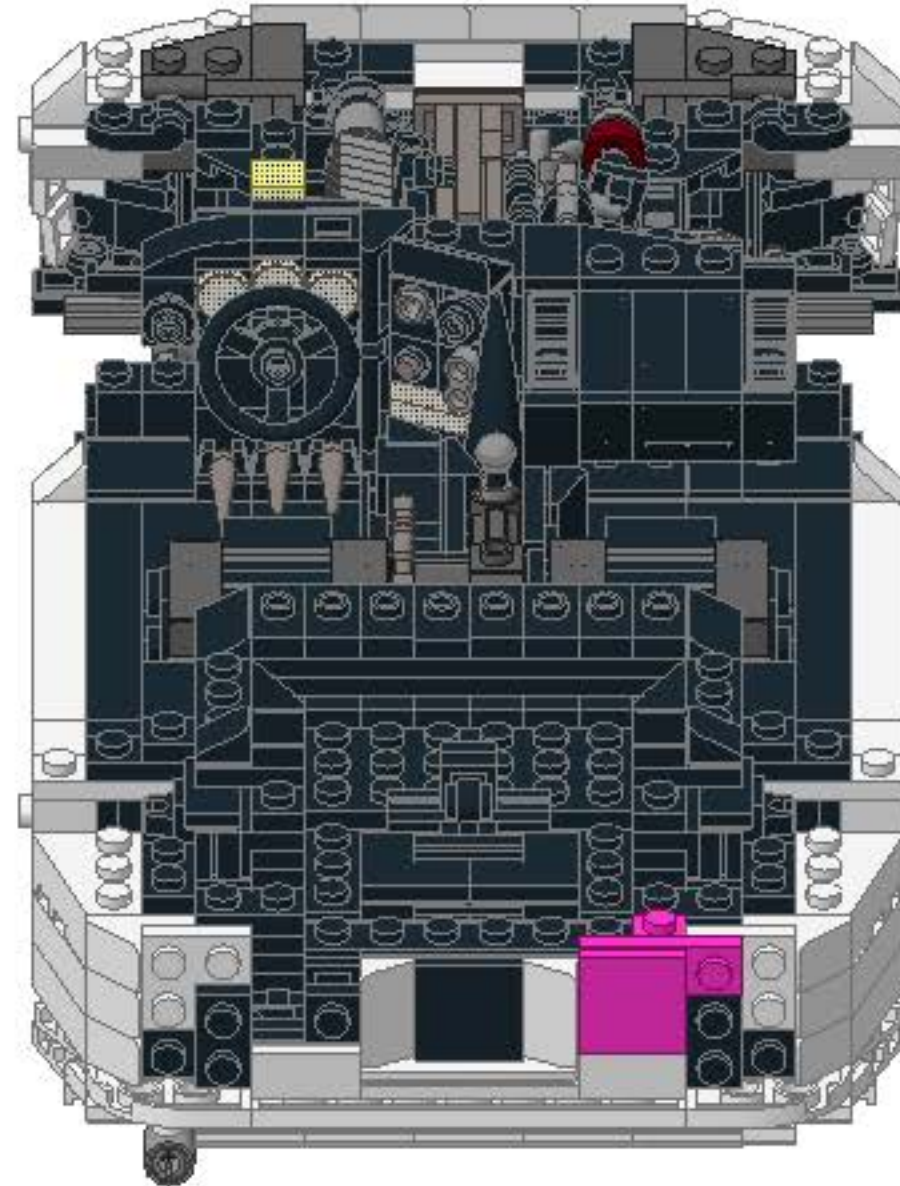
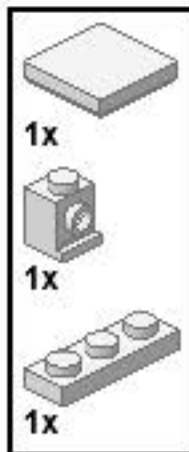
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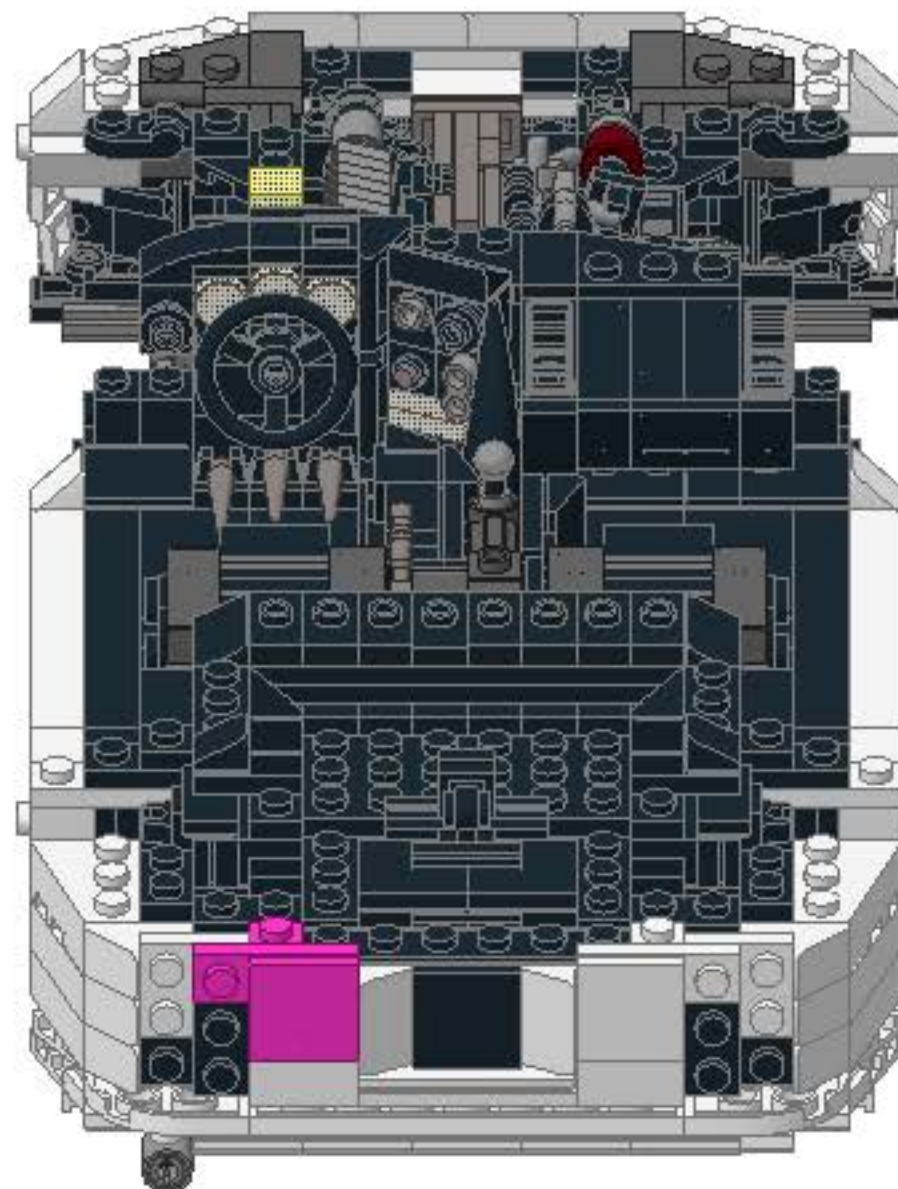
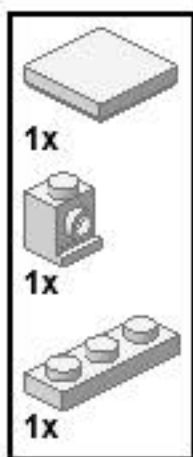
# 146



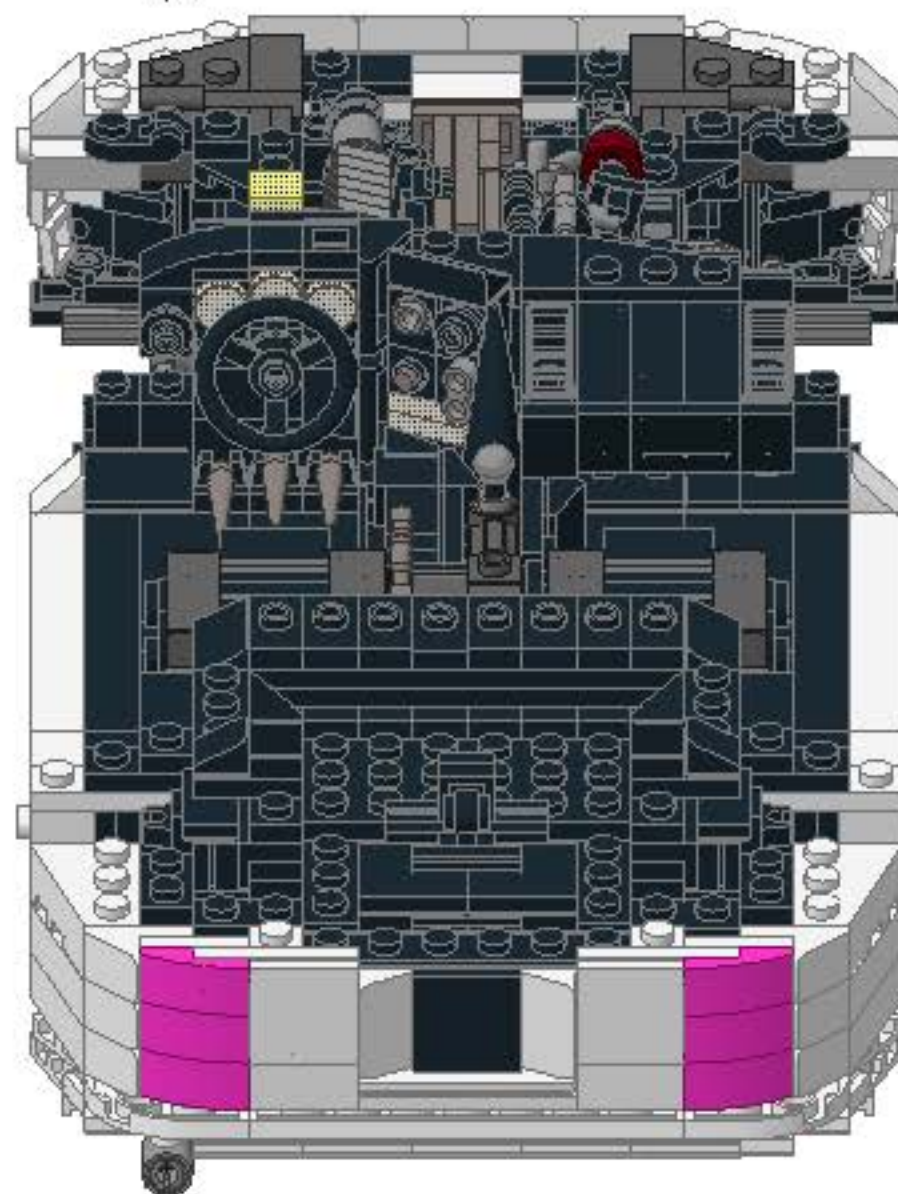
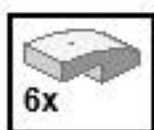
# 147



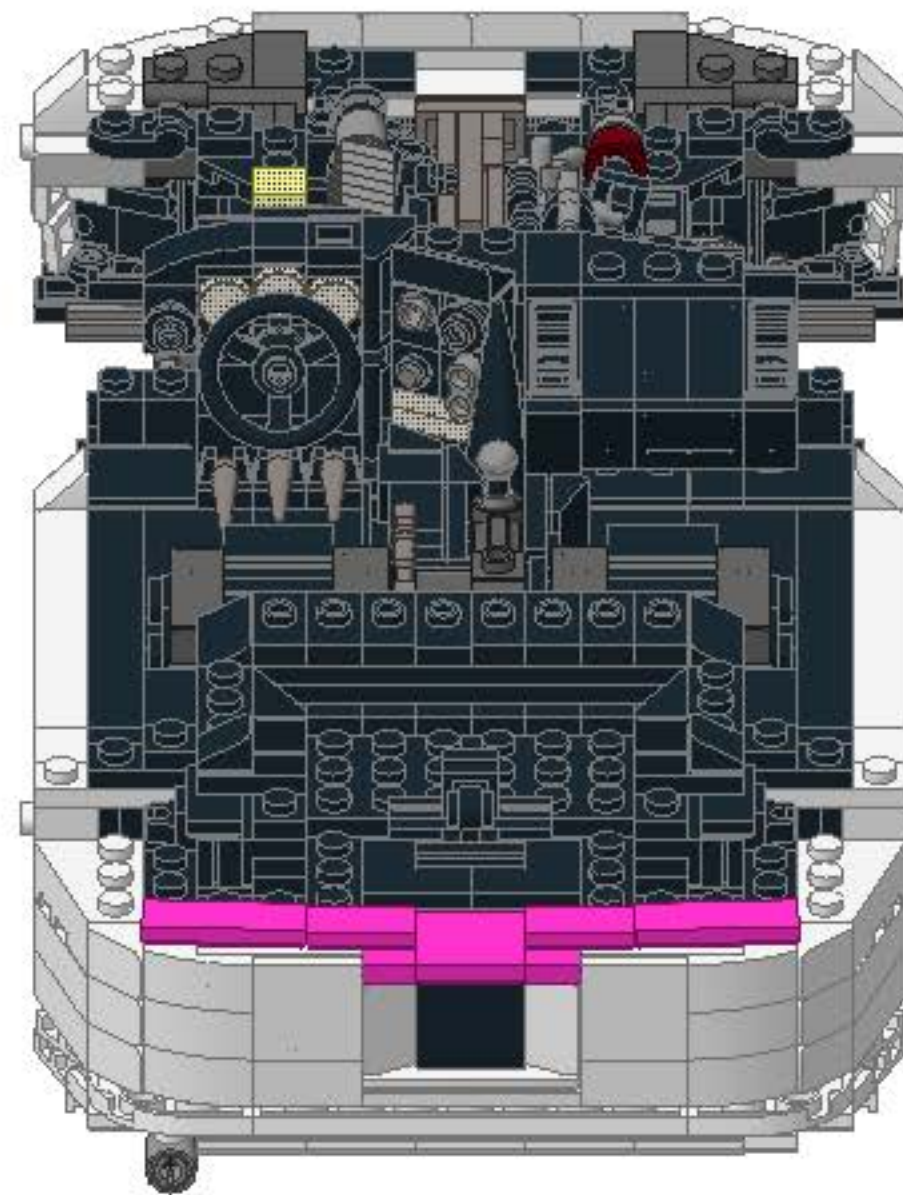
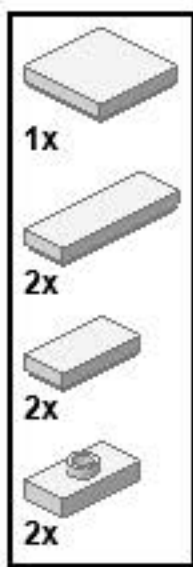
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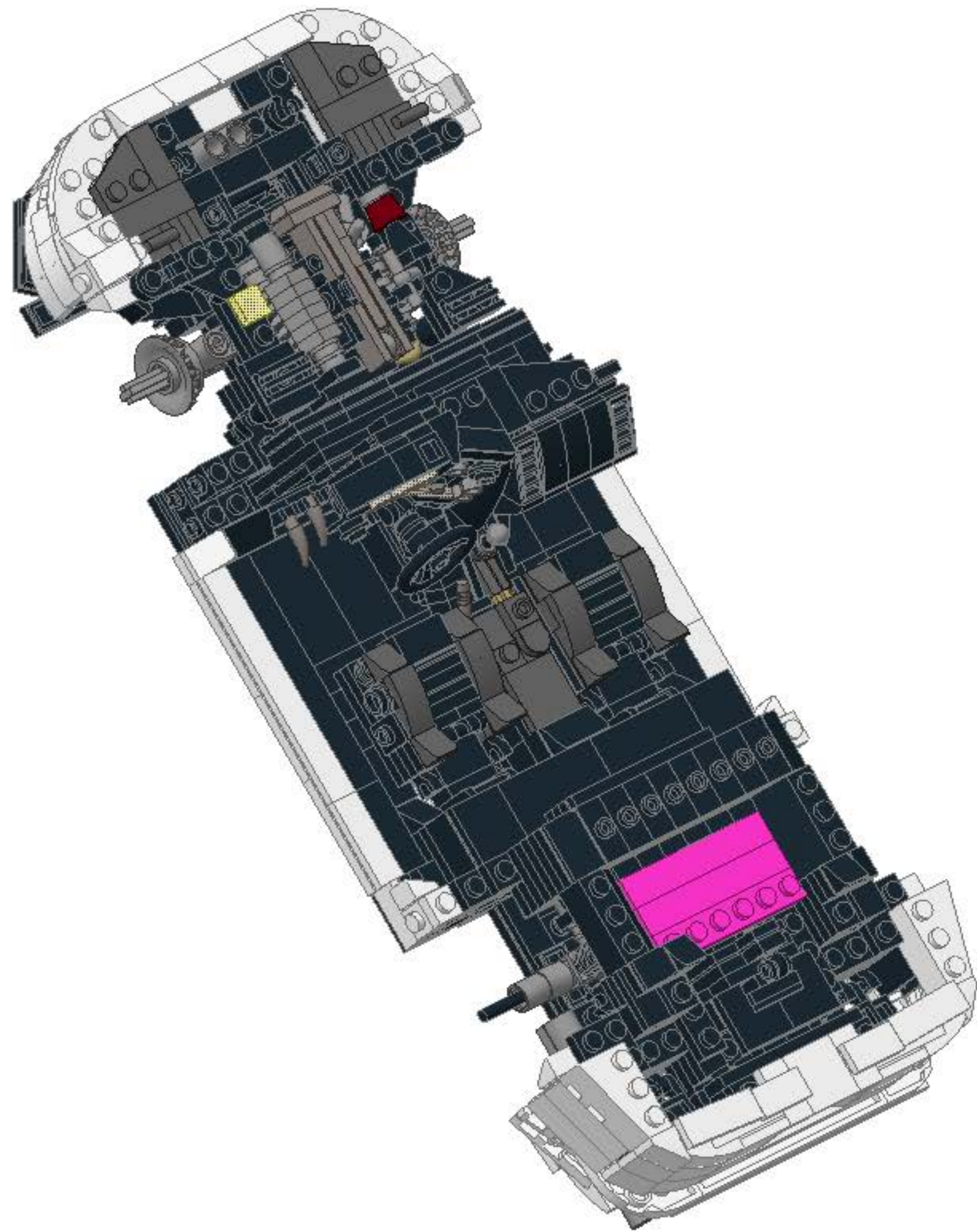
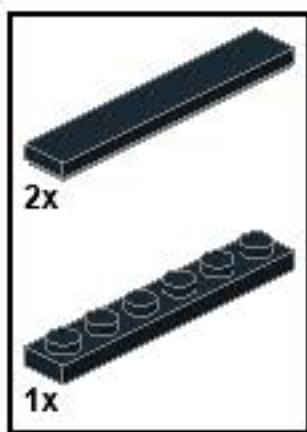
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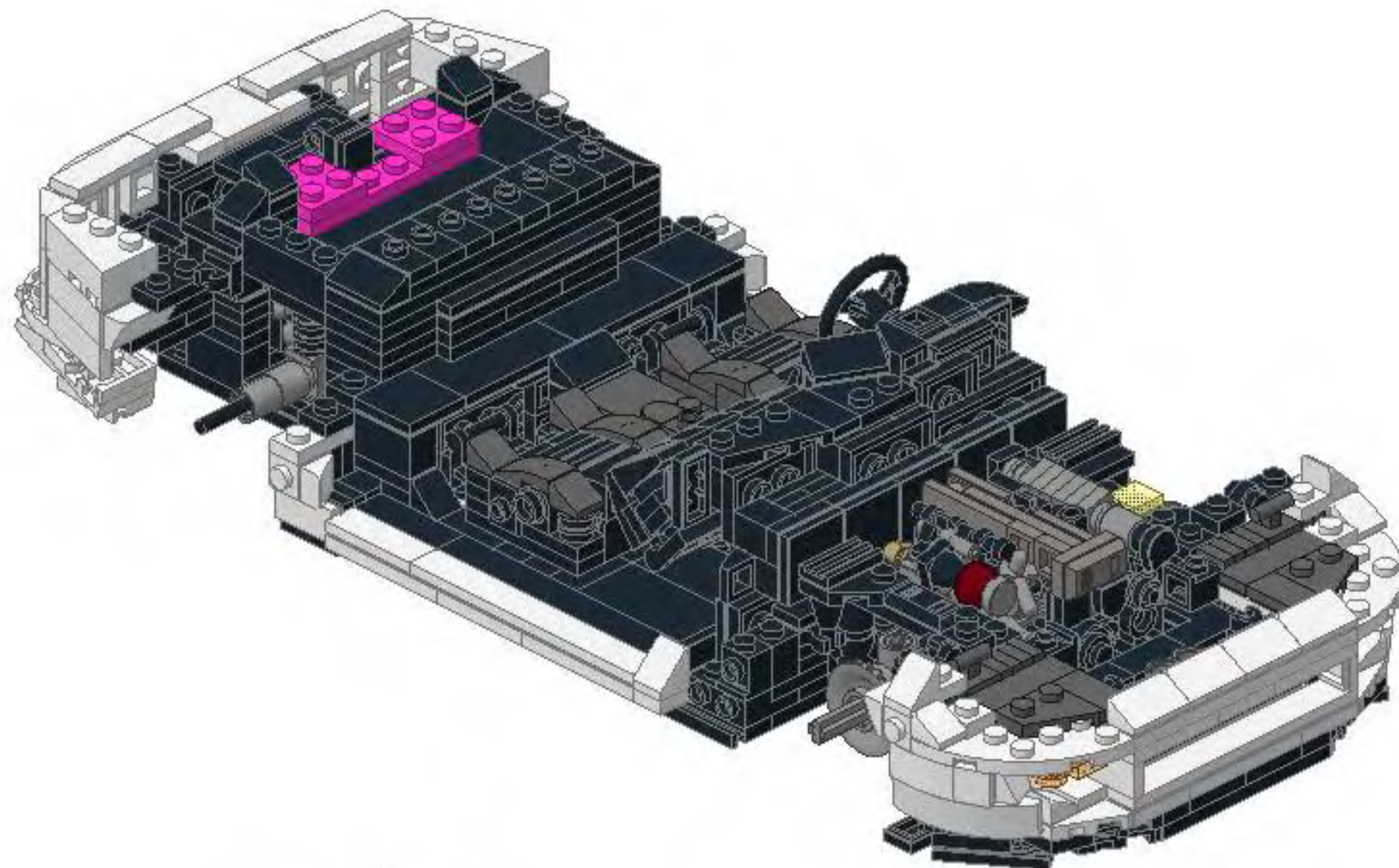
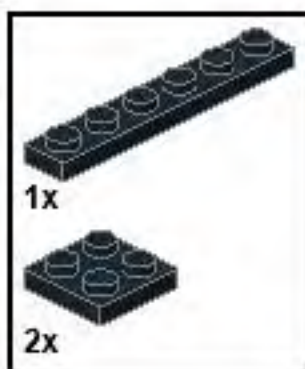
150



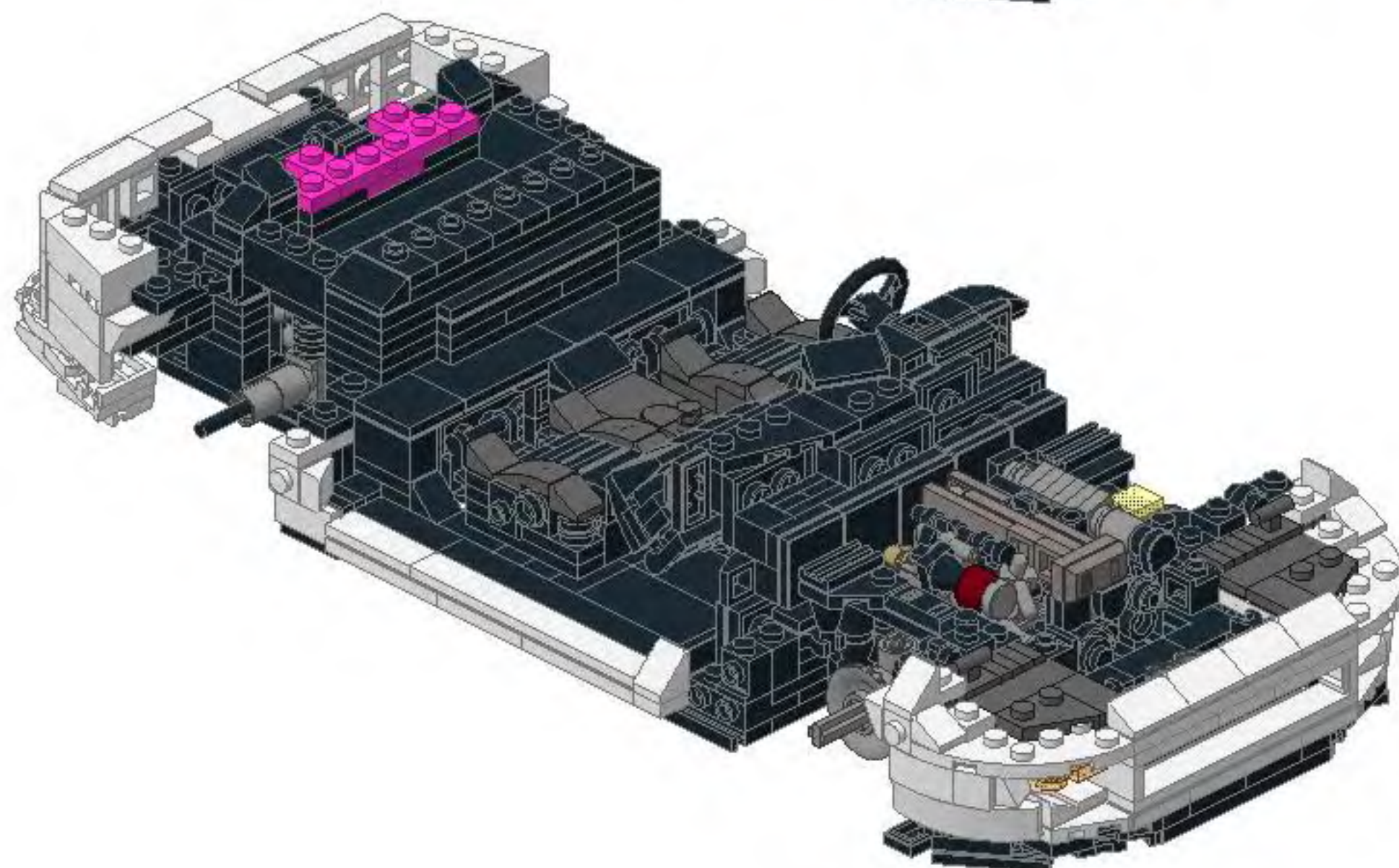
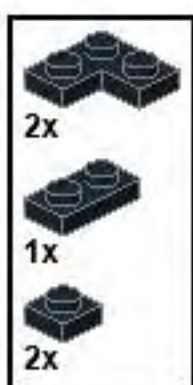
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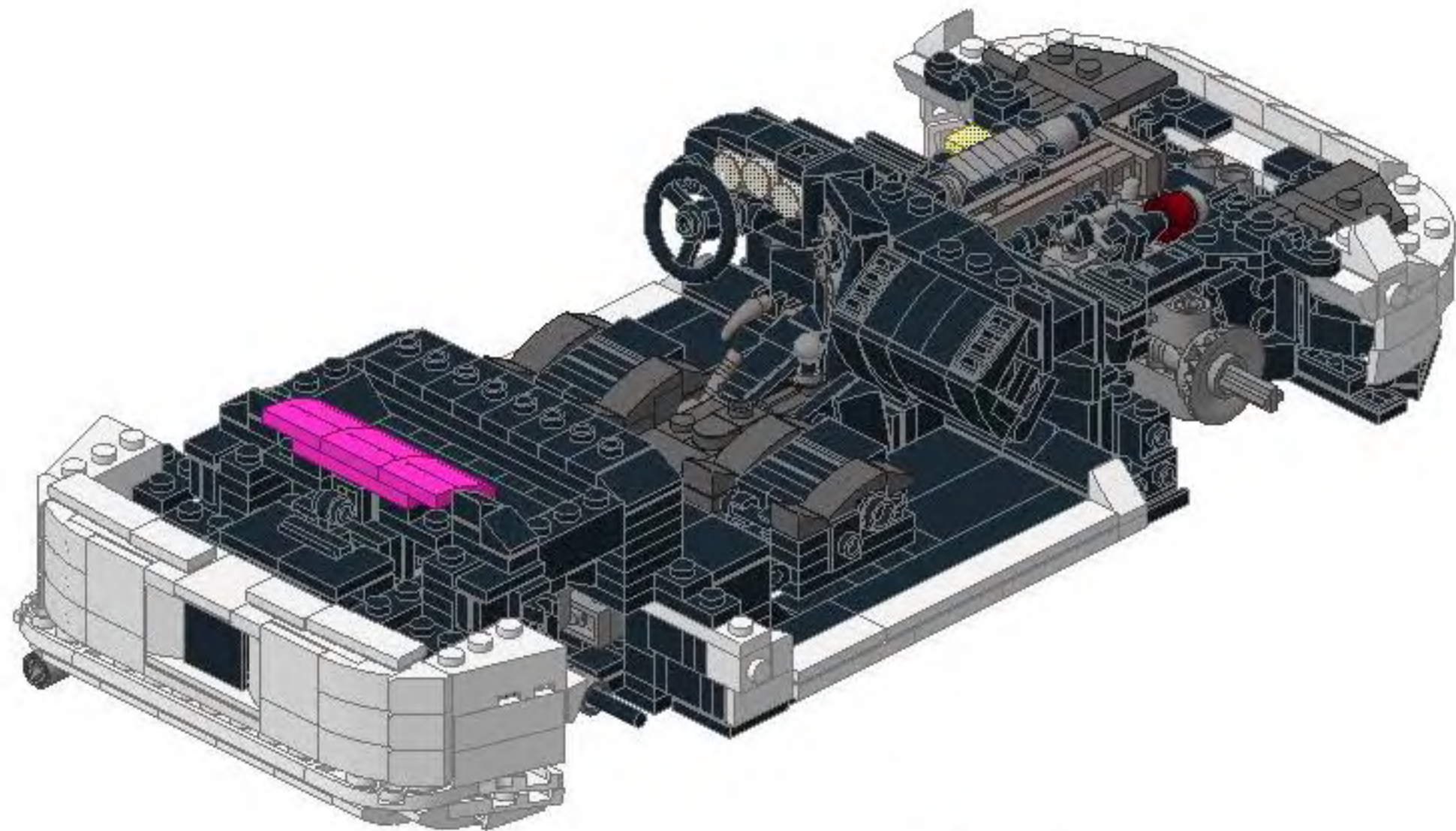
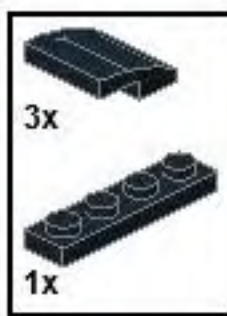
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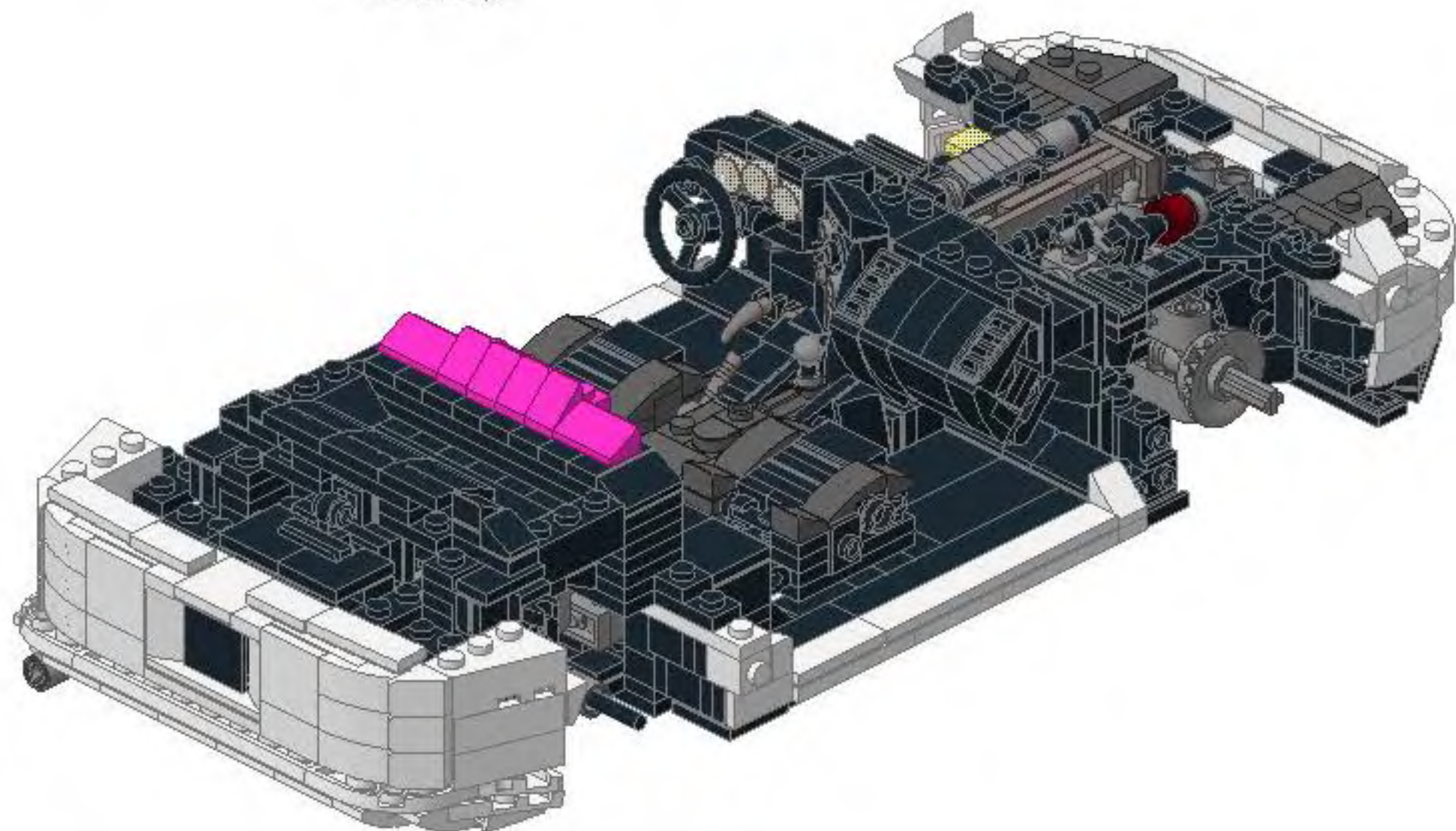
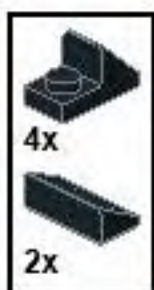
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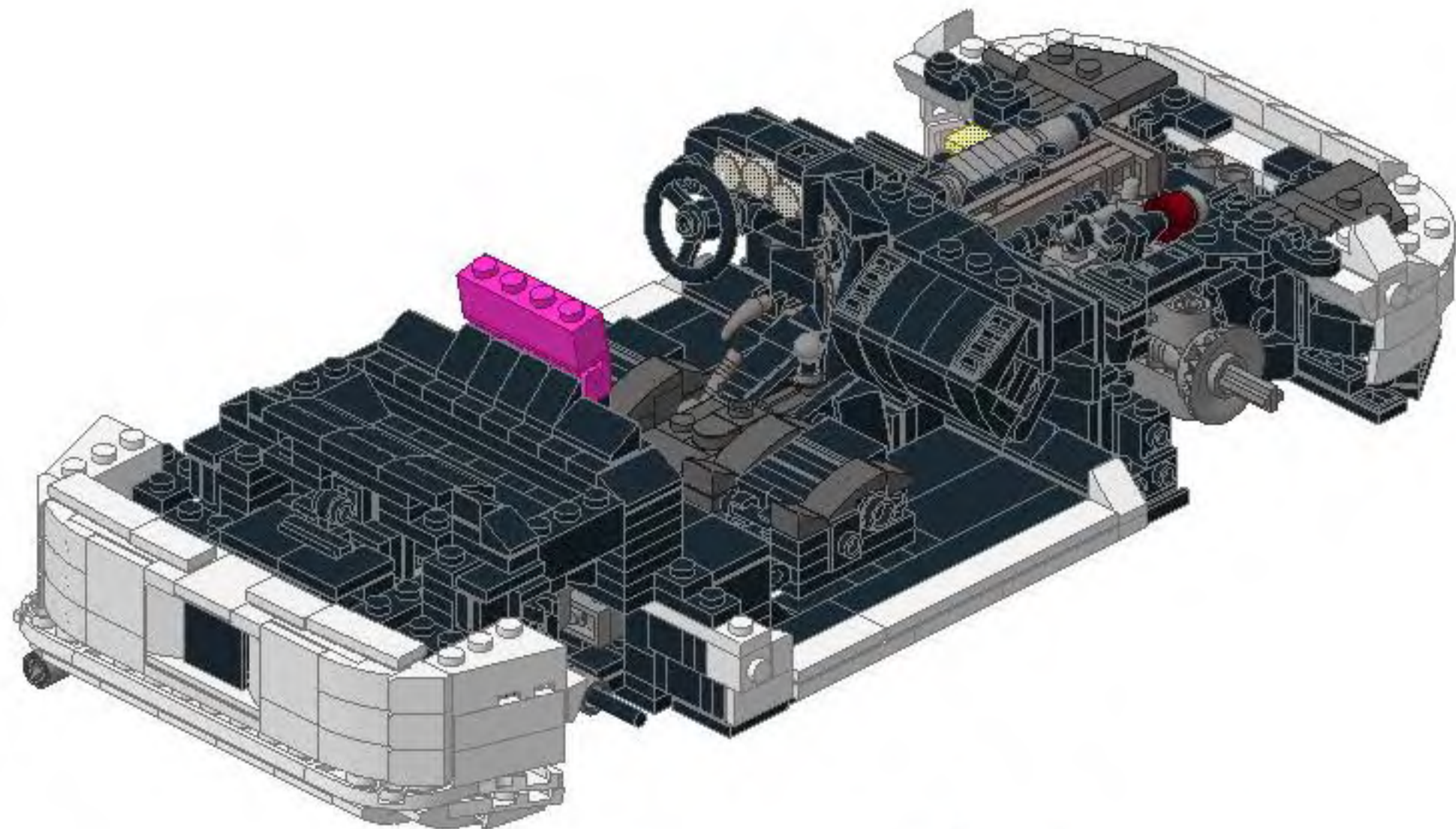
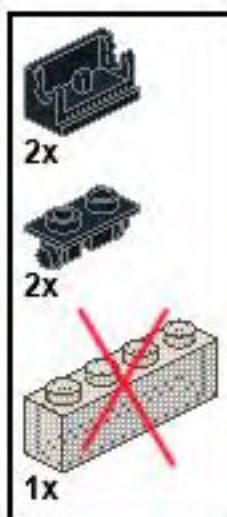
154



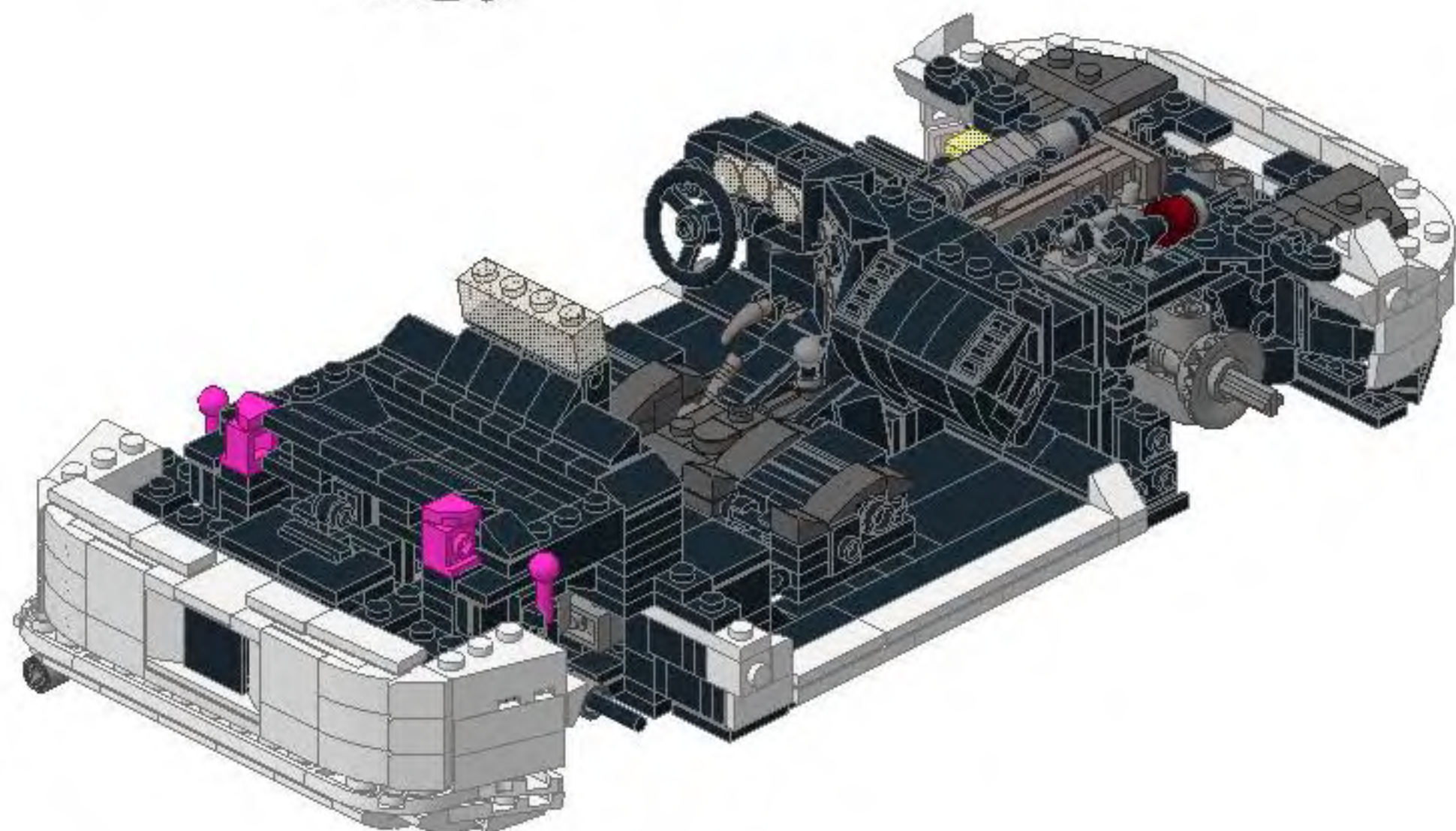
155



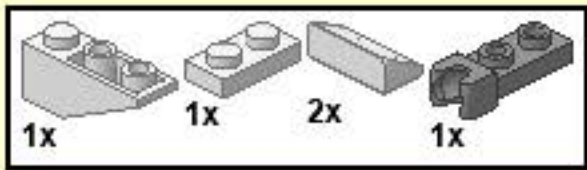
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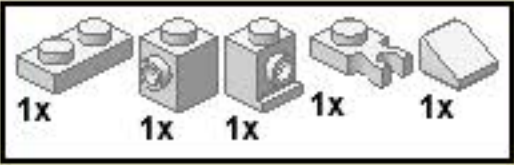
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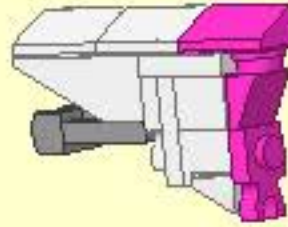
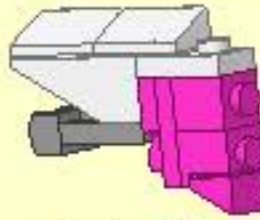
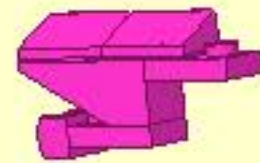
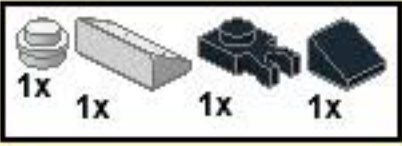
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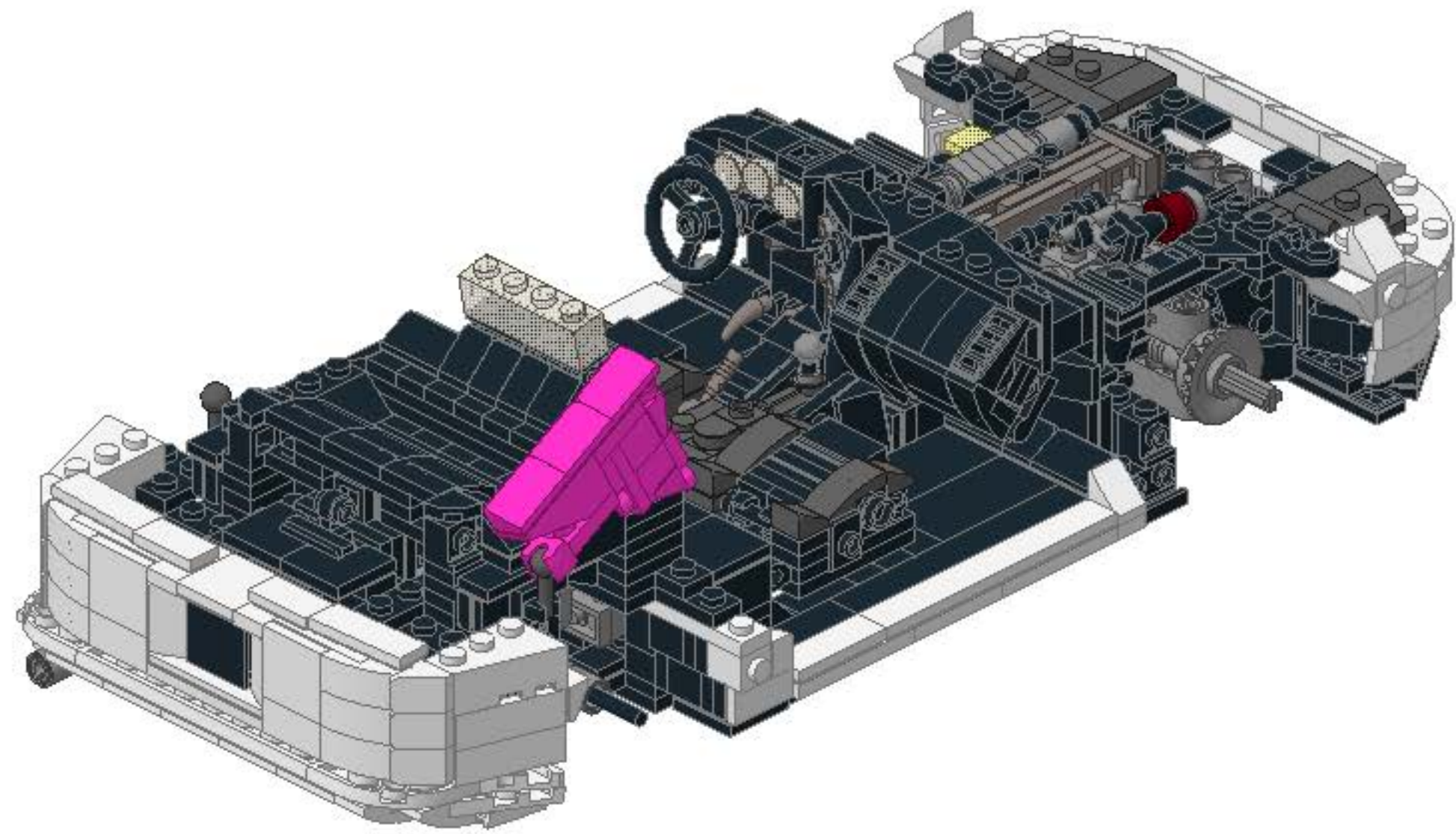
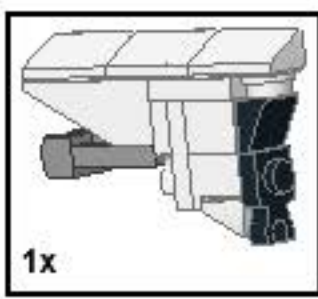
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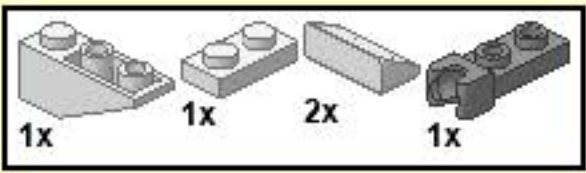
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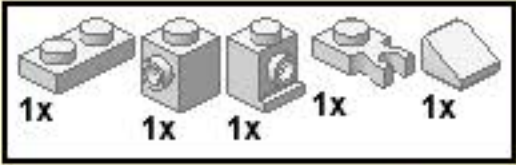
158



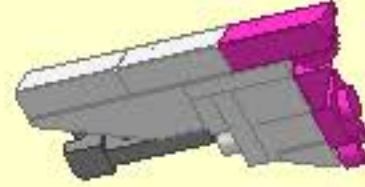
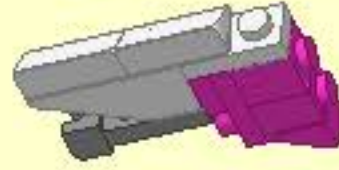
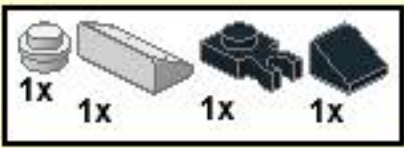
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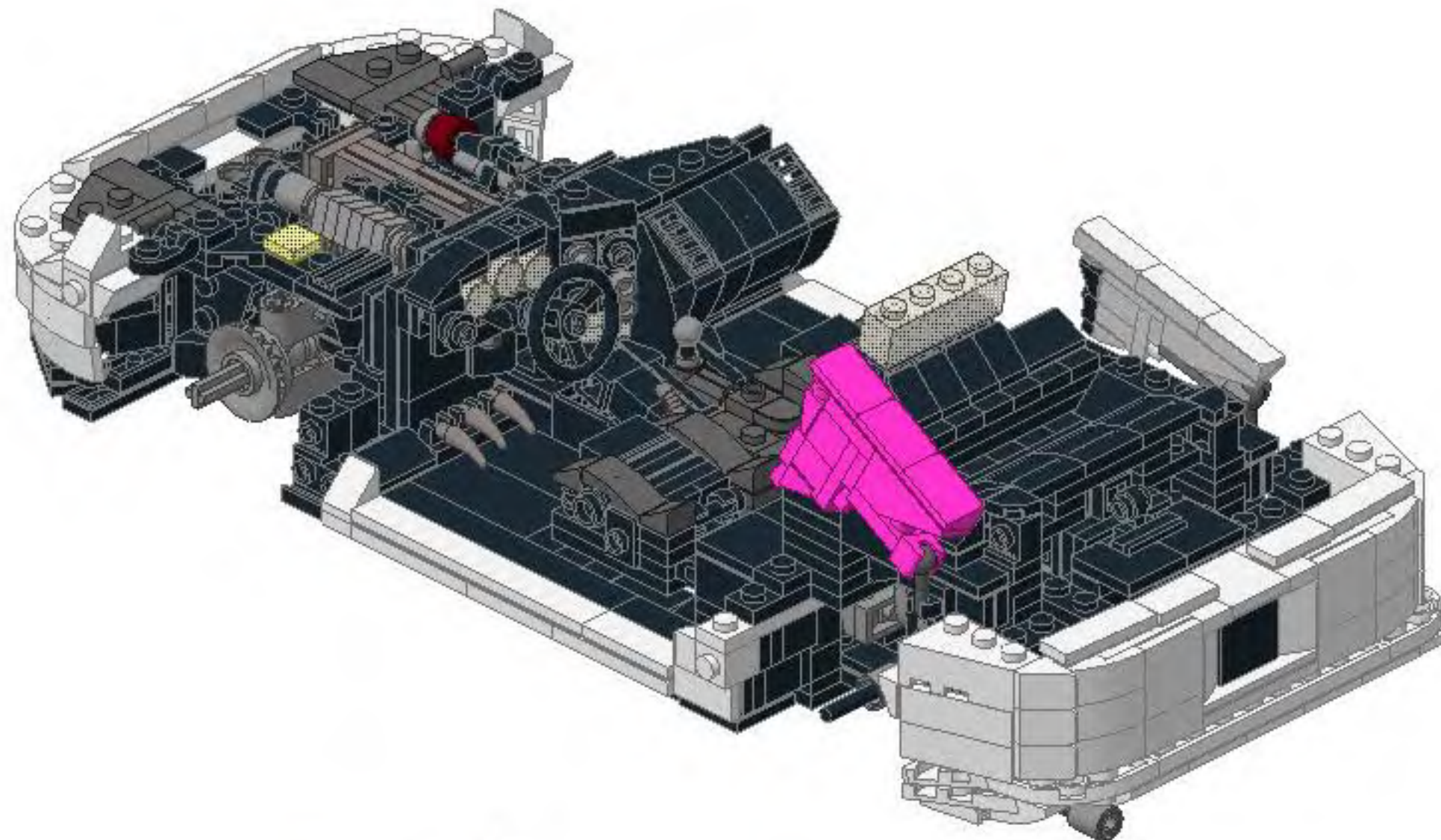
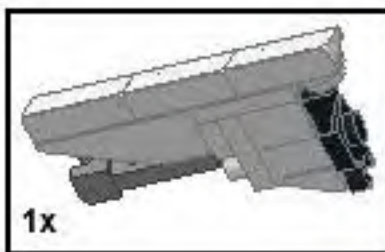
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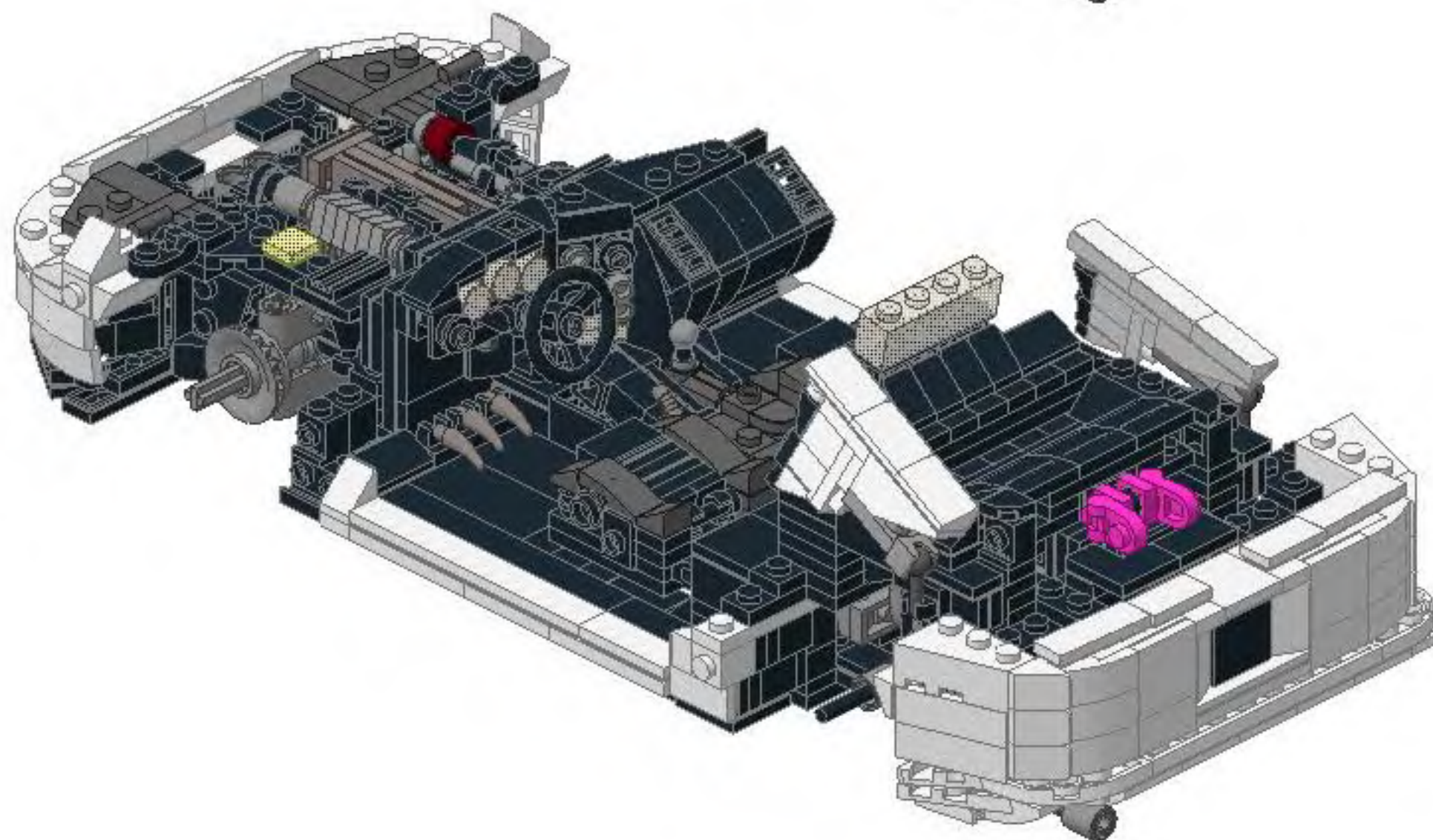
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159



160



1

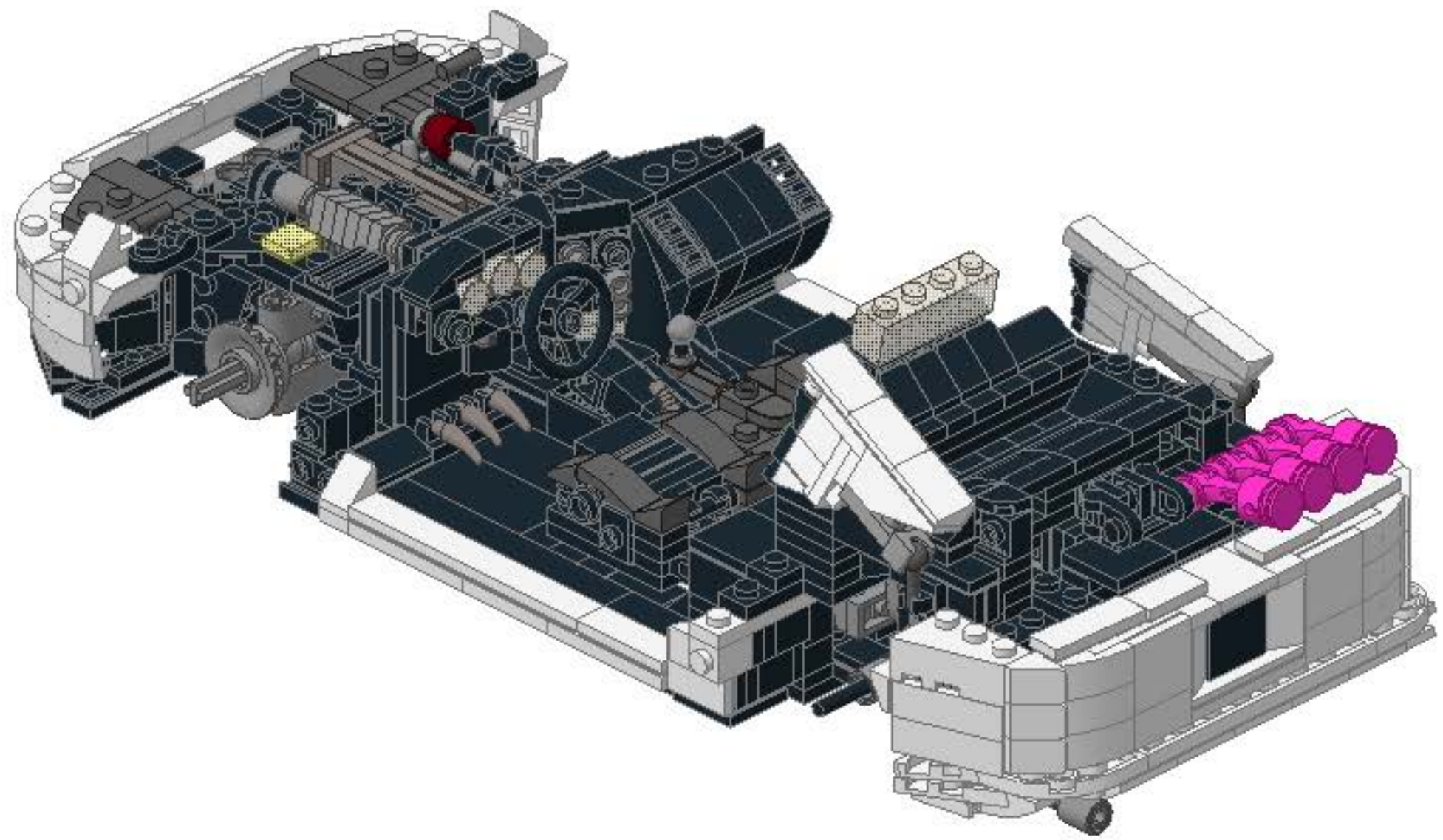
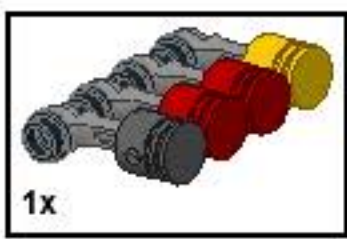


2



For this step, try using blu-tac on the inside of the piston heads.  
This will hold them steady so they don't droop.

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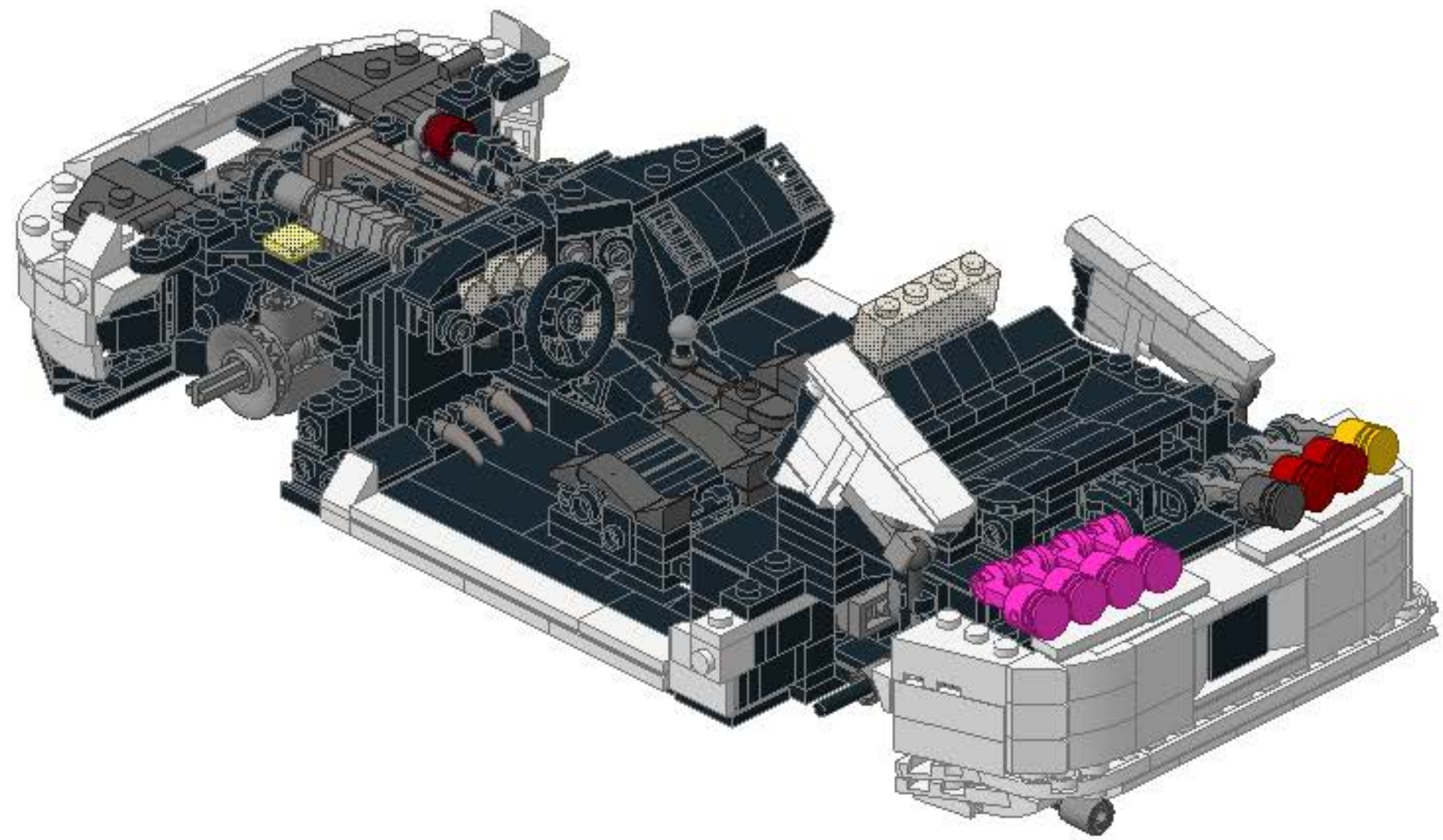
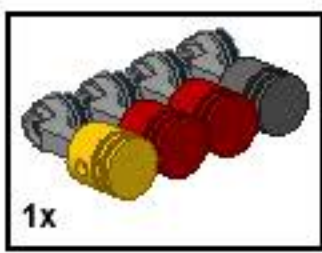
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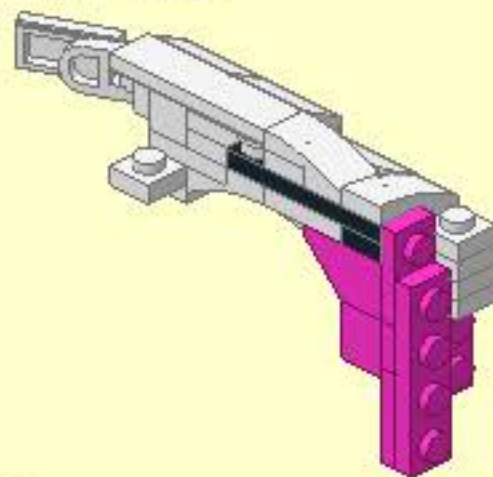
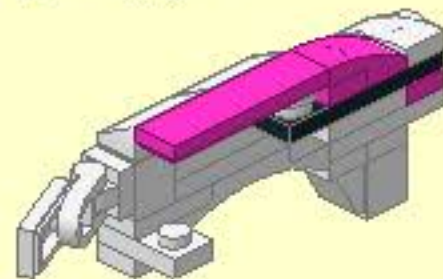
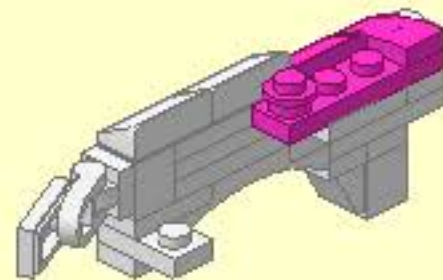
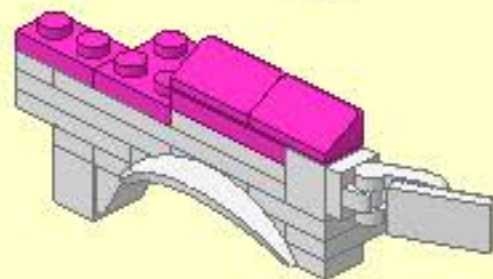
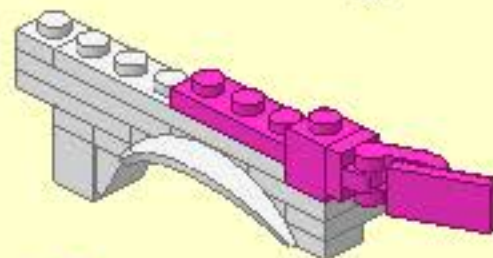
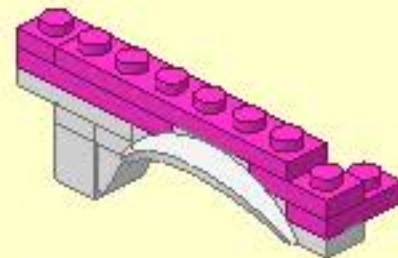
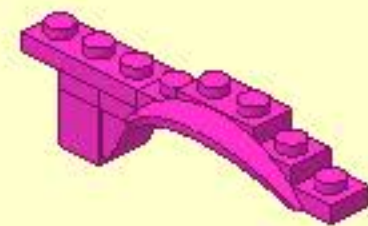
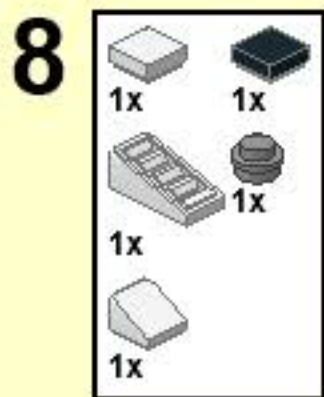
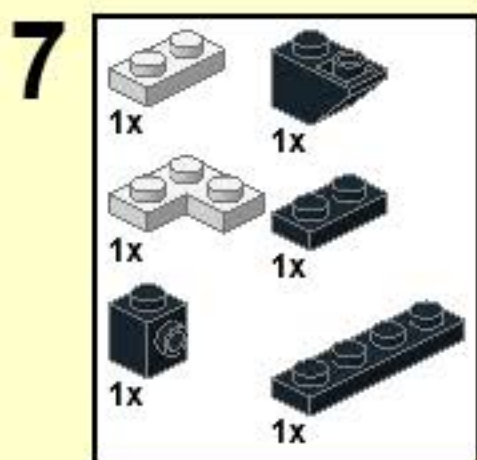
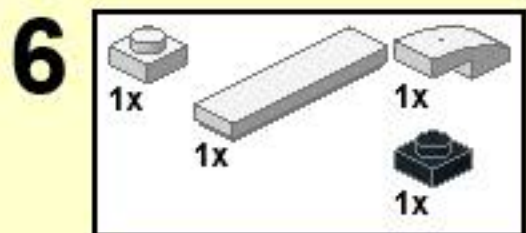
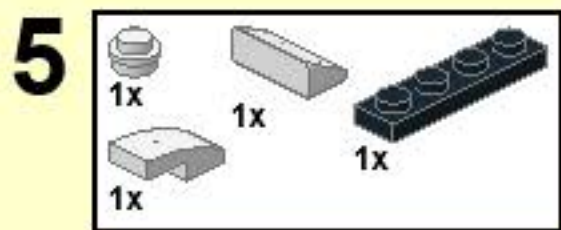
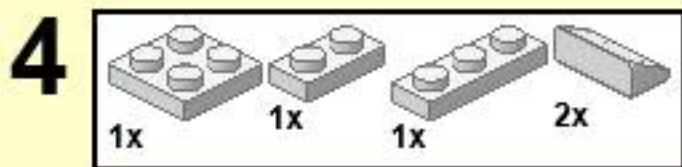
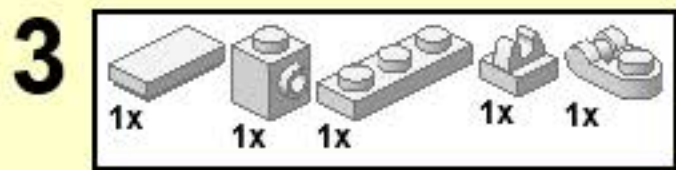
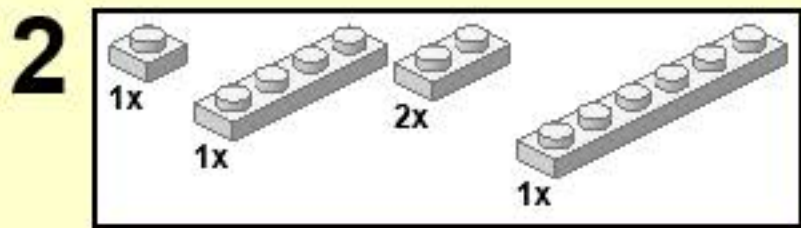
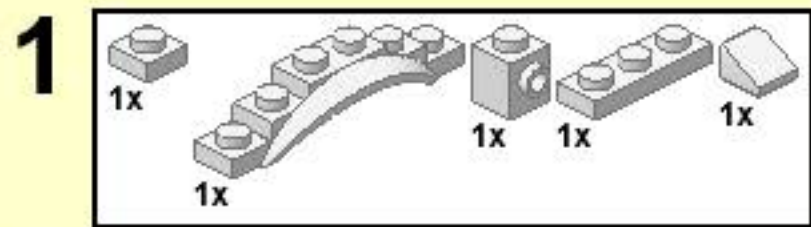


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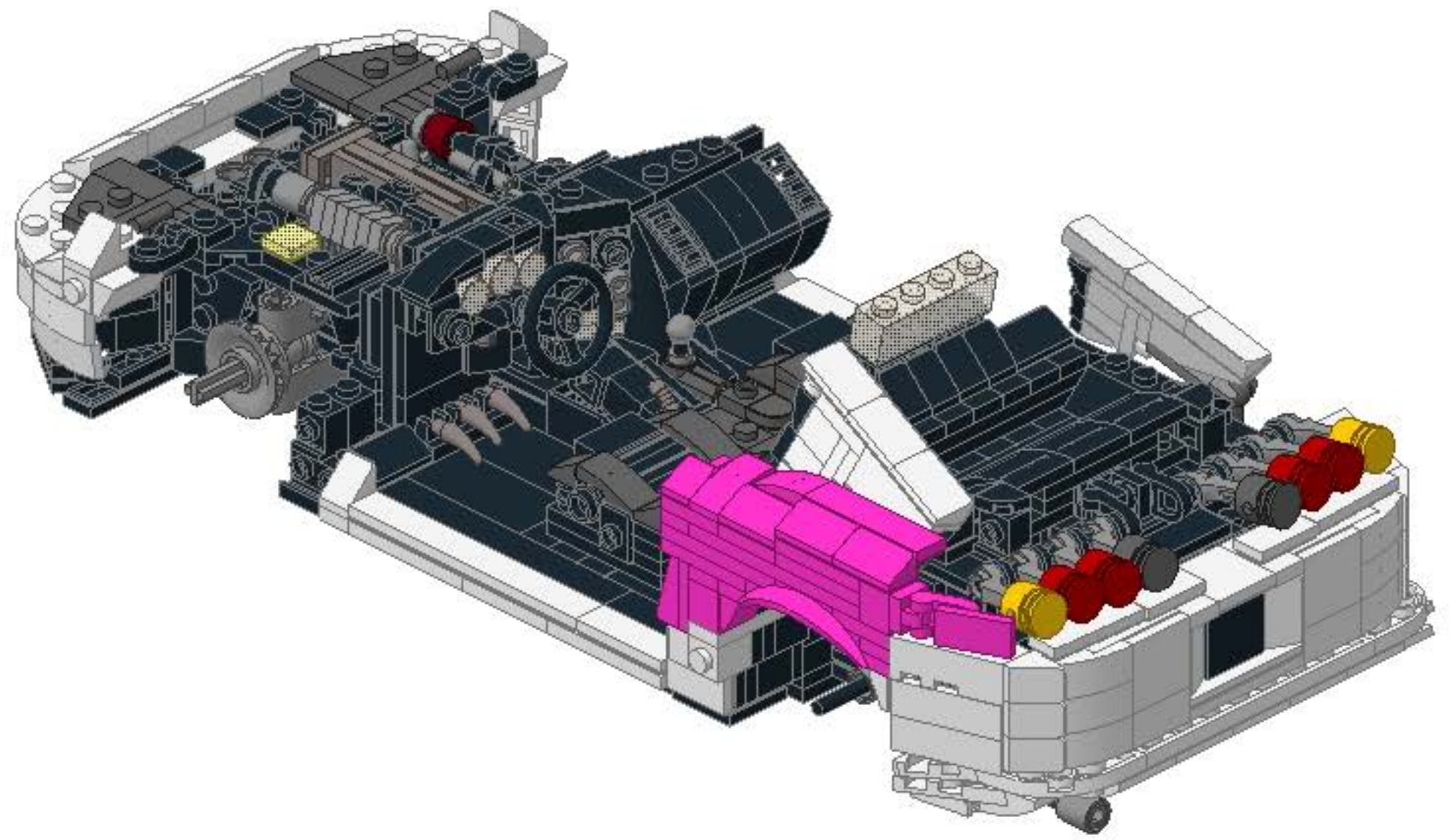
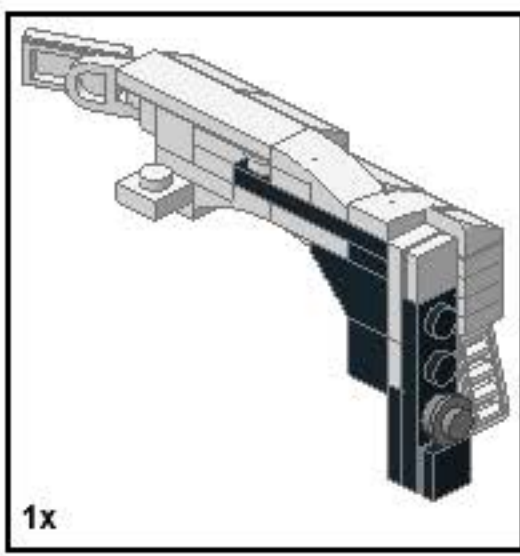


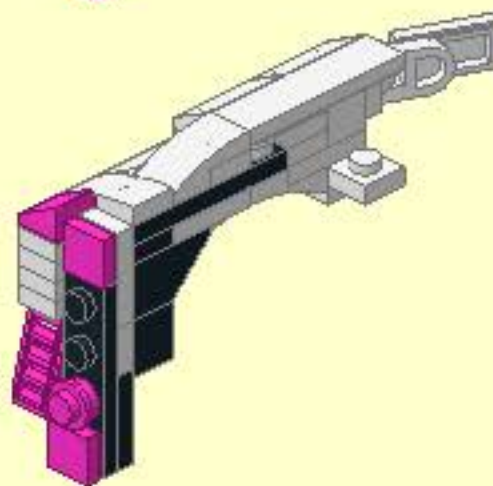
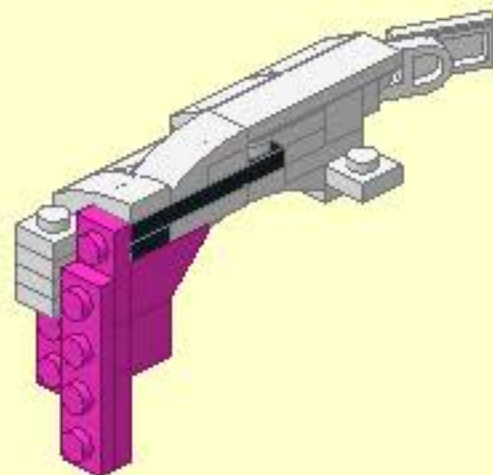
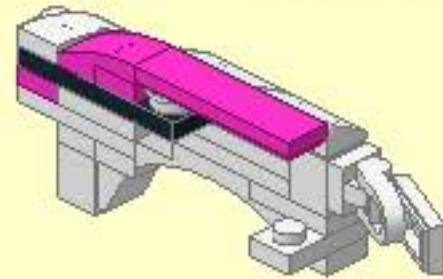
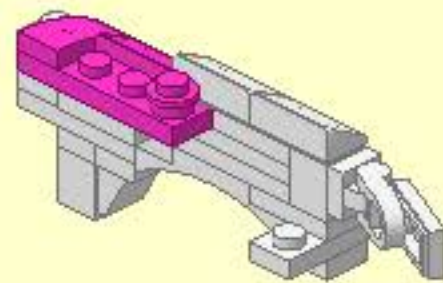
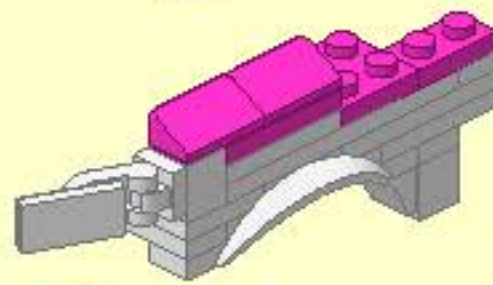
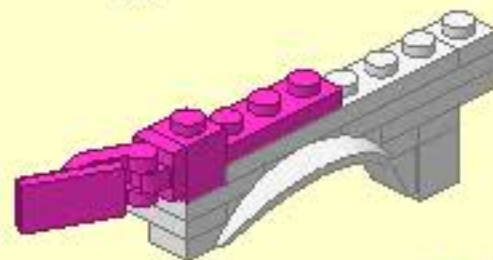
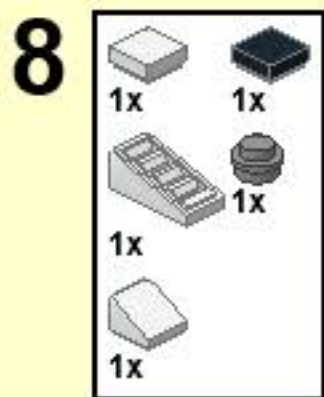
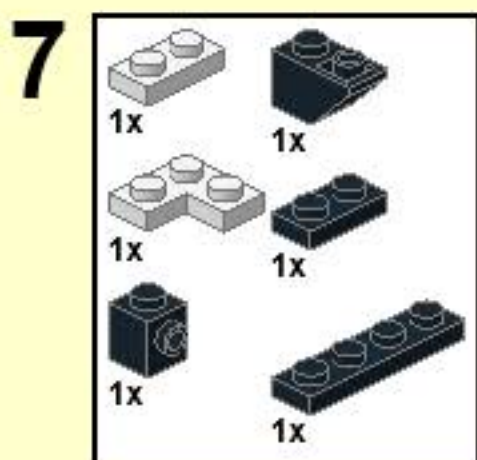
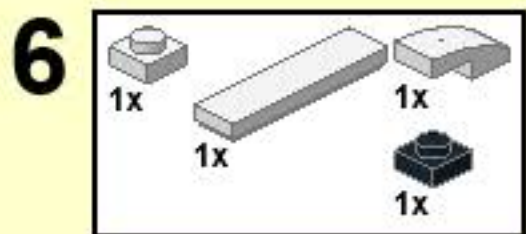
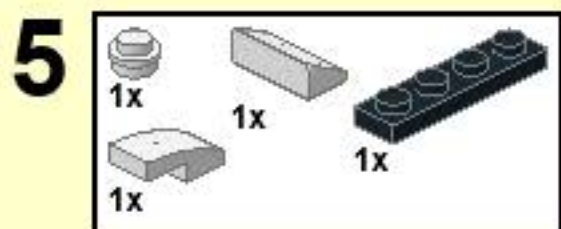
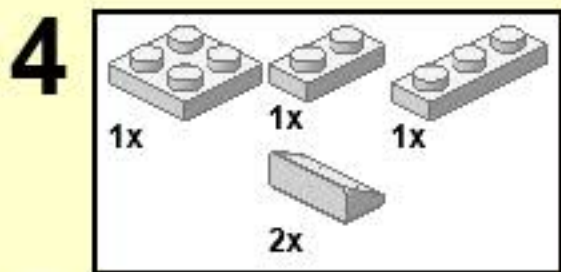
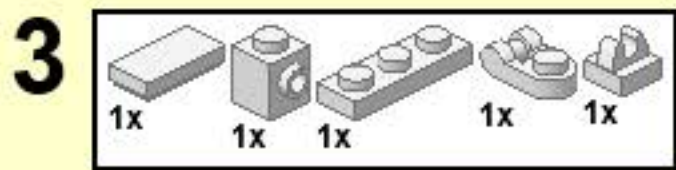
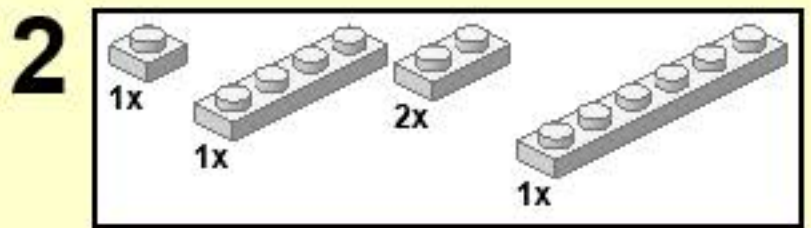
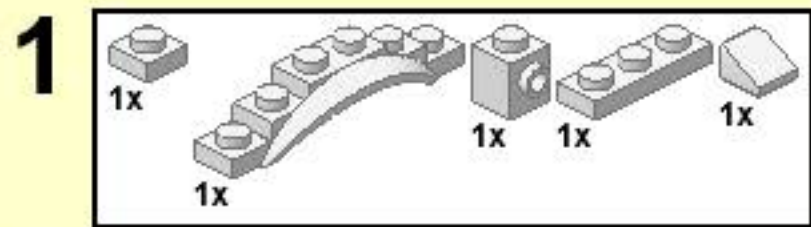
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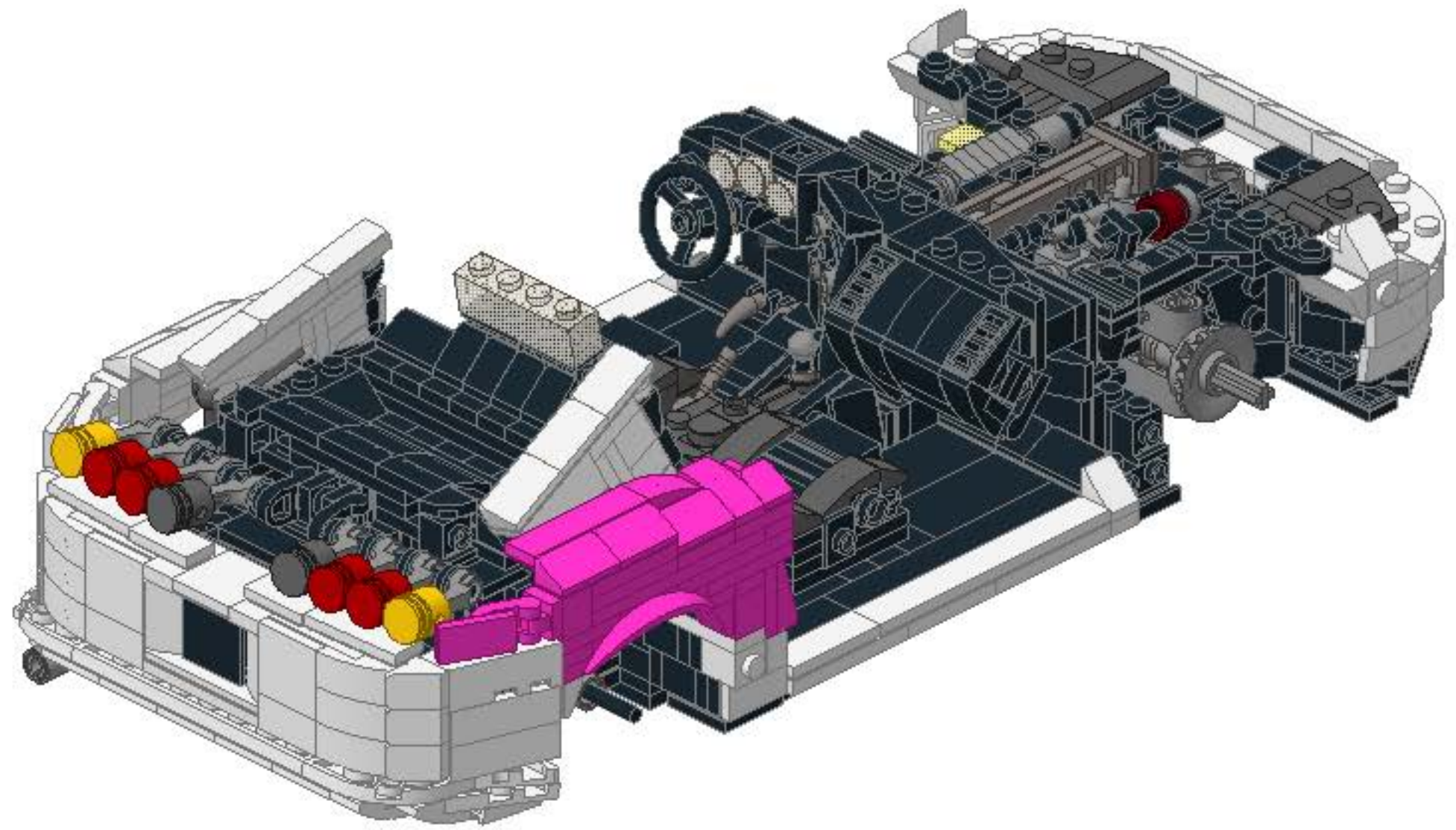
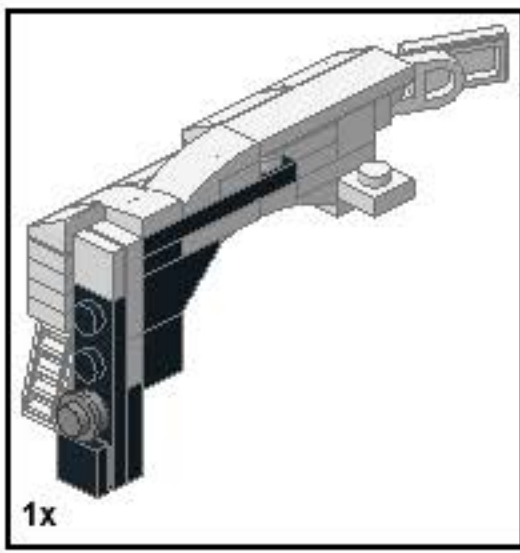


163





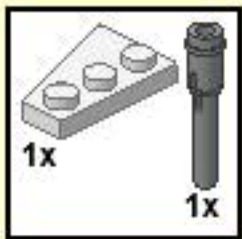
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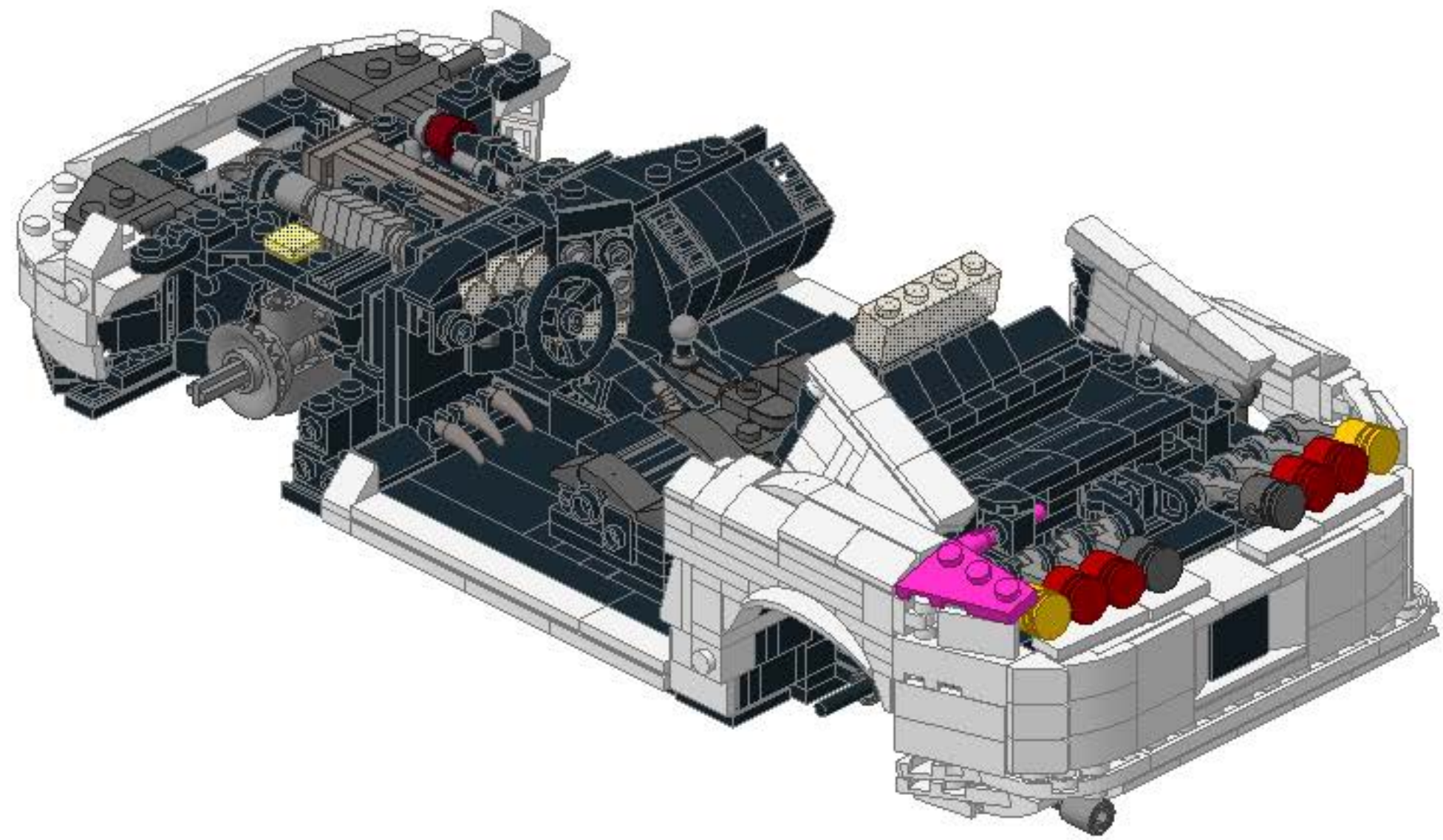
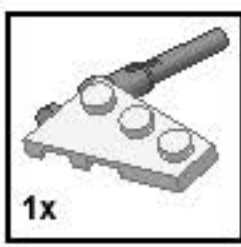
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2



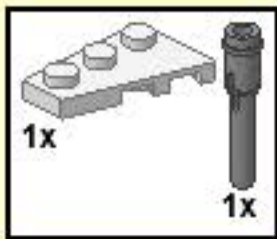
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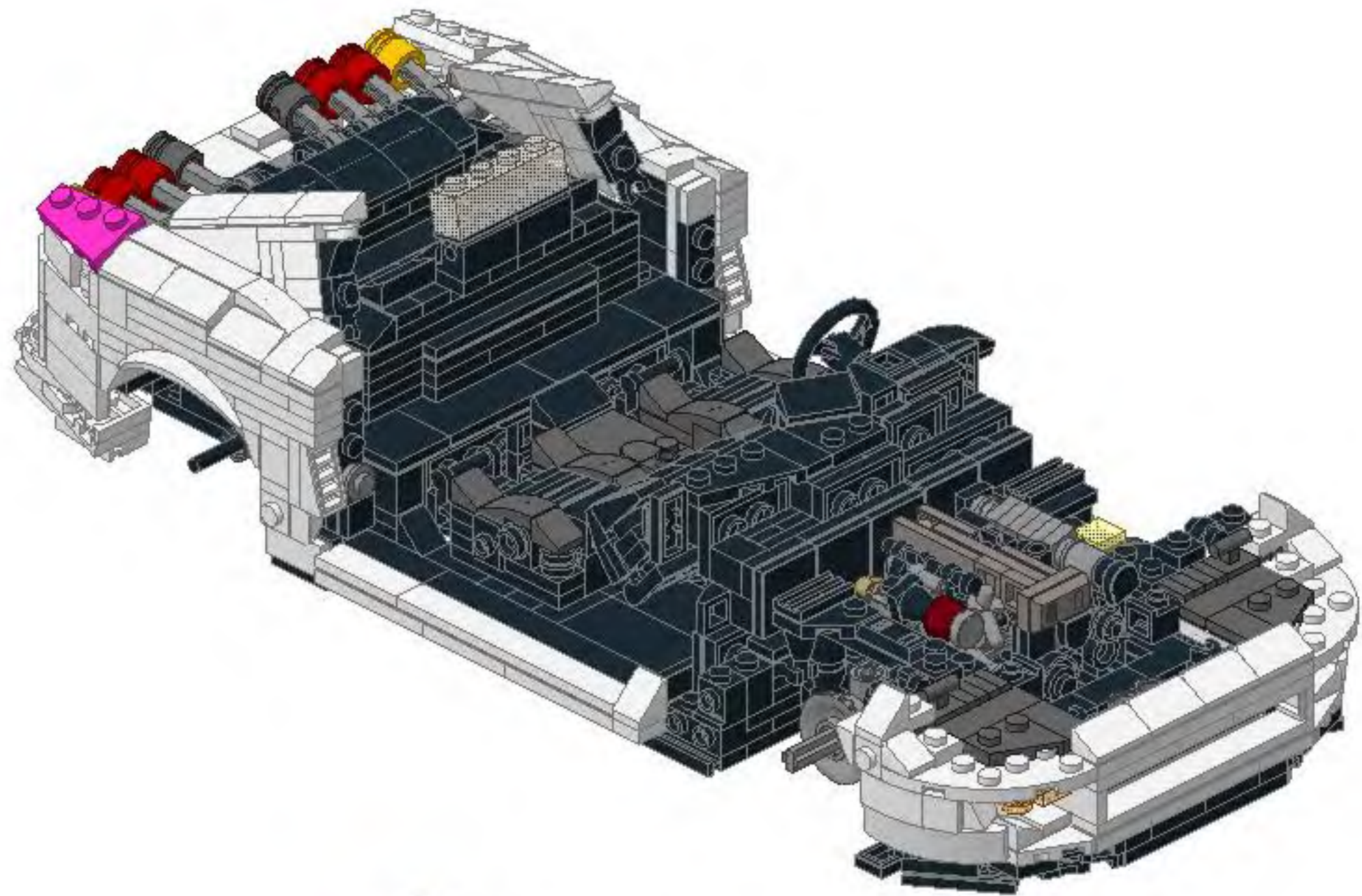
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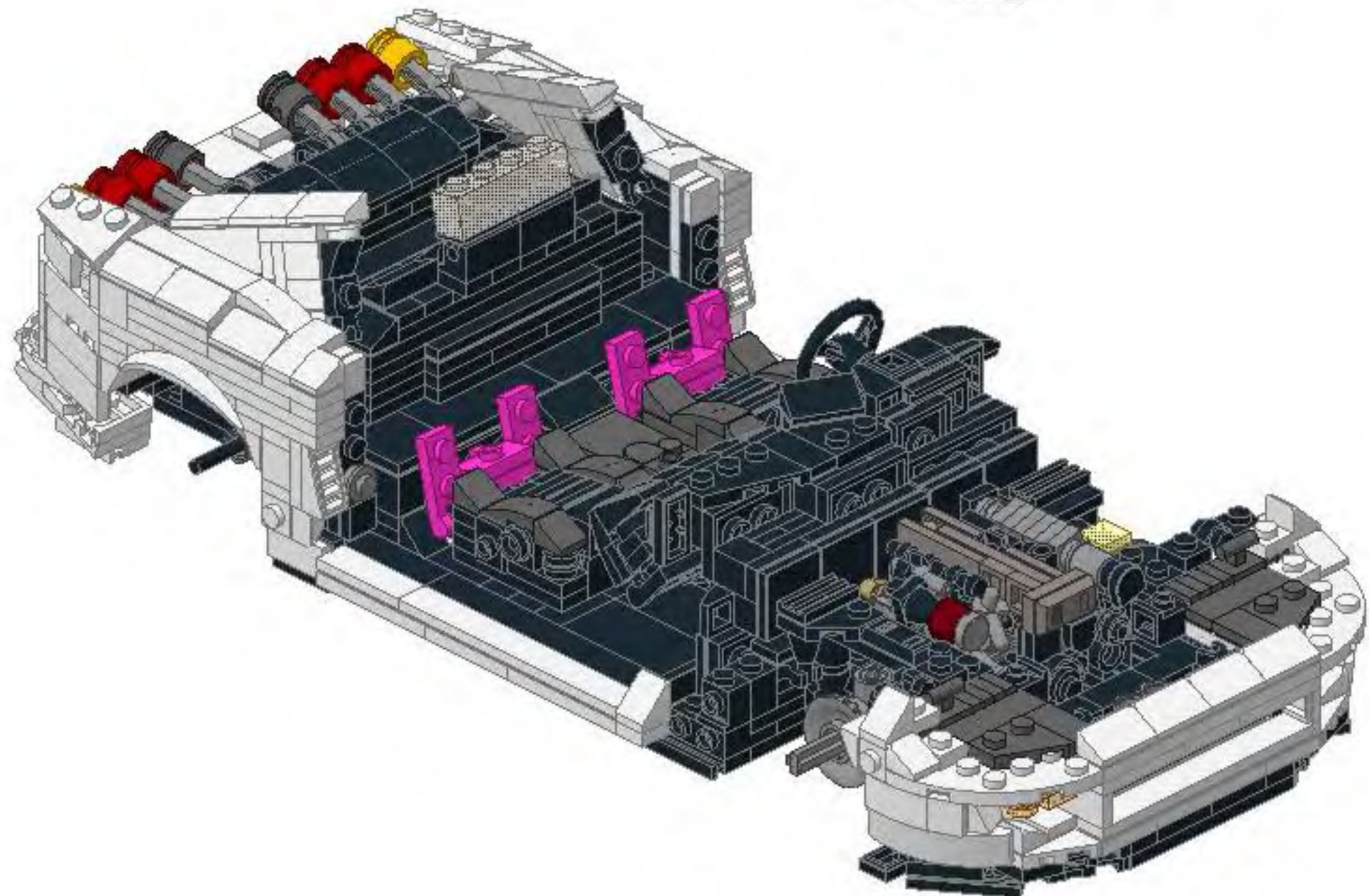
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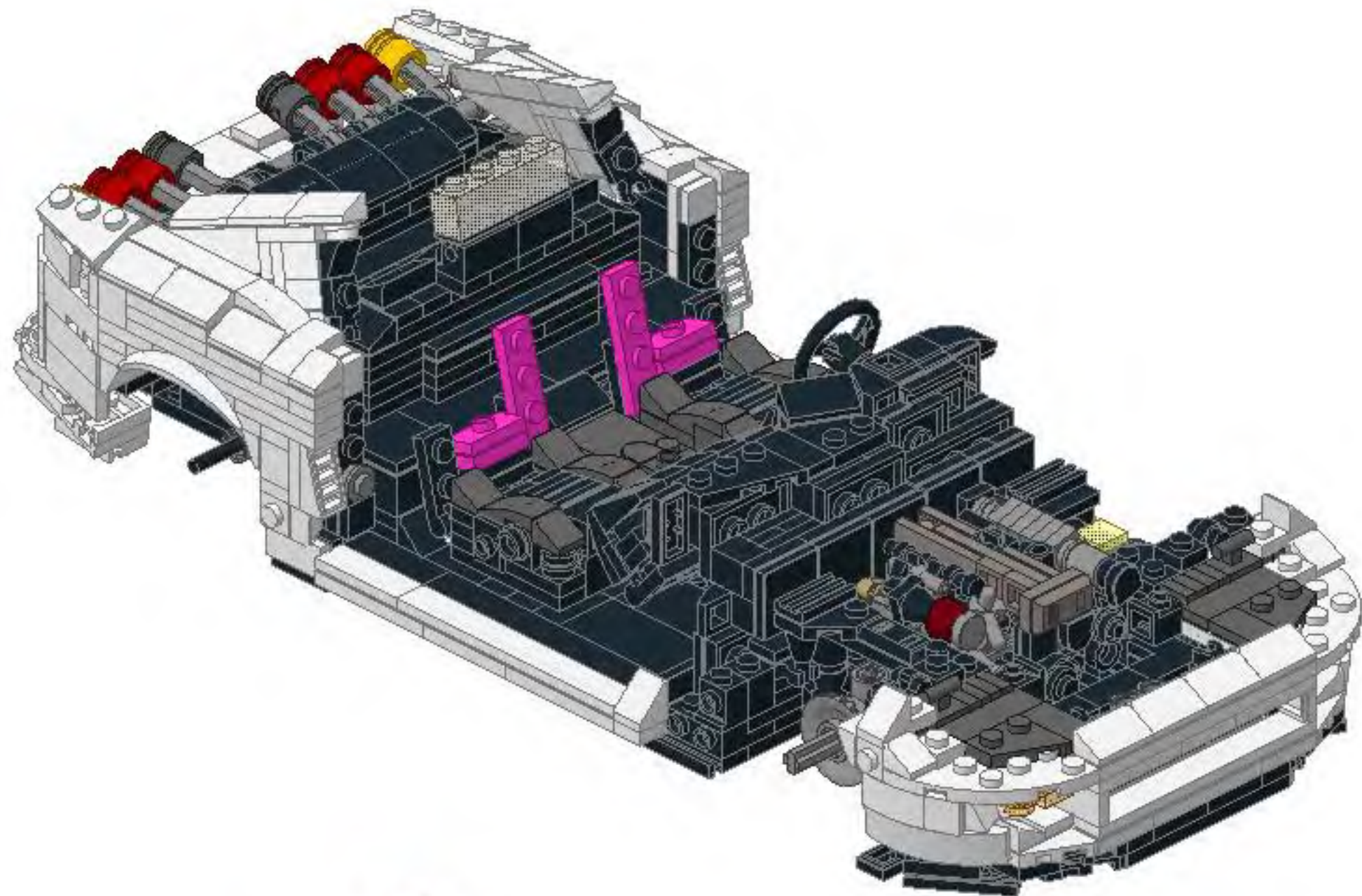
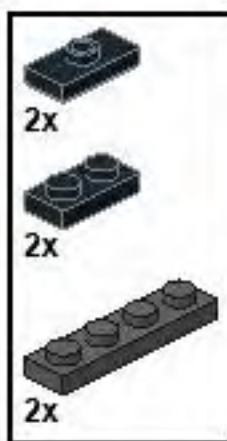
166



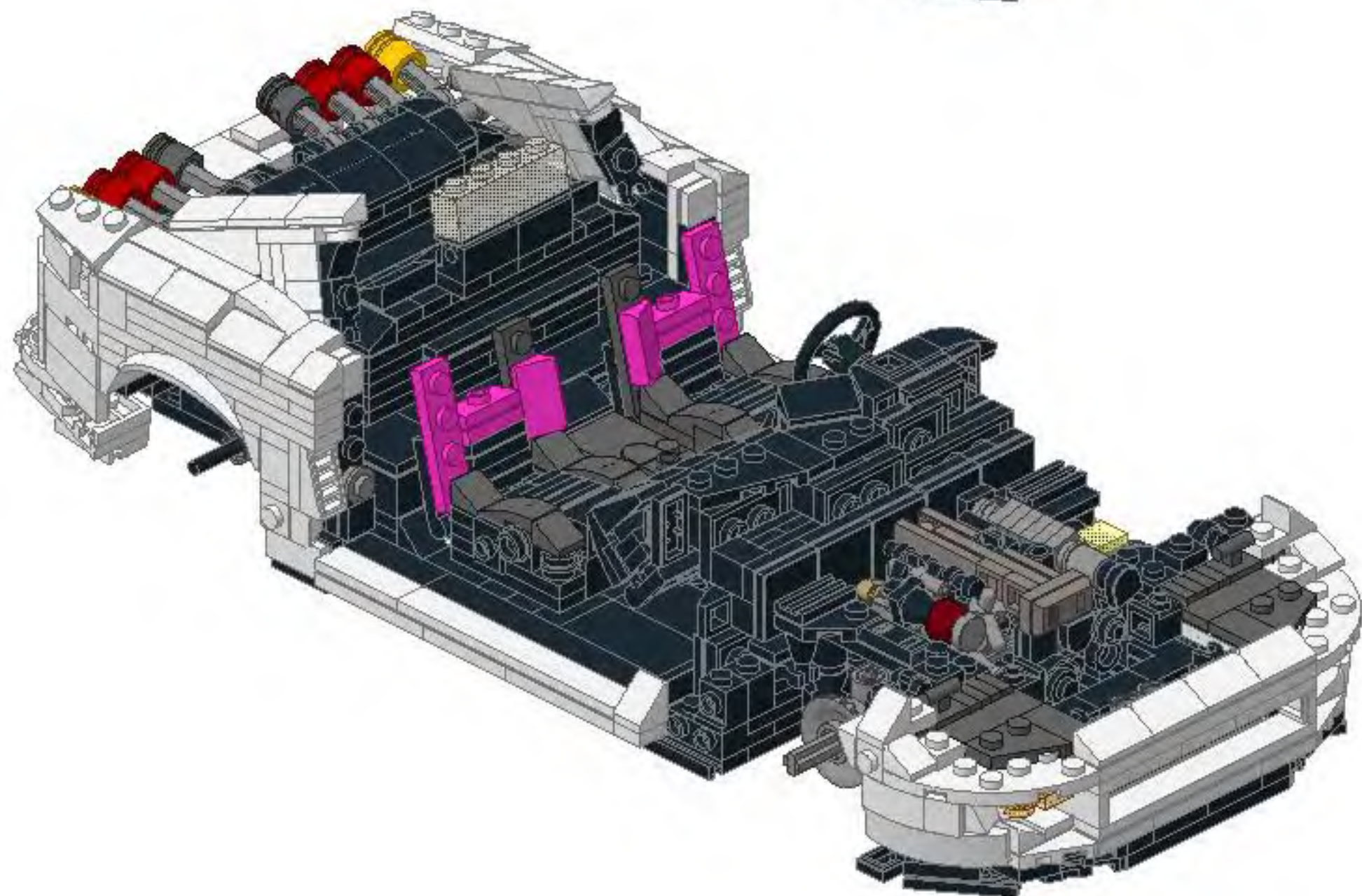
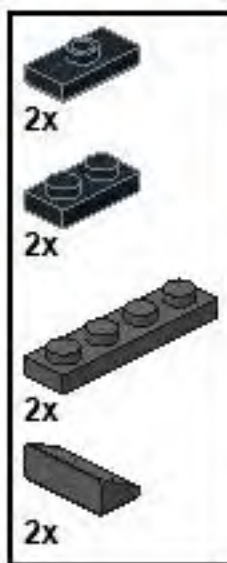
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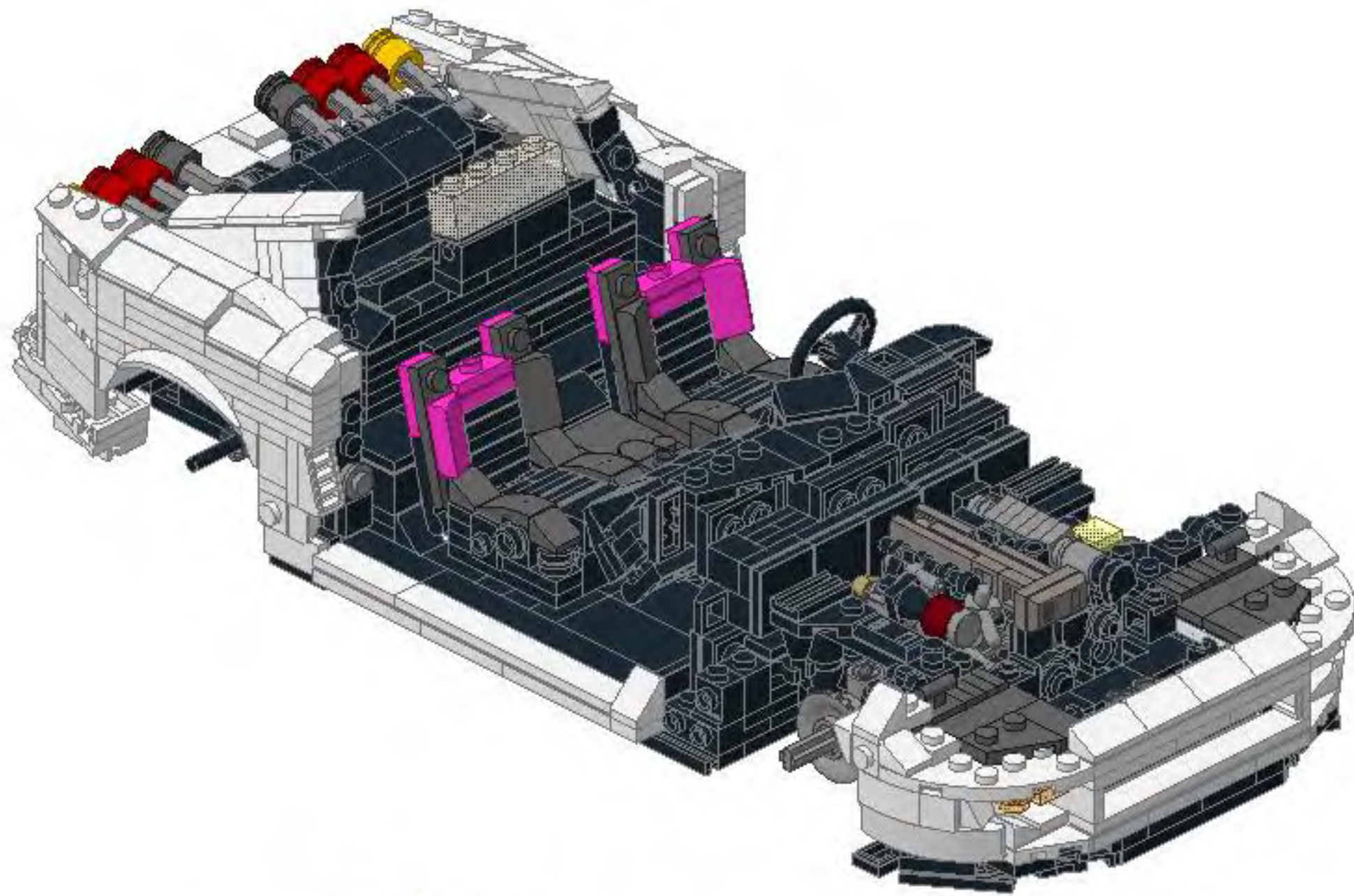
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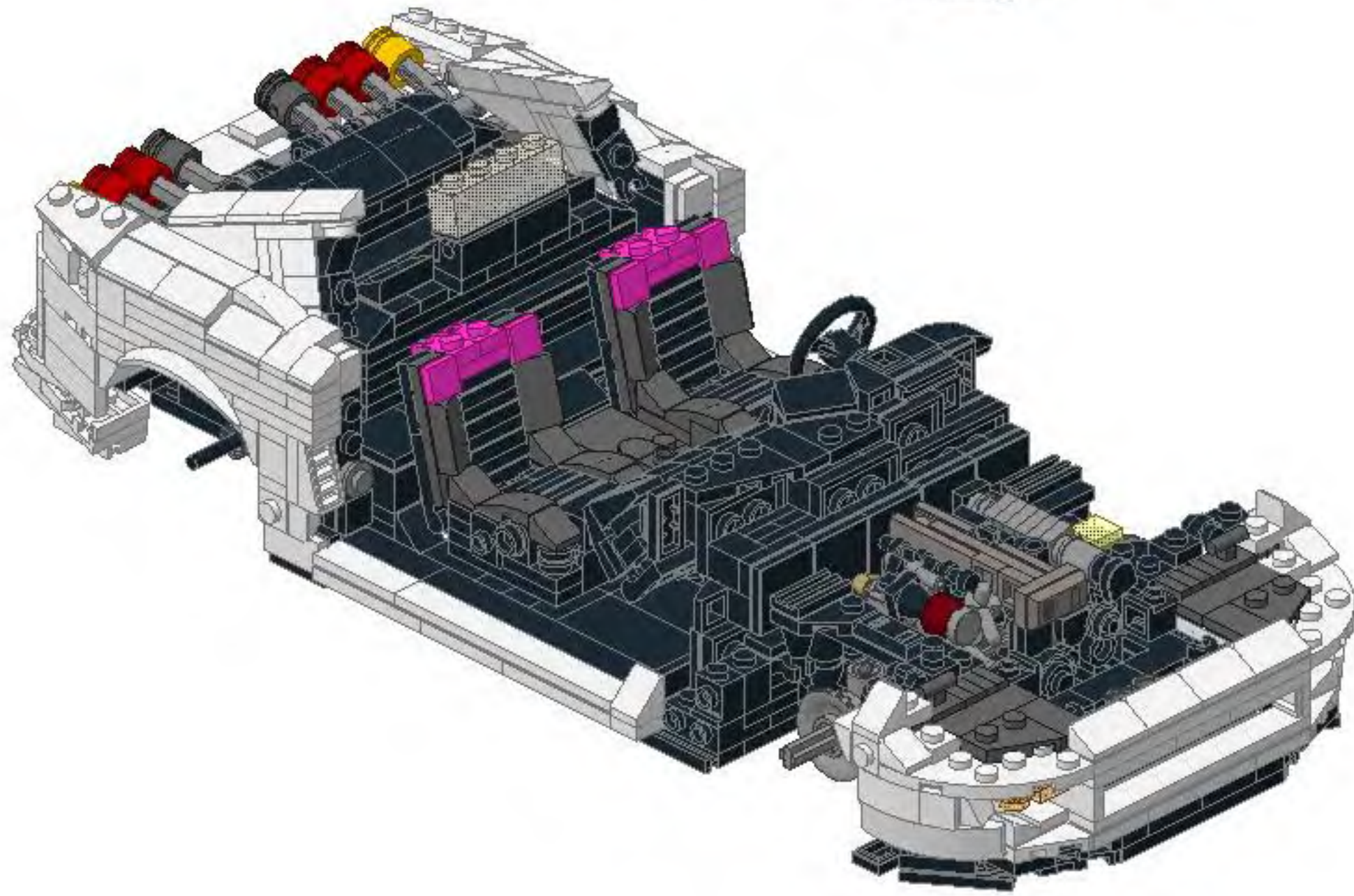
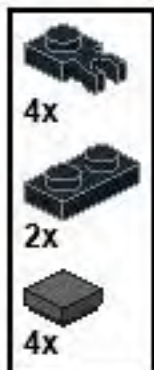
169



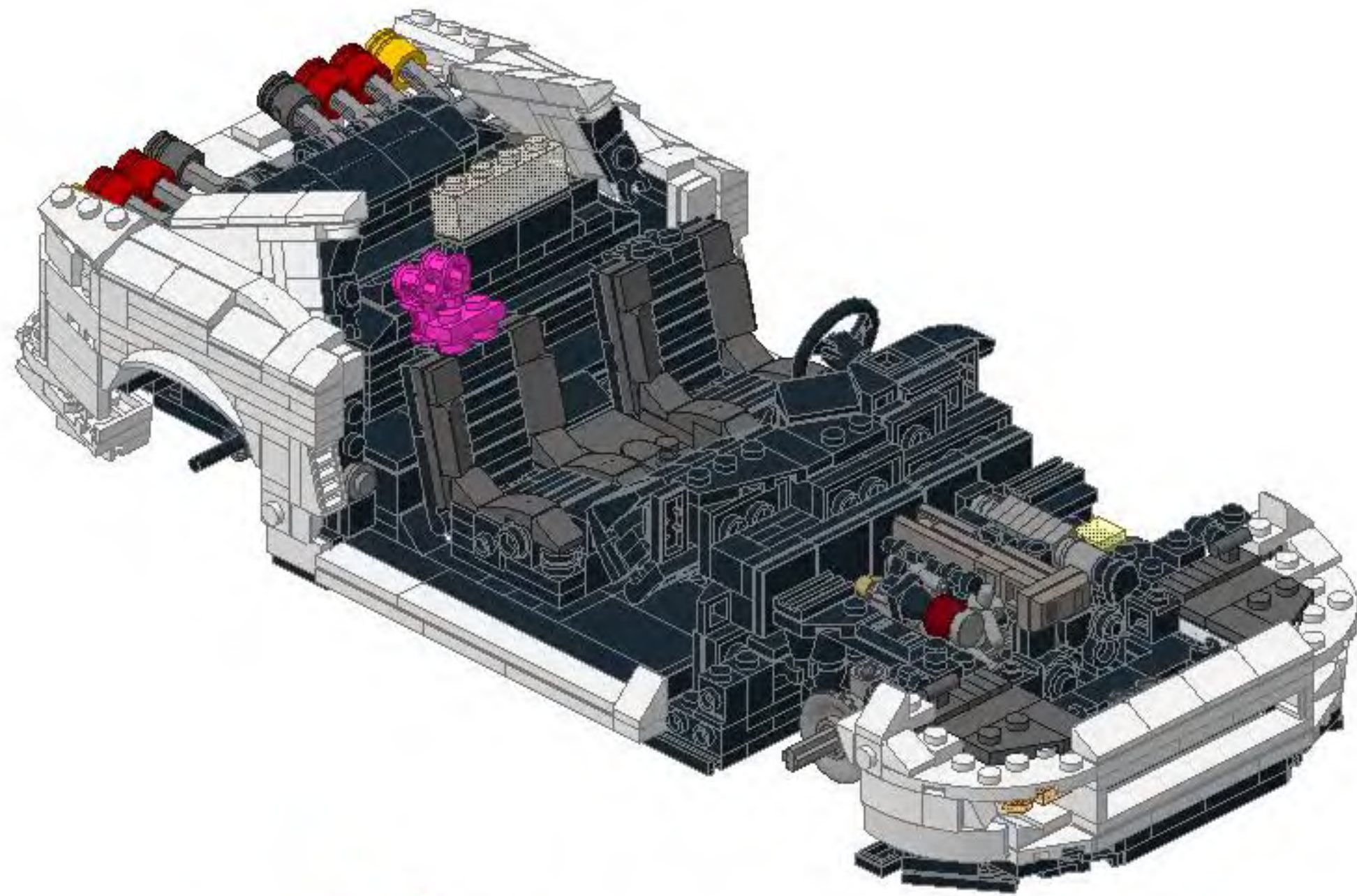
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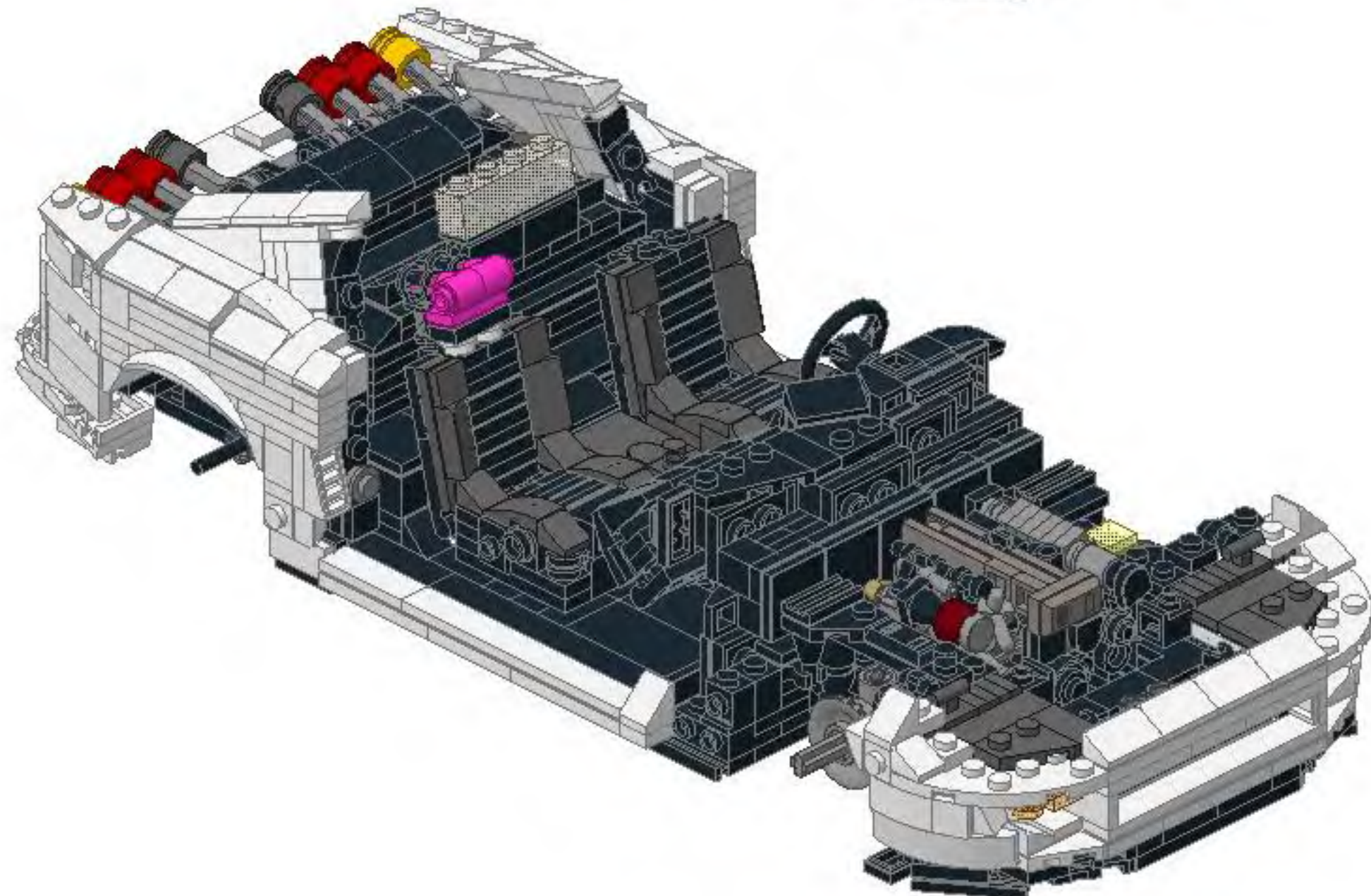
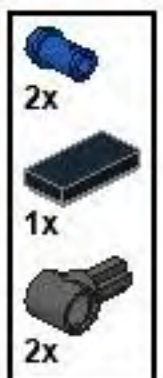
# 171



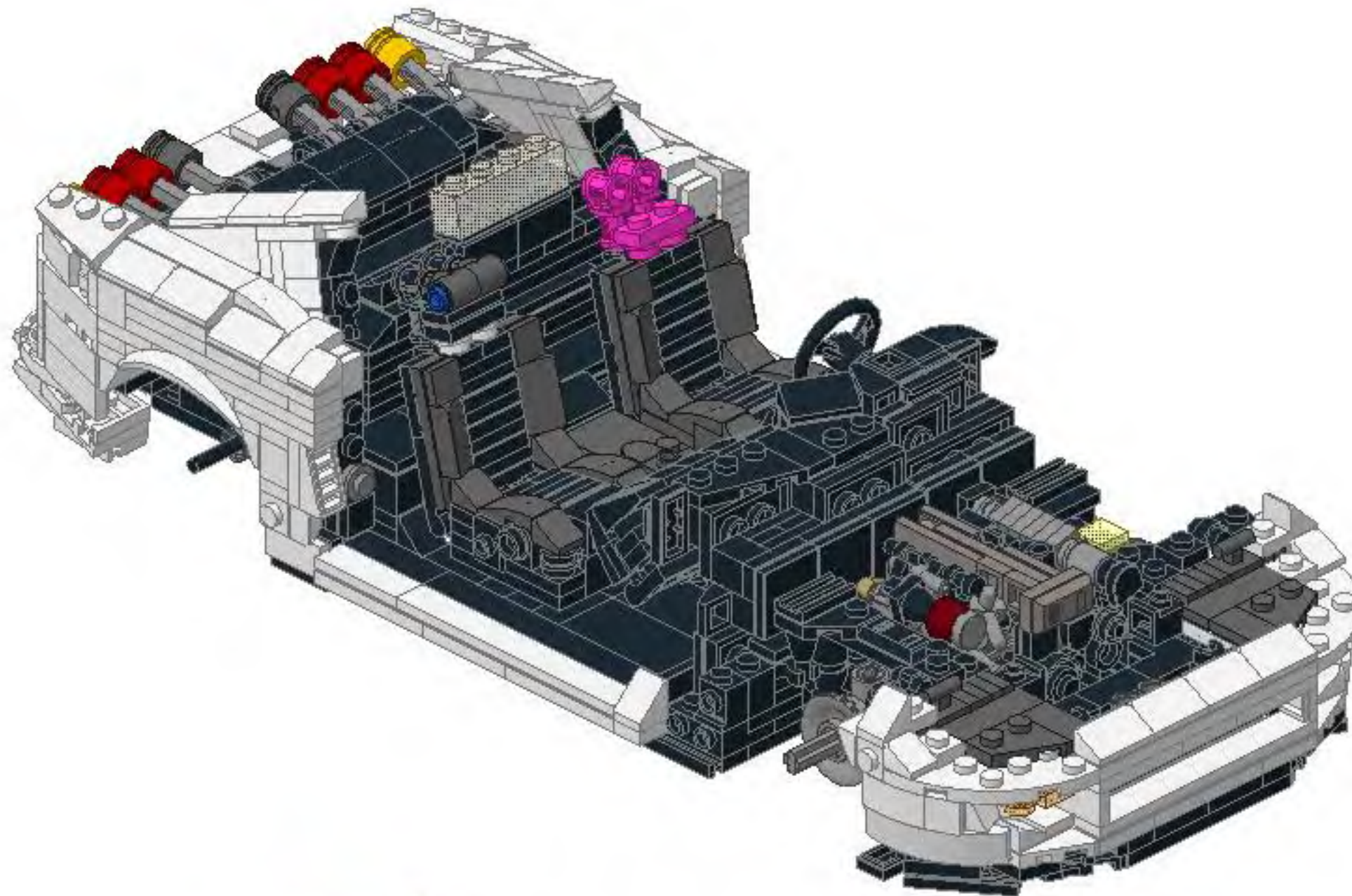
# 172



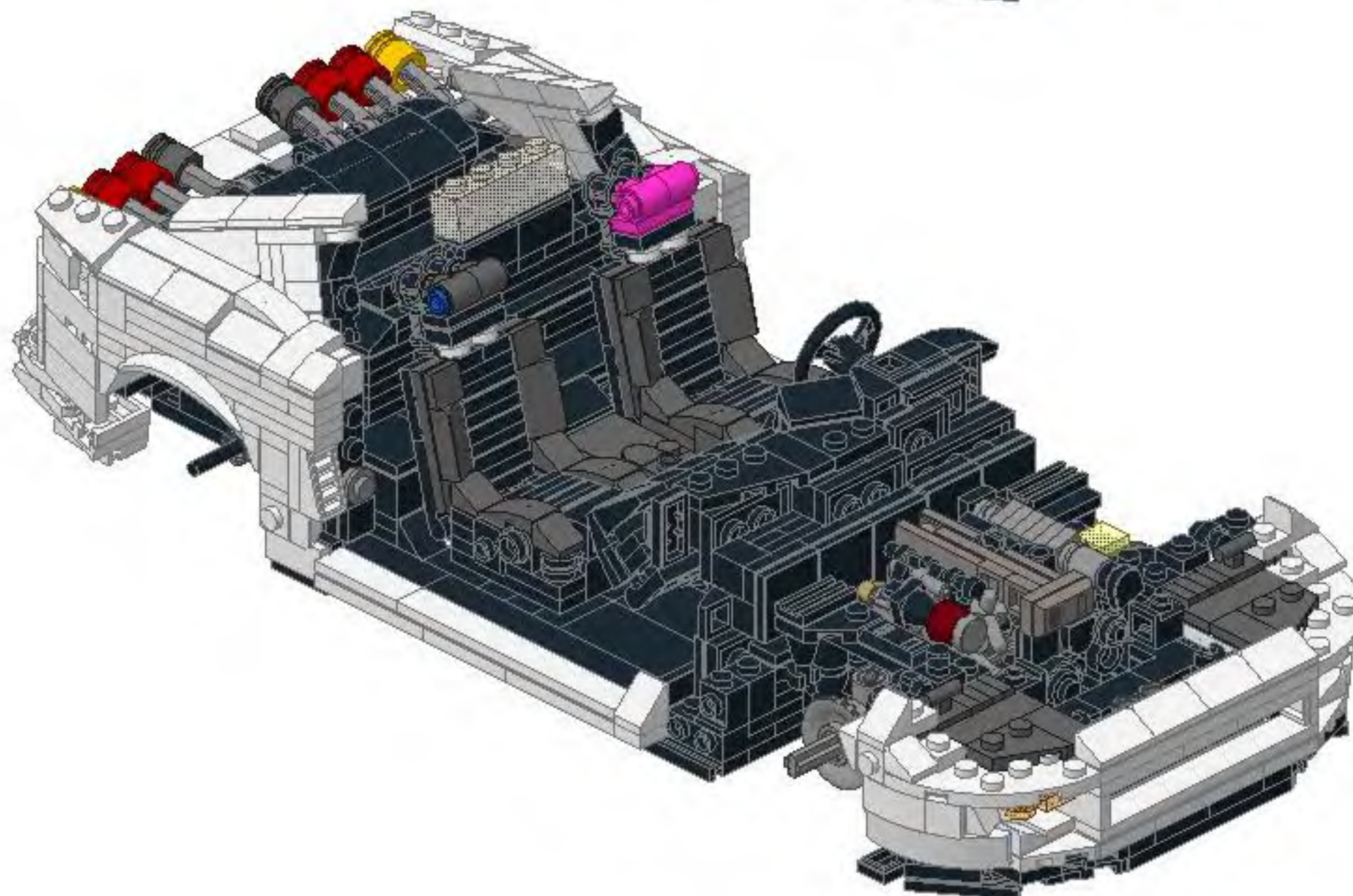
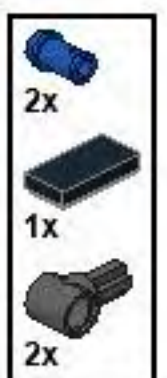
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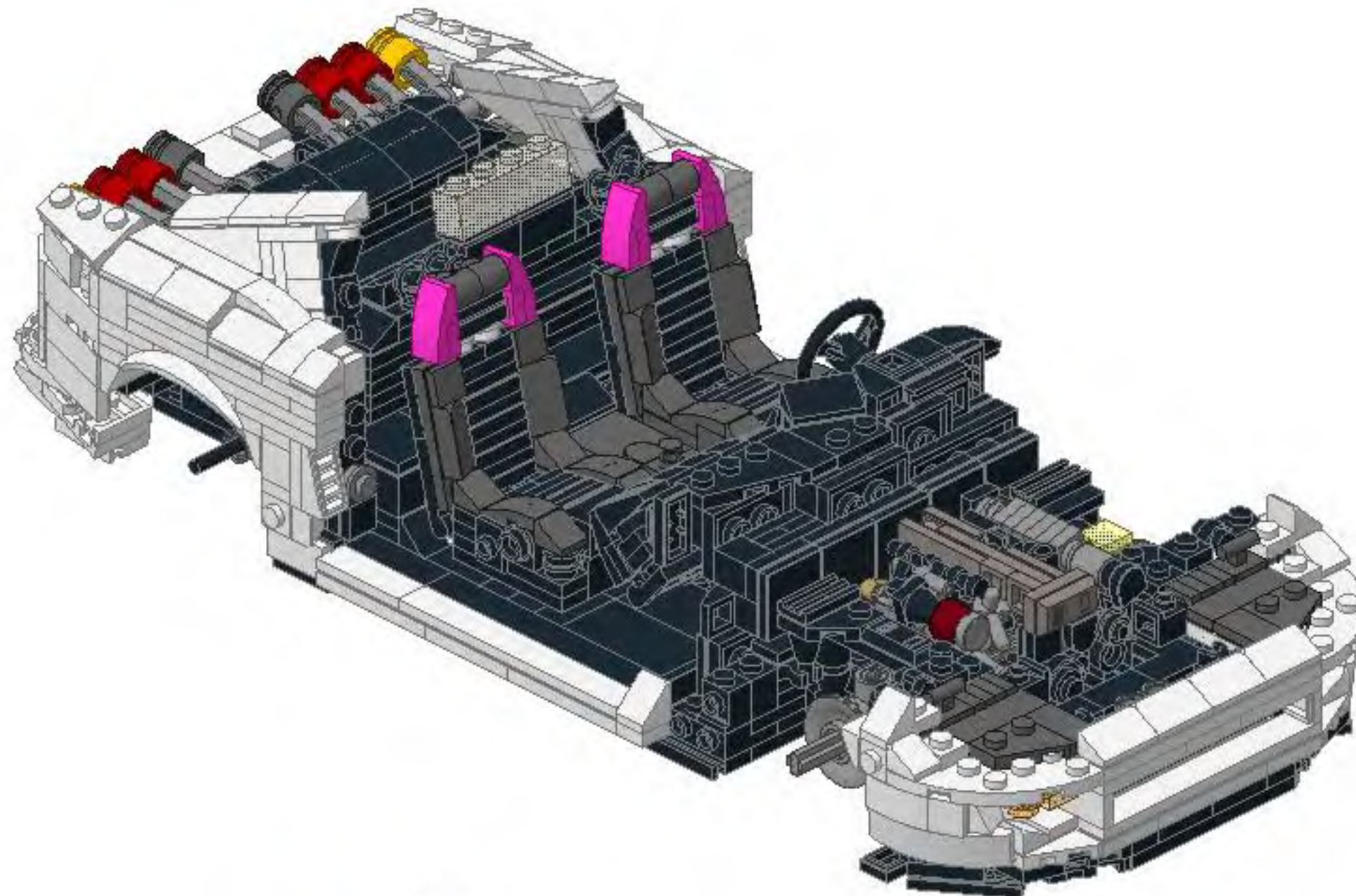
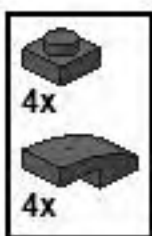
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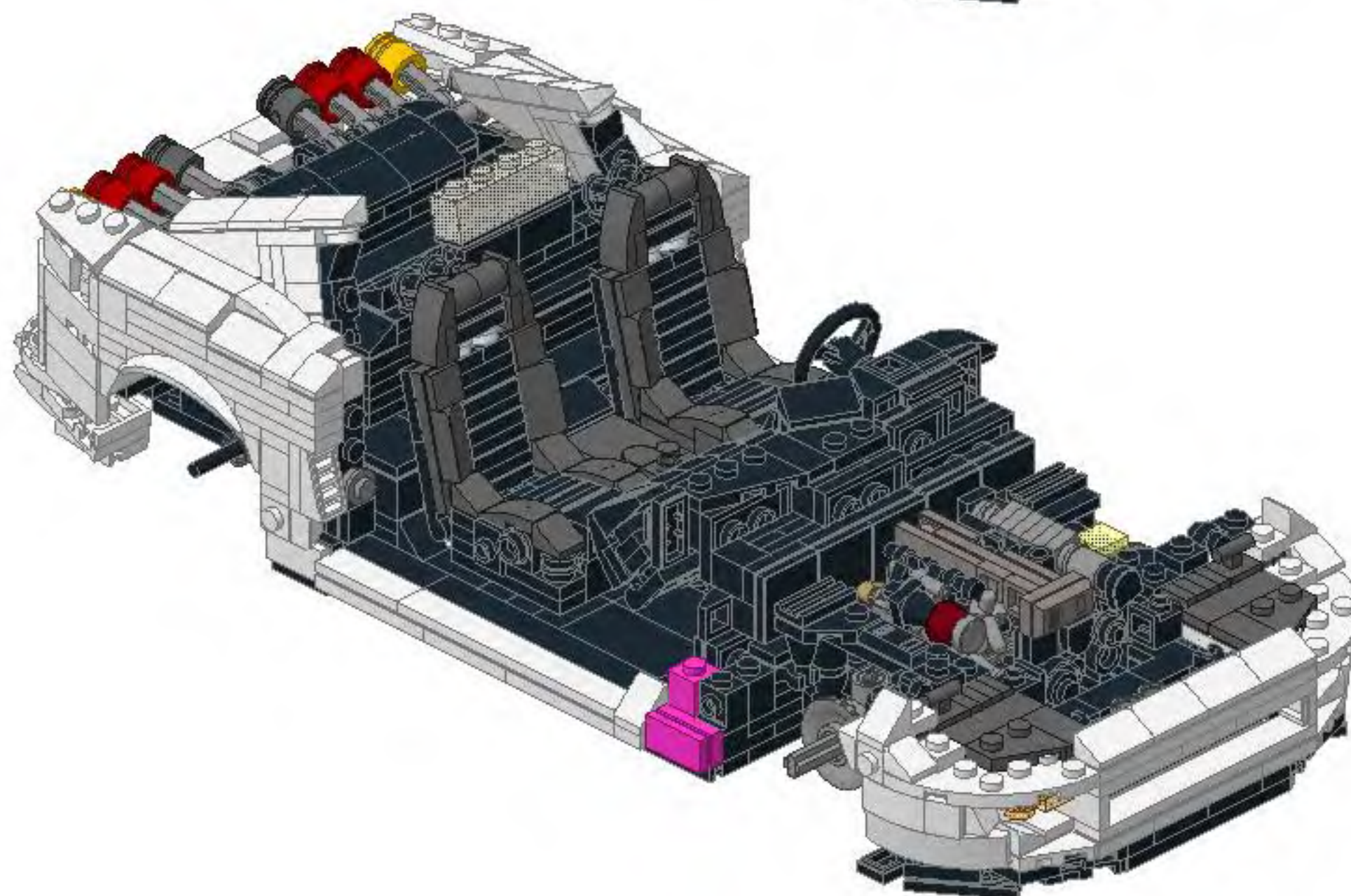
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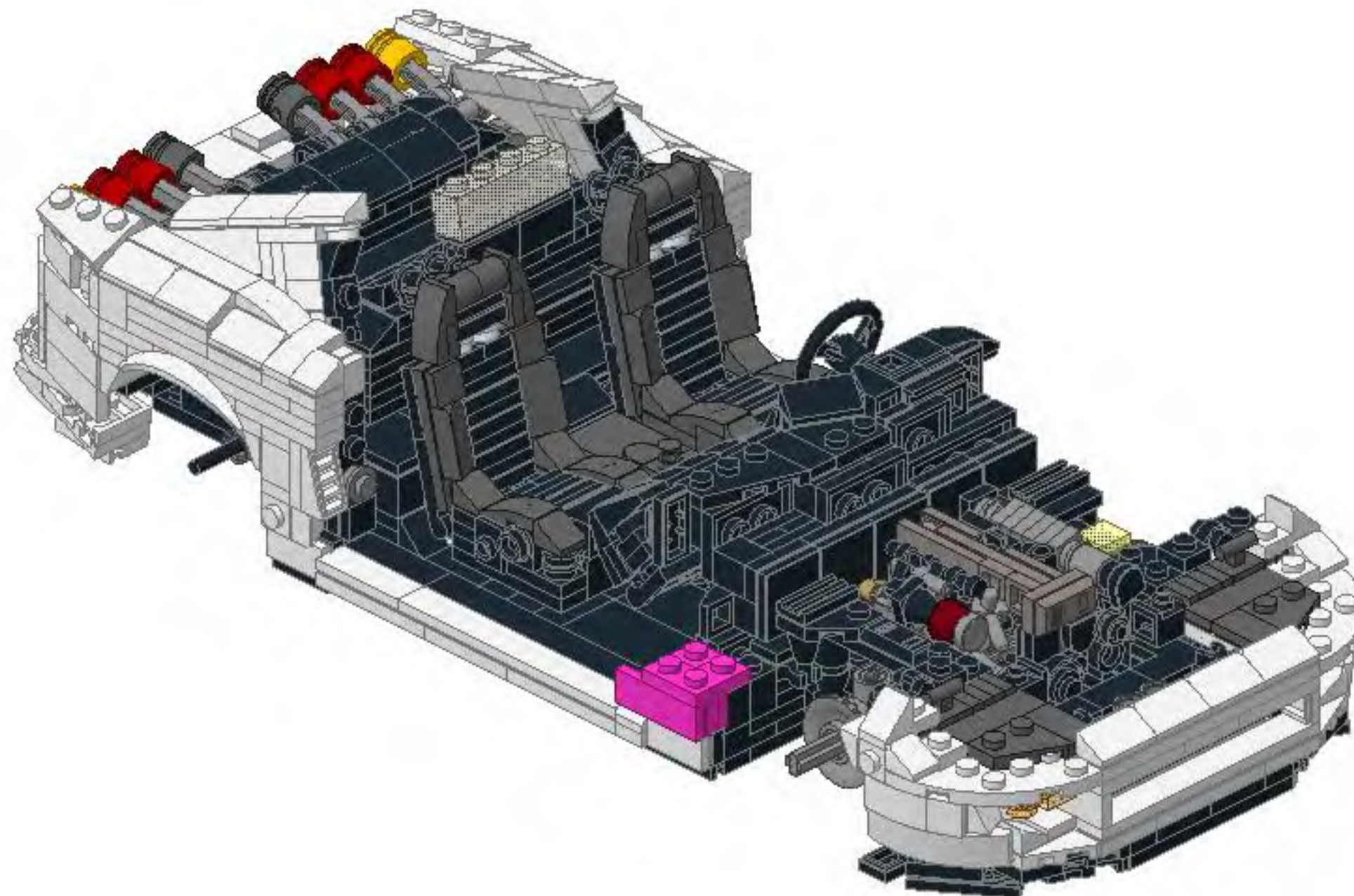
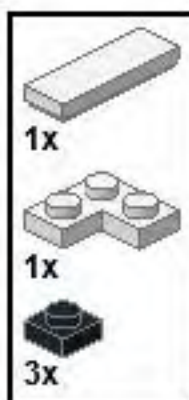
# 176



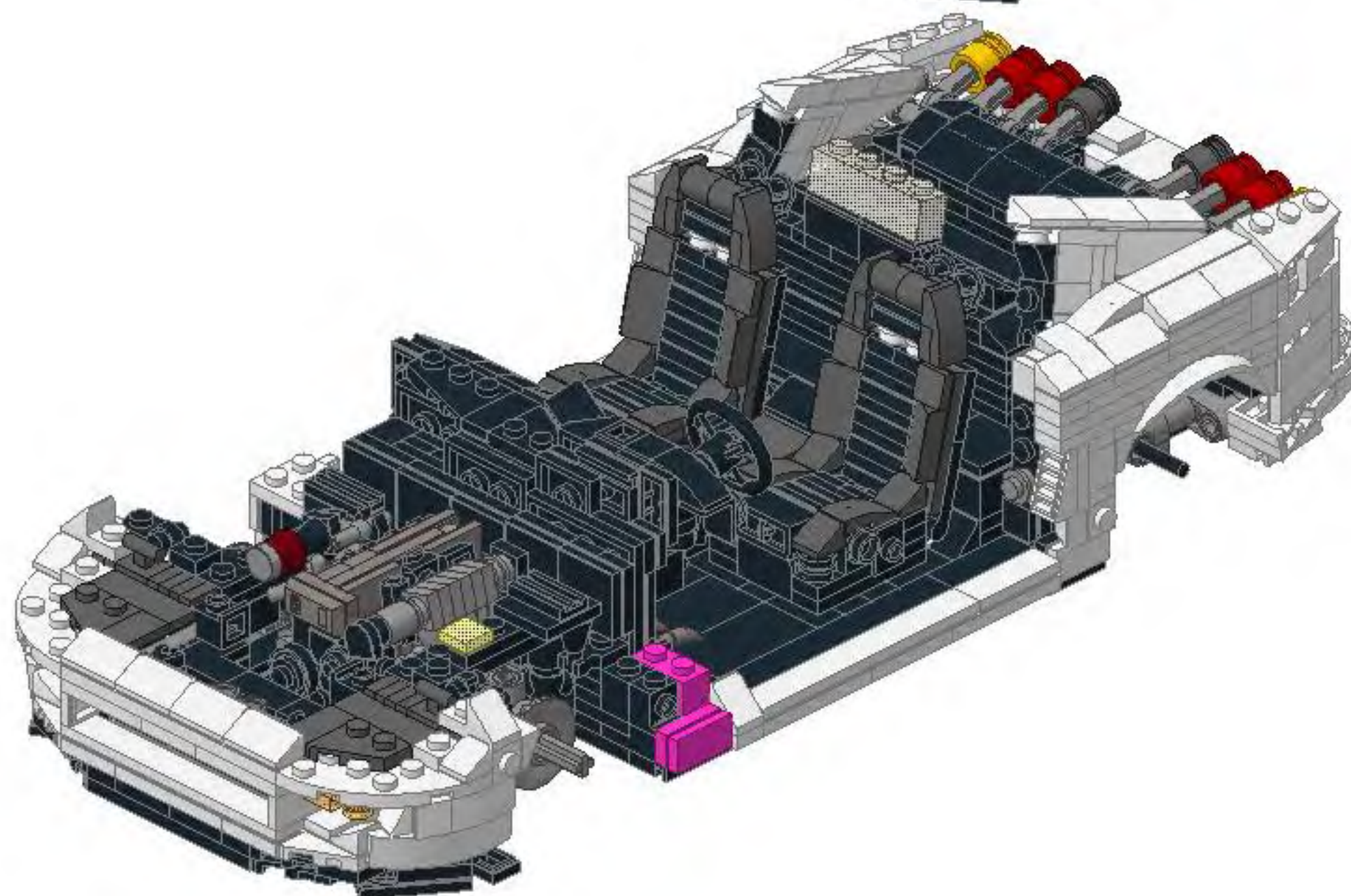
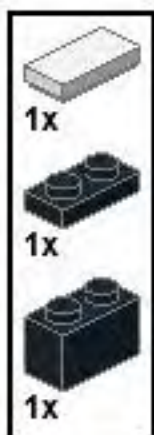
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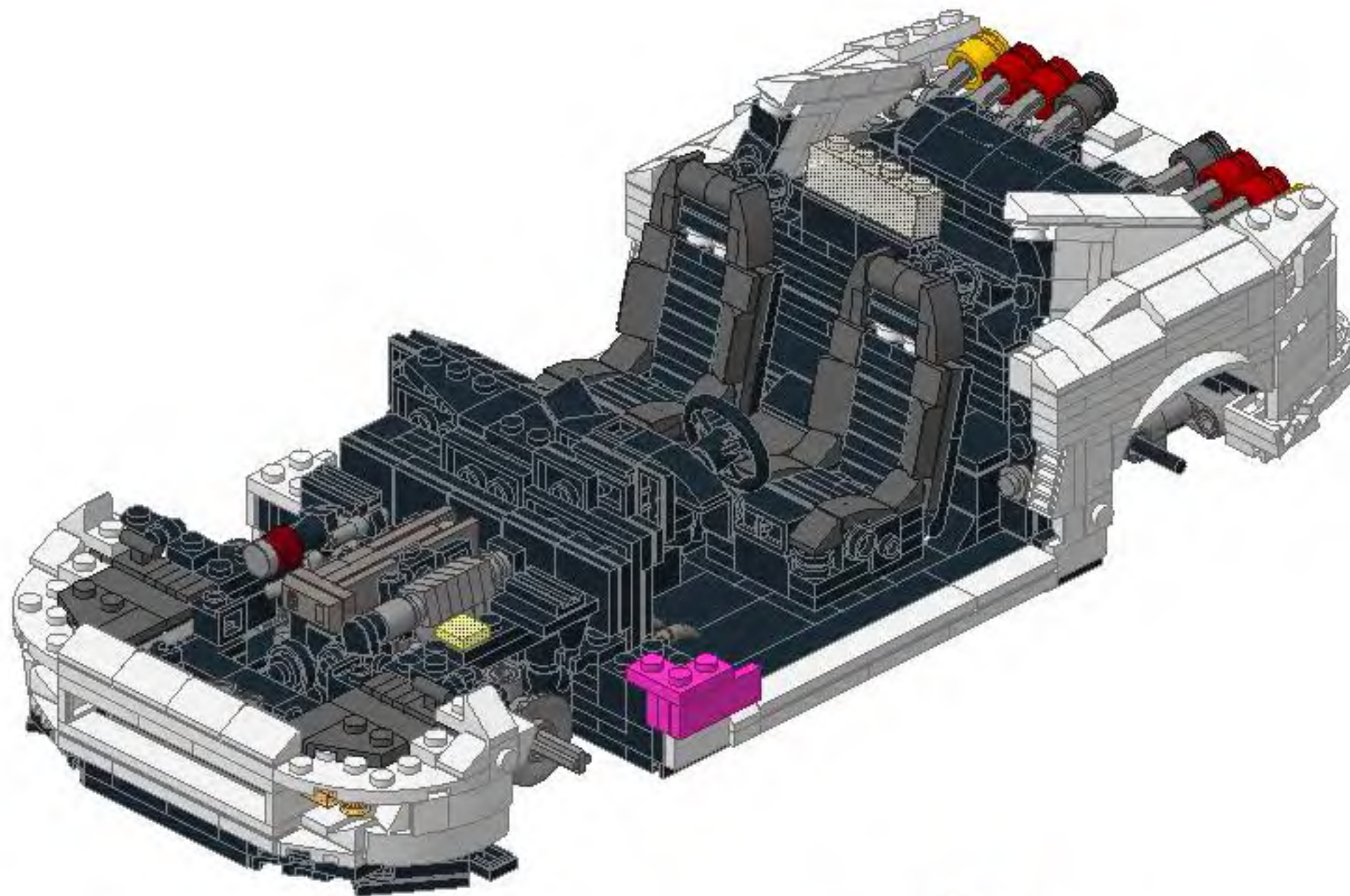
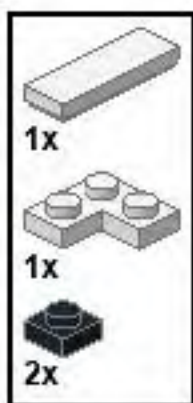
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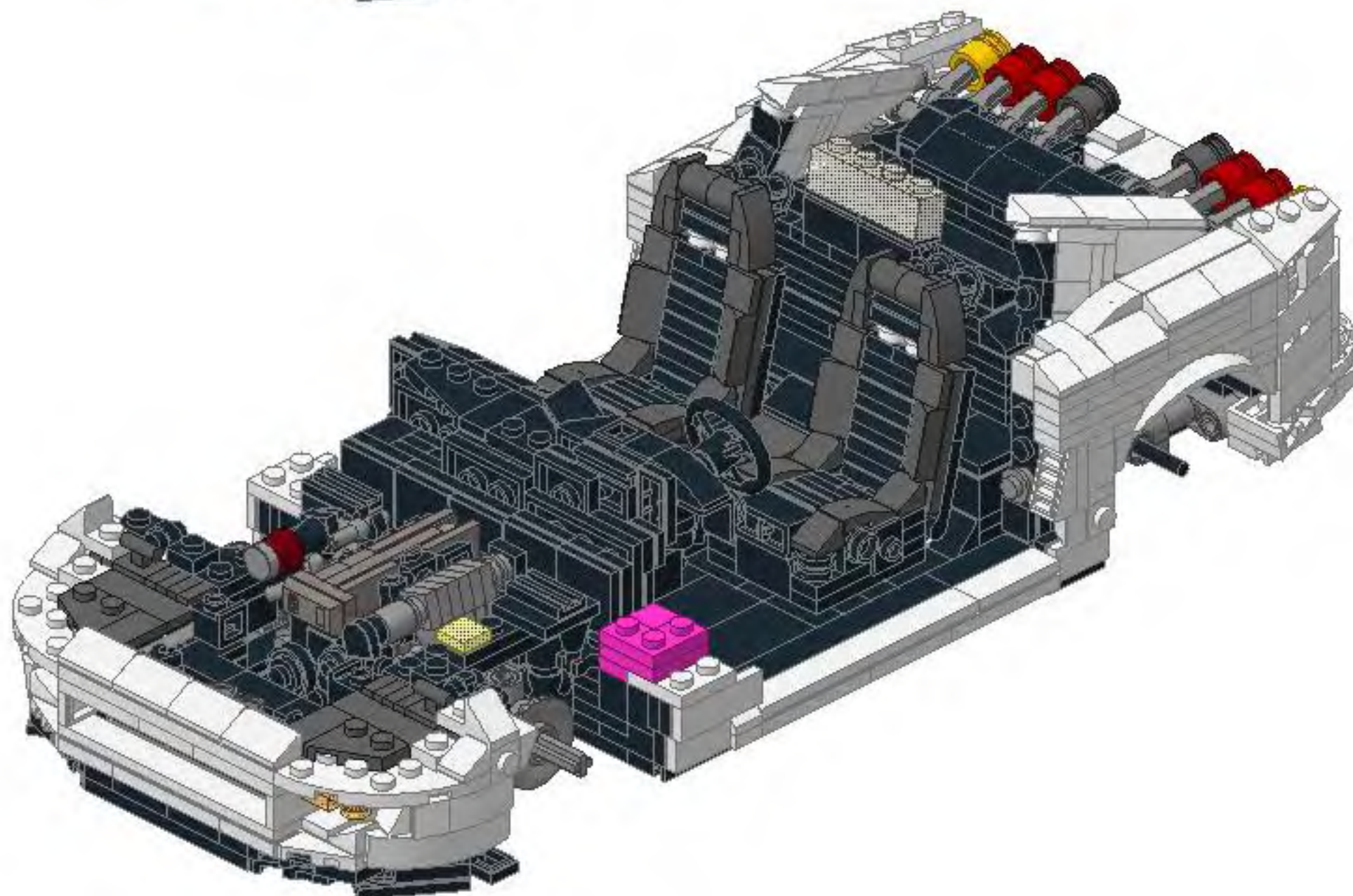
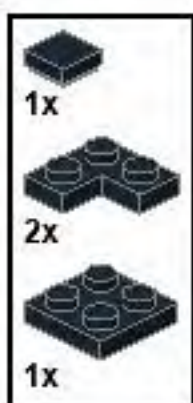
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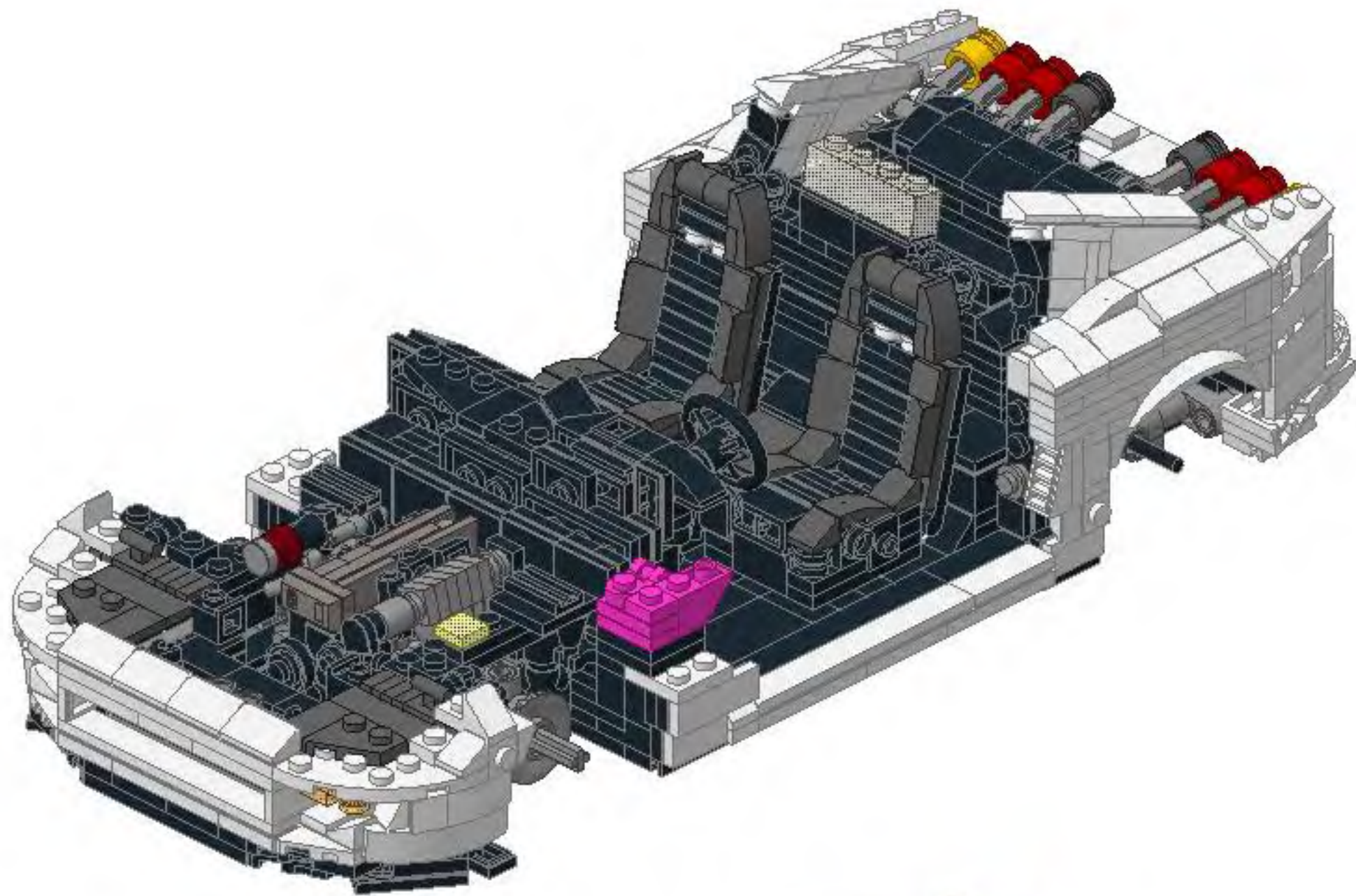
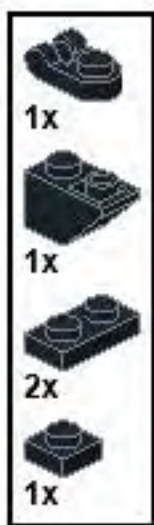
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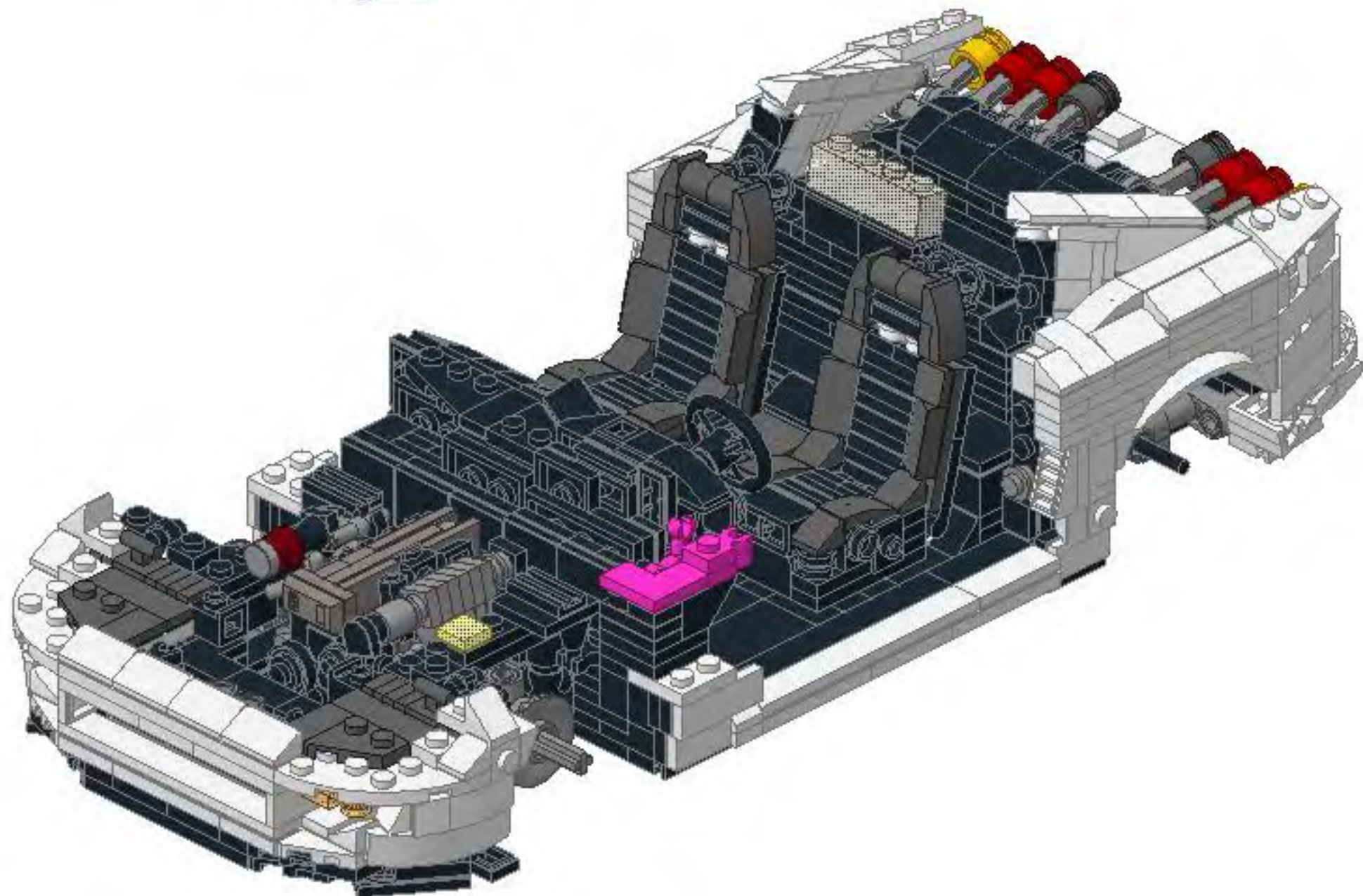
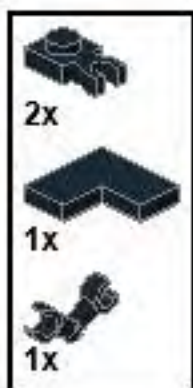
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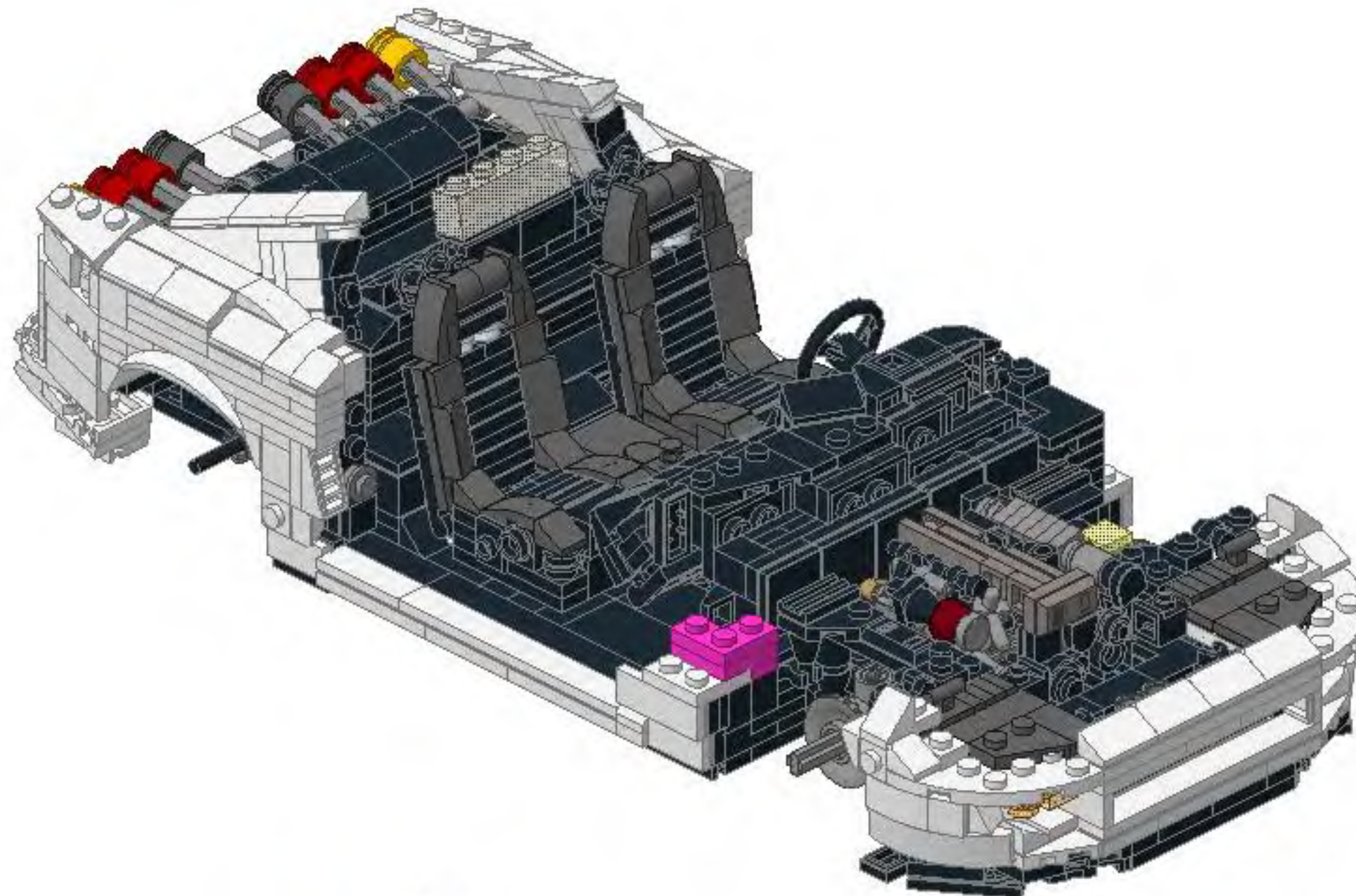
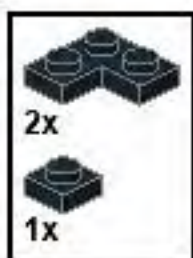
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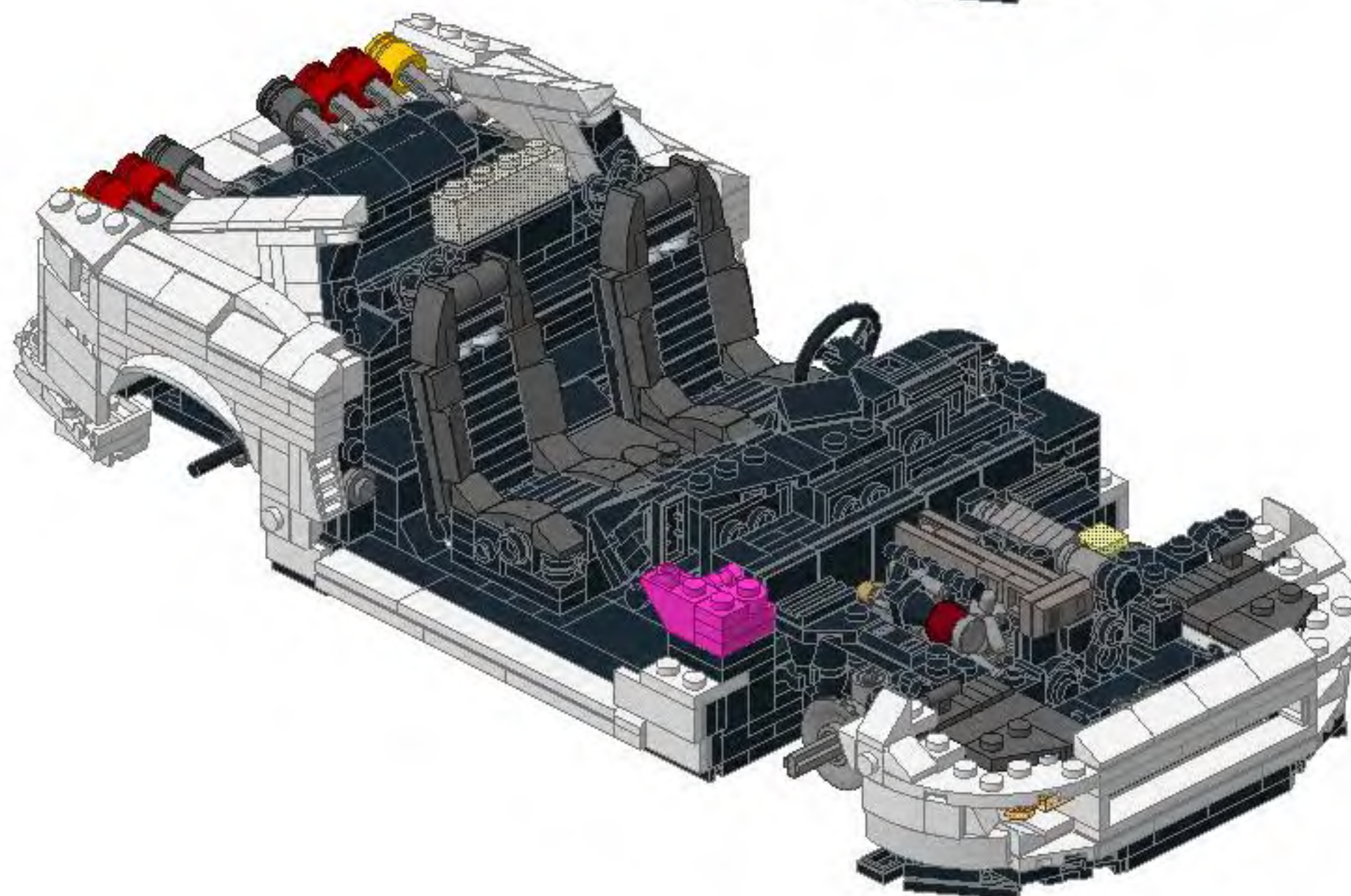
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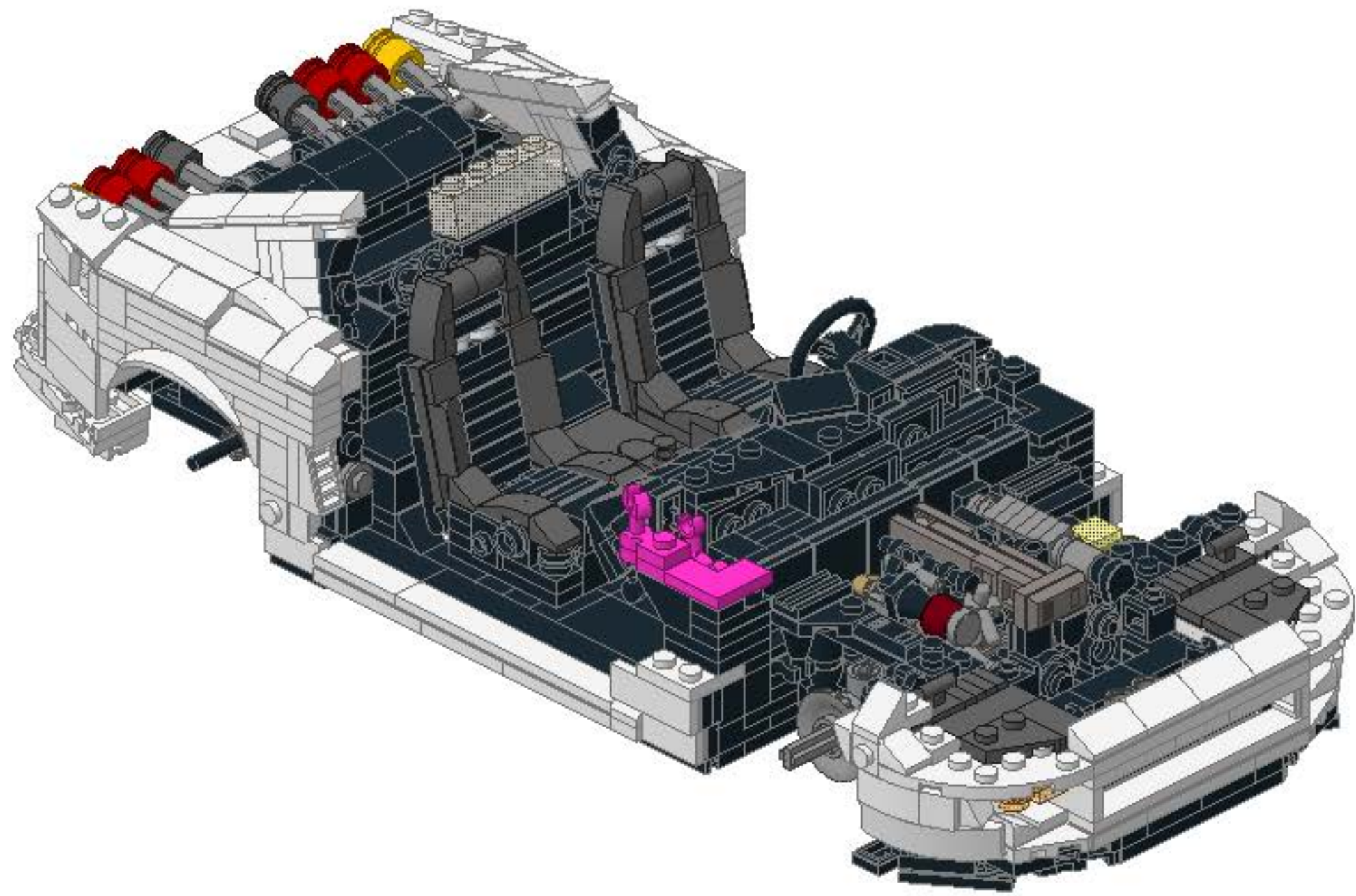
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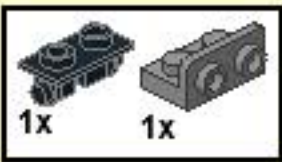
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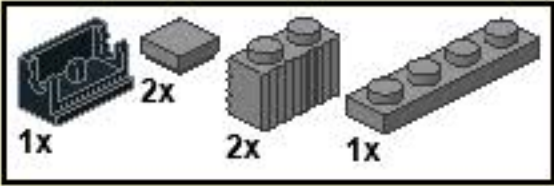
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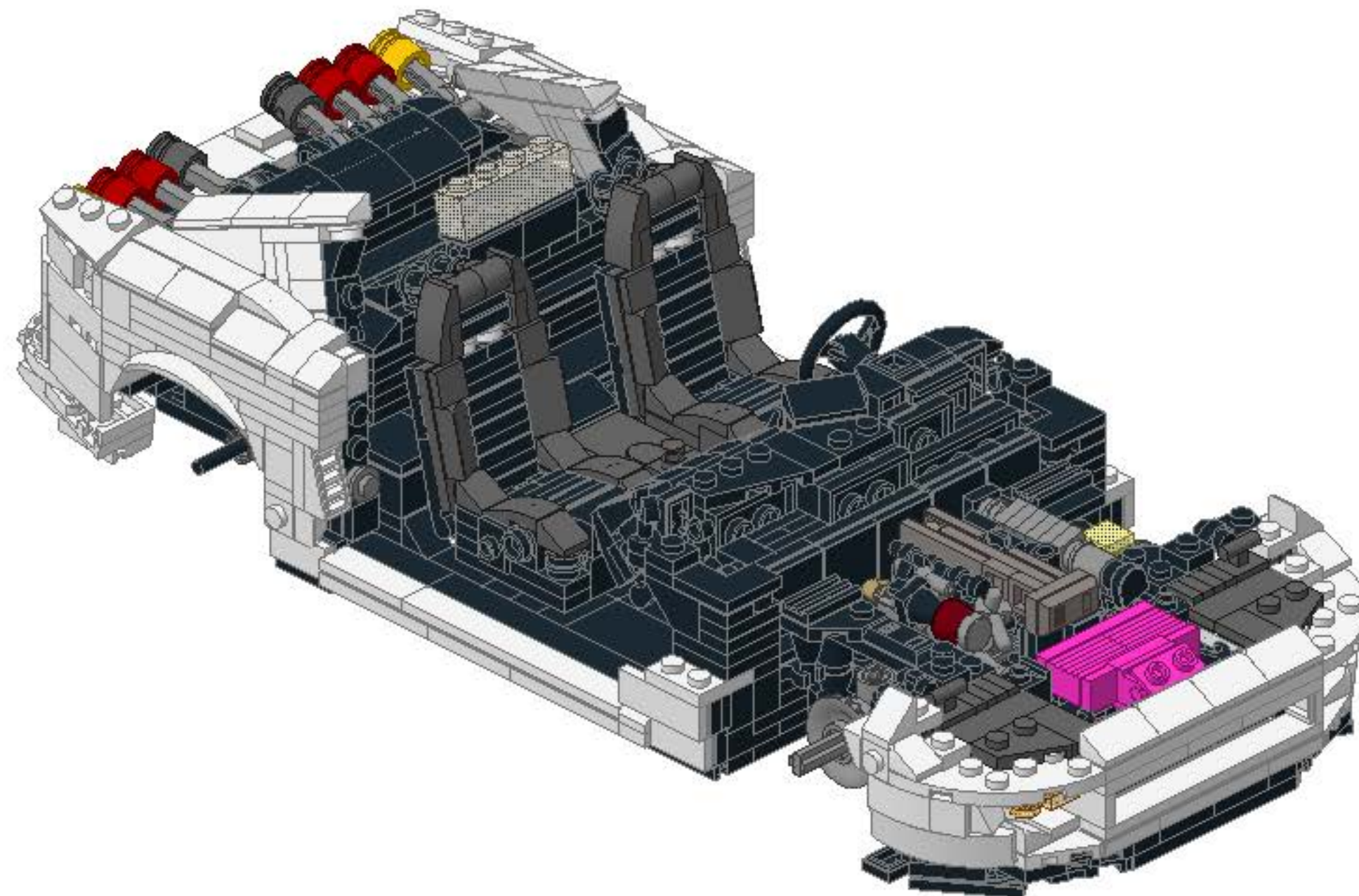
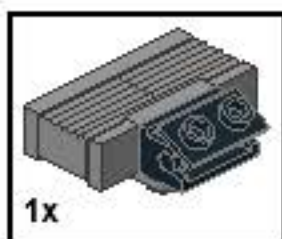
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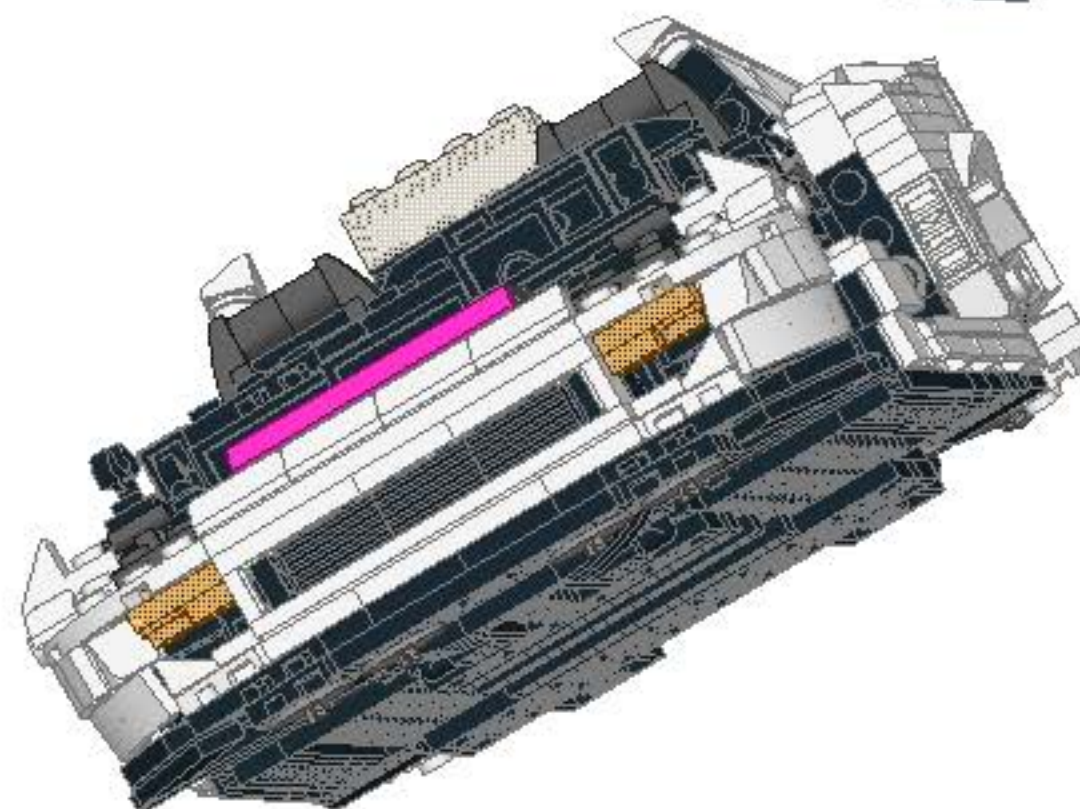
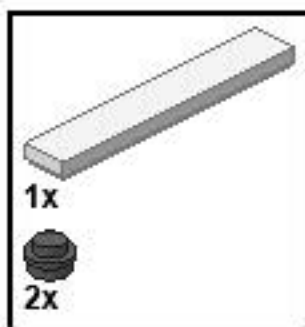
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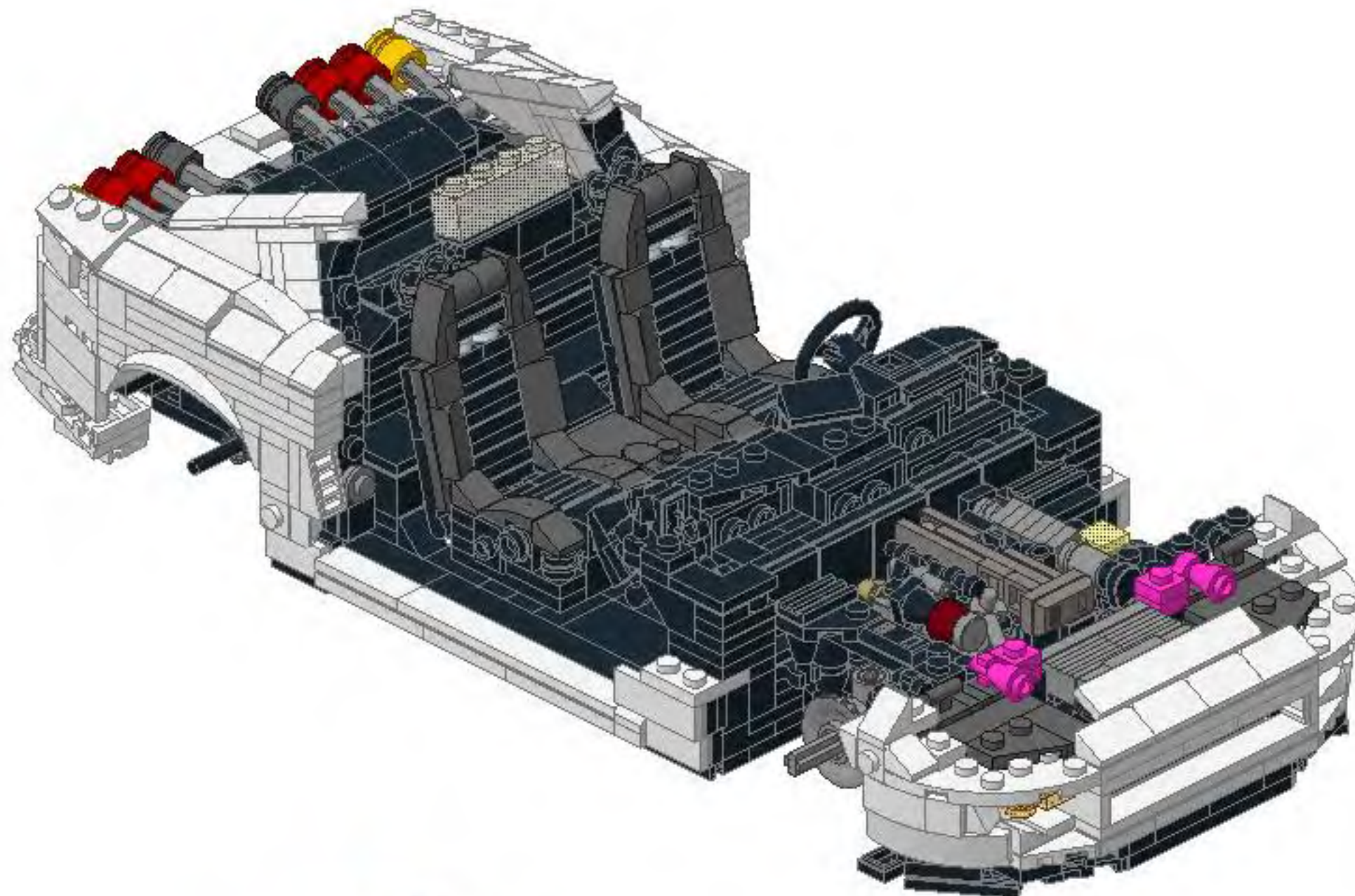
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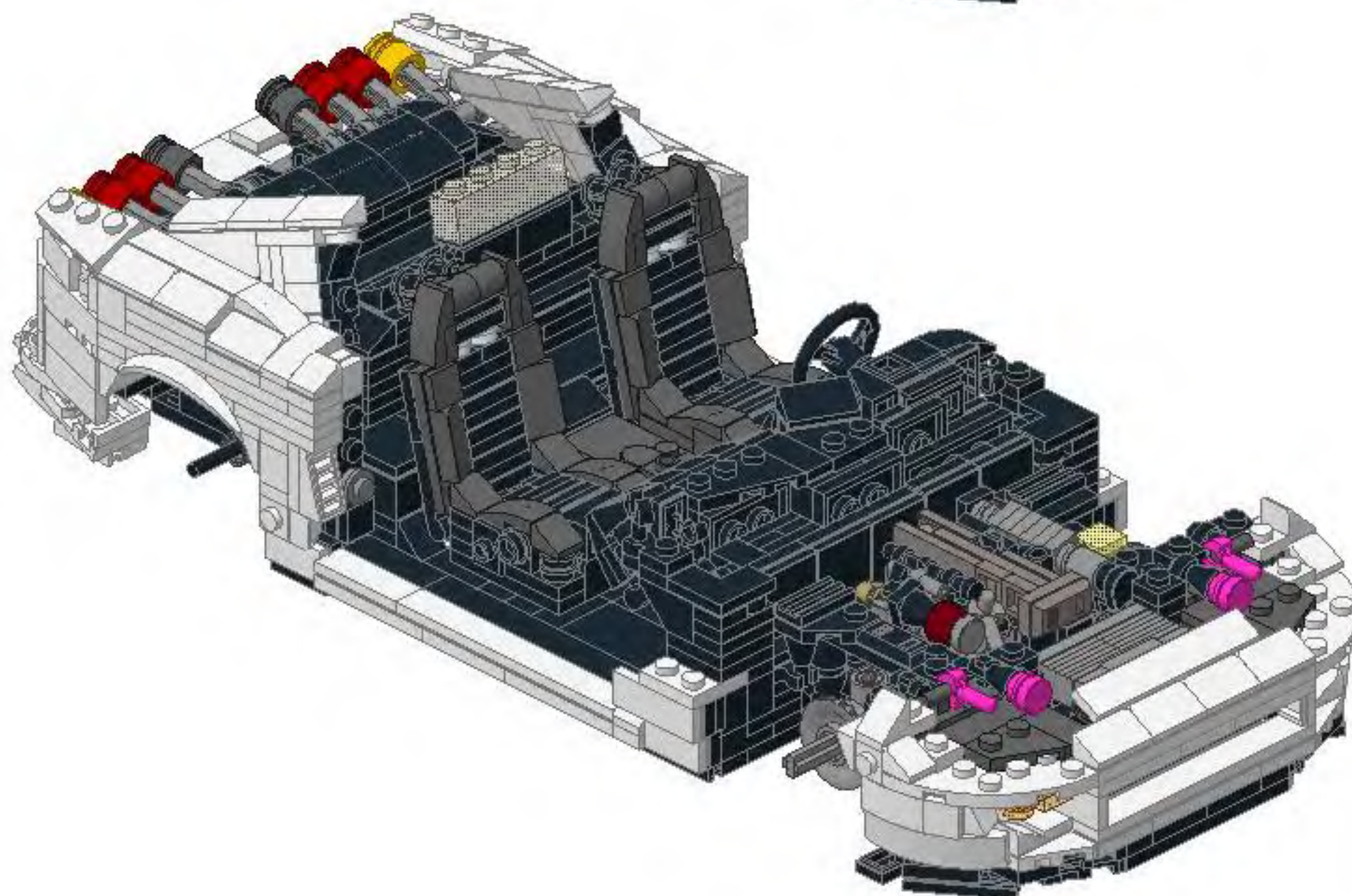
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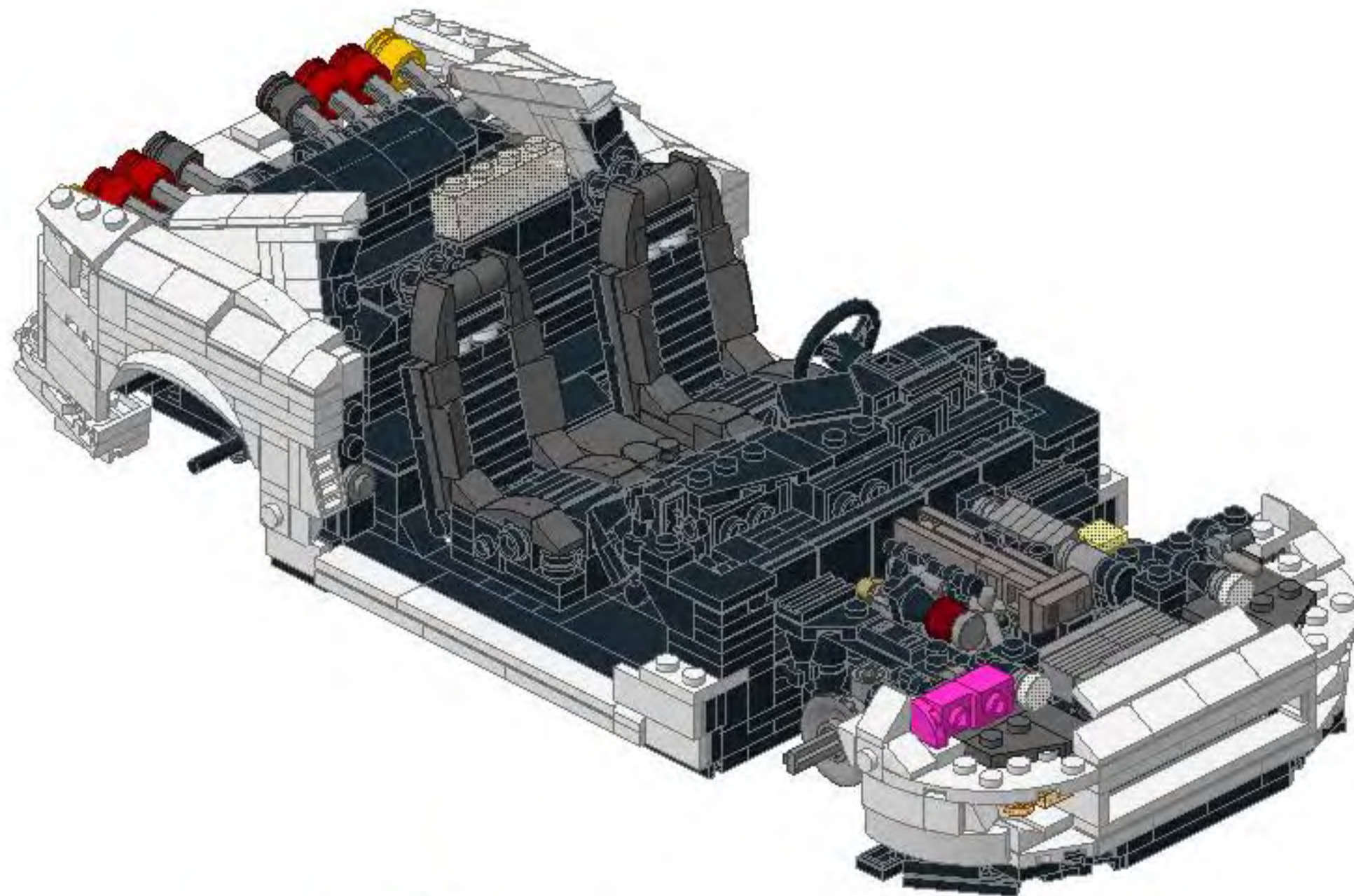
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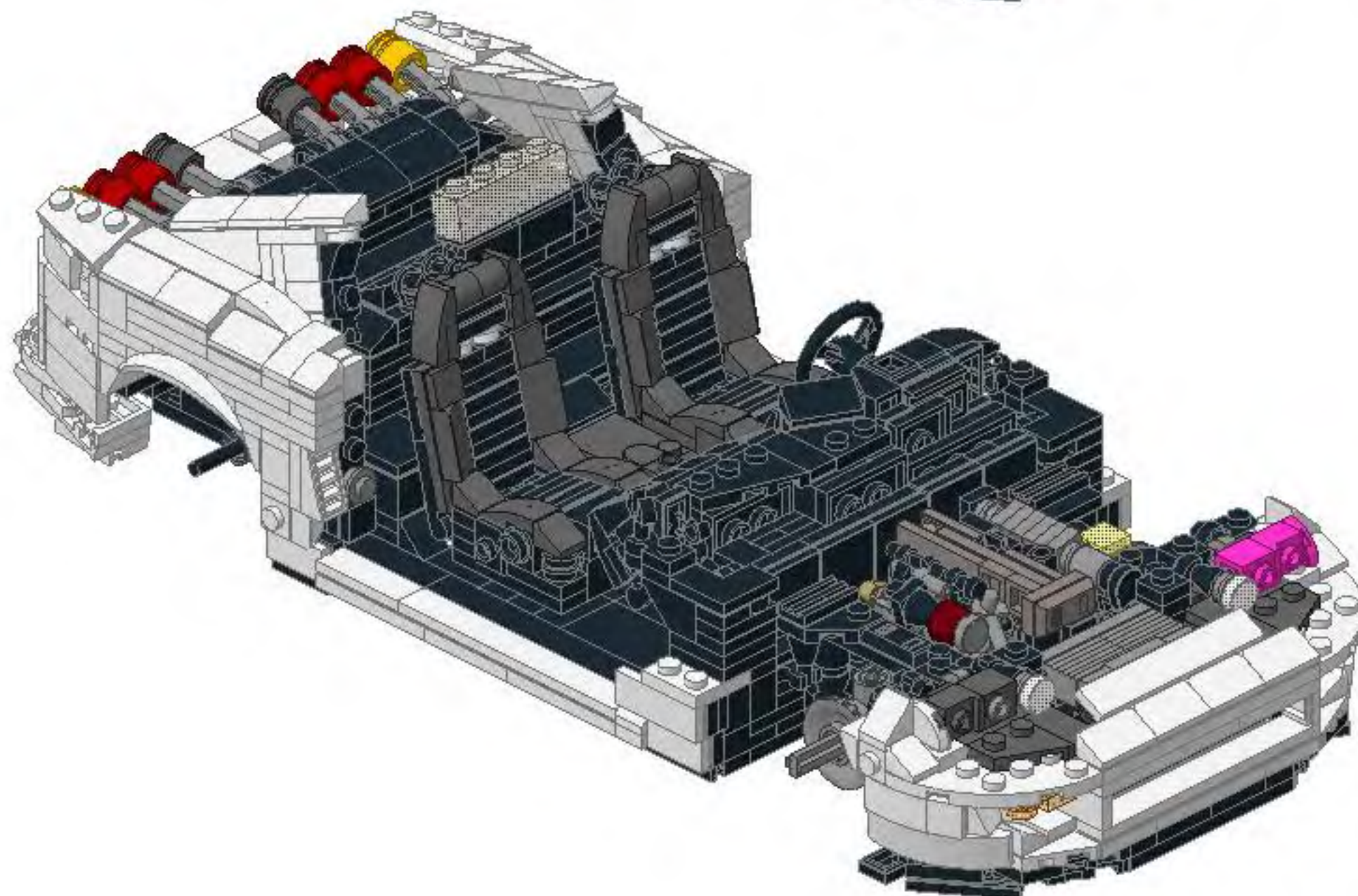
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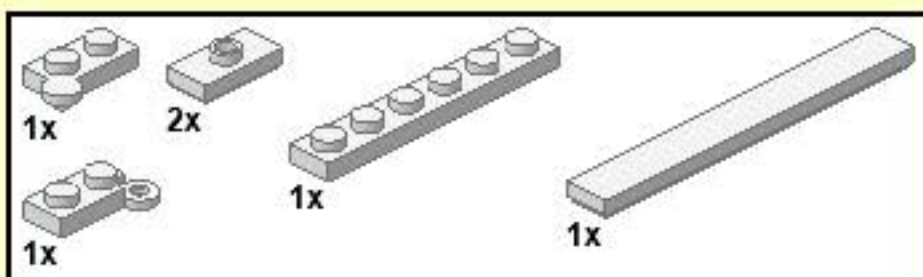
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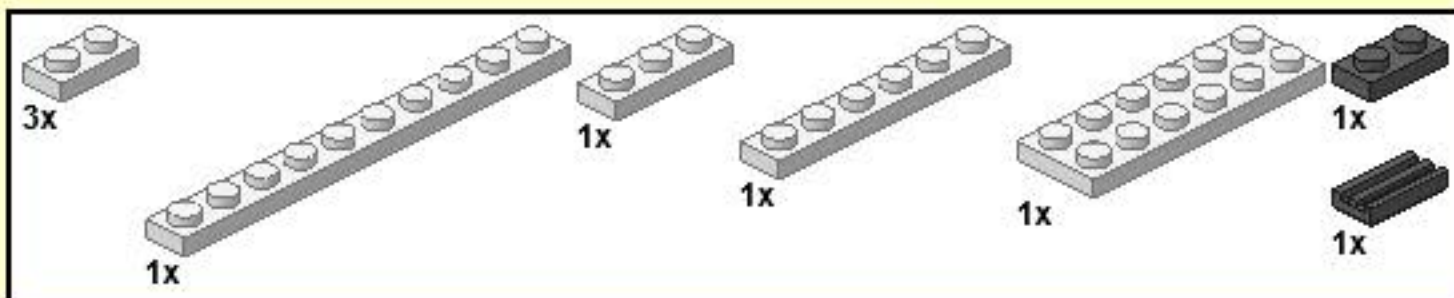
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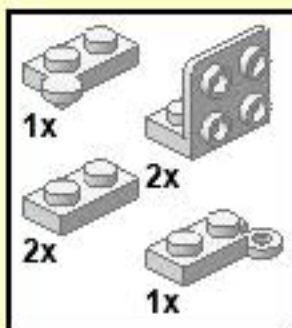
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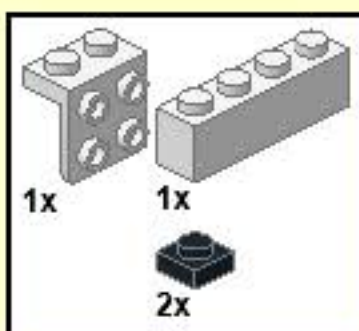
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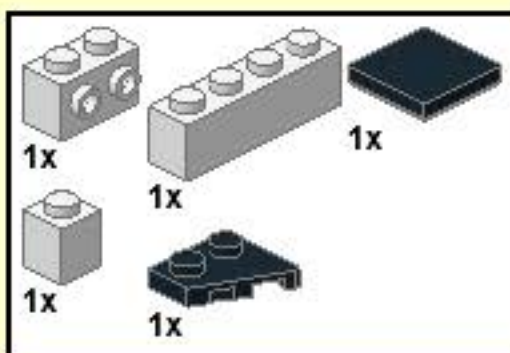
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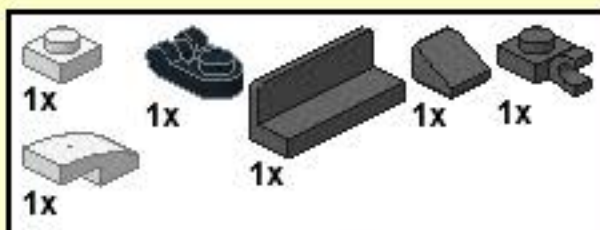
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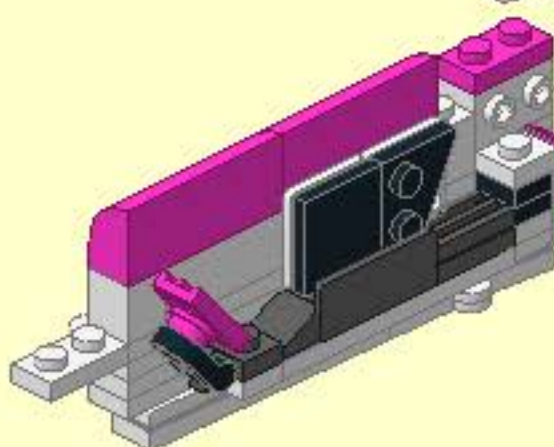
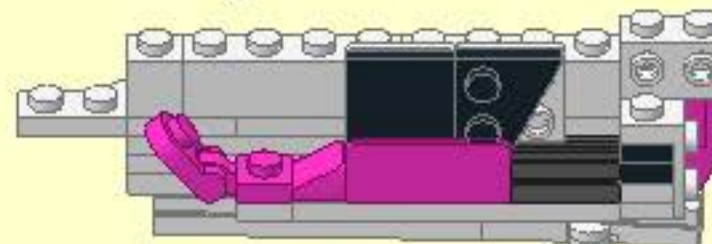
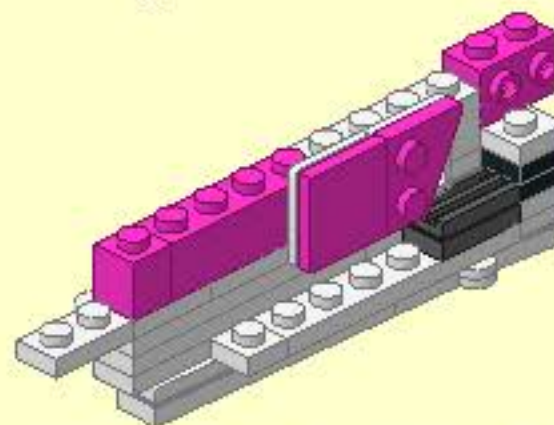
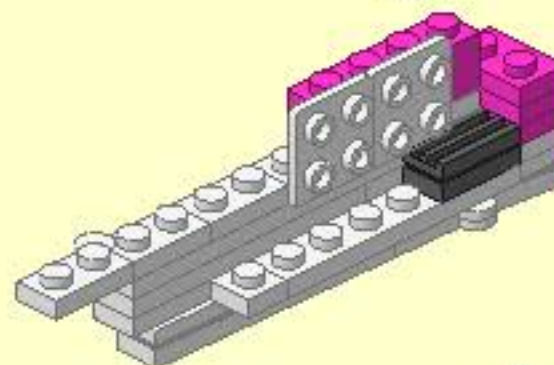
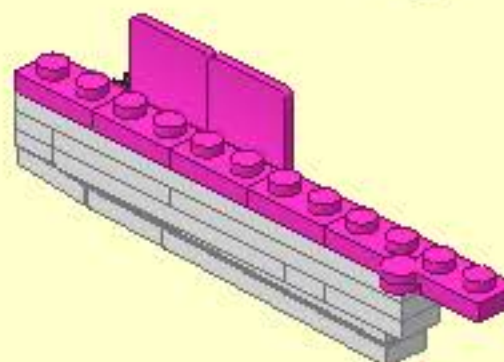
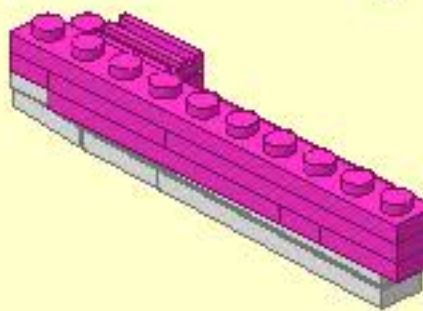
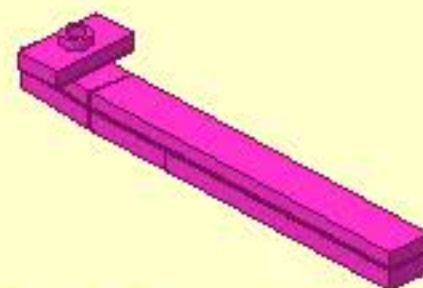
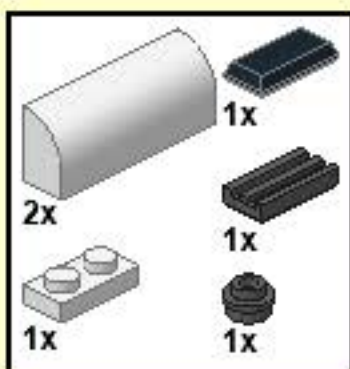
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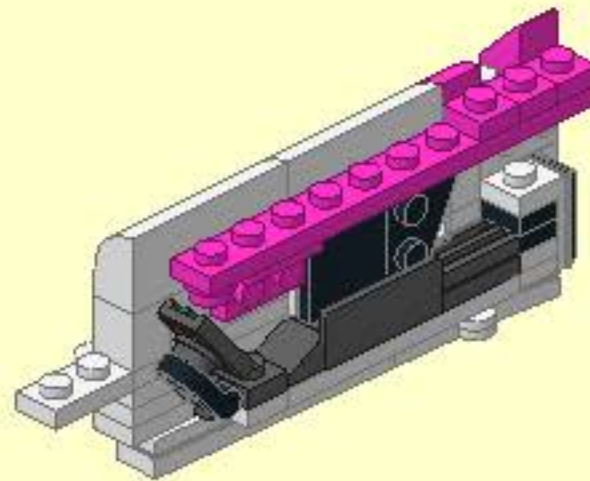


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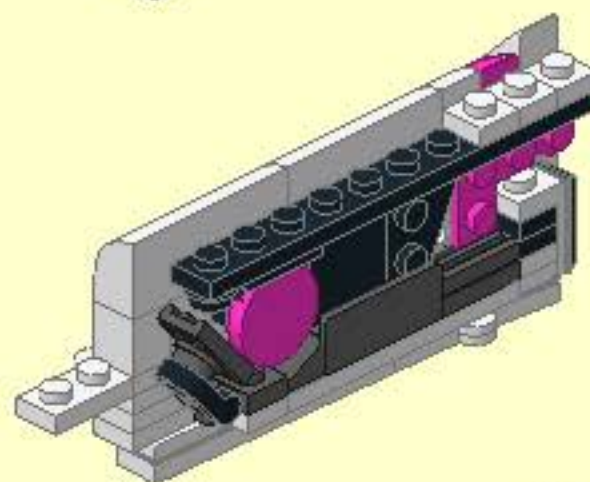


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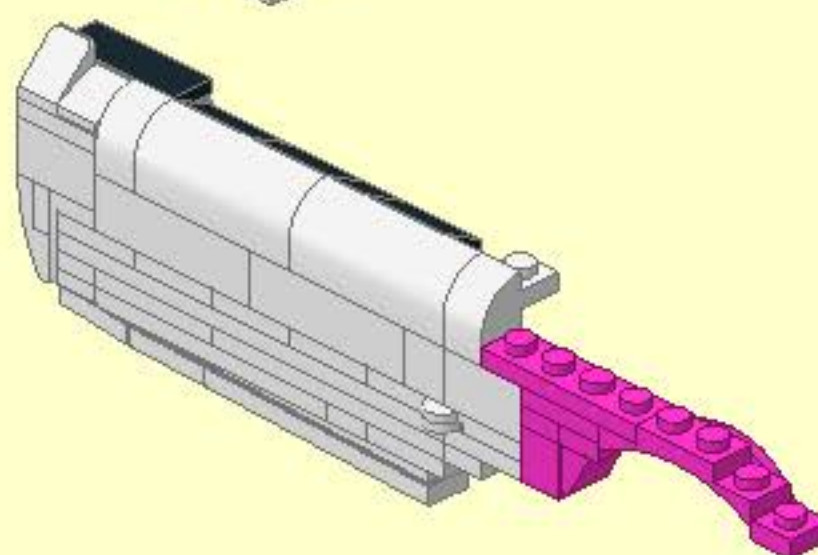
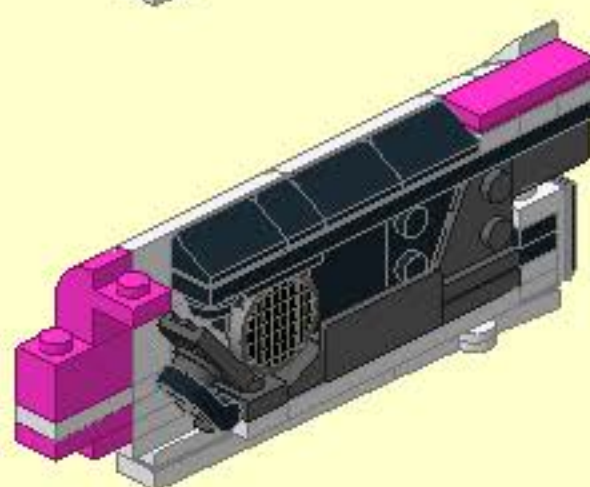
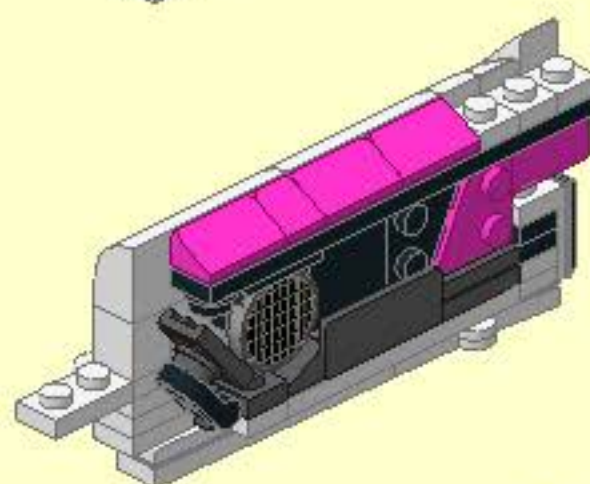




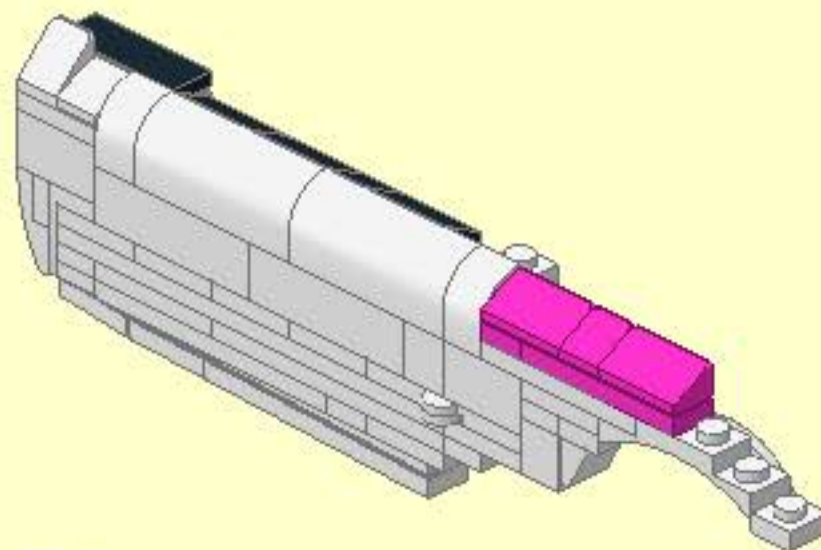
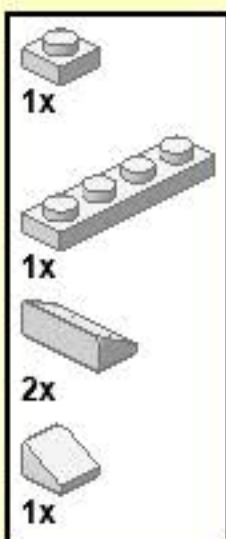
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 1x  
 1x



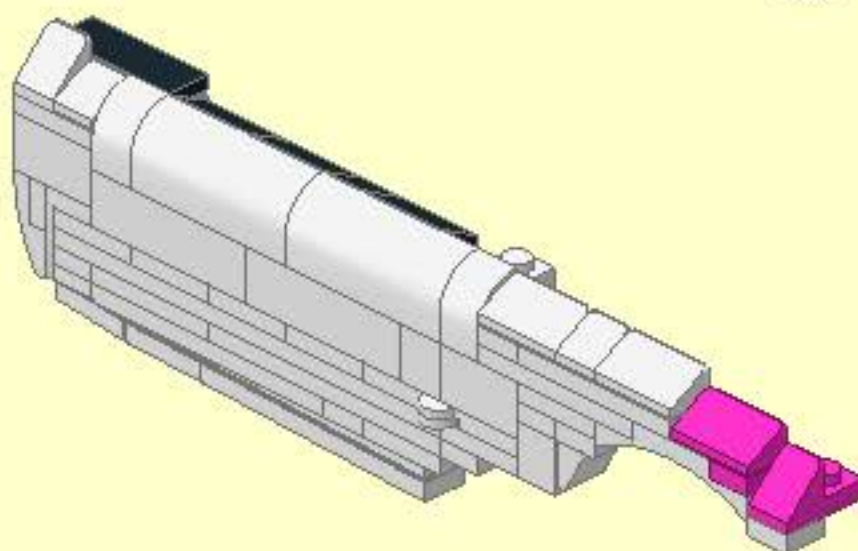
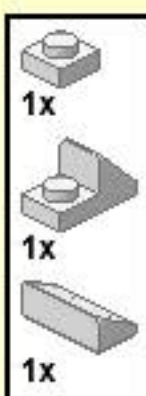
 1x
  1x  
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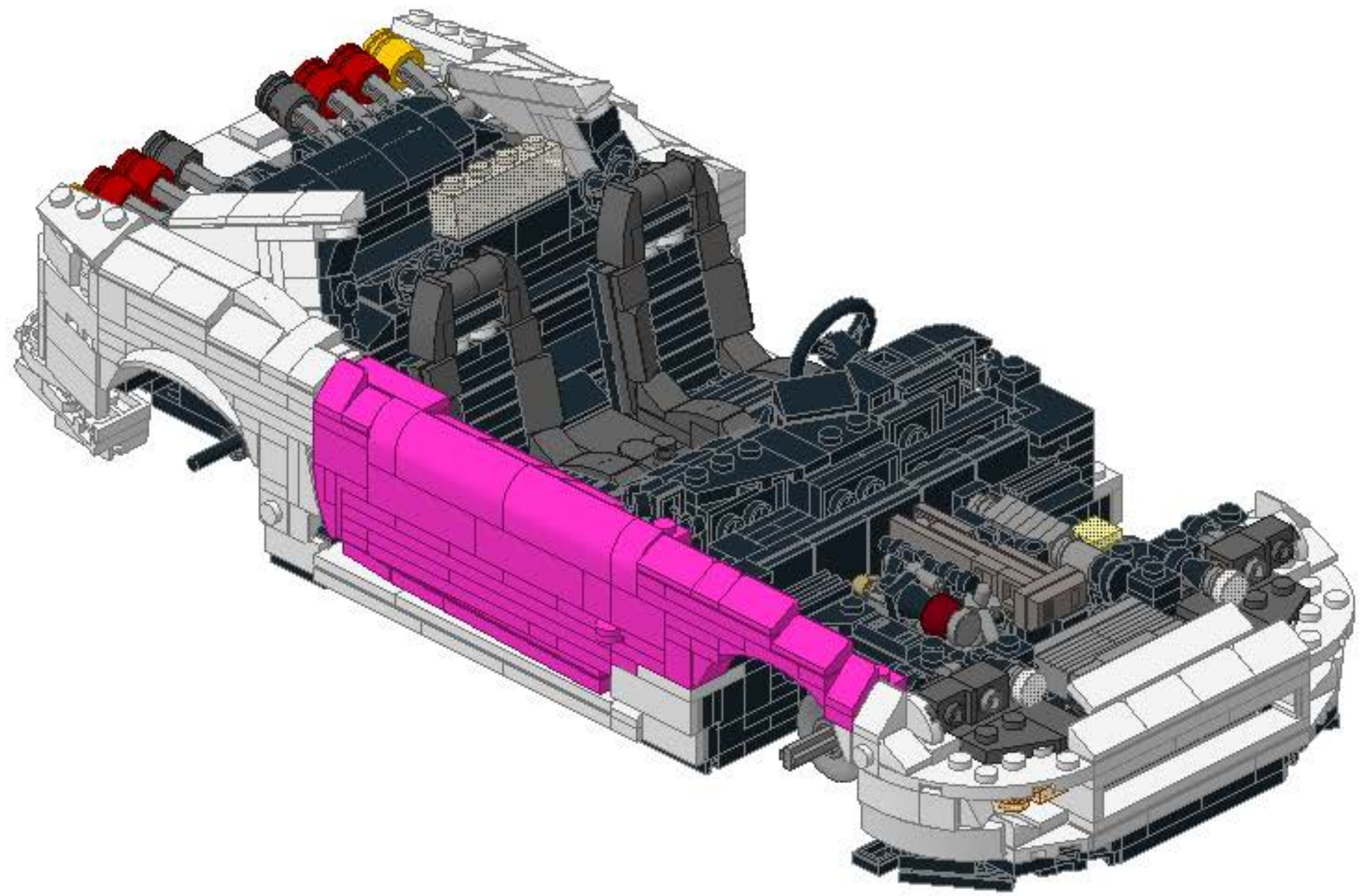
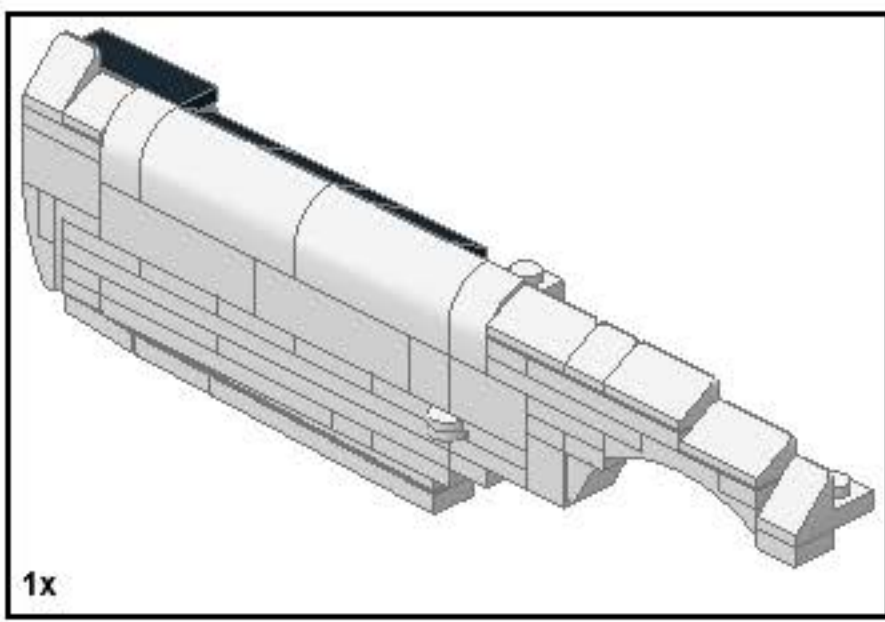
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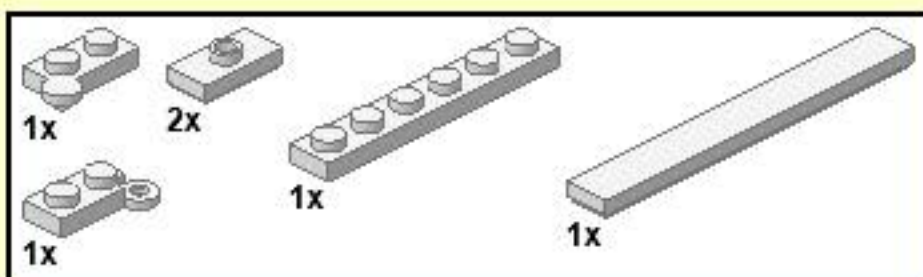
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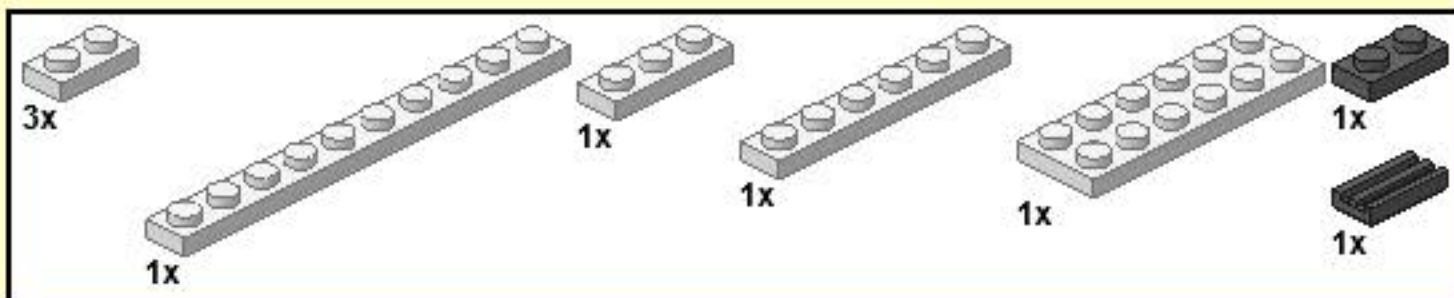
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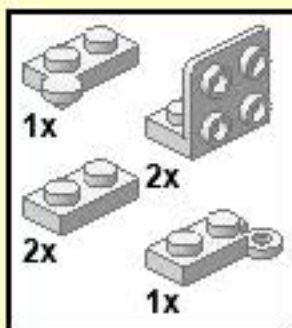
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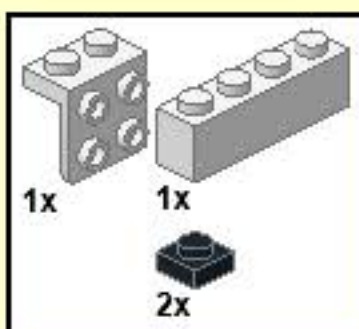
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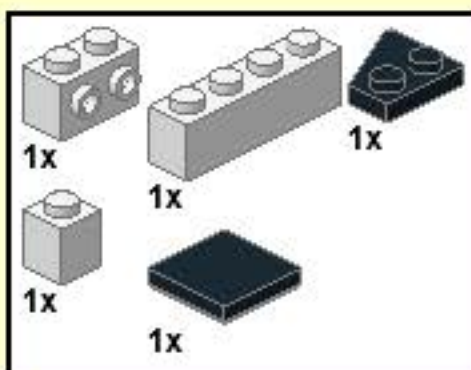
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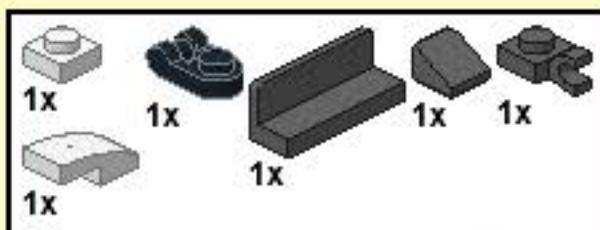
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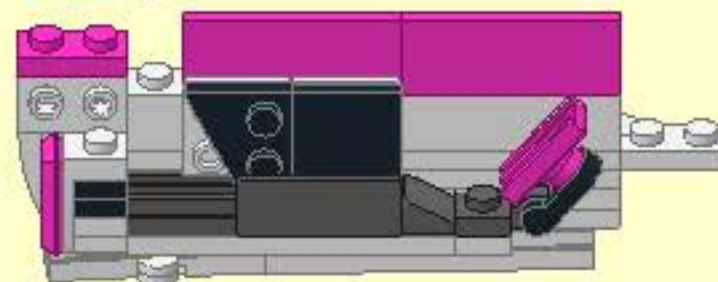
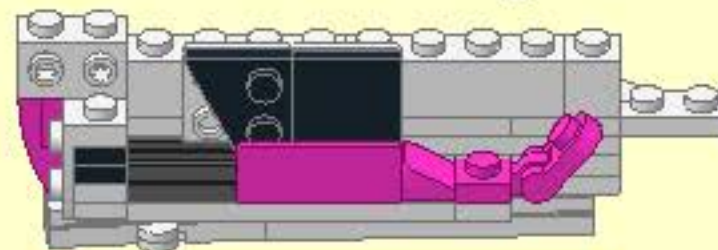
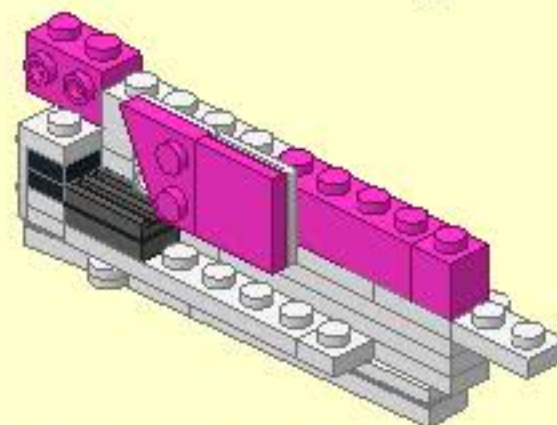
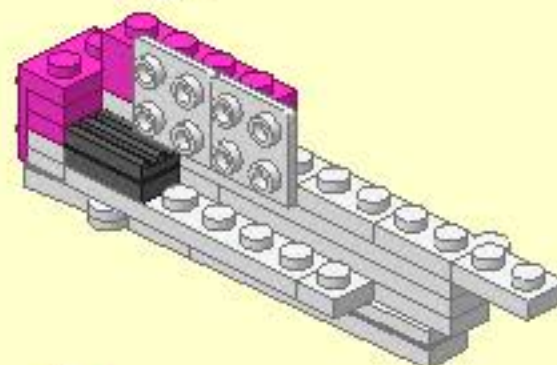
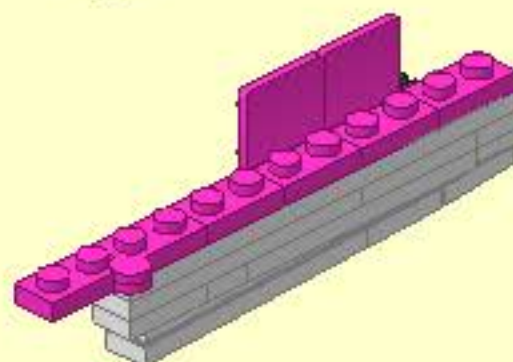
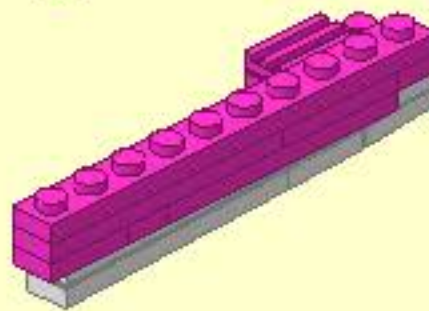
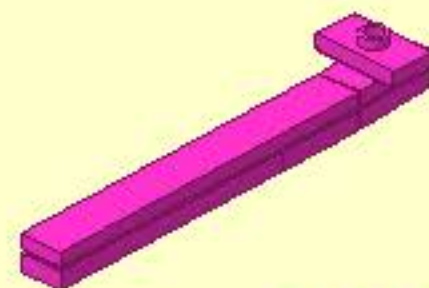
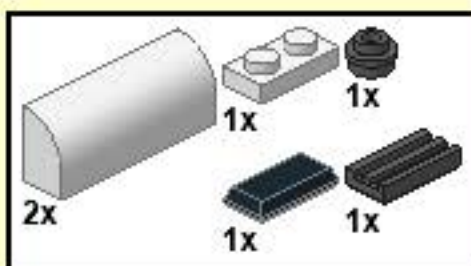
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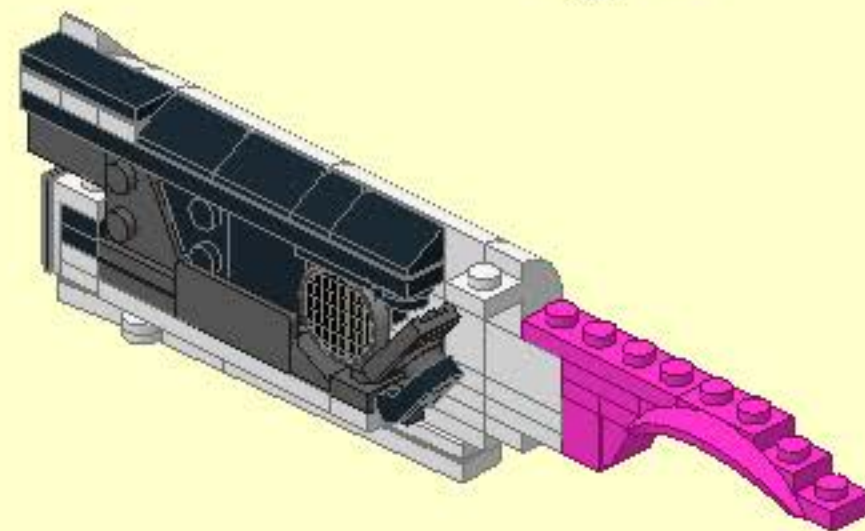
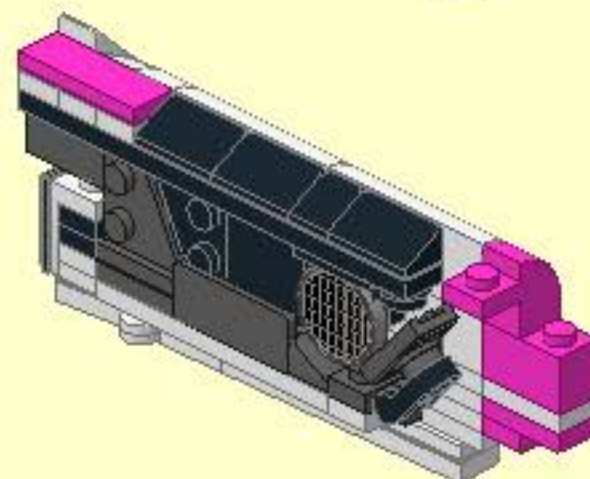
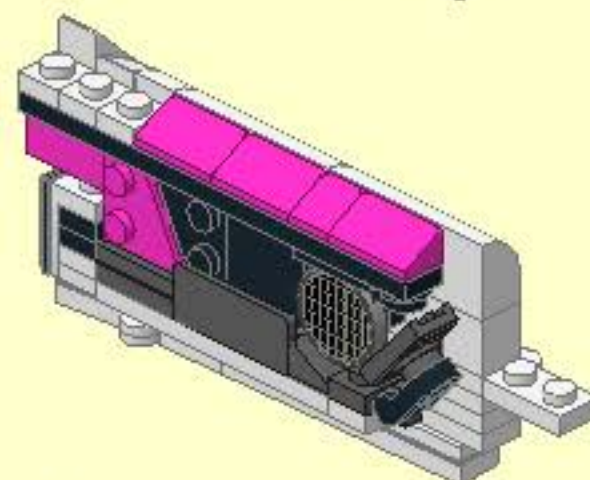
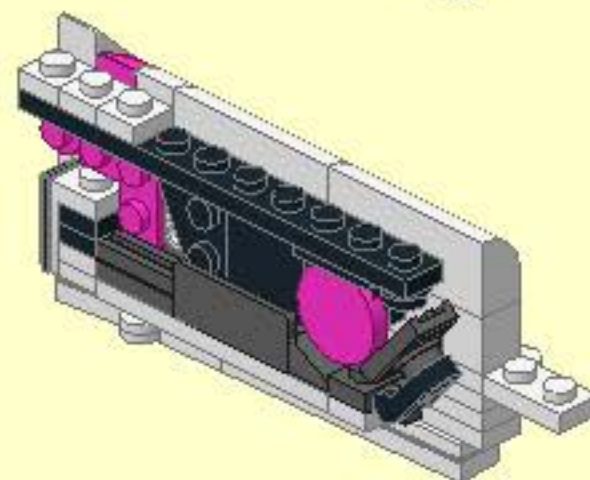
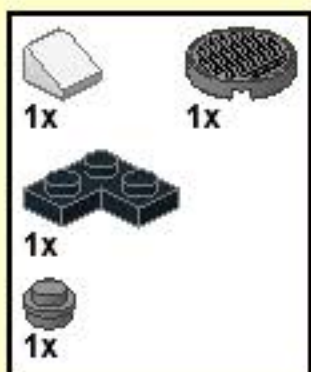
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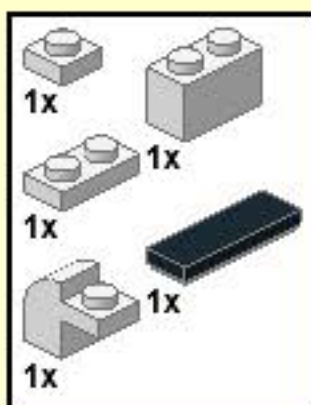
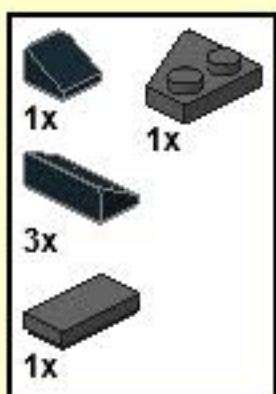
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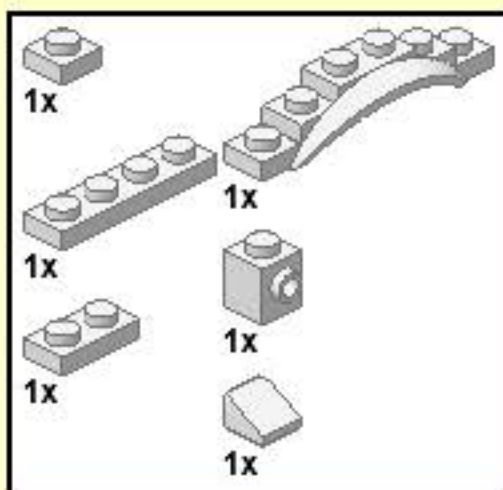
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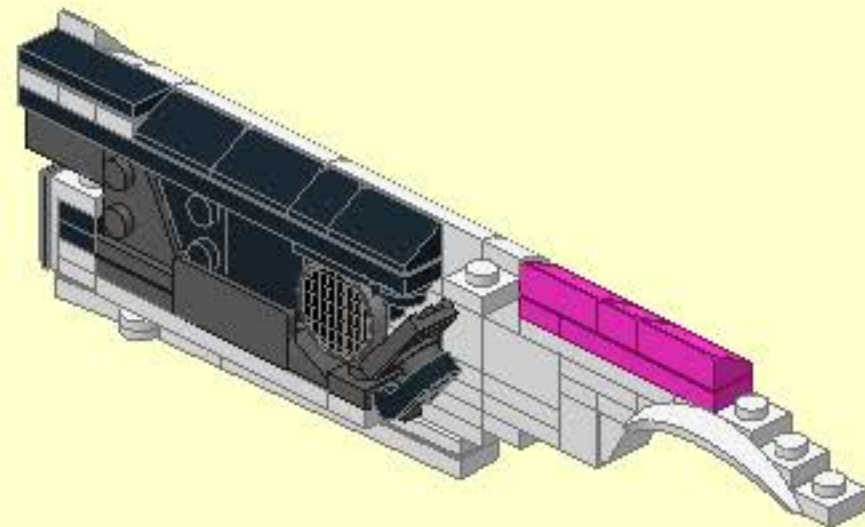
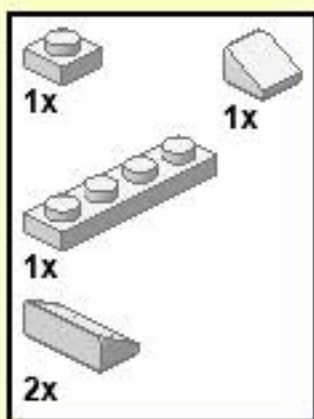
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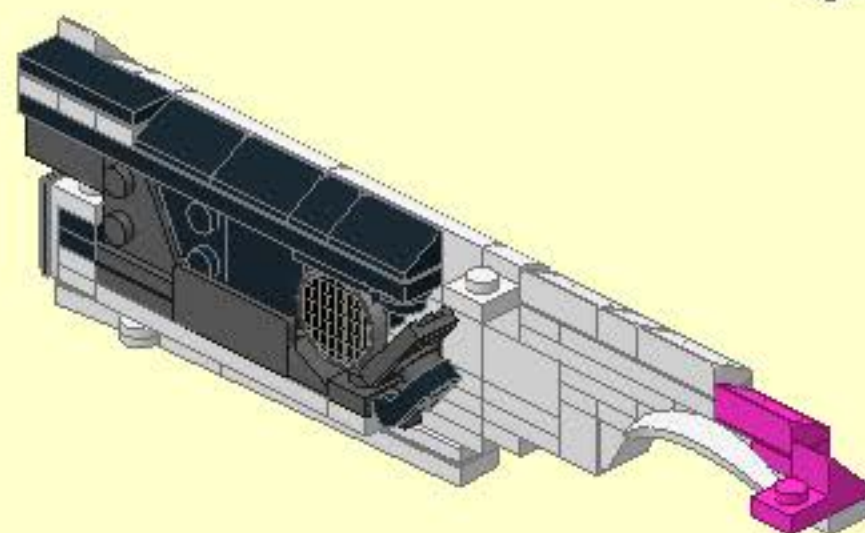
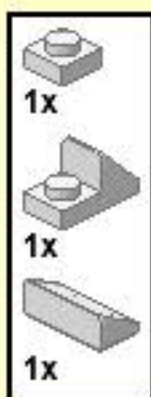
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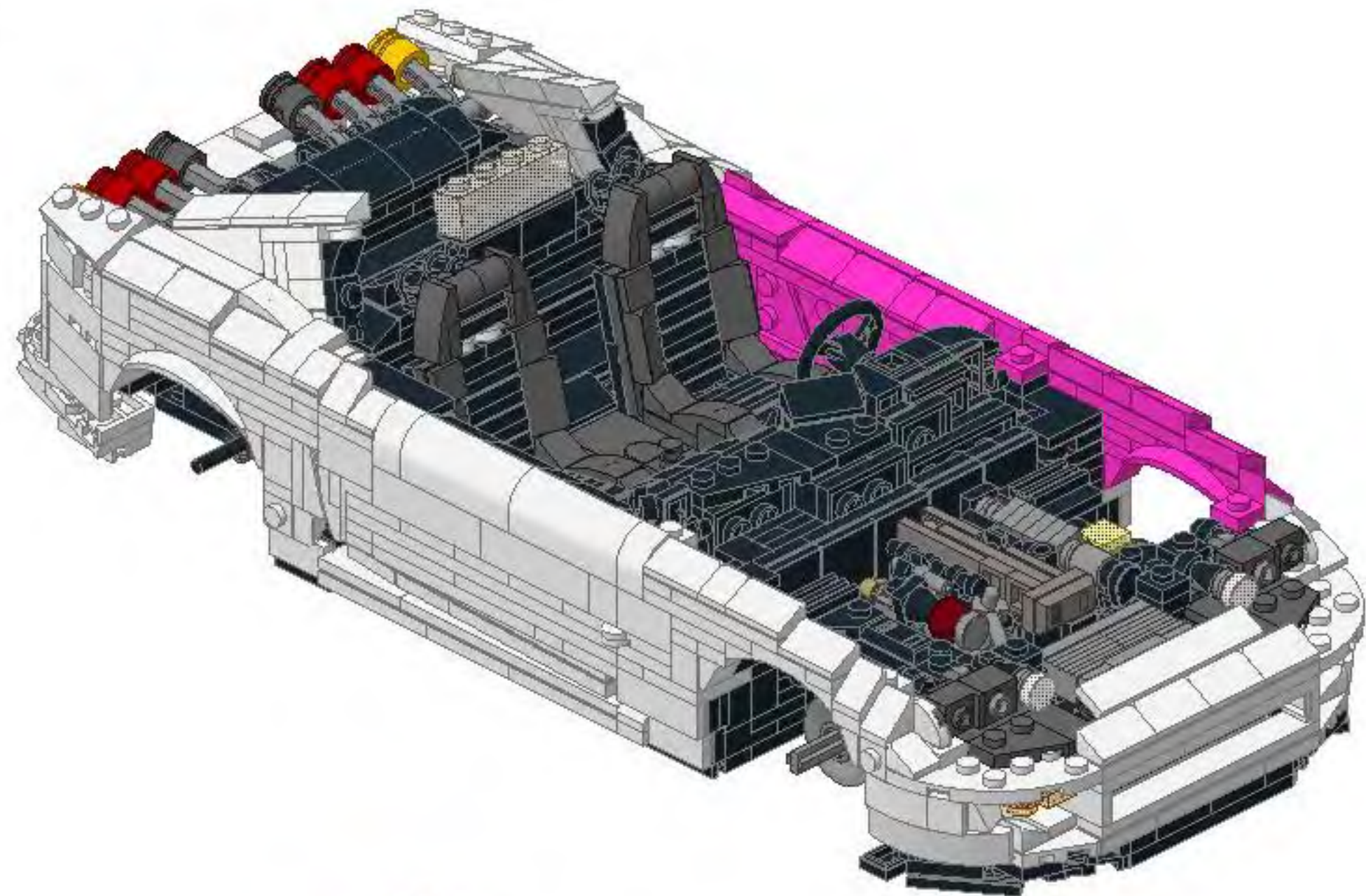
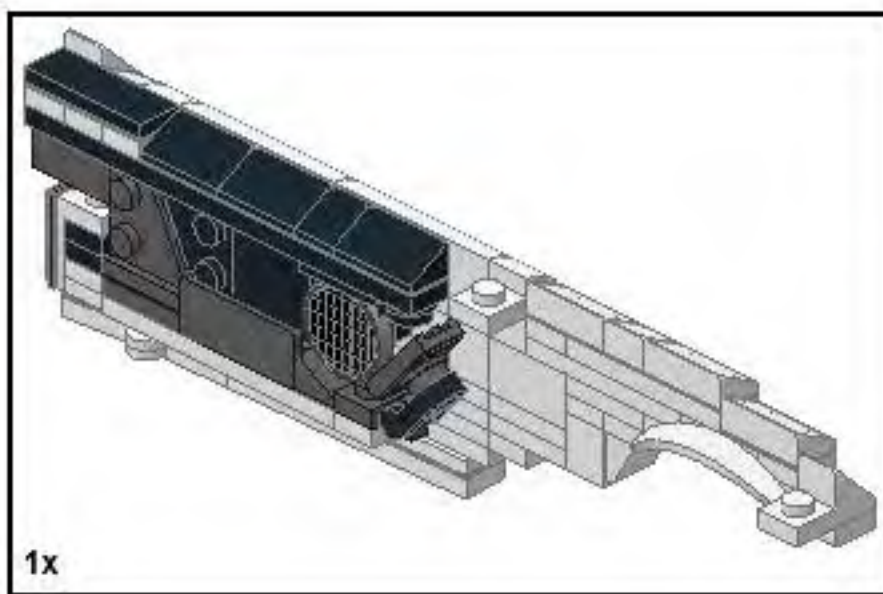
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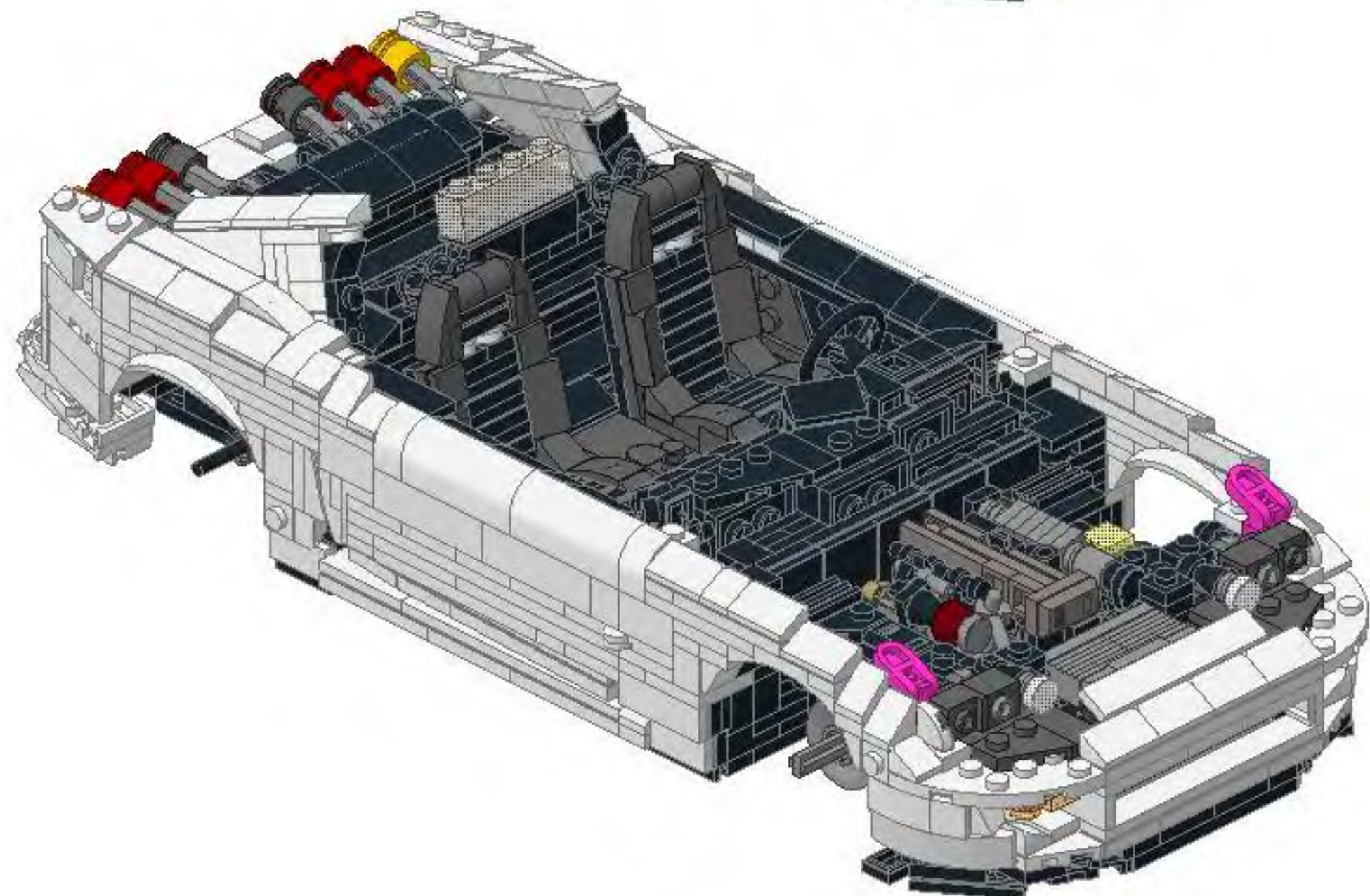
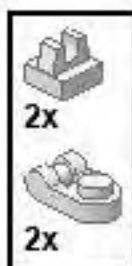
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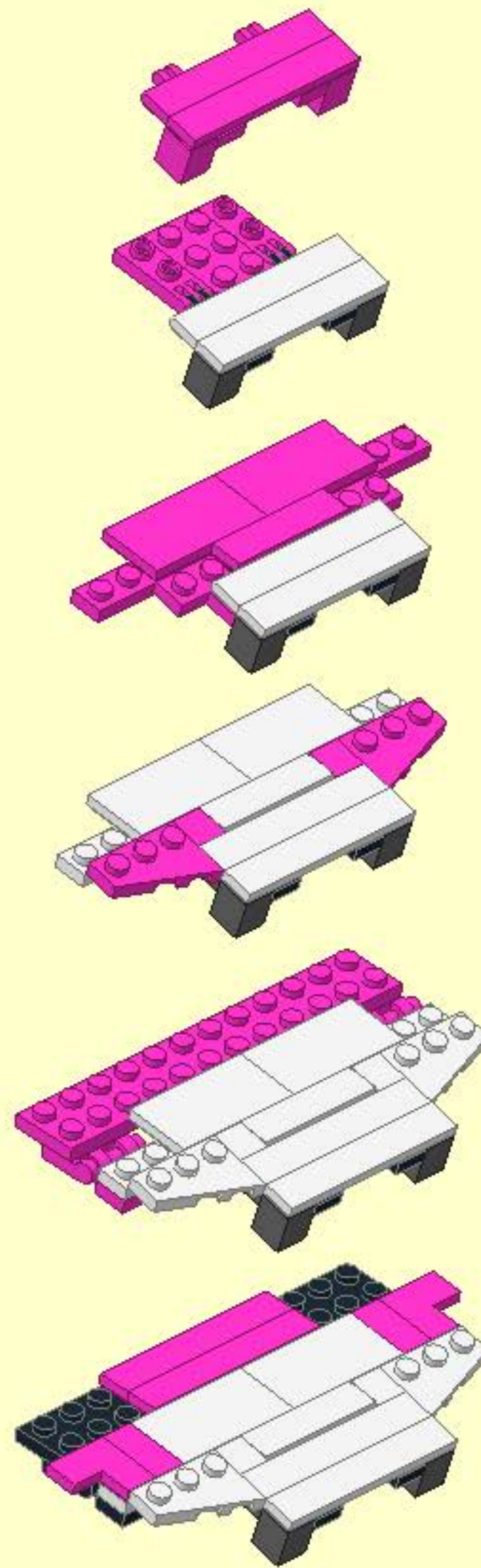
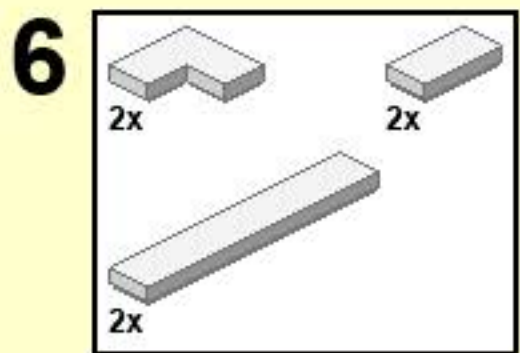
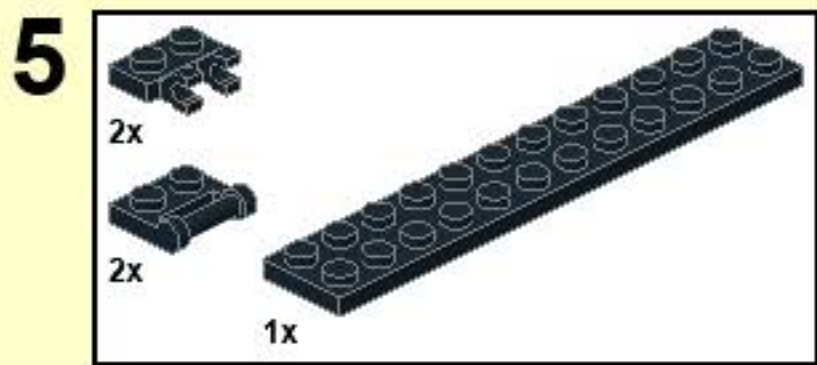
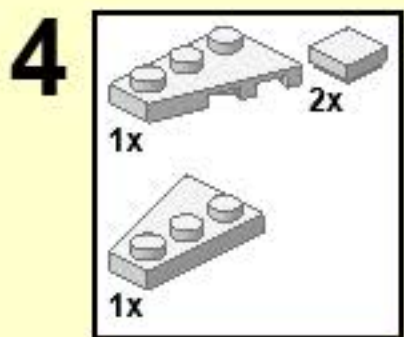
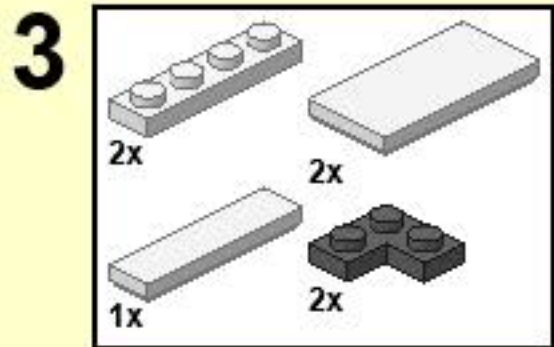
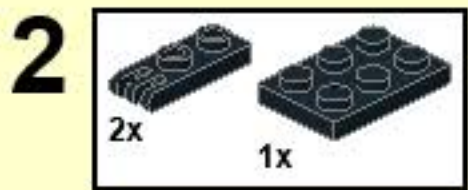
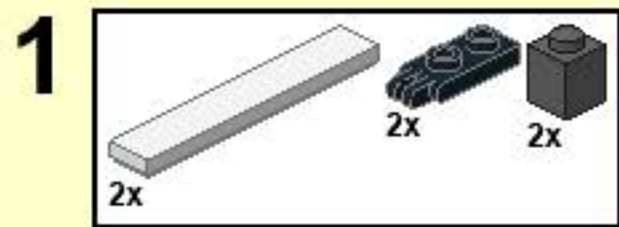


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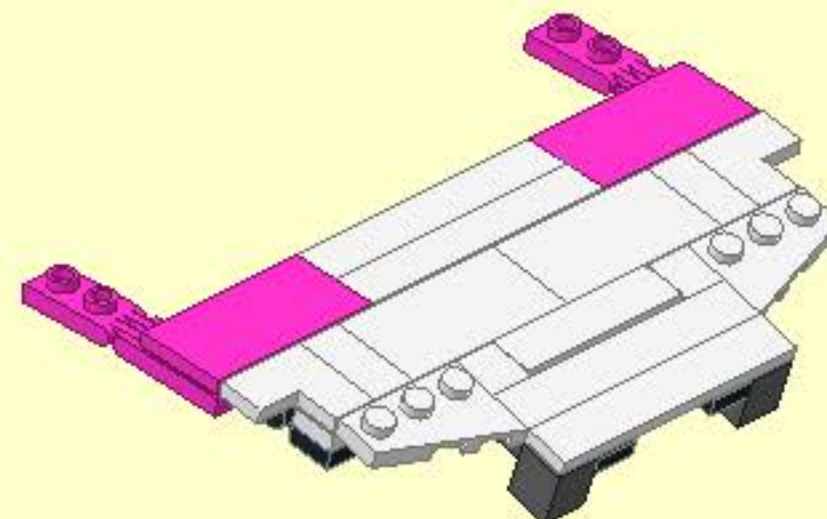
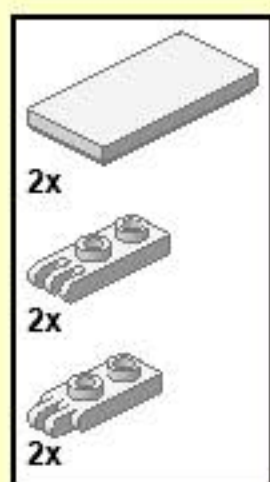


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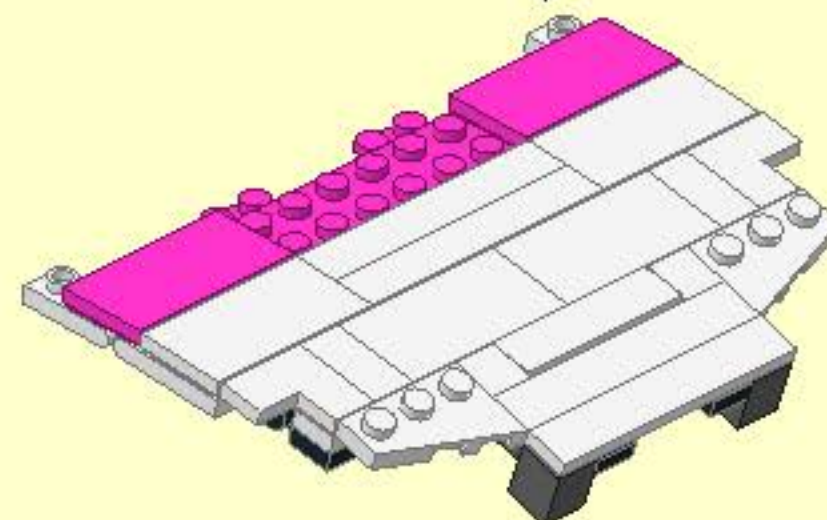
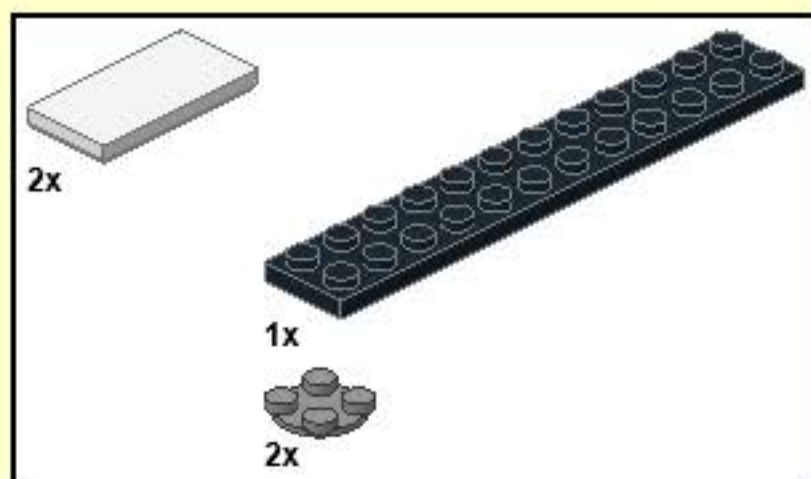




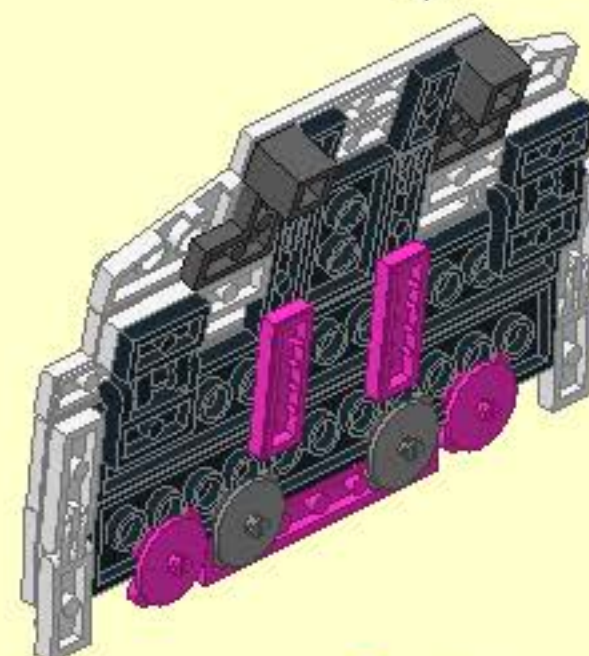
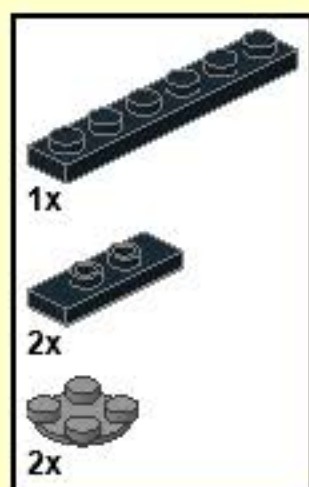
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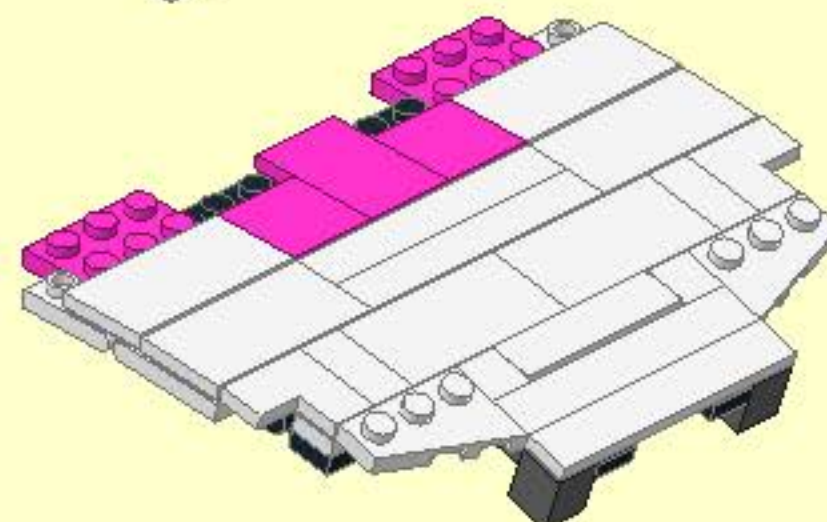
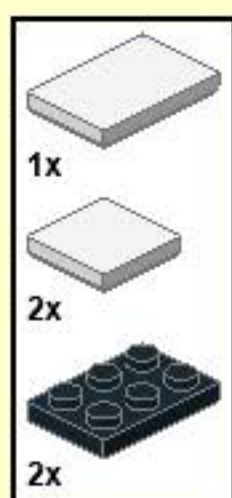
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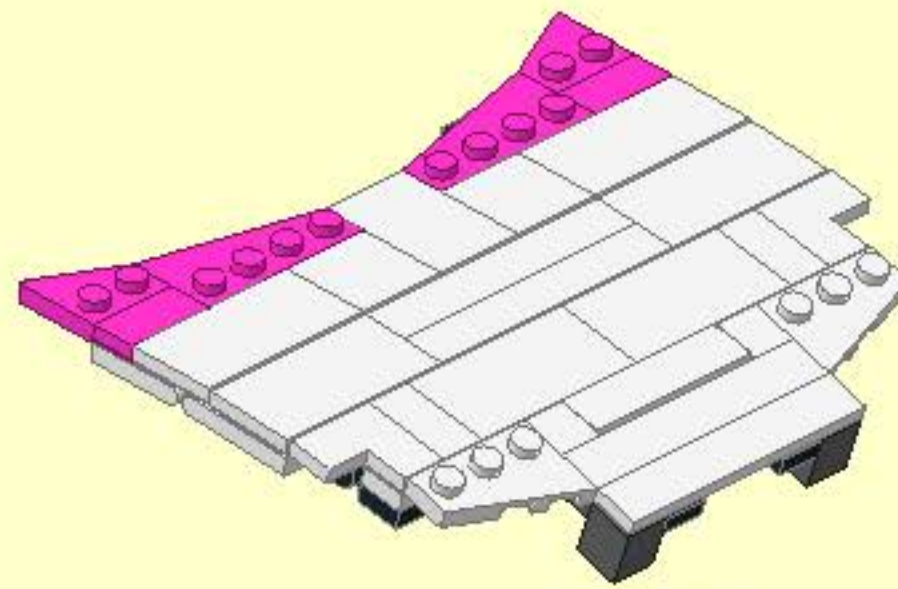
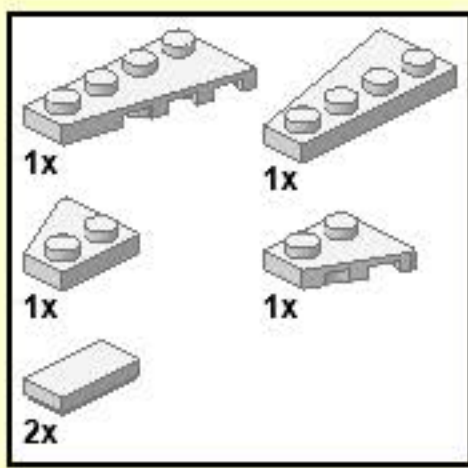
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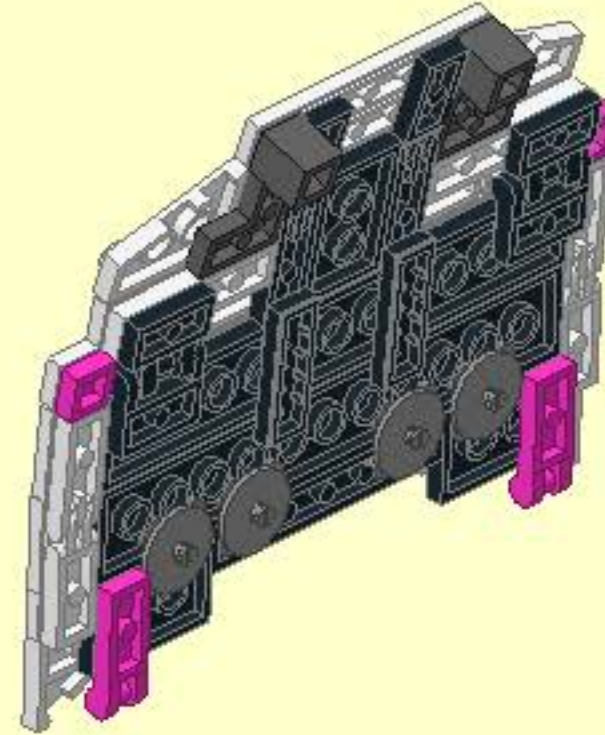
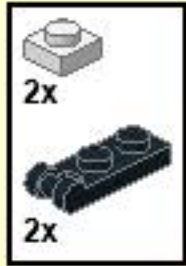
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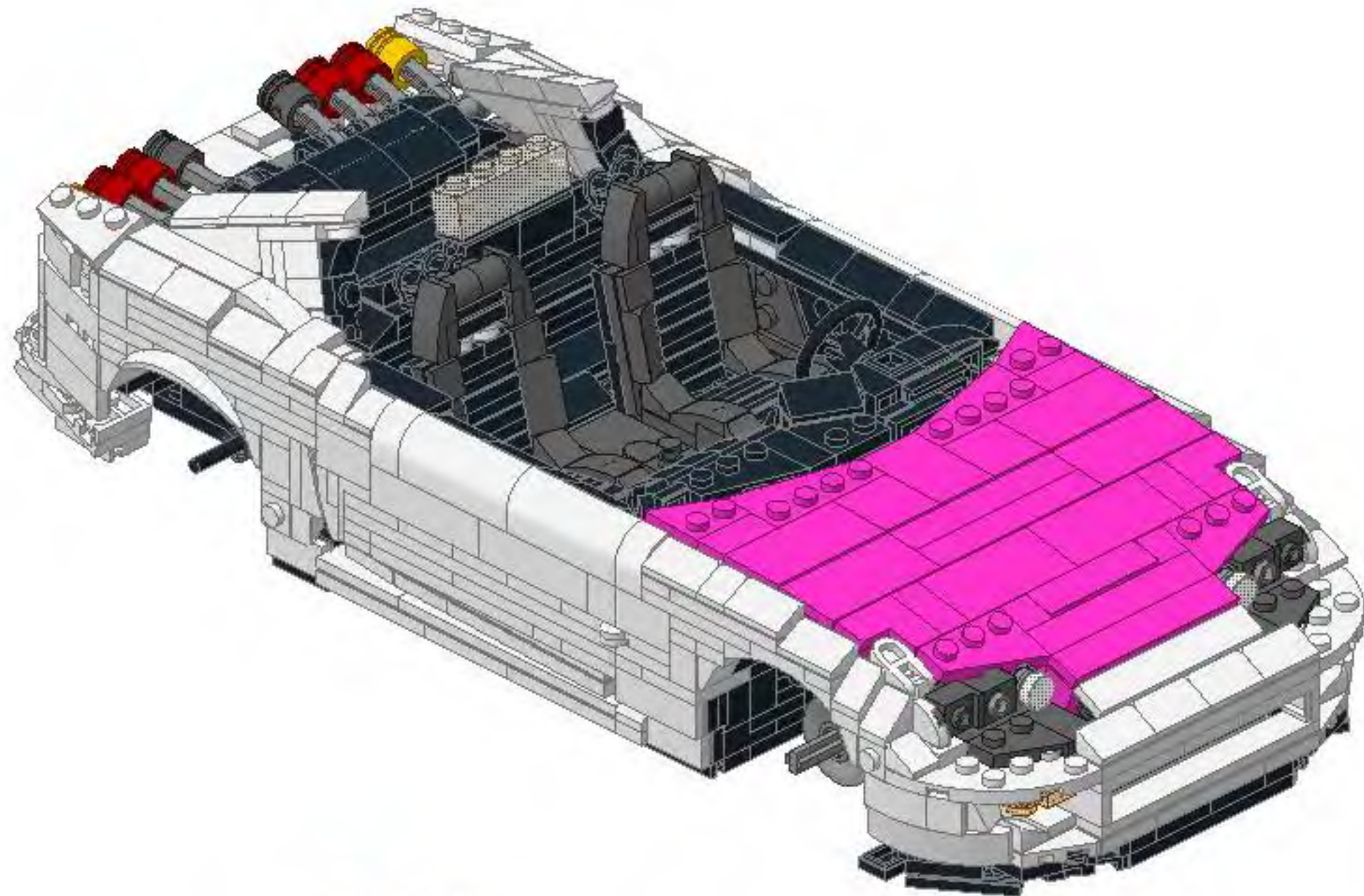
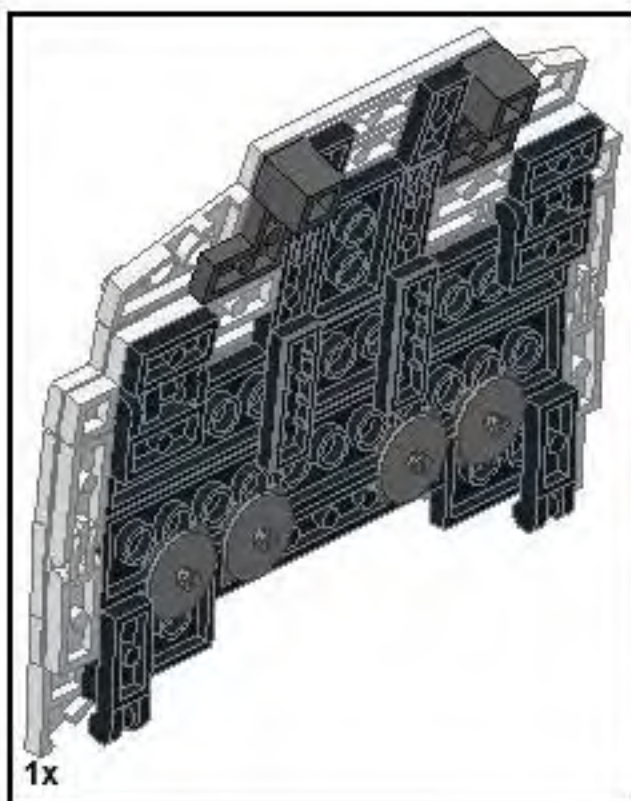
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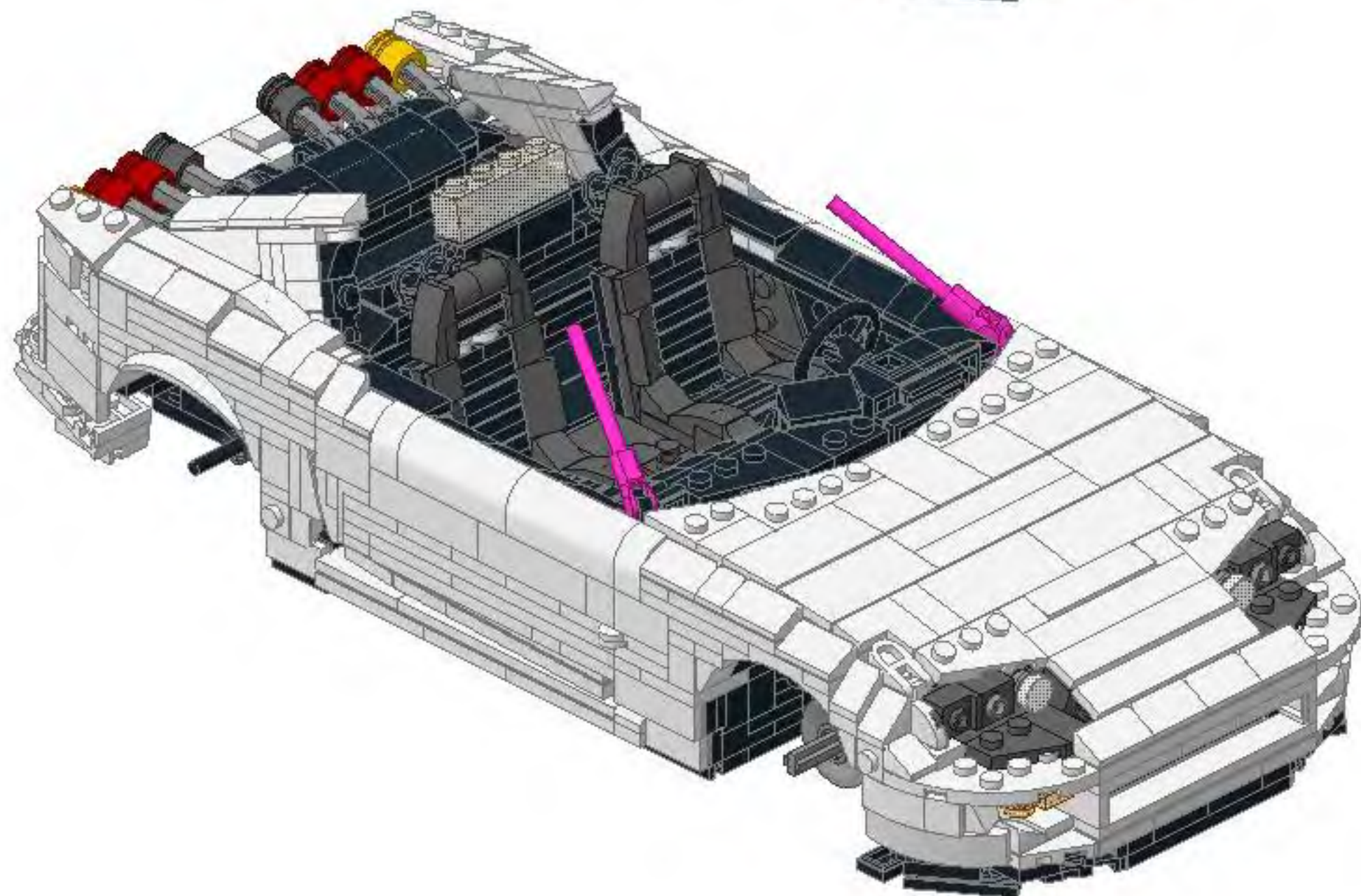
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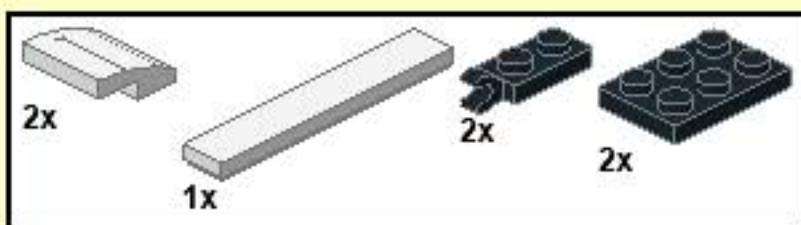
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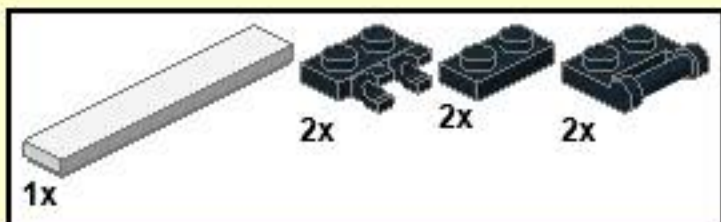
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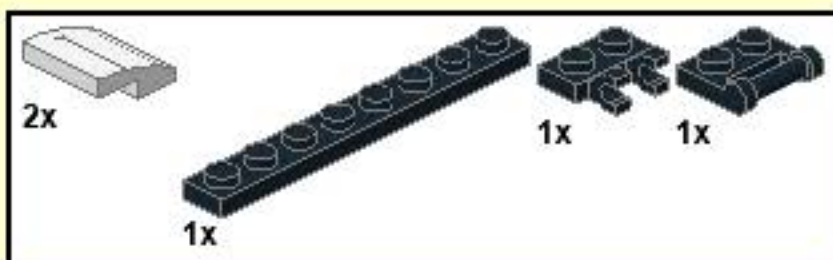
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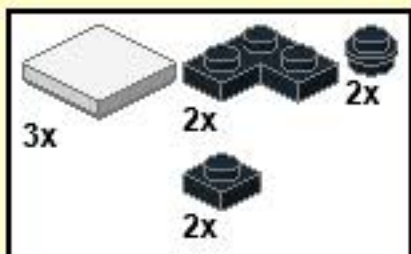
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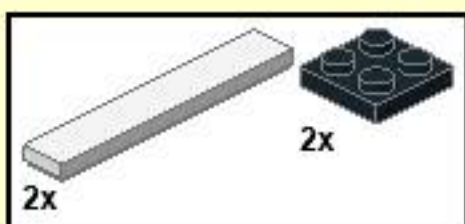
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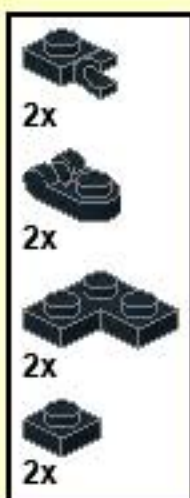
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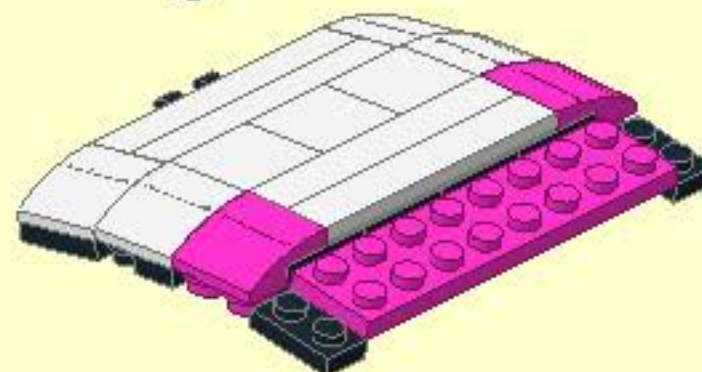
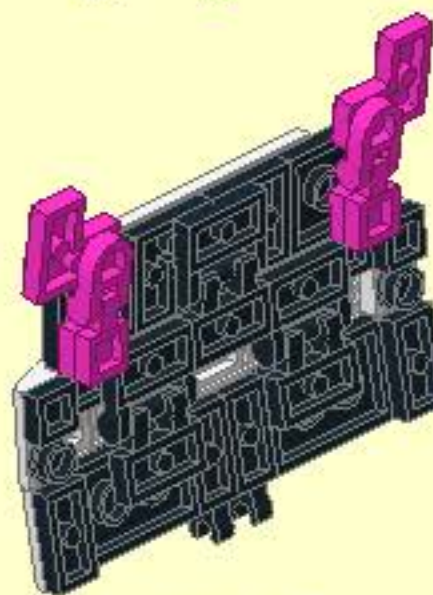
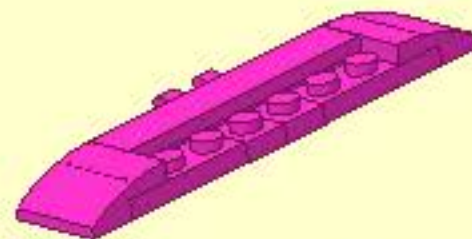
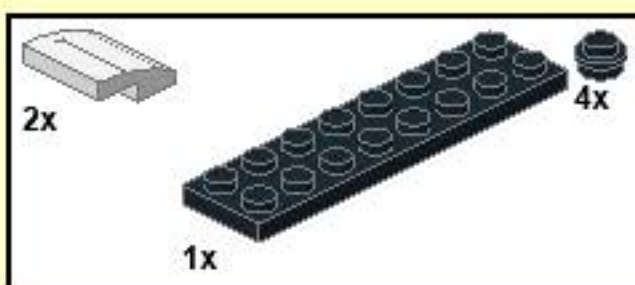
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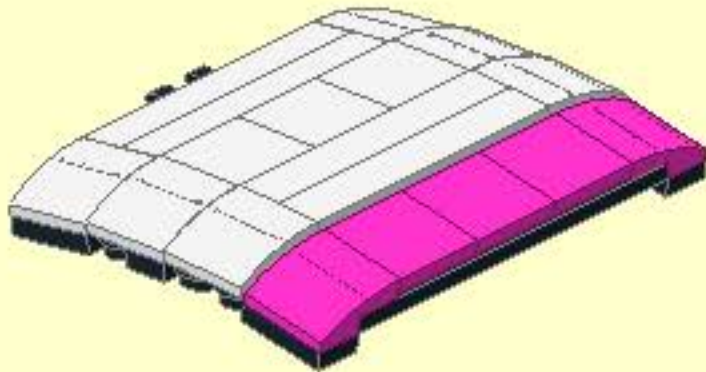
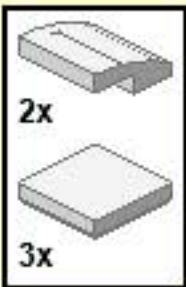
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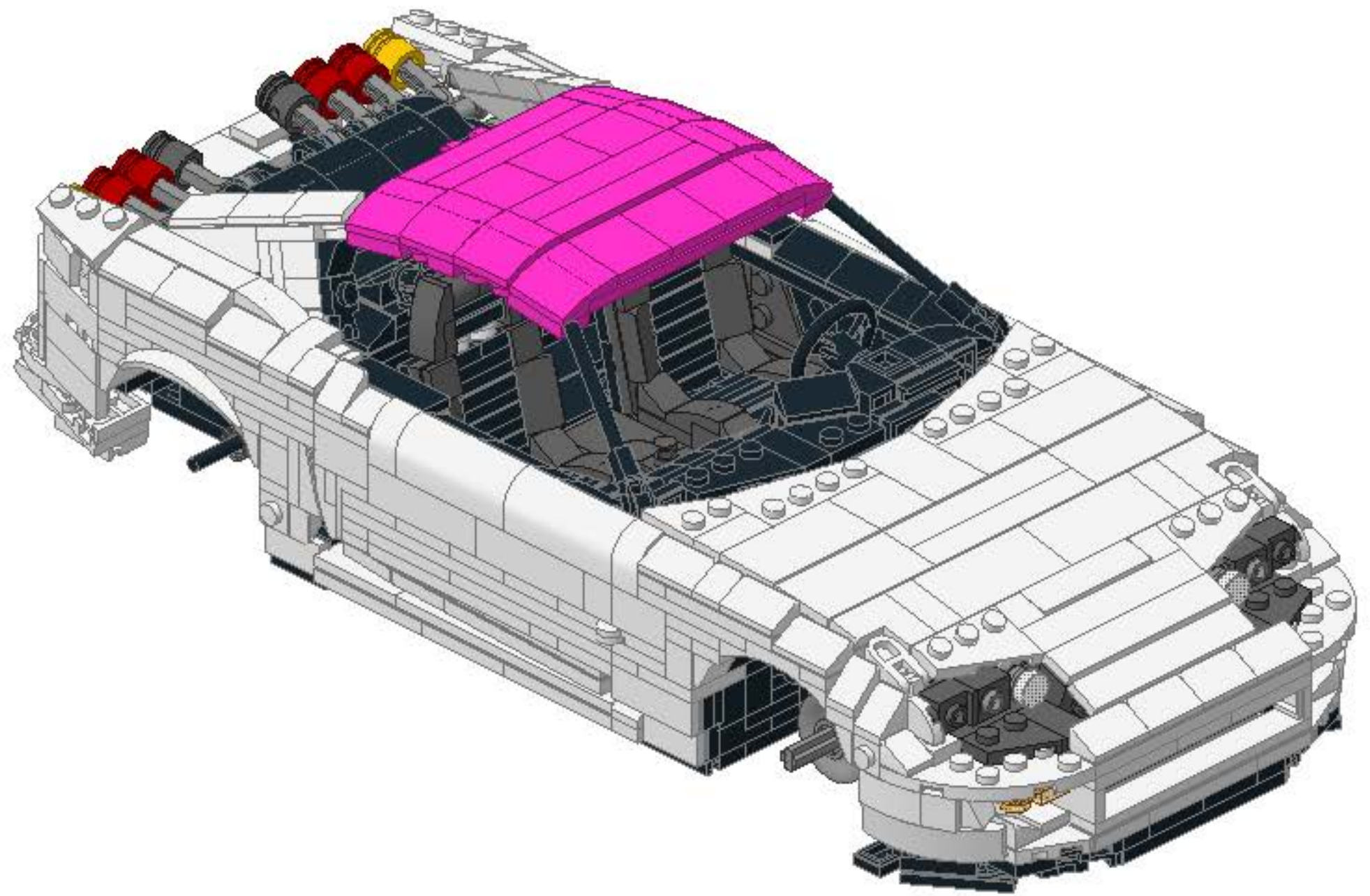
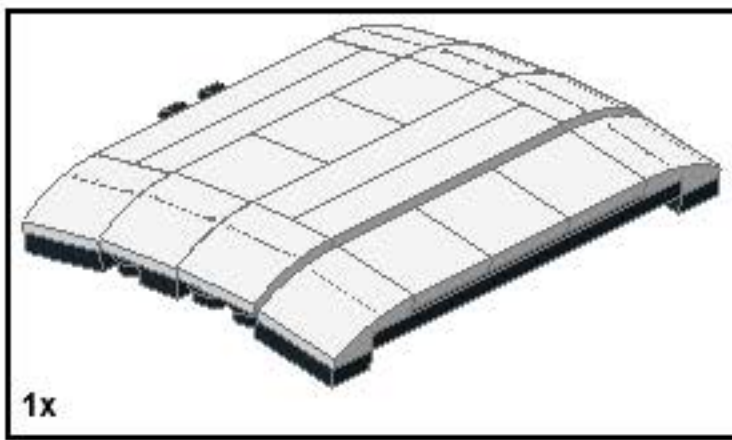
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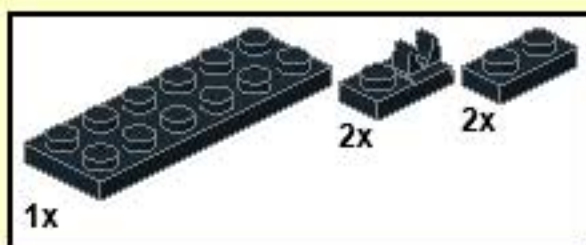
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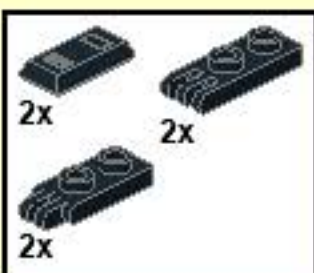
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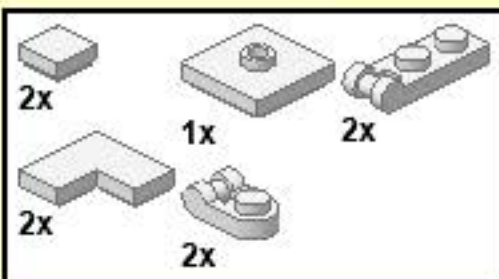
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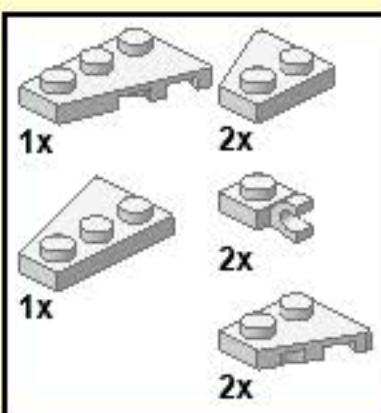
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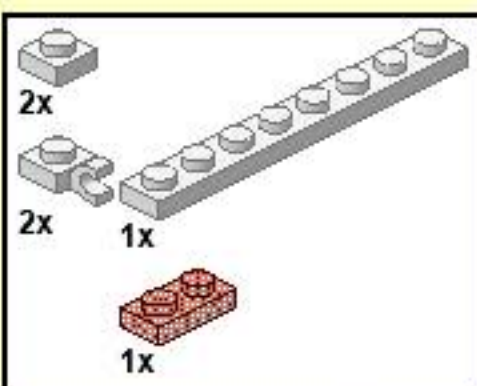
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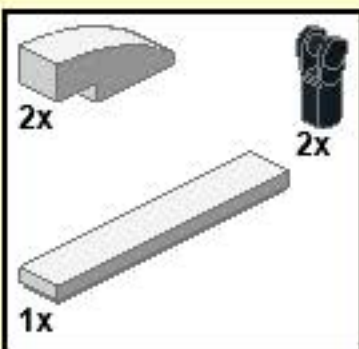
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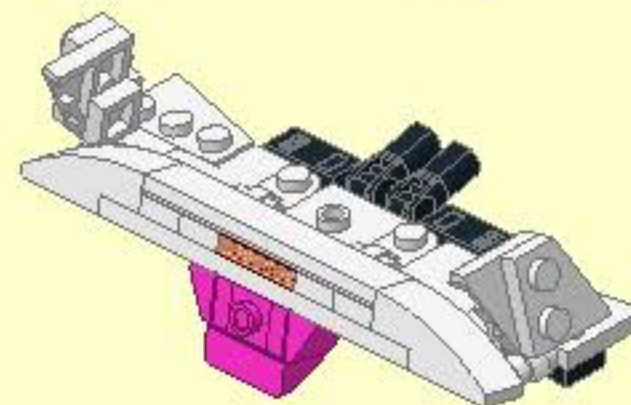
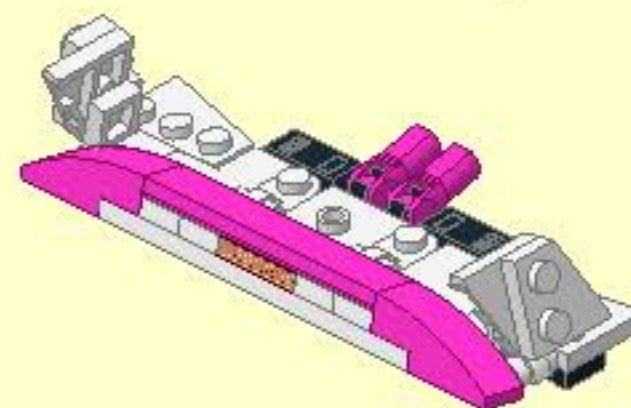
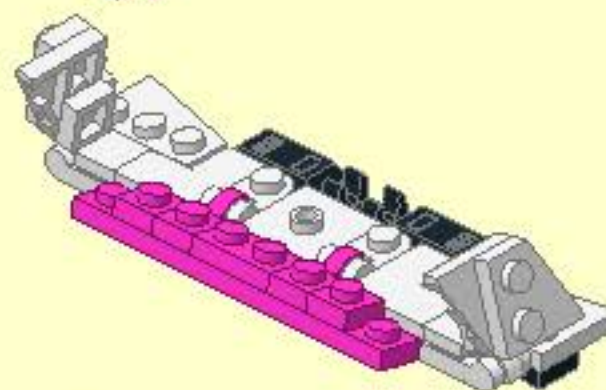
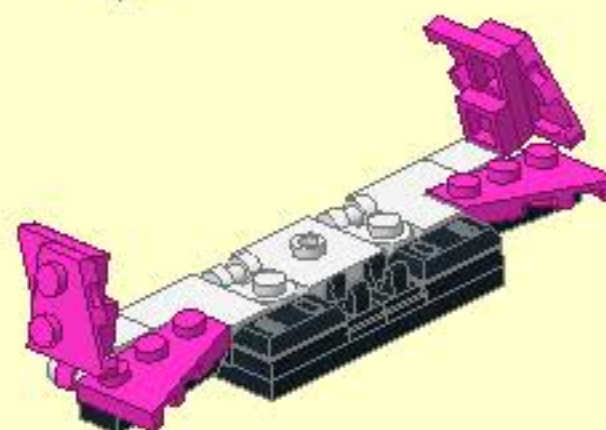
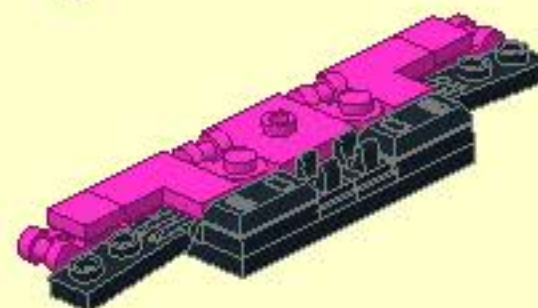
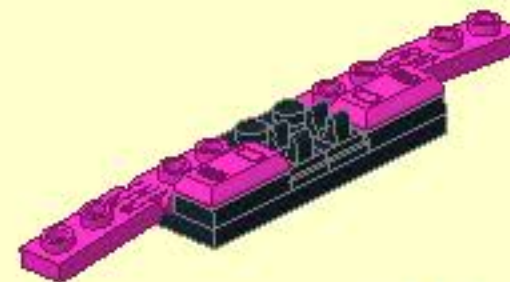
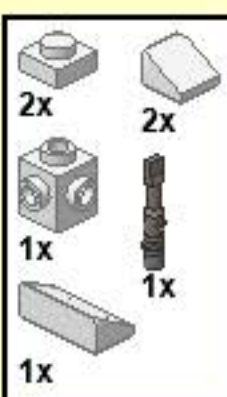
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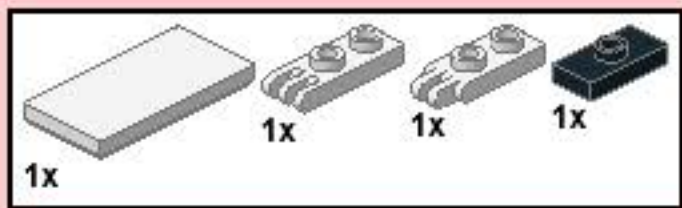
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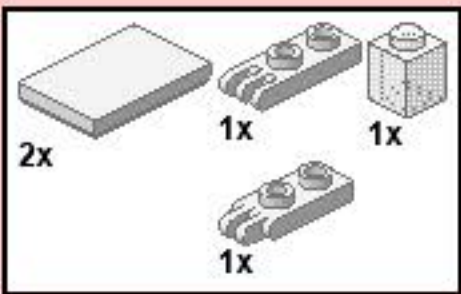
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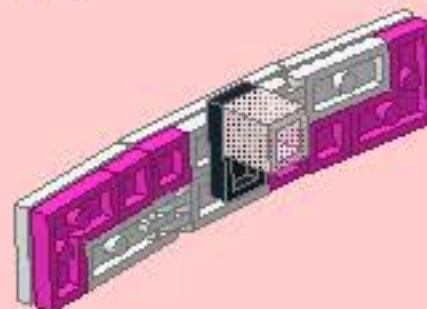
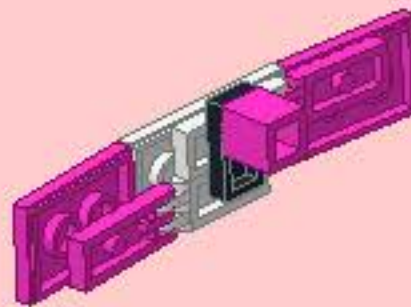
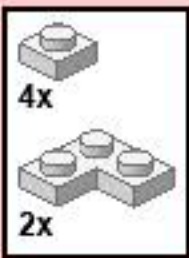
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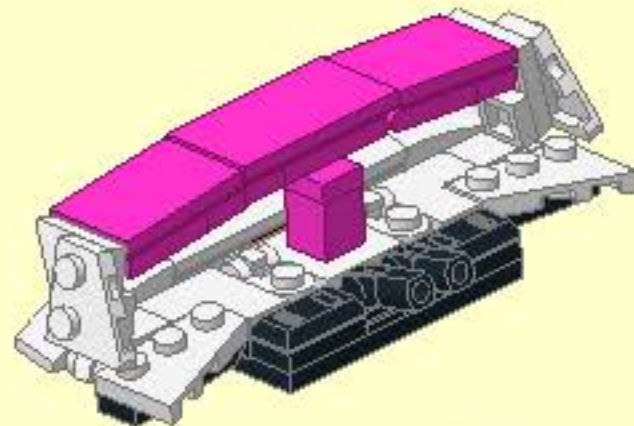
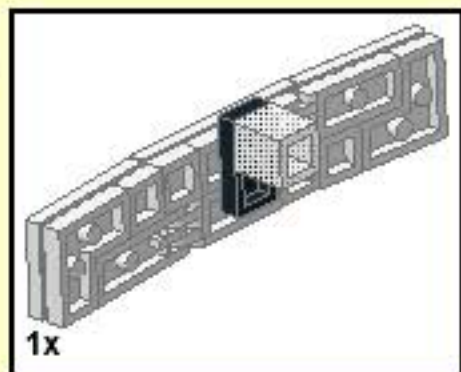
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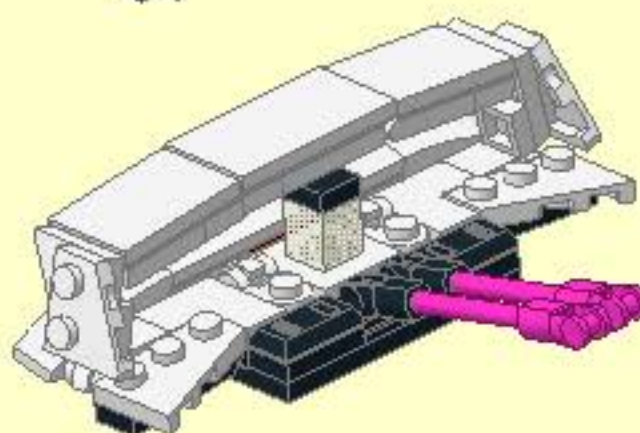
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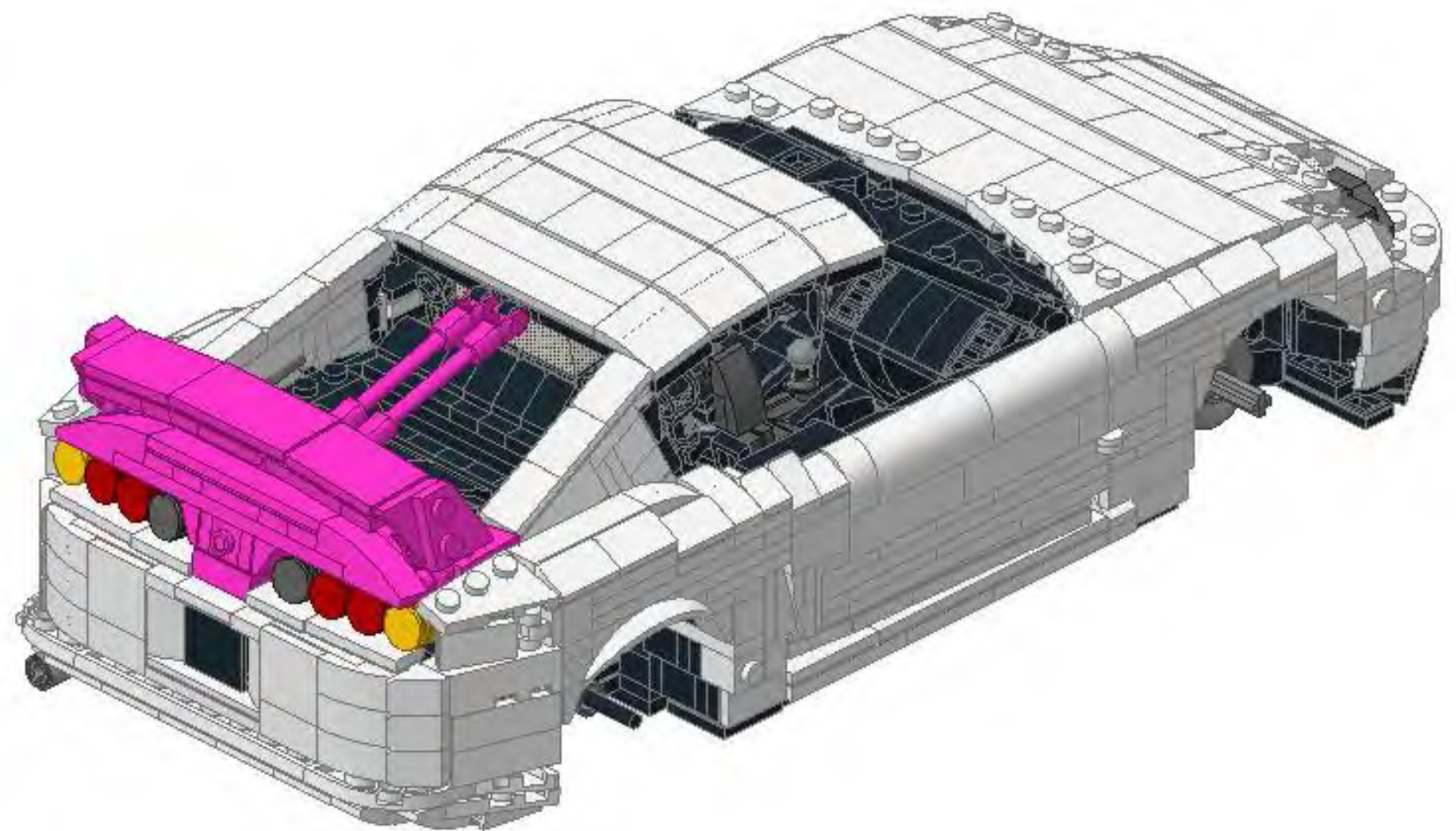
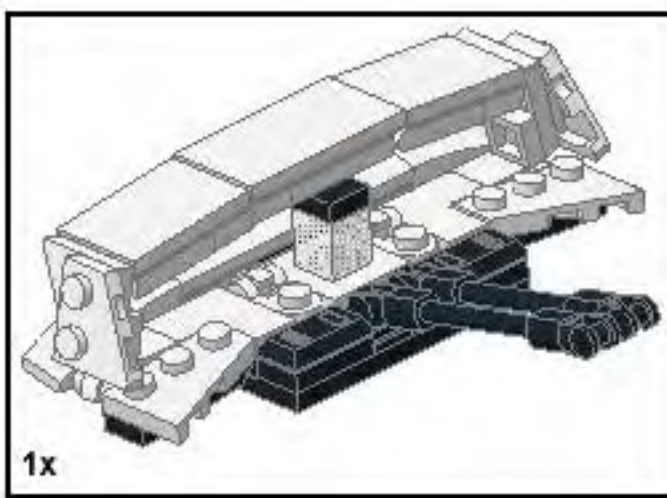
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9



199



200

